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UNIDO-ČSSR JOINT PROGRAMME NON-METALLIC INDUSTRIES 211 SEN

original contains color illustrations

Preface

The steadily worsening natural environment almost all the world is faced with stimulates the society to seek for solutions. Prevention being most effective, the actions to rehabilitate the damaged nature contribute significantly, too. This catalogue demonstrates a potential of cheap non-metallic raw materials to support the growing of greenery which has paramountly important functions in biosphere.

The catalogue presented, which is backed by the experience of co-editors, the State Farm Plzeň-Křimice, the Research Institute for Ceramics, Refractories and Non-metallic Raw Materials, Pilsen and the UNIDO Czechoslovakia Joint Programme, Non-metallic Industries, Pilsen, has its origin in the reiterating requests from developing countries for information about application of non-metallics to retain and rehabilitate soils and protect the environment. Informing those who look for solutions has therefore been the desire of the authors.

At present the environmental protection is a very actual problem, as the environmental pollution is one of the most urgent problems facing man. All over the world the ecology is threatened, not only in the developed, but also in the developing countries. The population growth in recent decades, the progressive depletion of natural resources, concentration of population into bigger cities and capitals, industrialization with all its secondary effects, rapid growth of traffic and other

human activities such as higher hygienic requirements, application of detergents, emballage of food, rapidly growing city and industrial garbage and others—all these are factors endangering the basis of our life and therefore also of the economy of any society. The environmental engineering has been developed as a means to apply measures for the purification of waste waters and air emissions. However, the protection of our environment became more important issue, which can not be

Nature seriously hit by mining





New greenery planted on dumped waste rock simplified to the environmental engineering only, as its effective implementation is the duty not only of states or entrepreneurs, but of each citizen. Environmental protection measures should not be realized only after damage has been done. Environmental impacts are to be minimized as a matter of principle. The load imposed on the environment must be kept as low as possible, because it is more difficult and expensive to modify plants and equipment afterwards than to design them compatible with full respect to the environmental protection. Those who give rise to enviroamental offence must bear the costs of protective measures. This awareness of

necessity and productivity of prevention from damaging the nature already in the phase of projecting has led UNIDO to adopting a policy to approve such industrial development projects only that consider and solve the environmental impacts. Aside the industry, the agriculture and forestry have the basic importance for the nature and environment. The build-up of soil is a long term process. One centimeter of soil is built up, depending on climate conditions, during the period of 30 to 70 years. Therefore, the planning of towns, highways, expansion of industry must respect the availability of fertile soil which, on the top of human activities, is



andscape appearance and which conite to the aesthetic, medical, cultural
recreation aims of each society. The
ortance of plants has grown up in the
int decades so far that each individual
should be respected. It has been
ipted that each inhabitant should,
ing his life, plant at least one tree, in
er to contribute to the environmental
rovement on his personal account. In
connection it is worth mentioning
one hectare of wood eliminates yearly
70 tons of dust from the atmosphere,
obvious that without trees no life can

d.

RUS Intalis Glauca

. . . .

features:
- a prostrate, low, dense carpet-like
anches are numerous, whipcord-like
. The fresh growth superimposes on
lour is a steel-blue, in the winter with

2 10

ivar doing well in permeable soils on

ivar doing well in permeable soils on Bentonite substrates support colour

rockeries, ground coverer, suitable



There are many reasons why green plants and trees are indispensable for the healthy environment of people. The most important ones are related not only to the environment but also to the economy.

"PRODUCTION" OF OXYGEN

The photosynthesis is the main factor of the life, as it is the process by which the energy of sunlight is trapped by the chlorophyll of green plants and made use of to build up complex materials from carbone dioxide and water. In this way, icinorganic matters are being changed into organic ones which enables green plants to grow. By growing, green plants consume carbon dioxide and release oxygen.

"MANUFACTURE" OF WOOD

Wood is very important and traditional building material, furniture material, fuel, raw material for paper making and for different other purposes. Green plantrepresent a renewable resource of wood, showing a large variety in quality and properties.

HYGIENIC FUNCTION

Lowering Dust in Environment

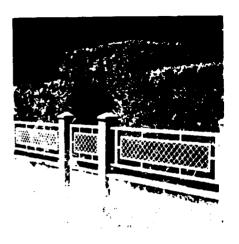
From the hygienic point of view, green plants influence hygienic conditions positively depending on the extent and structure of levels as well as on the suitable combination of green plants, i.e. tall trees, bush and surface green. Average rate of decrease of dust particles by green plants fluctuate between 60% to 70% from the total, this rate being rarely below 50% when only bush is available.

Decrease of Noise

Green plants are very cheap and suitable means for the decrease of noise especially in the open air. Again, the best results are achieved by the combination of trees, bush and grain. It has been proved that green forest of the depth of 20 = 30 metres towers, the noise by 10 = 12 decibels.

Photogenesis Activity

It is known that the amount of microorganisms in the air is up to 80 times lower in parks, and forests compared with atmo-



sphere in cities. This is due to the fact that some of the plants release different antimicrob, easily evaporable matters, which are called phytomes. The most important plants are jumpers, maples, pine trees, hickory and royal nut trees, pear, different types of lime-trees, poplars and other plants.

Repellent Activity

Different types of green plants and trees show their ability to release matters which ward different insects off. Such trees are nut trees, the majority of birch trees etc.

MICROCLIMATE

The green plants are able to influence the conditions of temperature, dryness, wind, light, etc. in a region, subregion or even smaller area units in which local climatic conditions differ from each other build ing up microclimate. The bayest influence of plants is then recognized in temperature conditions, when the green plantlower the temperature essentially. The area with green plants of the depth of 50. Thu m can lower the temperature in shade by even more than 3.5, centurades, humidity of the atmosphere is always higher by 5 10%, in parks and forestcompared with inforested areas. The average humidity gets encreased up to 20°, during sonset time.

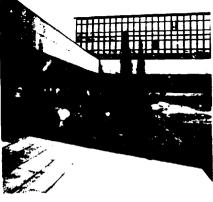
INIPERUS CHINENSIS

erwise very folerant even of frost aes well in hamic permeable soils and likes son. 1777 2 m. G. 15 cm 11 C S 10 CH r of r diago is steel green confer of dwarf, servicempact habit, the coracheristic features OCKERY GEM

itaine, pround overer, bij pravels

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WATER AND SOIL PROTECTION

The amount of surface as well as underground water differs in regions with and without green plants. Well planted zones or strips of trees support the surface water infiltration into the soil as they reduce the erosion of soils. In areas where surface water is contaminated by soil particles, chemical fertilizers or insecticides, the purification of surface water through the soaking into the soil is very important.

SANITATION

During the human industrial, agricultural as well as other activities, the environment is jeopardized. Different types of pollutions resulting from various manufacturing processes, extraction of raw materials, mostly done by open-cast mining, change green nature into the "moon area". Population is concentrated in big cities produeing bigger and bigger amount of sewage water and litters, which contain more chemical matters than any time before. Lourism is developing rapidly as a popular means of human recreation, intensification of farming demands bigger amounts of chemical fertilizers, which penetrate often into underground waters. Therefore, the environmental engineering started to develop engineering methods for environ mental protection. However, the recultivation and sanitation of the nature by green plants, bushes and trees is much cheaper and more natural method, which

always will be followed together with the engineering approaches.

BIO-HOMEOSTATIC FUNCTION

The "islands" of scattered verdure represent, in the landscape affected by man, the elements of increased biotic stability comparing with ecosystems of agricultural plants. In this the dispersed greenery shares distinctly to balance landscape ecological processes.

AESTHETIC VIEW

The green plants have very important aesthetic function which can not be replaced in any other way. Fall trees in the combination with different types of bushes create an expressive element for the shaping of landscape configuration creating an attractive scenery since increase its plasticity and colour impression and as they can divide a large area into smaller, aesthetically balanced areas. The green plants are also an indispensable element of town planning as they support the incorporation of newly constructed subjurbs and houses into the nature.

sex best in surmy positions and likes permicable 1717 10 m, G. 40 cm 1.5 m, 6. 10 cm Is had after crushing, is a steel green is red brown. The colour of foliage which conifer is a low shrub with slanting twigs, the deterristic feditores NIPERUS SABINA

2

collegues 11. 1111.11 He work

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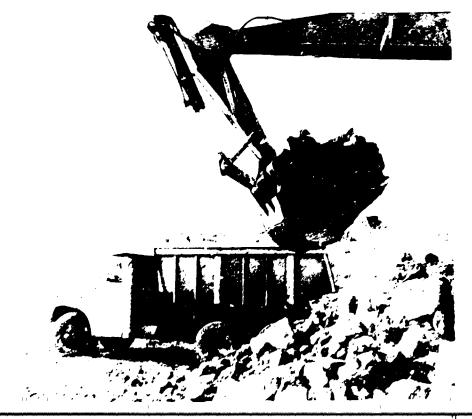
3 7 Ξ From the entrepreneurial point of view. the plantation of decorative cash plants and their sale is an interesting activity, as the demand steadily grows, the prices are quite interesting and this business can be started with a low capital. The price of any decorative plant depends on its growth rate. The speed of growing of decorative cash plants depends on different factors, such as temperature, light, humidity and soil composition including its fertility. The influence of the soil composition seems to be decisive, as the well halanced soil can increase the speed of their growing even more than twice. Therefore, lot of research and in plant trials was done with the composition of soils and it has been proved that non

-metallic minerals and rocks can play a decisive role in the economic aspects of green plants growing. Such non-metallics are:

EXPANDED PERLITE

Expanded perlite of coarser composition is used to reclaim by making lighter the clay soils and for reclamations of so called bottoms. In this case humus is to be added

turf, bark, etc. The perlite makes the heavy soils lighter with better airing and structure. Frequently other components are mixed together with perlite——sand, diatomite and expended clay.



JUNIPERUS SABINA

HICKSII

Cultivar characteristic of erected branches that prostrate when young; the colour of foliage is characteristic features:

a distinct grey-blue. H. 130 cm, G. 15 TS cm. S. 150 cm, G. 15 cm.

: COMMAND. it likes sunny sinngs and does well on permeable

مستند بالمرجد

well as foreground of higher greeners For rock gardens and smaller grouping, it effects

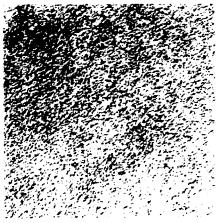
RENTONITE

Bentonite is a suitable conditioner of arenaceous and other permeable materials contained in the soil substrate. It is enough to mix finely ground or granulated bentonite with the earth to be reclaimed. Organic matters such as compost, turf or ground bark are used together with bentonite to mix a substrate containing about 25 volume per cent of organic matter which can be successfully used to cultivate ornamental plants.



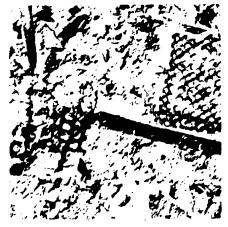
EXPANDED CLAY

Expanded clay is an excellent component of light substrates which are used for mobile verdures, terraces, roof gardens. Expanded clay warms up all plantation substrates, the plants stand it very well. Frequently expanded perlite and or bentonite which adsorb nutrients and pesticides, are added to expanded clay in addition to humas. Expanded clay is an excellent substance for the hydropomics. Other suitable application concerns ground covering anywhere the soil is to be covered from aesthetic reasons.



DIATOMACFOLS FARTH

Diatomaceous earth is used in dramine systems of flowerpots and for heavy classoils. A frequent use is also to cover other plantation substrates.



IUNIPERUS SQUAMATA BLUE STAR

haracteristic features:

The cultivar has a dwarf habit and a semispherical orm, the foliage has grey green colour.

sc. 1. m., Gc. 5. cm

: 2 m, G: 10 cm lemands:

t requires sunny, protected positions and fertile permeable soil.

ipplication:

t effects as solitaire, in rockeries and graves.

JUNIPERUS SQUAMATA MEYERI

haracteristic features

The conifer builds up around the main frunk, that has short rapid growing branches sticking to the frunk. The foliage is made up of needles 7—10 mm long, which are dense. The juvenile foliage is obline white colour, the adult turns brown and drops. The cones are egg like, black, about 6 mm long H. 4 m, G. 15—20 cm.

S. 2 - 3 m, G. 15 - 20 cm demands

It does well in permeable soils, tolerant of other condition. It is recommended to out off the adult

dired up branches application: As solitaire usee in rockeries and

JUNIPERUS SQUAMATA PROSTRATA

characteristic features.

The conifer has a dwarf habit and forms prostrate shrubs, the colour is a grey-green.

H 0.5 m, G 5 cm

S. 2 m, G. 10 cm. demands

It does well in sunny and warm positions, permeable sufficiently watered soils are required; addition of hentonite supports colouring.

application.
As solitaire, for rockeries and graves.

The large variety of growing plants requires appropriate substrates which vary according to the genesis cultivated being other for conifers, heather plants, flowers and so respectively. The synthetic substrates simulate the natural soils on which the predecessors of domesticated plants did best and therefore they are the first prerequisite of the plantation success. The choice of components is a matter of physical parameters first of all but last but not least a matter of economical availability. The horticultural enterprises use freauently also chemical matters and/or other natural improvers that can substitute for turf e.g. However, the trend is not to add harmful or even toxical matters and therefore natural non-metallic improvers that are available in most of countries are applied widely and successfully. Various foamed materials that have low specific density, considerable porousness, water absorption and resistance against chemicals can substitute to a certain extent for turf. Expanded perlite, foamed urea-formaldehyde polymer (so called hygromull) and foamed polystyrene are proved physical improvers.

Perlite

The expanded perlite is very porous material, 90 per cent of volume is taken up by open pores of various dimensions. The very low bulk density of 50 250 kg.m⁻³ and the high water ability of as far as 400 weight per cent with space left for much air are properties very resembling the turf. These properties are bearer of perlite capacity to ameliorate both light drying out soils and heavy compact substrates.

- a) in case of excessively permeable substrates perlite improves significantly the water capacity decreasing thus the propensity to dry out. By adding of 25 volume per cent of perlite the water capacity of sandy substrate can enhance as high as by 50 per cent.
 b) Adding perlite to compacter substrates.
- Adding perlite to compacter substrates their bulk density is reduced and the

porosity enhanced which affects positively the permeability. Enhancing the porosity of substrate means that water movement is facilitated so that water is available to the plants.

c) Perlite is successfully supplied for the propagation of substrates when it is used as a sole agent or mixed with turf and/or turf with polystyrene, if need be. It is important that lower quality turf can be applied if mixed with perlite.

The expanded perlite is the closest substitute for the turf from the point of view of both the physical properties and effects considering the tested foamed matters. It applies fully for the expanded perlite of grain size of 0.5 3.0 mm.

Urea-formaldehyde polymer foam (Hygromull) is distinguished for very low bulk density 10 15 kg/m². It is comparatively stable in the soil, only about 10 per cent of nitrogen is being liberated annually. The fact of positive effects is on a very high water holding capacity and a low hygroscopicity. The practical expression of both the above properties is the capacity to provide the plants with sufficient quantity of physiologically usable water. The tests have proved that Hygromull is as capable as the turf of affecting the water holding capacity of substrates.

Foamed polystyrene One cubic meter of polystyrene weighs about 30 kg while its flaky form weighs 15 20 kg. The particles contain a large quantity of fine locked pores filled in by the air. The air shares as far as 98 volume per cent. Polystyrene does bind water neither in the pores nor on the surface which distinguishes it essentially from the above materials. The main advantages of polystyrene are its elasticity, pressure strength and resistance to mechanical stress. It ameliorates the soil by its loosening and airing and it improves the thermal regime of substrate.

Examples of Applications for Soil Substrates Perlite can be successfully used in the automated water spray propagation plants. The tests carried out in the Institute for Research and Improvement of Ornamental Horticulture at Prühonice, Czechoslovakia have shown the average values as follows: 90% pores, 33% capillary water, 57% air. Rhododendron obtusum, Magnolia soulangeana and Camelia japonica rooted up well in bare perlite but multicomponent mixtures did better.

PERLITE	HYGRO- MULL	TURF	POLY- STYRENE
I		1	2
l		2	2
1			2
	1	1	1 2

(in parts)

The following are substrates used for different purposes in the State Farm Plzeń-Krimice:

Substrates for Plant Propagation

- a) mixture of sand and expanded perlite in ratio 1:1 for some flower pot cultivariants, citrus, Enonymus etc.
- b) Mixture of turf, sand and perlite in various ratio for rooting up magnolia, conifers and some heather cultivars. Substrates for heather plants The basic

component is turf or a mixture of turf, bark and about 5% of bentonite. Also expanded perlite is added to reach about 10 per cent share. Bentonite functions well to bind manuring elements and herbicides.

Substrates for conifers 90 per cent of ornamental plants grown is seeded by a seeding machine into plastic bags. The substrate must be light and therefore it is mixed from turf, bark and about 25% of bentonite according to the want of particular cultivariants.

Substrates for orchids Cymbidium is grown in plastic boxes of 90 I content. This species wants airy, light substrate and the handling of boxes demands for light substrates per se, too. Expanded clay is used to cope with.

Substrates for other cultivars are blended according to the want of particular cultivariants, perlite and bentonite are used frequently. The annual consumption of substrates represents about 70 rail carriers. For mixing a pay-loader, crusher, sieving devices and fertilizer distributor are used. The particular components are fed into a manure distributor and after double mixing they are deposited onto heap. The mixed substrate is then crushed and sieved.

CULTIVATED AND OFFERED FOR SALE BY THE STATE FARM PLZEŇ-KŘIMICE

Among cultivars species of various habits and shapes can be found. Trees and shrubs of dwarf habit alter with very high trees of characteristic growth, either conical, columnal or pendular with overhanging branches, the features that govern the suitability of a species for one's garden. The ultimate height and spread and the speed of growth are also parameters that affect the gardener's choice. In the following assortment offered by the State Farm Plzen-Krimice the used capitals understand:

H: ultimate height

S: ultimate spread

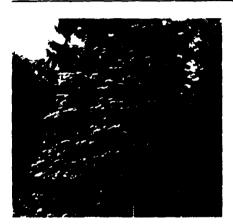
G: average velocity of vertical and horizontal growth per annum respectively to H: or S:

...

Coniferous trees and shrubs are woody plants that keep mostly evergreen although some drop their leaves in autumn. They grow mainly in the northern climatic zone from warmer lowlands to mountainous regions. They look cool and sad in summer while their winter effect when foliants shed off is warm. The tree species are stately and majestic for whole the year keepirg the characteristic colour and shape. Some change their colour as seasons alter to widen the variety of colour, shape and form available that provide

a valuable and fascinating addition to any garden. Conifers propagated in containers can be planted out for whole the year on condition of the soil not being frozen but to take the most of them, autumn and spring periods are recommended for planting out into properly prepared soil. Sandy soils can be improved by adding bentonite while heavier, humid soils will improve when perlite and sand are added. At any weather the new plants will need watering every evening.

ABIES



ABIES CONCOLOR

characteristic features:

Cultivar has light grey bank, the trunk has branches from the base. The cones are as long as 6 cm, silverish blue-green, and twisted upwards sickle-like. H: 25 - 30 m, G: 50 cm.

S: 3 4 m, G: 15 cm demands:

Cultivar requires full sun siting and fertile permeable soil. It withstands frost and urban environment easily. application:

It effects most as solitaire.

4

CHAMAECYPARIS

This is one of the most widely grown and planted genus in Europe although none of the available species are native in that part of the world. They come from North America and East Asia and have produced a very wide range of cultivars of varying colour and height from dwarfs to high trees. Most of the genus grow successfully where there is adequate moisture and good drainage. They dislike exposed positions, drying winds and dry soils.

CHAMAECYPARIS LAWSONIANA

characteristic features:

Large free of conical shape with pointed top. The branches are short, stending apart. The trunk has red-brown bark that peels off in scales when growing old. The cones are spherical, tiny and blue-green when young while those old are brown. H. 20 m, G. 30 cm.

§ 2 3 m, G. 10 cm

annheation:

demands: It grows well in shadowed and humid places disliking grass growing around its base.

Cultivar does make a very useful screen or hedge. The specimen becomes a very large tree and, therefore, it is farely planted as a solitaire.

US CEMBRA

18 m, G 20 .m t and rigid, of dense spacings in groups of older Needles are about 5. 8 cm long. ish green when young and deeply winkled onical top which is fancily broad. The back re is characteristic of wide egg shaped and teristic features

11,... hatme reaction preferred able soils who brought not to be too light and >

S MUGO MUGHUS

ong. Cones are egg-shaped, up to 6 cm og. The hark exhibits grey brown colour, e dark green, often twisted or turned. th erected trunks, branches are bent, die features

ultivar, Iron' lough, the best results are brown. Buds are of brown colour n. G. 5. 15 cm n. G. 15. 20 cm

in groups, suitable for foregrounds ahen planta on the sun

CHAMAECYPARIS OBTUSA NANA GRACILIS

characteristic features:

Cultivar of dwarf habit with branches arranged in cornet manner. The colour is glossy dark green. H: 2 m, G: 3 5 cm

S: 1 5 m, G: 3 cm

demands:

It requires fertile and humid siting.

application:

For smaller rock gardens, graves and mobile green-

CHAMAECYPARIS PISIFERA SAVOROSA BOULEVARD

characteristic features:

The shape of cultivar is conical, foliage distinctly silverish-bluish, turning grey-blue in winter.

H: 2 m, G: 15 cm

S: 1 m. G. 10 cm

de mands:

The cultivar dislikes scorching heat, overdried son and exposition to winds. It does well on permeable hentonite substrates and protected sitings.

application: For larger rock gardens and as solitaire.

CHAMAECYPARIS **PISIFERA** PLUMOSA NANA

characteristic features

This is evergreen conifer of wide conical shape with overhanging branches. The compacter branching gets brownish sellow tint in winter.

H 2 m, G 5 cm

5 3 m, G 15 cm

de mands

Cultivar tolerant of severe frost and indigent soils

application

For larger rock gardens, doping banks, effective to: Zempiors



CHAMAECYPARIS PISIFERA FILIFERA AUREA

charasteristic features:

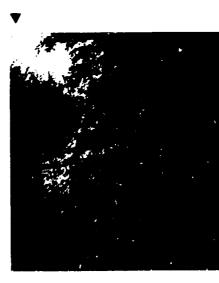
Cultivar has a wide conical shape, its branches are standing apart as far as overhanging, the foliage is yellowish.

H: 2.5 m. G: 5 10 cm

S: 4 m, G: 10 cm demands

Cultivar is resistant to frost and tolerant of urban environment. It does well on permeable bentonited substrates. application:

It effects as solitaire or in larger rock gardens.





KGO

characteristic features: GINKGO BILORA

ius does not in any way resemble

Commonly referred to as "Maigenus is Ginkgo Biloba which is ful butter yellow in the autumn leaves of fresh green, turning s one of the oldest of all. It is age picture of a conifer but in As valuable and impressive solitaire application It likes full sun as far as half shadow demands Cultivariof widespread conical shape, foliage is pale S 7 10 m, G 10 cm green, in automo yellowich, the base is grey colour

Tree

s hardened and of easy culti

alling. The only species represent

ous deciduous tree, having fan

but will do better in sunny positions than in dry shade. The plants of the genus have thin bark with scale- or fiber-look. It has compact, berry-like cones.

JUNIPERUS COMMUNIS DEPRESSA AUREA

DEFRESSA

application

characteristic features. The conifer is of dwarf habit with widespread branches, spring foliage yellow-green, turning bronze-gold in the winter time.

H. 0.6 m. G. 5 cm.

S 1.5 m, G 10 cm demands Cultivar is folerant, doing better in lighter soils, perlite or turf addition is productive, it likes sunny sitings.

HIBERNICA JUNIPERUS COMMUNIS

shape is columnal, branches are dense with erected The species is one of the most known cultivars. Its characteristic features

demands S D N T I m. G. S cm

application frest and hards It likes permeable soil and sunns siting, tolerant of tops. The foliage is blue green, consisting of 7 mm For larger rock gardens, small groupings, as soli

JUNIPERUS COMMUNIS HORNIBROCKII

characteristic features:

Slow growing dwarf cultivar, foliage light green, dense

H: 50 cm, G: 3 5 cm

S: 2 m, G: 15 cm

demands:

It likes sunny sitings and permeable soil.

application:

For rock gardens, graves and small groupings.

JUNIPERUS COMMUNIS REPANDA

characteristic features.

This dwarf conifer has the prostrate habit and spherical form. The branches stand apart and grow very slowls. The needle like foliage is soft, twisted inwards and arranged radiall. The leaves are as far as 8 mn. long, dense, evergreen with silverish stripes.

H 30 cm, G 2 cm

S. 150 cm. G. 15 cm.

demands

It does well on permeable soil and sunny siting, tolerant of scorching heat

application

ORIZONTALIS UNIPERUS

ROSTRATA

ig, erect, branches densels accumulated. The nifer of provirate habit, the main branches are seactoristic features:

the winter. iour of foliage is a steel-green, turning brownish

4 m, G 15 cm MO cm. G. S cm

higher greenery and for graves. mund coverer suitable as lawn substitute, as hase flication VEOUS.

Mond's

does well on permeable, feelile soils in sunny

JUNIPERUS CHINENSIS HETZII

characteristic features.

The shrub with erected branches, scale like foliage of blue-green colosit

H: 2 3 m, G: 20 cm

S. 10 m, G: 50 cm

demant

It does well in surry positions and in light substra-

application:

As solitaire and for larger groupings.

JUNIPERUS CHINENSIS JUNGWIRTH

characteristic features.

Evergreen conifer with erected branches, foliage of dark green with bluish tint.

H. 2 2.5 m, G 15 cm

S. 3 m. G. 15 cm

It does well in permeable sons on sunny positions, the heavy soils are to be mixed with perlite or crushed bark.

application: As solitaire, valuable cover of sloping banks, it effects in grouping in ely.



JUNIPERUS CHINENSIS MORDIGAN AUREA

characteristic features

The conifer is of wide compact growth with scale like foliage of yellow tops which turn bronze golden in the winter time

H 20 m, G 15 cm

5 19 m, G 15 cm

demands.

It does well in sunny positions and light permeable substrates

application

For larger rock gardens, for groupings and mobile greeners

JUNIPERUS CHINENSIS OLD GOLD

characteristic features

Evergreen conifer of stout habit with brass-golden foliage.

H 2.5 m, G 10 cm

S 2.5 3.0 m, G 30 cm

demands.

Very hardened cultivar, it likes sun or mild shadow and does well in permeable fertile soils

application.

It effects as solitaire, in larger rockeries and group ings used also for mobile greeners

JUNIPERUS CHINENSIS **PFITZERIANA**

characteristic features

The cultivar has habit of wide shrub with branches standing how-like apart; the scale-like foliage which is pointed towards the trunk is of light-green colour

H: 3 m, G, 20 cm

S. 10 m, G. 50 cm

demands

Folerand cultivar, it likes sun and does well in perlite-lightened substrates application.

As solitaire, for wide hedges and groupings

JUNIPERUS CHINENS!S PFITZERIANA AUREA

characteristic features

The cultivar has habit of wide shrub, its branches stand bowing apart. The scale-like foliage turns into pointeu needles inwards the centre. The juvenile shoots are yellow, adult turns yellow green. It has only male blossoms which are yellow.

H 2 2.5 m, G 20 cm S 8 10 m, G 40 cm

Jemand.

It does well on permeable soils, bentonite in substra te supports colouring, it likes sun and resists frost application

It effects most as solitaire contrasting nicely with dark hackgrounds. It can grow above 3 m if the invenile shoots are tight.

JUNIPERUS CHINENSIS PFITZERIANA COMPACTA

characteristic features

Dwarfish and compact in habit, the colour of foica ge is a light green

H 30 cm, G 5 cm

S. 2 m, G. 20 cm

Folerant cultivar that likes sunny positions and permeable soil, sandy soils can be improved by bentonite

appl: ilion

As solitaire, for rock gardens, as ground coverer

MSTRUPII

JA OCCIDENTALIS

e shape being brightls green 3 m, G=15 = 20 cm owth. Foliage is exergreen, leaves are of minals grow fast, nevertheless the free is of very dense and regularly spherical conifer restacted fraluers

-Š ble soils, standings on sun to half shadow, 0 M m, G 5 10 . m

pirament of the description of the second of

UJA OCCIDENTALIS LONYANA

teristic features ar of close shape, slightly rounded. Twigs are

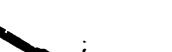
15 m, (, 10 cm C 2 m G 5 10 cm

set. able cultivar which does not freeze in Mid

aropean conditions. It is recommended to we oil and tree after planting out. Tolerating of nstronment well ation

flat, light green. It tolerates cutting well

ire, hedges in groups



JUNIPERUS SABINA GLAUCA

characteristic features

The confer has dense irregular almost creeping branches, the colour of foliage is a grey blue

H 1 15 m, G 10 cm S 3 45 m G 15 20 cm

demand.

Substrates added with bentonite support blue colouring, it likes sunny positions

application

In groupings and for higher foreground impresive also as solitaire and in mobile greeners

JUNIPERUS SABINA ARCADIA

characteristic features:

The conifer has a dwarf habit, the branches overhang building up areades of impressive appearance. Large carpets of the species resemble water

rapids. 1 m, G 5 cm н

10

:h

ile

S 3 3.5 m, G 10 15 cm

demands: Cultivar tolerant of exposition to light, permiable substrates suitable, bentonite adds to its build-up.

application. For rockeries and mobile greeners and as coverer of terraces and graves.

JUNIPERUS SABINA **CUPRESSIFOLIA**

characteristic features

A favourite cultivar of covering habit and widebranched form with blue-green foliage.

H 0.5 0.8 m, G 5 cm 3 3.5 m, G 15 S

demands It does well in sunny or light positions, it likes permeable soils.

application As solitaire, for rockeries and graves, it also effects perfectly as foreground of higher greenery

JUNIPERUS SABINA DOUGLASII

characteristic teatures

Evergreen wide branched conster, the branches stand erect and later overhang. The small twigs are straight and grow rapidly, the needle like foliage is blush on top and green on bottom, turning purple in the winter time

1.5 m, G 40 cm Н

8 10 m, G 40 cm S demand.

Tolerant cultivar liking exposition to sun and per meable soils

application As solitaire and coverer effective in sloping banks

JUNIPERUS CHINENSIS VARIEGATA

characteristic features

4

Conical in shape, the conifer has erected twigs with scale like foliage of bluish fint, the twigs are fancs w hitish

H 4 m, G 15 cm

1.5 m, G 1 5 cm S

demands

It does well in sunny position but tolerant of mild permeable soils, bentonde shadows li prefers supports colouring application

As somaire and for larger rockeries and compact econbines.

JUNIPERUS SABINA VARIEGATA

characteristic features

A low shrub, with slanting branches and scale like as far as needle like foliage, the green twigs have sellow white stains.

H 1.3 m, G 5 cm

S 2 m, G 5 10 cm

demands

It likes permeable fertile soils and does well in sunny strings application

Effective as solitaire, in rockeries and groupings

JUNIPERUS SABINA TAMARISCIFOLIA

characteristic features

Dwartish in habit, the conifer has widespread branches that are layered horizontally, the foliage is of blue green colour.

Bise green colour H. O.S.m. G. S.cm

S 2 m. G 15 cm

demands

It does well in sunny positions and permeable fertile soil, bentomie supports i slouring, upplication.

As a solitaire, for rockeries, ground covering and graves

k, it is needle-like while exposed is scale-lik 4

Inde 3 m. G. 15 cm 10 m, G 30 cm

quires permeable soils. tes sunny sitings but tolerant of mild shado

LOUID .

nds of high greenery, suitable for covers ressive in high ground coverings and for

rent constructions such as garbage can situ

ristic fratures.

f blue green colour. arranged stretching branches; needle like ivar forms a low evergreen shriib with

0 15 cm

for making up high greeners

rock gardens, impressive in sloping banks.

me, hentom'e adds to its colour cell in permeable homos rich soil, tolerant

3

ARTITA

PERUS VIRGINIANA

1ICROBIOTA

ICROBIOTA DECUSSATA

iracterístic features:

originates from Siberia. The conifer is very rdy having completely prostrate habit. Leaves emble thuja. Scale-like leaves are of green

lour with bronze colouring in winter time. 0.6 m, G: 3 - 5 cm

2 m, G: 5 10 cm

munds:

marias.

derant conifer, bentonite supports hibernation.

plication.

icks gredens, mobile verdure, graves, ground

ICEA

he picea-genus are evergreen trees, rubs and dwarf shrubs. Roots are shal-wly placed. The plant is sensitive to proofing. Demands for soil quality are wer than for fir planting. They are wing better under pure and humid air din the wetter soil. Cones are overinging, non-breaking. Picea trees are idely applied.

ICEA GLAUCA CONICA

aracteristic features:

has a strictly regular conical shape with small, mpact twigs. Needles are light green.

3 m, G: 15 cm

1.2 m, G: 5 cm mands:

slerant cultivar, being well influenced by dewing hot weather, it likes sunny protected sitings, inlication:

ditaire, graves, rock gardens.



PICEA ABIES NIDIFORMIS

characteristic features:

Flatly spherical dwarf shruh growing in plate-like shapes,

H: 1 m, G: 3 4 cm S: 5 m, G: 15 20 cm

Starm, Gt 15 20 cm demands

aemunak

Tolerant cultivar, it does well in humid sitings, application:
Solitaire such gordens grover

Solitaire, rock gardens, graves.



PICEA ABIES INVERSA

characteristic features:

Spruce of upright, columnal growth, Branches are adjoining the trunk and bowing down to the ground. Needles are thick and shiny green.

H: 10 m, G: 25 cm S: 2.5 m, G: 15 cm

demands

Soil requirements are less demanding than for fir, it roots shallowly and can suffer from uprooting. Use of hentonite is recommended for light soil conditioning.

application.

Solitaire, free groups.

her and X 1X mm long ly conical up to columnal characteristic features are almost horizontal in plate-like whoris. Needles Evergreen tree with broadly conteal top, Branches PICEA PUNGENS GLAUCA

weller soils; it folerates and sunny places. Shadow is tolerated hadly It likes permeable soil or petter high subsoil water de mands 40.4

coney are 3 to emiliong, on consummon brown co-

shape, light brown, up to 10 cm.

8 20 m, G 15 cm S 5 7 m, G 10 cm up to 30 mm long. Conevare oblong, of cylindrical are rigid, pungently pointed, radially positioned.

מיוויים יוולקים Solitaire and also in groups



PICEA PUNGENS GLAUCA GLOBOSA

characteristic features;

Dwarf conifer that grows irregularly and freely when juvenile. Later its habit turns into spherical and compact shape. Whitish-blue needles of a sickle shape are 10 mm long.

H: 2 m, G: 10 cm S: 2.5 m, G: 15 cm

demands:

Permeable soils, free and sunny siting. application:

Solitaire, rock garden, mobile grienery





PICEA PUNGENS GLAUCA KOSTER

characteristic features.

Regularly conical tree with silver-blue pine needles. H. 10 - 15 m. G. 30 cm.

S 3 4 m, G 15 20 cm

de mands

Appropriate wet siting; addition of bentonite will fix the rooting system better.

application

Solitaire, high hedges

PINUS

Evergreen trees and shrubs with pictures que tops. Needles are of different length and colour as well as cones which are of variable size with plenty of shapes and fall down completely. Pine trees are modest plants tolerating poor or even stony and dry soils.

PINUS ARISTATA

characteristic features

The bark of young trees is smooth and green, later grey, and flaky. Branches are knifted through, needles are found in groups of five, of dark green colour, whitish dotted.

H 2 3 m, G 10 15 cm

5 1 5 2 m, G 10 cm

Tolerating with of poor and evin stony soils application

Solitaire, arranged mobile greeners



PINUS SILVESTRIS

Solitaire, in groups, forest planting いっけい いりりい demands Pine tree typical for mild climatic zone, needles haracteristic features Folerant cultivar, frost tough 10 to m, G 50 cm om long, hards

PINUS NIGRA AUSTRIACA

characteristic features

Tree of straight trink with grey to brown-grey bark which is deeply wrinkled when old. Needles are dark green, hard, 8.—12 cm long, cones are attached, up to 8 cm long.

H 20 m, G 70 cm

S up to 10 m, G 35 cm

demands:

Plant tolerant of frost, prospering well in sufficiently permeable soils.

application:

application: Solitaire, in groups.

PINUS PONDEROSA

characteristic features.

The bark of old trees is up to 10 cm thick, brownish black, scaling-off tabularly. Needles are up to 25 cm long, in groups of three, dark green, pointed. Cones are egg-shaped up to 15 cm long, of glossy light green colour.

H 50 m, C 70 cm

\$ 15 m, G 40 cm

de mands

Relatively tolerant cultivar which stands well deficient soils

application

Solitaire and in groups

PINUS STROBUS

Characteristic Scatures

Tree of high growth with widely conical for which is wide when old, with horizontally growing branches. The needles are bide green, 5 - 10 cm long, soft straight and thin in groups of five. Cones are brown, up to 20 cm long, closely cylindrical. The tree builds up a straight trunk which has plain, glossy grey green bank till old age.

H 20 36 m, G 50 m

S. 10 (15 m, G) 25 cm

demands

Sandy to sandy lifes permeable soils, conny to semishadow stands.

Annie ateen

Solitaire groups, suitable for planting on larger area



THUJOPSIS

THUJOPSIS DOLOBRATA VARIEGATA

characteristic features:

Shrubby tree with thin trunk, whorl-like branches with flatly positioned twigs. Scale-like leaves are dark green with expressive while drawing on the back-side.

H: 15 m, G: 30 cm

S: 5 m, G: 15 cm

demands:

It likes humid siting, does not bear scorching heat. It is recommended to add bentonite into light soils, application.

Solitaire, or in smaller groups.

TAXUS

Evergreen dioecious needle shrubs which are poisonous except for fruit pulp. The bark is of red-brown colour, needles dark green, flat. The tree grows slowly, preferably in half-shadow sitings with sufficient moisture. Taxus is tolerating of industrial environment.

TAXUS CUSPIDATA

characteristic features:

The bark is of red-brown colour, young shoots are reddish, needles pointed 15, 25 mm long, dark green. The species represents a highly cold-tough confer.

H: 10 m, G: 30 cm

S 8 m, G: 20 cm

demande

Wet, permeable, ferile and shielded standing, application:

Solitaire, in groups.

TAXUS BACCATA FASTIGATA

characteristic features

The tree groups in wide column, its branches are dense, perpendicularly stretching. Needles are radially positioned, 2—3 cm long, black green colour. H=3 m, G=15 cm

S 1.5 2 m, G 5 cm

demands

There is a need of shielding for young plants which must not be let to overdry. In the summertime frequent dewing is recommended. The tree requires wet fertile soils.

application

Rock gardens, graves, as solitaire

TAXUS BACCATA FASTIGATA AUREA

characteristic features

The tree of widely columnal shape, branches are dense, perpendicularly stretching. Needles are radially positioned, 2-3 cm long, of fancy gold

sellow colour H. S.m. G. 15 cm

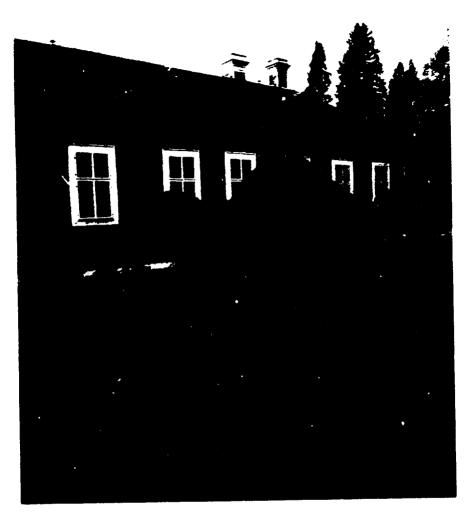
S 1.5 2 m, G 5 cm

demands

It requires shadow when young. The plant does not stand overdrying. In the summertime frequent dewing is recommended. The tree requires welfertile soils.

application

Rock gardens, graves, as solitaire



TAXUS BACCATA **DOVASTONII**

characteristic features

It has shrubby to tree like shape, horizontal and long branches. The bark has red brown colour, wood is reddish, needles dark green and flat. It grows slowly

Fig. 2 8 m, G 5 cm S 8 10 m, G 25 40 cm

Adequate wer and fertile, permeable soils agree with faxus. It likes half shadow sitings and tolerates cutting well

application Solitaire, small groups of low growth, lower hedge

THUJA

Coniferous trees, small trees, shrubs, or dwarf species with very dense, translucent top as a rule. Leaves are scale-like, seldom needle-shaped, positioned ahead; twigs are flat, cones are tiny, of oblong to egg-like shape. Tolerant frost-tough and adaptable conifer. It tolerates drought badly and has good shaping features. It tolerates industrial environment sufficiently.

THUJA OCCIDENTALIS HOWEYI

characteristic features:

Dwarfish in habit, egg-like shape, regular, erected branches.

H: 1.5 m, G: 5 10 cm

S: 1.5 m, G: 5 10 cm

demands:

Sunny up to light standing. The cultivar is frost-tough, application:

As a solitaire, for rock gardens and lower hedges.

THUJA OCCIDENTALIS ERICOIDES

characteristic features.

Multi-top bush with matt grey-green fine leaves. H: 3 m, G: 1.5 20 cm

S: 2 m, G: 10 cm

demands:

The colour of leaves is brighter when planted in light soil, enriched by bentonite. The cultivar is not resistant to long dry periods. Dewing is recommended during sunburn.

application:

For rock gardens and groupings.

THUJA OCCIDENTALIS GLOBOSA

characteristic features

The tree is of spherical dwarf shape with dark green foliage.

H 1.5 m, G 3 5 cm

S. 1.5 m. G. 3 - 5 cm

drmands

Dewing is necessary after planting out, though commonly tolerant, the plant requires dewing when young

Application

Solitaire, low hedges, rock gardens

THUJA OCCIDENTALIS ► CLOTH OF GOLD

Characteristic features Yellow coloured cultivar H | 10 m, G | 20 | 30 , m

5 1 5 m, G 15 cm

demands. Tolerant cultivar, colouring better in bentonitic substrates.

application. Solitaire, in groups, the most of its colour is made

for garden architecture





A OCCIDENTALIS NGOLD

tic features swing cultivar, neetle like leaves

ies transform to scale-like type when o are gold vellow when budded out, la low and of copper shade during win

. G 15 cm

m. G 10 cm

low demanding cultivar, however s

try standing. Bever growing at a sur shaded place. The foliage colours be-

nre, for rock gardens

ted in soil enriched with bentonite

THUJA OCCIDENTALIS SMARAGD

characteristic features:

The variety grows in a slim, conoid shape, with sparse branches and fresh, green foliage.

H: 5 7 m, G 15 20 cm S: 1.5 2 m, G: 5 10 cm

The plants grow best at sunny or slightly shaded standings, in wet and permeable soils,

application:

As a solitaire, for green walls,

THUJA OCCIDENTALIS SPIRALIS

characteristic teatures

Cultivar of a slim, conical shape with very short branches, shrinkingly twisted in spirals

H 10 15 m G 30 cm

5 1 5 m G 5 10 cm

de mande

Sunns up to dightly shaded standings suits better to this custivar frost tough it requires fertile, permeable son

аррисалыя

As solitaire or for maller groups



THUJA OCCIDENTALIS SUNKIST

characteristic teatures

I pright coniter of a narrow spherical shape with a very dense regular top, growing slowly. The leaves are scale like of an intensive yellow colour. H 2 Cm; G 15 20 cm S 0.8 Em; G 5 10 cm

Permeable soil, not very dry standing, otherwise tolerant. Sun liking, frost hards variety apple ation

As a solitaire and for rock gardens

THUJA OCCIDENTALIS TINY TIM

characteristic features

Dwarfish evergreen conifer of spherical shape, scale-like leaves, green, dense, compact branches H: 0.8 m, G: 3 - 5 cm S: 1 m, G: 3 5 cm

demands:

Permeable, not too dry soils; sunny, up to slightly shaded standings. Frost-hardy variety application.

As a solitaire and for rock gardens



THUJA OCCIDENTALIS WAREANA

Maracleristic Scalares

Conster of a dense, conoid diape main branches stretched out small branches widely fancose ar ranged, fresh green

H 7 m; G 15 20 cm S 2 5 m; G 10 15 cm

demands.

Sonny or sightly shaded standings, permeable soils Lolerant of proning

application

As a solitaire, for green walls and for groups

THUJA OCCIDENTALIS WAREANA LUTESCENS

characteristic features

Coniter of a dense, conoid shape, main branches stretched out, small branches widely fanwise arran ged, light vellowish foliage

H 7 m, G 15 20 cm S 2 3 m G 10 15 cm

demands

Sunny or slightly snaueo standings, permeable soils application

As a solitaire, for hedges for groups

THUJA PLICATA

Characteristic feature

norgonially stretched. I caves are some one stense H 12 m, G Strain shape, 12 mm long, leathers be with glossy and of a dark green. Come have an egg like Upragatio-index of columnal shape, beans her nearly

4 m C 12 20 co

of low demands, trost nards, when placed in soils It they same and not too devotandings. Calibrar i munds with bestonde

of promore wer ir updat As a solitaire, for high hedges, for groups. Tolerant





SUGA

idings and grows best in fertile, adeq ivar likes sun, accepts slightly shaded ies are small, very decorative. The rt, with two apparent beige stripes. its. Needles are flat, expressively uferous trees from high to dwarf

UGA CANADENSIS Ales Lan Ale

almost horizontal, drooping at the tips. The der trunk, the top widely columnal, branches characteristic features **JEDDELOH**

TSUGA CANADENSIS

H Im. G · S.m Dwarf conifer, semi-globular in shape, with funnel like opening in the top 1.5 2 m, G 5 10 · m

For rock gardens, as a solitaire application Light standings, permeable, adequately wet soils. deminde

Ind

5 m. G. 20 cm

10 m, G 15 _0 cm

s are egg shaped, non-disintegrating ic. are glossy green, up to 18 mm long, the acteristic features

RHODODENDRONS

Rhododendrons are bushes of low, some times low laying shape. Rhododendrons of high growth occur too. There are deciduous, semi-deciduous and evergreen species. They require acidic soils without calcium. They do best in serii shady standings and like humid but not too wet milieu.

RHODODENDRON CATAWBIENSE BOURSAULT

characteristic features

Evergreen cultivar with oblong, egg shaped, 7—15 cm long, aark green, glossy leaves. The flowers are about 5 cm in diameter, carmine, forming inflorescences of 15 to 20 flowers.

H 4 m, G 15 cm S 4 m, G 15 cm

demards. Peat substrates of moderately scalar reaction, semi-shaded standings suit best to this hards cultivar. Telerant of pruning application:

As a solitaire, for groups, as a ground cover in combination with high, scattered trees

RHODODENDRON ROSEUM ELEGANS

characteristic features.

Later flowering cultivar, the flowers of a purple rosy colour.

H 3 m, G 15 cm

S 4 m, G 15 20 cm



RHODODENDRON CATAWBIENSE GRANDIFLORUM

characteristic teatures

Exergreen cultivar with oblong, egg shaped, 7—18 cm long, dark green, glossy leaves. The flowers are about 5 cm in diameter, purple with green spots, forming inflorescences of 35 to 20 flowers.

 $H=4/m,\ G=1.8\ \mathrm{cm}$

S. 4 m, G. Isam

de mand

Peat substrates of moderately acids reaction, semi-based standing, out best to this hardy cultisar. Lolerant or prinning apple atton.

As a solitaire, for groups, as a ground cover in combination with high, cattered trees



15

1

cultivar starts flowering in mid May. H: 2 m, G: 10 cm

S: 2.5 m G: 5 10 cm

demands:

It requires peat substrate of acidic reaction, without calcite. It can be planted in sunny standings, frost--tough.

application:

As a solitaire, for groups, for rock gardens, in combination with higher plants.

DIFFERENT TYPES OF HYBRIDS

ENDRON GHAM WHITE afures: ly, white flowering cultivar.

20 cm ENDRON

UM JACKSONII

marring in mal

ulures. necies of globular growth, flowers buds are rosy, while blooming. This IBRALTAR light up to dark carmine re LONDY KL bronze veltow LONDY KL bronze veltow eve LONDY KL White with a veltow eve OYAL COMMAND dark carmine red ALAN scarlet ALZAC expressive flowers of red cocels smelling IRLBALL dark red, expressive flowers LINDER G. LINDER LINDER G. FROM JOHNSON DESCRIPTION

FCH E ross flower with a yellow eve-

untivacs

he cultivary require permeable pear substitudicy alore, they like sunity up to semi-shindings in mining splication is a solitaire, for groups, in combination ergreen cultivary or rhododendrons.

MPEDITUM BLUE T T HODODENDRON RHODODENDRON

REPENS — HYBRIDS

aded territory forditions

ooms in April and Max. The flowers are opened aks shoots elipto lieaves about 15 mm long th vergreen, low, dense cultivar with short, slightly HADIZ HADIZ Prostrate bashes characteristic features dark warlet flowers

SCARLLE WONDER ... Large, dark warlet flo **BAD FILSES** — reddish buds, dark scarlet flowers

apple attent In combination with higher thododendrone of ***

Textine on grave.

er chand

therewerers arranged to two or three flowers on light up to dark purple colean, slightly smelling

ecorative beds, foreground of higher cultivary nated danding. Frod bard. car non calcite substrate, sound up to dightly minul.

of proofs

flowers. application:

In combination with higher plants, decorative beds, for graveyards, in rock gardens.



VACCINIUM CORYMBOSUM

characteristic features

Decidious bush of upright growth, with yellowgreen branches. The leaves are egg-shaped up to narrow, from 3 to 8 cm long, orange-scarlet in au tumn. The flowers have a cylindrical up to oval shape, o to 9 mm long. The berries are spherical, 8 15 mm in diameter, blue-black. Numerous cultisars each

H 1 2 m, G 50 cm

S. 2.5 m, G. 30 cm demands

Pervious, fertile soils of acidic reaction, without calcium

application

Decorative bush for rock gardens, as a solitaire and for groups



RIS THUNBERGII

c features: ous thorny shrub with dense branches.

r rounded foliage has distinct yellow n that turns green-yellow in shade. It slowly, m, G: 5 cm

on to the sun supports colouring.

edges and groups.

5 cm

RIS THUNBERGII >



H: 60 cm, G: 5 cm S: 2-3 m, G: 15-20 cm

CERCES OF The

5: 2=3 m, G: 13=20 c demands:

Tolerant cultivar, liking sunny sitings, application:

Suitable ground coverer on sunny sitings, for mo-

bile greenery, rock gardens and graves.

COTONEASTER HORIZONTALIS

characteristic features:

Semi-deciduous, sometimes deciduous bush with horizontal branches, that stretch out regularly, with dark green glossy leaves.

H: 1 m, G: 10 cm

S: 1.5 m, G: 15 cm application:

For rock gardens, decorative vases, for ground cover and as a solitaire.

MAGNOLIA SOUSANCIANA

characteristic features:

Deciduous, prostrate bush with eliptic, up to 1.5 cm long leaves. Pink buds turn to white when blooming, flowering in March and April before budding. H: 4 h m, G: 20 cm

S-6 m, G-30 cm

application:
As a solitaire, for groups, mobile greenery.



MAGNOLIA STELLATA

characteristic features:

Decidious bush with white flowers. Biooming in March and April.

H: 2 3 m, G 10 cm

S: 2 m, G: 10 cm application.

For rock gardens, as a solitaire, mobile greenery.

The State Farm cultivates 10 090 has a agricultural land of which 8 951 ha are arable. As for the soil types a third of arable land is situated in sugar-beat region while two thirds are represented by less fertile soils of the potato region. The vege-

tation production programme concentry ates on cereals, forage, beat, potatoes and vegetables while the animal husbandry is specialized in the production of milk, beef and pork. The farm has 5 agricultural divisions and one service plant that provides for maintenance, transport, heavy mechanization, plant protection and drying facilities. A detached large-scale porker plant is owned by the farm which is also self-supplying with civil engineering works, building maintenance and techmical recultivations and meliorations. Cereals represented by wheat, barley, rye and oats are grown on 4.624 ha and their production accounts for average hectare yield of 4.5 tonne. The farm grows his cerne, clover, maize and grass feeding as forage and supplies Pilsen, the capital of West Bohemian region with vegetables,

flowers and comfers. The farm rears 3.234 cows, which milk in average 11.15 hires daily, and 1.094 pieces of cattle bred for meat that give a daily increment of 0.85 kg per animal. There are reared 563 sows littering 18 piglings each year and 12 474 porkers that put on flesh 0.60 kg daily per animal. The farm has also 29 horses and 60 colonies of bees and three large-scale poultry farms.

Gerhera piants growing in plastic bags with bark opeaci, bentonite substrate



Vegetable production on sands soils ameliorited by benfonde



The plant Horticulture producing cash plants takes up about 5 hectares in the locality Plzeń-Krimice. There are situated gfassheuses, japans and foil-houses, which take up 1.2 ha; the open air furt area on which heather plants grow has surface area 0.9 ha, 2.1 ha hosts container beds, where confers are planted in plastic bags and containers situated on consolidated areas covered with black plastic toils. The left area is intervowen with communication system, compost preparation plant, warehouses and other facilities.

The assortment of grown decorative plants is maintold

Cut thosers represented by carnation, orchid, gerbera daffodil, strelizia.

Pottlowers, mainly azalea, camelia, ficus, croton.

Heather plants such as azalea, rhododen dron, heath belt, neather, leucotoa, piette-froe broud leave streuts among which berberis, various cotoneasters and potentilla are favourite.

Conters represented by a wide variety of cultivariants.

A part of greenhouses is used for the propagation of the whole assortment.







Nedigraph apparatus for a very quick high precision sedimentometry

Nuclear absortion spectrophotometer

High temperature laboratory furnace

Environmental engineering laborators





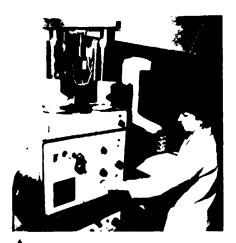


This institute is the research and scientific basis of the Czechoslovak Ceramic Works.

- deals with governmental, ministerial, branch and plant research and scientific projects including fundamental research and development in:
- new technologies and products of refractories, structural and other ceramics, including insulating materials
- new technologies and dressing of non-metallic raw materials and their non-traditional applications
 - progressive automation and mechanization equipment
- automation elements and systems for regulation and management of technological processes in dressing of nonmetallic raw materials
- carries out experimental laboratory tests and assists to introduce the results of scientific research and development in production
- elaborates technical and economic prognostic studies for further progress in ceramics and co-operates in the preparation of development strategies
- rationalizes energy management in ceramics
- exercises its function as the chief coordinator of inter-disciplinary scientific and technological development
- shares in standardization in ceramics
- exports non-standard products of its own make and technical services
- actively promotes international cooperation
- provides advisory engineering and technical assistance to domestic and foreign contract partners through the UNIDO-Czechoslovakia Joint Programme, Pilsen, Czechoslovak Foreign Trade Corporations, namely POLYTECHNA with its Czecho-

- slovak National Recruitment Centre of United Nations
- undertakes testing of new ceramic products and materials
- engages in research and development of new technologies concerned with the protection of environment and non-waste technologies
- co-ordinates and realizes selected projects of UNIDO.

The Research Institute has its headquarters in Pilsen. It controls and co-ordinates, from a technical and economic point of view, all scientific and research activities of its departments and sections (Scientific and Technological Assistance Department, Energy Management Department, Industrial Economy Section) and detached Research Divisions at Horní Bříza, Karlovy Vary, Rájec-Jestřebí and Borovany.



IBM personal computer is widely applied for research projects.

 $oldsymbol{Derivatograph} = apparatus$ for thermal analyses



Mr. Domingo L. Siazon Ir., Director General of UNIDO, inspecting the UNIDO Czechoslowakia Joint Programme, Non-metallic Industries, Pilsen

Fellowship of Chinese engineers—non-metallic minerals processing research

Group training of Egyptian engineers for energy management in a ceramic plant



The UNIDO-Czechoslovakia Joint Programme has its headquarters in Pilsen. Its activity is backed by the Czechoslovak ceramic industry with its long tradition and developed research base. It represents a high phase of multilateral co-operation with UNIDO and developing countries which appreciate its comprehensive scientific and technical assistance.

Co-operation is realized in several ways:

 fostering twinning arrangements between relevant research institutions both in Czechoslovakia and developing countries

individual and group training programmes

organization of international technical workshops

 carrying out tests of indigenous nonmetallic raw materials and subsequent technological research

 advisory engineering and field advisory missions

 advisory activities in the field of nergy conservation in industries

 industrial inquiry services — Industrial and Technological Information Bank — INTIB node

 application of non-metallic sorbents in agriculture and environmental protection

advanced ceramics programmes

integrated utilization of non-metallic minerals

The above assistance has been provided to both governmental bodies and industrial corporations in more than 90 developing countries of Europe, Asia, Africa, South America and the Oceania. The Joint Programme has initiated many actions and projects among which those related to integrated exploitation of industrial minerals are of relevance to this catalogue. Convincing results in this field have at

Participants from developing countries during a workshop facussed on the application of non-metallic sorbents in agriculture tracted the attention of many countries to apply natural sorbents as soil conditioners and cleansers of waste water.

The editors of the catalogue are ready to provide necessary information in detail and advices of assistance, if need be, and the UNIDO-Czechoslovakia Joint Programme itself can mediate any assistance concerning the application of non-metallic materials in agriculture and environmental engineering.



Foreign experts visiting the Joint Programme in per title environmental impact of kaolin mining

For further information please contact:

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