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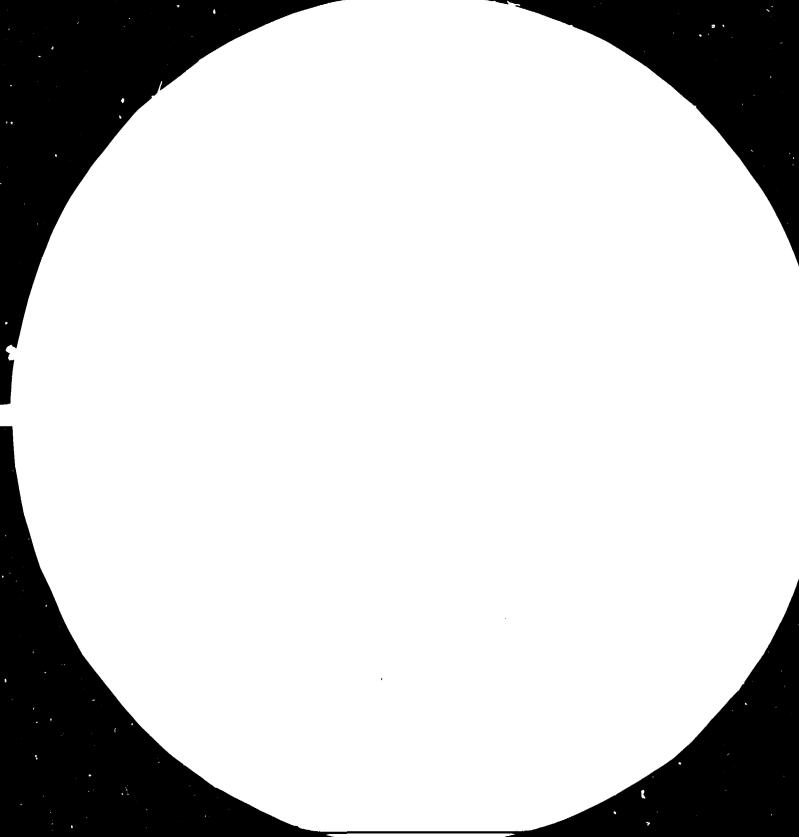
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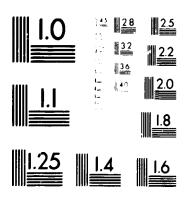
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**Development and Transfer of Technology Series** 

**No. 18** 

BASIC
TECHNOLOGICAL
DISAGGREGATION
MODELS:

I. THE PETROCHEMICAL INDUSTRY

1984



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**ABSTRACT** 

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BASIC TECHNOLOGICAL DISAGGREGATION MODELS:
I. THE PETROCHEMICAL INDUSTRY

MODELES DE BASE DE FRACTIONNEMENT TECHNIQUE : I. L'INDUSTRIE PETROCHIMIQUE

MODELOS BASICOS DE DESAGREGACION TECNOLOGICA : I. LA INDUSTRIA PETROQUIMICA

ABSTRACT/SOMMAIRE/EXTRACTO

# **ABSTRACT**

The disaggregation of a technology package is necessary for the development and utilization of local manufacturing and human capabilities. The capacity for disaggregation promotes and is in turn promoted by the growth of technological capability. It could therefore be a key element in the technological self-reliance of developing countries.

This disaggregation model of the petrochemical industry was prepared by the Board of the Cartagena Agreement and reflects to a certain extent the level of industrialization in the Andean region. A practical method, it was the result of (a) a general analysis of the development of industrial projects in the petrochemical sector; (b) a detailed analysis of all the activities and elements that go into successful petrochemical projects; and (c) the systematization of isolated technological disaggregation efforts undertaken in the Andean region.

The disaggregation proposed in this model is designed to be applied continuously, from the time of the first idea for a plant to the time of its start-up. The model can be extended by analogy from the petrochemical industry to the chemical industry in general.

The structure of the model and of each of its parts is based on qualitative, quantitative, descriptive and ordering criteria. The first three make a detailed disaggregation possible, while the last serves as a guideline for the overall structure of the disaggregation.

The qualitative criteria cover only what is to be done and who is to do it.

The quantitative criteria place a value on the disaggregated parts that is based on the amounts of national, subregional and foreign costs and labour involved in each activity.

By means of the descriptive criteria, all the parts making up the project are disaggregated and characterized according to how they participate in it.

The ordering criteria are the basis for the establishment of a coding system used with special sets of forms that are used for recording all the data that make up the model.

The second part of the work is a manual for the use of the model. It consists mainly of sample filled-out forms, glossaries, explanations of the coding system and instructions for the user. A complete set of blank forms is provided.

# **SOMMAIRE**

Une enveloppe de techniques devra nécessairement être dissociée en vue du développement et de l'utilisation du potentiel manufacturier et humain d'un pays. La capacité de dissociation et la croissance du potentiel technologique se renforcent mutuellement et la première pourrait par conséquent être un élément clef de l'autosuffisance technologique des pays en développement.

Le modèle de dissociation de l'industrie pétrochimique a été élaboré par le conseil de l'Accord de Carthagène et il reflète dans une certaine mesure le niveau d'industrialisation de la région andine. C'est une méthode pratique qui a été élaborée sur les bases a) d'une analyse générale de la mise en œuvre des projets industriele dans le secteur pétrochimique, b) d'une analyse détaillée de toutes les activités et tous les éléments que l'on trouve dans les projets pétrochimiques réussis, et c) de la reprise méthodique des efforts isolés de dissociation technologique entrepris dans la région andine.

La dissociation proposée dans ce modèie doit, en principe, pouvoir se faire de façon ininterrompue depuis le moment où est conçue l'idée d'une installation jusqu'au moment du démarrage de l'installation. Le modèle étudié pour l'industrie pétrochimique peut être étendu par analogie à l'industrie chimique en général.

La structure du modèle et de chacune de ses parties est fondée sur des critères qualitatif, quantitatif, descriptif et ordinateur. Les trois premiers groupes de critères permettent une dissociation poussée tandis que le dernier donne le principe autour duquel s'ordonne l'ensemble de la structure du fractionnement.

Les critères qualitatifs concernent uniquement ce qui est à faire et qui devra le faire.

Les critères quantitatifs attribuent aux éléments résultant de la dissociation une valeur qui est fonction des apports de fonds et de main-d'œuvre nécessaires à l'échelon national et sous-régional et devant provenir de l'extérieur.

A l'aide des critères descriptifs, on dissocie et définit toutes les parties constituant le projet en fonction des modalités de leur participation à celui-ci.

Les critères ordinateurs forment la base sur laquelle repose un système de codage utilisé avec des séries spéciales de formules qui sont utilisées pour l'enregistrement de toutes les données constituant le modèle.

La deuxième partie de l'ouvrage consiste en un manuel à l'intention des utilisateurs du modèle. Elle se compose essentiellement d'exemples de formules remplies, de glossaires, d'explications du système de codage et d'instructions pour l'usager. Un jeu complet de formules vierges est joint.

# **EXTRACTO**

La desagregación de un paquete de tecnología es necesaria para el desarrollo y la utilización de las capacidades manufactureras y de los recursos humanos locales. La capacidad de desagregación promueve el crecimiento de la capacidad tecnológica y, a su vez, es promovida por éste. Por consiguiente, puede constituir un elemento clave en la autosuficiencia tecnológica de los países en desarrollo.

Este modelo de desagregación de la industria petroquímica fue preparado por la Junta del Acuerdo de Cartagena y refleja hasta cierto punto, el nivel de industrialización de la región andina. Constituye un método práctico, y fue resultado de a) un análisis general del desarrollo de los proyectos industriales en el sector petroquímico; b) un análisis detallado de todas las actividades y elementos que entran en los proyectos petroquímicos eficaces; y c) la sistematización de medidas de desagregación tecnológica aisladas que se habían emprendido en la región andina.

La desagregación que se propone en este modelo está concebida para aplicarse continuamente, desde que surge la primera idea de una planta hasta el momento en que ésta se pone en marcha. El modelo puede extenderse, por analogía, de la industria petroquímica a la industria química en general.

La estructura del modelo y de cada una de sus partes se basa en criterios cualitativos, cuantitativos, descriptivos y de procedimiento. Los tres primeros permiten una desagregación detallada, mientras que los últimos sirven como guía para la estructura global de la desagregación.

Los criterios cualitativos comprenden sólo lo que se hará y quién debe hacerlo.

Los criterios cuantitativos asignan un valor a las partes desagregadas el que se basa en las cantidades de costos y mano de obra nacionales, subregionales y extranjeros que requiere cada actividad.

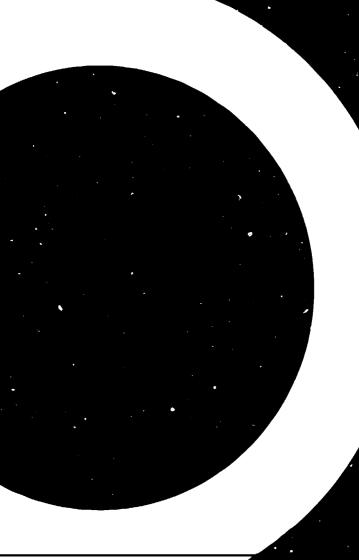
Con los criterios descriptivos, se desagregan todas las partes que integran el proyecto y se caracterizan según la forma como participan en él.

Los criterios de procedimiento sientan la base para el establecimiento de un sistema de codificación que se utiliza con series especiales de formularios, empleados para registrar todos los datos que integran el modelo.

La segunda parte del trabajo es un manual para la aplicación del modelo. Consiste principalmente en muestras de formularios rellenados, glosarios, explicaciones del sistema de codificación e instrucciones para el usuario. Se suministra una serie completa de formularios en blanco.

BASIC TECHNOLOGICAL DISAGGREGATION MODELS:

I. THE PETROCHEMICAL INDUSTRY.



Development and Transfer of Technology Series No. 18

# BASIC TECHNOLOGICAL DISAGGREGATION MODELS: I. THE PETROCHEMICAL INDUSTRY





### **Preface**

The capacity for disaggregation of technology, sometimes known as the "unbundling" of the technology package, is a key element in promoting the technological self-reliance of developing countries. It is an essential aid in the choice of technology and its acquisition on suitable terms and in the development and utilization of local manufacturing and human capabilities. The ability to disaggregate promotes and is in turn promoted by the growth of local technological skills. Though the concept is by now well recognized, its translation into concrete tasks and practical guidelines suitable for application to specific industries has not so far been widely attempted.

The importance of providing such practical guidelines for disaggregation cannot be overemphasized in the case of the petrochemical industry. The Board of the Cartagena Agreement<sup>1</sup> decided to prepare a Basic Technological Disaggregation Model (BTDM) for this industry, with the International Development Research Centre, Canada, and the United Nations Industrial Development Organization (UNIDO) contributing to it.

This disaggregation model for petrochemical projects was prepared by a working party made up of professional experts from the member countries of the Cartagena Agreement, coordinated by the Board through its Technological Policy Group. The experts from member countries were Alfonso Burgoa Teran (Bolivia), Marco Tulio Restrepo (Colombia), Edmundo Rojas Ruiz (Ecuador), Gilberto García G. (Peru) and Getulio Alvarez U. (Venezuela). The members of the Board of the Cartagena Agreement were Luis Soto Krebs, Raúl Vázquez Rodríguez, Julio de la Roche V. and Diego Ortiz Villa.

The original structure of the model underwent various revisions, finally taking the form of this first edition, which was adopted by the Group of Subregional Experts<sup>2</sup> meeting at the headquarters of the Board of the Cartagena Agreement in Lima between 26 February and 2 March 1979.

The model was compiled and published in Spanish. With a view to making such a model available to a larger number of developing countries, UNIDO has, with the kind consent of the Board of the Cartagena Agreement, translated and brought out this language edition in the Development and Transfer of Technology (DDT) series.

Apart from concepts and broad guidelines which may be relevant to different types of industrial projects, the model can provide a detailed inventory of not only the hardware but also the human resources required. The model, as developed, can also serve as a planning and management tool for the construction of petrochemical projects. It is hoped that this model will be of practical use to the decision makers and the technical and managerial personnel of developing countries.

Within its Technology Programme, UNIDO intends to develop and publish similar guideline: for disaggregation in other important industrial sectors.

<sup>&</sup>lt;sup>1</sup>The Cartagena Agreement, signed in May 1969 between the Governments of Bolivia, Chile, Colombia, Ecuador and Peru was designed to promote subregional integration. The Government of Venezuela adhered to this Agreement in 1973.

<sup>&</sup>lt;sup>3</sup>The subregion is defined as that made up of the countries of the Andean Group: Bolivia, Chile, Colombia, Ecuador, Peru and Venezuela.

#### **EXPLANATORY NOTES**

The symbol t refers to the tonne (1,000 kg).

The following abbreviations are used:

BTDM Basic Technological Disaggregation Model

JUNAC Board of the Cartagena Agreement (Junta del Acuerdo de Cartagena)

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## Introduction

#### **Background**

A characteristic of the contemporary world is the decisive influence which the possession of knowledge and the capacity to use it have on the economic and social development of countries. It is, too, the possession of knowledge that enables countries to act independently within the international community.

Much has been said regarding the importance of foreign capital in creating dependence among countries, and Governments have taken practical steps to regulate its activity. When it comes to technology, however, very little progress has been made in developing effective measures for regulating this factor of production. Yet technology is as important a factor as capital in creating dependence. It can be said that technology is a generator of capital, as can be seen from the fact that most of the industrialized countries are basically so because they possess and sell technology. The Federal Republic of Germany, Japan, the United States and others provide excellent examples of this. Consequently, what is needed is to accord technology its rightful importance and, at the very least, treat it like capital when it comes to studies of industrial projects.

However, the countries of the Andean subregion, in their eagerness to meet their technological development needs, have mainly depended on foreign sources of technology, sometimes resulting in such undesirable results as the following:

Solutions inappropriate to the characteristics of their economic dev lopmen:

Extremely high costs

Limited possibilities of choosing between different solutions and alternatives

The supplanting of local production

The underemployment of local scientific and technological resources

Political and economic decisions conditioned by technological solutions imposed from the outside

Many unsatisfied needs because of the inadequacy of the imported technological solutions An accentuation of technological dependence

The main cause of this has been the systematic recourse to turnkey packages for obtaining the

necessary technology transfer. As a result, local professionals have not been involved to the extent which they needed for their own development, but have, to a large extent, been spectators of the technological development of their countries.

This has led to the paradoxical situation that local professionals have not been employed more extensively because they were not regarded as sufficiently qualified, while at the same time they have not developed their capacities to the full because of the lack of effective opportunities for doing so. Similar considerations can be put forward regarding the subregion's capacity to produce capital goods and provide technological services.

The Andean countries are well aware that all this has combined to maintain their present situation of technological underdevelopment, which they recognized openly in the Bogotá Declaration of 16 August 1966. In an attempt to change this situation, the Andean Governments provided themselves with three fundamental tools: Decision 24 (Common rules for the treatment of foreign capital, and concerning trade marks and patents, licences and royalties), Decision 84 (Bases for a technological development policy), and Decision 85 (Industrial property).

We are here mainly concerned with Decision 84 which lays down guidelines for a policy designed to combat the subregion's scientific and technical underdevelopment.

This policy has found expression in the various work programmes and specific projects which are now in full development or which have been submitted for the consideration of the Cartagena Agreement Commission. One of the instruments of the policy identified in Decision 84 was the technological disaggregation of projects, and the Basic Technological Disaggregation Model (BTDM) for petrochemical projects, described in this publication, is one of the practical results of the programmes pursued under Decision 84.

On the technological disaggregation of projects, Decision 84 proposes that applications for the importation of technology must be accompanied by information which makes it possible to identify in disaggregated form the core (medullar) and the peripheral technologies included in the importation. Such a disaggregation of the technological component will make it possible, among other things, to correct the traditional practice of buying technology in sealed packages containing elements

of varying value, many of which can be supplied locally.

The fundamental objectives of technological disaggregation may be summed up as follows:

- (a) To strengthen the capacity for planning, administrating, evaluating and negotiating industrial projects;
- (b) To generate a bigger work-load for the technological capacities existing in the subregion;
- (c) To promote the assimilation, development and generation of technology;
- (d) To know, well ahead of time, the amount of the capital needed to finance the goods and technological services which can be produced and developed at subregional level.

#### Design of the BTDM

As a start in implementing Decision 84, a Basic Technological Disaggregation Model has been prepared for the use of the different types of undertakings existing in the countries of 'he subregion. It has been designed in particular as a practical working method for the disaggregation of the implementation phase of petrochemical projects.

In keeping with the principles of the Cartagena Agreement and Decision 84, the preparation of this model was entrusted to a group of the subregion's engineers with highly varied and extensive experience in the direct handling of industrial projects. Use was also made of various regional bibliographical sources and of other works on this topic. Of special importance in this respect was the project carried out by the Fondo Colombiano de Investigación Científica y Proyectos Especiales Francisco José de Caldas (COLCIENCIAS) in cooperation with the Organization of American States (OAS).

An additional method used by the experts from the subregion in constructing the model was to apply it to industrial projects already completed or being carried out in the petrochemical sector. In constructing the model, industrial projects and technological disaggregation were considered as a single dynamic whole. Starting from the definition of a project as the combination of studies and activities which lead to the materialization of an idea, an attempt was made to understand fully all the aspects of management and administration (labour, financial, technological, operational and commercial) needed to make possible the materialization of this original idea.

According to this concept, the project must be the subject of a continuing global analysis of every one of its parts in order to ensure that the decisions taken at each step are the best. Its parts must never be considered as isolated events because, although it is possible to differentiate clearly between them and even to find them a supposedly logical sequence in time, the treatment must be of the whole, and its progress continuously analysed so that new considerations and modifications to decisions already taken can be introduced in good time. It must not be forgotten that there are usually considerable differences between a project as originally conceived and as finally realized and that even the overall concept can be modified.

Thus technological disaggregation has been conceived as a whole, covering all the technical aspects of every facet of the industrial project, and being applied in full throughout the life of the project from its genesis as an idea to its final materialization as a factory operating and supplying its products for marketing in regular form. In this way, management has an instrument that will enable it to know in detail the human, economic and physical requirements of the project and to forecast the demand for goods and services. This in turn will provide a sufficiently realistic idea of the possibility of undertaking any project successfully, either directly or through third parties.

Further action planned by the Board of the Cartagena Agreement includes supplementing this model with an analysis of the administrative, financial and commercial management of petrochemical projects and extending its use to other priority industrial sectors in the subregion so that eventually there will be available a complete and fully tested instrument for disaggregation in all fields.

Finally, it should be understood that disaggregation cannot be carried out by one man in an organization or even by one section. Its practical application is the work of multidisciplinary teams and its results will only match expectations when its objectives and principles form an integral part of the thinking and structure of national industrial and even governmental organizations. Consequently, the formation of teams for the administration and management of all parts and phases of projects should be encouraged and the teams made responsible for directing and carrying out the activities involved in implementing the project, including its technological disaggregation.

#### Purpose and use of the model

The main purpose of this edition of the BTDM for the implementation phase of petrochemical projects is to provide the subregion's management engineers responsible for the development of this

<sup>&</sup>lt;sup>1</sup>H. Raúl Barnett and others, Desagregación tecnológica valorada de proyectos, sector estatal de refinación y petroquímica de Colombia (Evaluated Technical Disaggregation of Projects, State Refining and Petrochemical Sector of Colombia) document DTV (1978).

important industrial sector with an instrument which will enable them to improve working methods in the planning, control, evaluation and development of the projects in a form which will be of greatest benefit to the technological development of their countries.

The specific objectives aimed at are as follows:

- (a) To provide a working tool for strengthening the administrative and negotiating capacity of enterprises by encouraging the utilization of the technological capacity existing in the subregion;
- (b) To provide a working instrument to facilitate the programming and follow-up of the project at its different phases and stages;
- (c) To determine and plan the manpower and material resources needed for the proper implementation of the project;
- (d) To know sufficiently in advance the amount of untied capital needed to finance possible activities or equipment which could be developed or produced at subregional level;
- (e) To promote and support the development of the existing subregional technological capacity:
- (f) To reduce gradually the importation of industrial plants in sealed packages;
- (g) To promote subregional technological assimilation, adaptation and research through better knowledge of industrial projects.

The model is envisaged as a carefully structured but flexible general working tool which can be adapted to the different operational methods used by firms in the subregion. It can also be processed and handled by computer technicians, thus facilitating the collection and storage of information and experience of great value to the firms.

The model proposed is a practical method of work which is the result of:

- (a) A general analysis of the development of industrial projects in the petrochemical sector from their gestation as ideas to their completion;
- (b) A detailed analysis of all the activities and elements which form part of and make possible the realization of petrochemical projects;

(c) The collection and systematic recording of isolated individual efforts undertaken in the subregion in the field of technological disaggregation.

Since the petrochemical industry is one of great technological complexity as regards both the processes and the equipment used, the model can be extended by analogy to the chemical industry in general. Such an extension of the use of the model appears even more feasible when it is remembered that, in preparing the model, specific projects covering various industrial branches such as fertilizers, petrochemicals and refining were taken as points of reference. The projects contributed by the member countries were the following:

Fertilizer complex: ammonia/urea, 300 t/d (PETROPERU, Talara, Peru)

Ethylene plant: 100,000 t/a (POLICOLSA, Barrancabermeja, Colombia)

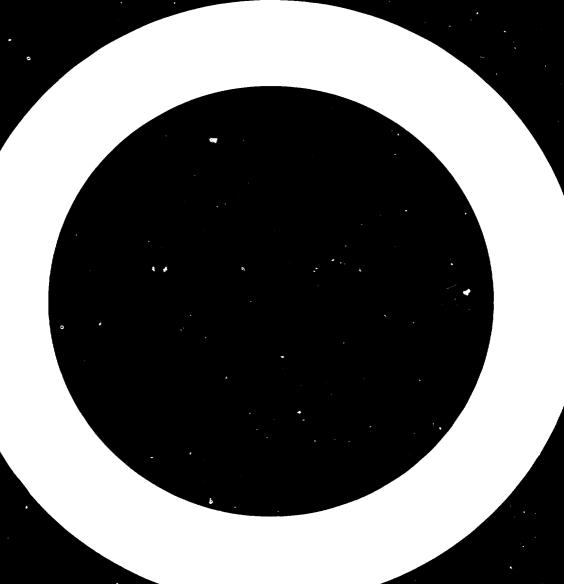
Esmeraldas refinery: 50,000 bbl/d (CEPE, Esmeraldas, Ecuador)

Chlorine-fluorine-methane plant: 9,000 t/a (PRODUVEN, Valencia, Venezuela)

Phenol plant: being planned (YPFB, Bolivia)

In order to familiarize professional technologists with the BTDM method of technological disaggregation, a description of the methodology of the model is given in part A, while part B is a manual for the use of the model in the implementation phase of a project. The manual contains explanations and instructions that make it easier for the users to understand and apply the method. In addition to general and specific instructions for each of the disaggregation criteria used, there are model forms for recording the activities, subactivities, systems and subsystems identified in the BTDM.

It is, of course, essential that those responsible for projects and users of the model be convinced of the benefits of disaggregation and have the necessary personnel resources to put the model into practice.



# Part A

# Methodology of the model

#### 1. Disaggregation analysis procedures and methods

The structure of the model and of each of its parts has been built up by using certain analysis procedures based on different criteria. It is possible to break down a petrochemical project using criteria of a qualitative, quantitative, descriptive and ordering nature. The first three procedures make possible the detailed disaggregation, while the last has served as a guideline for the overall structuring of the disaggregation. To help the user understand the model's terminology, definitions are given in annex I (Definitions of terms for the Basic Technological Disaggregation Model).

The analysis procedures used in structuring the model were:

Qualitative disaggregation procedure Quantitative disaggregation procedure Descriptive disaggregation procedure

These procedures can be defined as follows.

The "qualitative disaggregation" criteria are so named because the disaggregated parts only cover an action, work or occurrence to be carried out or evaluated in relation to the one carrying them out, who may be the owner himself or a contractor or both.

The "quantitative disaggregation" criteria are so called because the purpose of the disaggregation is to place a valuation on the disaggregated parts. This valuation is based on the amount of the national, subregional and foreign costs represented by each activity and also by the quantity of manhours involved, a distinction being drawn between national and subregional manpower and foreign manpower.

In the "descriptive disaggregation" criteria, all the parts making up the project are disaggregated and characterized according to how they participate in it.

In analysing and evaluating a petrochemical project, the model provides for three methods to be followed: assessment, valuation (quantification), and characterization. These are applied directly to the disaggregation criteria mentioned above. The relationship between those criteria and the analysis methods is as follows:

Criterion (procedure) Method

Qualitative disaggregation → by assessment

Quantitative disaggregation → by valuation

Descriptive disaggregation → by characterization

#### 2. Overall structure

The model is based on a practical and flexible general plan that makes it possible to identify and disaggregate the phases, activities or events that take place throughout the life of a project.

In order to make clear the scope of some of the technical terms used, a working glossary has been incorporated in the model as annex II (Glossary of technical terms).

To determine the scope of the work, a global analysis was made of each industrial project, from which it was found possible to distinguish phases, stages and basic components or parts, each of which is dealt with below. This provided a starting point in the preparation and structuring of the model.

#### Phases of an industrial project

In considering an industrial project, it is generally possible to visualize phases of work through which it passes and which are clearly distinguishable from each other but have interconnecting activities.

To clarify this idea, it may be said that "phase" in the model means the major grouping of actions, activities and events occurring during the development of an industrial project. The model has identified the following five work phases: generation, financing, implementation, operation, and marketing.

It may be noted that the order in which they are listed above does not necessarily imply a sequence for carrying out the activities since many of them, in keeping with the method of handling the project, can and should be carried out simultaneously.

The disaggregation model here proposed is specifically designed to be used in the implementation phase. The main reasons for this choice are as follows:

(a) Implementation is one of the most intensive phases in the development of a project. In

it, the human and technical resources and the investment required must be used in the best possible way;

(b) It is the phase in which the greatest use is made of technology in the usual sense of the term which is the one accepted in this work.

It must be emphasized that what has just been said in no way detracts from the importance of the remaining phases, which should be analysed equally thoroughly with a view to including them in an expanded disaggregation model.

The implementation phase, which is the subject of this BTDM, can be further broken down into the different activities and events which take place in it. The major division is into "stages" and "basic components".

#### Stages

Stages are those activities and events which take place in this phase of the project and which can be grouped together as clearly distinguishable parts of its development. Disaggregation of the implementation phase produces the following stages:

Studies for the implementation phase Choice of process technology Basic engineering Detailed engineering Purchasing services Construction and assembly Acceptance and start-up

Normally, these stages succeed each other in the order listed above. However, certain measures can or should be carried out simultaneously for all or some of these stages.

The disaggregation criterion for each of these stages is intended to enable the owner to distinguish and decide which activities he can undertake directly and which should be done through contractors. Hence, certain actions or subactivities are included in more than one stage. It is then for the owner to decide the stage in which they are to be definitively considered.

#### Basic components

These are the components which identify, characterize or serve to give material form to the project being analysed and which simultaneously support or supplement the activities or actions grouped together in each stage. The following are some of the basic components: processes, equipment, technical services, requisite technical personnel, instrumentation, and electrical system.

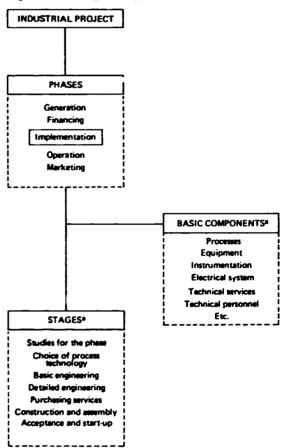
In view of their vital importance in the project, the following are disaggregated in the model:

Basic component, processes
Basic component, equipment

The processes component is of outstanding importance because it represents the core of an industrial project. The equipment component gives material form to the process selected and, in addition, is closely tied in with the capital inventories which constitute the other part of this work.

Figure I shows in schematic form the overall structure of an industrial project as described above.

Figure I. Technological disaggregation of an industrial project



<sup>4</sup>Disaggregation valid for the implementation phase.

# 3. Detailed disaggregation of the implementation phase

In accordance with what has been said above, detailed disaggregation is carried out for each stage and each basic component in the implementation phase of an industrial project. This is done in the following manner.

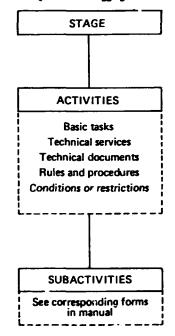
#### Disaggregation of the stages

The stages are disaggregated by applying qualitative and quantitative criteria.

#### Qualitative disaggregation

Disaggregation of the stages into activities and subactivities is based on a qualitative criterion because they all include actions, work or events which must be carried out or evaluated as part of the development of an industrial project. This disaggregation is shown in diagrammatic form in figure

Figure II. Qualitative disaggregation of a stage



#### Activities

Five groups of activities, based on their common characteristics, have been identified for each of these stages:

Basic tasks
Technical services
Technical documents
Rules and procedures
Conditions or restrictions

#### Subactivities

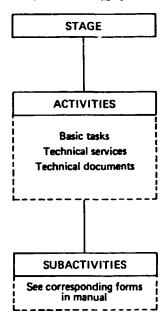
Each group of activities has been broken down into a series of successive subactivities. The appropriate form with the subactivities disaggregated for each stage is given in the corresponding section of the manual in part B.

The method established for qualitative disaggregation is assessment.

#### Quantitative disaggregation

The quantitative disaggregation of the stage is based on the same structure as the qualitative disaggregation, i.e. the parts have been classified into activities and subactivities, as shown in figure III.

Figure III. Quantitative disaggregation of a stage



#### Activities

Three groups of quantifiable activities have been identified for the stages:

Basic tasks
Technical services
Technical documents

#### Subactivities

Quantitative disaggregation applies to the subactivities identified in the qualitative disaggregation which lend themselves to evaluation in terms of money and man-hours. The quantifiable subactivities identified for the present model are given in the manual in part B.

The method established for the quantitative disaggregation is valuation (quantification).

#### Disaggregation of the basic components

It is important to disaggregate these components because of their effect on and their role in the different stages into which the implementation phase of the project has been divided. It is necessary for them to be identified clearly.

The method used for the basic components is descriptive disaggregation.

As in the case of the stages, the basic components have a common disaggregation structure divided into "processes" and "equipment".

#### Basic component, processes

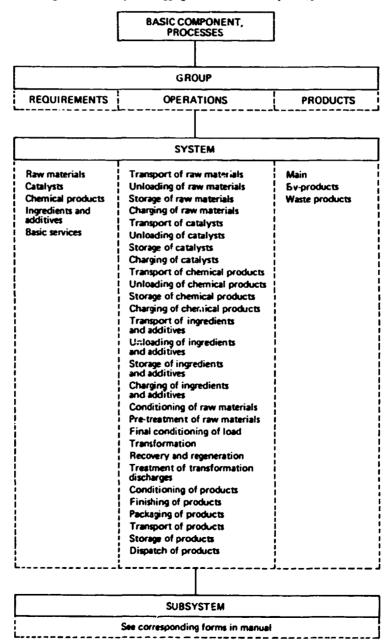
The order stablished for the descriptive disaggregation of this component is based on a typical block diagram of production in industrial chemical plants. It takes into account everything

that happens from the arrival of the raw material, follows its transformation step by step and ends with the delivery of products, by-products and waste products. In short, it is the qualitative, quantitative and descriptive identification of the activities and elements that make up the process, according to their main characteristics.

A general block diagram of the processes involved will be found in annex III.

The structure established for the descriptive disaggregation of the basic component, processes, is composed of groups, systems and subsystems, as will be seen from figure IV.

Figure IV. Descriptive disaggregation of the basic component, processes



Groups

These are determined by everything that contributes to, occurs in and derives from a process. Three groups are distinguished:

Requirements

Main operations and equipment

Products

"Group" and "stage" are equivalent in their respective descriptive and qualitative disaggregation diagrams, which is why the group will be taken as the basis for determining the degree of disaggregation attained in the descriptive disaggregation criteria.

#### Systems

These cover the parts which occur in or are obtained from the process. Since every group has its own specific characteristics, a descriptive disaggregation has been made of each one, which has produced the systems shown in figure IV.

The operations involved in the processes and the equipment used most in each of the systems are brought together in the model with a view to identifying that equipment and thus facilitating its disaggregation.

#### Subsystems

The descriptive disaggregation for each system has been prepared in a very general form since the processes differ from each other because of the variety and characteristics of the raw materials and operations involved and the products to be obtained. It is for the user of the model to adapt it as necessary to the process under study.

The subsystems proposed in the model will be found in the manual in part B.

The method established for the descriptive disaggregation of the basic component, processes, is characterization.

#### Basic component, equipment

The disaggregation of this component is based on a study of the specific projects contributed by the member countries which aimed at identifying all the equipment and some of the materials needed for an industrial chemical plant. From this list, the capital goods required to carry out the process were selected and grouped together.<sup>2</sup>

Disaggregation of this basic component is highly specialized but more easily understood, since it is something which is more commonly used by and familiar to professional engineers.

#### Groups

These are, properly speaking, the capital goods involved in the erection of an industrial plant. The model takes into consideration fourteen groups of main equipment, the nomenclature used being that generally accepted in the industry.

The groups identified in the model are as follows:

Furnaces and boilers
Pressure vessels
Heat transfer
Storage tanks
Pumps
Compressors
Turbines and internal combustion engines
Tubing and accessories
Electrical equipment
Instruments
Valves
Metal structures and ducts
Miscellaneous vessels
Miscellaneous equipment

#### Systems

The system disaggregation structure is applicable to all equipment. The following systems have been identified:

Codes, norms and standards
Requirements of the process
Design, manufacture and assembly conditions
Accessories and minor equipment
Main materials used
Classification

#### Subsystems

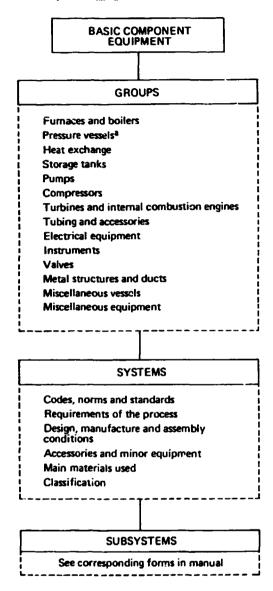
This is the descriptive disaggregation of the systems mentioned above. The subsystems which the model identifies are shown in the manual.

Figure V shows in schematic form the disaggregation structure of the basic component, equipment.

The method established for the descriptive disaggregation of this component is characterization.

<sup>&</sup>lt;sup>2</sup>The auxiliary and support equipment (laboratories, machinery, tools etc.) and all the non-disaggregated materials are equally important and will have to be disaggregated and analysed in subsequent studies. This can be done by the user of the model as the need arises and in conformity with the general structure of the method.

Figure V. Descriptive disaggregation of the basic component, equipment



"Including reactors

#### 4. Graphic layout and ordering of the model

Specific graphic layouts and systems of ordering have been designed for the working method described above. These form an integral part of the basic model.

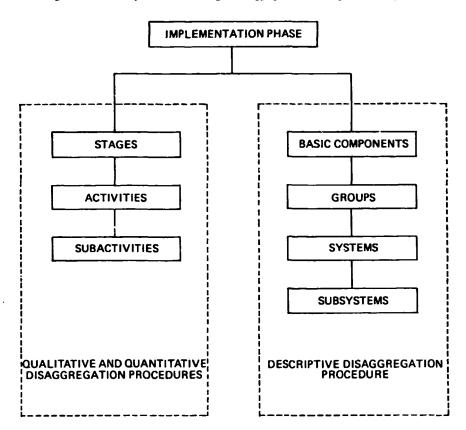
Special sets of forms have been designed for each disaggregation procedure in order to facilitate the handling of the model in the form of fiches or cards. The layout of these forms provides for the systematic and correct recording of information.

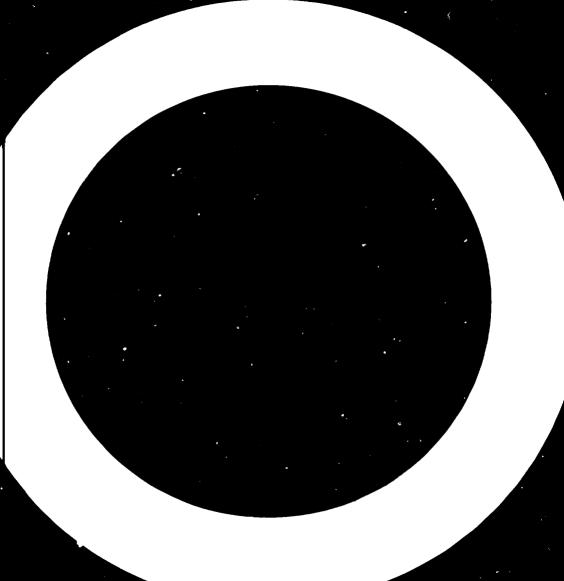
To maintain the correct order, a coding system has been prepared as a means of listing numerically each and every part of the model.

The criteria used to prepare the coding system and the forms are explained in greater detail in the manual which follows.

Figure VI shows the general plan of disaggregation in the implementation phase.

Figure VI. General plan of the technological disaggregation of the implementation phase





# Part B

# Manual for the use of the BTDM

This manual is a guide to the practical application of the Basic Technological Disaggregation Model (BTDM) for the implementation phase of petrochemical projects. Originally, it was specifically addressed to those undertakings in the Andean subregion which are involved in the development of this industrial sector.

The manual aims to familiarize the industry's engineers with the technological disaggregation method and to illustrate as fully as possible the procedures for applying that method.

To do this, the manual provides explanatory guides and model forms to make it easier to understand the application of the model. However, since disaggregation represents a newly systematized working technique for carrying out industrial projects, the theoretical description of the model contained in the previous section should be read first.

The manual will be revised as necessary, with respect to both the method itself and the explanatory guides, in the light of experience gained from the practical application of the BTDM.<sup>3</sup>

#### 1. The forms

The forms have been specially designed to make the operation of the disaggregation model in the office easier through the use of sheets or cards. Their pattern is very simple. The design of each is related to the disaggregation criteria and hence to the follow-up methods envisaged in the model. To distinguish the different forms physically (qualitative, quantitative or descriptive disaggregation), different coloured cards, clipped corners, etc. may be used

A set of forms, comprising a main card followed by one or more continuation cards, has been designed for each disaggregation criterion.

'Any queries, comments, suggestions and observations arising out of the use of the manual may be sent to:

Board of the Cartagena Agreement Technology Policy Group Avenida Paseo de la República 3895 (San Isidro) Casilla de Correo 3237 Lima. Peru In addition, there is a special form which has been designed to show in summary form the main characteristics of the project.

As a practical illustration of the designs adopted, blank specimen forms will be found in annex IV.

#### 2. Coding

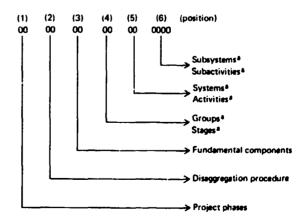
In order to ensure that the order established in the BTDM is maintained, each of its parts has been coded numerically. This also makes possible the computerized handling and systematic storage of the information and will make it easier to incorporate experience acquired in new projects.

Each structural part of the disaggregation model has a place in the coding adopted, the order being from left to right and from lesser to higher degree of disaggregation. The four last digits are reserved for coding the detailed disaggregation reached in the present model.

The model does not use up all the numbers reserved for each place, which leaves room for expansion in case of need. This is made easier by the fact that the coding is decimal.

The distribution of the coding adopted is presented in figure VII and the coding table. From

Figure VII. Disaggregation model coding scheme



 $<sup>^{</sup>q}$ Nomenclature to be used according to the disaggregation procedure.

#### DISTRIBUTION OF CODE NUMBERS

			Position in	scheme		
Subject	(1)	(2)	(3)	(4)	(5)	(6)
Phase						
Generation	01					
Financing	02					
Implementation	03 04					
Operation Marketing	05					
Disaggregation procedures	03					
Qualitative		10				
Quantitative		02				
Descriptive		03				
Fundamental components						
Processes			01			
Equipment			02			
Groups (corresponding to processes)						
Requirements				01		
Products				02		
Main operations				03		
Groups (corresponding to equipment)						
Furnaces and boilers Pressure vessels				01 02		
• • • • • • • • • • • • • • • • • • • •				02		
Heat exchange Storage tanks				03		
Pumps				05		
Compressors				06		
Turbines and internal combustion engines				07		
Tubing and accessories				08		
Electrical equipment				09		
Instruments Valves				10 11		
Metal structures and ducts				12		
Miscellaneous vessels				13		
Miscellaneous equipment				14		
Stages						
Studies for the implementation phase				01		
Choice of process technology				02		
Basic engineering				03		
Detailed engineering				04		
Purchasing services				05 0 <del>6</del>		
Construction and assembly Acceptance and start-up				07		
Systems (corresponding to the requirements group)						
Raw materials					01	
Catalysts					02	
Chemical products					03	
Ingredients and additives					04	
Basic services					05	
Systems (corresponding to the operations group)						
Transport of raw materials					01	
Unloading of raw materials					02	
Storage of raw materials					03	
Charging of raw materials Transport of catalysts					04 05	
Unloading of catalysts					06	
Storage of catalysis					07	
Charging of catalysts					08	
Transport of chemical products					09	
Unloading of chemical products					10	
Storage of chemical products					11	
Charging of chemical products					12	
Transport of ingredients and additives Unloading of ingredients and additives					13 14	
Storage of ingredients and additives					15	
Charging of ingredients and additives					16	

	Position in scheme								
ubject	(I)	(2)	(3)	(4)	(5)	11			
Conditioning of raw materials					17				
Pre-treatment of raw materials					18				
Final conditioning of load					19				
Transformation					20				
Recovery and regeneration					21				
Treatment of transformation discharges					22				
Conditioning of products					23				
Finishing of products					24				
Packaging of products					25				
Transport of products					26				
Storage of products					27				
Dispatch of products					28				
stems (corresponding to the products group)									
Main					01				
By-products					02				
Waste products					03				
sstems (corresponding to the equipment group)									
Codes, norms and standards					01				
Requirements of process					02				
Design, manufacture and assembly conditions					03				
Accessories and minor equipment					04				
Main materials used					05				
Classification					06				
ctivities									
Areas and tasks					01				
Technical services					02				
Technical documents					03				
Rules and procedures					04				
Conditions or restrictions					05				

figure VII, the equivalent degrees of disaggregation reached in the different procedures envisaged in the model can be established. The coding table shows the distribution of the proposed code numbers.

#### 3. Instructions for the user

The pattern of the instructions is: brief presentation of the aims and purposes; explanations or instructions regarding the content of the forms; instructions for the use of the forms; coding; explanation regarding the follow-up method.

The model forms given in the manual are keyed numerically (e.g. [3a.2.3.]) to the appropriate part of the text which explains their use.

#### 3a. General instructions for all forms

3a.1. The general purpose of the BTDM is to increase the ability of its users to negotiate, execute and administer industrial projects by ensuring that they have a fuller and more detailed knowledge of those projects. It is hoped that one of the main results of applying it will be an increase in the amount of work given to subregional enterprises for the production of capital goods and the provision of technological services.

- 3a.2. Although the model has been built up on the basis of the implementation phase, the disaggregation has been designed as a whole to be used in full and continuously throughout the development of the project. In the method adopted, all the elements and parts are considered of equal importance in the development of the project, the only distinction between them being the degree or level of disaggregation which they represent.
- 3a.2.1. Disaggregation is a managerial instrument to be used at all times as a support and basis for making decisions.
- 3a.2.2. The model must be applied in full throughout the project, from its gestation as an idea, through its realization in the form of a plant, up to its entry into normal operation and production. These time situations are shown in the forms under the terms "under study", "under way" and "completed".
- 3a.2.2.1. The project is regarded as being "under study" in the period beginning with the gestation of the idea. In this period, the technological disaggregation of the project is based on the technical-economic information available (regardless of whether such information is from the enterprise, accumulated from earlier projects,

compiled from known bibliographies, obtained from subregional and international sources and centres of technological information, or gathered during visits to similar plants already in operation).

- 3a.2.2.2. The phase is "under way" when official approval has been given for its implementation, either using only the owner's resources, or wholly or partly through contracts with third parties.
- 3a.2.2.3. The phase is regarded as "completed" when the factory or plant has been accepted officially and is in full operation and normal production.
- 3a.2.3. In keeping with the foregoing definitions, the initial application of the model during the time the idea is being generated and consolidated will be based on estimates, budgetary calculations, bibliographical information derived from visits made to similar plants, and analysis of the known alternative processes which could be used in the project. From this information, the first version of the disaggregation will be prepared.
- 3a.2.4. The data recorded at the outset are reviewed repeatedly. At every review, the estimated and budget calculations initially recorded are consolidated as development of the project proceeds. It is of fundamental importance that a review should be made prior to the taking of any decision.
- 3a.2.4.1. In this way, the final review will be made when the plant is in normal operation and delivering its products for marketing. The data recorded in the final review constitute the full consolidated information about the project as it was finally completed.
- 3a.2.4.2. Each review will be numbered in order and the date when it was started and completed will be noted. It is particularly important to indicate this period for the first disaggregation exercise applied to the project and for its final review.
- 3a.2.5. Because of the foregoing, it is recommended that the group or working party made responsible for carrying out the disaggregation of the project should form an integral part of the managerial group or team responsible for its planning, financing, development and implementation (integral administration management).
- 3a.3. The form entitled "Characterization of the project" serves as a kind of title page for the disaggregation of the project. It provides a schematic summary of the most relevant information on the project and enables the user of the model to have

an overall vision of its progress at all times. In filling in part III of the form, the block diagram in annex III may prove helpful.

- 3a.3.1. A different set of forms is used for each of the disaggregation procedures used in the model (qualitative, quantitative and descriptive). Each set consists of various sheets, of which the first one is a main sheet in whose heading are included all the general data needed to identify the project and the disaggregation procedure. The form continues with supplementary sheets of simplified design. The relevant disaggregation procedure is printed in the left-hand margin of each form. When starting the qualitative disaggregation of a "stage" or the descriptive disaggregation of a "group" the use of the main sheet is required. Accompanying the specific instructions for the application of each disaggregation criterion is the corresponding set of model forms, which help to clarify and illustrate the explanations.
- 3a.3.2. The qualitative and quantitative disaggregation forms are patterned on the disaggregation structure of the "stage" and include "activities" and "subactivities".
- 3a.3.3. The descriptive disaggregation forms are patterned on the disaggregation structure of the "basic components" and include "systems" and "subsystems".
- 3a.3.4. The subactivities and subsystems represent the final degree or level of disaggregation attained by the model. Their development and coding are printed on the respective forms, which are included in this manual as a guide. The additional details needed for a better understanding of certain subactivities and subsystems have been added in brackets after the corresponding literal description.
- 3a.3.5. The user should have sufficient blank copies of the forms to meet the specific requirements of the project which is being disaggregated. For that purpose, he should take as a guide the activities, subactivities, systems and subsystems printed on the model forms included in this manual.
- 3a.3.6. It should be borne in mind that, although the relevant subactivities and subsystems have been identified in great detail, the model has not exhausted all the possibilities. For some projects, it will not be necessary to take into consideration all those which have been included in the model forms, whereas for others it may be necessary to introduce additional considerations. It is with this broad and flexible criterion that the

breakdown of subactivities and subsystems contained in the model is submitted to users.

- 3a.3.7. As a general rule, at the top of the main sheet of each form will be noted the name of the project, the code assigned by the user to identify the project, the sequence number and date of the review, as well as the state or situation of the project at the time of making the review (under study, under way or completed). An indication should also be given of the departmental unit of the firm which is responsible for the administration and management of the project, the sheet number, and the code corresponding to the disaggregation criterion. Other data specific to the criterion applied will also be included.
- 3a.3.8. A space headed "notes" has been left on this sheet for the inclusion of any abbreviations, notes, observations or comments that the user considers necessary as a result of the disaggregation exercise.
- 3a.3.9. In preparing this model, every attempt has been made to use the simplest, most straightforward and universally known terminology and drafting. However, it is recommended that users of the model read carefully the "Definitions of terms" and the "Glossary of technical terms" annexed to the manual.
- 3a.4. Each part of the disaggregation model has been minutely coded in order to ensure that the order is preserved. For that purpose, six positions are envisaged (see figure VII above). On the left-hand side, the forms have columns in which to note the coding for position (1) in the coding scheme. It should be noted that, in the model, none of the positions given cover the entire numerical range, which means that more are available for expanding the disaggregation in case of need, as has already been said.
- 3a.4.1. The coding scheme reserves two places for positions (1) to (5). The series for each runs from 01 to 99, as shown in the coding table of the model. Position (6) has four digits and the series runs from 0001 to 9999. The coding details for this position are given directly on the model forms.
- 3a.4.2. As described in the methodology of the model, for each disaggregation procedure, there is a method to be followed (assessment, quantification or characterization) which makes it possible to control and evaluate all the aspects and events disaggregated. For that purpose, the right-hand side of each form has been appropriately designed, or space has been left for the corresponding mechanism to be applied. The relevant explanations accompany each specific case.

#### 3b. Specific instructions

#### 3b.1 Qualitative disaggregation form

- 3b.1.1. The purpose of the qualitative disaggregation is to make as broad an analysis as possible of the "stages" of the implementation phase of the project. This is done by identifying all the work, actions, events etc. which have to be considered during the whole period of the phase and which have been classified into "activities" and "subactivities".
- 3b.1.2. The activities have been grouped together, according to their particular characteristics, as basic tasks; technical services; technical documents; rules and procedures; and conditions or restrictions, as defined in annex I (Definitions of terms for the BTDM). At the same time it will be recalled that the subactivities represent the final degree or level of breakdown of the activities thus classified.
- 3b.1.2.1. A careful breakdown and analysis of the subactivities involved in each stage make it possible to determine which of them can be carried out directly by the owner and which must be contracted out to third parties, subregional or foreign.
- 3b.1.3. At the top of the main sheet of the form used for this disaggregation criterion, in addition to the information noted in the general instructions (3a.2.2. and 3a.3.7) are included the name of the stage, the name of the activity and the coding corresponding to this particular disaggregation criterion. In practice, a fresh main sheet would be used for each activity. In the manual, for reasons of space, this has not been done.
- 3b.1.3.1. It will be noted that in the qualitative disaggregation for a single case some subactivities are put forward as alternatives. However, it should be remembered that the objective of the disaggregation is to ensure that in the final version of the model, only those subactivities are retained which technically, economically and legally favour the owner, in accordance with the policy guidelines of the Andean Group, in particular its Decisions 24, 34 and 85.

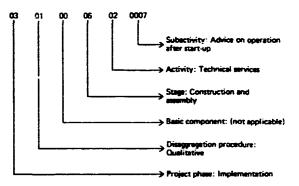
In cases where the model offers no alternatives, it will be for the owner to identify, from the subactivities proposed, the most favourable course of action.

3b.1.3.2. The negative type of wording of some of the subactivities, mainly in "conditions or restrictions", have been deliberately adopted in order to attract the attention of the owners, since these subactivities represent the negotiating clauses over which the contractors usually argue.

- 3b.1.3.3. Many subactivities are repeated in the disaggregation of the different stages, giving the model its reiterative character. This adds to the implementation and negotiating possibilities of the owner who, depending on the way of handling the project, will decide on the most advantageous situation for carrying out those subactivities.
- 3b.1.3.4. A list of the corresponding subactivities will be included in the body of the main sheet and of the additional sheets.
- 3b.1.2.5. In the "studies for the implementation phase" stage, because of the scope, specialization and diversity of the studies generally involved in the projects, the model presents them only in a general and indicative form. On the basis of the guidelines provided by the method and according to the studies involved in the project, the user will have to identify and disaggregate the specific subactivities corresponding to the activities grouped together as "basic tasks" and "technical services". The model shows, in part, the subactivities classified as "technical documents" and, in greater detail, the subactivities corresponding to "rules and procedures" and "conditions or restrictions".
- 3b.1.3.6. In the "choice of process technology" and "basic engineering" stages, it must be explained that it is the owner's sole responsibility to determine the basic design conditions. These are fundamentally related to:
- (a) The characteristics of the raw materials, the end-products, the intermediate products, and the by-products;
- (b) The definition of the battery limits of the unit, where the raw materials will be available and where the products, by-products and waste products can be disposed of;
- (c) The characteristics and availability of the basic services as well as of the secondary or auxiliary services.
- 3b.1.3.7. The Glossary of technical terms in annex II outlines the criteria for determining the scope of participation in the model of the basic, process, mechanical, electrical, civil, industrial and instrumentation engineering as activities specific to the stages.
- 3b.1.3.8. The subactivities of "administration and co-ordination" which are outlined in very general fashion, cover programming, planning,

resource assignment, progress control, evaluation of results, tenders, negotiation and contracting, quality control, receipt and final acceptance of equipment, works, tasks, services and documents etc.

3b.1.4. The coding for qualitative disaggregation is expressed, in its most general form, as follows: 03.01.00.06.02.0007. For each of the stages, activities and subactivities, there is a specific code. An example of the use of the coding is given below as an illustration.



3b.1.5. The assessment method which applies to the qualitative disaggregation procedure includes the identification of both the subactivity and of the agent who carries it out (owner, contractor or both), the parameter "considered" and the monosyllables "yes" and "no" being used for this purpose. Whether the subactivity is carried out by the owner or by the contractor or both, is shown by using the letter O (owner), C (contractor) or O/C as the case may be.

The possibility for control and evaluation which this method gives is clearly shown for the subactivities grouped under "basic tasks", "technical services" and "technical documents". For those subactivities which have been grouped together as "rules and procedures" and "conditions or restrictions", the important thing, because of their essentially contractual nature, is to indicate specifically and clearly that they have been considered.

3b.1.5.1. It will be up to the user of the model to decide whether to add other, more specific, control and evaluation parameters for such aspects as technology transfer (whether or not there was any), identification of the subregional contractor etc., which would mean modifying the design of the form.

Model form I. QUALITATIVE DISAGGREGATION - Studies for the implementation phase

3=	.2.	•	Ste		<b>T</b>	j j		OFFICE OR DEPT. RESPONSIBLE	PAGE OF	
03	01	_	01	_	0000	NAME OF STAGE: STUDIES FOR THE INPLEMENTATION PHASE	<b>36.1.3.</b> 5	.) <u>*</u> /	CO#511	20
-						SAME OF ACTIVITY: BASIC TASKS			TES O/C	310
03	01	00	01	01	0001	Subscribities of administration and co-ordination studies [36.1.3.8.]	for the conduct o	of the		
03	01	000	01	01	0002	Determination of the organization and procedures r implementation phase	required for the p	project		
03	01	∞	01	01	0003	Studies of physical-chemical analysis and composit	ion of raw mater	ials		
03	01	∞	01	01	0004	Transport and handling of rew materials, products,	equipment and me	sterials		
03	01	œ	01	01	0005	Determination of social services (hospitals, school	ols, housing etc.	.)		
03	01	00	01	01	0006	Determination of industrial services (workshops, becomessive etc.)	milding, assembly	y, supply	<del>ر</del> ا	
03	01	œ	01	01	0007	Assilability and characteristics of basic services energy, fuel etc.)	(water, steem, s	sir, electric	6.1.3.	
03	01	œ	01	C1	8000	Topographical work and drawing up plans			E	
03	01	00	D1	01	0009	Neteorological studies (prevailing wind speed and temperature; humidity; environmental characteris particles, corrosion level etc.)				
03	<b>b</b> 1	bo.	<b>b</b> 1	01	001C	Hydrographic studies (berometric pressure, waves, maximum and minimum flows in rivers etc.)	tides, riverbeds,	, wstęrwys,		
03	b1	þo	þ1 	bı	0011	Seismographic studies (historical records: epicen duration; seismic map, isoseismic curves etc.)	tral co-ordinates	s, intensity,		
<b>b3</b>	þı	þo	þı	þı	<b>D</b> 012	Geological and soil studies (nature of soil, resis	tance, phreatic l	level, etc.)		
23	þı	þo	þ1	þ1	0013	Pilot-plant experiments				
Ī					0014	Determining availability of construction materials mechanical, electrical works)	•	• .		
_	<b>P</b> 1	po	<b>D1</b>	D1	0015	Determining the availability of facilities of stor	ing rew materials	and products	上	L
ST-C										

a' On all the forms, numbers in square brackets indicate the section of the text which explains the use of the form.

=	5تد	C CP	PR	שמ	T:	HAME OF STAGE: STUDIES FOR THE DEPLEMENTATION PHASE NEW, No PAGE	f .5	···
03	01	00	01	01	0016	Collection and analysis of bibliographical information and visits to plants in operation for the selection of technological alternatives and evaluation processes		
0	(c)	. 00	01	01	0017	Ecological studies		
03	01	r oo	01	02	0000	ACTIVITY: TECHNICAL SERVICES [36.1.3.]		
03	(c)	1 00	01	02	0001	Advice to owner concerning the partial or total implementation of the studies		
03	e:	ιoο	01	02	0002	Advice to owner concerning the partial or total supervision of the studies	- 1	
03	: C	1 00	01	02	0003	Advice to owner concerning the partial or total contracting for the studies	- 1	
0	5	00	21	03	0000	ACTIVITY: TECHNICAL DOCUMENTS [36.1.3.]		
					0001	Documents containing the studies		
- c	. ::	1 0	þı	þ3	0002	Procedures used in carrying out the studies		
					0003	Photographs, microfilms, films, etc.		
					0004	Plans, sketches, smemotechnical diagrams used in the studies		
ķ:	þ	1 20	þì	03	0005	Reports on calculations used in the studies	- 1	
					0000	ACTIVITY: RULES AUD PROCEDURES [36.1.3.]	-	
0.2	01	ιþο	01	04	0001	Periodic reports on progress and wariations in the work		
					DOC2	Use of technical rules and procedures of the owner and the country		
2 03	0	ι Ισο	þı	<b>þ</b> 4	DO03	Use of technical rules and procedures of the contractor		
0:	ه ٔ ه	i þo	þı	<b>þ</b> 4	0004	Use of technical rules and procedures recognised internationally		
o:	0	ı bo	þı	þı	0005	Use of codes (technical and accounting), nomenclature and numbering system of the owner		
0:	3 O	100	þ:	04	0006	Use of codes (technical and accounting), nomenclature and numbering system of the contractor		
01	0	ı þo	þı	<b>þ</b> 4	0007	Use of decimal metric system (International System: SI)	-	
jo:	, lo	1 00	þı	O1	5000	Discretionary use of the system of units proposed by the contractor		
lo:	, lo	1 00	þ:	04	0009	Use of the owner's industrial eafety rules and procedures		
0	10	1 <b> </b> 00	þ1	04	0010	Use of the contractor's industrial safety rules and procedures	-	
L	<u>i</u>	丄	丄	L	L			_

L	_	.E	O.º	PPO	120	T:	NAME OF STACE: STUDIES FOR THE DEPLEMENTATION PHASE REV. No PAGE of	ŧ
G	14	<b>3</b> :	œ	01	α	0011	Determination by the owner of instructions, conditions and specifications for each of the studies	
1	23	0:	20	01	04	0012	Co-ordination procedures for the execution of the contract	
- [	03¦	01	8	01	Ç٤	0013	Procedures for desiding on wariations and additional works	
ŀ	03.	01	CO	21	œ	<b>Ø14</b>	Rules and proceduret for drawing up sub-contracts	
- i	03	01	ĊЭ	01	04	0015	Procedures for inspecting, checking and approving the studies carried out	
- 10	יְננס	01	co	01	œ	C216	Procedures for book-keeping, handling of money, cost recording and control.	
	33	01	œ	21	05	C000	ACTIVITY: COMMITIONS OR RESTRICTIONS [36.1.3.2.]	
_ [	3,	01	00	01	05	6001	Insurance policies to cover damage or loss and support guarantees	
١١	3	οì	00	01	رو	0002	Labour legislation and collective labour agreements in force and applicable	
51	03¦	οι	co	01	05	0003	Use of the contractor's system for controlling the projects	
÷	33	01	ယ	C2	05	0004	Use of the owner's system for controlling the projects	
	) 13	01	00	01	05	0005	Use of the owner's programmes and procedures, conditional upon payment	
	93	01	∞.	01	05	0006	Restrictions on using techniques and procedures developed by the contractor in the studies	
	03	01	သ	01	05	0007	Restrictions on using the programmes and mathematical models developed by the contractor in the studies	
9 :0	) 3	01	œ	01	05	0005	Selection of subcontractors and service enterprises at the contractor's discretion	
	וְׁנִנ	01	œ	21	05	0009	Selection of subcontractors and service enterprises at the owner's discretion	
ŀ	93	01	œ	01	05	0010	Freedom of access by the contractor to the owner's installations and plants	
þ	13	01	œ	01	05	0011	Contractor's participation, intervention or veto in the appointment of personnel by the owner	
ľ	23	01	loc I	01	05	0012	Orner's participation, intervention or veto in the appointment of personnel by the contractor	
d	3	Oì	20	01	05	<b>0013</b>	Conduct of studies in accordance with the contract's aims and specifications	
k	)3	01	œ	01	05	0014	Joint liability with regard to subcontractors' guarantees	l
d	13 _	01	œ	01	05	0015	Duration(s) or expiry date(s) of the guarantees given	

TA	)Œ	œ	PRO	JEC	7: 	HAVE OF STAGE: STUDIES FOR THE INCLEMENTATION PHASE REV. No	.5.
03	01	00	01	05	0016	Obligation to remedy muttakes and defects in studies within a specific period	Ī
03	01	00	01	05	0017	Full responsibility for quality of work and obligation to correct it	
03	01	∞	01	05	0018	Penalty for completing and delivering the work after the agreed date	1
03	01	00	01	05	0019	Bonus for completing and delivering the work before the agreed date	1
03	01	∞	01	05	0020	Application of the contract subject to prevailing national legislation.	ı
03	01	00	01	05	0021	Application of the contract subject to legislation prevailing in the contractor's country	1
03	01	00	01	05	0022	Application of the contract subject to a ruling by an international court in case of dispute	
03	01	œ	01	05	0023	Acceptance of an arbitrator or a court of arbitration designated by sutual agreement	-
03	01	∞	01	ტ	0024	Designation of the chamber of commerce or other national institution as court of arbitration	
03	01	00	01	05	0025	Designation of a foreign body as court of arbitration	
03	01	∞	01	05	0026	Waiver by both parties of claims through the diplomatic channel	
03	01	o o	01	05	0027	Acceptance of Spanish as official language of the contract	
63	01	00	01	05	0028	Acceptance of a foreign language as official language of the contract	- }
03	01	œ	01	05	0029	Acceptance of two language versions of the contract as equally valid	ı
03	01	œ	01	05	0030	Acceptance of legally recognised translation, the Spanish prevailing in the event of a dispute	
03	01	00	01	05	0031	Acceptance of legally recognized translation, the foreign language prevailing in the event of a dispute	
03	01	œ	01	95	0032	Clauses relating to legal validity, contractual duration and normal expiry of the contract	
03	01	00	01	05	0033	Clause relating to premature termination of the contract, denunciation and compensation to be sought by the contractor	
03	01	∞	01	05	∞34	Clause relating to premature termination of the contract, denunciation and compensation to be sought by the owner	
03	01	∞	01	05	∞35	Non-transferability of the contract, in whole or in part, without agreement of both parties.	

	M2	e a	<b>e</b> 1	200	180	Ť:	MANE OF STACE: STUDIES FOR THE IMPLEMENTATION PHASE MEN. No PAGE of	.٤.
03	3 01	ιjο	20	12	05	0036	Suspension of the contract, for limited periods	Τ
03	01	۰ ۰	×	01	05	0037	Cancellation of the contract, without compensation by the owner, on justified grounds.  Examples: non-performance of obligations, work not carried out as prescribed, financial inability, technical inability, unjustified delay, violation of safety rules, deliberate damage or damage due to nogligence et:	
	01	10	0	01	05	0038	Suspension or cancellation of the contract on grounds of <u>force majeure</u> in the event of:  Entural disasters (earthquakes, shipsrecks etc.); Civil causes (wars, atomic disasters, revolutions, strikes etc.); Economic causes (inflation, devaluation etc.)	
: [ `	3 0:	1 0	×	01	05	0039	Determination of the deadline for delivery of the documents, or the period for execution of the work.	
0	3 0	10	×	01	05	0040	Maximum limit for full liability of the contractor (percentage of total fees; letter of guaranty; guarantee certificate).	
03	3 0	1 0	<b>X</b>	91	05	0041	Majurer by the owner of the right to claim compensation for damage, loss or loss of profit.	

Model form II. QUALITATIVE DISAGGREGATION - Choice of process technology

13		(	Ste		<b>S</b>	INDER EAY I'M RESPONSIBLE (	PACE	1
		٢	oc.		0002	MAKE OF STACS: CHOICE OF PROCESS TECHNOLOGY [36.1.3.4.]	coss	) [25]
03		_				BANG OF ACTIVITY: BASIC TASKS	723 0/c	30
03 03					0005	Subscrivities of administration and co-ordination regarding the process technology [36.1.3.8.]  Analysis and evaluation of available information, technical literature, patents etc. [36.2.3.]		
					0003	Establishment of theoretical scheme for the process and possible variants		
03 03	01 01	93			0002	Basic research into kinetics, catalysis, mass and energy transfer etc.  Experimental development of the process at the laboratory, pilot-plant and semi- industrial plant level	_	
03	- 1	1			0003	Consideration of industrial trials; raw materials, equipment, corrosion etc.  Selection of alternative sources of raw materials	Jb.1.5	
03 03	. ,	, ,		1	0007	Selection of alternative sources for basic services (water, steam, electricity etc.).	-	
03	01	65	8	01	0009	Selection of alternative sources for main inputs (chemicals, catalysts, ingredients and additives)		
03	01	œ	02	01	0010	Technico-economic evaluation and optimization of process design		
03	01	02	02	02	2002	ACTIVITY: TENEVICAL SERVICES	1 1	
03	01.	a	24	œ	0001	Advice to owner concerning development of process technology with his own resources (human, technical and economic)		
03	01	Ø	œ	œ	ocos	Advice to owner on the selection and acquisition of the process technology		
	01	cc	æ	24	0003	Review of some elements of the basic engineering		
HOTE		<u>.                                    </u>	-OC	 : :	ormal	operating conditions	ئـــــــــــــــــــــــــــــــــــــ	<u> </u>

15.	UE	CF	PR	O B	T:	1	WANE OF STAGE: CIPITEE OF PROCESS TECHNOLOGY	REV. Wo	PAGE2 of
03	01	00	22	<b>D2</b>	000/		ining the national and/or interna loads, flows and finished product		d analysis
03	01	00	22	þ2	0005	Advice to owner of and finished pro-	on setting up on analysis and quaducts)	lity control system (loss	is, flows
03	01	00	<b>D</b> 22	D2	0006		es for training personnel locally b.1.3.1.]	in technological develop	ment
03	<b>01</b>	00	22	<b>b2</b>	0007	Technical service programmes	es for training personnel abroad .	in technological develope	₽at
03	01	Ь	22	2	0000	Advice and/or ter	chnical services for initial oper	stion and start-up of pla	mts
03	<b>9</b> 1	þo	2	2	0009	Mivice end/or tec	chaical services for operation af	ter,start-up	
03	<b>þ</b> 1	þo	22	3	0000	ACTIVITY: TECHNI	ICAL DOCUMENTS		
03	þ1	þo	22	93	0001		with basic specifications of proions (see manex II)	ocesses, inputs, products	and
03	<b>b</b> 1	፟	22	<b>þ</b> 3	0005	Delivery of plans the process	s, drawings and diagrams, including	ng flows of material and	energy for
D3 ;	<b>b</b> 1	þ	22	<b>)</b> 3	0003		scientific information, information, informations	tion on kinetics, physico	-:hemistry,
93	þı	þo	2	3	0004	Delivery of infor	rmation about experimental result [evel	s at the laboratory, pile	t-plant and
93	þı	þo	12	93	0005	Delivery of repor	rts on calculations and material	and energy balance-sheets	
3	ha 	þo	2	3	0006	Delivery of copic conditions	es of programmes of process calcu	lations for normal and er	ritical
93	2	90	2	3	0007	Delivery of photo	ogruphs, films, microfilms etc.		] ]
3	91	<b>*</b>	8	93	8000	Delivery of guide quality control	es to the operation of plants, in	cluding methods of smalys	is and
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	Œ	æ	784	N EC	<b>7</b> :	HAME OF STAGE: CHOICE OF PROCESS TECHNOLOGY MSF, No PAGE .7 of	
03	01	62	5	¥	0000	ACTIVITY: BULES AND PROCESARES	
03	01	00	<b>255</b>	b.	0001	Periodic reports on progress and variations in the work	
03	01	þø	<b>D2</b>	<b> </b>	0002	Co-ardination procedures for the execution of the contract	
03	0 ì	œ	æ	Þ	0003	Procedures for book-keeping, handling of manay, cost recording and control	
03	01	œ	<b>D2</b>	þ	0004	Procedure for reviewing, modifying if necessary and approving process technology	
<b>03</b>	01	œ	<b>p</b> 2	þ.	0005	Use of technical rules and procedures of the owner and the country	
93	01	þo	02	<b>&gt;</b>	0005	Use of technical rules and procedures of the contractor	
93	01	œ	122	<b> </b>	0007	Use of technical rules and procedures recognized internationally	
93	Ьī	bo	2	×	8000	Use of codes (technical and accounting), nomenclatures and numbering system of the	
23	01	bo	2	*	0009	Use of codes (technical and accounting), possuciatures and numbering creton of the contractor	
03	0 L	bo	<b>þ2</b>	þ	0010	Use of decimal metric system (Intermetional System: SI)	
02	91	20	22	þ	0011	Discretionary use of the system of units proposed by the contractor	
03	01	b	pe	bs	0000	ACTIVITY: COMPLYIORS OR RESTRICTIONS [36.1.3.2.]	
03	01	00	22	<b>D</b> 5	0001	Inclusion is the technology contract of other negotiable elements which are the subject of trade (patents, trade marks, estalysts, technical assistance, etc.)	
25	þι	þo	25	ps	0002	Clause ouncerning non-putented know-how (content, type and scope) (see masex II)	
25	bı	þ	22	<b>D</b> 5	0003	Clauses concerning licences for processes (content, type and scope) (see samex II)	
þŝ	þι	:0	<b>þ2</b>	þ5	000F	Clauses concerning putents (content, type and scope) (see easex II)	
þs	οì	po	þ2	þs	0005	Clauses concerning registered trade marks (content, type and scope) (see samex II)	
<b>þ</b> 3	οι	þo	2	þs	0006	Clauses concerning technical assistance (content, type and scope) (see annex II)	
þ2	οı	þo	×	þs	0007	Inclusion of the most-favoured-licenses clause (obtaining of best conditions)	
þ3	þι	ko	þ2	bs	8000	Authorization for the entrepreneur to sublicense and transfer technology to third parties	
	İ						

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03	01	ιoα	02	65	0009	Validity of patents negutiated (number of years) (see Decision 85 - JUMAC)	
03	01	ı o	02	05	0010	Prohibition, or limitation by omission, of changes in the contractual location of plant(s)	
03	01	L OC	02	05	0011	Son-transferability of process technology to subsidiaries of the enterprise and prohibition of its use by them	
03	01	L ∝	<b>02</b>	05	0012	Bargaining open for the indefinite use of the technology or its use for any other plant	1
03	01	LOC	02	05	0013	Limitation on the maximum time for which the process technology can be used by the owner	1
03	01	ı ∝	œ2	05	0014	Obligation on the part of the owner to observe secrecy concerning technological- information while the contract is in force	
03	01	loc	02	05	0015	Obligation on the part of the owner to observe secrecy concerning technological information after termination of the contract	
03	01	1 60	0.5	05	0016	Duration of the contract limited to a specific period of time (number of years)	- [
03	01	ا∝	02	05	0017	Frohibition of enlistment and/or use of alternative sources of peripheral technology (sole supplier)	1
03	01	ιoc	05	05	0018	Prohibition of the use of the process technology to build other similar plants	-
03	01	ı oc	<b>62</b>	05	0019	Prohibition of the use of the process technology to expend the plant(s)	- [
03	01	L OC	02	05	0020	Prohibition of the partial use of the process technology to modify other plants	
03	01	oc	02	05	0021	Prohibition of the use of the process technology for other purposes, different from those in the contract	
03	01	د ام	02	٠.	0022	Transfer to the licenser free of charge of improvements to the technology made by the owner	
03	01	la	02	o:	0053	Trunsfer to the owner free of charge of improvements to the technology under by the licenser	
03	01	) Oc	02	05	005/	Obligation to purchase equipment through the licenser	-1
03	01	r	02	05	0025	Obligation to acquire specific equipment from suppliers selected by the licenser	Į
03	01	r oc	02	05	0026	Obligation to acquire some special equipment and natorials directly from the licenser	-1
03	01	r o	œ	05	0027	Coligation to acquire certain raw materials directly from the liesaser	-
i	ĺ		1				- (

		· 05	P30	LEC	T:		CHOICE OF PROCESS TECHNOLOGY	ET. Io	PAGE	of
1	lo 1	တ	33	95	0028	licenser	equire certain specific imputs, catal			
03	oı	00	œ	95	0029		terprises supplying goods and service		1	1
03	01	œ	œ	95	0030	•	l probibition against buying some equ		•	
63	į°'	200	œ	જ	0037	by the licenser				
03	۲ ا	∞	œ2	95	0032	limitation on t	he maximum quantity of products to be	made with the acquire	•	
03	0,	∞	32	95	0033	Geographical li areas or region	mitation of the market by the license	r for the sale of prod	acts, by	
03	01	.]∞	œ	05	003±	Prohibition aga	inst exporting products made by the o	wher to certain countr	ies	
03	01	00	œ2	65	0035	Prohibition ago permission	inst exporting products made by the o	wner without the licen	ser's	
03	01	00	<b>0</b> 22	05	0036	Price level of	products to be determined and control	led by the licenser		
03	01	000	œ	05	0037	Quality level o	f products to be determined and contr	olled by the licenser		
03	oı	30	œ	05	9038	Obligation to w	oe specific homes or trade marks belo	nging to the licenser	j	
03	οı	)œ	œ	95	0033	Prohibition aga	inst using certain names or trade mar	ks of the licenser		
03	jo,	<b>∮</b> ∞	22	35	004:3		l obligation to sell products made by			
03	ر إ	r oc	32	35	0041	Obligation to a	ssign the marketing of products made	by the owner to the li	center	- 1
63	01	1 33	æ	05	00/5	Freedom of acce	ss by the licenser to the owner's boo	ok-keeping information		- 1
03	01	1 20	œ	05	0043	Preedom of acce	ss by the licenser to the owner's ins	tallations and plants		. 1
03	lo:	<b>س</b> ا	œ	05	OOFF	Licenser's part the owner	icipation, intervention or veto in th	e appointment of preso	onel by	
03	lo	r o	œ	05	00£5	Owner's partici licenser	petion, intervention or veto in the s	appointment of personne	l by the	
03	ا	į 00	02	05	0046	Omer's obligat	ion to furnish technical operating in	formation to the licen	SET	
		00				Licenser's guar other inputs	renter of the yield of the processes,	in relation to rew max	erials and	

17.	UZ	09	PH	אפע	T:	MARKE OF STAGE: CHOICE OF PROCESS TECHNOLOGY REV. No	
63	01	000	<b>D</b> 2	25	8400	Licenser's guarantee concerning quality of products, minimum specifications and acceptable level of impurities	
22	01	20	22	25	0019	Guaranteed level of unit inputs of basic services	1
23	οι	ဘ	22	þ5 l	0050	Guaranteed working life of catalysts and unit consumption of chemicals	1
03	01	Co	<b>32</b>	25	0051	Guaranteed level of final products, intermediate products and by-products, operating under normal working conditions	
03	0,	င၁	:2	25	0052	Guaronteed level of selectivity of the process operating under standard conditions	1
23	01	ဘ	72	25	0053	Duration(s) and expiry date(s) of the guarantees given	
73	01	20	25	ps	0054	Penalty for each point or fraction of yield below the guaranteed level	1
þį	01	က	52	<b>Þ</b> 5	0055	Penalty for end product and by-product exceeding specifications or impurity level	-
03	(O L	ာ၁	þ2.	<b>þ</b> 5	0056	Penalty for each point or fraction of industrial input above the guaranteed level	1
23	Ol	ca	p5	Þ5	0057	Replacement of equipment by the licenser because of process faults (months after start-up)	
63	01	Ы	<b>þ2</b>	<b>P</b> 5	0058	Responsibility for production losses and obligation to remedy technological defects	
þ3	01	þo	<b>þ</b> 2	<b>P</b> 5	0060	Penalty for completing and delivering the process technology after the agreed date	-
53	01	ķο	þs.	ÞS	0061	Bonus for completing and delivering the process technology before the agreed date	}
<b>P</b> 3	joi	įσ	þe	P>	0062	Application of the contract subject to prevailing national legislation	1
þ3	01	þo	<b>þ2</b>	þ5	0063	Application of the contract subject to legislation prevailing in the licenser's country	
<b>P3</b>	01	ķο	55	>5	0064	Application of the contract subject to the jurisdiction of an interactional court	1
þz	101	þo	22	>	0065	Acceptance of an arbitrator or a court of arbitration designated by metual agreement	ł
<b>þ</b> 3	1	þ	2	35	0066	Designation of the chamber of commerce or other national institution as court of arbitration	
þз	þı	þo	2	15	0067	Designation of a foreign body as court of arbitration	ł
þe	1	þo	×	5	0068	Valver by both parties of claims through the diplomatic channel	1
þ3	<b>1</b> 1	þo	22	3	0069	Acceptance of Spanish as official language of the contract	-
53	ţ١	þo	<b>þ2</b>	>5	0070	Acceptance of a foreign language se official language of the contract	
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		3 G	) PI	OVEC	T:		NAME OF STACE: CHOICE OF PROCESS TECHNOLOGY	REV. No	PAGE
- 1-	71 -	-1-	-J	05	! ***-		to language versions of the contract as gally recognized translation, the Spani	• •	
ł	Ţ		L	Ш		the event of a d	ispute	-	
1	1	1	1	95		the event of a d			eg in
0	10	2 00	)  °	05	007%	Clauses relating expiry of the co	to legal validity, contractual duration	n end normal	
lo	3 6	1 0	P	05	0075		to premeture termination of the contra be sought by the licenser	ct, denunciation and	
l°	3 C	10	) a	05	0076		to premature termination of the contra be sought by the owner	ct, denunciation and	
Į.	뿧	1 0	) ×	05	9077	Fon-transferabil parties	ity of the contract, in whole or in per	t, without agreement	of both
	3 6	1 0	) o	05	0078	Suspension of th	e contract, for periods, by the owner		
٥	2 0	2 00	) oc	05	9	Sumpension of th	e contract, for periods, by the license	r	ļ ļ
3		1	Г	05		Cancellation of (see code 03.01.	the contract, without compensation by t 00.01.05.0037)	he owner, on justific	ed grounds
ľ	3 6	1 00	)32	05	0087	Natural dis Civil cause	ncellation of the contract on grounds of asters (earthquakes, shipwrecks etc.); s (wars, atomic disasters, revolutions, uses (inflation, devaluation. etc.)		he event of
	ajo	1 0	) loc	2 05	0085	Determination of	the date of validity of the contract		
	1	1 00	P	05	0083	Determination of of the documents	the period for execution of the work of	r the deadline for d	elivery
6	'n	1 3	þ	05	0084		or full liability of the contractor (per marantee certificate)	centage of total fee	s; letter
0	3 þ	2 0	×	05	0085	Waiver by the TW profit	mer of the right to claim compensation	for damage, loss or	less of
þ	: :	1 2	pα	05	0086	Limited limbilit	y of the licenser, except in the event	of vilful damage or :	negligence
s	2	1 2	2	05	0087	Payment for infr	inging third-party patents in any design	, by the licenser	1 1
L	$\perp$			$\perp$					

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03   01   00   02   05   0038 03   01   90   02   05   0039 03   01   90   02   95   0090 03   01   90   92   95   0092 03   01   90   02   05   0093 03   01   90   02   05   0093 03   01   90   02   05   0094	is of damages to third parties covered by insurance policy at owner's expense to of damages to third parties covered by insurance policy at licenser's expense to for own loss or damage covered by insurance policy at licenser's expense to for own loss or damage covered by insurance policy at licenser's expense there by the licenser of any liability not covered by insurance policies er's obligation to keep information obtained from the owner secret sobligation to keep information obtained from the licenser secret	

Model form III. QUALITATIVE DISAGGREGATION - Basic engineering

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		2.4	. JE	bd.					
.03	03	. o		3	00	0000	NAME OF STAGE: BASIC ENGINEERING [36.1.3.6.]	COMES	
03	0:	o	9	2	91	0000	MANNE CP ACTIVITY: BASIC TASKS	0/c	390
03	01	ما	٠k	د•	10	0001	Subactivities of administra+'on and co-ordination for execution of basic engineering [3b.1.3.8.]		
03	01	o	'n	'3	01	0005	Conceptual engineering, design activities and technico-economic evaluation [3b.1.3.7.]		
			- 1	- 1		COO 3	Process engineering, basic design activities [30.1.3.7.]	1	1
03	01	ιo	٥ķ	23	01	C004	Rechanical engineering, basic design activities [3:.1.3.7.]		1
						CO05	Electrical engineering, basic design activities [35.1.3.7.]	1_	•
:03	c:	ւ գ	ρķ	23	01	0006	Instrumentation engineering, basic design activities [3b.1.3.7.]	¥	
03	lo:	<u>:</u>  æ	٥k	23	01	0007	Civil engineering, basic design activities [36.1.3.7.]	15	!
03	e:	: 3	٥ķ	:3	91	6008	Industrial engineering, basic design activities [3b.1.3.7.]	=	1
03	lo i	ւխ	۶ķ	23	01	0009	Active participation by owner's specialists in the basic design process, if contracted out		
03	þ:	ւխ	٥ķ	23	01	CO11	Determination of number of technical personnel for plant management and operation	1	1
103	ķ.	ւխ	o li	3	02	0000	ACTIVITY: TRUMICAL SERVICES	ł	1
03	þ	ıþ	۱	3	02	0001	Advice to owner on carrying out basic engineering with his own resources (human, technical and economic)		
έο¦	þ;	ı ka	٩k	3	05	0002	Advice to owner on review of some elements in the detailed engineering and checking with the basic engineering		
03	þ;	ı þo	o k	'3	02	0003	Advice to owner on determining the national and/or international quality control and analysis rules to apply (loads, flows and finished products)		1
03	þ:	ı þ	۱	)3	02	0004	Advice to owner on setting up an analysis and quality control system (loads, flows and finished products)		
					_	L			

MA		œ	PIK	VE	T:	HANG OF STAGE: BASIC ENGINEERING REV. No PAGE	of .	6
))	01	00	03	02	0005	Technical services for training personnel locally in systems, procedures and techniques of basic engineering [3b.1.3.1.]		
23	01	00	03	ps.	0006	Technical services for training personnel abroad in systems, procedures and techniques of basic engineering		
3	01	œ	03	02	0007	Advice and/or technical services to owner on plant start-up and initial operation		
23	01	œ	03	þ2	8000	Advice and/or technical services to owner on operation after start-up	1	
"	01	00	03	02	0009	Advice to owner on awarding contracts for the detailed, engineering, purchasing services and construction and assembly		
23	01	bo.	03	02	0010	Advice to owner on supervision and inspection (auditing) of purchasing, construction and assembly services		
))	01	œ	<b>D3</b>	02	0011	Advice to owner on drawing up a programme for training the staff necessary to manage and run the plant		
3	01	œ	þs	þ3	0000	ACTIVITY: TECHNICAL DOCUMENTS		
23	οı	00	<b>P3</b>	<b>P3</b>	0001	Delivery of specification books for basic design and materials (see annex II)		ı
23	01	00	<b>b</b> 3	<b>b</b> 3	0002	Delivery of plans, drawings and diagrams, including piping and instrumentation diagrams		ĺ
23	01	00	<b>b</b> 3	þ3	0003	Delivery of reports on calculations and material and energy balance-sheets		ĺ
3	01	00	<b>þ</b> 3	þ3	0004	Delivery of copies of calculation programmes systematized by computer	1	
03	D1	00	þз	<b>b</b> 3	0005	Delivery of photographs, films, microfilms etc.		ĺ
33	<b>D</b> 1	œ	þ3	þ3	0006	Delivery of guides to the operation of plants (for use in the plant operating manuals to be drawn up at the detailed engineering stage)		
03	þı	bo	<b>þ</b> 3	<b>b</b> 4	0000	ACTIVITY: RULES AND PROCEDURES	<u> </u>	ı
03	þı	Ь	þ3	<b>b4</b>	0001	Work programme with estimated man-hours for specialities and areas	[	ĺ
03	þı	ю	<b>þ</b> 3	<b>þ</b> 4	0002	Periodic reports on the progress of the work, variations and cost control		ı
93	þı	bo	<b>þ</b> 3	<b>þ</b> 4	0003	Use o' the rules and standards of the licenser		l
93	þı	bo	þ3	<b>þ</b> 4	0004	Use of the rules and standards of the owner and/or the country		ı
53	þı	Ь	þ3	<b>b4</b>	0005	Use of other internationally recognised rules and standards		į
n a	bı	bo	<b>b</b> 3	ba	0006	Choice of basic design conditions by the owner [35.1.3.6.]		

E.	53	: a	? ?	90)	EC	Ti	NAME OF STAGE: MASIC ENGINEERING REF. No PAGE of	.6
03	c	: 0	0	3	ä	0007	Use of codes (technical and accounting), nomenclatures and numbering system of the owner	
03	01	40	90	13	4	0008	Use of codes (technical and accounting), nomenclatures and numbering system of the licenser	
03	C	ηo	οĺο	3	×	0009	Use of decimal metric mystem (International System: SI)	1
03	61	ปจ	olo	93	여	0010	Use at his discretion of system of units of measure selected by the licenser	1
03	c;	ilo	olo	3	24	0011	Use of safety rules of the owner (for design)	1
03	6:	: a	olo	3	24	0012	Use of safety rules of the licenser (for design)	1
03	cı	ı o	이	13	ᄤ	0013	Co-ordination procedures for the execution of the contract	
03	C1	ı o	olo	13	炵	0014	Procedures for deciding on variations and additions to the contract	
	CI	ı o	olo	13 0	24	0015	Procedures for drawing up subcontracts	1
03	CI	ւխ	0 0	3	04	0016	Procedures for book-keeping, handling of money, cost recording and control	1
03	63	: 0	olo	3	94	0017	Procedures for reviewing, modifying and approving sogineering work done	1
03	CI	10	olo	ادر	05	0000	ACTIVITY: COMDITIONS OR RESTRICTIONS [36.1.3.2.]	-
03	101	10	ᅇ	)3	03	0001	Prohibition, or limitation by emission, of changes in the contractual location of plant(s)	İ
03	ា	10	۰ķ	2	05	0003	Non-transferability of basic engineering to subsidiaries of the enterprise and prohibition of its use by them	
03	1:1	1 2	cķ	ادد	05	0003	Prohibition of emlistment and/or use of alternative sources of engineering for parts of the basic engineering or modifications to it (sole supplier)	İ
03	1/57	ı þ	6 k	2	5.	0004	Prohibition of the use of the basic engineering to build other similar plants	1
03	ų i	10	c k	23	05	0005	Prohibition of the use of the basic engineering to expand the plant(s)	1
(a)	ıþı	1 0	٥ķ	23	65	0006	Prohibition of the partial use of the basic engineering to modify other plants	1
03	انا	10	۰ķ	23	05	0007	Prohibition of the use of the basic engineering for other purposes, different from those in the contract	
63	G	1 0		23	٥ō	8000	Obligation to purchase equipment through the contractor (tied purchases)	1
03	31	10	۰k	23	05	0009	Obligation to acquire specific equipment from suppliers selected by the contractor	

H.	ue -	OP	PB	NE	it:	NAME OF STAGE: BASIC ENGINEERING	REV. Bo	PAGE .4 of .6.
03	01	100	03	05	0010	Obligation to acquire specific equipment from suppliers of financial commitments	r regions determined	i by
03	01	loo	63	05	0011	Limitation on the maximum quantity of products to be made	with the engineering	ng acquired
))	้อเ	တ	03	05	0012	Limitations on the contractor's access to the owner's ins	tallations and plans	is i
3	01	∞	03	05	0013	Contractor's participation, intervention or veto in the of for the project	waer's appointment (	of personnel
3	01	00	03	05	0014	Owner's participation, intervention or veto in the contra	ctor's appointment	of personne)
3	01	00	03	05	0015	Active participation by the owner's specialists in the de	sign process	1 1
3	01	00	03	05	0016	Guarantees of yield from processes in relation to impute	and raw materials	
3	01 	ω	03	05	0017	Guarantee of product quality (minimum specifications and impurities)	acceptable levels of	
)3	01	00	03	o;	3100	Guaranteed level of unit inputs for basic services		] [
3	01	00	03	05	0019	Guaranteed rated working capacity under normal conditions		1 1
3	01	လ	03	<b>6</b> 5	0020	Guaranteed minimum working capacity or minimum load facto	T	
)3	01	000	93	05	CO 21	Cuaranteed volume of output of finished goods, intermedia under normal operating conditions	te goods and by-pro-	sucts
03	01	ı o	63	05	2055	Cuaranteed working life of catalysts and unit consumption	of chemicals	i i
					0023	Duration(s) or expiry date(s) of the guarantees given		1 1
03	01	ιlœ	63	0-	<b>D024</b>	Penalty for each point or fraction of output below the gu	aranteed level	1 1
03	01	100	6)	05	0025	Penalty for end-product or by-product exceeding specifical higher than guaranteed	tions or level of i	mpurities
03	o	ւխ	þ3	<b>D</b> 3	0026	Penalty for each point or fraction of industrial input hi levels	gher than the guara	nteed
<b>0</b> )	įOI	r oo	þ)	<b>þ</b> 5	<b>2027</b>	Pecalty for each point or fraction of capacity below the	guaranteed level	
03		þ	63	þţ	0029	Replacement of e-misment with operating faults due to err design (months after the date of delivery of the equipmen acceptance)	t or date of mechan	ica)
		1	1 -		0029	Liability for production losses limited to remedying defe	•	- 1
6)	01	ı lor	03	þ,	0030	Pull responsibility for quality of work and obligation to	remedy defective w	ork

MA		œ	PRO	JE	<del>1</del> 11	NAME OF STACE: BASIC ENGINEERING	REV. No	PAGE . Ž	of .	ę. <u>.</u>
03	01	œ	03	05	0031	Obligation to make modifications and replace equipmen*	<u> </u>			
03	01	00	03	05	0032	Penalty for completing and delivering the work after the	s agreed date			
03	01	∞	03	05	<b>0033</b>	Bonus for completing and delivering the work before the	agreed date	í		
03	01	œ	03	05	0034	Performance of the contract subject to prevailing nation	nal legislation	ļ		İ
03	01	œ	03	05	0035	Performance of the contract subject to prevailing lagis: country	lation in the contro	ictor*s		
03	01	lω	03	05	0036	Performance of the contract subject to the jurisdiction	of an international	l court		ĺ
03	01	œ	03	05	0037	Acceptance of an arbitrator or a court of arbitration de	esignated by agreem	et		
03	01	∞	03	05	0038	Designation of the chamber of commerce or other nations: arbitration	l institution as con	urt of		
03	01	00	<b>P3</b>	05	0039	Designation of a foreign body as court of arbitration				ĺ
03	01	œ	03	05	0040	Waiver by both parties of claims through the diplomatic	channel	ľ		
03	01	œ	03.	05	0041	Acceptance of Spanish as official language of the contro	act.		- 1	ĺ
03	10	œ	03	05	0042	Acceptance of a foreign language as official language of	f the contract			1
03	01	00	03	05	0043	Acceptance of two language versions of the contract as	equally walid			
03	01	∞	03	05	0044	Acceptance of legally recognized translation, the Spanis a dispute	sh prevailing in the	event of		
03	01	œ	03	05	0045	Acceptance of legally recognized translation, the foreign event of a dispute	ga language prevaili	ng in the		
03	01	œ	<b>D</b> 3	05	0046	Clause relating to legal validity, contractual duration contract	and normal expiry	of the		
03	61	þo	<b>b</b> 3	D5	0047	Clause relating to premature termination of the contract compensation to be sought by the contractor	t, denunciation and			
63	þ1	bo	63	05	0048	Clause relating to pressure termination of the contractompensation to be sought by the owner	t, demunciation and			
03	61	00	03	05	0049	Non-transferability of the contract, in whole or in par- parties	t, without agreement	of both		
03	61	œ	03	05	0050	Suspension of the contract, for periods, by the owner				ĺ

03 03 00 03 0		
03 011.000310	5 0051	Cancellation of the contract, without compensation by the owner, on justified grounds (see code 03.01.00.01.05.0037)
ᅄᄵᄵᄵᅝᅊ	5 0052	Suspension or cancellation of the contract on grounds of force majeure in the event
		of:  Matural disasters (earthquakes, shiperecks etc.); Civil causes (wars, atomic disasters, revolutions, strikes etc.) Economic causes (inflation, devaluation etc.)
0 20 00 03 0	5 0053	Determination of the date of validity of the contract
03 01 00 03 0	7 1	Determination of the period for execution of the work or the deadline for delivery of the documents
03 01 00 03 0 03 01 00 03 0	5 0055	Maximum limit for full liability of the contractor (percentage of total fees; letter of guaranty; guarantee certificate)
03 01 00 03 0	5 0056	Maiver by the owner of the right to claim compensation for damage, loss or loss of profit
03 01 00 03 0	5 0057	Limited liability of the contractor, except in the event of wilful damage or negligence
03 02 00 03 0	5 0058	Payment for use of third-party patents in any design, by the contractor
03 02  <b>0</b> 0 03 0	5 0059	Payment of damages to third parties covered by insurance policy at owner's expense
03 01 00 03 0	5 0060	Payment of damages to third parties covered by insurance policy at contractor's expense
03 01 00 03 0	5 0061	Payment for own loss or damage covered by insurance policy at owner's expense
03 02 00 03 0	5 0062	Paymen: for own loss or damage covered by insurance policy at contractor's expense
03 01 00 03 0	5 0063	Disclaimer by the licenser of any liability not covered by insurance policies
03 01 00 03 0	5 0064	Contractor's obligation to keep information obtained from the owner secret
03 01 00 03 0	r5 0065	Owner's obligation to keep information obtained from the licenser secret

Model form IV. QUALITATIVE DISAGGREGATION - Detailed engineering

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	de.	2.4	3. 4.]	2	٠.	••••	COMPLETED () (3a,2.2 <sub>2</sub> )	* ***	•••••
Ę		<b>6</b> :	_	ode	-	0000	MAKE OF STAGE: DEPATIED INCOMERATING	CONS	DE150
	-	_	_				MANE OF ACTIVITY: BASIC TASKS	YES	300
-	4	_	_	_	Н			<b>५</b> /c	<b>-~</b>
ľ	2	Cl	00	어	01	0001	Subactivities of administration and co-ordination of detailed engineering [3b.l.3.8.]		
	- 1			1		0002	Review of basic engineering	ł	
	- 1			. 1		0003	Hechanical engineering, detailed design activities [35.1.3.7.]		
E. I	-1					0004	Electrical engineering, detailed design activities [3b.1.3.7.]	}	
۲ I ۲	- 1					0005	Instrumentation engineering, detailed design activities [36.1.3.7.]	1	}
21	- 1					0006	Civil engineering, detailed design activities [3b.1.3.7.]	1	
- I	٠,	. 1	1			0007	Industrial engineering, detailed design activities [35.1.3.7.]	-	1 1
1	-			ľ		3000	Active participation by the owner's specialist in the design process, if contracted out	36.1.5	
						0009	Review, modification and acceptance by the owner of the detailed engineering	E	l 1
-			1	٠		0010	Design and construction of the scale model (see annex II)	1	(
3 0	)3	01	СЭ	<b>þ</b> 4	þı	0011	Preliminary selection of manufacturers		]
ŀ	)3	οι	þo	04	þs	0000	ACTIVITY: TECHNICAL SERVICES	]	
ľ	33	01	ka	<b>P4</b>	þs	DOC1	Advice to owner on carrying out detailed engineering with his own resources (human, technical and economic)		
ľ	33	01	þ	<b>P4</b>	02	0002	Advice to owner on review, adaptation and possible modification of the basic engineering		
ľ	)3	lo 1	þœ	þ4	D2	0003	Advice to owner on determining the national and/or international quality control and analysis standards to apply (leads, flows and finished products)		
ľ	)3	þ1	þo	24	þs	0004	Technical services for training personnel locally in systems, procedures and techniques of detailed engineering		
į	3	<u>'</u>		_		·	Lander 1	J	<b>L</b>

1:2	23	OF	PR	NE	T:	NAME OF STAGE: DETAILED ENG	INTERRING REV. No PACE of .	6
03	01	60	01	02	0005	Technical services for training personnel abrotechniques of detailed engineering [3b.1.]		
03	01	00	O.	O2	0005	Advice and/or technical services to owner on p	lant start-up and initial operation	ĺ
03	01	co	04	02	0007	Advice and/or technical services to owner on o	peration after start-up	İ
l נים	01	co	04	02	8000	Advice and/or technical services to owner on t and assembly, when done directly by the owner		
03	01	ယ	04	02	0003	Technical assistance in the preliminary select	ion of manufacturers	l
03	01	ြသ	04	G2	0010	Advice to owner on drawing up a programme for	training staff	
ן נככ	01	200	04	3	2000	ACTIVITY: TECHLICAL DOCUMENTS		ĺ
23	01	∞ا،	04	03	0001	Delivery of specification books for equipment	and materials (see annex II)	l
23	01	00	24	lo3	0002	Delivery of plans, drawings and diagrams, incl diagrams		
03	Oı	00	04	03	2003	Delivery of reports on calculations and hydrau	lic tests on the process	l
03	'01	0	24	03	0004	Delivery of copies of calculation programmes e	ystematized by computer	
03.	01	1 20	04	03	0005	Delivery of photographs, films, microfilms et	c.	l
03	¦oı	(cc	34	03	0006	Delivery of mechanical and electrical equipmen	t catalogues	ı
03	01	200	oi.	03	<b>200</b> 7	Delivery of manuals for the operation of plant stops	s, including start-up and emergency	
03	01	ιlœ	þ¢	03	8000	Delivery of scale model of plants		l
03	01	ı	o٤	63	0009	Delivery of work programme with estimated man-	hours for specialities and areas	
03	01	1 00	Oε	04	0000	ACTIVITY: RULES AND PROCEDURES		
03	01	1 20	þ.;	Ci	0001	Periodic reports on the progress of the work,	variations and cost control	
03	01	ı loo	04	04	0002	Use of the rules and standards of the contract	or	
03	01	ιœ	24	24	0003	Use of the rules and standards of the owner an	d the country	
03	01	ιίω	0:	04	0004	Use of other internationally recognised rules		
03	0:	o	G1	64	0005	Establishment of detailed engineering instruct by the owner (soil studies, basic engineering)		

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0	3	61	00	04	04	0006	Use of codes (technical and accounting), momenclatures and numbering system of the commer	
0.	3	02	œ	04	04	0007	Use of codes (technical and accounting), nomenclatures and numbering system of the contractor	
03	9	07	∞	04	04	8000	Use of decimal metric system (International System: SI)	
03	2	o:	œ	04	04	0009	Use at his discretion of system of units selected by the contractor	1
0	ş¦د	ᅄ	လ	04	04	0010	Use of safety rules of the owner (for detailed engineering design) [35.1.3.1.]	
0	į	cr	œ	04	04	0011	Use of safety rules of the contractor (for detailed engineering design)	-
0:	şļe	0:	œ	04	04	0012	Co-ordination procedures for the execution of the contract	-
0	į	¢:	œ	04	04	0013	Procedures for deciding on variations and additions to the contract	
0	3	62	œ	04	04	0014	Procedures for drawing up sub-contracts	1
03	ŀ	21	œ	04	04	0015	Procedures for book-kneping, handling of money and cost control	ł
0.	ŀ	ะเ	œ	04	04	0016	Procedures for reviewing, modifying and approving engineering work dome	
0:	Ė	63	œ	04	05	0000	ACTIVITY: COMPUTIONS OR RESTRICTIONS [36.1.3.2.]	ł
03	:	71	∞	04	05	0001	Prohibition, or limitation by omission, of changes in the contractual location of plant(s)	Ì
03	ľ	: 1	အ	04	05	0002		
0:	k	٠٠	œ	24	05	0003	Prohibition of enlitment and/or use of alternative sources of engineering for parts of the detailed engineering or modifications to it (sole supplier)	
þ:	ŀ	1	to	04	<b>þ</b> 5	0004	Prohibition of the use of detailed engineering to build other similar plants	1
03	ķ	51	œ	04	þ5	0005	Prohibition of the use of the detailed engineering to expend the plant(s)	1
0	ķ	u	20	Óц	05	U006	Prohibition of the partial use of the detailed engineering to modify other plants	1
93	:¦:	1	œ	24	05	2 <b>0</b> 07	Prohibition of the use of the detailed engineering for other purposes, different from those in the contract	
0.3	ŀ	ա	œ	04	05	8000	Obligation to purchase equipment turough the contractor (tied purchases)	1
lo:	ŀ	u	20	04	05	0009	Obligation to acquire specific equipment from suppliers selected by the contractor	

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02	oʻ	00	04	05	0010	Obligation to acquire specific equipment from suppliers financial commitments	or regions determin	and by
0?	0:	00	04	05	0011	Limitation on the maximum quantity of products to be made acquired	ie with the engineer	ring
0:	٥.	∞	04	05	<b>1012</b>	Limitation on the contractor's freedom of access to the plants	omer's installation	ons and
ᅄ	6:	ø	04	05	0013	Contractor's participation, intervention or veto in the personnel for the project	owner's appointment	of ·
0:	्रा	œ	04	05	0014	Owner's participation, intervention or veto in the contraction personnel	ractor's appointment	of"
03	Cl	00	04	05	0015	Cuarantee of product quality, minimum specifications and impurities	d acceptable levels	of
03	01	∞	οi	05	0016	Guaranteed level of unit inputs for basic services		1 1
03	01	œ	04	05	0017	Guaranteed rated working capacity under standard condit:	ions	1 1
03	a	∞	04	05	0018	Guaranteed minimum working capacity or minimum load fac	tor	1 1
0:	٤1	∞	04	05	0019	Duration(s) or expiry date(s) of the guarantees given		1 1
0:	:1	00	04	05	0020	Penalties for end-product or by-product exceeding speci- impurities higher than guaranteed	fications or level o	»f
03	(1	∞	04	05	0021	Penalties for each point or fraction of industrial input level	to higher than the p	puranteed
C.	31	∞	CŁ	05	0022	Guaranteed level of finished goods, intermediate goods a operating conditions	and by-products unde	r normal
03	01	œ	04	05	0023	Penalties for each point or fraction of capacity below	the guaranteed level	<b>ا</b> ا
0:	72	000	04	05	0024	Replacement of equipment with operating faults due to e engineering design (months after start-up)	rrors in the details	<b>*</b>
0;	21	l∞	04	05	0025	Liability for production losses limited to remedying de	foots in detailed on	ngineering
C:	) 21	00	04	05	0026	Full liability for quality of work and obligation to re	medy defective work	}
63	91	œ	O4	05	0027	Penalties for completing and delivering the work after	the agreed date	<b>i</b> i
63	31	]∞	04	05	0028	Obligation to make modifications and replace equipment		[ ]

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02	01	ı jə	0	ılo	s	0029	Bonus for comple	ting and deliver	ing the work before th	e agreed date			
03	01	ւ ո	olo	ιlo	5	0030	Performance of t	the contract subj	ect to prevailing nati	onal legislation		ŀ	
0.3	01	ı a	90	٥	5	0031	Performance of t	the contract subj	ect to prevailing legi	slation in the contre	sctor's		
03	Oi	i a	0	ı	5	0032	Performance of t	the contract subj	ect to the jurisdiction	n of an international	court		i
03	01	ıإه	olo	10	5	∞33	Acceptance of an	arbitrator or a	court of arbitration	draignated by agreem	<b>m</b> t	ļ	
1 .	lo:	10	90	60	5	0034 	Designation of t arbitration	the chamber of co	emerce or other mation	el institution as con	ert of		
03	OI	ı	ပြင	do	5	0035	Designation of a	. foreign body as	court of arbitration				l
03	01	ι¦ο	olo	ŧ o	5	0036	Maiwer by both p	parties of claims	through the diplomati	c channel			
03	01	ιΙο	olo	şΙo	5	0037	Acceptance of Sp	panish as òfficis	l language of the cont	ract		)	]
03	ļoi	٥	c o	٥	5 0	0038	Acceptance of a	foreign language	ar official language	of the contract		}	
C3	01	r C	clo	¢Ιο	5	∞39	Acceptance of tw	o languaga versi	ome of the contract as	equally walid			1
03	l۰۱	10	90	40	5	0040	Acceptance of le	mally recognised	translation, the Span	ish prevailing in the	e event of		
03	lo 1	10	c o	: 0	5	0041	Acceptance of le		translation, the fore	ign language prevail:	ing in the		
03	01	١ļ٥	olo	4 3	5	0042	Clause relating contract	to legal validit	y, contractual duration	n and normal empiry (	of the		
03	o	ıc	2	4 2	5	0043		g to premature to be sought by the	reduction of the control contractor	act, denunciation and	l		
03	01	١þ٥	0	40	5	0044		g to premature to be sought by the	rmination of the contr	act, demmoiation and	1		
03	01	,   0	0	40	5	0045	Ion-transferabil   parties	Lity of the contr	act, in whole or in pa	rt, without agreement	ef both		
03	lo	ılo	olo	40	5	0046	Suspension of th	be contract, for	periods, by the owner				1
03	0	10	olo	40	5	0047	Cancellation of (see code 03.01.		thout compensation by	the owner, on justiff	led grounds		
		1			١	1						$L_{-}$	_

HAVE OF PROJECT:	WANTE OF STAGE: INTAILED ENGINEERING REV. No PAGE 6.
03 01 00 04 05 0048	Suspension or cancellation of the contract on grounds of force majoure in the event of:  Natural disasters (marthquakes, shipurecks etc.); Civil causes (wars, atomic disasters revolutions, strikes etc.); Economic causes (inflation, devaluation etc.)
03 01 00 04 05 0049	Determination of the date of validity of the contract
03 01 00 04 05 0050	Determination of the period for execution of the work and the deadline for delivery of the documents
03 01 00 04 05 0051	Maximum limit for full liability of the contractor (percentage of total fees; 'letter of guaranty; guarantee certificates)
03 01 00 04 05 0052	Maiver by the owner of the right to claim compensation for damage, loss or loss of profit
03 01 00 04 05 0053	Limited liability of the contractor, except in the event of wilful damage or negligence
03 01 00 04 05 0054	Payment for use of third-party patents in any design, by the contractor
03 04 00 04 05 0055	Payment of damages to third parties covered by insurance policy at owner's expense
03 01 00 04 05 0056	Payment of damages to third parties covered by insurance policy at contractor's expense
03 01 00 04 05 0057	Payment for own loss or damage covered by insurance policy at owner's expense
03 01 00 04 05 0058	Payment for our loss or damage covered by insurance policy at contractor's expense
03 01 00 04 05 0059	Disclaimer by the contractor of any liability not covered by insurance policies
03 01 00 04 05 0060	Contractor's obligation to keep information obtained from the owner secret
03 01 00 04 05 0061	Owner's obligation to keep information obtained from the contractor secret

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1	8	o5		0000	MARE OF AUTIVITY: BASIC TASES	=	_
1	00		D1			0/c	110
1		!		0001	Subscrivition of administration and co-ordination for purchase of equipment, materials and spare parts [36.1.3.8.]		
- 1	_	S	01	0002	Evaluation and selection of sellers or manufacturers		
1	œ	05	DΙ	0003	Preparation of invitations to tender and obtaining of quotations		
	œ	05	Dì	0004	Analysis and evaluation of quotations for equipment and materials		
1	∞	05	<b>D</b> 1	0005	Selection and recommendation for consideration by the owner		
1	00	05	Dl	0006	Obtaining of approval of the purchase by the owner		ĺ
n	∞	05	01	0007	Negotiation and purchase through purchase order or contract	<u> </u>	ĺ
n	00	05	01	8000	Inspection of manufacture and testing of equipment and materials	-	
1	80	05	01	0009	Dispatching, handling, export formalities, warehousing and storage of equipment and materials (port of departure)	.5.1	
1	00	05	D1	0010	Transport of equipment and materials, including placing of insurance contracts		Í
1	00	D5	þı	0011	Reception, handling, import formalities and customs clearance of equipment and materials		
n	œ	05	<b>91</b>	0012	Lists of final specifications for equipment and materials, in accordance with purchases		
1	œ	D5	þ1	0013	Reception, handling and storage at the work site of equipment and material for plants (custody)		
1	bo	25	þz	0000	ACTIVITY: TECHNICAL SERVICES		
1	œ	95	þ2	0001	Advice to owner on the partial or total operation of the purchasing service with his own resources (human, technical and economic)		
1	þ	55	þ2	0002	Advice to the owner on the evaluation, adaptation, organization or establishment of the purchasing system		
) ) ) ) ) ) )		88 88 88 88	00 05 00 05 00 05 1 00 05 1 00 05 1 00 05	1 00 05 01 1 00 05 01 1 00 05 01 1 00 05 01 1 00 05 01 1 00 05 01 1 00 05 02	1 00 05 01 0007 1 00 05 01 0008 1 00 05 01 0009 1 00 05 01 0010 1 00 05 01 0012 1 00 05 01 0013 1 00 05 02 0000 1 00 05 02 0000 1 00 05 02 0000 1 00 05 02 0000	100 05 01 0007 Hegotiation and purchase through purchase order or contract 100 05 01 0008 Inspection of manufacture and testing of equipment and materials 100 05 01 0009 Dispatching, handling, export formalities, varehouting and storage of equipment and materials (port of departure) 100 05 01 0010 Transport of equipment and materials, including placing of insurance contracts 100 05 01 0011 Reception, handling, import formalities and customs clearance of equipment and materials 100 05 01 0012 Lists of final specifications for equipment and materials, in accordance with purchases 100 05 01 0013 Reception, handling and storage at the work site of equipment and material for plants (custody) 100 05 02 0000 ACTIVITY: TECHNICAL SERVICES 100 05 02 0001 Advice to owner on the partial or total operation of the purchasing service with his own resources (human, technical and economic) 100 05 02 0002 Advice to the owner on the evaluation, adaptation, organization or establishment of	100 05 01 0007 Hegotiation and purchase through purchase order or contract 100 05 01 0008 Inspection of manufacture and testing of equipment and materials 100 05 01 0009 Dispatching, handling, export formalities, varehousing and storage of equipment and materials (port of departure) 100 05 01 0010 Transport of equipment and materials, including placing of insurance contracts 100 05 01 0011 Reception, handling, import formalities and customs clearance of equipment and materials 100 05 01 0012 Lists of final specifications for equipment and materials, in accordance with purchases 100 05 01 0013 Reception, handling and storage at the work site of equipment and material for plants (custody) 100 05 02 0000 ACTIVITY: TECHNICAL SERVICES 100 05 02 0001 Advice to owner on the partial or total operation of the purchasing service with his own resources (human, technical and seconomic) 100 05 02 0002 Advice to the owner on the evaluation, adaptation, organization or establishment of

03 01 00 05 02 0005 70 03 01 00 05 02 0006 84 03 01 00 05 03 0000 84 03 01 00 05 03 0000 84 03 01 00 05 03 0000 86 00 0000 86 00	NAME OF STAGE: PURCHASING SERVICES REV. No PAGE2 of7.
03 01 00 05 02 0005 70 00 00 00 00 00 00 00 00 00 00 00 00	dvice to the owner on the organization of a system for coding and storing equipment and materials
03 01 00 05 02 0006 94 09 09 09 09 09 09 09 09 09 09 09 09 09	dvice and/or technical services to the owner for the inspection of equipment during annual an
03 01 00 05 02 0007 Ad pr  03 01 00 05 02 0008 Ad pr  03 01 00 05 03 0000 Ac  03 01 00 05 03 0000 De  03 01 00 05 03 0000 De  03 01 00 05 03 0004 De  03 01 00 05 03 0004 De  03 01 00 05 03 0004 De  03 01 00 05 03 0006 De  03 01 00 05 03 0006 De  03 01 00 05 03 0006 De  03 01 00 05 03 0006 De  03 01 00 05 03 0006 De  03 01 00 05 04 0000 Ac  03 01 00 05 04 0000 Ue	schnical assistance services to sellers in installing, assembling and starting up
03 01 00 05 03 0000 AC 03 01 00 05 03 0000 AC 03 01 00 05 03 0001 De 03 01 00 05 03 0002 De 03 01 00 05 03 0003 De 03 01 00 05 03 0004 De 03 01 00 05 03 0006 De 03 01 00 05 03 0006 De 03 01 00 05 03 0006 De 03 01 00 05 03 0006 De 03 01 00 05 04 0000 AC 03 01 00 05 04 0000 Ue	echnical assistance services to sellers in repairing and maintaining equipment in peration
03 01 00 05 03 0000 AC 03 01 00 05 03 0001 Be 03 01 00 05 03 0003 Be 03 01 00 05 03 0004 Be 03 01 00 05 03 0005 Be 03 01 00 05 03 0006 Be 03 01 00 05 03 0006 Be 03 01 00 05 03 0006 Be 03 01 00 05 04 0000 AC 03 01 00 05 04 0000 Ue	dvice and/or technical services for training personnel locally in purchasing systems, rocedures and techniques
03 01 00 05 03 0000 AC 03 01 00 05 03 0001 De 03 01 00 05 03 0002 De 03 01 00 05 03 0004 De 03 01 00 05 03 0005 De 03 01 00 05 03 0006 De 03 01 00 05 03 0006 De 03 01 00 05 03 0006 De 03 01 00 05 04 0000 AC 03 01 00 05 04 0000 Ue	lvine and/or technical services for training personnel abroad in purchasing systems, rotedures and techniques
03 01 00 05 03 0001 De (03 01 00 05 03 0002 De (03 01 00 05 03 0003 De (03 01 00 05 03 0004 De (03 01 00 05 03 0006 De (03 01 00 05 03 0006 De (03 01 00 05 04 0000 ACC DE (03 01 00 05 04 0002 Ue (03 01 00 05 05 04 0002 Ue (03 01 00 05 05 05 05 05 05 05 05 05 05 05 05	CTIVITY: TECHNICAL DOCUMENTS
03 01 00 05 03 0003 De (03 01 00 05 03 0004 De (03 01 00 05 03 0006 De (03 01 00 05 03 0006 De (03 01 00 05 04 0000 De (03 00 05 04 0000 De (03 00 05 04 0000 De (03 00 05 04 0000 De (03 00 05 05 05 05 05 05 05 05 05 05 05 05	slivery of plane, drawings and diagrams of equipment supplied by sellers
03 C1 CO 05 03 0004 De ce 03 C1 CO 05 03 0006 De ce 03 C1 CO 05 03 0006 De ce 03 C1 CO 05 03 0006 De ce 03 C1 CO 05 04 0000 AC 03 C1 CO 05 04 0000 Ue 03 C1 CO 05 04 0002 Ue	olivery of muchanical and electrical equipment catalogues
03 C1 C0 D5 D3 D005 B0 03 C1 C0 D5 D4 DC00 AC 03 C1 C0 D5 D4 DC00 AC 03 C1 C0 D5 D4 DC00 AC 03 C1 C0 D5 D4 DC00 U6	elivery of photographs, films, microfilms etc.
03 C1 C0 05 D3 D006 B6 03 C1 C0 05 D4 DC00 AC 03 C1 C0 C5 D4 DC01 P6 03 D1 00 05 04 DC02 U6	elivery of purchasing documentation (quotations, appraisals, purchase erders, marantees etc.)
03 C1 C0 05 04 0C00 AC 03 C1 C0 05 04 0C00 Pe 03 C1 00 05 04 0C02 Us	elivery of handling documentation (consular dues, insurance policies, bills of lading, ertificates of origin, packing lists, sellers' invoices etc.)
03 21 00 05 04 0002 U	elivery of manuals for operation of equipment, including start up and emergency stops
03 21 00 05 04 0002 U	CTIVITY: RULES AND PROCEDURES
1.1.1.1.1.1.1.1	eriodic progress reports on purchases, variations, cancellations and cost control
03  C1  CO  05   O4   OCO3   U4	se of the contractor's rules for the purchasing service (inspection, shipments etc.)
	se of the owner's rules for the purchasing service (inspection, shipments etc.)
03 01 00 05 04 0004 0	se of other internationally recognized rules
03 6: 00 05 04 0005 15	se of the owner's codes (technical and accounting), somenclatures and numbering systs.

ľ			<b>OF</b>	PSO	720	Ti	HAME OF STAGE: PURCHASING SERVICES REF. No PAGE	<i>i.</i> .
6	'3	01	00	95	R	0006	Use of the contractor's codes (technical and accounting), momenclatures and numbering system	
0	ĸ	01	œ	05	04	0007	Use of the decimal metric system (International System: SI)	
0	ĸ	ᅃ	œ	05	04	8000	Due at his discretion of the system of units selected by the contractor	
0	3	<b>67</b>	œ	95	4	0009	Use of the owner's safety rules [36.1.3.1.]	
0	3	ᅄ	œ	05	04	0070	Une of the contractor's safety raise	
lo	k	01	œ	05	œ	0011	Co-erdination procedures for the execution of the contract	
0	3	01	00	05	04	0012	Procedures for book-keeping, handling of money, cost recording and control	
	k	01	8	05	04	0013	Procedures for drawing up subcontracts	
= 1	1	01	00	05	04	0014	Procedures for obtaining and appraising quotations, getting the owner's approval and making purchases	
0	<b>'3</b>	01	00	05	04	0015	Procedures for inspecting equipment and materials during manufacture, testing and finishing	
٥ م	ĸ	01	œ	05	04	0016	Procedures for taking out insurance for damage and loss of equipment and materials	- }
0	23	01	8	05	04	0017	Procedures for dispatching and shipping equipment, materials and spare parts	
0	٤٢	01	00	05	04	0018	Procedures for cancelling purchase orders and departing from the terms of the contract	
	×	01	8	05	05	0000	ACTIVITY: COMPLETIONS OR RESTRICTIONS [36.1.3.2.]	
§ 0	13	01	00	05	05	0001	Sellers' and/or manufacturers' guarantees for all equipment, materials and spare parts acquired (for design, materials, manufacture and operation)	
0	23	01	œ	05	05	0002	Insurance policies, particularly for loss or demage of supplies in transit	
o	23	01	œ	05	05	0003	Establishment of instructions, conditions and specifications for purchases	
0	23	01	œ	05	05	0004	Drawing up of "List of manufacturers and sellers authorized by the owner"	
ŀ	23	01	<b>∞</b>	05	05	0005	Determination by the owner of the maximum value of orders to be placed freely by the contractor sathout obtaining quotations	
0	23	01	œ	05	05	0006	Prohibition on the use of alternative sources for purchasing services (sole supplier)	
o	23	01	œ	05	05	0007	Obligation to use the contractor's purchase control system	
٥	23	01	∞	05	05	0008	Obligation to use the owner's purchase control system	

#A	冱	<b>OP</b>	PK	) EC	T1	HAME OF STAGE: PURCHASING SERVICES REV. E	of
03	01	00	05	05	0009	Use of the owner's procedures for purchases of equipment and materials, conditional upor additional payments	
ᅄ	01	∞	05	05	0010	Obligation to buy all.equipment and materials through the contractor (tied purchases)	
23	01	∞	05	05	0011	Obligation to acquire specific equipment and materials from suppliers selected by the contractor	
양	01	00	05	05	0012	Obligation to acquire specific equipment and materials produced demostically, in accordance with prevailing legislation	
ᇯ	01	တ	05	05	ω13	Obligation to acquire some special equipment and materials directly from the contractor	ĺ
ᇯ	01	တ	05	05	0014	Limitations on the direct supply of goods and services by the owner	ı
ᅄ	OI	ĺ∞	05	05	0615	Limitation on the selection of firms by the contractor to supply goods and services	- 1
63	0:	∞	05	05	0016	Prohibition, total or partial, on purchases of some equipment and unterials from certain countries	
30	01	∞	05	05	0017	Obligation to give preference to domestic vessels for the transport of equipment and materials	
93	01	∞	05	05	0018	Obligation to give preference to foreign vessels for the transport of equipment and materials	
03	01	00	05	05	0019	Prohibition on re-exports of some equipment and enterials to certain countries without the contractor's authorization	
03	01	. ∞	05	05	0020	Obligation, total or partial, to sell products made by the owner to the contractor	
03	01	0	05	05	0021	Obligation to entrust the marketing of products produced by the firm to the contractor	
23	OI	.loo	05	05	0022	Prociou of access by the contractor to the owner's installations and plants	
03	01	00	05	05	0023	Contractor's participation, intervention or vote in the appointment of personnel by the owner	
03	01	∞	05	05	3024	Owner's participation, intervention or veto in the appointment of personnel by the contractor	
03	OI	00	05	05	0025	Cuarantee of quality, minimum specifications and telerances for equipment and unterials	
23	01	ļ.	05	05	0026	Guaranteed rated capacity of equipment working under standard conditions	
33	01	00	03	05	0027	Guaranteed minimum working capacity of equipment or minimum lead factor	
ده	01	l co	0	los	0025	Guaranteed level of minimum yield of equipment operating under standard conditions	

Qualitative disaggregation

1	ш	<b>,</b>	9	710	J	Tr	MAR OF STAGE: PURCHASING SERVICES							
							EEF. 20 PAGE 5 of	ι.						
1	03	Ož	8	95	65	0029	Becognition of contractor as "purchasing agent without joint liability"							
	03	101 00 05 05 0030 Transfer of genrantees of equipment and enterials obtained by the contractor from the sellers to the owner												
-	03	01	œ	05	05 05 0031 Deration(a) or expiry date(a) of the genrentees given									
	03	01	00	95	95	0033	Penalty for equipment and materials exceeding the specifications, whether replaced or not							
ام	03	01	œ	05	05	<b>0033</b>	Replacement of equipment and materials exceeding the specifications, at me extra cost							
malitat:	03	01	8	95	95	0034 0035	Replacement of equipment with capacity below the guaranteed level (minimum guarantee puriods to be 18 months from the date of shipping and 12 months from the final engineering acceptance)							
4	03	01	01 00 05 05 05 0035 Replacement of equipment with performance below the guaranteed level (minimum guarantee periods to be 18 months from the date of shipping and 12 months from the date of final engineering acceptance)											
ageraga	03	01	00	05	05	0036	Replacement of equipment with operating defects (minimum guarantee periods to be 18 menths from the date of shipping and 12 menths from the final engineering acceptance)							
107	03	01	œ	05	05	0037	Linkility for production losses limited to replacement of defective equipment							
-	03	01	00	05	05	0038	Pull liability for quality of equipment and obligation to remedy defective work							
	03	01	00	05	05	0039 	Pounlty for completing purchases and supplying equipment and unterials after the agreed date							
	03	01	œ	თ	05	0040	Bonus for completing delivery of the equipment and saterials before the agreed date							
	03	01	00	05	05	0041	Performance of the contract subject to prevailing national legislation							
	03	01	00	95	05	0042	Performance of the contract subject to prevailing lagislation in the contractor's country							
	03	01	œ	05	05	0043	Performance of the contract subject to the jurisdiction of an international court							
	03	01	œ	05	05	0044	Acceptance of an arbitrator or a court of arbitration designated by agreement							
	03	01	∞	05	05	(045	Resignation of the chamber of commerce or other mational institution as court'of arbitration							
	03	Ol	∞	05	05	0046	Designation of a foreign body as court of arbitration							
	03	01	œ	05	95	0047	Maiver by both parties of claims through the diplomatic channel							

II.	122	5 0	7 1	720	JE	Tr.	HARE OF STAGE: PURCHASING SERVICES REF. No PAGS .6.	of .	.1
93	jo	1	ø	05	05	0048	Acceptance of Spanish as official language of the contract		Γ
03	y o	3 0	×Ι	05	05	0049	Acceptance of a foreign language as official language of the contract		1
73	10	1 0	×ŀ	05	05	0050	Acceptance of two language versions of the contract as equally valid		]
رد	ď	16	٩	05	05	0051	Acceptance of legally recognized translation, the Spanish prevailing in the event of a dispute	•	Ì
03	ł۰	ľ	۱	05	05	0052	Acceptance of legally recognized translation, the foreign language prevailing in the event of a dispute		
3	90	넴	۳	05	05	0053	Clause relating to legal validity, contractual duration and normal expiry of the contract		
33	3	4	۳	05	05	0054	Clause relating to premature termination of the contract, demunciation and compensation to be sought by the contractor	~	
03 01 00 05 05 0055 Clause relating to premature termination of the contract, desunciation and componention to be sought by the owner							96		
03	l٥	1	•	05	05	0056	Non-transferability of the contract, in whole or in part, without agreement of both parties		
23 01 00 05 05 0057 Suspension of the contract, for limited periods, by the owner Cancellation of the contract, without compensation by the owner, on justified grounds (see code 03.01.00.01.05.0037)							-	1	
[د	1	2	۰ł	05	05	0059	Suspension or cancellation of the contract on grounds of <u>force majoure</u> in the event of:	Ì	
	Ì						Natural disasters (earthquakes, shiperocks etc.); Civil causes (mrs. atomic disasters, revolutions, strikes etc.); Economic causes (inflation, devaluation etc.)		İ
03	þ	١k	×	05	65	0060	Betermination of the date of validity of the contract		i
33	þ	1	۳	05	05	0061	Determination of the pariod for execution of the work and the deadline for delivery of the documents	<b>'</b>	ĺ
3	P	2	۳ĺ	05	95	0062	Maximum limit for full liability of the contractor (percentage of total fees; letter of guaranty; guarantee certificate)		
63	ŀ	4	×	05	05	0063	Univer by the owner of the right to claim compensation for damage, loss or less of profit	ŀ	
1-:	: 0	d	lœ	05	05	0054	Limited liability of the contractor, except in the event of wilful damage or negligen	-	ŀ

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	03	01	00	05	05	0065	Payment of cost of uning third-party patents in any design, by the sellers or samufacturers						
	03	01	8	05	05	0066	Payment of desages to third parties covered by insurance policies at owner's expense						
	03 01 00 05 05 066 Payment of damages to third parties covered by insurance policies at owner's expense 03 01 00 05 05 0067 Payment of damages to third parties covered by insurance policies at contractor's expense												
	03	01	œ	05	05	8900	Payment for our loss or demage covered by insurance policies at owner's expense						
	03	03 01 00 05 05 0068 Payment for our loss or demage covered by insurance policies at contractor's expense 03 01 07 05 05 0069 Payment for our loss or demage covered by insurance policies at contractor's expense											
g	03	or	∞	05	95	0010	Disclaimer by the contractor of any liability not covered by insurance policies						
E .	-			j -	ı -	0071	1						
Qualitative	03	OJ	œ	95	95	0072	Owner's obligation to keep information obtained from the contractor secret						
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							Model form VI. QUALITATIVE DISAGGREGATION - Construction and assembly						
l		-	#2. .2.}	31. 24			PROJECT: PROJECT: CODE UNDER STUDY CODE UNDER MAY DESPOISIBLE CONFICE OR DESCRIPTION CONFICEROR CON	##	ιGE				
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١	03	11	00	06	þo	0000	CONSTRUCTION AND ASSERBLY		CC32I	<b>3E3E</b>			
	03 51 00 06 01 000				<b>þ</b> 1	2000	MANS OF ACTIVITY: BASIC TASKS		O/C	300			
۱	03	91	00	O€	01	0001	Subscrivities of administration and co-ordination for construction and assemb [36.1.3.4.]	1 <b>7</b>					
					1	0005	Activities of supervision (supervision and inspection, auditing) and control countraction and assembly carried out for the owner	of					
1	03	91	œ	06	01	0003	Activities of review and updating of the detailed engineering (assembly plane	, etc.)					
Si	03 91 30 06 01 0003 03 91 00 06 01 0004 03 91 00 05 01 0005 03 91 00 06 01 0006 03 91 00 06 01 0006 03 91 00 06 01 0006 03 91 00 06 01 0007			10	10004	Sechemical engineering, construction and assembly activities							
듺				01	0005	Electrical engineering, construction and assembly activities							
4				01	0006	Instrumentation engineering, construction and assembly activities							
•				þì.	0007	Civil engineering, construction and assembly activities							
5				þı	5000	Industrial engineering, construction and assembly activities							
	03	n	00	6	þı	2009	Active participation by the owner's specialists in construction and assembly	Į.	_				
9	03	21	<b>.</b>	<b>p6</b>	þ1	0010	Participation by the constructor in the acceptance and start-up activities			l			
	-03	խ	. 00	þś	þı	<b>2011</b>	Purchase and handling of equipment, tools and materials for construction	1		1			
	<b>0</b> 3	21	<b>.</b>  00	Þś	þı	<b>2012</b>	Recruitment and selection of personnel for plant construction and assembly	]		ļ			
	o:	þı	, bo	þá	þS	0000	ACTIVITY: TECHNICAL SERVICES	- 1		l			
	63	þı	, be	þ٤	þz	0001	Advice to owner on execution of construction and assembly	i					
	ŭ]	þı	 	þś	þ2	D705	Advice to owner on review and checking of seme specialized construction and a activities	*****bly					
	-3	þı	Do	þś	þ2	DO03 .	Advice to owner on setting up a work control and supervision system (supervision, auditing)	ion and					
į	23	þì	bo	16	þź	2004	Advice to the owner on training personnel locally in systems, procedures and techniques of construction and assembly						
	2	-		<u> </u>	1		<del></del>						

RA	ie.	OP	PNO	JEC	T:	MANE OF STAGE: CONSTRUCTION AND ASSENSIX REV. No PAGE .2 of .5.						
03	C1	co	06	02	0005	Advice to the owner on training personnel abroad in systems, procedures and techniques for construction and assembly						
03	G1	∞	06	02	0006	Advice to owner on plant start-up and initial operation						
03	01	œ	06	02	0007	Mivice to owner on operation after start-up						
03	01	00	06	03	0000	ACTIVITY: TECRNICAL DOGRAMIS						
03	C1	œ	06	93	0001	Delivery of specification books for materials and cartificates of inspection, quality control and testing in situ (see annex II)						
03	01	00	06	03	0002	Delivery of plans, drawings and diagrams, modified and updated in accordance with the progress of construction						
03	01	∞	06	03	∞c3	Delivery of copies of updated construction programmes systematised by computer						
00	C1	∞	06	03	0004	Delivery of work programmes with estimated man-hours for specialties and areas						
03	01	00	06	03	0005	Delivery of photographs, films, microfilms etc.						
03	01	∞	06	03	0006	Delivery of updated operating manual for process and service plants (when contracted for with detailed engineering)						
03	G1	လ	œ	03	0007	Delivery of updated safety manual for process and service plants (when contracted for with detailed engineering)						
03	21	œ	oε	04	0000	ACTIVITY: NULES AND PROCEDURES						
03 C1 00 06 04 0001 Periodic reports on the progress of the work, variations, cost control and staff changes												
03	C1	∞	06	04	0002	Use of the contractor's rules						
03	61	œ	ω	04	0003	Use of the owner's rules						
03	91	œ	οć	Сŧ	0004	Use of other internationally recognised rules						
03	03 01 00 05 04 0005 Use of codes (*ec					Use of codes (technical and accounting), nomenclytures and numbering systems of the owner						
03	23	00	0é	04	0006	se of soiss (technical and accounting), measurelatures and numbering systems of the ontractor						
03 31 00 05 04 0007   Use of decimal metric system (International System: SI)												
03	22	œ	0٠	04	3000	Use at his discretion of system of units selected by the contractor						

KATE OF PROJECT:	HAIR OF STREET	CONSTRUCTION AND ASSEMBLY	REV. No	PAGE .A	of	<u>.</u>
03 01 UO 05 04 0009 Use of mafety :	wles of the owner	[36.1.3.1.]			$\Box$	
03 01 00 06 04 0010   Use of safety :	wles of the contra	ctor		1	ı	
02 01 00 06 04 0011   Co-ordination	rocedures for the	exacution of the contra	ict	j	- 1	
03 01 30 06 04 0012 Procedures for	book-keeping, hand	ling of money, cost rec	cording and control	1	I	
03 01 00 06 01 0013   Procedures for	financial administ	ration and dealing with	loan documents	j	-	
03 01 00 05 04 0014 Procedures for	deciding on variat	ions and additions to t	the contract	į	- 1	
03 01 00 36 04 0015   Procedures for	drawing up subcont	racts		1	1	
0 01 01 00 06 04 0016 Procedures for	inspecting, auditi	ng, checking and approv	ring the work done	l	ı	
03 01 00 06 04 0017   Procedure for	ngaging personnel	to be employed by the c	contractor	l	i	
03 01 00 06 04 0018 Owner's rules :	or the selection a	ad appointment of tempo	wary personnel	1		
03 01 00 06 04 0019 Procedures for	the reception and	partial or total deliw	ry of equipment (cur	tody)	ı	
03 01 00 06 04 0020 Procedure for a equipment	echanical, hydrost	atic, pnoumatic and oth	er tests and accepts	mcs of		
03 01 00 06 04 0021   Nork programs	with entire to of m	an-houre			l	
2	ITIONS OR RESTRICT	TOMS [36.1.3.2.]				
	ies to cover desag	e or loss and support (	punrantees	1	Į	
-:	ion and collective	labour agreements in f	force and applicable	1		
03 01 35 06 05 0003 Clause en oune	's "right to veto"	skilled personnel		į	ŀ	l
03 01 00 06 05 0004 Prohibition on	the use of alterna	tive sources of constru	ection and assembly s	HETVÍCOS		
03 01 00 06 05 0005   0011@ht on to 1	es the contractors	m project control syste		ļ		
03 01 00 06 05 0006   Obligation to 1	se the owner's pro	ject control system		j		
03 01 30 06 05 0007 Use of the own		procedures for cometro	ction and assembly (	conditional		
03 01 00 06 05 0008 Restrictions or by the contract		uction and assembly tec	kniques and practice	e developed		
03 01 06 06 05 0009 Restrictions or by the contract		uction and assembly pro	grasses and systems	developed		

ÄA	Z	œ	PX	N	CT1	HAME OF STAGE: CONSTRUCTION AND ASSESSED. PAGE .4. of	. 6									
<b>c</b> :	51	œ	05	05	0010	Obligation to purchase equipment through the contractor (tied purchases)	Τ									
63	91	∝	06	05	0011	Obligation to a:quire certain equipment from suppliers selected by the contractor	f									
03	<b>31</b>	×	06	07	0012	Acquisition of construction and assembly equipment and materials at the contractor's discretion										
C2	21	ļα	06	0	0013	Selection of subcontractors and service enterprises at the contractor's discretion										
ده	01	ļα	06	0	0014	Procion of access by the contractor to the owner's installations and plants	1									
63	01	α	06	05	0015	ntractor's participation, intervention or veto in the appointment of personnel by										
03	91	α	06	0	0016	Owner's participation, intervention or veto in the appointment of personnel by the contractor										
03	21	α	06	0	0017	General guarantee of construction and assembly in accordance with the aims and specifications in the contract	ļ									
G3	01	α	05	0	0018	Joint liability with regard to subcontractors' guarantees for construction and assembly	İ									
<b>C</b> 2	วเ	ļα	06	0	0019	Cumrantee of correct assembly and efficient and safe operation of the equipment	1									
2:	91	ļα	05	0	00:20	Cuaranteed rated working capacity of equipment constructed at the site	1									
<u>ن</u> ا	01	ļα	05	0	0021	Guaranteed level of minimum working capacity of equipment constructed at the site	1									
(2)	01	α	06	0	0022	Duration(s) or expiry date(s) of the guarantees given										
c:	01	lα	06	0	0023	Obligation to remedy defects in equipment or workmanship up to one year after initial (provisional) acceptance of the work	١									
c	01	ļα	06	o	0024	Replacement of equipment with operating faults due to assembly errors (months after start-up)										
2	01	a	يه ه	0	0025	Liability for production losses limited to reconditioning installations	ł									
C 2	21	a	ci	0	0026	Full responsibility for quality of work and obligation to remedy defective work	1									
23	01	ļ۵	به	slo	0021	Penaltise for completing and delivering the work after the agreed date										
1:2	01	l۵	به :	٥١٥	0025	3caus for completing and delivering the work before the agreed date										
: نا	01	ا	نماد	واء	0029	Performance of the contract subject to prevailing national legislation	1									
				1	0030											

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03	01	ılo	00	6	05	0031	Performance of the contract subject to the jurisdiction of an international court	Т	_
03	01	ıb	٥þ	16	05	0032	Acceptance of an arbitrator or a court of arbitration designated by agreement	- 1	
03	01	10	۰þ	اه	05	0033	Designation of the chamber of commerce or other mational institution as court of arbitration	1	
03	01	10	۰þ	۱۵	05	0034	Designation of a foreign body as court of arbitration	-	
03	01	1 0	0	16	05	0035	Majver by both parties of claims through the diplomatic channel	- [	
03	01	ιlo	٥þ	6	05	0036	Acceptance of Spanish as official language of the contract		
03	01	10	οk	8	05	0037	Acceptance of a foreign language as official language of the contract	Ì	
03	01	10	٥k	16	05	0038	Acceptance of two language versions of the contract as equally valid	-	
03	01	10	۰ķ	<b>ا</b> ه	05	0039	Acceptance of legally recognized translation, the Spanish prevailing in the event of a dispute	1	
03	01	10	۰ķ	6	05	0040	Acceptance of legally recognized trenslation, the foreign language prevailing in the event of a dispute	١	
03	01	10	٥	×6	05	0041	Claume relating to legal velidity, contractual duration and normal expiry of the contract	-	
03	01	10	۰ķ	8	05	0042	Clause relating to pressure termination of the contract, denusciation and compensation to be sought by the contractor	1	
03	01	10	۰ķ	×	<b>0</b> 5	0043	Clause relating to presenture termination of the contract, denunciation and compensation to be sought by the owner		
03	01	ւխ	۰k	×	05	0044	Non-transferability of the contract, in whole or in part, without agreement of both parties		
03	01	ւխ	٥þ	16	05	0045	Suspension of the contract, for a limited period, by the owner	-1	
03	01	1	٩	×6	05	0046	Cancellation of the contract, without compensation by the owner, on justified grounds (see code 03.01.00.01.05.0037)		
03	01	10		×	05	0047	Suspansion or cancellation of the contract on grounds of force asjoure in the event of:  Hatural diameters (earthquakes, shiperocks etc.); Civil causes (eart, atomic aleasters, revolutions, strikes etc.); Economic causes (inflation, devaluation etc.)		

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03 03 03	01 01 01	8888	06	05 05 05	0048 0049 0050 0051 0052	Determination of of the work Maximum limit for of gunranty; gn Maiver by the or profit	the date of walif the deadline for wr full liability merates certification of the right	dity of the contract delivery of the document of the contractor (per-	ents or the period fromtage of total fee	or exeuction	4 .6	

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				24		••••	[30.2.2.]					
- {	_	_		od e			MAKE OF STAGE: ACCEPTANCE AND GEART-UP					
-	2:	::	3	07	3	2000	MACE TANCE AND CEASING	COSI				
	23	,1	20	o?	91	0000	HUS OF ACTIVITY: BASIC TASKS	Y55 0/c	<b>100</b>			
ı	23	1	- 1		- 7	0001	Subactivities of administration for acceptance and start-up ( [36.1.3.8.]					
ŀ	) SC	74	00	97	01	0002	Alignment, levelling, adjustment and calibration of equipment	- 1				
1	23	걔	00	67	01	0003	Preparation of equipment, units and services for tests					
	22	22	oc	07	01	0007	Mechanical, hydrostatic, pneumatic and other tests					
2	22   	23	oc	07	01	0005	Checking of correct functioning of instrumentation, measurement and control system					
	22	23	0C 07 01 0005   Checking of correct functioning of instrumentation, measurement and control system 0C 07 01 0006   Checking of circuit connections in relation to piping and instrumentation diagrams									
	23	24	၁င	70	01	0007	Checking of electrical installations, including insulation and polarity					
SATITUTE OF THE PROPERTY OF TH	23	7.1	00	37	01	8000	Pepair, replacement or modification of equipment	1.46				
6	I	23	oc	07	01	0009	Checking of minimum stocks of spare parts and materials	1.5				
Ē	53	71	ж	07	01	0010	Supplies and checking of levels of inputs and catalysts for start-up	-				
Traffertffer	22	71	00	0?	01	0011	Start-up and adjustment of plant					
13.0	P5	71	20	97	91	0013	Standardization and guarantee tests					
3	23 [	21	00	07	01	0013	Integration with the operation of existing units					
		71	00	07	01	0014	Final acceptance					
	3	72	∞	70	01	0015	Recruitment and selection of personnel for plant menagement and operation					
	2	21	00	07	02	0000	ACTIVITY: TECHNICAL SERVICES .					
	2	<b>31</b>	20	07	05	0001	Advice and technical assistance to the owner on checking and inspecting equipment, units and systems					
	93	71	ဘ	97	Œ	0005	Advice and technical assistance to the owner on the start-up and initial operation of plants					
	3	23	∞	07	02	0003	Advice and technical assistance to the owner on guarantee tests		l			
	MOTE:		_	_								

	E (		PRO	JEC	T:	RAME OF STAGE:  ACCEPTANCE AND START-UP  REV. No PAGE	. 5.									
03 0	1	00	07	03	4000	Advice and technical assistance to the owner on operation after start-up	l									
03 0	20	∞ĺ	07	œ	0005	Advice and technical assistance to the owner on finalisation of operating manuals	ŀ									
03 0	2	∞	07	ωş	0006	Advice and technical assistance to the owner on the training of personnel locally in systems, procedures and techniques for acceptance	l									
03 0:	2	∞	07	C.5	0007	Advice and technical assistance to the owner on the training of personnel abroad in systems, procedures and techniques for acceptance and start-up	l									
03 0	1	∞	07	03	0000	TIVITY: TECHNICAL DOCUMENTS										
03 0	1	00	07	03	0001	Delivery of photographs, films, microfilms, etc.	}									
03 0	1	∞	07	03	0002	Delivery of safety menual for plant and services	1									
03 0	1	∞	07	03	0003	Delivery of specifications for inputs, raw materials and products for guarantee tests	l									
03 0	u į	∞	07	03	4000	Delivery of copies of updated start-up programmes systematized by computer	1									
030	,,	00	07	04	0000	ACTIVITY: RULES AND PROCEEDURES	١									
03 0	1	∞	07	04	0001	Procedures for muditing, inspecting, checking, approving and notifying acceptances, checks and start-up										
03 0	12	∞	07	OF.	0002	Time-table for inspecting, auditing, checking, approving and notifying acceptance and start-up tasks and activities										
03 0	1	00	07	Oh	0003	Procedures for co-ordination in execution of the contract and co-ordination between the owner and contractor										
03 0	1	00	07	Ob.	4000	Procedures for book-keeping, handling of money, cost recording and control	1									
03 0	ոխ	00	07	04	0005	Procedures for deciding on variations and additional work	1									
03 0	ոխ	00	67	O4	0006	Procedures for verifying guaranteed capacities, outputs and rates of consumption	1									
03 0	21	00	07	04	0007	Insurance policies to cover damage or loss and support guarantees	١									
03 0	)1	00	07	04	0008	Owner's rules and procedures for acceptance and start-up	1									
03 0	12	00	07	04	0009	Contractor's rules and procedures for acceptance and start-up										
03 0	21	00	07	04	0010	Other intermetionally recognised rules and procedures	1									
03 0	21	00	07	04	0011	Owner's codes and numbering systems [3b.1.3.1.]										

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L					_		ACCEPTANCE AND START-UP	REV. No	PAGE . A	of .	<u>ہ۔</u>						
03	01	00	70	3	0012	Contractor's cod	es and numbering systems				l						
03	01	000	07	DA	0013	Decimal metric a	ystem (International System: 51)				l						
03	01	<b>∞</b>	70	64	0014	Use at his discr	etion of the system of units proposed t	y the contractor	1								
03	01	00	07	04	0015	Owner's safety s	tendards		i								
03	01	<b>00</b>	70	Ob.	0016	Contractor's saf	ety standards			ì	į						
03	01	00	70	04	0017	Procedures for t	cedures for the recruitment of personnel to be employed by the contractor										
03	01	00	70	04	0018	Owner's standard	er's standards for the selection and appointment of temporary staff										
03	01			ACTIVITY: COMDI	TIOMS OR RESTRICTIONS (36.1.3.2.)		1										
03	01	00	07	05	0001	Clause on owner's	"right to veto" skilled personnel				ĺ						
03	01	00	77.	05	0005	Obligation to us	ligation to use owner's control systems for start-up										
03	01	œ	77	95	0003	Obligation to us	bligation to use contractor's control systems for start-up										
03	01	<b>600</b>	77	05	4000		se of the owner's programmes and procedures for acceptance and start-up, conditional mon extra payment										
03	01	00	0 D7 D5 0005 Restrictions on the use of acceptance and start-up practices and techniques develop by the contractor														
03	01	00	77	05	0006	Hestriction on use of acceptance and start-up programmes and systems developed by contractor											
03	61	þo	þī	95	0007	Selection of sub	contractors and service enterprises at	the contrastor's dis	cretion		1						
<b>P3</b>	þı	þo	þī	95	8000	Contractor's fre	edom of access to the owner's installs	ions and plants			l						
þ3	<b>D</b> 1	þo	77	25	0009	Owner's particip personnel	ation, intervention or weto in the con-	ractor's appointment	of		ſ						
þ3	<b>þ1</b>	þo	77	<b>55</b>	0010		ostractor's participation, intervention or veto in the owner's appointment of streamed for the project coint liability with regard to the subcontractor's guarantees concerning acceptance and start-up contractor of the guarantees given										
þ3	<b>þ</b> 1	<b>60</b>	ÞŦ	<b>D</b> 5	0011	Joint liability and stort up											
<b>þ</b> 3	þı	þo	þт	95	0012	Duration(s) and											
<b>Þ</b> 3	<b>þ</b> 1	þo	7	D5	0013	Penalties for co	mpleting and delivering the work after	the agreed date									

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03	01	00	8	여	0014	Performence of the contra	ct subject to prevailing n	ational legislation		
03	01	00	q	여	0015	Performance of the contra	ct subject to prevailing 1	egislation in the contre	etor's	
03	01	8	어	여	9016	Performence of the contra	ct subject to the jurisdic	tion of an international	court	1
03	01	90	o	여	0017	Acceptance of an abitrato	e or a court of arbitration	n designated by agreemen	nt	1
03	01	00	o	여	9018	Designation of the chambe arbitration	r of commerce or other act	icael institution as cou	rt of	
03	01	00	প	여	0019	Designation of a foreign	body as court of arbitrati	on.	ļ	
03	01	90	o	여	0020	Valver by both parties of	claims through the diplom	atic channel	}	1
03	01	00	o	03	0081	Acceptance of Spanish as	official language of the c	ontract	1	1
03	01	00	o	03	0022	Acceptance of a foreign 1	miguage as official langua	ge of the contract	i	1
93	01	00	01	93	0023	Acceptance of two language	p versions of the contract	es equally valid	į.	ı
03	D1	00	01	95	005#	Acceptance of legally rec dispute	ognised translation, the S	penish prevailing in the	ewat of a	
23	01	00	61	05	0025	Acceptance of legally receivest of a dispute	ogmised translation, the f	oreign language prevaili	ag in the	
03	01	<b>DO</b>	91	05	0026	Clause relating to legal contract	validity, contractual dura	tion and normal expiry o	of the	
03	<b>D1</b>	bo	07	05	0027	Clause relating to premat compensation to be sought	ure termination of the con by the contractor	tract, denunciation and		1
23	91	<b>þ</b> 0	07	05	0028	Clause relating to premet compensation to be sought	ure termination of the comes by the owner	tract, denunciation and		
23	þ1	þo	07	05	0029	Non-transferability of the parties	e contract, in whole or in	pert, vithout agreement	of both	
<b>þ</b> 3	þı	þo	어	05	0030	Suspension of the contrac	rt, for limited periods, by	the owner	ł	1
23	þı	þo	91	05	0031	Cencellation of the contr (See code 03.01.00.01.05.	ract, without compensation .0037)	by the owner, on justiff	ed grounds	

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									ACCEPTANCE AND START-UP		REV. No	PACE . S	er .	<u></u>
	03	01	9	2	17	95	<b>∞</b> 3±	Suspension or co	nacellation of the contract on grou	anda o	f force majeure in t	the event		
			l		١			Civil come	sasters (earthquakes, shipwrecks e es (wars, stomic disasters, revolut suset (inflation, devaluation etc.	ions,				
	03	Q	μļα	ď	77	35	0033	Determination of	f the date of validity of the contr	ract				
	03	01	a	٩	7	"	003A		or full limbility of the contractor unrantee certificate)	r (per	centage of total fee	e; letter		
	03	01	۹	ď	יוי	"	0035	Waiver by the or profit	omer of the right to claim compense	stion	for damage, loss or	loss of		
٤	03	02	la	þ	77	95	0036	Owner's perticip	pation in start-up					
2	03	01	a	ľ	ויי	"	0037	Repair and/or re mishandling	eplacement of equipment and materia	nis de	megad by misuse or			
•	03	01	i o	þ	77	95	<b>3038</b>	Time-limit for	the issue of final acceptance certi	ificat	es			
disaggregation														

# 3b.2. Quantitative disaggregation form

- 3b.2.1. The purpose of the quantitative disaggregation procedure is to quantify those subactivities identified during qualitative disaggregation which can be expressed in terms of money or manhours.
- 3b.2.1.1. This disaggregation procedure will enable the owner to find out in good time what expenditure the project requires in local and foreign currency. Expenditure or disbursements made in the subregion can be shown on the form separately. Through successive reviews, he will be able to assess the financial progress of the project and national participation in it.
- 3b.2.2. In the model, the amount of disbursements in local or foreign currency is expressed with reference to a suitable base year selected by the owner, which normally does not vary throughout the life of the project. Recording expenditure in terms of present value enables the owner to get a realistic view of the economic progress of the project.
- 3b.2.2.1 Under the "administration and coordination" subactivities for each stage, should be included all the costs incurred for this purpose during the execution of the complete stage.
- 3b.2.2.2. The following definitions will be helpful in applying the quantitive disaggregation procedure.

Reference year: The values entered on the quantitative disaggregation form will be discounted to net present value, with reference to the base year selected by the owner.

Local expenses: These are expenses made in the country where the plant is to be set up, regardless of the source of finance.

Expenses in the subregion or abroad: These are expenses made outside the country. They also include foreign travel allowances for national personnel.

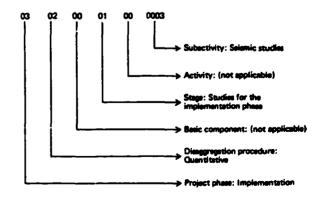
Man-hours: Figure measures amount of work expressed in terms of time per man as follows:

- (a) "National man-hours" shows work contracted for locally;
- (b) "Foreign man-hours" measures work contracted for abroad;

- (c) "Total man-hours" is the sum of national and foreign labour;
- (d) "Cost" shows the actual cost of the manhours.

The column showing the cost of the man-hours worked (national and foreign) has been kept although the authors are aware of the difficulty in many cases of getting reliable unit costs to make the calculations with. Despite that problem, they want to encourage discipline and attention to the matter so that, with time, firms will be able to accumulate reliable data for themselves, the country and the subregion.

- 3b.2.3. The headings on the first page of the forms will include, in addition to the items listed in the general notes (3a.2.2 and 3a.3.7.), the following information: name of the first stage considered under this disaggregation procedure, reference year, and amount of local and foreign expenditure expressed in thousands of United States dollars at constant base-year values. They will also include the number of man-hours worked, expressed in thousands of hours, national or foreign, and total.
- 3b.2.4. In the quantitative disaggregation procedure, the method used is quantification. The idea is to monitor and evaluate the progress of subactivities quantifiable in terms of expenditure and the man-hours required for their execution. In the model, these figures are shown both for the local contribution and for the foreign contribution, expressed in constant values by discounting to a given base-year. The right-hand side of the form has been laid out in such a way as to provide for this method.
- 3b.2.5. The coding for quantitative disaggregation is similar in general to that for qualitative disaggregation. An example of the specific use of the coding is given below as an illustration.



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	_	7. 1			DAS	_	NAME OF PROJECTS	PROJECT CODE	_	22 STJ		OFFI		DEPT.	PAG	٤.٤	
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		ŀ		l					(max)	ative		liture			10-pos	_	
	03	8	80	02	8	0000	STUDIES FOR THE DIPLEMENTATION PHASE [36.2-]	<b>.</b>	Loc.	Subr.		Tot.		Por.		Eat.	
	03	<b>DE</b>	8	03	00	0001	Subactivities of administration and for the conduct of studies	co-ordination									
	93	2	200	02	00	0005	Geological and soil studies		1	l							
- 1	23	28	<b>DO</b>	03	00	0003	Seismic studies										
2	93	22	<b>∞</b>	01	00	0004	Meteorological (climatological) and studies	ecological									
5	23	22	00	01	00	0005	Topographical and hydrographical stu	dies	ŀ		1		l				
1101130	)3	85	þo	03	00	0006	Determination of social, industrial services	and basic									
*	)3	22	bo	01	00	0007	New meterial studies (analysis)				l						
disaggr	3	2	00	01	00	8000	Studies on transport and handling of Materials, products, equipment and o materials										
13	3	*	þ	01	∞	0009	Studies on storage available for run and products	materials			İ						
8	3	2	bo	01	œ	0010	Studies on pilot plants		1	1		l					
	93	2	þo	01	00	0011	Studies on technological alternative evaluations (updating of data)	s and process									
	23	þe	ю	01	00	0012	Inventories of construction material	s (to bend)	i			1					
	93	2	þ	01	00	0013	Determination of the organization an required for the project implementat	d systems ion phase				 					
	8									<u> </u>							
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a/ On all forms, numbers in square brackets indicate the part of the text which explains the use of the form.

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03	œ	00	8	8	0000	STAGE: STUDIES FOR THE DAPAPORTATION PHASE	Loc.	Subr.	For.	Tot.	Nat.	for.	fot.	Mat.	For.
03	02	∞	01	00	0014	Studies to determine the provisional services and facilities needed for implementation of the project									
03	02	00	01	00	0015	Other studies	'			l	ı				
03	02	00	01	00	0016	Technical assistance services			ļ			1			1
03	02	∞	01	60	0017	Collection and enalysis of bibliographical information and visits to plants in operation for the selection of technological alternatives and evaluation of processes									
C3	02	00	01	•	0018	Guarantee and insurance policies									
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03	œ	00	œ	∞	0002	Analysis and evaluation of available informa- tion, technical literature, patents etc.									
03	œ	00	<b>6</b> 2	00	0003	Establishment of theoretical scheme for the process and possible variants									
03	<b>62</b>	<b>∞</b>	Œ	00	0004	Pasie research into kinetics, catalysis, mass and energy transfer etc.									
03	02	00	02	00	0005	Experimental development of the process at the laboratory, pilot-plant and semi-industrial plant level									
<b>D3</b>	<b>2</b> 2	þ	œ.	<b>0</b> 0	0006	Consideration of industrial trials, rew materials, equipment, corrosion etc.						į			

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03 0	2	00	œ	00	0009	Establishment of a system for quality control and analysis									
03 Q	2	00	<b>0</b> 2	00	0010	Training of personnel at home or abroad in technological development systems and procedures									
03 C	2	00	<b>05</b>	90	<b>0037</b>	Advice on start-up and initial operation of the plants		. ;							
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03 0	2	00	82	00	0017	Advice on review of some elements of the basic engineering and checking of the process technology									
03 O	2	20	02	00	0018	Advice for the establishment of a quality control and enalysis system									
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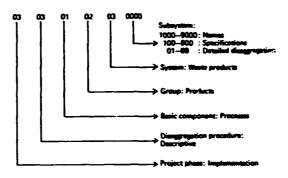
### 3b.3. Descriptive disaggregation form

### 3b.3.1. Basic component; processes

- 3b.3.1.1. Processes are the essential foundation of chemical industry projects. The basic purpose of descriptive disaggregation of processes is to provide the owner with a tool for choosing the most appropriate processes from among the various alternatives available.
- 3b.3.1.2. This disaggregation procedure makes it possible to identify the requirements of petrochemical processes, of the different operations used to process raw materials into products and the nature of the products. The model analyses such aspects on a qualitative, quantitative and/or descriptive basis, because of the diversity of the characteristics of the systems and subsystems involved in the processes.
- 3b.3.1.2.1. Through study and analysis of all these characteristics, the user of the model will be able to identify the core and the peripheral operations and evaluate their technological complexity. Combining this with an economic evaluation, the owner will have a better basis on which to select the most suitable process for the purposes of the project.
- 3b.3.1.2.2. The proposed scheme gives the various operations making up petrochemical processes in conjunction with the most important equipment used in each of the operational systems. The aim is to get users to note the equipment and to make possible its identification and subsequent disaggregation.
- 3b.3.1.2.3. In descriptive disaggregation of processes, the following groups are distinguished: requirements, main operations and equipment involved, and products. It is in this order that they are shown on the simplified industrial-process flowsheets. However, for the practical purpose of making the forms easier to design and handle, they are given in the model in the following order: requirements, products, and main operations and equipment.
- 3b.3.1.2.4. Under "requirements" are classified the raw materials, chemicals, industrial services and other imputs involved in the manufacture of the products. Industrial or basic services are merely listed, with an indication of the needs of the process, no attempt being made to define the actual systems of operation constituting them.
- 3b.3.1.2.5. Under "products" are listed the main products, by-products and waste products

- resulting from the processing of the raw materials under the conditions of the project process.
- 3b.3.1.2.6. Under "operations" are listed the physico-chemical treatments to which the raw materials are submitted during the processes. The operations are classified as "core" and "peripheral".
- 3b.3.1.2.7. The core operations are the processing operations and characterize the process. The peripheral operations are auxiliary activities which are necessary in order to carry out the core operations.
- 3b.3.1.3. The headings on the first page or main sheet of a set of forms for process disaggregation include, in addition to the items given under "General instructions" (3a.2.2. and 3a.3.7.), the name of the group and system being disaggregated. In practice, a new main sheet would be used for each system but this has not been done in the manual for reasons of space.
- 3b.3.1.3.1. In the tables on the first and following pages of the set of forms are given all the itemized subsystems.
- 3b.3.1.3.2. The corresponding forms show all the factors making up the systems and subsystems, given in sequence one after the other, so that opposite them can be shown the thermodynamic and kinetic characteristics and operating variables that are most important for characterizing them, the necessary relations between them being established and the equipment identified. The model forms reflect that principle and also include some comments and suggestions and the units of measurement to be used.
- 3b.3.1.3.3. In the "requirements" group, the specifications and physical condition of the raw materials to be entered on the forms are those of the raw materials when available for use in the process.
- 3b.3.1.3.4. Since the specifications and physical condition of the raw materials and products may involve a great number of different factors, it is suggested that, in using the model, those which are most relevant and characteristic should be entered on the forms.
- 3b.3.1.3.5. In the "main operations and equipment" group the subsystems have been given a code consisting of a digit followed by three zeros. The position of the zeros will enable the user to codify the characteristics of each subsystem, broken down according to the process under study, in accordance with the guidelines given by the model forms in this manual.

3b.3.1.4. The most general form of the code used in the procedure for the descriptive disaggregation of processes is as follows: 03.03.01.00. 00.0000. The use of the code may be illustrated as is shown below.



- 3b.3.1.4.1. In the "main operations" group, the subsystem with the code 999 is used to designate the technical staff necessary for the system in question.
- 3b.3.1.5. The method of treatment of the systems and subsystems identified in the descriptive disaggregation procedure for processes is characterization. For the purposes of control and evaluation, and in the light of the diversity of the characteristics to be considered, the form is left open so that the user himself can determine the most appropriate layout in accordance with his own needs and the requirements of each process.

3b.3.1.5.1. Despite the foregoing, it happens that, for the systems and subsystems grouped under "requirements" and "products", the qualitative and quantitative characteristics are such that generally speaking a column layout can be proposed for the right-hand side of the respective forms, which makes it easier to handle the characteristics in an orderly fashion, for example, as illustrated below.

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There can be as many columns as necessary, headed as convenient. These columns should only show the data that most clearly define the subsystem being analysed.

The form can then be used at some of the review stages to compare different alternative processes available to meet the needs of the project.

In general terms, the form design proposed above is considered valid when the project is under study or under way, depending mainly on the way the project is being carried out by the owner.

Model form IX. DESCRIPTIVE DILAGGREGATION, PROCESSES - Requirements

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Model form I. DESCRIPTIVE DISAGGREGATION, PROCESSES - Products

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MASIC COMPONENT: PROCESSES REY. No PAGE . 2. ofT	STREEM: STORAGE OF NAW NATIONIALS	Name of raw material and physical state		Mean or system of storage (varebouses, containers, etc.)		Description of storage system (conditions of storage, area required, safety standards, equipment	ignolved - hoppers, since, pressure vessels, cylistrical tasks, mensuring or control system, other	characteristics, stc.)	Braff moded to headle storage operations	D STREETS: CHANGES OF MAY WATERLALD	Name of raw autorful and physical state		beans or system of charging (pumping, parametic drive, belts, scoops, etc.)		Description of charging system (operating variables, equipment involved, distance to be covered,	seems of scatted or measuring, safety standards, other special characteristics, etc.)	9 Staff needed to handle charging operations (technical staff and worders per shift)	DOTE: THE DIMAGGRAPHICH SCHEE DEVILOPED FOR TRANSPORT, UNIOADITG, SYGMAGE AND CHANGING WILL		AND ADDITIVES, FOR WITCH CODING FROM OS TO 16 WILL BE REGERVED.		
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eriptive disaggregation	01	63		1000 9000 .100 .900 .01 .90	Rums of rew mater: Rums of pre-treat; Description of properating variable recycled substano shifts, etc.)	e-treatment operation, thermodynamic on and efficients,		chemical characterist characteristics of th , means of control, se	ics of the process, a treated product, fety standards,

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						.100 .01	Description of re	and regeneration operations (oxidation, o ecovery and requaeration operaticus (opera- of the operation, means of control, safety of the recovered and/or regenerated proba	sting variables, physi standards, equipment	ical and/or chanical i involved,
١	03	03			_	.99	Staff seeded to 1	medic recovery and regeneration operation of OF FLOWS FROM PROCESSIES OPERATIONS	• • •	
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31		l	Į	ļ	]		· ·	raction, crystallization, cryogenic separation		-
						.98		erutions (purpose of operation, operating activating agents and reagents, thermody		
egaticn			1	l		.90	-	ids, main characteristics of products tr		
			ı	l	1	l		y standards, recycling, shifts, etc.)		
1	03	03	02	03	23	0000	STRIBM: PRODUCT	COMPLITIONING		
ł						2000 9000	Names of products	(main products and by-products) and phy	nical State	
- 1		ı	ı	1	1	-100	Fames of condition	ming operations (cooling, heating, compr	ession, <del>decompres</del> sion	, physical and/or
ı		l	l	ł	l	-900	chamical treatmen	nt - meutralization, fusion, etabilizatio	ı, etc.)	
- 1			l		1	.01	Description of e	meditioning operations (operating variable	rs, physical and/or c	bemical characteristics
1		ı	١	۱	ļ	.98	of the operation	, means of control, equipment involved, s	efety standards, shif	is, etc.)
ĺ	_	L	L		L	.99	Staff needed to I	numble conditioning operations		

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	1	1	ı		.100	Names of finishing	g operations (extrusion, ingredient and ad	ditive addition, ble	nding, recovery,	
	l		1	1	.900	drying, sorting,	erc.)			
	l				.01	Description of fi	mishing operations (operating variables, p	hysical and/or chemi	cal characteristics,	
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		I	1		.99	Staff moded to h	andle product finishing operations			
03		30	2 0	25	0000	STETEN: PRODUCT	PACKAGING OPERATIONS			
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	ı	ı	١		.100	Names of packagia	g systems (machines for filling bags, syli	nders, packets, bott	les, etc.)	
	1	ı	ļ		. 900					
		1		1	.01	Description of pa	chaging systems (operating method, means o	of control, safety st	enterts, equipment	
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	ŀ	l	ļ	1	.01	Description of me	ens of transport (operating method, contro	al monauros, sefety e	tenderde, equipment	
	l	l	ı		.98	iavolved (pumps,	motors, blowers, duets), distance to be e	prored, shifts, ste.]	1	
		1	1		.99	Staff needed to b	andle transport operations			
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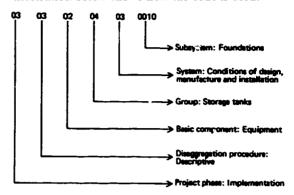
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807	03			03		9990	SYSTEM: PRODUCT	DISPATCE			
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## 3b.3 Descriptive disaggregation form

## 3b.3.2. Basic component; equipment

- 3b.3.2.1. Under this heading, the descriptive disaggregation procedure analyses in detail the equipment items used in the project, with the express purpose of encouraging the supply by subregional capital equipment manufacturers of as much of this equipment as is practicable.
- 3b.3.2.2. Attention has been given to the high degree of specialization involved in the detailed breakdown of this basic component. Accordingly, the disaggregation in this case is based on the characteristics, conditions and variables which apply in the area of basic engineering.
- 3b.3.2.2.1. The evaluation of the technical information furnished in the model provides a sufficient basis for determining the technological complexity inherent in the manufacture of the disaggregated equipment items, regardless of whether they are series-produced or not.
- 3b.3.2.2.2. It is important to make clear that the technological disaggregation of this basic component is not contingent on the disaggregation of any of the stages, as might be supposed. As established for the entire model, this component must be broken down for the three critical periods in the life of the project ("under study", "under way", and "completed").
- 3b.3.2.2.3. The model illustrates the disaggregation of a number of items selected because of their importance and their extensive use in, or their economic impact on, the project. In actual practice, however, it will be necessary for project officials to prepare a detailed breakdown of the less important (minor) equipment, laboratory instruments, other materials, tools, etc., which have not been reflected in the model, following the same general guidelines.
- 3b.3.2.3. In addition to the information indicated in the general instructions (3a.2.2. and 3a.3.7.), the following data must appear at the top of the cover page accompanying the set of forms; the name of the group and system to which the disaggregation applies, plus the nomenclature used by the firm for purposes of equipment identification.
- 3b.3.2.3.1. The body of the text of the cover page and the additional pages comprising the set of forms must include, in substantial detail, a subsystem breakdown for each system within the equipment group. For reasons of space, a new main sheet has not been given for each system in the manual.

3b.3.2.4. In its most general coding, the descriptive disaggregation procedure for equipment has the following form: 03.03.02.00.00.0000. The illustration below shows how the code is used.



3b.3.2.4.1. As one of the conclusions of the descriptive disaggregation of each equipment group, the model proposes a classification system (code designation 06.0000), by means of which the disaggregated equipment items can be grouped together according to a system of ranking. The industrial rankings selected correspond to the most representative manufacturing characteristics. The classification system, together with the information provided by the system of "principal materials used", should enable the owner to ascertain the number of equipment items and determine which of them may be acquired within the subregion.

3b.3.2.4.2. When the time comes to apply the descriptive disaggregation procedure to equipment, it will be found that a detailed breakdown will be required for certain of the subsystems, with these to be classified according to code rankings, dimensions, or any other design feature through which the subsystem can be easily identified and its use in the project described in quantitative terms. These specification rankings must be established by the user in line with the rankings generally accepted by the industry, preferably within the subregion. This applies particularly to items in the system designated "accessories and minor equipment". Some items in other systems requiring ranking are indicated in the manual guide-forms by means of an asterisk preceding the items. An example of such an item is illustrated below.

Code		Equipment				
02.00.0000	Group: Pressure vassels	1	2	3		
02.03.0000	System: Design conditions/ nomenclature	RP-02	RP-4	RP-n	Totale	
02.03.0014	* Flangus:					
	Diameter 5 to 30 cm 36 to 90 cm 100 cm and above	8	- 3 -	15 1 	23 6 -	

In this example, grouping and classification on the basis of the flange diameter is sufficient since it is assumed that the specifications of the material and the range of pressures coincide with those of the vessel in question. The user is expected to adapt the suggested form to his particular needs and to use any device required for its modification, including the arrangement of the subsystem code.

3b.3.2.5. The operating procedure for the descriptive disaggregation of the equipment may be described as one of "characterization" and consists in entering the parameter corresponding to the subsystem identified in the breakdown in one of the

columns on the right-hand side of the form. These columns are headed "equipment" and indicate the nomenclature used at the owner's plant for the identification of each equipment item.

The sheets making up this form provide room for four such columns for the recording of an equal number of models corresponding to a particular equipment group. For situations when there are more models than can be entered on the form, a supplementary sheet has been prepared which merely reproduces the columnar portion of the form. This supplementary sheet may be used as many times as required. A blank of this sheet is shown in annex IV.

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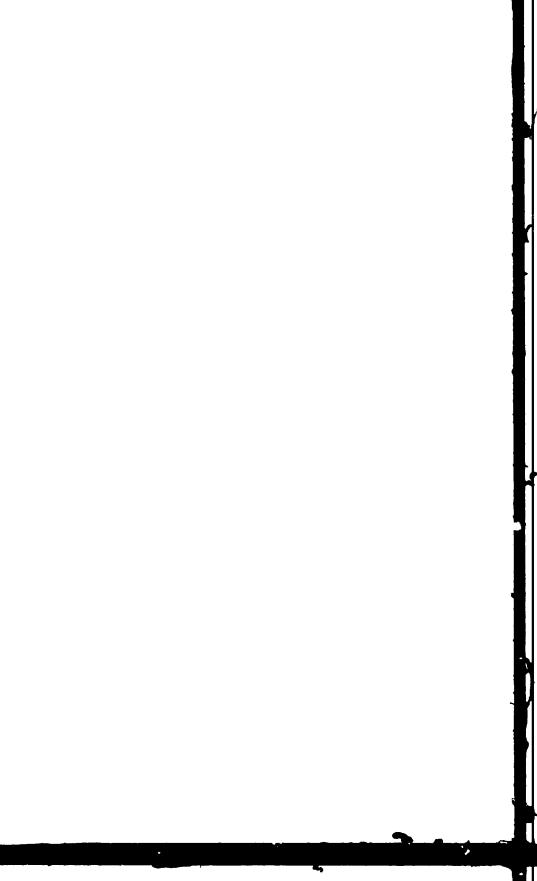
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	<u></u>	퓿	Ā	\$	8	-	sent process (1g/ant)	_			
io	ě	÷	포	<u>£</u>	ı	_	notes that rates (hg/h, sJ/h)				
•	Ě	<u>.</u>	Ŧ	£	8	-	Derecton salaranes (shell, bishers) (mm)				
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<u> </u>	Ŧ	÷	8	8	Personaliza	Permissible material etress (hg/m²)		_			
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_ <u>5'</u> _8	-	÷	8	ĝ	Mertel vesses						
- E	^	<u>.</u>	4	8	STREET,	ACCESSORIES AND MINOR EXTENDED [36.3.2.4.2.]					
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<u>8</u>	~	*	£	8		Mattings (rest, discusions; actorial)	•				
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3	죳	프	4	8	Covers (dies	Orners (disension., resk, material)		_			
Ē	~~	Ŧ	4	8	-	Lates (type: bubble, perferent, filler, etc.)	<u>-</u>		_		
<u></u>	<u>.</u>	÷	4	-	Internal to	Internal tabes (longth, dissector, unterlai)					
8	6	무	Ţ	8	Overilar op	Overflow openings (number, distantons)					
8	픙	픙	\$	1	Padra 1	tains and platforms (discussions, material)					
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8	5	<u>8</u>	5.	ĝ	Special accountes				_		
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Hodel form XIV. DESCRIPTIVE DISACTREGATION, EQUIPMENT - Book exchange

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ŀ	3	03	_	8	00	0000	SMEET COMPONENTS   SMELLTHARE (36	.3.2.]	٠.	-	مرغوا	ent:		
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- 1	3	03	æ	93	01	6100	(Enumple: COPAST, ISO)							
8	23	03		Ь,	<b>L</b>	••••	STREET: PROCESS SEQUENCES				ŀ			
ł	93	03	2	<b>þ</b> 3	*	0001	Type of equipment: exchanger (1), he condensors (b), rebellers (5); evapor	eter (ž), e etere (6)	, (t) <del></del>		ŀ			
ŀ	)3	03	æ	þ	-	cook.	Pluid(e)	•	•		1 .			
ŀ	73	03	<b>D</b> 22	63	<b>DE</b>	0009	Quantity	• .	-				.	
ł	23	03	<b>2</b> 2	þ3	æ	0004	Node of operation: hydrocarbone (S), chamicals (C), games (G), hydrogen (E							
ŀ	23	03	<b>62</b>	63	<b>02</b>	0005	Temperatures ( <sup>a</sup> C)							l
۱	23	03	022	þ,	<b>02</b>	0006	Pressures (kg/m²)							
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03	3 03	<b>ps</b> 2	03	22	0000	STATES: PROCESS SEQUINMENTS SOURCASUS				
03	103	02	63	<b>þ</b> 2	0007	Flow raise (kg/h, m <sup>3</sup> /h).				
03	103	) be	<b>þ</b> 3	þe	0008	Density (gr/n <sup>3</sup> )	i I		1	l
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01	<b>,</b> 03	) þ2	þ3	æ	001h	Calorie value (heal/n <sup>3</sup> )		1		l
þ	3  03	) <b>þ</b> æ	23	Þ	0015	Bethalpy (keal/kg/°C)	ł			l
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þ:	3 þ3	3 þe	<b>þ</b> 3	þ	œio.r	Type of equipment: double-tube (NT), shell-tube (NT), sir-sporating contern (AC)	].			
þ	3 63	, þ.	<b>b</b> <sub>3</sub>	,	0000	Noted input and output temperature in both tubes and abello (°C)	ľ		٠ ا	l
<b>D</b> :	3 63	, þe	23	93	0003	Pated processes in tubes and shalls (laster?)			l	ì
þ:	3 þ:	3 þe	þ3	>3	4000	Socian flow retoe in twice and shells (kg/h; m <sup>3</sup> /h)	1	l	l	l
þ:	s þs	3 þe	þ	þ	0005	Permissible velocities (finite in twice) (n/oce)	1	ł		1
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					9998	Other manufacturing telerunces (mm)	1	1		
þ	3 þ;	3 þe	<b>þ</b> 2	2	0009	Real type (fleeting or fixed)	1	1	1	1
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A basic technological disaggregation model

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93	03 03 02 05 04 0007	03 03 02 05 04 0006	03 03 02 05 04 0005	03 03 02 05 04 0004	03 0; 02 95 04 0003	03 03 02 05 04 0002	1000 PG 52 CO CO	03 03 02 05 04 0000	03 03 02 05 03 0024	03 03 02 05 03 0023	e 03 03 02 05 03 0022	3 03 03 02 05 D3 D021	de co co co co co co co	2 03 03 02 05 03 0019	03 03 02 05 03 0018	03 03 02 05 03 0017	03 03 02 05 03 0016	03 03 02 05 03 0015	03 03 02 05 03 0014	03 (1) 02 05 03 0013	03 03 02 05 03 0012	03 43 02 05 03 0000	03 03 02 05 00 0000	TARE OF PROJECTS
Heating Jacksta	page (diseasters, enterial) Tornistics (type, material, area)	Venting devices (sise, runk, exterial)	Draining devices (size, resk, material)	Cooling system	Piping (eise, runk, material)	Compline (manufacturer, model)	Hechasical eval (menufacturer, sodel)	STOTES: ACCESSORIES AND NEWOR EQUIPMENT [36.3.2.4.2.]	Abrustvasore	Impaction testing (destructive and/or non-destructive)	By themet classification (westher-revistant, non-explosive, etc.)	Test presence (hg/cm²)	Pump weight (kg)	type of compiles	Laberication system (wiling ring, splank, flood, pressure etc.)		Flanges (type, runk, 1882 No.)	Hossler (size, rank, MNI No.)	Fusher of stages	Impeliar size (cm)	Manufacturing telerance (m)	STOTEM: CONSTITUTE OF MERCON, MARCONCRUSE DE	/	DASTE COMPONENT EQUIPMENT [36.3.2.]
								· ·			14, etc.)			•	rure lubrication,		•						EQUIPMENT:	May. No and 2.4.]
										•					•								1	
•														_									2	PAGE A. et .6.
																	•						u	۳.
																	_							1 2

	YAI	= (	7	ru.	120	ři	DASIC CONFORMET: SQUIPMENT [36.3.2.] MEN.	Bo [3a.2.3.	PAGE	.). of	.6.
	9	03	œ	Ø	80	0000	OROUP: PURPS RQUIPS	<b>1</b>	2	3	4
Į	03	03	O2	95	06	0000	STRUM: CLASSIFICATION [36.3.2.4.1.] MONRICE	ATURE			
	Ì				Г		Type and mode of operation:				
1	03	03	05	95	06	3000	Pumps, contrifugal, for hydrocorbons		i		
1	03	03	05	05	06	2000	Pumps, for water	•	1 .		
١	03	03	οs	05	96	3000	Pumps, contrifugal, for chemicals		1 1		
١	03	03	02	05	06	4000	Punps, contrifugal, for acids	1	l i	.	
1	03	03	05	05	þ6	5000	Pumps, rotary, for hydrocarbons				
						6000	Pumps, retary, for chemicals	1			
8	03	63	05	<b>þ</b> 5	36	7000	Pumps, rotary, for acids	1			
ĩ						8000	Pumps, positive displacement, for hydrocarbons	ì	1 1		
eripti	03	03	þ2	þ5	þ6	9000	Pumps, positive displacement, for chemicals				
5		l	1	l	1		Copacitys				
46 0	03	<b>þ</b> 3	þ2	<b>þ</b> 5	<b>þ</b> 6	<b>D100</b>	0 - 0.5 m <sup>3</sup> /min	1			
Ē	03	<b>1</b> 3	þ2	þs	þ6	200	0.5 - 1.0 m <sup>3</sup> /min		i :	1	
É	63	<b>þ</b> 3	<b>þ</b> 2	bs	þ6	<b>0300</b>	1.0 - 5.0 m <sup>3</sup> /min				
ì	03	<b>P3</b>	þ2	bs	þ6	<b>2400</b>	5.0 - 10.0 m <sup>3</sup> /min		Ì		
2	<b>b</b> 3-	þ3	þ2	bs	þ6	9500	10.0 - 20.0 a <sup>3</sup> /mia	ł	!		
8	03	<b>þ</b> 3	þs	25	6	<b>p600</b>	20.0 - 50.0 m <sup>3</sup> /min				
	63	þ3	þ2	þs	þ6	<b>Þ700</b>	50.0 - 100.0 m <sup>3</sup> /min				
	03	03	þs	<b>þ</b> 5	þ6	b@no.	100.0 - 200.0 m³/mis	ļ	1		
	03	03	þ2	þ5	þ6	0900	200 m <sup>3</sup> /min and above				
Ì		1	ļ	l	1		Pressures	ļ			
	63	03	02	05	<b>þ</b> 6	0070	0 - 5 kg/cm <sup>2</sup>	1	1	í	ŀ
	03	03	þs	þ5	<b> </b> 06	0020	5.1 - 10 kg/cm <sup>2</sup>		1		1
1	03	63	02	65	þ6	0030	11 - 20 kg/cm <sup>2</sup>			l	Ì
	03	63	02	05	06	0040	21 - 90 kg/cm <sup>2</sup>	i	1		ļ
	_			L	<u> </u>	<u> </u>	L		<u> </u>	<u> </u>	<b>Ļ</b>

NAME OF PROJECT:	ASIC CONPONENT:	707 (3b.3.2.)	REF. No - [3a.2	.3. .4. į	PAGE	.6. of	
03 03 02 05 00 0000 GROUP:	PUPS		DQTPIDIT	1	2	3	4
03 03 02 05 06 0000 STSTER:	CLASSIFICATION [35.3.2.4.	iii 💮	HOMENCLATURE				
03 03 02 05 06 0050   51 - 10	kg/cm <sup>2</sup>		_				
	XX kg/cm <sup>2</sup>						
03 03 02 05 06 0070   201 - 5	Xo_ka/o≡ <sup>2</sup>						İ
03 03 02 05 06 0080   301 kg/	and above				1		
Powers							
03 03 02 <b>05 06 00</b> 01 0 - 1 h	•						
03   03   02   05   06   0002   1.1 - 3	hp						ŀ
03 03 02 05 06 0003   3.1 - 1	) hp				1	i	
03 03 02 05 06 2004   11 - 30	hp						
03 03 02 05 06 0002	hp						
03   03   02   05   06   0006   61 - 10	) hp						
03 03 02 05 06 0007   101 - 2	00 hp						
03   03   02   05   06   0008   201 - 5	OO hp				[ '		
03   03   02   05   06   0009     501   hp :	and above					[	İ
11111							
							l
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							1
11111							1
					Ι.		l
				1			

Manual for the use of the BTDM

	1		İ	±	Model form NVII. DESCRIPTIVE DISMARRIMATION, EQUIPMENT - COMPRESSOR	ANDIATION, E	den - regulion					1
Ė	. P.	_	MAS	22	MAR OF PROJECTS	SECO LINEAR		;	S 30.1		Page	
<u></u>	2.3.	_ <b>%</b> _	Ş	34.2.3. Start						8		
Į	7.4.	ابً	-	and 2.4. Del			[34.2.2.]	$\rfloor$		┩	١	
		ŝ			AASIC COMPONENTS			1				
8	20 20	8	Я	0000	oc) service			+			:	
8	8	8	8	8				_	7		-	4
8	ğ	×	B	9000	ersize Afficiate coms. Bone And Statemen	TANKS BEE	NOMBOLLA 1016			L	Н	
8	E.	8	B	1000	United States agracies				_	L	_	
6	2	8	Ħ	8	Debrugional countries	•						
8	8	8	Ħ	8	Third countries						_	•
8	8	X	я	8	, see				· .		_	
8	8	X	Ħ	8	Contractor							
8	ä	8	Ħ	8	Other international standards							
8	<u>R</u>	Ж	Ħ.	807	(The most important are: AFI (Brandard GlT and GlS), ASA (B.31.3), ASTM AFI (Brandard Masse), MEC.)	hrd fit and f	18), ASA (3.31.3)	_				
6	_8_ 8	8	B	8		er 🛅 (Boltwi	a), months				_	
			3	8	(Colombia), INEN (Brundor), ITINTEC (Peru), COVENTS (Venessuela).)	(Pers.), 604B	Il (Venezuela).)			<del>.</del>		
<u>6</u>	8	<b>X</b>	8.	88	(The most well known in industrial circles are: AFMOR, DIM, UNI, JIEC, N61, ARSI, COST, etc.)	efreles are:	APHOR, DIR, UNI.					
03	<u>R</u>	8_	<b>a</b> 3	38								
8	8	8	8	808	STRIBE: PROCESS REQUIREMENTS				<del>-</del>		_	
8	8	8	8	ğ	Type of equipment (reciprocating, ematrifugal, rotary, etc.)	centrifical, n	otary, etc.)				_	
8	8	8	8	8	_	٠						
6	<u>8</u>	8	8	8	Gentlity					_	-	
8	8	8	8	ğ	Mode of operation (delivery of air, compression of the, etc.)	comments of	f (he, etc.)				<u> </u>	
8	8	8	8	8								
8	8	8	8	9000	layer and output presentes (kg/cm²)						-	
8	63	8	8	600				_			-	
23.TO	1	l	1									

Descriptive disaggregation

HAIR OF PROJECTS	8	E	8	f.		BASIC CONFORDIT: [35,3.2.]	138.2.3.		104	PAGE .3. of b	<u>;</u>
20 60 60	F	90 2	9	8000	CROUP:	CONCTRESONS	EQUIPMENT :		2	3	-
8	63	<b>10</b>	9	9000	SYSTEM	PROCESS INSUTINGENTS	NOMMETATORS				
93	묽	90 20	18	9000	Pawer (16)						
03 03	흦	8	3	608	Voltage (V)						
63 63	÷	8	ŧ	ğ	Specific gravity	refty					
3	÷	8	<u>8</u>	8	_	blocular weight (gr/mol)		_			
8	픙	8	흥	200	_	Das composition (S/volume)					_
03 03		8	ŝ	9813	Correction taken (m/s)	den (m/s)					
3		8	훈	ğ		Special characteristics	_				
8	2	3	÷	8	_	SIPIDA CONDITIONS OF DESIGN, MANDACTURE AND INFRALLATION	WTOR .				
93	믓	픈	-8	8	Type of comp	Type of compressor (reciprocating, contribunal, retary)	_				
9	8	프.	÷	8		type of impaller (motor, turbine, etc.)					
9	÷	<u>.</u>	<del>.</del>	8		sted temporatures (°C)	•				
8	8	흦	<u>ş</u>	8	_	ated isput and output pressures (hg/cm²)	_				
8	8	÷	<del>-</del>	8		seign flow rate (m/sec)					
8	5	8	<u>=</u>	8	Bated years (MV)	(PA)					
2	5	÷	<del>2</del>	8	Compression ratio	ratio					
8	5	ş.	<del>5</del> .	8	Chapresofbil	prescibility factor (swetton)					
8	8	8	×	8	CP/CV exection	8			_		
8	2	8	*	3	<u> </u>	agains welceity (rym)					
\$	Ē	붛	×	3	Pistes relectly	etty	<b>.</b>				
2	2	8	×	3 000.2	Bertelemey (S)	(3)				_	
3	8	i	<u>8</u>	8	Selermen (m)	ĵ					
93	\$	Ť	* E	<u>8</u>	Diametone (m)	ĵ					
8	8	흫.	<u>\$</u>	3 085	_	•					
8	8	8	*		_	Not pressure (lg/cm²)					
Š	5	ğ	03 03 02 04 03	3 000.7		briremental conditions (tropical, salimity, etc.)					_

Descriptive disaggregation

EA			MO.	51	h	RME OF STAGE:		157. Berreie	••••	PAGE	J. 4	
03	03	œ	<b>%</b>	80	0000	CROUP: XMPRESSORE	3	<b>PIPIER</b>	1	2	3	
03	03	8	8	03	0000	SYSTEM: COMPITIONS OF DESIGN.	100	NEW CLANNE				
03	03	8	8	63	9,000	Area hazard classification according to codes and stan	der	<b>b</b> .		ŀ	·	١
03	03	œ	96	03	0073	Inspection tests (destructive and/or non-destructive)				1		1
03	93	<b>02</b>	06	8	0000	STEPTER: ACCESSORIES AND NINOS EQUIPMENT [36.3.2.4.2.	. }				l ·	l
03	03	œ	06	p.	0001	Tobos (reak and meterial)			1			1
03	93	œ	<b>06</b>	4	0002	Finages (type and reak)			1	1	١.	ł
_	-	1	66		0003	Valvos			1		1	1
03	03	<b> </b>	66	À	0004	Base supports					ŀ	ı
			<b>06</b>		0005	Packing				l		١
			66		0006	Springs			ì	Ì	1	ı
	1 -		þé	E.	0001	Instruments			Ĭ.	·	1	i
ı.,	1	г	þ6	Γ.	0008	Pilters			l	l	ł	ı
	1	Γ-	×	Γ.	0009	Contere				1	1	1
٠,	1	1	×	[		Special accessories			1	Į	1	ł
63	03	þe	×	þ	0000	STOTEM: PRINCIPAL MATERIALS USED (Indicate in the call the equipment to which the material pertains.)	l ven	e the part of	1.	1	1	1
١,,	las	L	L	١,	0001	Steel, east	٠.	•		ł		1
	1 -			Ę,	0008	Steel, forgot		•	1.	1		1
	1 -	_		6	0003	Steel, alleyed				1	ì	ı
03	63	be	6	bs	0004	Steel, stainless				1	١.	١
١,	ı,			6	0000	STSTEM: CLASSIFICATION (36.3.7.4.1.)			}	1	1	١.
1		1	1	6		•====				I	-1	I
1.	1	11		06		Compressors, reciprocating, for other gases			1.	1	1.	١
03	, lo	k	06	06	3000	Compressors, contrifugal, for air			1	1.	1	١
0:	ı b	b	06	06	1000	Compressors, contrifugal, for other games			1	1		.
103	b	i İna	br	6	5000	Compressors, rotary (screw)			1	1.	1.	1

BAR	E 0	7 7	703	ECT		HAVE OF STACE:	127. Bo		PAGE	.h. es	
03 (	03	œ	06	œ	0000	CROUP: CONTRESSORS	DUI PROFIT	1	2	3	4
03	03	œ	96	<b>%</b>	0000	SYSTEM: CLASSIFICATION	NONENCLATURE				
I	Ţ	٦				Capacity:	<u> </u>	T			
9	-	ı	1			0 - 5 m <sup>3</sup> /min		1	(	1	١
03						5.1 - 20 m <sup>3</sup> /min		1			l
03	- 1			1		21 - 50 m³/min		1	1	1	l
03		- 1				51 - 100 m <sup>3</sup> /min		1	1	ļ	١.
03	- 1	•				101 - 300 m <sup>3</sup> /min			l	Ι΄	1
03	03	œ	06	06		301 - 600 m <sup>3</sup> /min		1	l		
03	03	œ	06	06		601 - 1,000 m <sup>3</sup> /min		1.	1	l'	1
03	03	œ	06			1,001 - 2,000 m <sup>3</sup> /min			1	1	1
03	03	œ	જ	06	0900	2,001 m <sup>3</sup> /min and above				l	1
ì		1	1		- 1	Pressure:		1		1	1
03 6		اما		ᆈ	0010	1 - 5 kg/m <sup>2</sup>		1 .	1		1
03	-					5.1 - 10 kg/em <sup>2</sup>		1.	1	1	ı
03 6	-					11 - 20 kg/cm <sup>2</sup>			1	ĺ	
03	- 1				-	21 - 50 kg/es <sup>2</sup>		1	1 .	1	1
03 0	- 1					· <del>-</del>		1 .	1	1	1
	- 1			1 1	0050	31 - 100 Mg/cm <sup>2</sup> and above		1		١.	1
63 K	93	۳	r	<b>"</b>	0060	100 M(42 eve stand		1	1	ĺ	I
l		1	1	IJ		Power:		1.	1	1	1
03  t	_	•			0001	0 - 5 hp		1	1	1 .	1
03  s	_				0002	5.1 - 20 hp			1	1 .	
03	_	1			0003	21 - 50 kg		.	1	1	1
03		Γ.			0004	51 - 100 hp			1	1 .	
03	_				0005	100 - 200 hp		1	1		1
03	03	þ	þé	<b>þ</b> 6	0006	200 hp and above		1	1	1	1
1 1		ŀ		1				1	1	1	1

METS THUS OF PROFECT			2	A
				•
	13.2.2.			l
		Perkent:		
TI OCCO CHICAR . TI		1		•
A COCO STETES	APPLICATE COME, Toking ARP FORESCIENCE			
M 1000 United States as	operates			
2 2000 Sebragional on	sentries			
A   3000   Third committee			•	
A 600 Owner	•			
R 9000 Centracter				
12 6000 Other intermetional stu	Send standards			
H 1100 (To most family 150)	The most departure are: AT (611 and 612), MRR (860 3, 05, 881),			
ė	orresponding abhevriations are: W (Ballyla), INCORING			
ė	no (second), itinize (Pers), COUNTE (Venerala),) haven in imherical electes are: AFRS, NEE, WET,			
i i				
Z COOD STEELERGE N				
to com where of operati	e of operation (processes), rigidal)			
DE COOR CHARLITY		_	· -	
2000 Tare and 2000 St	active temperatures (96)	· ·		٠.
DE COOK - Maximum present	3	<u>·</u>	_	
DE 0005   Flow retes (m3/ees	//eec)			. '
DE GOOD POWER (LTA/NAM)				
D7 22 0007 Brylrombestel	metal complitions			

Į			Į					I			
3		2	ā	KAE OF PROJECT:		MASIC CONCONTIN	Mar. Bal 2.4.]		PAGE	PAGE 3. of A.	4
ε	8	03 03 06 06 00	×	0000	SECUP:	THE SMILLS OF SHITTENS	T TOTAL 1	1	2	١	7
8	8	03 03 02 07 02	Š	9000	SYSTEM	PROCESS REQUIREMENTS NOW	POPERTATUS	Н			
8	8	03 03 02 07		8000	Special conditions	Attoms					
8	03 03 08		Б	0000	Ë	CONDITIONS OF DESIGN AND NAMERACTURE					
8	03 03 02		<u> </u>	2000 2000		Type of equipment (generators, reciprocating, gasoline, tiesel, etc.)	1001, etc.)				
8	93	8	5	9000		ated isput and output temperature (90)					
8	93	8	F	2003	_	ated isput and output pressure (lg/cm²)					
8	8	8	F	93 80 80 80 80 80 80 80 80 80 80 80 80 80	_	weign flow rates (n <sup>3</sup> /see)	-				
8	8	Ř	F	23 803		Pewer (fractional 1, 10, 50, 200, 1000 bbp)					
ò	8	8	5	33 0006	Welocities (rps)	(i.					
8	8	R	ħ	2000	T Efficienty (S)	9					
8	8	8	<u>x</u>	3		Pest concemption (heal/h)		_			
8	8	ī	Ē	3 000	Orresia telerase	olerane	-	_			
8	8	R	Б	<u>8</u>	otto   bissestess (m)	ĵ					
8	8	8	Ē	33	L Walent (te)						
8	8	×	5	<u>8</u>	_	love becard classification					
£	æ	×	5	8. E.	_	Names (type, rest and AMI No.)					
8	3,		5	1 8 2	A Inspection torte	tert.					
8	£	×	5	8	i i i	ACCUMENTED AND KINDS REPTIMENT [36.3.2.4.2.]					
8	8	8	5	8	Restrical controls	eastrals ,					
<u>P,</u>	8	×	Б	8	_	Mpes, milws and fittings					
8	8	8	Б	8	23 Independent				-		
8	8	8	Б	8	5						
8	8	8	Б	1000	35 Manitoring values	and the same of th			_		
8	8	R	5	8	4	sess-velocity central devises			_		
8	8	a	5	1	T Seals and Classic	Chamilto		_	_		
ő	ă	1	F	1	M   Brestel and			٦		٠	

Descriptive disaggregation

EAS.		•		EC!	1	SOLISHES.	157. 10 [3a.2. nd 2.		PAGE	.}. ot	۹.
03	9	8	8	8	0000	CROUP: THREE MID ENGINE	BUILTER	1	2	3	ľ
ब	03	œ	oī	တ	0000	STOTES: PRINCIPAL MATERIALS MED (Indicate	HOMENCLASHEE	1			
┪	Н	┪	Н	Ħ	_	in the calume the part of the equipment to which the material pertains.)			П		Г
બ	03	œ	or	65	0001	Irea, cost		1			1
9	03	8	07	05	0002	Steel, rest			1		l
9	03	8	6	05	0003	Steel forgot		1	Į		l
93	03	œ	6	05	0004	Stool, stainless			1	'	l
03	03	œ	<b>0</b> 7	05	0005	Storie, special				1	l
03	03	82	77	05	0006	Special alloys		i	l .		l
03	03	Œ	OT.	95	0007	Non-ferrous article		1	ł		l
03	03	De l	DT	<b>56</b>	0000	STREET: CLASSIFICATION [30.3.2.4.1.]		1	1	1	l
		1	1			Type and mode of operation:		1			l
03	03	æ	h	×	1000	Oncoline engines		1	1	ļ	١
03	93	22	þī	×	2000	Discol engines		1	l	1	l
03	03	×	þī	×	3000	One turbines (compressors)		Ì	1	l	Į
03	<b>þ</b> 3	2	þī	þ	P000	One turbines (driving)		ì	i	1	Į
<b>þ</b> 3	þ3	þe	77	×	5000	Steam turbines			1		ı
1	1	ı		1	١.	Differential pressure (1):		1		1	ļ
					4	0 - 3 kg/m²		ŀ	1	1	i
				×		3.1 - 6 kg/cs <sup>2</sup>		1	ı	İ	۱
<b>0</b> 3	1 -		1		_	6.1 - 10 kg/cm <sup>2</sup>		1	1		١
1 -	1 -	Þ	1	•	1	11 - 20 kg/cm <sup>2</sup>				1	l
03	1 -					21 40 kg/cm²		1	1	Į.	ı
03					•	11 - 60 kg/cm²		1	1	1	1
03			1	L		61 - 100 kg/cm²		i	1	1	١
03	03	Pe	77	þ	0600	100 kg/cm² and above			1		ı
ı	١.	i	1	1				ı	1.		1

¥A1	Œ (	OF I	780	JEC	t:	BASIC COMPONENT:		REV. So. [3a.2	.3. .4.]	PAGE	.1. of	. <u>\</u>
03	93	œ	6	8	0000	CHOUP: TURNING AND ENGINEE	1	<b>WIPWIT</b>	1	2	,	4
03	03	œ	07	Œ	0000	SYSTEM: CLASSIFICATION [36.3.2.4.1.]	90	CLATURE				
03 03 03 03 03 03 03 03	03 03 03 03 03 03 03 03 03 03 03 03 03 0	25 25 25 25 25 25 25 25 25 25 25 25 25 2	06 06 06 06 06 06 06 06	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	0000 0000 0000 0000 0000 0000 0000 0000	Power (1): 0 - 1 bhp 1.1 - 5 bhp 5.1 - 15 bhp 5.1 - 15 bhp 15.1 - 50 bhp 151 - 500 bhp 151 - 500 bhp 1001 - 2000 bhp 1002 - 2000 bhp 2000 bhp and above Angular velority: 0 - 550 rym 501 - 1000 rym 1003 - 2000 rym 2005 - 5000 rym	900	CLATURE				
<b>P</b> 3	<b>þ</b> 3	þ	×	7	0005	7001 - 10,000 rpm					1	1
Г-	ľ	1	1	þī								
03	03			PT	0007	20,001 rym and above						

Descriptive disaggregation

Nodel form XIX. DESCRIPTIVE DISAGGREGATION, EQUIPMENT - Tubing and accessories

	3.	.2.	3.	3u	MA art	_	RAME OF PROJECTS PR	OFFICE COME			FICE OF		740E .	
			G	de			MASIC CONFORMIT: BUTTOMET [[36.3.2.]	<u> </u>						
		ı				0000			<del></del>		Dyeips	_		
	03	03	8	8	00	0000	ORGUP TURING AND ACCESSORIES  ***********************************				1-1-	2	₽	4
	=	3	IR	8	01	888	STRYEN PRICABLE CODES, HOUSE AND ST		NOME ACT 1	TURE	<u> </u>	<u> </u>	<u> </u>	
	03	03	8	08	01	1000	United States agencies				l	ł		
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ų.	03	03	œ	08	<b>01</b>	6000	Other international standards				l			
ecriptive	03	03	œ		8 8 8	1100 1900	(The most important are: AFI (611 and AISI (\$10/\$16), MHC, etc.)	1 612), <b>XDU</b>	(3180, 521	), HTTA	1	:		-
2	03	03	02		01 20	2100 2900	(The corresponding abbreviations are: (Colombia) INEN (Ecuador), ITENTEC (Pe	NG (Bolivi era), COVERT	a), IDCOWIEC N (Venezuela)	).)				
disaggregation	03	03	02		01 to	3100 3900	(The most well known in industrial cir JISC, RGI, ARGI, GOST, etc.)	reles are:	AFFOR, DIF, U	WI,			٠	
M 10			1	l	01	6900	(Example: COPAST, ISO, etc.)							
	T -			Γ-	D5	0000	STETEN: PROCESS REQUIREMENTS	_						
	03	03	<b>P</b> 2	þē	22	0001	Mode of operation: hydrocarbons (H), chemicals (C), suxiliary services (AS)	stem (5),	water (V),					
	63	03	þŝ	Þ€	p5	0005	Quantity				1			
	69	_		1	- 1	0003	Temperature (°C)				1.			
	· ·	I -	1	•	<b>Þ</b> 2		Prossures (kg/cm²)					· .		[ · .
			•		D2		Flow rates (m <sup>3</sup> /h, kg/h)							
	03	03	055	D8	οś	0006	Specific gravity							
	MOTER	_									·			

	ĦΑ	<b>E</b> (	<b>Y</b> 1	100	IIC1	1	BASIC COMPONENT: EQUIPMENT [36.3.2.] REV. No		PACE	2. of	.5.
	,,	٥,	02	08	00	0000	CHOLP: TVELEG AND ACCESSORIES EQUIPMENT		2	3	4
	03	ш		8	Н	0000	SYSTEM: PROCESS REQUIREMENTS HOMENCLATURE	$\exists$			
	03	03	82	08	8	0007	Density (gr/cm <sup>3</sup> )				
	03	03	og	08	02	0008		- 1		- 1	
	03	. 7	) 1	08			Corresion index (mm)				
	<b>D3</b>			08			Bavironmental conditions (salimity, corrosiveness, humidity, temperature, etc.)	Ì			
,	<b>D3</b>	03	82	08	05	0011	Special conditions				
	93	03	02	03	03	0000	STUTION: CONDITIONS OF DESIGN, MARUFACTURE AND INSTALLATION				
Deach intive	03	03	02	08	03	0001	Type of joints: solderei (S), threaded (T), flanged (F)				
-	<b>b</b> 3	03	02	08	03	0005	Rated temperature (°C)				
	<b>b</b> 3	03	œ	06	03	0003	Rated pressure (kg/ca²)		ł		
=	93	03	02	08	03	7004	Corresion telerance (sm)		l		
	<b>þ</b> 3	03	02	08	03	0005	Diameter (6.4; 38; 51 to 254; 305 to 610.6; 660 to 1219)		i		
dipageragatio	þ3	03	02	08	03	0006	(Schedule) (10, 20, h0, 80, 160)			1	
	<b>P3</b>	03	œ	08	03	0007	Remix (ARRI: 150, 300, hoo, 900, 1500, 2000)		İ		
8	<b>þ</b> 3	03	œ	06	03	0008	Rest treatment requirement		1		
	þ'n	03	02	08	03	0009	Inspection tests (destructive and/or son-destructive)		1		
	þs	03	02	08	03	0010	Abrerivesse		1		
	63	01	l 02	00	lo.	0000	BTSTBM: ACCESSORIES [36,3.2,4.2.]		1	1	
	5			08					l		
	63			oe		1 1	Blind Flanges (rank, type, AMSI No.)		<b>!</b>	ì	1
	,	1 -	1	06		. 1	Aperture flanges (size and runk)	•	ļ		ļ
	,		1	06			Glands (type, thickness, material, size)		1	1	1
	,			06		1	Holts (length, diameter, meterial)			•	1
	,	03	La	o	04	0006	Joints (type, sise, reak, material)		l		l
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A basic technological disaggregation model

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3 25		3	8	STREET ACCRECATE (38.3.2.4.2.) PYRECLASSI		1
20 20	- 5	3	9	Plugs (type, edge, runk, madgried.)		
20	<u>8</u>	₹	I	T'o (type, edse, rest, meterfal)		
3	8	3	1	Desmittle refusers (atse, rest, meterial)		
200	8	3	3	Cape (elte, runk, meterfal)		
2	<u>8</u>	3	200	Institution (type, exteriol, area)		
20	8	3	3	Special assumption	_	
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5	흏	3	-	S Beetl, 1 1/6 ebress - 1/75 milyhdoss		
2 53	흏	8	1	Seel, 25 stress - 1/25 setybburn		
2	÷	8	8	Beat, 2 1/4 dress - 25 matyldens	•	
2	8	5	8	Beel, M derm . 15 milybans		
5	ŧ	\$	. 8	Boot, 55 chres - 1,25 salybines		
5	8	5	98	Deal, 95 shows - 15 milyhams		
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Descriptive disaggragation

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tive	8	93 93 92	8		8 2 3	8 0	(The most important ure: AVI (Gil and Gil), NPM (8000), NPM, AND (100A)6), NE. etc.)		
disa	03 03	8	Ĭ	8	2000	2 2	(The cerresponding ablevelations are: ID (Balivis), INCOMING (Calenda), INCOMING (Personals)		
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ration	3 8 8 8	8	8	8	38		(Brumple: COPART, 190, etc.)		
	8	8	8	8	8	_	STREETS: PROCESS INQUINAGERS		
	Ē	5	8	8	8	<u> </u>	Type of equipment		
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3	5	HANG OF PROJECTS	2	E		NOT OF PRICE.	M7. No			PACE . A. of .5.	.5.
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8	Š.	<b>60 30</b>		000 1000	Peters and gracestors	Sertiors					
8	Ť	80	_	93 1300	tyr (men.	Type (autor, generator, equirrel eage, etc.)	•				
2	ह	93 00		9777 60	Classification	Classification (gmern) duty, wether-resistant, explosive-presf,	a-press'.				
5	ਣ	90 00 00		200	Pare (Prest.	Power (frestional, 10, 90, 200, 1,000 why)					
8	8	93 63 69	300	2 2	**************************************	Teltage (120/208, tho, 2,too, 6,000, 13,000 V)					
8	03 03 08		99	1100	Volestty (rps)						
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03 03		8	<u>5</u>	80	Transference					٠	
93	ᇹ	8	<u>8</u>	802	type (star. delta, otc.)	lelte, etc.)					
03 03	8	8	8	å	Classification (gam	Classification (general duty, westher-resistant, explesion-proof,	m-proof.	_			
5	5	- 8	_ <u>6</u>	3	7111 (m. close	7111(or electro (oftens mile emmete ell emplement	7				_
8	8	8	3	8	Temperatumes (°C)						
8	8	R	F	200	Pares (free)	Pres (frestiesal, 10, 90, 200, 1,000 MA)					_
8	8	8	<u>F</u>	8	Valtage (120/	Valtage (120/208, 180, 2,800, 6,000, 13,000 V)	•			_	
8	8	2	<u>F</u>	92	Arm heard o	bres hasard classification according to codes and crambard	į				
3	8	1	F	8							
8	2	R	<u>∓</u>	8	fre (mer. dalta, etc.)	este, etc.)					
8	R	ì	<u>-</u>	3	Classification (gen	Classification (general daty, weather-resistant, appealen-proof, westleted, cooled)	· benef.				
3	3	3	<u>7</u>	3	Pare (Pares	Parter (Franciscus), 10, 50, 800, 1,000 174)					
3	2	ī	<u>F</u>	2	Vallage (120/	Paleage (120/208, 140, 2,400, 6,000, 13,000 V)					
S	2	Ī	-	į	-	ores beared classification executing to codes and chamberi	į				
1	8	1	÷	Ţ	Interruptors						
		_									
j	1	1	ł	I					Į	ı	I

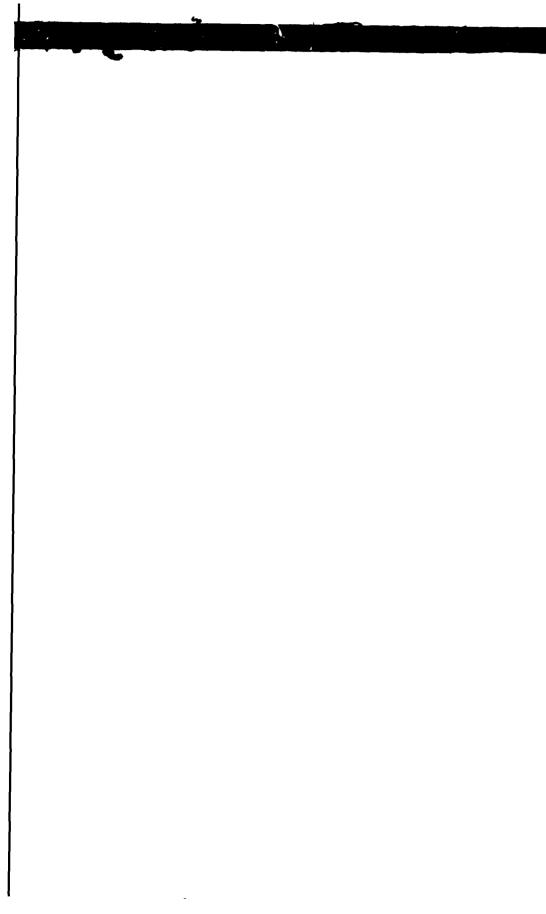
Descriptive disaggregation

Manual for the use of the BTDM

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	8 8	Clearificat	·			
		Proce (fractional, 10, 79, 339, 1,000 191)	_			
		Waltage (120/208, blo, 2,bc), 6,000, 13,000 V)	-		Ŀ	
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	-	Control temes, penals, etc.				
	2 8 23		-			
	8 8 8 8	_	•			
		Sides (small, medican, lamps)		•		
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0) to 99 0) 610 Area beaut elementations of the control of the con	03 03 at 50 83 at 30	0 Watenge (120/206, Mo V)				
05 to 59 03 (1000   100mm to testurine 05 to 69 03 (1300   130mm (A) 05 to 69 03 (1300   130mm (A) 05 to 69 03 (130)   130mm (A) 05 to 69 03 (130)   130mm (A) 05 to 69 03 (130)   130mm (A)	93 93 Be 59 53 Que	b Area beare classification	_			
03 be 99 03 f100 f5pe of outlands 03 be 99 03 f110 Classification 03 be 99 03 f110 Fewer (A) 03 02 09 03 f130 Fewer (A) 03 02 09 03 f130 Fewer heard classification	03 03 pe 59 53 pose	Descripe testuries				
0) 00 09 03 7120   Cheedification 0) 00 09 03 7120   Years (A) 0) 00 09 03 7130   Years (A 1/2, 3, 6, 9, 12 Y or 0) 00 09 03 7130   Arm bassed elecationsion	03 03 22 09 53 7300	by a continue		_	_	
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05 02 09 03 7130   Nalage (1 1/2, 3, 6, 9, 12 V at 05 02 09 03 7140   Arm heart electification		D Power (A)			·.	
03 02 09 03 7130	ó3 02 09 03	Nature (1 1/2, 3, 6, 9, 12 V at	_		_	
	03 22 09 03	_	•		_	

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5	<u>5</u> 5	١'n	l‡	0000 00 60 00	AMERICAN MUTUAL PROPERTY AND PARTY A	]-	<b>_~</b>	_	1-
8	8	<del>.</del>	-	9000	STREET, PARTOLINE AND REPORTED TO THE PROPERTY STREET,				
5	Ē	1	₽	9	Cable embruers	Г			
5	8	ř	÷	3	Type (combatt, take, ribben, overhead)				
8	8	Ť	<u> </u>	3	Ment classified in (general daty, weither-resistent, explosion-proof, fire-proof)		•		
5	<u> </u>	÷	÷	3	Welten (120, 208, 140, 2,100, 6,000, 13,000 V)				
8	Ē	ŧ	4	2 1 2	Power (frantismel, 1, 10, 90, 200, 1,000 MVA)				
8	Š	ŧ	÷	8	out.				
8	Ť	ŧ	÷	8	Type (wires, eshies, sential cables, bure, bure or inemiated)	_			
2	Š	÷	뤃	220	Made of operation (power treamisation, taleshowy, etc.)	_			
8	ह	흫	÷	22	Valtage (129, 208, 840, 2,800, 6,000, 13,000 V)				
8	ਛ	8	-	X II	Perer (fractional, 1, 10, 90, 200, 1,000 kFA)				
8	ਛ	흫	\$	200	Meterials (steel, eleminies, copper)	_			
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8	8	8	<u>.</u>	8	Special esconsories				•
8	8	8	9.	8	STRING: PRINCIPAL MATERIALS UNED (Indicate specifications)				
8	8	8	÷	88	Platon, chapra, tubling				
8	2	8	9	88	Meterials (ferress, son-ferres, sea-astallis)				
2	3	8	롲	8	STREEN: CLASSIFICATION (3.2.4.1.)	-			
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Descriptive disaggregation



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A basic technological disaggregation model

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Manual for the use of the BTDM

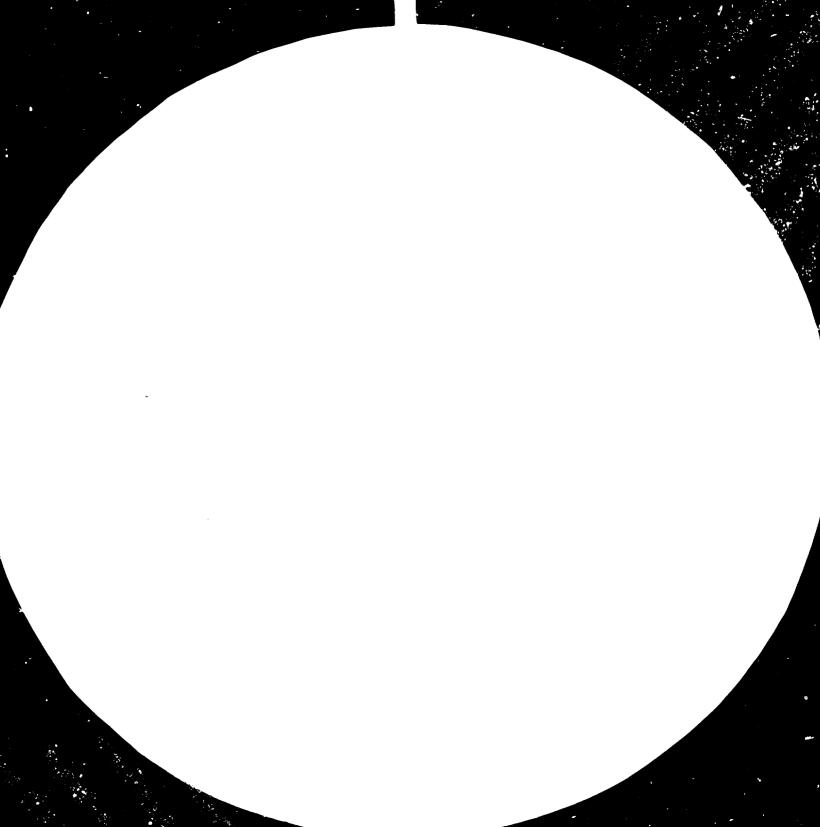
Model form XXI. DESCRIPTIVE DISACCHECATION, EQUIPMENT - Instruments

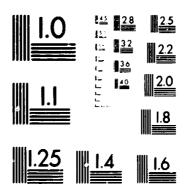
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93 63 66	100 100	_	Other intermational standards						•
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8	30 th 01	<u>.</u>	erresseding abbruriations are: NB (Baliria), INCOMRES bis), INER (Research), INTERE (Part), COMBIR (Venerals))	C (Pare), COVE	NG (Belivia), INCORNE uru), COVERTE (Venezuela),				
93 93 86	200 200 300 300 300		(The most well known in imbastrial JIMC, NOI, AMEL, COST, etc.)	efrelse are:	metrial circles are: APSO, DID, WII,				
93 63	90 8 8 90 90 90 90 90 90 90 90 90 90 90 90 90	<u>;</u>	: COPANT, ING. etc.)	·		:		,	
8	200 200	_	STATES: PROCES NEGITIESMENTS			: 			
8	2 9		type of equipment			· .			•
8	8 9	- Carte						•	
8	200 200 00		ate of operation			•	·	: .	•
8	8 8 9		mperatures (°C)				•	•	
8	8 91	_	Trainmen (Ma/m <sup>2</sup> )					·	
8		_	Flow rates (m <sup>3</sup> /see)		•			·	•
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_	8	03 03 0E 10 0E 00L	2	8	÷	8	Corrocton takes (mm/A)	ndez (mm/A)						_
	8	03 03 0E 10 0E 0012	÷	<u></u>	÷	ã	Special cha	Special characteristics						
	8	es es ae 10 es aco	÷	- 0	<del>-</del>	8		STRTBE: COMPITIONS OF DESIGN, MARKPACTURE AND INSTALLATION	8					
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	8	es es ae 10 es ace	÷	9	ş	8	Rated press	Rated pressures (kg/gm <sup>2</sup> )						
	8	8	둫	20 01 90		8	Deelgs flow	Design flow rates (m <sup>3</sup> /sec)				_		_
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	8	03 03 08 10 04		- 8		88	STATES AG	STREET, ACCRESORIES [35.3.2.4.2.]						
	8	03 03 06 10 04	÷	흫		8	Pushbut tons							
	8	93 93 GE 10 GE	=	읗		2000	Regulators							_
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# MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS STANDARD REFERENCE MATERIAL 1010a

(ANSI and ISO TEST CHART No. 2)

HAVE OF PROJECT:	MINE OF STACE:	167. No	•••••	7452	.3. ed	r 3
03 63 05 70 00 0000	CROUP: IMPTRIMETES	9Q/7148/7	1	~	3	4
03 03 08 10 04 0000	STUTURE ACCORDING [36.3.2.4.2.]	portercla to the				
03 03 02 10 04 0005	Tubing					
03 03 02 10 04 0006	Packing glands		1			1
03 03 02 10 04 0007	Alara devices					
03 03 02 10 04 0008	Lights				ŀ	l
03 03 02 20 04 0009	Britches		1		١. ا	l
03 03 02 20 DA DOZO	Tigere		1			1
03 03 02 10 04 0011	Pinels		1			l
03 03 02 10 04 0012	Special accessories		ŀ	i		
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03 03 02 00 05 0001	Steel, carton		Į.			1
03 03 02 80 05 0002	Steel, alloyed		1	1		1
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63 63 52 80 53 5004	Steel, Mainless 16-8		1.	1	í	ł
03 03 02 10 05 0005	Model		i	<b>[</b> .	1	l
03 03 02 10 05 0006	Iron - constantan		1.		l	l
03 03 02 20 05 000	Crowel - alumel		1	1	1	١.
03 03 02 00 05 0008	Brunne - constantan		ł		1	ł
C3 03 DE 120 D5 D009	Broase		1		1	
03 03 02 00 05 0010	Teflos		1	l	ł	1
03 03 02 10 06 0000	STREEM: CLASSIFICATION [36.3.2.4.1.]		1	1	1	1
03 03 02 10 06 1000	Temperature gauges		1 .		i	
03 03 02 20 06 2000	Pressure contre		!	]	1	1
03 03 02 10 06 3300	Flor gaugie		Į.	١.	i	ļ
03 03 02 10 06 4000	Level gauges			l		
03 03 02 10 06 5000	Control valves			٠.	Ι.	

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	KAS OF PROJECTS	8	2	5	E		AMSTE CONFORMER [36.3.2.]	[36.3.2.]	MET. No. 130.2.3.	ڙ ۽ ا	1	P 458 . 2. of	4
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03	<b>93</b>	œ	77	8	0003	Steel, stainless (55 Cr - 1/25 No)				
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93	62	<b>0</b>	77	5	0005	Fleel, 135 Cr	1	<b>i</b> '		
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93 93 <b>92 U P</b>	ğ	Dairylant scattles
03 03 02 22 04	Ä	Birt semtrice
93 <b>93 12 12</b>	ğ	1
3 3 R	Ä	Contractor
93 93 RE 12 PE	Î	Other international standards
8 8 2 2 2	15 E	(The most importune error ANII, 497-387 550, NA NS. 3, MC (ABA, CI, 1978 No. '70).)
3 3 2 2 7	3 E	(The corresponding obbroviations cres (Calentia), ISS (Bensier), NYSTEX (
8 8 8 8	88 A R	(The most will haven in industrial circles JIR, MI, ANI, SUR, etc.)
3 8 2 2 8	\$2	(Enumple: 150, COPMER, etc.)
93 93 RE 12 RE	8	STREET: PROCESS NEWSTREETS
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93 93 22 23	8	STREET COMPLETIONS OF SMALLON AND
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Descriptive diseggregation

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bescriptive disaggregation

Manual for the use of the BTDM

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NO \* see (36.3.2.4.2.)

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Model form XXV. DESCRIPTIVE DISACCRECATION, EQUIPMENT - Miscellaneous equipment

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Descriptive disaggregation

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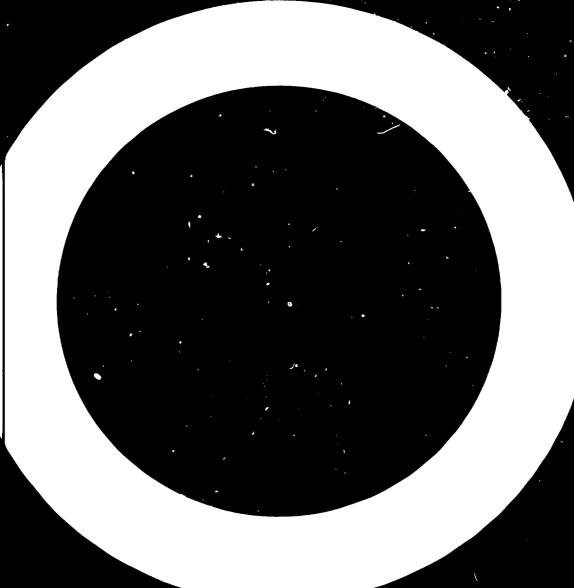
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## **Annexes**



#### ANNEX I

#### DEFINITIONS OF TERMS FOR THE BASIC TECHNOLOGICAL DISAGGREGATION MODEL

In this annex, definitions are offered of all of the terms used in the design of the Basic Technological Disaggregation Model as applied to petrochemical projects. The terms are discussed in the order in which they occur in the model itself.

#### Phases

Generation phase. This is the phase in which the project is formulated, analysed, and refined through a series of technical and economic studies, and which culminates with the approval (authorization) of the project in accordance with each country's particular planning system. The human resources required for the project's administration are determined during this phase.

Financing phase. This phase includes all the activities carried out to secure finance for the project in the most favourable form, and may, depending on the specific requirements of the project, cover all or some of the other phases or merely one of them. The sources of financing may be national (state or private) and external. This phase ends with the wiping out of the financial obligations assumed.

Implementation phase. This phase refers to all the activities carried out to implement a project which has already been authorized and financed. It is during this phase that the human resources and investments required for the execution of the project are brought together. The execution phase comes to an end with the acceptance and start-up of the plant.

Operation phase. This phase is concerned with the technical, economic, and personnel aspects of plant administration and production.

Marketing phase. This phase covers the entire range of measures necessary for marketing the products and by-products produced by the project, taking into account the principles of supply and demand.

This model deals with the implementation phase which is further divided into "stages".

#### Stages

Studies for the implement ation phase. This term refers to all those studies which, because of their detailed nature and their high cost, are almost always carried out when the project has already been approved and its execution authorized. Very often their purpose is to bring up to date and refine previous studies prepared during the generation phase.

The following kinds of studies are distinguished:

(a) Geological and soil, seismic, meteorological (climatological), topographical, raw materials, pilot plant;

- (b) National or subregional, technological alternatives and process evaluation, construction materials inventory;
- (c) Determination of the organizational framework required for the successful completion of the execution phase etc.

In view of the range, degree of specialization, and diversity of the activities making up this stage, the model provides only for a suggested general treatment of the disaggregated subactivities, leaving the detailed structure of each study to be prepared by the user in the light of his particular needs.

Choice of process technology. As its name indicates, this stage involves the use of theoretical studies and pilot testing to evaluate the previously selected processes and, on the basis of the results, to select the process embodying the engineering concept best suited to the technical-economic requirements of the owner.

Basic engineering. The activities of this stage are essentially based on the engineering concept and on process engineering. At this stage, attention is given to all the physico-chemical operations which make it possible to transform the raw material in question into the desired end-products. In addition, it is the work of this stage to establish the characteristics of each one of the equipment items and other plant facilities needed for the physico-chemical processes.

A significant aspect of this stage is that, as it proceeds, it generates a series of important project activities such as detailed engineering, the purchase of equipment, and others.

Detailed engineering. This stage is concerned with the preparation of the basic specifications of the plant facilities, whereby the characteristics developed as a result of mechanical, electrical, instrumentation, civil, industrial, and other engineering studies are interpreted and rewritten in more specific language.

Purchasing services. In this stage fall all the activities and arrangements connected with acquiring the equipment, machinery and materials needed for the execution of the project in keeping with the technical specifications, the best conditions of quality, and the established delivery dates and prices. These activities range from the evaluation and selection of suppliers to the actual on-site installation of the equipment and materials within the planned timetable. Because of the considerable technical effort which this stage requires, it is in some cases referred to as "purchase engineering".

Construction and assembly. Included in this stage is the construction work as such together with the assembly of the equipment and other installations which physically make up the plant being built. These are exclusively field activities, but their administration and management are of vital importance to the success of the project. Particular attention, in this context, must be given to such aspects as the preparation and monitoring of expense budgets, the meeting of schedules, the timely recruitment of the required personnel, quality control and the inspection of equipment, materials etc.

Acceptance and start-up. This stage covers all the work connected with the bringing into operation, on a continuous and fully co-ordinated basis, of all the equipment needed to perform the production processes of the plant. "Acceptance" refers to the activities carried out to analyse and check that each of the plant's sections conforms to the mechanical and performance guarantees that apply in each case. This implies previous acceptance of each and every one of the equipment items from the point of view of its mechanical suitability.

Each stage is divided into "activities".

#### Activities

Basic tasks. These refer to those activities which define the scope and nature of the project work and which can be carried out by the owner or the contractor.

Technical services. These refer to all the advisory and technical assistance and support for the "basic tasks", the objective being to carry them out in accordance with sound engineering practices.

Technical documents. This covers all of the data, results, and standards used in support of technical activity. This documentation is usually found in the form of plans, catalogues, manuals, microfilms, publications, and the like.

Rules and procedures. By this is meant those activities which are governed by established rules or regulations (specifically adopted through the common consent of the parties to the project) for the purpose of co-ordinating actions of an administrative, technical and legal nature.

Conditions or restrictions. These refer to the clauses which define the legal, technical, commercial, and other responsibilities arising out of the agreements concluded between the owner and contractor.

### Parameters used in the quantitative disaggregation procedure

Reference year. The costs which are incurred during the project's execution phase and which are taken into account as part of the quantitative disaggregation procedure are to be identified and discounted in terms of present net value, using as a reference base a year determined by the owner. As far as possible, the reference year should remain unchanged during the life of the project.

Local costs. These refer to outlays in the country in which the plant is to be located, regardless of the source of the financing.

Costs abroad. These refer to outlays made outside the country. They also include daily allowances paid to national personnel travelling abroad.

Man-hours, national. This is the measure of locally contracted work of national origin, expressed in terms of time per man.

Man-hours, foreign. This is the measure of work contracted abroad, expressed in terms of time per men.

#### Basic components

Basic component: Processes

This may be said to be the basic element of the model. Through its disaggregation, an effort is made to identify both the different requirements and products, qualitatively and quantitatively, as well as the various "core" and "peripheral" operations along with the operational variables governing them.

The basic component, processes, is divided into three groups.

Requirements group. This is the name given to the raw materials, chemical products and other inputs used in the manufacture of the products. Industrial services are noted here as simple process demands, without defining the operational systems which comprise them.

Operations group. These refer to the physical and chemical treatments which the raw materials undergo as part of the processes. These operations are classified as "core" and "peripheral". The first involve some sort of transformation and essentially describe the process in question, while the second complement the first. The latter are common to virtually all chemical and industrial plants, their use generally requiring no special authorization or licence.

Products group. These refer to all those products which are derived from the transformation of the raw materials as a result of a series of operations typical of chemical and industrial processing.

#### Basic component: Equipment

This component includes all the elements through which the process is carried out or conducted. In fact, it is fair to say that it is through the equipment component that the process takes place. The equipment in question may be series-produced or not, principal or auxiliary, and may include materials.

Each equipment group is sub-divided into the following systems.

Codes, norms and standards. In analysing the equipment, it is possible to identify the standards, codes and norms observed in their production. The model takes into account those which are most well known and most widely applied in the industrial world.

Process requirements. By breaking down these requirements, an effort is made to identify the variables which have the most important effect on the process and on the design of the equipment.

Conditions of design, manufacture and installation. Taking into account the conditions under which the equipment is to operate, this analysis makes it possible to determine the factors with a limiting and decisive effect on its design, manufacture and installation.

Accessories and minor equipment. This system includes all items other than the principal equipment, i.e. bolts, tubing, instruments etc.

Principal materials used. The materials with which the equipment has been manufactured are specified. The model considers the materials most commonly used in the manufacture of equipment employed in the chemical industry.

Classification. Under this system, the equipment is ranked on the basis of the specifications used for its industrial identification. This information is supplemented by that contained in the Catálogo de fabricantes de bienes de capital (Catalogue of capital equipment manufacturers) published by the Board of the Cartagena Agreement.

#### ANNEX II

#### **GLOSSARY OF TECHNICAL TERMS**

This glossary is included as part of the model for the sole purpose of defining the range of the principal terms which are used in the model and which may vary in meaning from one country to another. In certain cases, these differences in meaning are the result of a free rendering of a technical term or phrase taken from another language. The aim of the glossary therefore is to promote a common understanding of the terminology employed.

# Acceptance, final

This refers to the plant owner's acceptance of the mechanical and process-related guarantees offered by the contractor, engineering firm or technology seller. Final acceptance implies the prior "mechanical acceptance" of the facility and entails, in addition, the verification of the quantity, quality, and other performance characteristics of the plant and its products.

# Acceptance, mechanical

By this term is understood the plant owner's acceptance of the fixed and movable equipment following its manufacture and installation in the plant. Mechanical acceptance is based on a careful on-site review of each of the plant's constituent sections, the comparison of design and building plans, hydraulic and performance testing, and the submission of the related technical documentation. Individual equipment and machinery units are checked and tested in a manner appropriate to their nature.

## Adaptation of technology

This is the modification of a technological solution to render it more efficient in the context of particular socio-economic and technical conditions.

#### Agreement

This refers to a commitment or undertaking between two persons or companies (licenser and licensee) in the form of a set of provisions which define the extent of the work to be performed and services rendered. Agreements are normally concluded in the case of licences, patents or basic engineering services.

# Assimilation of technology

This is the process by which a thorough understanding of the technology is achieved, making it possible, in addition to the use of the technology for production purposes, to:

- (a) Reproduce, adapt, and improve the technology;
- (b) Extend it to new areas of application or problems;
  - (c) Explain and transmit it to third parties;
- (d) Carry out original developments using the technology acquired in this way.

The supplementary annotation indicates a thorough understanding of the adapted technology based on an intimate knowledge of the variables involved in the process and whatever modifications and additions may have been made to the technology as originally received.

# Battery limits

The geographical delimitation of the contractor's responsibility.

<sup>4</sup>Additional concepts are included as complementary elements as a means of filling out the notion of the technical term being defined.

#### Changes in the scope of the project

These refer to written adjustments or modifications which, by common consent, are introduced into a project by persons acting under the authority of the owner and contractor.

#### Contractor

The person or company with whom the owner concludes an agreement for the acquisition of goods or services.

#### Copying of technolog

The reproduction, without change, of an already existing technology, process, or product.

#### Cost of :echnology

This is the cost given in the documentation and does not represent, in the majority of cases, the total cost paid during the transactions. Félix Moreno P. (Cartillo sobre adquisición de tecnología) distinguishes between the explicit and implicit cost of 'echnology, defining the implicit cost as "the cost which is disguised and hidden when technology is purchased... over-billing under the contract for machinery and raw materials is one such implicit cost ...".

#### Creation of technology

The achievement of an original solution to a problem involving the production of goods or the provision of services.

#### Delegated administration

This is concerned with the arrangement, coordination and monitoring, on behalf of the owner, of the contracts concluded with third parties for the performance, by these parties, of activities in support of the project, such as detailed engineering, purchasing and building supervision.

# Demand for technology

Market factors in the form of requests and needs, such as process licences, technical assistance, advisory services, training etc., for work on a projec..

#### Engineering: basic, conceptual, process and detailed

In the preparation of contracts, considerable importance should be attached to the meanings of the concepts presented with the aim of defining them and breaking them down as effectively as possible. To these activities in the field of engineering and design, there correspond clear-cut stages in the execution of a project.

Accordingly, they may be easily quantified in terms both of national and foreign currency and also the number of man-hours expended on them by an engineering consultancy firm.

#### Basic engineering

This essentially includes both conceptual and process engineering. It is obvious that these last two forms of engineering are both "basic" in the sense that they are prerequisites for progress in the remaining areas of a project; namely, detailed engineering, the purchase of equipment, its assembly and installation and finally the actual start-up of the facility.

## Conceptual engineering

This defines the group of physico-chemical operations which make it possible to achieve the objective of transforming the raw material into the desired products. It also identifies the liquid and gaseous flows which make up this process, and quantifies their mass and thermal changes. Similarly, it determines and confirms the basic design, the conditions and characteristics of the soil in the area where the plant is to be erected and the safety factors which are to be observed. It selects the alternative combinations of raw materials and the alternative combinations of plants and processes. It establishes the type of process macro-units, selecting and defining the operational layout. It is involved in setting up pilot-plant installations, carrying out field tests and the preparation of laboratory analyses.

Its specific products include, among others:

- (a) The materials and thermal balance of a process;
- (b) The thermodynamic and empiric correlations, equations, and factors which help determine the dimensions of equipment (e.g., the enthalpy-temperature correlations of a liquid flow);
- (c) Occasionally, more fundamental products such as the indication of the quantitative, kinetic behaviour of a chemical reaction when selecting the dimensions of a reactor.

# Process engineering

This establishes the characteristics of all of the equipment and facilities required for the performance of the physico-chemical operations of a plant.

The following are among the products of process engineering:

- (a) Acquisition of information pertinent to the design of the process;
- (b) Specification of raw materials, finished products, and by-products, including their commercial characteristics;
- (c) Specification of the auxiliary chemical products required by the process, and also the catalysts and intermediate products;
  - (d) Design of methods for the elimination of noise;
- (e) Description of the interrelationships between different processing units;

- (f) Design and choice of size of the basic equipment units making up a process system (e.g., furnaces, reactors, vessels, heat-exchangers etc.);
- (g) Determination of the personnel required for the operation of the plant;
- (h) Determination of the kinds of control systems and the extent of their automation;
- (i) Determination of the laboratory techniques and analyses to be used with raw materials, products of the process and intermediate products;
- (i) Determination, in the light of the particular features of the process, of the safety requirements for personnel and equipment;
- (k) Identification of the sources of pollution in the process and their treatment;
- (1) Establishment of operational guidelines, including a description of the process and its variables, emergency procedures and procedures for the normal starting and stopping of the unit, to serve as a basis for the preparation in final form, during the detailed engineering phase, of the plant-operating manuals.

The tools used in process engineering are the following:

Block diagram. Block diagrams show the interrelationships between the process macro-units and their principal load and product flows. Occasionally these diagrams also illustrate the basic physico-chemical operations that occur within a particular process unit. They are normally used in integrated production complexes, such as refineries and petrochemical plants. (See annex III for an example.)

Flag diagram (operational). This kind of diagram represents the basic behaviour of the main liquid and gaseous flows within the plant. The flag indicates the numerical value of the flow, the temperature, pressure, or any other important parameter. Flag diagrams are used to record operating conditions in special field tests.

Process-flow diagram. The process-flow diagram presents figures already determined by the principal designer of the process or associated with the contractual guarantees covering the process. It may also give alternative figures for two or more modes of operation (e.g., a higher and lower density level or a more and less thermally demanding operation). The process-flow diagram differs from the flag diagram only in operational terms.

Tubing and instrumentation diagram. This diagram provides a graphic representation of the principal and secondary process flows associated with the equipment units making up the plant. Among other things, this diagram

Indicates in detail the associated instrumentation

Indicates the shut position of the control valves in the event of a malfunction involving the working medium

Indicates the insulation requirements for vessels, piping and other equipment items

Identifies the equipment units in alphanumeric form Indicates the diameter and calibre of tubing, valves, and accessories along with their material and any special installation requirements (e.g., minimum required distances)

Presents operational danger signals

Indicates t' . tubing and equipment used in start-up, shut-down and emergency procedures

The purpose of the tubing and instrumentation diagram is to present a graphic view of the elements composing the process engineering of a plant.

Equipment-layout diagram. This kind of diagram, which is in effect a floor plan of the plant, indicates the relative position of the equipment units, the distances and differences in level between them, and the space available for equipment maintenance. In addition, it shows the disposition of the work benches, the pipe runs, and the location of the safety and fire-prevention equipment.

#### Detailed engineering

corrosion

The task of detailed engineering is to work up the basic specifications of the elements in a plant and to interpret and restate in more specific language the characteristics which are the concern of mechanical, electrical, instrumentation, civil and industrial engineering. In turn, each of these special areas has the following role within the overall context of detailed engineering.

#### Mechanical engineering

Determines critical flow levels and overload (pressure and temperature) effects

Describes the safety features required and specifies in detail (for their purchase) the fire-prevention system

Specifies, on the basis of a service balance-sheet, the consumption and production of basic services in accordance with the equipment to be installed (which it also specifies) and shares responsibility for guaranteeing basic services

Confirms the basic metallurgical characteristics of the equipment, proposing alternative metallurgical techniques when required and the same for instrumentation Specifies the internal coatings required to combat

Is substantially involved in the design and dimensioning of all the pipe systems, valves and instruments of the plant

#### Electrical engineering

Specifies the operating and safety conditions of the electrical equipment

Sets the normal and maximum electrical loads and, accordingly, the power to be installed

Specifies the power systems for lighting, control and critical operations

#### Instrumentation engineering

Verifies and determines the operating conditions of the inst uments

Specifies the characteristics of the instruments to be installed (reset, proportional, pneumatic, electronic etc.)

Designs and calculates valves and sensors

Specifies the characteristics of cut-off valves (manual and automatic) along with the location of alarm systems

Advises on the location of instruments on equipment units or control panels

#### Civil engineering

Prepares the preliminary plan for the general location and distribution of the plants, including roads and social infrastructure

Determines the acceptable factors of differential settling (subsidence)

Describes equipment and structures subject to vibration, buckling or special stresses

Specifies the hydraulics of the auxiliary services and also drains, sewer systems and industrial services

## Estimated equipment cost

The quantification of the total value of the equipment items installed at the work site.

#### Experimental development

Activities undertaken for the purpose of using the results obtained in basic and applied research, as well as empirical knowledge, towards the introduction of new materials, processes, methods, products, devices, equipment, and operational systems, or of improving already existing ones.

#### Generation of technology

The introduction, for production use in a member country, of technological know-how not previously available in that country. This is done through the copying or adaptation of existing technology or the creation of new technology.

#### Grantor (licenser)

Person or company who markets or supplies technology on the basis of a contract to provide knowhow, a process-licensing arrangement, or through technical assistance.

#### Hardware

This refers to the technology incorporated in the construction of machinery, equipment, devices, spare parts etc. Nearly all the technology imported into developing countries is of this type. It is difficult to ascertain the cost of the technology incorporated in a machine, since the raw materials, labour, capital depreciation, cost of technology, and profit are covered by a single price.

# Hydraulic-system test

The checking out of the hydraulic conditions and performance of pipe systems, pumps, turbines etc., in

accordance with the detailed engineering calculations. In some cases, this verification process is part of the start-up procedure.

#### Industrial services

These fall into two classes and cover what are known as utilities, off-site and industrial services:

- (a) Basic services: all those systems and installations which are indispensable to the process (e.g. water, electric power, steam etc.);
- (b) Support services: those systems and services which are necessary but not indispensable to the operation of a plant, where they perform a secondary or contingent role (e.g. maintenance, water for use in fire prevention etc.).

#### Licence

The consent accorded by a grantor or licenser (holder of an exclusive right) to a licensee to use as his own or (as a practical matter) to apply knowledge protected by patents or trade marks.

#### Licensee

The person or company receiving the technology on the basis of a centract.

#### Licenser

The grantor in the specific case of a licence.

#### Non-patented know-how

This is most often defined as the professional knowledge, experience, and skills required for the production of one or more products. The definition is also considered to include all of a person's or organization's non-patentable knowledge and experience regarding all or any one of the elements comprising a production system. Know-how basically refers to documentation in the form of specific design techniques, formulae and correlations, plans and manuals. Since it is not patented, know-how is included in contracts as a means of providing some legal protection. This form of technology is widely employed, among other things, for plant operation and the basic design of auxiliary services.

#### Patent

A legally conferred exclusive right to the usufruct of an invention.

#### Patented process

The original sequence of physical and chemical operations which results in the production of a project and to the use of which an exclusive right has been legally conferred.

#### Patented product

A particular item which exhibits certain specific characteristics and for whose use an exclusive right has been legally conferred.

#### Project

The studies and activities which, taken together, result in the materialization of an initial idea.

#### Purchase, dispatching, shipment etc.

These activities are closely connected with the project's detailed engineering. When contracts for these activities are awarded, the contractor, acting on behalf of the owner, selects supplier firms, asks for price quotations, analyses them from the economic and technical standpoint and together with the owner determines the best seller, following which he enters into direct negotiations with the suppliers. Other responsibilities normally included in such contracts have to do with the arrangements for the shipping, transport, and reception of materials and equipment.

# Research, applied

Activities designed to add to scientific and technical knowledge and directed towards a specific practical end.

# Research, basic (pure)

The search for new scientific knowledge for its own sake, i.e. undertaken without a specific practical objective.

## Royalty

The periodic payment made by a licensee to a licenser for the right to use an industrial property which is owned by the latter and which may be simple (e.g. a patent) or complex (e.g. a patent plus know-how). The form and periodicity of the payment are specified in the licensing agreement or contract.

#### Selection of technology

The process of selecting, from among all the available alternatives, that technology which best satisfies the evaluation criteria adopted. Proper selection requires:

- (a) Thorough information regarding all the possible options:
- (b) A sound methodology and well-considered system of evaluation criteria.

# Software

The information on machinery and equipment contained in books, journals, plans, drawings, specifica-

tions, films, magnetic tapes or in any other form, apart from its physical incorporation in the machinery or equipment where its cost cannot be separated from that of the machinery or equipment. In cases when, for example, a repair manual is supplied with machinery or equipment, it represents software and could be assigned a price, although this is not normally done as it is included in the price of the machinery. A plant operating manual falls under this concept.

#### Specification manuals

These form part of the technical information turned over by the contractor to the owner and refer to the equipment or materials which make up the plant or processing unit.

#### Standardization

A discipline concerned with the establishment, application, and adaptation of rules designed to achieve and maintain ordered consistency within a particular area.

#### Start-up

The stage, immediately following the completion of a plant and its mechanical acceptance, in which the plant or a part thereof is placed in continuous operation in a way involving the interaction of all the parts which make up the overall design process.

#### Technical advisory services

Studies prepared by experts in specialized areas.

#### Technical assistance

This is activity specifically intended to help enterprises deal with their technical problems through advisory services, training and support

#### Technological disaggregation

Breakdown of the technology employed in the production of an item or the provision of a service, or of the implementation process of a project from its inception to its completion, into its component parts and stages, whereby "core" technologies are distinguished from "peripheral" technologies, the purpose being to improve the negotiating position of the parties acquiring the technology, to generate demand for national and subregional goods and services, to promote the assimilation process, and to contribute to the planning process.

Supplementary element: Implies the identification of each of the factors (scientific, technical, economic and administrative) which play a part in the understanding of a production facility.

## **Technology**

The know-how which is necessary for the processing of inputs into products, the use of such products, or the rendering of services.

#### Core technology

The know-how which is specific to, and which characterizes, a production process or the rendering of a service.

## Free technology

Technology whose use is not subject to legal restrictions.

## Non-free technology

Technology owned by an individual or company whose use by other parties is prohibited by patent or by the secrecy surrounding non-patentable know-how. (See the definitions of "patent" and "non-patented know-how".)

#### Peripheral technology

Interrelated know-how which is not specific to the manufacture of a product, the development of a process, or the rendering of a service, but which is required for the application of the core technology as part of the production of goods or services, or even in the generation of further know-how.

# Technology package

An ensemble of well-defined and closely linked technological elements (basic and detailed engineering, equipment, purchasing, construction, licences, know-how etc.) through which a project is brought to conclusion.

#### Technolo, supply

The range of services, remunerated or not, offered by sources. This supply includes: the information services of

technical libraries or assistance centres; the professional services of engineers and technicians; record-keeping on patents lapsed or in force within a country or outside it; research services at universities, institutes and firms; advisory services and confidential know-how from other companies or institutions etc.

#### Transfer of technology

The acquisition of theoretical and practical knowhow, which may in turn lead to a change in, or improvement on, existing technical, economic and social processes.

#### Trade mark

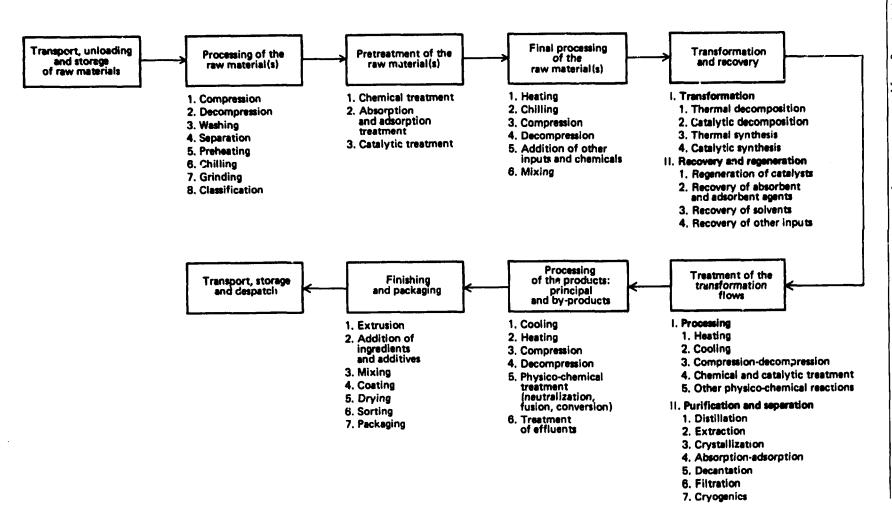
A visible device, legally reserved for exclusive use, which is used to distinguish the merchandise of one maker from that of another. The territorial protection enjoyed by the holder of a trade mark is, however, not as complete as that enjoyed by the patent-holder, for the reason that this protection applies only to the national markets in which the owner of the trade mark not only registers the trade mark, but also uses it on his own behalf or through third parties.

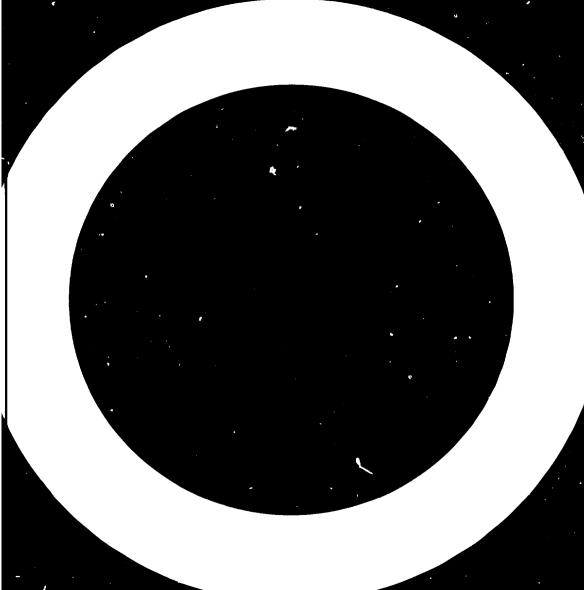
#### Trial run

Tests conducted after the facility has begun operation, designed to ensure that the process-related guz.rantees regarding capacity, efficiency and the quality of the finished products have been met.

#### Turnkey contract

In this kind of contract, the technology supplier carries out the full range of technical and administrative operations necessary to establish the enterprise, handing over its direction, in perfect operating condition, to the owner as soon as the latter has acquired the competence to assume the management of the enterprise.





# ANNEX IV SPECIMEN FORMS USED IN THE BTDM



# CHARACTERIZATION OF THE PROJECT

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