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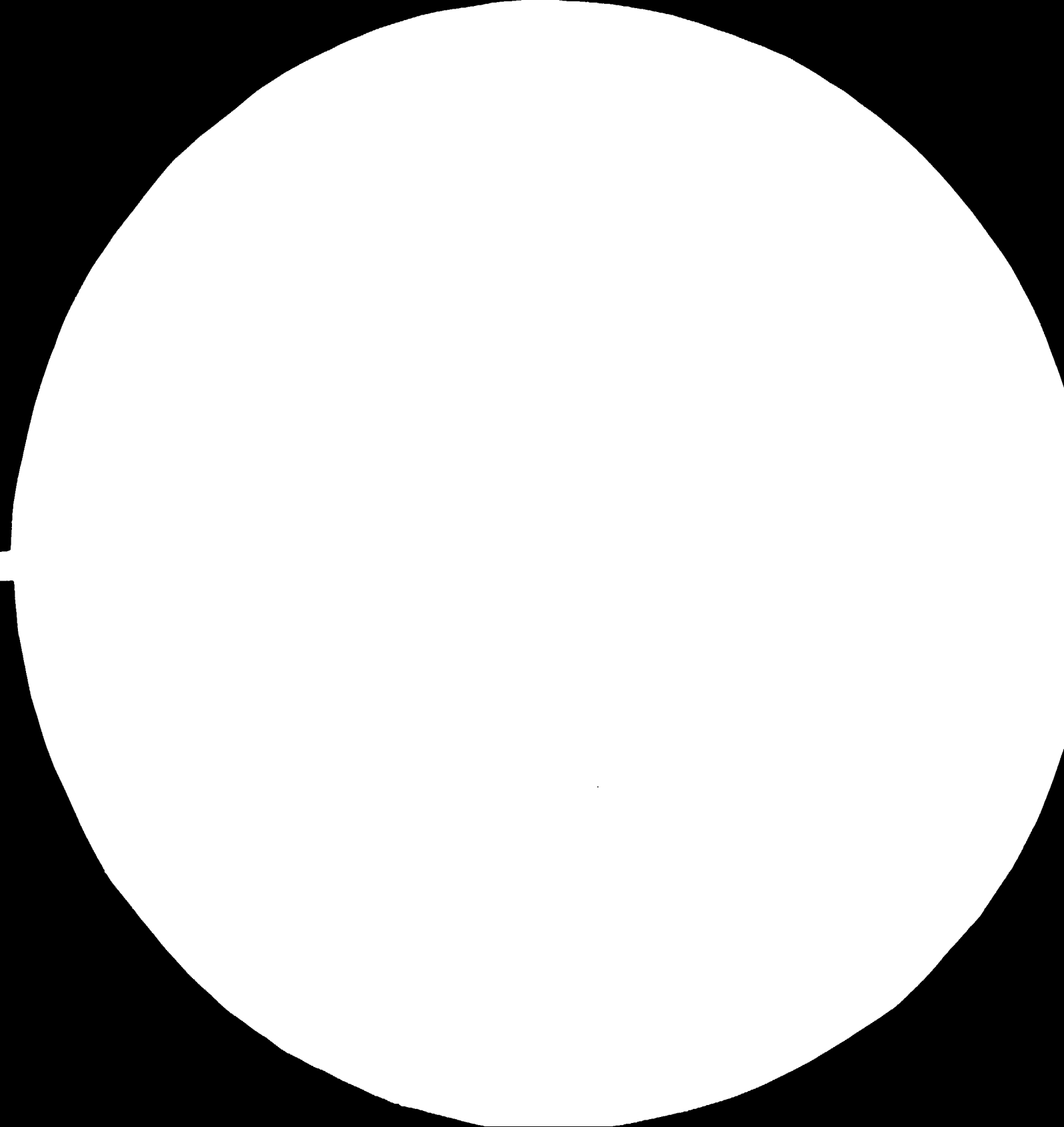
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28



32



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TPB

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Feasibility-Study
on
Three Industrial
Pilot Mills for
Millet and Sorghum
in Niger and Nigeria

VOLUME I

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(1 of 2)



Dipl.-Volkswirt Peter Töpfer
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Feasibility-Study
on
Three Industrial Pilot Mills for
Millet and Sorghum in Niger and Nigeria

Final Report
prepared on Behalf of United Nations
Industrial Development Organization (UNIDO)

for the

Niger-Nigeria Joint Commission for Co-operation
within the Framework of the Technical Assistance
Project DP/RAF/77/020

by
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April 1984

GS/st/

VOLUME I :

- I. EXECUTIVE SUMMARY
- II. PROJECT BACKGROUND AND HISTORY
- III. MARKET AND PLANT CAPACITY
- IV. MATERIAL AND INPUT REQUIREMENTS
- V. LOCATION AND SITE OF THE THREE PILOT MILLS
- VI. PROJECT ENGINEERING, INVESTMENT - AND COST-PATTERNS
- VII. PLANT ORGANIZATION
- VIII. MANPOWER
- IX. IMPLEMENTATION SCHEDULING

TABLE OF CONTENTS

Page

I. Executive summary

1. Project sponsoring and financing	1
2. Project promoting and implementing	1
3. Facts and figures	2
4. "Critical factors of success"	3

II. Project background and history

1. Political and socio-economic objectives of the Niger	4
2. Political and socio-economic objectives of Nigeria	4
3. Project initiator, financial and technical possibilities	5
4. Project history	6
5. Feasibility study	10
6. Costs of pre-investment studies	11

III. Market and plant capacity

1. Some preliminary remarks	12
2. Present consumption-patterns for millet and sorgho in private households	14
3. Present consumption-patterns for millet/sorgho-flour in bakeries and pastry-industry	16
4. Conclusions	19
5. Statistical view on the present production- and consumption-situation of millet and sorgho, substitutional products (wheat) and on major industrial user-areas (bakeries, pastry-industry) in Niger and Nigeria : Forecast of further development	20
6. The substantial potential for industrially produced millet/sorgho-flour in the two countries: present situation	26

	<u>Page</u>
7. The "should-situation" in future	28
8. Conclusions and forecast of the development of demand for industrially manufactured millet/sorgho-flour in Niger and Nigeria under optimal assumptions	30
9. The "critical factors of success" for the 3 pilot-mills	35
10. The development model for industrial millet-mills in Niger and Nigeria	40
IV. Material and input requirements	
1. Raw material	45
1.1 Definition of millet- and sorgho-qualities appropriate for industrial processing	45
1.2 Areas bringing up requested qualities and quantities	46
1.3 Definition of an adequate production programme	60
2. Supplies and utilities	61
2.1 Public collection systems of Niger	64
2.2 Public collection systems of Northern-Nigeria	65
2.3 Energy	66
V. Location and Site of the three pilot mills	
1. Choice and description of optimum location of the three pilot mills	67
2. Conclusions	74
3. Adresses	74
4. Regional Distribution	74

	<u>Page</u>
VI. Project engineering, investment - and cost-patterns	
1. Project layout in general : its critical items	76
2. Technology : evaluating a technical layout-scheme meeting the critical items just pointed out best	79
2.1 Civil works, plant-buildings	80
2.2 Machinery-equipment	84
2.3 Spare-parts	89
2.4 Additional equipment	89
2.5 Storage-equipment	89
2.6 Assembling	90
3. Investments needed	
3.1 Investments needed for the three pilot mills	90
3.2 Investments needed for the supplementary installations recommended	90
3.3 Total investments	102
VII. Plant organization	
1. Preliminary remarks	105
2. Overall-organization of the whole group	105
3. The organization of the three mills	110
VIII. Manpower	
1. Number and structure of manpower required	112
2. Origin of the personnel needed	118
3. Training needs	118
IX. Implementation scheduling	
1. Project implementation management	123
1.1 Application concerning the Niger	123
1.2 Application concerning Nigeria	123
2. Time schedule	124

	<u>Page</u>
X. Financial and economic evaluation	
1. Evaluation of costs of millet-flour production	126
1.1 Cost-figures in terms of 1983 as collected during our stay in Niger and Nigeria	127
1.2 Selected figures characterizing cost-structures in the three millet-mills	140
1.3 Project financing	146
2. Financial and economic analysis	148
(1) Cost-sensitivity-analysis	149
(2) Forecasting the further development of costs	153
(3) Evaluation of the competitive ex-factory-price for 1 kg millet-flour 1982 + 1983	157
(4) On this basis : Forecasting the sales-volume of each of the 3 pilot mills 1984 - 1993	159
(5) Forecasting the overall-development of costs, sales and profits per pilot mill up to 1993	163
(6) Break-even-point-analysis under market-competitive point-of-view 1984	165
(7) Sensitivity-Analysis with respect to costs, costs-covering-contribution-calculation 1984	169
(8) Capital-demand of each of the 3 pilot mills	173
(9) Profitability-indicators	186
No. 1 : Profit/loss	187
No. 2 : Cash flow	188
No. 3 : Sales in % of investments	190
No. 4 : Sales in % of capital needed	191
No. 5 : Pay back period	192
No. 6 : Internal rate of return	195
3. Socio-economic evaluation	198
3.1 Socio-economic benefits Niamey	199
3.2 Socio-economic benefits Zinder	200
3.3 Socio-economic benefits Kano	201

Page

<p>XI. Final conclusions: Feasibility of the 3 pilot mills sufficiently given</p> <p>1. Checking the feasibility of the 3 pilot mills in all aspects and items analysed</p> <p>2. Final result and recommendation</p> <p>Annex A : Pictures of already existing industrial mills for millet taken in the Sudan</p>	<p>203</p> <p>220</p>
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I. EXECUTIVE SUMMARY

1. Project sponsoring and financing

There are two ways of project sponsoring and financing:

- a) Within the framework of bi- or multilateral financial cooperation by loans of an international development institution according to the general rules of World Bank/International Development Association.
- b) Within the framework of bilateral technical cooperation by utilization of the technical cooperation agency of an industrialized country. In this case project sponsoring and financing usually would pass off according to the rules of technical cooperation. This means that all project expenditures, investment costs etc. would be covered by financial contributions of the technical cooperation agency in charge of project.

2. Project promoting and implementing

Project promotor is the Nigeria-Niger-Joint Commission for Cooperation, assisted by the United Nations Industrial Development Organization (UNIDO).

We suggest the "Office des Produits Vivriers du Niger" (OPVN) for project implementation in Niger, and the "Northern Nigerian Flour Mills Ltd." for project implementation in Nigeria.

3. Facts and figures

We consider the FAO-system for millet- and sorghum-milling (as successfully operating f.e. in the Sudan) as an appropriate technology. The three pilot mills to be established in

- Niamey
- Zinder and
- Kano

should have an input-capacity of 6000 t per year each. A smaller type of 3000 t/y- capacity is considered in this study, too. But as the costs of installment and operating of both types are almost the same, we recommend the 6000 t/y-type to be established finally.

Investment costs for the pilot mills amount to

2.530.000,-- DM/354.200.000,-- FCFA/1.518.000,-- ₦ in Niamey
2.294.000,-- DM/321.160.000,-- FCFA/1.376.000,-- ₦ in Zinder and
2.477.000,-- DM/346.780.000,-- FCFA/1.486.200,-- ₦ in Kano

We consider these costs as adequate to the proposed technology.

The break-even-point will be reached, if capacity is used to

41 % by the Niamey-mill,
52 % by the Zinder-mill and
61 % by the Kano -mill.

The feasibility of the project is given to a sufficient degree.

4. "Critical factors of success"

However the pilot mills will be operating successfully in the long run only, if

- a very intensive marketing policy of all involved institutions, combined with
- intensive product development activities, combined with
- strong governmental support

will take place.

We consider the realization of these pre-conditions i.e. the strengthening of demand as "core of success" of the whole project.

II. PROJECT BACKGROUND AND HISTORY

The project idea is a result of the political and socio-economic strategies pursued both in the Republic of Niger and the Federal Republic of Nigeria.

1. Political and socio-economic objectives of the Niger

Food self-sufficiency is the priority objective of the Government of the Niger (c.f. UNDP, Third Country Programme for the Niger 1983 - 1986). With regard to an increasing urban population and a permanent deficit of foreign currency, it is of essential importance to reduce expansive wheat imports. Foreign currency-paid wheat has to be substituted by indigenous cereals, i.e. millet and sorghum. Industrial mills which produce a millet- resp. sorghum-based flour, accepted by the consuming population, would be able to make a substantial contribution to the realization of the priority objective of food self-sufficiency and would thus diminish the dependence of foreign currency-paid wheat imports into the Niger.

2. Political and socio-economic objectives of Nigeria

Nigeria's Fourth National Development Plan (1981 - 1985) attaches priority importance to diversification of the national economy away from the current dependence on the petroleum sector and places emphasis on self-sufficiency and self-reliance, particularly in agriculture and manufacturing. Agricultural production, esp. food production and processing, receives particular attention as the Government wishes to drastically reduce the present high imports of essential food products and also to provide the basic raw materials which are required for the country's agro-based industries (c.f. UNDP, Second Country Programme for Nigeria 1983 - 1986).

The industrial milling and processing of basic raw materials such as millet and sorghum would contribute essentially to achieve the objectives of Nigeria's Development Plan.

3. Project initiator, financial and technical possibilities

The project was initiated by the Nigeria-Niger Joint Commission for Cooperation, P.O.Box No.867 Niamey, Republic of Niger. Technical assistance was given by the United Nations Industrial Development Organization (UNIDO), Vienna.

The financial and technical possibilities for the establishment for the industrial pilot mills should be provided by the technical cooperation agency of an industrialized country or by an international development institution.

4. Project history

4.1 In 1980, Marplan Töpfer Institute (MTI) conducted on behalf of UNIDO, Vienna, a pre-feasibility-study on millet and sorghum flour milling in Niger and Nigeria (Project SI/RAF/77801)

Based on

- a market and consumption survey for millet and sorgho in these countries,
 - and based on a survey of the existing flour milling situation (also including wheat) in these countries,
- it should be found out in this survey,
- whether there is a demand for further milling capacities for millet and sorgho in these countries or not,
 - If yes: How this demand is structured (quantitatively and qualitatively),
 - and how this demand could probably be covered
 - . both from the qualitative
 - . and the social
 - . and the economical
- point of view.

As main results of this study were formulated:

- There is a demand for industrially milled millet/sorgho-flour in Niger/Northern Nigeria, mainly if this flour would be sold to a price inferior to the wheat-flour

price, and if this industrially milled flour tastes in the same way as the traditional prepared flour.

- Therefore, the installation of 8 millet/sorgho milling plants was recommended by MTI,
 - . each of them with a capacity of 1,75 tons/hour (= 5.500 to 6.000 tons/year),
 - . and preferably being located in the towns Niamey, Maradi, Zinder, Dosso, Tahoua, Diffa, Agadez and Tillabery,
 - . 30 % of the capacity should be used for the WFP (PAM) - the food-for-work-programme, the remaining 70 % mainly should be used for producing flour for industrial use (bakeries, pastry-industry).

4.2 On the basis of the favourable results of this survey, UNIDO decided in late 1982/early 1983 to go ahead with this project. As first step on this way, a feasibility-study for the installation of

"3 pilot mills for millet- and sorgho-flour

- one combined with an already existing rice-mill,
- the second with a millet-and sorgho-seed-research-center,
- and the third with an already existing wheat mill"

was decided to be carried out, again (as the pre-feasibility-study, too), as assistance and under the guidance of the Niger/Nigeria-Joint-Commission of Cooperation.

4.3 In January 1983, TPB was charged informally, in April 1983 also formally to realize this feasibility-study. As a first step, TPB did some preparatory work in Europe, mainly

- to study and evaluate basic milling structures and layout both from the economical and the technical point of view,
- to study and evaluate basic product patterns possibly to be realized by using millet and/or sorgho flour,
- and to study and evaluate the basic layout and functioning of seed research centers.

These studies were realized mostly in Germany, but to a limited extent in other European countries, too.

4.4 In April/May 1983, a study-team of TPB travelled to Niamey, consisting out of

- Diplom-Volkswirt Peter Töpfer (as project leader financial analyst, and marketing expert)
- Engineer Stefan Kastenmüller (as technical expert)
- Diplom-Soziologe Gerhard Schäfer (as market analyst organizational expert, and accounting specialist)

This team first did in-depth-research on this project in Niger (mainly in Niamey and Zinder). Later on, this research was done, too, in Northern Nigeria (mainly in Kano and Zaria).

4.5 During our stay in Niger and Nigeria, a very close and fruitful cooperation was realized with the Nigeria/Niger-Joint-Commission of Cooperation. We want to thank very much for all help and assistance, given by the experts of Commission. We mainly want to thank to

- Mr. Gabriel S. Akunwafor, leaving Secretary General of the Joint Commission,
- Mr. Al Hadj Umuru Bashia Wali, Secretary General of the Joint Commission
- Mr. Boureima Magagi, Assistant Secretary General of the Joint Commission,
- Mr. Boureima Gado, Economic Director of the Joint Commission,
- and Dr. Zdenek Svejnar, UNDP-expert joining the staff of the Joint Commission.

All these gentlemen gave us very valuable help and assistance in performing this study.

4.6 After returning from Africa, the evaluation of all data compiled was started by us. Besides that, we did further in-depth-investigations,

- in milling industry
- in seed-research centers
- and in food-research and development centers

to come to best possible conclusions, both as far as the mills to be installed and the products to be manufactured out of this flour are concerned. These further investigat-

ions were not only done in Europe, but in some countries of special interest, too, mainly in Sudan.

4.7 We hope, however, that now our report will meet the requirements both of UNIDO and the Niger/Nigeria Joint Commission.

5. Feasibility Study

Title : Feasibility Study on Three Industrial Pilot Mills for Millet and Sorghum in Niger and Northern Nigeria

Authors : Töpfer, Peter
Schäfer, Gerhard
Kastenmüller, Stefan

Ordering party : Niger-Nigeria Joint Commission for Co-operation

within the framework of the UNIDO-project DP/RAF/77/020

We thank very much Mr. Walter Behrens and Mr. Marek Kulczycki, Feasibility Studies Section, UNIDO, for all help and assistance given to us.

b. Costs of pre-investment studies

No.	Quantity	Unit	Item description	Local	Foreign	Unit cost DM 1000	Foreign cost DM 1000	Local cost DM 1000	Total cost DM 1000
1.	1	1	Pre-Feasibility Study Flour Milling in Niger and Nigeria SI/RAF/77 801	-	x	62	62	-	62
2.	1	1	Feasibility Study on Three Industrial Pilot Mills for Millet and Sorghum in Niger and Nigeria DP/RAF/77/020	-	x	112	112	-	112
						174	174	-	174

Preparatory investigations, such as land surveys, quantity surveys, quality tests, other investigations and tests are not necessary in this case.

6. Costs of pre-investment studies

No.	Quantity	Unit	Item description	Local	Foreign	Unit cost FCFA 1000	Foreign cost FCFA 1000	Local cost FCFA 1000	Total cost FCFA 1000
1.	1	1	Pre-Feasibility Study Flour Milling in Niger and Nigeria SI/RAF/77 801	-	x	8.680	8.680	-	8.680
2.	1	1	Feasibility Study on Three Industrial Pilot Mills for Millet and Sorghum in Niger and Nigeria DP/RAF/77/020	-	x	15.680	15.680	-	15.680
						24.360	24.360	-	24.360

Preparatory investigations, such as land surveys, quantity surveys, quality tests, other investigations and tests are not necessary in this case.

6. Costs of pre-investment studies

No.	Quantity	Unit	Item description	Local	Foreign	Unit cost # 1000	Foreign cost # 1000	Local cost # 1000	Total cost # 1000
1.	1	1	Pre-Feasibility Study Flour Milling in Niger and Nigeria SI/RAF/77 801	-	x	37,2	37,2	-	37,2
2.	1	1	Feasibility Study on Three Industrial Pilot Mills for Millet and Sorghum in Niger and Nigeria DP/RAF/77/020	-	x	67,2	67,2	-	67,2
						104,4	104,4	-	104,4

Preparatory investigations, such as land surveys, quantity surveys, quality tests, other investigations and tests are not necessary in this case.

III. MARKET AND PLANT CAPACITY

1. Some preliminary remarks

In some other studies being concerned with the consumption and the milling of millet and sorgho, much in-depth-research is realized to find out

- to which share millet and sorgho is auto-consumed by the farmers and their families,
- to which extent millet and sorgho are marketed,
- which is the per-day-provision of the population with calories at all, and with cereals or millet and sorgho in special.

According to our in-depth-research done in Niger and Nigeria, we have come, however, to the conviction that all these aspects are only of minor, in any way not of main or even decisive importance for finding out the present or potential market size for industrially manufactured millet and/or sorgho-flour in these countries.

For

- whether the millet and sorgho is auto-consumed
- or it is marketed

it may alternatively be

- pounded
- or milled in small non-industrial village mills
- or milled in industrial mills.

And whether or not the population is sufficiently provided with millet or sorgho or not, the quantities available may alternatively be consumed in one of the three ways indicated above; the long discussions in many reports, whether a per-head-consumption of 190 kg per year or of 200 kg per year or even 220 kg per year is to be estimated or being regarded as sufficient or not, all these discussions are from our point of view as useless for finding out the market size for industrially manufactured flour as the calculation of surplus or deficit situation in the provision of the population with millet and sorgho. To our conviction, the only decisive factor for defining market size and potential for industrially manufactured millet and/or sorgho-flour is

- the way how millet and sorgho is actually consumed in private households
- and the size and the cereal-consumption-pattern of the production of products, in which millet and sorgho potentially may be used = bread production in bakeries and production of pastries (macaroni, spaghetti, noodles, chips, etc.)

We, therefore, have tried our best to find out as exactly as any possible how millet and sorgho is at present consumed in Niger and Nigeria

- both in private households (for daily meals)
- and in the industrial areas (bakeries plus pastry plants).

2. Present consumption-patterns for millet and sorgho in private households

- a) As we were told, millet and sorgho formerly was exclusively consumed in private households in a pounded way: Women had to pound millet and sorgho day for day by hand, needing 2 hours and more per day for this heavy, tiring work, which resulted, however, in a millet/sorgho-meal for the family, delighting this family most, as tasting something sour and smooth (as being prepared in a fermented way).
- b) This pounding was in the past time - perhaps up to about 15 - 20 years from now - the definitely only way of preparing millet/sorgho meals. In the course of the last 15 - 20 years (as a rough estimate only), another procedure was gradually introduced: The milling of millet/sorgho in small, primitive village mills. These mills have

- the advantage that they take away a considerable part of the heavy work women have otherwise to do daily in pounding hours and hours,
- have furtheron the advantage that the fermenting of the millet/sorgho flour is possible further on, so that the traditional, much loved taste remains unchanged,
- have, however, the disadvantage that people have to pay cash-money for getting the millet/sorgho milled (about 6 CFA/kg),
- and have the psychologically-based disadvantage to have basic, important functions of preparing the by far most important food for the family not done by the own wife, in the own house, but in an outside facility being operated by some non-family-, but at least well-known people.

Due to this advantage-/disadvantage-situation, the small village mills

- succeeded during the last years in gaining some significant share in total millet/sorgho-preparation,
 - but this success was going on not too quickly and meeting much resistance, with the consequence that even today pounding is not at all to be said to be definitely substituted by the small village mills: pounding is up to now in a very strong position.
- c) In having this development in mind, it cannot astonish at all that the next possible step of development - to mill millet/sorgho in industrial mills, being normally located

outside villages in urban centers to use their capacities sufficiently - that this step meets a lot of difficulties and resistance. This the more, as out of the point of view of population (mainly of the rural population) industrially milled millet/sorgho shows some significant disadvantages, but no advantages at all:

- Industrial flour is said to be not fermented, therefore, without the so much loved sour taste,
- from some former attempts (initiated by government e.g. in Niger) it is quite known that millet/sorgho-flour does not look white (as e.g. wheat), but grey, a difference being not accepted at all;
- based on some former experiences with sorgho-flour manufactured by Sotramil in Zinder and some small industrial mills in Northern Nigeria, industrial millet/sorgho-flour is said to be very expensive
 - . significantly more expensive than the millet/sorgho-flour manufactured in small non-industrial village mills,
 - . and even of the same price as wheat-flour (tasting and looking much better).

These former experiences are quite wide-spread in both countries and deeply believed, although the quantities manufactured were quite low.

- Further on many potential consumers of industrial millet/sorgho-flour mistrust this product as being something artificial, manufactured by unknown persons in unknown process under unknown conditions: The initial image of this industrial flour is, therefore, considerably burdened with these prejudices, certainly hindering considerably a quick success of this flour.

d) Conclusion:

- Although there is undoubtedly quite a big potential demand for industrial millet/sorgho-flour, the acceptance of this product will be quite low and limited for quite a long starting time in private households in both countries concerned;
- This definitely comes true at all in rural households, where the previous development-step (from pounding to small, non-industrial village mills) is up to now only realized to a limited extent, so that this next step has no major chance for being realized quite for a long time.
- So that chances for industrial flour only can be seen presently in urban regions,
- but even there only to quite a limited extent up to now
 - . due to the psychological
 - . due to the financial
 - . due to the qualitative (taste, colour, etc.)
 - . due to the wheat-competitive

reasons which were mentioned above.

3. Present consumption pattern for millet/sorgho-flour in bakeries and pastry-industry

There is quite a different situation in the 2 potential consumption-areas for millet/sorgho-flour just mentioned:

- a) The situation in bakeries is characterized by the two following opposite items:
- On one hand, bread-production is quite expanding, in Nigeria still more than in Niger; the demand for bread is growing permanently, production is only limited by the imported wheat being available; as due to foreign exchange problems the imports of wheat were shortened during the last years in Nigeria, production of bread had to be reduced, too; without this shortage of wheat, the production of bread would increase in Nigeria for at least 15 - 20 %/year. In Niger, where such shortage problems in the imports of wheat were not to be faced up to 1982, the bread-production increased 1981/1982 for more than 22 %, the number of bakeries, too; and it may be forecasted with only little probability of error that the demand for bread will increase permanently and significantly in both countries. From this point of view, the consumption-potential for industrial millet/sorgho-flour looks favourable; this the more as this potential is so big that it only can be covered by flour manufactured in industrial mills of some major size: Little village mills certainly are not able to cover this demand.
 - On the other hand, however, it will be very difficult for millet/sorgho-flour to get definitely a share at all, and even a 10 %-share in the flour-consumption for bread. From the technical point of view, it shall not be - as experts told us - impossible to have a share of 10 % or even more of millet/sorgho-flour in bread. But as already indicated above,
 - . there is a substantial resistance of the consumers to accept such mixed bread: They only accept pure wheat-bread, as due

- to the said better taste
- to the colour-point-of aspect
- and due to some psychological attitudes: Consumers like "French-style" of bread, and this is wheat-bread, and not a millet-wheat mixed bread.

. And there is consequently a substantial resistance of the (privately owned) bakeries, fearing to loose their business if selling mixed bread. The experience out of past time, where mixed bread had to be manufactured due to government's intervention in Niger, and where this bread proved not to be sold, this bad experience is still very fresh in the minds of all owners of bakeries.

Therefore, it may be very difficult to get millet/sorgho-flour to be sold to bakeries: Probably,

- . only interventions of government
- . and/or shortage of wheat over some longer periods

may give a good chance to millet/sorgho-flour in bread-production: In Nigeria, this flour will face still more difficulties and resistance than in Niger.

b) The situation in pastry-industry is quite an opposite one, with the same limited chances for millet/sorgho-flour as consequence, however, too:

- The acceptance of this type of flour is quite good: Neither from the point of view of taste, nor of the colour of the flour, there are major objections against using this flour in pastry-production; and there are a lot of successful examples, how to produce pastries like

macaroni, spaghetti, cookies, biscuits, etc. in using millet/sorgho-flour to quite a substantial share.

- The problem is, however, that pastry-production is quite limited up to now in both countries:
 - . In total Nigeria, about 50.000 tons of pastries are produced, out of which only about some 20 - 30 % are manufactured in Northern Nigeria.
 - . In Niger, there is rather no pastry-production up to now at all, only some imports of finished pastry-products; just now, it was, however, decided to establish a plant for pastry-production in former Sotramil-complex. Therefore, situation may change to some extent in future; but up to now, the sales-potential for millet/sorgho-flour in pastry-production has to be said rather not existing in Niger.

In total, the sales-chances for millet/sorgho-flour in pastry-industry should for today and for the near future be estimated as being quite limited, with, however, some significant chance to be much improved in further future.

4. Conclusions

To sum up: The chances for selling industrially manufactured millet/sorgho-flour has to be said to be quite limited up to now in both countries concerned:

- In private households, such flour is not consumed at all up to now, and some major objections and prejudices are deeply enrooted; only in urban households, some potentials seem to be existent for this flour for the next decade at least.

- Same situation has to be stated in bread-production, where however, government could quickly initiate a substantial change in ordering the production of mixed bread.
- In pastry-industry, the acceptance of this flour is quite good, but up to now, this industry is not existing at all in Niger, and not much developed in Northern Nigeria. But this may change in near future.

As both countries, however, are harvesting millet and sorgho in very substantial quantities per year, only limited chances for industrially manufactured millet/sorgho-flour as found out above for the present, may be sufficient for implementing some milling-capacities in near future: Even little shares of such flour in total consumption of millet and sorgho should be enough to use the capacities of some mills sufficiently. Therefore, some statistical view of millet and sorgho production and consumption shall be realized now.

5. Statistical view on the present production- and consumption-situation of millet and sorgho, substitutional products (wheat) and on major industrial user-areas (bakeries, pastry-industry) in Niger and Nigeria :

Forecast of further development

- a) The production and consumption situation and forecast in Niger

This situation and forecast is shown in the following table:

The production and consumption of millet/sorgho in Niger

	1978	1979	1980	1981	1982	Forecast 1985
1. Production (1000 t)						
1.1. Millet	1222,6	1255,2	1363,6	1313,8	1295,4	1415,0
1.2. Sorgho	371,2	350,8	367,9	321,6	356,5	370,0
Total production	1593,8	1606,0	1731,4	1635,4	1651,9	1785,0
2. ./.. Waste, Seed 15 %	239,1	240,9	259,7	245,3	247,8	267,8
For consumption	1354,7	1365,1	1471,8	1390,1	1404,1	1517,2
3. Out of this: tradi- tionally prepared (pounding)	1019,7	1010,1	1016,8	880,1	829,1	737,2
To be milled	335,0	355,0	455,0	510,0	575,0	780,0
4. Out of this: milled in small village-mills	170,0	180,0	255,0	310,0	365,0	535,0
Remaining	165,0	175,0	200,0	200,0	210,0	245,0
5. Out of this: milled in small urban mills	55	75	110,0	140,0	160,0	215,0
or prep.trad.in urban areas	110	100	90,0	60,0	50,0	30,0
Remaining: millet/sorgho being milled industrially:	-	-	-	-	-	-

Source of information :
Ministère du Développement Rural, Direction de l'Agriculture,
Niamey/Niger; Estimation, based on our experience.

Table of page 21, continued:

6. Some further information:

	1978	1979	1980	1981	1982	Forecast 1985
a) Rural consumption	1189,7	1190,1	1271,8	1190,1	1194,1	1272,2
=	87,8 %	87,2 %	86,5 %	85,6 %	85,1 %	83,9 %
Urban consumption	165,0	175,0	200,0	200,0	210,0	245,0
=	12,2 %	12,8 %	13,5 %	14,4 %	14,9 %	16,1 %
For comparison:						
Urban share in total population	12,3 %	12,9 %	13,4 %	13,9 %	14,4 %	15,9 %
b) Number of small mills to be installed						
- rural	800	1000	1200	1450	1700	2500
- urban	250	350	500	650	850	1150
c) Industrial consumption of wheat:						
1. Sales of wheat (t)				21.100	26.150	
2. Out of this: for bread				18.600	22.800	
for pastries				400	750	
others				2.100	2.600	
Total				21.100	26.150	
Imported pastries				1.900	3.650	
Industrial consumption potential				23.000	29.800	

Source of information :

Ministère du Développement Rural, Direction de l'Agriculture, Niamey

b) The production and consumption situation and forecast in
Nigeria / Northern Nigeria

The production and consumption of millet and sorgho in Nigeria/Nothern Nigeria

	1978	1979	1980	1981	1982	Forecast 1985
1. Production (1000 t)						
1.1. Millet	2579	2386	2440 ¹⁾	2460 ¹⁾	2460 ¹⁾	2400
1.2. Sorgho	3286	2409	2600 ¹⁾	2650 ¹⁾	2650 ¹⁾	2600
Total production	5865	4795	5040	5110	5110	5000
2. ./.. Waste, seed 15 %	880	719	756	767	767	750
For consumption	4985	4076	4284	4343	4343	4250
3. Out of this: trad. prep.(pounding)	1877	1111	1213	1184	1068	570
To be milled	3108	2965	3071	3159	3275	3680
4. Out of this: milled in small village-m.	1812	1897	1940	2004	2111	2515
Remaining (= urban)	1296	1068	1131	1155	1164	1165
5. Out of this:						
- milled in small urban mills	724	895	959	1066	1108	1165
- or prep. trad. in urban areas	572	173	172	89	56	-
Remaining:	-	-	-	-	-	-
millet/sorgho being milled industrially						
6. Some further information:						
a) Present ind. milling	: very limited quantities of sorgho					
b) Rural consumption	3689	3008	3153	3188	3179	3085
=	74,0 %	73,8 %	73,6 %	73,4 %	73,2 %	72,6 %
Urban consumption	1296	1068	1131	1155	1164	1165
=	26,0 %	26,2 %	26,4 %	26,6 %	26,8 %	27,4 %
c) Number of small mills to be installed						
- rural	8500	8900	9100	9400	9900	11800
- urban	3400	4200	4500	5000	5200	7000
d) ind. consumpt.of wheat:						
1. Sales of wheat (t)		900.000	1000.000	500.000	300.000	500.000
2. Out of this: for bread				380.000	240.000	400.000
for pastries				70.000	30.000	50.000
others		90.000	100.000	50.000	30.000	50.000

1) estimate

c) Some figures of main importance

ca) Share of pounding in total consumption of millet/
sorgho:

	<u>Niger</u>		<u>Northern Nigeria</u>	
1978	75,3 %	+ 8,0 % ¹⁾	37,6 %	+ 11,5 % ¹⁾
1979	74,0 %	+ 7,3 % ¹⁾	27,3 %	+ 4,2 % ¹⁾
1980	69,1 %	+ 6,1 % ¹⁾	28,3 %	+ 4,0 % ¹⁾
1981	63,3 %	+ 4,3 % ¹⁾	27,2 %	+ 2,1 % ¹⁾
1982	59,0 %	+ 3,6 % ¹⁾	24,6 %	+ 1,3 % ¹⁾

1985	48,6 %	+ 2,0 % ¹⁾	13,0 %	+ 0,0 % ¹⁾
1990	30,0 %	+ 1,0 % ¹⁾	8,0 %	+ 0,0 % ¹⁾

cb) Share of small village mills in total consumption of
millet/sorgho

	<u>Niger</u>	<u>Northern Nigeria</u>
1978	12,6 %	36,3 %
1979	13,2 %	46,5 %
1980	17,3 %	45,3 %
1981	22,3 %	46,1 %
1982	26,0 %	48,6 %

1985	35,3 %	59,2 %
1990	50,0 %	61,0 %

1) = pounding in urban areas

cc) Share of small urban mills

	<u>Niger</u>	<u>Northern Nigeria</u>
1978	4,1 %	14,6 %
1979	5,5 %	22,0 %
1980	7,5 %	22,4 %
1981	10,1 %	24,6 %
1982	11,4 %	25,5 %
1985	14,1 %	27,4 %
1990	19,0 %	31,0 %

cd) Volume and share of urban consumption

	<u>Niger</u>		<u>Nigeria/Northern Nigeria</u>	
	urban cons. (1000 tons)	share in total consumption	urban cons. (1000 tons)	share in total consumption
1978	165,0	12,2 %	1296,0	26,0 %
1979	175,0	12,8 %	1068	26,2 %
1980	200,0	13,5 %	1131	26,4 %
1981	200,0	14,4 %	1155	26,6 %
1982	210,0	14,9 %	1164	26,8 %
1985	245,0	16,1 %	1165	27,4 %
1990	390,0	21,0 %	1361	29,0 %

6. From these tables : The substitutional potential for industrially produced millet/sorgho-flour in the two countries: present situation

The figures just given point out very clearly the main characteristics for the consumption of industrial millet/sorgho-flour in Niger and Nigeria:

- (1) There is no present production or consumption of such flour at all, and no signs are to be seen that this situation will change in near future.
- (2) There are some areas of consumption, which are still so much back in the development of their patterns and attitudes of consumption that they seem to be quite unlikely to be converted to accept industrial flour in near future:
 - This mainly comes true for those consumers, and those areas of consumption, where up to now pounding is used exclusively or predominantly: The next step of development of this sector will be to substitute pounding more and more by using small village mills; after this step is done, there may - perhaps, but not sure and definitely - be a further substitutional development towards accepting (at least to some degree) industrially manufactured flour, too.
 - And this comes true for those consumers, living in rural areas and accepting at least to some degree millet/sorgho to be milled in small village mills. It is, certainly, something more likely that this group would in some future be ready to accept to a limited extent industrially manufactured flour, too; but

. their resistance to do so

. and the difficulties to get this flour transported and distributed to these little villages far away

would be so big that no real sales-chances should be seen for industrial flour in this sector for quite a long time (at least).

(3) Some better chances should be assumed for industrial flour in those urban consumer-areas, in which today millet/sorgho is consumed being presently milled in small non-industrial urban mills. As

- urban population will grow continuously and significantly in future,

- and this population is more ready to change traditional attitudes, it may be necessary (= the small urban mills should perhaps be not sufficient in their capacity in future to meet the fast growing urban demand) and possible to move a permanently increasing share of all urban population to accept industrial flour. But in any way, this process will step forward only slowly, with little increase per year.

(4) Some potential chances have to be seen for industrially manufactured millet/sorgho-flour in bakeries. In spite of all the resistance to accept this flour today in this sector, it may be called a potential user-sector for this type of flour, too.

(5) The best chances to be accepted, industrially manufactured millet/sorgho-flour definitely will find in pastry-industry. If this industry will develop in future (and we are sure that this definitely will happen), the sales volume for this type of flour will go up permanently.

In total, the sectoral chances for industrially manufactured millet/sorgho-flour may be summed up in this way:

- Best chances: pastry-industry
- Second-best chances: bakeries
- Third-best chances: urban population, presently consuming millet/sorgho being milled in small, non-industrial urban mills
- Very limited chances: rural population, consuming flour manufactured in small, non-industrial village-mills
- No chances for any reasonable time: rural population, consuming even today millet/sorgho in a pounded way

7. The "should-situation" in future

The overall view just given on the chances of selling industrially manufactured millet/sorgho-flour looks not much promising or positive: The sales chances should be said to be quite limited, if no substantial change would be realized in the market-conditions,

- being initiated by the consumers themselves (private or industrial)
- and/or being initiated by some external institutions, mainly by government.

Up to now, we cannot see any major change in consumers' behaviour on behalf of an increasing acceptance of industrially manufactured millet/sorgho-flour. But we can see - and were definitely confirmed about this by governmental authorities in both countries - some very important hints that mainly the 2 governments will create more favourable conditions to increase acceptance and consumption of this flour in future, may it be by legislative means or in some other way. For there are some very important reasons asking the two governments urgently to do all to promote the consumption of industrially manufactured millet/sorgho-flour in their countries. The most important of these reasons are:

- a) the urgent necessity to substitute wheat to save foreign exchange, mainly in bread-production; the only way to reach this aim (by domestic means) is, however, to develop the production and consumption of industrially manufactured millet/sorgho-flour to be in a position to produce mixed bread.
- b) the urgent necessity to establish a domestic pastry-industry, again due to the same reason = to save foreign exchange spent up to now for importing pastry-products.
- c) the urgent necessity to improve more and more the working and living conditions of women. To reach this aim, the pounding of millet/sorgho should be much more than up to now replaced by other procedures = by milling.
- d) and finally, the necessity of stabilizing the flour provision of fast-growing urban population. The aim may no longer be reached in future by using small urban mills: Only by installing some industrial mills, this aim will be reached in future.

8. Conclusions and forecast of the development of demand for industrially manufactured millet/sorgho-flour in Niger and Nigeria under optimal assumptions

These 4 factors just mentioned will force government in future (partly even today)

- to do all efforts to increase the consumption of industrially manufactured millet/sorgho-flour in their countries, both in the private and the industrial segment,
- and to give in this way substantial additional impulses to the consumption of this product,
- additionally to the development in the consumption of this product, which certainly would go up even without these impulses, but in a quite moderate and slow extent only.

In adding

- the normal development of the consumption of such flour (coming out of the normal development-process of consumers' attitudes and behaviour towards industrially manufactured flour as indicated before)
- and the additional development being initiated and caused by governments' activities to increase the consumption of industrially manufactured millet/sorgho-flour out of the reasons mentioned above,

in adding these 2 developments, the consumption of industrially manufactured millet/sorgho-flour in Niger and Northern Nigeria may be forecasted as follows (in 1000 tons of flour, in using the factor: 1 t of millet/sorgho-flour = 1,3 tons of millet/sorgho-grain):

Forecasting the future development of the consumption of industrially manufactured millet/sorgho-flour in Niger:
 Definition of milling-capacity needed

	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990
A. The demand-potential f. ind. millet/ sorgho-flour										
1. Pastry-industry:										
1.1. Consumpt. of flour at all (wheat, etc.) t	400	750	850	1000	1400	1800	2200	2500	2800	3100
1.2. Potential share of ind. millet/sorgho-f.										
- without government-actions				10 %	15 %	20 %	25 %	25 %	25 %	25 %
- incl. government-actions				10 %	20 %	30 %	40 %	50 %	50 %	50 %
- = consumption in to*)	-	-	-	100	280	540	880	1250	1400	1550
2. Bakeries / bread production:										
2.1. Consumpt. of flour at all (wheat, etc.) t	18600	22800	28000	34000	39000	44000	49000	53700	58000	61000
2.2. Potential share of ind. millet/sorgho-f.										
- without government-actions	-	-	-	-	-	1 %	2 %	3 %	4 %	4 %
- incl. government-actions	-	-	-	-	-	5 %	7 %	9 %	11 %	14 %
- = consumption in to*)	-	-	-	-	-	2200	3400	4800	6400	8500
3. Private households in urban regions:										
3.1. Consumpt. of millet/sorgho milled i. small, non-ind. urban mills (t)	140000	160000	178000	196000	215000	235000	260000	295000	335000	380000
3.2. Potential share of ind. millet/ sorgho-flour:										
- without government-actions	-	-	-	-	-	1 %	2 %	3 %	3 %	3 %
- incl. government-actions	-	-	-	-	1 %	3 %	4 %	5 %	6 %	7 %
- = consumption in to grain					2150	7050	10400	14700	20100	26600
- = equivalent in flour (t)*)					1650	5400	8000	11300	15500	20500
4. Consumpt. of ind. manuf. millet/sorgho- flour in other household-segments (rural-households, etc.) Assumpt. 8 - 10 % of consumption in item 3. = (t)	-	-	-	-	130	430	720	1020	1550	2050
5. Total consumpt. of ind. millet/ sorgho-flour:										
a) based on governm.-actions (t)	-	-	-	100	2060	8750	13000	18370	24850	32600
b) without government-actions (t)	-	-	-	100	210	2750	5890	9650	11520	12860

*) assumed government-actions are intensively realized
 table continued next page

Table of page 31, continued:

	1981	1982	1983
B. Industrial milling capacity needed (degree of using capacity: max. 80 %)			
1. Minimum (t./year) (= without government-actions)			
2. Maximum (t./year) (= inclusive government- actions)			

1984	1985	1986	1987	1988	1989	1990
	-	6000	8000	12000	15000	17000
	3000	10000	17000	24000	32000	42000

Forecasting the future development of the consumption of industrially manufactured millet/sorgho-flour in Nigeria / Northern Nigeria: Definition of milling-capacity needed

	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990
A. The demand-potential for industrially millet/sorgho-flour:										
1. Pastry-industry:										
1.1. Consumpt.of flour at all(wheat, etc.) (t) ¹⁾	70000	30000	35000	45000	50000	57000	64000	72000	81000	90000
1.2. Pot.share of ind. millet/sorgho-f.										
- without government-actions				2 %	2,5 %	3 %	3,5 %	4 %	4 %	4 %
- incl. government-actions				2 %	3 %	4 %	5 %	5 %	5 %	5 %
- = consumption (in t) ²⁾	-	-	-	900	1500	2300	3200	3600	4000	4500
2. Bakeries/bread-production:										
2.1. Consumpt.of flour at all (wheat, etc.) (t) ¹⁾	380000	240000	400000	440000	484000	532000	586000	644000	708000	779000
2.2. Pot.share of ind.millet/sorgho-f.										
- without government-actions	-	-	-	-	-	0,3 %	0,5 %	0,7 %	0,9 %	1,0 %
- incl. government-actions	-	-	-	-	-	0,6 %	1,0 %	1,5 %	2,0 %	2,0 %
- = consumption in t) ²⁾	-	-	-	-	-	3190	5860	9660	14160	15580
3. Private househ. in urban regions:										
3.1. Consumpt. of millet/sorgho milled in small, non-ind.urban mills(t) ¹⁾	1066000	1108000	1127000	1146000	1165000	1205000	1245000	1283000	1321000	1361000
3.2. Pot.share of ind.millet/sorgho-f.										
- without government-actions	-	-	-	-	-	0,6 %	1,2 %	1,8 %	1,8 %	1,9 %
- incl. government-actions	-	-	-	-	0,6 %	1,8 %	2,3 %	2,8 %	3,5 %	4,3 %
- = consumption (in t) ²⁾	-	-	-	-	7000	21700	28600	35900	46200	58500
- = equivalent in flour	-	-	-	-	5380	16700	22000	27600	35500	45000
4. Consumpt. of ind.millet/sorgho-f. in other househ.(rural househ., etc.):Assumpt. 5) of consumption in item 3. = t) ²⁾										
					670	840	1100	1380	1780	2250

1) all Nigeria

2) assumed government-actions are intensively realized

table continued next page

Table page 34, continued:

	1981	1982
5. <u>Total consumption of industrial millet/sorgho-flour:</u> a) based on government-actions (t) b) without government actions (t)		
8. Industrial milling-capacity needed (degree of using capacity: 80 %)		
1. Minimum (t /year) (= without government-actions)		
2. Maximum (t /year) (= incl. government-actions)		

1983	1984	1985	1986	1987	1988	1989	1990
	900 900	7550 1250	23030 9145	32160 17230	42240 26023	55440 28827	67330 32275
	-	2000 10000	16000 29000	22000 40000	32000 53000	38000 69000	42000 84000

The milling capacities needed are forecasted as follows
(in tons of flour)

	Niger		Nigeria	
	min.	max.	min.	max.
1984	-		-	-
1985	-	3.000	2.000	10.000
1986	6.000	10.000	6.000	29.000
1987	8.000	17.000	22.000	40.000
1988	12.000	24.000	32.000	53.000
1989	15.000	32.000	38.000	69.000
1990	17.000	42.000	42.000	84.000

Assumptions made for calculation of these figures :

- a) the capacities would be used to maximally 80 %
- b) some small capacity-reserve is included.

This quite favourable development, however, only definitely will take place, if some very important "critical factors of success" are realized.

9. The "critical factors of success" for the 3 pilot-mills

In total, we just came to the conclusion that

- there should be sufficient acceptance and demand in the 2 markets to justify the installation
 - . first of 3 pilot-mills each of quite limited capacity,
 - . followed later on (after further development of the markets) by further mills, then certainly of bigger capacities (to manufacture in the cost-optimum)

- but it was pointed out, too, that this acceptance of industrially manufactured millet/sorgho-flour is not indoubtedly, unconditionally given, but bound on some very important conditions to become definitely effective.

These conditions constitute the "critical factors of success" for the 3 pilot-mills, and for further mills in future, too: Only if these factors (all of them) are given

- optimally to an utmost,
- but at least to a significant extent

only then the installation of the 3 pilot-mills promises to become - from the market-/demand-point of view - a good success.

There are the following "critical factors of success" to be met best:

1st factor: Both governments should agree to regulations to give industrially manufactured millet/sorgho-flour a better, substantial chance in the markets. The most important of these regulations should be:

- to restrict wheat-imports at all
- to ask bakeries obligatorily to produce mixed bread, with a share of first only a few percent, later up to 10 or even 15 % (if technically possible) of millet/sorgho-flour,
- to restrict imports of pastries, encouraging and supporting the domestic production of pastries, with major shares of industrially manufactured millet/sorgho-flour included,

- to undertake promotion campaigns
 - . both to reduce pounding to the better welfare of the women
 - . and to better the image of industrially manufactured flour,
- to install some warehouse-system in urban areas for industrially manufactured flour to ensure a permanent sufficient provision of population.

As a matter of fact the above mentioned restriction of wheat-imports agrees to the main objectives of both the National Development Plans of the Niger and Nigeria, but certainly such a measure has to be initiated very carefully and in the long run only.

2nd factor: In-depth-research should be done on a cooperative basis in the two countries to

- develop new products on the basis of industrially manufactured millet/sorgho-flour, both
 - . in private household fresh consumption (daily meals, prepared in the households)
 - . in pastries
 - to substitute wheat in present product compositions
 - and to create new products (pastries, snacks, sweeties, etc.) based on millet/sorgho-flour
 - . in bakeries, again in a (wheat-)substitutional and new-product-creating way
- and to try to diminish the main disadvantage of industrial flour (= not to be fermented, therefore without sour taste), but the colour problems, too,
- and to solve the technical problems to use this flour in bakeries and industry.

A research-organization of it's own should be founded, cooperating with practice as closely as any possible.

3rd factor: In spite of all these efforts both of government and of research and product-development, the capacities of the 3 pilot-mills should be as limited as it economically is feasible. We think that this comes true for mills with a capacity of 6000 tons grain/year; but if any possible from the cost-point of view, even 3000 tons - mills should be realized; we shall do our calculations later on for both types.

4th factor: As a further potential problem for industrially manufactured flour we pointed out formerly that industrially manufactured flour may be significantly more expensive as if millet/sorgho is consumed in one of the 2 other possible ways. This would limit the chances of this flour substantially. Therefore, it should be of key importance of high priority to manufacture this flour in the cost-optimum, what is synonym to cost-minimum: as cheaply as any possible.

5th factor: To reach this aim, and to keep investments and their (not only financial) risks as low as any possible, existing mills and other installations should be used wherever possible and wherever resulting in some cost- or other advantages: If in an existing mill (producing today rice or wheat-flour), it would be possible, to use (additionally or at least alternatively)

- a part of the existing manpower (in top-or middle-management, or on the skilled- and unskilled worker-level)
- a part of the existing machinery (what should in principle be possible for rather all operations outside the definite milling process)

- a part of the existing civil-works-potentials (offices, plant-buildings, warehouses, etc.)
- and a part of the existing infrastructure (trucks, roads, power-provision, etc.)
- and a part of the existing working-systems (grain-collecting systems, flour-supplying systems, etc.)

this definitely should be done to

- lower investments and current operating costs
- and to lower risks of failure.

6th factor: Due to the same reasons, but also to create a consumer-confidence-potential for industrial flour as high as any possible, we further think it a "critical factor of success" to install these pilot-mills near (or better: inmidst of) to the potential consumption areas as any possible. The stands of these mills, therefore, should be in urban areas at all, but near to the centers of industrial use of this flour, too.

7th factor: To minimize the possible negative reactions to industrially manufactured millet/sorgho-flour, this flour should be manufactured out of that grain, which consumers up to now know best. As indicated before,

- consumers in Niger are much more familiar with millet than with sorgho
- and the same comes true in principle, only to some reduced extent, to the consumers in Nigeria, too.

Therefore, we recommend to manufacture in the pilot-mills millet, and not sorgho, although the level of experience in industrial milling is to some extent higher concerning sorgho.

8th factor: Finally, intensive marketing efforts have to be realized in both countries to implement industrially manufactured millet-flour to best possible conditions and intensity in the 2 markets. The most important components of this marketing concept should be

- a good product policy (see above)
- a good distribution policy
- a good pricing policy
- and a good sales promotion policy, convincing potential consumers best.

10. The development model for industrial millet-mills in Niger and Nigeria

To meet these "critical factors of success" best, the following model or concept of implementing pilot-mills for industrial millet-flour-production in the 2 countries concerned should be realized:

- (1) A millet-mill should be installed in Niamey on the site of, and in very close combination with the existing rice-mill. The starting capacity should be 3000 t /year with immediate planning from beginning to increase this capacity to 6000 t /year. If this 2-step-development originates additional costs of significant importance, a starting capacity of 6000 t /year should be accepted, too, with no further extension in future, however.

- (2) A further millet-mill should be established in combination with the existing old and new (being soon under construction) Sotramil-plant in Zinder; the capacity should be the same as just indicated for Niamey, with the same alternatives, too.
- (3) A third millet-mill finally should be installed in Kano, in very close combination with the existing wheat-mill of NNFM. Here, the capacity should definitely be 6000 t year from the beginning.
- (4) As necessary supplements to the installation of the 3 mills just mentioned, we recommend strongly:
- a) the existing seed-research-center at the university of Zaria should be equipped with
- all manpower (experts)
 - and all equipment
- needed to work effectively as "product-development-center" for products based on industrially manufactured millet-flour. Main emphasis should be laid in this center on the development of mixed-bread-products and of meals for private households, being in a position to make the disadvantage of this flour to be not fermented and tasting, therefore, not in a sour way forgotten.
- b) the experimental bakery in Kano (being in quite poor conditions today, if still existing at all) should be organized as an outside satellite of the development-center of Zaria. Some additional equipment and manpower should be transferred to this bakery enabling it to assist Zaria effectively in the field of developing millet-based bakery-products.

c) Sotramil finally should be equipped with some additional manpower and equipment to act as development-center for millet-based pastry-products.

d) Finally, a millet-flour-marketing-board should be established in Niamey (perhaps in close connection to the Niger-Nigeria-Joint-Commission), with a subsidiary office in Kano to

- first promote the consumption of industrially manufactured millet-flour

- and to care for the physical distribution of this product.

A 3-experts-team in Niamey (plus secretarial services) and a 2-experts-team in Kano should be sufficient at all.

This is the model of implementing industrial milling of millet in the 2 countries, which we recommend most. It fits the requirements of the 8 "critical factors of success" as they were pointed out before, best, as proven in the following table:

(table, see next page)

Crit. factors of success	Products proposed	(1)mill combined with rice-mill in Niamey	(2)mill combined with Sotramil in Zinder	(3)mill combined with wheat-mill in Kano	(4)product-development center in Zaria*)	(5)product-development-center (pastries) in Zinder	(6)marketing-board in Niamey and Kano
1. Government regulations agreed	should be agreed to each projected stand						
2. New product-developm. realized intensively	applying (households): yes	applying (pastr.): yes	applying (households + baker.): yes	yes	yes	accompanying market-research	
3. Limited capacities	yes:3000 t /y max. 6000 t/y	yes: 3000 t /y max. 6000 t /y	yes: 6000 t /y	not relevant	not relevant	not relevant	
4. Manufacturing in a cost-optimum	yes, possible at all	yes, possible at all	yes, possible at all	yes, possible at all	yes, possible at all	yes, possible at all	
5. Minimizing investments and operating costs by combining with existing manpower and installations	yes, by closely combining with existing rice-mill	yes, by closely combining with old Sotramil-plant + new pastry- installat.	yes, by closely combining with existing NNFM-wheat-mill	yes, by using partly already existing re-search manpower and facilities	yes, by using existing pastry-plant-manpower and installations	no investment necessary manpower: partly using Joint Commission staff	
6. Stands near to consumer centers	yes	yes	yes	yes	yes	yes	
7. Millet available and accepted by consumers	yes	yes	sufficiently yes	sufficiently yes	yes	sufficiently yes	
8. Marketing-efforts to be realized	yes	yes	yes	yes	yes	yes	

*) incl. the experimental bakery in Kano

Conclusions: All the stands proposed meet the "critical factors of success"

- in most cases fully,
- or at least very sufficiently,
- or these critical factors of success do not depend in their realization on a given or proposed stand, what means that they may be met by each stand.

This check gives us full justification to recommend our model of installing

- 3 pilot-mills for industrially manufactured millet-flour
- and some supporting, supplementary installations and facilities

to be realized, if the economical feasibility is checked carefully, and comes to positive results. This may be checked now.

IV. MATERIAL AND INPUT REQUIREMENTS

1. Raw Material

1.1. Definition of millet- and sorgho-qualities appropriate for industrial processing-----

For the industrial processing we recommend, an "average level" of common millet and sorgho quality is requested and sufficient, too.

1.1.1. Quality of millet

The average percentage of the various parts of common millet-grain are

- hulls	16 %
- fruit and seed coats	3 %
- aleuron layer	6 %
- endosperm	70 %
- embryo or germ	5 %
Total	<u>100 %</u>

The chemical composition of common millet as whole grain contains 13.2 % protein, 4 % fat, 12,2 % cellulose and 4.1 % ash.

This average quality of common millet is available very well in all areas of Niger and Northern Nigeria our mission visited.

1.1.2. Quality of sorgho

For industrial processing an average quality of common sorgho resp. guinea corn is requested. From the industrial point of view differences between "sorgho" and "guinea corn" (red colour resp. golden colour, etc.) can be neglected.

The average sorgho / guinea corn grain contains

- starch	80 %
- protein	12 %
- minerals	2 %
- fat	3 %
- cellulose	3 %
Total	100 %

The structure of the sorgho grain is similar to that of all other cereals. The endosperm may be mealy or flinty; the embryo or germ is rather well developed (6 % of the grain weight).

Sorgho/guinea corn of this common quality can be obtained very well in the areas we visited, esp. in Northern Nigeria.

1.2 Areas bringing up requested qualities and quantities

According to our recommendation to establish industrial pilot mills in

- Niamey-Kirkissoye
- Zinder and
- Kano

the environmental areas of these cities have to be analyzed in regard to their production quantities of millet and sorgho.

Therefore, we have to answer the question, whether sufficient quantities of common millet and sorgho are available in the Niamey-, Zinder- and Kano-areas.

1.2.1. Niamey and Zinder

The millet- and sorgho-production-statistics of the Republic of Niger contain subsequent figures:

- a) for areas bringing up millet 1977 - 1982,
- b) for areas bringing up sorgho 1977 - 1982,
- c) for areas bringing up millet and sorgho 1977 - 1982.

(see following pages)

a) Niger: Areas bringing up millet 1977 - 1982

Area	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Niamey	272	297	328	325	322	319
Dosso	197	211	219	247	256	254
Tahoua	173	158	162	183	170	151
Maradi	214	224	241	289	265	268
Zinder	259	226	293	303	285	284
Diffa	16	7	13	16	17	20
Agadez	-	-	-	-	-	-
Total	1131	1123	1256	1363	1315	1296

Source of information :
Ministère du Développement Rural, Direction de l'Agriculture,
Niamey/Niger

b) Niger: Areas bringing up sorgho 1977 - 1982

Areas	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Niamey	27	52	44	42	32	27
Dosso	12	21	19	20	18	24
Tahoua	105	96	101	112	115	121
Maradi	81	91	82	70	82	89
Zinder	90	92	84	91	62	80
Diffa	20	20	22	32	13	13
Agadez	-	-	-	-	-	1
Total	335	372	352	367	322	355

Source of information :
 Ministère du Développement Rural, Direction de l'Agriculture,
 Niamey/Niger

c) Niger: Areas bringing up millet and sorgho 1977 - 1982

Area	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Niamey	299	349	372	367	354	346
Dosso	209	232	238	267	274	278
Tahoua	278	254	263	295	285	272
Maradi	295	315	323	359	347	357
Zinder	349	318	377	394	347	364
Diffa	36	27	35	48	30	33
Agadez	-	-	-	-	-	1
Total	1466	1495	1608	1730	1637	1651

Source of information :
 Ministère du Développement Rural, Direction de l'Agriculture,
 Niamey/Niger

On the basis of these figures we can draw the following conclusions concerning the establishment of industrial pilot mills in Niamey and Zinder.

1.2.1.1. Area of Niamey

From 1977 to 1982 the area of Niamey produced an average annual millet quantity of 311.000 tons, i.e. 25 % of the total average Niger-production (app. 1.247.000 tons).

From 1977 to 1982 the area of Niamey produced an average annual sorgho quantity of 37.000 tons, i.e. 11 % of the total average Niger-production (app. 351.000 tons).

From 1977 to 1982 the area of Niamey produced an average annual millet and sorgho quantity of 348.000 tons, i.e. 22 % of the total average Niger-production (app. 1.598.000 tons).

An industrial pilot mill of a milling capacity of 3.000 tons per year requests 0.9 percent of the total millet and sorgho production of the Niamey area.

An industrial pilot mill of a milling capacity of 6.000 tons per year requests 1.8 percent of the total millet and sorgho production of the Niamey area.

As 89 % (= 311.000 tons) of the total production of the Niamey-area are millet, the industrial pilot mill to be established in Niamey-Kirkissoye should concentrate on processing of millet only.

In this case a pilot mill of 3000 tons' capacity requests 1.0 percent, and a pilot mill of 6000 tons' capacity requests 2.0 percent of the total average millet production of the Niamey-area.

Conclusion: If an industrial pilot mill will be established in Niamey-Kirkissoye, its requested millet-inputs are completely available in the Niamey-area, too.

Notes on calculation :

The area of Niamey is bringing up an average millet-production of 311.000 tons. This figure is the yearly average 1977-1982, derived from production figures page 48, first line.

The Area of Niamey is bringing up an average sorghum-production of 37.000 tons. This figure is the yearly average 1977-1982, derived from production figures, page 49, first line.

The addition of 311.000 tons/millet and 37.000 tons/sorghum amounts to 348.000 tons total average production of millet and sorghum in the Niamey area. We assume that this figure represents a valid and reliable indicator of the production of millet and sorghum in the Niamey area over a longer period.

We suggest two types of industrial pilot mills :
Type A requests 3000 tons of cereals a year, Type B requests 6000 tons a year. This means that Type A requests a quantity of 0.9 percent (i.e. 3000 tons : 348.000 tons) and Type B requests a quantity of 1.8 percent (i.e. 6000 tons : 348.000 tons) of the total average annual production in the Niamey area.

This leads to the conclusion, that there is enough production quantity available in the Niamey area. 0.9 resp. 1.8 percent of a whole area-production should be purchased without any difficulties by the pilot mill to be established in this region.

The areas of Zinder and Kano are analysed according to this scheme, too.

1.2.1.2. Area of Zinder

From 1977 to 1982 the area of Zinder produced an average annual millet quantity of 275.000 tons, i.e. 22 % of the total average Niger-production (app. 1.247.000 tons).

From 1977 to 1982 the area of Zinder produced an average annual sorgho quantity of 83.000 tons, i.e. 24 % of the total average Niger-production (app. 351.000 tons).

From 1977 to 1982 the area of Zinder produced an average annual millet and sorgho quantity of 358.000 tons, i.e. 22 % of the total average Niger-production (app. 1.598.000 tons).

An industrial pilot mill of a milling capacity of 3.000 tons per year requests 0.9 percent of the total millet and sorgho production of the Zinder-area.

An industrial pilot mill of a milling capacity of 6.000 tons per year requests 1.8 percent of the total millet and sorgho production of the Zinder-area.

77 % (= 275.000 tons) of the total production of the Zinder-area are millet; therefore, an industrial pilot mill to be established in Zinder should concentrate on processing of millet.

In this case a pilot mill of 3.000 tons' capacity requests 1.1 percent and a pilot mill of 6.000 tons' capacity requests 2.2 percent of the total average millet production of the Zinder-area.

Conclusion: If an industrial pilot mill will be established in Zinder, its requested millet-inputs are completely available in the department of Zinder, too.

1.2.2. Kano

On the basis of available millet- and sorgho-production statistics of the Republic of Nigeria we estimate subsequent figures:

- a) for areas bringing up millet 1977 - 1982
- b) for areas bringing up sorgho 1977 - 1982
- c) for areas bringing up millet and sorgho 1977 - 1982

in Northern Nigeria

(see following pages)

a) Northern Nigeria: Areas bringing up millet 1977 - 1982

Area	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Bauchi	231	207	191	195	197	197
Benue	32	28	26	27	27	27
Bornu	373	333	308	315	317	317
Gongola	20	19	17	18	18	18
Kaduna	489	435	403	412	416	416
Kano	555	495	458	468	472	472
Kwara	41	37	33	34	34	34
Niger	38	33	31	32	32	32
Plateau	81	71	67	68	69	69
Sokoto	1033	921	852	871	878	878
Total	2893	2579	2386	2440	2460	2460

Source of information :
Federal Office of Statistics, Rural Economy Survey, Lagos/Nigeria

b) Northern Nigeria: Areas bringing up sorgho 1977 - 1982

Area	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Bauchi	316	353	258	278	284	284
Benue	83	91	67	73	74	74
Bornu	124	137	101	109	111	111
Gongola	301	335	246	265	270	270
Kaduna	404	451	330	356	363	363
Kano	454	507	371	401	408	408
Kwara	91	101	75	81	82	82
Niger	183	204	149	161	164	164
Plateau	230	256	188	203	207	207
Sokoto	764	851	624	673	687	687
Total	2950	3286	2409	2600	2650	2650

Source of information :
Federal Office of Statistics, Rural Economy Survey, Lagos/Nigeria

c) Northern Nigeria: Areas bringing up millet and sorgho
1977 - 1982

Area	Production per year (1000 tons)					
	1977	1978	1979	1980	1981	1982
Bauchi	547	560	449	473	481	481
Benue	115	119	93	100	101	101
Bornu	497	470	409	424	428	428
Gongola	321	354	263	283	288	288
Kaduna	893	886	733	768	779	779
Kano	1009	1002	829	869	880	880
Kwara	132	138	108	115	116	116
Niger	221	237	180	193	196	196
Plateau	311	327	255	271	276	276
Sokoto	1797	1772	1476	1544	1565	1565
Total	5843	5865	4795	5040	5110	5110

Source of information :
Federal Office of Statistics, Rural Economy Survey, Lagos/Nigeria

From these figures we can derive the following statements concerning the establishment of an industrial pilot mill in Kano.

From 1977 to 1982 the Kano State produced an estimated average millet quantity of 487.000 tons, i.e. 19 % of the estimated total average production of Northern Nigeria/Nigeria (app. 2.526.000 tons).

From 1977 to 1982 the Kano State produced an estimated average annual sorgho quantity of 425.000 tons, i.e. 15 % of the estimated total average annual production of Northern Nigeria/Nigeria (app. 2.758.000 tons).

From 1977 to 1982 the Kano State produced an estimated average annual millet and sorgho quantity of 912.000 tons, i.e. 17 % of the total average annual production (app. 5.284.000 tons).

An industrial pilot mill of a milling capacity of 3.000 tons per year requests 0.3 percent of the total average annual millet and sorgho production of Kano State.

An industrial pilot mill of a milling capacity of 6.000 tons per year requests 0.6 percent of the total average annual millet and sorgho production of the Kano State.

If millet only or sorgho/guinea corn only are to be processed, a pilot mill of 3000 tons' capacity requests 0.6 percent of the total average

millet production resp. 0.7 percent of the total average sorgho production of the Kano State. A pilot mill of 6000 tons' capacity requests 1.2 percent of the total average millet production resp. 1.4 percent of the total average sorgho production of the Kano State.

Conclusion: The requested millet- and sorgho inputs of an industrial pilot mill to be established in Kano are completely available in the Kano State, too.

1.3 Definition of an adequate production programme

The production programme of the three pilot mills should be based on millet inputs. These inputs should be processed into

- flour (80 % of all millet inputs) and
- semolina (20 % of all millet inputs).

We suppose a yield of 80 % for both alternatives of pilot mills (3.000 tons resp. 6.000 tons p.a.) recommended. Thus subsequent quantities of flour and semolina can be obtained.

a) Industrial pilot mill of 3.000 tons per year

millet input	3000 t
yield, thereof	2400 t

- flour 1920 t
- semolina 480 t

b) Industrial pilot mill of 6.000 tons per year

millet input	6000 t
yield, thereof	4800 t
- flour	3840 t
- semolina	960 t

Millet flour should be admixed to wheat flour to a substantial degree or finished to pastries. Semolina should also be finished to pastries and products like couscous, etc.

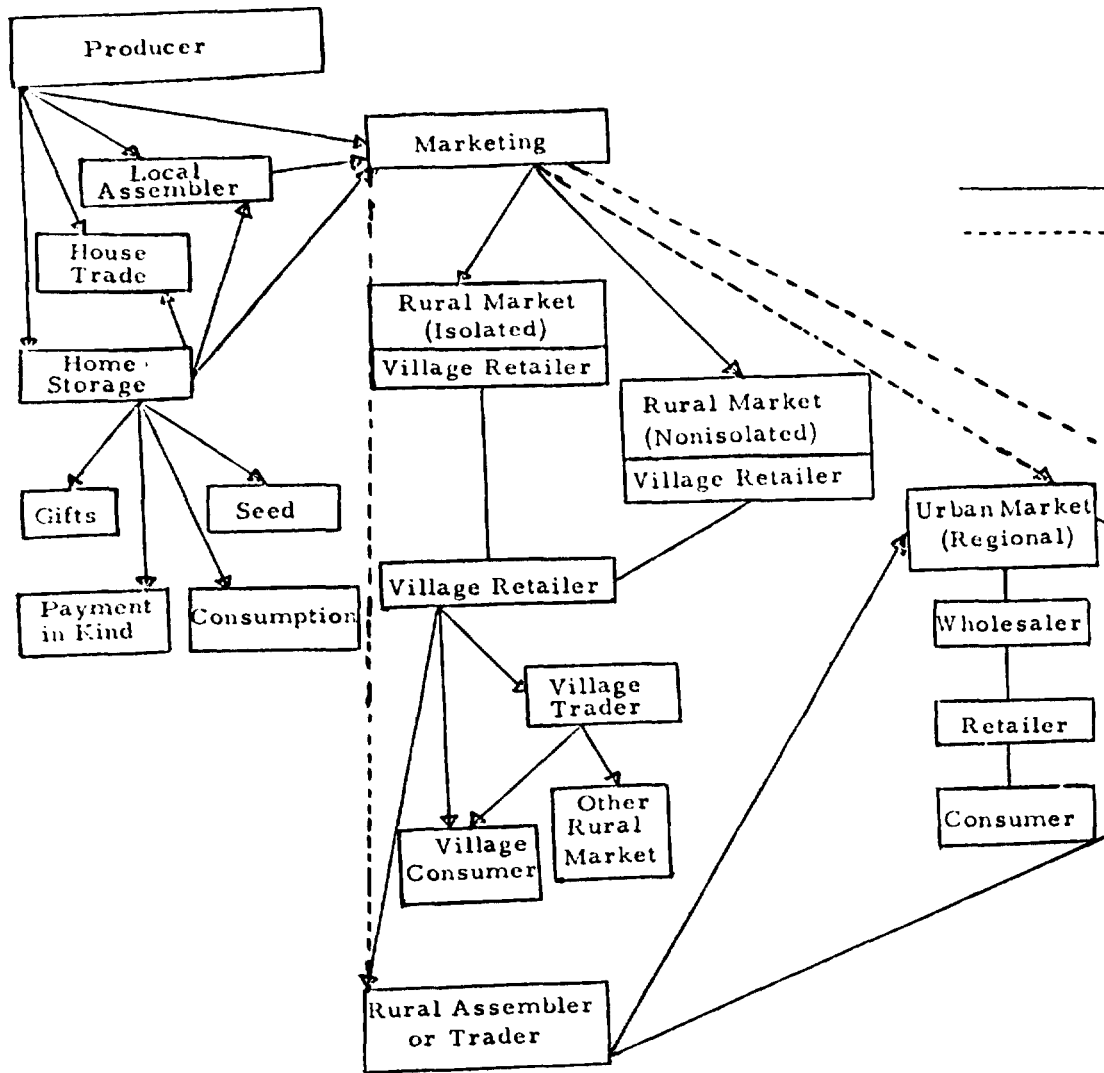
2. Supplies and utilities

The supply sector of Niger and Northern Nigeria is subdivided into

- a) the private sector and
- b) the public sector.

The private sector both in Niger and Northern Nigeria presents very similar structures. The following scheme of the private grain marketing in Nigeria can also be applied to the prevailing conditions of Niger .

(see next page)



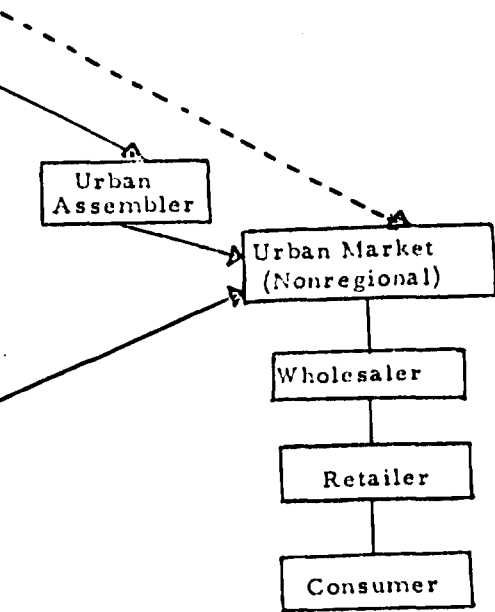
TPB

Traditional channels of millet and sorgho supplies

- 62 -

Topfer Planung + Beratung GmbH

- Denotes more important channels
- Denotes less important channels



The main characteristics of grain marketing in both countries are:

- a) A very high percentage of sales effected by the producers either directly to consumers in the neighbourhood (49 % of total sales in Nigeria) or directly by producers on periodical rural markets (75 - 80 % in Niger).
- b) A great number of local assemblers who are often part-time traders (farmer-traders) and who at the same time will provide the farmers and the local communities with consumer goods (tea, sugar). They are often assisted by a local intermediary (Rabatteur).
- c) Wholesalers may be lorry-owners at the same time. Many wholesalers use local agents who are often members of their family. Especially the trade between Niger and Northern Nigeria is based on family links on both sides of the border.
- d) The retailers buy either directly from the producers or from the wholesalers. They generally rent a stand on the urban markets. They have to compete with the farmers and their wives who usually sell their products in the neighbouring streets of the official market, where they have to pay no market fees.
- e) The importance of retail trade conducted by women either as house-trade (especially in the case of strict muslim seclusion) or as street trade by children and younger women. In Northern Nigeria it was estimated that 40 % of the women were involved in preparing food for immediate sale. The processed food often has millet and sorgho as ingredients (fura, marmari, tuwo). These women are also important buyers of grains, each purchasing an average quantity of 3 - 8 kg grain per day.

To guarantee continuous and effective supplies of the industrial pilot mills to be established in Niamey, Zinder and Kano, we recommend to rely on the public collection systems of Niger and Northern Nigeria.

2.1 Public collection systems of Niger

Within the public collection systems for millet and sorgho the "Office des Produits des Vivriers du Niger" (OPVN) holds a central position.

Cooperatives being organized and advised by the "Union Nigérienne de Crédit et de Cooperation" (UNCC) and also the traditional chiefs use to sell to OPVN.

Transport for the local assembling and the transfer to the regional OPVN warehouses are mainly provided by OPVN, but also military and private vehicles are used.

2.1.1. OPVN - Storage Niamey

The OPVN-Storage Niamey has a capacity of 9.000 tons. This warehouse should take over the function of an intermediate stock for the industrial pilot mill to be established in Niamey-Kirkissoye.

The road- and transportation infrastructure between the OPVN-Storage and Kirkissoye is well developed. We do not expect any transportation problems.

2.1.2. OPVN - Storage Zinder

The OPVN-Storage Zinder has a capacity of 5.500 tons. This warehouse should take over the function of an intermediate stock for the industrial pilot mill to be established in Zinder/Sotramil.

The road- and transportation infrastructure between the OPVN-Storage and Sotramil is well developed. We do not expect any transportation difficulties.

2.2 Public collection systems of Northern Nigeria

Within the public collection systems for millet and sorgho in Northern Nigeria

- the Nigerian Grains Board (NGB).
- the National Grains Production Company (NGPC) and
- various state government storage facilities

play the most important role.

Although the influence of this system ist still weak (compared with the great influence of the large private sector), it will be sufficient for the supply of the industrial pilot mill to be established in Kano.

2.2.1. NGB - Storage Kano

As a part of its storage programme, NGPC has constructed storage facilities in 9 States of the Nigerian Federation capable of storing 80.000 tons of grains. These facilities have since been made available to Nigerian Grains Board (NGB).

The NGB-Storage Kano has an estimated stock capacity of 10.000 tons. This storage should take over the function of an intermediate stock for the industrial pilot mill to be established on the area of the Northern Nigerian Flour Mills Ltd., Kano.

The road- and transportation infrastructure between the NGB-Storage Kano and the Northern Nigerian Flour Mills is well developed. Therefore, transportation difficulties are not to be expected.

2.3 Energy

Energy is available in all three locations to a sufficient degree.

A special advantage of energy supply will be given in Niamey. There are plans to install an incinerator system for rice-mill-waste-products on the site of the "Riz du Niger" according to the COMPLANT-Model, which was already tested in Mali. Energy from this incinerator could be available free of charge until an extend of 140 KW for the millet-mill to be established.

V. LOCATION AND SITE OF THE THREE PILOT MILLS

1. Choice and description of optimum location of the three pilot mills

In Chapter III. we came to the conclusion and recommendation that the three pilot-mills should be located

- one in Niamey, in combination with the existing rice-mill
- one in Zinder, in combination with the existing Sotramil-plant
- and one in Kano, in combination with the existing NNFM-wheat-mill.

In this chapter we have pointed out that all three locations meet the "critical factors of success" to an utmost; therefore, each of these three locations was definitely recommended by us.

It, now, should be further on checked, whether or not these three locations meet further requirements, such as sufficient provision with raw-materials, water, energy, etc., manpower sufficiently available, transport-infrastructure, etc. This check is done in the following table. To give a clear overall idea to the reader, whether or not a given location meets some requirements or not, each requirement is noted with notes from 1 - 5, where means

- 1 = location meets this requirement very well
- 2 = well
- 3 = fairly well
- 4 = sufficiently
- 5 = insufficiently

How far meet the three proposed locations the requirements?

TPB

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
1. Meeting the 8 "critical factors of success" (= chapter B) best	yes	yes	yes
Notes	1,0	1,5	1,0

2. Using existing plant-facilities as much as any possible:			
2.1. which plant-facilities can be used:			
2.1.1. buildings, etc.:	<ul style="list-style-type: none"> - offices - to some extent: raw-material-storage-facilities - repair-shop - workers' homes - linking roads 	<ul style="list-style-type: none"> - offices - complete raw-material - ... and finished-products-storage facilities - parts of production-buildings - repair-shops - workers' homes - linking roads 	<ul style="list-style-type: none"> - offices - to some lower extent: raw-material- - and finished products-storage-facilities - major part of the production-buildings - repair-shop - workers' homes - linking roads
2.1.2. manufacturing installations: machinery, etc.	<ul style="list-style-type: none"> - to some limited extent: cleaners - to some limited extent: bagging and closing mach. - to the same extent: weighing machines 	<ul style="list-style-type: none"> - major parts of manufacturing machinery already installed in the old plant may be renovated - this comes true for handling equipment, too 	<ul style="list-style-type: none"> - to some limited extent: bagging and closing machines - to the same extent: weighing machines - handling/conveying systems

How far meet the three proposed locations the requirements?

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
2.1.3. Auxiliary equipment	<ul style="list-style-type: none"> - transportation facilities (trucks) - loading/unloading installations - spare-part-stocks for electrical and general mechanical equipment - maintenance-tools and -materials 	the same as in Niamey	the same as in Niamey + laboratory
2.2. Which existing man-power-facilities can be used?	<ul style="list-style-type: none"> - top-management - executive management - administration personn. - sales-personnel - unskilled workers for auxiliary services - truck-drivers - repair- and maintenance personnel (limited) 	<ul style="list-style-type: none"> - top-management - administration-personnel - partly: sales personnel - unskilled workers for auxiliary services - truck-drivers 	<ul style="list-style-type: none"> top-management - executive management - administration personn. - sales-personnel - unskilled workers for auxiliary services - truck-drivers - repair- and maintenance personnel
2.3. Which existing man-power-facilities can be used?	<ul style="list-style-type: none"> - grain collecting and supplying-system - finished-product-distribution-system - 2-shifts-operation-syst. - customer-infrastructure 	<ul style="list-style-type: none"> - finished products-distribution-system - customer-infrastructure (limited) - administration and accounting-system 	<ul style="list-style-type: none"> - laboratory-personnel - grain collecting (partly) and supplying-syst. - finished products-distribution-system - 2-shifts-operation-syst.

How far meet the three proposed locations the requirements?

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
	<ul style="list-style-type: none"> - administration- and accounting system - quality-control-system - comprehensive overall-management-system 		<ul style="list-style-type: none"> - customer-infrastructure - production control- and steering-system - effective maintenance-system - administration and accounting-system - quality-control-system - comprehensive overall-management-system - profit-center-system
Notes	2,5	3,5	1,8

3. Transportation-costs-situation:			
a) Concerning raw-material-supplying	see Chapter C: <ul style="list-style-type: none"> - OPVN-stocks - and millet-production-areas in close neighbourhood 	see Chapter C: <ul style="list-style-type: none"> - some smaller OPVN-stocks - and millet-production-areas in close neighbourhood 	see Chapter C: <ul style="list-style-type: none"> - no stocks - but sufficient production-areas in sufficient neighbourhood
Notes	1,0	2,0	3,0

b) concerning finished products-transport	a few km away from Niamey = the consumption-area	<ul style="list-style-type: none"> - close to Zinder = consumption center for the major part of the flour produced - further share used directly in Sotramil for past. 	located in midst of the consumption-area = Kano
Notes	1,0	1,0	1,0

How far meet the three proposed locations the requirements?

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Organization of collection:	no problem, as already existing for rice + OPVN	- mainly to be handled by OPVN, - with, however, some remaining problems in the beginning	- has to be enforced - some problems perhaps in the beginning
Notes	1,5	3,0	3,5
5. Stockage organization	mostly to be established	partly to be established	mostly to be established
Notes	3,5	2,8	3,8
6. Manpower-availability			
a) out of existing mill/plant	yes, no problem: sufficiently given	yes, no problem: sufficiently given	yes, no problem: sufficiently given
b) additional manpower needed (domestic)			
- skilled	no major problem	no major problem	no major problem
- unskilled	no problem	no problem	no problem
Notes	1,5	1,5	1,5
7. Sites of sufficient size available?	yes	yes	yes
Notes	1,0	1,0	1,0

How far meet the three proposed locations the requirements?

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
8. Infrastructure (roads, water, waste, energy, sanitary-services, etc.) available?	yes	yes	yes
Notes	1,0	1,0	1,0
9. Utilities available:			
a) Water	yes	yes	yes
b) Electricity	yes	yes	yes
c) Fuel, etc.	yes	yes	yes
Notes	1,5	1,5	1,5
10. Outside-services and facilities available (for repairs, maintenance of trucks, civil works, plumbing, electrical fitting, etc.)	yes	sufficiently, yes	yes
Notes	2,0	3,0	1,8
11. Personal security, etc.	fairly good	fairly good	some restrictions
Notes	2,5	2,8	3,9

How far meet the three proposed locations the requirements?

Requirements to the locations of the 3 pilot-mills	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
12. Supporting fiscal and legal regulations, major interest of local authorities in the project	no problems at all	no problems at all	no problems at all
Notes	1,0	1,0	1,0
13. Living-conditions satisfying (housing, food, recreation, schools, medical welfare, etc.)	fairly good	fairly good	fairly good
Notes	2,5	2,8	3,2
14. Environmental protection problems?	no problems	no problems	no problems
Notes	1,4	1,4	1,4
Total noting:	1,66	1,99	2,03

2. Conclusions

- All three locations proposed meet the requirements in a quite satisfying way and extent.
- There is not any requirement in a location, which is met only in a very limited way.
- Therefore, it may be recommended one more time to install the three pilot-mills in the three locations Niamey, Zinder and Kano.
- As far as the locations of the food-research- and development-center in Zaria, of the experimental bakery in Kano, and of the marketing-board in Niamey, with a branch-office in Kano, are concerned, we think the reasons and arguments pointed out in chapter III. for quite sufficient to justify this recommendation. No further comment should, therefore, be made on this subject.

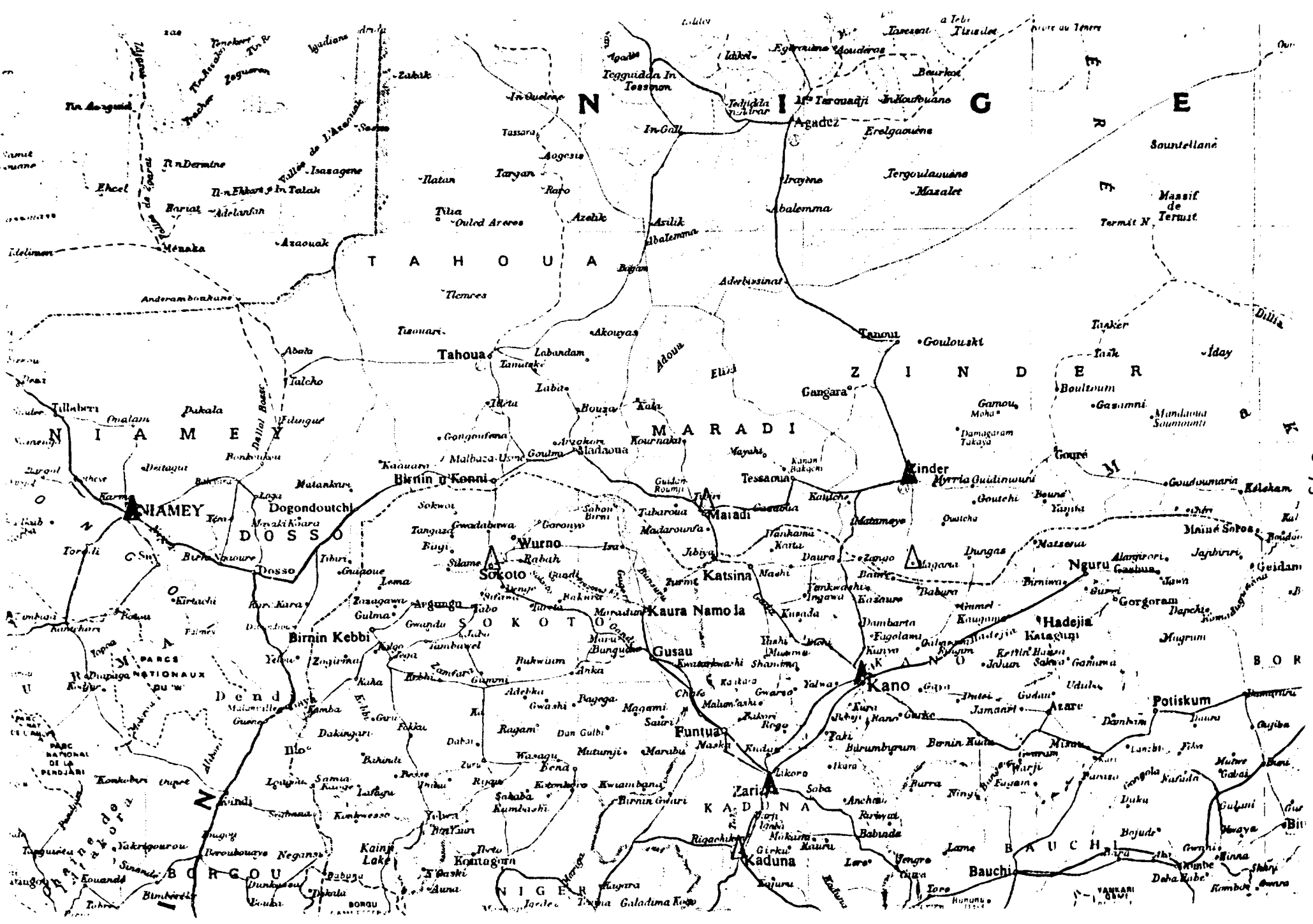
3. Adresses

In all three cases already existing mills should be combined with an industrial pilot mill for millet and sorghum. Their addresses are the following :

- a) Niamey - Le Riz du Niger S.A. Tillabéry
- b) Zinder - SOTRAMIL, Zinder
- c) Kano - Northern Nigeria Flour Mills Ltd. Kano

4. Regional Distribution

The regional Distribution of the proposed pilot mills is shown on the following map.



VI. PROJECT ENGINEERING, INVESTMENT- AND COST-PATTERNS

1. Project layout in general: its critical items

From the engineering point of view, the project-layout should be designed in a way that it covers the following "critical items" in the best possible way:

- (1) Mills of completely the same technical layout should be installed in all three locations to ensure an intensive exchange of experiences, spareparts, maintenance-works, packaging-materials, etc.
- (2) To use this potential advantage as much as possible, some at least centrally planned, or even centrally located spare-parts- and maintenance-activities should be installed.
- (3) To have all three mills of the same technical layout, they should have the same capacity from the beginning, although we have formulated some objections against this policy formerly. We think, however, the advantages of such a solution significantly more important than its disadvantages. Therefore, we recommend to install in all three locations mills with a starting capacity of 6000 tons/year.
- (4) The technical layout of these three mills should allow a further increase of capacity in future without major problems. On the other hand, however, it should be possible to run the starting capacity for ever to reasonable costs.

- (5) The technical layout of the mills should be structured in a way that the requirements of the consumers towards taste and colour are met as far as any possible. Some fermenting process should, however, at least for the beginning, not be implemented, due to the very bad experiences of some former attempts of this type. If in future some better approaches to solve this fermenting problem in a satisfying way should be developed, this process should be implemented to this time.
- (6) The technical layout of the three mills should allow a best-possible integration into the existing mills or plants.
- (7) The technical systems installed in the new mills should be of similar type as those already installed in the existing mills: A major reduction of costs and risks could be realized in this way.
- (8) In any way, the technical layout of the new mills should follow to this rule as much as possible:
 - As many operations done manually as any possible (to create new jobs)
 - and only as many operations done automatically as unavoidable from the technical and / or economical point of view.
- (9) A system should be installed, which already has been proven of high efficiency for milling millet under comparable conditions in practice.

- (10) A milling-system should be preferred which easily can be changed from milling millet to milling sorgho and vice-versa.
- (11) Main emphasis should be laid on installing a milling-system being
- as robust
 - and as easily to be handled
- as any possible.
- (12) The milling-system installed should be in a position to produce not only one, but quite a variety of products:
- Not only flour, but semolina, too
 - not only one type of flour, but several types.
- (13) The layout of the three mills should be a very comprehensive one: It should consist not only out of the definite milling-process, but out of all procedure before and after milling: This layout
- should start with installations for unloading the raw-material
 - continuing with storing it
 - comprehending then all preparatory operations before milling (cleaning, drying, etc.)
 - proceeding then to the definite milling-process
 - continued by quality-control-operations

- and the packing of the finished-products
- storing of the finished products should be the next step in this chain,
- ending in loading and transporting of the finished products.

(14) The flow through this procedure should be organized in the best possible way: Intermediary stops or breaks should be avoided wherever possible.

2. Technology: evaluating a technical layout-scheme meeting the critical items just pointed out best

The critical items just pointed out are due to our investigations met best by a system of millet-mills showing the following characteristics:

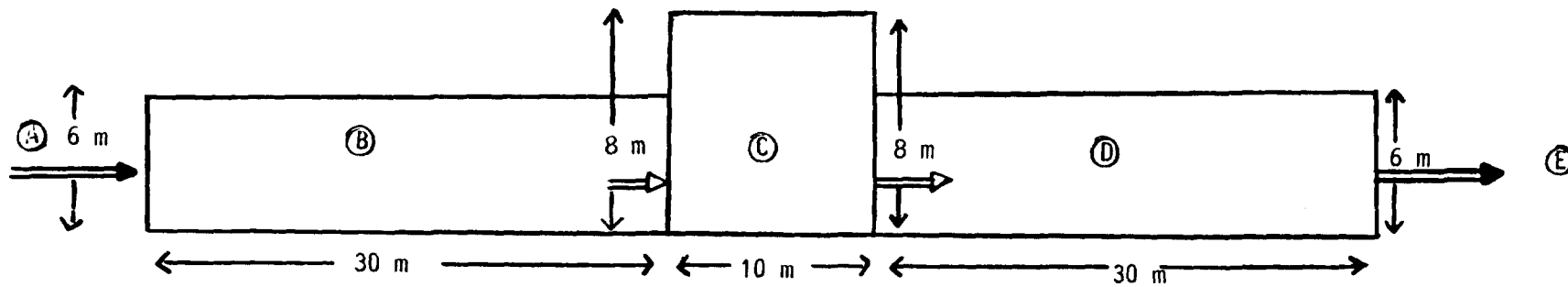
(see tables next pages)

2.1. Civil works, plant-buildings

2.1.1. Overall view

System of the three pilot-mills for millet to be installed in Niamey, Zinder and Kano

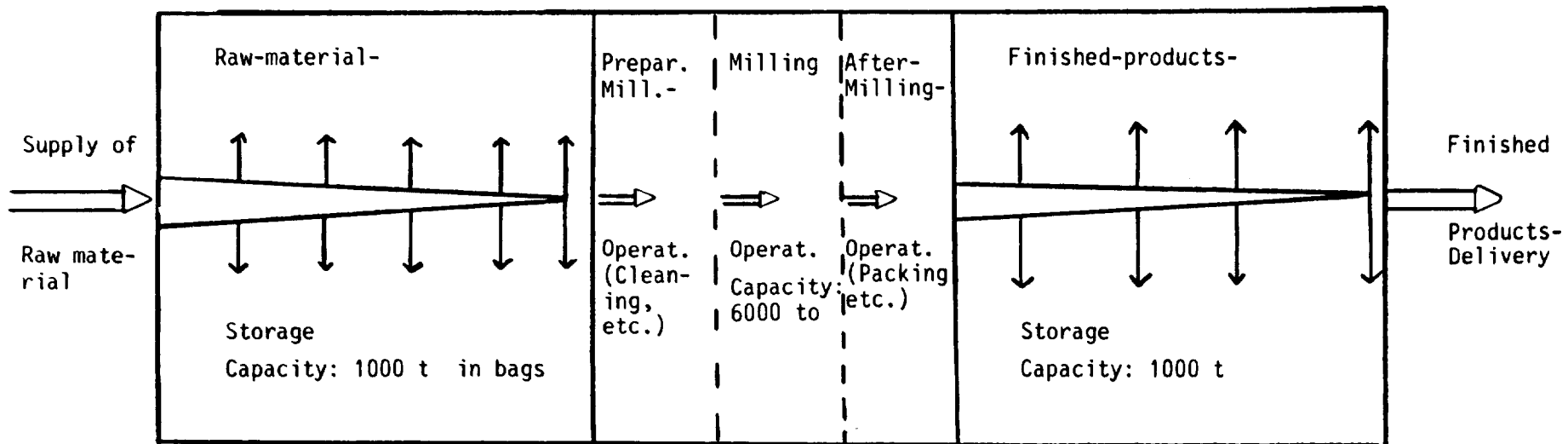
(Repair-shop and office-building separately)



- A = Supplying of millet
- B = raw-material storage
- C = Milling and related procedures
- D = Flour-storage
- E = Delivery of flour to the market

2.1.2. Flow-chart of these mills

Flow-chart of flour-production in the 3 pilot-mills in Niamey, Zinder and Kano



2.1.3. Some information to these buildings:

a) Size:

aa) Storage (both raw-material and finished-products-storage of same size):

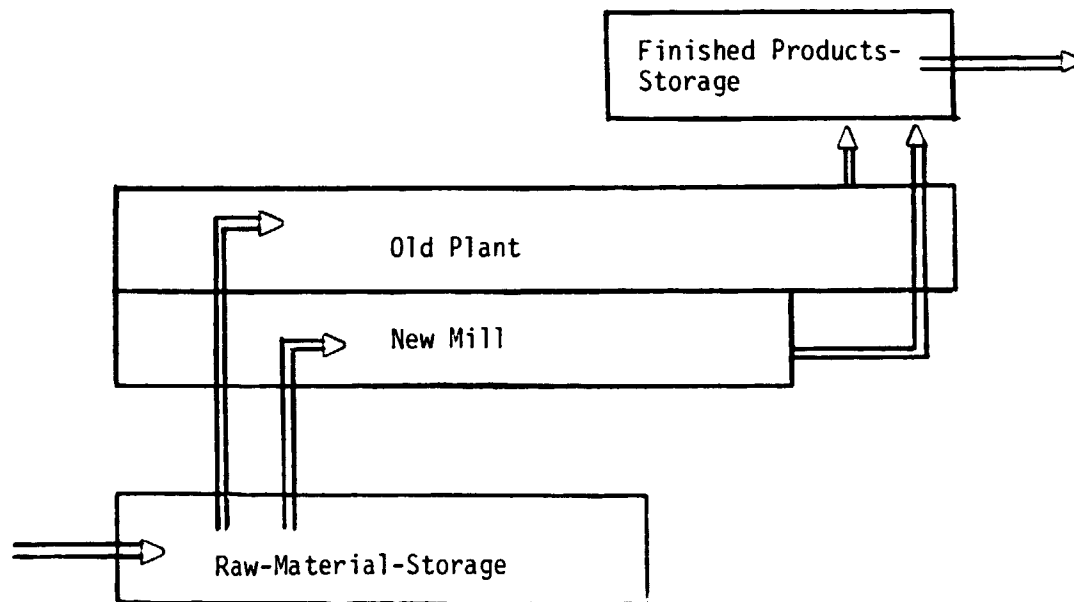
- 15 m broad
- 30 m long
- 6 m high
- = each 450 m²

ab) Production:

- 15 m broad
- 10 m long
- 8 m high
- = 250 m²

b) Allocation:

- Optimally as indicated above,
- with some necessary compromises due to the actual building situation in the 3 already existing mills or plant.
- In Zinder, e.g., the actual plant-layout will probably ask for a future layout of the new mill as follows:



c) Erection:

Should be done by domestic companies

d) Types of halls:

- Walls: bricks, cement blocks or similar materials
- Roof: corrugated sheets, asbestos-cement-sheets or similar

e) Types and procedures of storage:

- Raw-material-storage: in 50 kg-bags, without any further installations
- Finished-products-storage: much better equipped to keep the flour in good conditions. Flour should principally be stored in 50-kg-bags, too; shortly

before delivering-time a considerably share be filled into smaller bags (starting with 1 kg, up to about 10 kg); these smaller packages should be stored only for a limited time (= a few days) to avoid damages and losses. For storing these smaller bags, some racks should be installed.

2.2. Machinery-Equipment

After careful examination, we think the FAO-milling-system for millet and sorgho best suited for the three pilot-mills concerned. This system includes the following equipment:

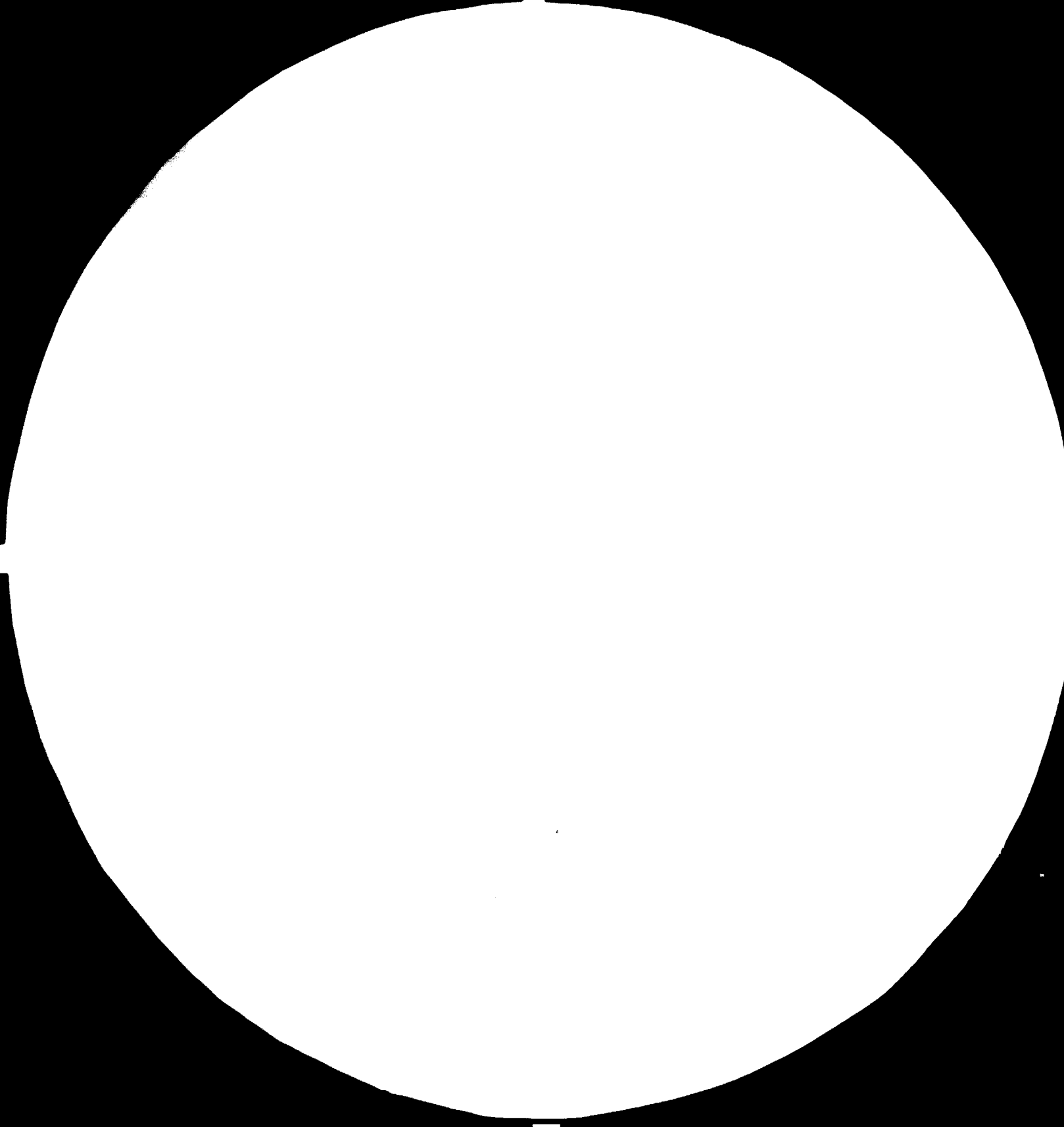
- (1) Capacity: 2,400 - 3,600 kg of raw millet/hour depending on desired rate of extraction during shelling and fineness of millet flour, based on processing millet of fair average quality containing not more than 3 % impurities and having a moisture content of 12 - 13 %.
- (2) Electrical equipment: All machines arranged for individual electric motor drive, including the required AC motors and AC gear motors as well as power transmitting elements. Including: Switchboard and starters.



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MICROCOPY RESOLUTION TEST CHART

NATIONAL BUREAU OF STANDARDS
STANDARD REFERENCE MATERIAL 1010a
(ANSI and ISO TEST CHART No. 2)

(3) Cleaning-section:

<u>Item</u>	<u>Quantity</u>	<u>Description</u>
01	1	Grate for Intake Hopper: Hopper to be built locally out of concrete
02	1	High-Efficiency Cleaner in all-steel construction, for cleaning the raw material in 3 different stages, incorporating vibratory sieve, vertical air separator and magnetic separator
03	1	Centrifugal Dust Collector equipped with fan on top as well as gear motor driven dust lock at the bottom
04	1	Automatic Intake Weigher discharging with every tip 10 kilos, including casing and automatic counter, in framework of structural iron, with feed and discharge box, shut-off slide, however without weights
05	1	Dry Stoner for removing stones, magnetic and non-magnetic metals, in rigid, enclosed steel construction, with crankshaft, detachable air slit screen and dust removal hood, with special feed mechanism for uniform distribution of stock, including exchangeable sieves with steel wire netting
06	1	Fan to serve Centrifugal Dust Collector
	1	Centrifugal Dust Collector to serve Dry Stoner

(4) Hulling/Shelling-Section:

<u>Item</u>	<u>Quantity</u>	<u>Description</u>
07	2	Vertical Shelling Machines in sturdy, cast-iron construction, with grinding discs mounted on a vertical shaft, with exchangeable screen cage, outlet for shelled stock with adjustment for determination of milling degree
08	1	Jet Filter comprising modules HA, HL, HB and HS, as well as gear motor driven dust lock, electro-pneumatic cleaning device for the filter sleeves and fan
09	2	Counter-Current Coarse Sifters suitable for the removal of husk particles, meal and dust, with aspiration chamber and cone with adjustable height, diameter of the cylindrical part: 300 mm
10	1	Centrifugal Sifting Machine for the separation of bran, including one set of nylon screens
11	3	Vibratory Feeders, size of trough: 500 x 200 mm, including magnet

(5) Grinding-Section:

12	3	Mills, average of rotor diameter 800 mm, adjustable grinding gap, also comprising electric control unit
13	1	Jet Filter as described under item 08, however with air compressor

<u>Item</u>	<u>Quantity</u>	<u>Description</u>
14	1	Centrifugal Sifting Machine as described under item 10
(6) Conveying- and Packing-Section for the finished products, further equipment:		
15		The required Conveying Elements in all-steel construction
16	1	Pneumatic conveyor for Flour, capacity: max. 2.2 T/h flour
17	1	Flour Storage Bin in stainless steel, capacity: 1 to
18	1	Flour Bagging Scale with pneumatic control
19	1	Conveyor Belt for Bags Length: 4.000 mm Width: 400 mm
20	1	Bag Closing Machine with column, ref.80 800 R
21	1	Main Framework of Structural Iron with common platform, including the required staircase and railing
22		The required Sacking-off Boards
(7) Parts, accessories, tools		
23		The required Intermediate Bins
24		The required Supports and Brackets for Elevators and Intermediate Bins

<u>Item</u>	<u>Quantity</u>	<u>Description</u>
25		The required Feeding Pipes, Intakes and Outlets
26		The required Aspiration Piping
27		The required Erection Material
28		Tools and Accessories, comprising: 1 Block and Tackle Mill, lifting capacity: 500 kilos 1 Tensioner for Elevator Belts 1 Paint Kut 1 Set of Standard Tools
29	1	Switchboard in dust-proof, sheet-metal construction, including the required instruments, such as voltmeters, ammeters, main switch, starters, terminals, lamps, etc.
30	1	Set of electric cable
31	1	Set of Spare Parts
32	1	Labor-Material

(8) Weight and cubage of the equipment:

Total Gross Weigth: approx. 35.000 kg

Total Cubage: approx. 155 m³

2.3. Spare-parts

- as indicated
- covering the potential demand of 3 years
- = 10 % of the value of total machinery-equipment

2.4. Additional equipment

(1) Laboratory

- All necessary equipment for analyzing the contents of
 - . water
 - . ashe
 - . protein
 - etc.
- Some equipment for realizing some baking- and similar tests
- Laboratory-materials

(2) Repair-Shop

- Some small metal-processing-machines like drilling-machines, turning machines, welding equipment, etc.
- Some installations for electrical repair- and maintenance work
- Some installations for truck-repair and maintenance

2.5. Storage-equipment

- Raw-material storage: no special equipment needed
- Finished-products-storage: only some racks needed
- For both stores, a fork-lift should perhaps be installed later on.

2.6 Assembling

- 1 container including a set of appropriate assembling-tools and -equipment needed, which should be integrated into the equipment of the repair-shop later on.
- Some auxiliary assembling-materials, and supporting structural steel-framework-constructions will be needed, too
- As manpower, 1 foreign assembling-expert of the equipment supplier would be necessary plus 1 domestic fitter, 1 domestic electrician and 10 domestic unskilled workers.
- Civil-works should be realized by domestic companies.

3. Investments needed

3.1 Investments needed for the three pilot-mills

- 3.1.1. Civil works
- 3.1.2. Machinery-equipment
- 3.1.3. Storage-equipment
- 3.1.4. Repair-shop-equipment
- 3.1.5. Laboratory-equipment
- 3.1.6. Transportation-equipment (as far as needed)
- 3.1.7. Spare-parts-provision
- 3.1.8. Assembling-materials

3.2 Investments needed for the supplementary installations recommended

- Development-center in Zaria
- Experimental-bakery in Kano
- Development-center in Zinder
- Marketing-board in Niamey and Kano

3.1. Investments needed for the three pilot m

	Niamey-mill, combined with existing rice-mill
3.1.1. <u>Civil-works:</u>	
(1) Storage for raw-material 450 m ²	180.000 DM
(2) Production-hall, 250 m ² height 8 m	125.000 DM
(3) Storage for finished products, 450 m ²	180.000 DM
(4) Office-building	not necessary ¹⁾
(5) Repair-shop	not necessary ¹⁾
(6) Grate for intake Hopper	20.000 DM
(7) Roads and other infra- structure	not necessary ¹⁾
(8) Houses for workers (addi- tionally to already existing houses)	40.000 DM
(9) Reserve for further civil-works and unfore- seen events	15.000 DM
Total investments	560.000 DM

1) not necessary, as already	sufficiently existing

mills

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Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
not necessary ¹⁾	180.000 DM
125.000 DM	125.000 DM
180.000 DM	180.000 DM
not necessary ¹⁾	not necessary ¹⁾
not necessary ¹⁾	not necessary ¹⁾
20.000 DM	20.000 DM
not necessary ¹⁾	not necessary ¹⁾
40.000 DM	40.000 DM
15.000 DM	15.000 DM
380.000 DM	560.000 DM

3.1. Investments needed for the three pilot mills

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	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.1. Civil-works:			
(1) Storage for raw-material 450 m ²	25.200.000 FCFA	not necessary ¹⁾	25.200.000 FCFA
(2) Production-hall, 250 m ² height 8 m	17.500.000 FCFA	17.500.000 FCFA	17.500.000 FCFA
(3) Storage for finished products, 450 m ²	25.200.000 FCFA	25.200.000 FCFA	25.200.000 FCFA
(4) Office-building	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(5) Repair-shop	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(6) Grate for intake Hopper	2.800.000 FCFA	2.800.000 FCFA	2.800.000 FCFA
(7) Roads and other infrastructure	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(8) Houses for workers (additionally to already existing houses)	5.600.000 FCFA	5.600.000 FCFA	5.600.000 FCFA
(9) Reserve for further civil-works and unforeseen events	2.100.000 FCFA	2.100.000 FCFA	2.100.000 FCFA
Total investments	78.400.000 FCFA	53.200.000 FCFA	78.400.000 FCFA

¹⁾ not necessary, as already sufficiently existing			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.1. Civil-works:			
(1) Storage for raw-material 450 m ²	108.000 ₦	not necessary ¹⁾	108.000 ₦
(2) Production-hall, 250 m ² height 8 m	75.000 ₦	75.000 ₦	75.000 ₦
(3) Storage for finished products, 450 m ²	108.000 ₦	108.000 ₦	108.000 ₦
(4) Office-building	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(5) Repair-shop	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(6) Grate for intake Hopper	12.000 ₦	12.000 ₦	12.000 ₦
(7) Roads and other infrastructure	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
(8) Houses for workers (additionally to already existing houses)	24.000 ₦	24.000 ₦	24.000 ₦
(9) Reserve for further civil-works and unforeseen events	9.000 ₦	9.000 ₦	9.000 ₦
Total investments	336.000 ₦	228.000 ₦	336.000 ₦

¹⁾ not necessary, as already sufficiently existing			

3.1. Investments needed for the three pilot mills

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	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NFM-wheat-mill
3.1.2. Machinery equipment			
(3) Cleaning-Section:			
<u>It. Qty Description</u>			
02 1 Cleaner		37.100 DM	37.100 DM
03 1 Dust-Collector		14.500 DM	14.500 DM
04 1 Intake Weigher		15.800 DM ¹⁾	15.800 DM ¹⁾
05 1 Dry-Stoner		20.100 DM	20.100 DM
06 1 Fan		11.000 DM	11.000 DM
Total cleaning-section		98.500 DM	98.500 DM
(4) Hulling/Shelling Sect.			
07 2 Shelling Machines		152.000 DM	152.000 DM
08 1 Jet Filter		48.600 DM	48.600 DM
09 2 Sifters		4.900 DM	4.900 DM
10 1 Sifting machine		12.000 DM	12.000 DM
11 3 Feeders		8.800 DM	8.800 DM
Total Shelling-section		226.300 DM	226.300 DM
¹⁾ possibly not nessary			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.2. Machinery equipment			
(3) Cleaning-Section:			
<u>It. Qty Description</u>			
02 1 Cleaner	5.194.000 FCFA	5.194.000 FCFA	5.194.000 FCFA
03 1 Dust-Collector	2.030.000 FCFA	2.030.000 FCFA	2.030.000 FCFA
04 1 Intake Weigher	2.212.000 FCFA ¹⁾	2.212.000 FCFA ¹⁾	2.212.000 FCFA ¹⁾
05 1 Dry-Stoner	2.814.000 FCFA	2.814.000 FCFA	2.814.000 FCFA
06 1 Fan	1.540.000 FCFA	1.540.000 FCFA	1.540.000 FCFA
Total cleaning-section	13.790.000 FCFA	13.790.000 FCFA	13.790.000 FCFA
(4) Hulling/Shelling Sect.			
07 2 Shelling Machines	21.280.000 FCFA	21.280.000 FCFA	21.280.000 FCFA
08 1 Jet Filter	6.804.000 FCFA	6.804.000 FCFA	6.804.000 FCFA
09 2 Sifters	686.000 FCFA	686.000 FCFA	686.000 FCFA
10 1 Sifting machine	1.680.000 FCFA	1.680.000 FCFA	1.680.000 FCFA
11 3 Feeders	1.232.000 FCFA	1.232.000 FCFA	1.232.000 FCFA
Total Shelling-section	31.682.000 FCFA	31.682.000 FCFA	31.682.000 FCFA
1) possibly not nessary			

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- 92 b -

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3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.2. Machinery equipment			
(3) Cleaning-Section:			
<u>It. Qty Description</u>			
02 1 Cleaner	22.260 ₺	22.260 ₺	22.260 ₺
03 1 Dust-Collector	8.700 ₺	8.700 ₺	8.700 ₺
04 1 Intake Weigher	9.480 ₺ ¹⁾	9.480 ₺ ¹⁾	9.480 ₺ ¹⁾
05 1 Dry-Stoner	12.060 ₺	12.060 ₺	12.060 ₺
06 1 Fan	6.600 ₺	6.600 ₺	6.600 ₺
Total cleaning-section	59.100 ₺	59.100 ₺	59.100 ₺
(4) Hulling/Shelling Sect.			
07 2 Shelling Machines	91.200 ₺	91.200 ₺	91.200 ₺
08 1 Jet Filter	29.160 ₺	29.160 ₺	29.160 ₺
09 2 Sifters	2.940 ₺	2.940 ₺	2.940 ₺
10 1 Sifting machine	7.200 ₺	7.200 ₺	7.200 ₺
11 3 Feeders	5.280 ₺	5.280 ₺	5.280 ₺
Total Shelling-section	135.780 ₺	135.780 ₺	135.780 ₺
¹⁾ possibly not necessary			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(5) Grinding-Section:			
12 3 Mills	390.000	390.000 DM	390.000 DM
13 1 Jet Filter	60.500 DM	60.500 DM	60.500 DM
14 1 Sifting Machine	12.000 DM	12.000 DM	12.000 DM
Total Grinding section	462.500 DM	462.500 DM	462.500 DM
(6) Conveying- and Packing-Section:			
15 Conveying elements	37.100 DM	37.100 DM	37.100 DM
16 1 Pneumatic Conveyor	28.800 DM	28.800 DM	28.800 DM
17 1 Flour Storage Bin	10.700 DM	10.700 DM	10.700 DM
18 1 Flour Bagging Scale	60.100 DM ¹⁾	60.100 DM ¹⁾	60.100 DM ¹⁾
19 1 Conveyor Belt for Bags	19.200 DM ¹⁾	19.200 DM ¹⁾	19.200 DM ¹⁾
20 1 Bag Closing Machine	26.600 DM ¹⁾	26.600 DM ¹⁾	26.600 DM ¹⁾
21 1 Main Framework of structural steel	50.900 DM	50.900 DM	50.900 DM
22 Sacking-off-boards	5.000 DM	5.000 DM	5.000 DM
Total Conveying and packing-Section	238.400 DM	238.400 DM	238.400 DM
1) possibly not necessary as	already existing		

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(5) Grinding-Section:			
12 3 Mills	54.600.000 FCFA	54.600.000 FCFA	54.600.000 FCFA
13 1 Jet Filter	8.470.000 FCFA	8.470.000 FCFA	8.470.000 FCFA
14 1 Sifting Machine	1.680.000 FCFA	1.680.000 FCFA	1.680.000 FCFA
Total Grinding section	67.750.000 FCFA	67.750.000 FCFA	67.750.000 FCFA
(6) Conveying- and Packing-Section:			
15 Conveying elements	5.194.000 FCFA	5.194.000 FCFA	5.194.000 FCFA
16 1 Pneumatic Conveyor	4.032.000 FCFA	4.032.000 FCFA	4.032.000 FCFA
17 1 Flour Storage Bin	1.498.000 FCFA	1.498.000 FCFA	1.498.000 FCFA
18 1 Flour Bagging Scale	8.414.000 FCFA ¹⁾	8.414.000 FCFA ¹⁾	8.414.000 FCFA ¹⁾
19 1 Conveyor Belt for Bags	2.688.000 FCFA ¹⁾	2.688.000 FCFA ¹⁾	2.688.000 FCFA ¹⁾
20 1 Bag Closing Machine	3.724.000 FCFA ¹⁾	3.724.000 FCFA ¹⁾	3.724.000 FCFA ¹⁾
21 1 Main Framework of structural steel	7.126.000 FCFA	7.126.000 FCFA	7.126.000 FCFA
22 Sacking-off-boards	700.000 FCFA	700.000 FCFA	700.000 FCFA
Total Conveying and packing-Section	33.376.000 FCFA	33.376.000 FCFA	33.376.000 FCFA
1) possibly not necessary as already existing			

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- 93 b -

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3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(5) Grinding-Section:			
12 3 Mills	234.000 ₦	234.000 ₦	234.000 ₦
13 1 Jet Filter	36.300 ₦	36.300 ₦	36.300 ₦
14 1 Sifting Machine	7.200 ₦	7.200 ₦	7.200 ₦
Total Grinding section	277.500 ₦	277.500 ₦	277.500 ₦
(6) Conveying- and Packing-Section:			
15 Conveying elements	22.260 ₦	22.260 ₦	22.260 ₦
16 1 Pneumatic Conveyor	17.280 ₦	17.280 ₦	17.280 ₦
17 1 Flour Storage Bin	6.420 ₦	6.420 ₦	6.420 ₦
18 1 Flour Bagging Scale	36.060 ₦ ¹⁾	36.060 ₦ ¹⁾	36.060 ₦ ¹⁾
19 1 Conveyor Belt for Bags	11.520 ₦ ¹⁾	11.520 ₦ ¹⁾	11.520 ₦ ¹⁾
20 1 Bag Closing Machine	15.960 ₦ ¹⁾	15.960 ₦ ¹⁾	15.960 ₦ ¹⁾
21 1 Main Framework of structural steel	30.540 ₦	30.540 ₦	30.540 ₦
22 Sacking-off-boards	3.000 ₦	3.000 ₦	3.000 ₦
Total Conveying and packing-Section	143.040 ₦	143.040 ₦	143.040 ₦
1) possibly not necessary as already existing			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(7) Parts, accessories, tools:			
23 - Intermediate Bins	6.900 DM	6.900 DM	6.900 DM
24 - Supports, Brackets, etc.	6.400 DM	6.400 DM	6.400 DM
25 - Feeding Pipes, Intakes, Outlets, etc.	23.500 DM	23.500 DM	23.500 DM
26 - Aspiration Piping	7.100 DM	7.100 DM	7.100 DM
27 - Assembling materials	7.500 DM	7.500 DM	7.500 DM
28 - Assembling Tools	3.900 DM	3.900 DM	3.900 DM
29 1 Switchboard	87.500 DM	87.500 DM	87.500 DM
30 1 Set of electr. cables	18.800 DM	18.800 DM	18.800 DM
Parts, etc. in total	161.600 DM	161.600 DM	161.600 DM
Total Machinery Equipment:			
- Cleaning Section	98.500 DM	98.500 DM	98.500 DM
- Shelling Section	226.300 DM	226.300 DM	226.300 DM
- Grinding Section	462.500 DM	462.500 DM	462.500 DM
- Conveying- and Packing- Section	238.400 DM	238.400 DM	238.400 DM
- Parts, etc.	161.600 DM	161.600 DM	161.600 DM
Total Machinery Equipment	1.187.300 DM	1.187.300 DM	1.187.300 DM

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(7) Parts, accessories, tools:			
23 - Intermediate Bins	966.000 FCFA	966.000 FCFA	966.000 FCFA
24 - Supports, Brackets, etc.	896.000 FCFA	896.000 FCFA	896.000 FCFA
25 - Feeding Pipes, Intakes, Outlets, etc.	3.290.000 FCFA	3.290.000 FCFA	3.290.000 FCFA
26 - Aspiration Piping	994.000 FCFA	994.000 FCFA	994.000 FCFA
27 - Assembling materials	1.050.000 FCFA	1.050.000 FCFA	1.050.000 FCFA
28 - Assembling Tools	546.000 FCFA	546.000 FCFA	546.000 FCFA
29 1 Switchboard	12.250.000 FCFA	12.250.000 FCFA	12.250.000 FCFA
30 1 Set of electr. cables	2.632.000 FCFA	2.632.000 FCFA	2.632.000 FCFA
Parts, etc. in total	22.624.000 FCFA	22.624.000 FCFA	22.624.000 FCFA
Total Machinery Equipment:			
- Cleaning Section	13.790.000 FCFA	13.790.000 FCFA	13.790.000 FCFA
- Shelling Section	31.682.000 FCFA	31.682.000 FCFA	31.682.000 FCFA
- Grinding Section	64.750.000 FCFA	64.750.000 FCFA	64.750.000 FCFA
- Conveying- and Packing- Section	33.376.000 FCFA	33.376.000 FCFA	33.376.000 FCFA
- Parts, etc.	22.624.000 FCFA	22.624.000 FCFA	22.624.000 FCFA
Total Machinery Equipment	166.222.000 FCFA	166.222.000 FCFA	166.222.000 FCFA

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(7) Parts, accessories, tools:			
23 - Intermediate Bins	4.140 ₦	4.140 ₦	4.140 ₦
24 - Supports, Brackets, etc.	3.840 ₦	3.840 ₦	3.840 ₦
25 - Feeding Pipes, Intakes, Outlets, etc.	14.100 ₦	14.100 ₦	14.100 ₦
26 - Aspiration Piping	4.260 ₦	4.260 ₦	4.260 ₦
27 - Assembling materials	4.500 ₦	4.500 ₦	4.500 ₦
28 - Assembling Tools	2.340 ₦	2.340 ₦	2.340 ₦
29 1 Switchboard	52.500 ₦	52.500 ₦	52.500 ₦
30 1 Set of electr. cables	11.280 ₦	11.280 ₦	11.280 ₦
Parts, etc. in total	96.960 ₦	96.960 ₦	96.960 ₦
Total Machinery Equipment:			
- Cleaning Section	59.100 ₦	59.100 ₦	59.100 ₦
- Shelling Section	135.780 ₦	135.780 ₦	135.780 ₦
- Grinding Section	277.500 ₦	277.500 ₦	277.500 ₦
- Conveying- and Packing- Section	143.040 ₦	143.040 ₦	143.040 ₦
- Parts, etc.	96.960 ₦	96.960 ₦	96.960 ₦
Total Machinery Equipment	712.380 ₦	712.380 ₦	712.380 ₦

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.3. Storage-Equipment			
- Silos for Raw Material	-	-	-
- Racks, etc. for finished products	15.000	not necessary ¹⁾	15.000 DM
- 1 fork-lift	not in the starting period, perhaps later		
Total Storage-equipment	15.000 DM	-	15.000 DM

3.1.4. Repair-Shop-Equipment			
- Some additional metal-processing machinery	15.000 DM	10.000 DM	not necessary ¹⁾
- Some welding equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Some electrical fitting, repair and maintenance equipment	5.000 DM	5.000 DM	not necessary ¹⁾
- Some truck-repair-equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
Total repair-shop-equipment	20.000 DM	15.000 DM	-

¹⁾ as already existing			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.3. Storage-Equipment			
- Silos for Raw Material	-	-	-
- Racks, etc. for finished products	2.100.000 FCFA	not necessary ¹⁾	2.100.000 FCFA
- 1 fork-lift	not in the starting period, perhaps later		
Total Storage-equipment	2.100.000 FCFA	-	2.100.000 FCFA

3.1.4. Repair-Shop-Equipment			
- Some additional metal-processing machinery	2.100.000 FCFA	1.400.000 FCFA	not necessary ¹⁾
- Some welding equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Some electrical fitting, repair and maintenance equipment	700.000 FCFA	700.000 FCFA	not necessary ¹⁾
- Some truck-repair-equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
Total repair-shop-equipment	2.800.000 FCFA	2.100.000 FCFA	-

1) as already existing			

TPB

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.3. Storage-Equipment			
- Silos for Raw Material	-	-	-
- Racks, etc. for finished products	9.000 ₦	not necessary ¹⁾	9.000 ₦
- 1 fork-lift	not in the starting period, perhaps later		
Total Storage-equipment	9.000 ₦	-	9.000 ₦
3.1.4. Repair-Shop-Equipment			
- Some additional metal-processing machinery	9.000 ₦	6.000 ₦	not necessary ¹⁾
- Some welding equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Some electrical fitting, repair and maintenance equipment	3.000 ₦	3.000 ₦	not necessary ¹⁾
- Some truck-repair-equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
Total repair-shop-equipment	12.000 ₦	9.000 ₦	-
¹⁾ as already existing			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NFM-wheat-mill
3.1.5. <u>Laboratory-equipment</u>			
- Laboratory-test- and analysing equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Laboratory-material ²⁾	4.300 DM	4.300 DM	4.300 DM
- Chemicals, etc. to be used during the first time	2.000 DM	2.000 DM	2.000 DM
Total laboratory equipment	6.300 DM	6.300 DM	6.300 DM
=====			
3.1.6. <u>Transportation-equipment</u>			
Trucks	not necessary	not necessary	not necessary
=====			
3.1.7. <u>Spare-part-provision</u>			
- Spare-parts for machinery equipment	120.000 DM	120.000 DM	120.000 DM
- Spare-parts, tools, etc. for repair-shop, etc.	15.000 DM	15.000 DM	15.000 DM
Total spare-parts	135.000 DM	135.000 DM	135.000 DM
=====			
1) as already existing			
2) plus some additional, now lacking equipment			

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.5. Laboratory-equipment			
- Laboratory-test- and analysing equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Laboratory-material ²⁾	602.000 FCFA	602.000 FCFA	602.000 FCFA
- Chemicals, etc. to be used during the first time	280.000 FCFA	280.000 FCFA	280.000 FCFA
Total laboratory equipment	882.000 FCFA	882.000 FCFA	882.000 FCFA
=====			
3.1.6. Transportation-equipment			
Trucks	not necessary	not necessary	not necessary
=====			
3.1.7. Spare-part-provision			
- Spare-parts for machinery equipment	16.800.000 FCFA	16.800.000 FCFA	16.800.000 FCFA
- Spare-parts, tools, etc. for repair-shop, etc.	2.100.000 FCFA	2.100.000 FCFA	2.100.000 FCFA
Total spare-parts	18.900.000 FCFA	18.900.000 FCFA	18.900.000 FCFA
=====			
1) as already existing			
2) plus some additional, now lacking equipment			

TPB

3.1. Investments needed for the three pilot mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.5. Laboratory-equipment			
- Laboratory-test- and analysing equipment	not necessary ¹⁾	not necessary ¹⁾	not necessary ¹⁾
- Laboratory-material ²⁾	2.580 ₦	2.580 ₦	2.580 ₦
- Chemicals, etc. to be used during the first time	1.200 ₦	1.200 ₦	1.200 ₦
Total laboratory equipment	3.780 ₦	3.780 ₦	3.780 ₦

3.1.6. Transportation-equipment			
Trucks	not necessary	not necessary	not necessary

3.1.7. Spare-part-provision			
- Spare-parts for machinery equipment	72.000 ₦	72.000 ₦	72.000 ₦
- Spare-parts, tools, etc. for repair-shop, etc.	9.000 ₦	9.000 ₦	9.000 ₦
Total spare-parts	81.000 ₦	81.000 ₦	81.000 ₦

1) as already existing			
2) plus some additional, now lacking equipment			

3.1. Investments needed for the three pilot-mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.8. Assembling-operat.			
Additionally to tools and materials included in section 3.1.2.:			
- Assembling installations and facilities	64.000 DM	64.000 DM	64.000 DM
- Costs of assembling-personnel: 1 foreign expert, 2 skilled, 10 unskilled domestic workers	85.000 DM	85.000 DM	85.000 DM
Total assembling	149.000 DM	149.000 DM	149.000 DM

3.1.9. Total investments			
(1) Civil-works	560.000 DM	380.000 DM	560.000 DM
(2) Machinery equipment	1.187.300 DM	1.187.300 DM	1.187.300 DM
(3) Storage equipment	15.000 DM	-	15.000 DM
(4) Repair-shop-equipment	20.000 DM	15.000 DM	-
(5) Laboratory equipment	6.300 DM	6.300 DM	6.300 DM
(6) Transportation equipm.	-	-	-
(7) Spare-parts	135.000 DM	135.000 DM	135.000 DM
(8) Assembling-operations	149.000 DM	149.000 DM	149.000 DM
Total investments	2.072.600 DM	1.872.600 DM	2.052.600 DM
(9) + Costs of training of personnel	70.000 DM	55.000 DM	40.000 DM
Total investments	2.142.600 DM	1.927.600 DM	2.092.600 DM

3.1. Investments needed for the three pilot-mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.8. Assembling-operat.			
Additionally to tools and materials included in section 3.1.2.:			
- Assembling installations and facilities	8.960.000 FCFA	8.960.000 FCFA	8.960.000 FCFA
- Costs of assembling-personnel: 1 foreign expert, 2 skilled, 10 unskilled domestic workers	11.900.000 FCFA	11.900.000 FCFA	11.900.000 FCFA
Total assembling	20.860.000 FCFA	20.860.000 FCFA	20.860.000 FCFA
=====			
3.1.9. Total investments			
(1) Civil-works	78.400.000 FCFA	53.200.000 FCFA	78.400.000 FCFA
(2) Machinery equipment	166.222.000 FCFA	166.222.000 FCFA	166.222.000 FCFA
(3) Storage equipment	2.100.000 FCFA	-	2.100.000 FCFA
(4) Repair-shop-equipment	2.800.000 FCFA	2.100.000 FCFA	-
(5) Laboratory equipment	882.000 FCFA	882.000 FCFA	882.000 FCFA
(6) Transportation equipm.	-	-	-
(7) Spare-parts	18.900.000 FCFA	18.900.000 FCFA	18.900.000 FCFA
(8) Assembling-operations	20.860.000 FCFA	20.860.000 FCFA	20.860.000 FCFA
Total investments	290.164.000 FCFA	262.164.000 FCFA	287.364.000 FCFA
(9) + Costs of training of personnel	9.800.000 FCFA	7.700.000 FCFA	5.600.000 FCFA
Total investments	299.964.000 FCFA	269.864.000 FCFA	292.964.000 FCFA
=====			

3.1. Investments needed for the three pilot-mills

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.1.8. <u>Assembling-operat.</u>			
Additionally to tools and materials included in section 3.1.2.:			
- Assembling installations and facilities	38.400 ₦	38.400 ₦	38.400 ₦
- Costs of assembling-personnel: 1 foreign expert, 2 skilled, 10 unskilled domestic workers	51.000 ₦	51.000 ₦	51.000 ₦
Total assembling	89.400 ₦	89.400 ₦	89.400 ₦
=====			
3.1.9. <u>Total investments</u>			
(1) Civil-works	336.000 ₦	228.000 ₦	336.000 ₦
(2) Machinery equipment	712.380 ₦	712.380 ₦	712.380 ₦
(3) Storage equipment	9.000 ₦	-	9.000 ₦
(4) Repair-shop-equipment	12.000 ₦	9.000 ₦	-
(5) Laboratory equipment	3.780 ₦	3.780 ₦	3.780 ₦
(6) Transportation equipm.	-	-	-
(7) Spare-parts	81.000 ₦	81.000 ₦	81.000 ₦
(8) Assembling-operations	89.400 ₦	89.400 ₦	89.400 ₦
Total investments	1.243.560 ₦	1.123.560 ₦	1.231.560 ₦
(9) + Costs of training of personnel	42.000 ₦	33.000 ₦	24.000 ₦
Total investments	1.285.560 ₦	1.156.600 ₦	1.255.560 ₦
=====			

TPB

- 97 b -

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3.2 Investments needed for the supplementary installations
recommended

3.2.1. Investments for the product-development-center in
Zaria

Quantity	Item	Costs (cif Lagos or Abidjan)
(1)	<u>Equipment:</u>	
1	farinograph/resistograph (for physical tests on flour)	17.000,- DM
1	mixer measuring head (for the preparation of the farinogram)	9.600,- DM
1	circulation thermostat	2.400,- DM
1	flour and dough balance	500,- DM
1	valorimeter	400,- DM
1	extensograph (for measuring the stretching properties of flour)	24.000,- DM
1	circulation thermostat	2.300,- DM
1	planimeter	500,- DM
1	anylograph (measuring the gelatinization properties of flour)	12.300,- DM
1	laboratory pilot mill (for test-flour)	14.300,- DM
1	struct-O-graph (for deformation- and fracture-tests)	11.000,- DM
1	electric baking oven	19.500,- DM
1	bread-volume-analyzer	6.800,- DM
	Total equipment:	120.600,- DM

3.2 Investments needed for the supplementary installations
recommended -----

3.2.1. Investments for the product-development-center in
Zaria

Quantity	Item	Costs (cif Lagos or Abidjan)
(1)	<u>Equipment:</u>	
1	farinograph/resistograph (for physical tests on flour)	2.380.000 FCFA
1	mixer measuring head (for the preparation of the farinogram)	1.344.000 FCFA
1	circulation thermostat	336.000 FCFA
1	flour and dough balance	70.000 FCFA
1	valorimeter	56.000 FCFA
1	extensograph (for measuring the stretching properties of flour)	3.360.000 FCFA
1	circulation thermostat	322.000 FCFA
1	planimeter	70.000 FCFA
1	anylograph (measuring the gelatinization properties of flour)	1.722.000 FCFA
1	laboratory pilot mill (for test-flour)	2.002.000 FCFA
1	struct-0-graph (for deformation- and fracture-tests)	1.540.000 FCFA
1	electric baking oven	2.730.000 FCFA
1	bread-volume-analyzer	952.000 FCFA
	Total equipment:	16.884.000 FCFA

3.2 Investments needed for the supplementary installations
recommended

3.2.1. Investments for the product-development-center in
Zaria

Quantity	Item	Costs (cif Lagos or Abidjan)
(1)	<u>Equipment:</u>	
1	farinograph/resistograph (for physical tests on flour)	10.200 ₦
1	mixer measuring head (for the preparation of the farinogram)	5.760 ₦
1	circulation thermostat	1.440 ₦
1	flour and dough balance	300 ₦
1	valorimeter	240 ₦
1	extensograph (for measuring the stretching properties of flour)	14.400 ₦
1	circulation thermostat	1.380 ₦
1	planimeter	300 ₦
1	anylograph (measuring the gelatinization properties of flour)	7.380 ₦
1	laboratory pilot mill (for test-flour)	8.580 ₦
1	struct-O-graph (for deformation- and fracture-tests)	6.600 ₦
1	electric baking oven	11.700 ₦
1	bread-volume-analyzer	4.080 ₦
	Total equipment:	72.360 ₦

Quantity	Item	Cost (cif Lagos or Abidjan)
(2)	<u>Accessories</u> (not obligatory):	
	- Accessories for anylograph (bowl, measuring bowl, special measuring probe, 1 set of gear wheels)	1.900,- DM
	- Accessories for struct-0-graph (sensitivity spring; ball-ram of different diameter; dto. cylinder-ram; dto. cosie-ram)	1.200,- DM
	Total accessories:	3.100,- DM
(3)	<u>Spare-parts</u> recommended:	
	- Spare-parts for farinograph/resistograph	1.300,- DM
	- Spare-parts for extensograph	900,- DM
	- Spare-parts for anylograph	1.200,- DM
	- Spare-parts for pilot mill	1.200,- DM
	- Spare-parts for struct-0-graph	400,- DM
	Total spare-parts: first equipment:	5.000,- DM
	2nd equipment:	10.000,- DM
(4)	Auxiliary installations (furniture, calculating machines, offices-equipment, etc.)	15.000,- DM
Total investments in Zaria (cif):		
(1)	Equipment	120.600,- DM
(2)	Accessories	3.100,- DM
(3)	Spare-parts (2nd equipment)	10.000,- DM
(4)	Auxiliary installations (furniture, etc.)	15.000,- DM
	Total investment:	148.700,- DM

Quantity	Item	Cost (cif Lagos or Abidjan)
(2)	<u>Accessories (not obligatory):</u>	
	- Accessories for anylograph (bowl, measuring bowl, special measuring probe, 1 set of gear wheels)	266.000 FCFA
	- Accessories for struct-0-graph (sensitivity spring; ball-ram of different diameter; dto. cylinder-ram; dto. cosie-ram)	168.000 FCFA
	<u>Total accessories:</u>	<u>434.000 FCFA</u>
(3)	<u>Spare-parts recommended:</u>	
	- Spare-parts for farinograph/resistograph	182.000 FCFA
	- Spare-parts for extensograph	126.000 FCFA
	- Spare-parts for anylograph	168.000 FCFA
	- Spare-parts for pilot mill	168.000 FCFA
	- Spare-parts for struct-0-graph	56.000 FCFA
	<u>Total spare-parts: first equipment:</u>	<u>700.000 FCFA</u>
	<u>2nd equipment:</u>	<u>1.400.000 FCFA</u>
(4)	<u>Auxiliary installations (furniture, calculating machines, offices-equipment, etc.)</u>	<u>2.100.000 FCFA</u>
<u>Total investments in Zaria (cif):</u>		
(1)	Equipment	16.884.000 FCFA
(2)	Accessories	434.000 FCFA
(3)	Spare-parts (2nd equipment)	1.400.000 FCFA
(4)	Auxiliary installations (furniture, etc.)	2.100.000 FCFA
	<u>Total investment:</u>	<u>20.818.000 FCFA</u>

Quantity	Item	Cost (cif Lagos or Abidjan)
(2)	<u>Accessories</u> (not obligatory):	
	- Accessories for anylograph (bowl, measuring bowl, special measuring probe, 1 set of gear wheels)	1.140 ₺
	- Accessories for struct-0-graph (sensitivity spring; ball-ram of different diameter; dto. cylinder-ram; dto. cosie-ram)	720 ₺
	Total accessories:	1.860 ₺
(3)	<u>Spare-parts recommended:</u>	
	- Spare-parts for farinograph/resistograph	780 ₺
	- Spare-parts for extensograph	540 ₺
	- Spare-parts for anylograph	720 ₺
	- Spare-parts for pilot mill	720 ₺
	- Spare-parts for struct-0-graph	240 ₺
	Total spare-parts: first equipment:	3.000 ₺
	2nd equipment:	6.000 ₺
(4)	<u>Auxiliary installations</u> (furniture, calculating machines, offices-equipment, etc.)	9.000 ₺
Total investments in Zaria (cif):		
(1)	Equipment	72.360 ₺
(2)	Accessories	1.860 ₺
(3)	Spare-parts (2nd equipment)	6.000 ₺
(4)	Auxiliary installations (furniture, etc.)	9.000 ₺
	Total investment:	89.220 ₺

3.2.2. Investments needed for the experimental bakery in Kano

An in-depth-analysis of the actual equipment of this existing experimental bakery in Kano was impossible to us, because this bakery was closed during our stay in Kano. We were said, however, that a considerable share of total equipment is still in function, so that only quite low investments would be sufficient to have this bakery satisfyingly running. Besides that it should be in mind that we propose (see above) to install some experimental bakery-equipment in Zaria, too: an electric baking-oven and a bread-volume-analyser. We think it better to have this equipment installed directly in Zaria to have a closer link between research and baking-operations. This means that major experimental baking-operations will be realized in Zaria, too, while the experimental-bakery in Kano only has to cover the functions

- both to increase the capacity available for baking-experiments
- and to cover those special operations and functions which cannot be covered in Zaria.

In any way, due to these quite limited functions of the bakery in Kano, and due to the fact that some basic equipment is already installed there, we think it justified to limit the investments in this bakery to about (as first rough estimate) 30.000,- DM^{*)} (cif). Some de-detailed analysis should be done to establish an in-depth-investment-plan for this bakery.

*) 4.200.000 FCFA
18.000 ₦

3.2.3. Investments needed for product-development in Zinder

As indicated above, Zinder should - in the overall-product-development-concept developed by us - cover the function to do some additional product-development-work in the field of using millet-flour in pastry-production: basic product-development should be concentrated in Zaria, and Zinder only should - under the guidance of Zaria-contribute some additional input, specialized for using millet-flour in pastry-production. As far as investments are concerned, this concept means that

- most of the development-operations for which machinery-equipment is used, are done in Zaria
- some minor operations done in Zinder machinery-equipment of Zaria externally could be used
- and that finally for some perhaps remaining, up to now not covered operations the new equipment of newly installed (or planned to be soon installed) pastry-plant could certainly be used, which definitely includes some laboratory- and testing equipment, too.

Seen from this point of view, it may be accepted that at least for the beginning no investments should be planned for the product development-center (or more exactly: sub-center to Zaria) in Zinder. Instead of this, a cooperation-contract should be established being the basis for a cooperation between Zaria and Zinder as closely and intensively as any possible. For some later future, it may be checked for another time whether some additional equipment should be installed or not.

3.2.4. Investments for the Marketing-Board in Niamey and Kano

The most important "investment" in this board will be to have some excellent experts installed, being able

- both to cover all marketing-aspects concerned
- and all physical-distribution-problems
- furtheron all aspects of an intensified new-product-development
- and finally to cover all aspects of a close cooperation between the 3 mills, including a joint spare-provision as well as joint maintenance-efforts, etc.

Besides these "personnel-investments" only some minor further investments should be necessary, mainly the following:

- a) each 1 car should be installed both in Niamey and Kano
- b) a further car, probably a station car, should later on be bought for the mechanic being in charge of in-depth-service, -repair- and maintenance-functions centrally for all 3 mills: While smaller repairs, etc. should be handled by local personnel in the 3 mills, major repairs should be done by this mechanic.
- c) Finally, some office-equipment should be invested.

In total, we sum up the investments in this category for about 90.000,- DM/12.600.000 FCFA/54.000 N.

3.3 Total investments

The total investment necessary is shown in the following table.

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(1) Direct investments	2.142.600 DM	1.927.600 DM	2.092.600 DM
(2) Investments for the product-development-center in Zaria:			
a) Total		148.700 DM	
b) 1/3 for each mill	49.500 DM	49.500 DM	49.700 DM
(3) Investments for the experimental-bakery in Kano:			
a) Total		30.000 DM	
b) 1/3 for each mill	10.000 DM	10.000 DM	10.000 DM
(4) Investments for the supplementary product-development-center in Zinder		-	
(5) Investments for the marketing-board in Niamey and Kano:			
a) Total		90.000 DM	
b) 1/3 for each mill	30.000 DM	30.000 DM	30.000 DM
Total investments	2.232.100 DM	2.017.100 DM	2.182.300 DM

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(1) Direct investments	299.964.000 FCFA	269.864.000 FCFA	292.964.000 FCFA
(2) Investments for the product-development-center in Zaria:			
a) Total		20.818.000 FCFA	
b) 1/3 for each mill	6.930.000 FCFA	6.930.000 FCFA	6.958.000 FCFA
(3) Investments for the experimental-bakery in Kano:			
a) Total		4.200.000 FCFA	
b) 1/3 for each mill	1.400.000 FCFA	1.400.000 FCFA	1.400.000 FCFA
(4) Investments for the supplementary product-development-center in Zinder		-	
(5) Investments for the marketing-board in Niamey and Kano:			
a) Total		12.600.000 FCFA	
b) 1/3 for each mill	4.200.000 FCFA	4.200.000 FCFA	4.200.000 FCFA
Total investments	312.494.000 FCFA	282.394.000 FCFA	305.522.000 FCFA

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
(1) Direct investments	1.285.560 ₦	1.156.560 ₦	1.255.560 ₦
(2) Investments for the product-development-center in Zaria:			
a) Total		89.220 ₦	
b) 1/3 for each mill	29.700 ₦	29.700 ₦	29.820 ₦
(3) Investments for the experimental-bakery in Kano:			
a) Total		18.000 ₦	
b) 1/3 for each mill	6.000 ₦	6.000 ₦	6.000 ₦
(4) Investments for the supplementary product-development-center in Zinder		-	
(5) Investments for the marketing-board in Niamey and Kano:			
a) Total		54.000 ₦	
b) 1/3 for each mill	18.000 ₦	18.000 ₦	18.000 ₦
Total investments	1.339.260 ₦	1.210.260 ₦	1.309.380 ₦

TPB

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
From last page:	2.232.100 DM	2.017.100 DM	2.182.300 DM
(6) Engineering + planning 10 %	218.900 DM	198.900 DM	216.700 DM
(7) Total investments	2.451.000 DM	2.216.000 DM	2.399.000 DM
(8) Out of this: to be fi- nanced by			
a) foreign exchange	1.827.000 DM =====	1.771.000 DM =====	1.787.000 DM =====
b) domestic capital:			
ba) for investments	624.000 DM	445.000 DM	612.000 DM
bb) + cost of transport- ation and insurance inside Africa: app. 5 % of foreign de- liveries	79.000 DM	78.000 DM	78.000 DM
Total domestic:	703.000 DM =====	523.000 DM =====	690.000 DM =====
Notice: working-capital-demand not yet included			

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
From last page:	312.494.000 FCFA	282.394.000 FCFA	305.522.000 FCFA
(6) Engineering + planning 10 %	30.646.000 FCFA	27.846.000 FCFA	30.338.000 FCFA
(7) Total investments	343.140.000 FCFA	310.240.000 FCFA	335.860.000 FCFA
(8) Out of this: to be financed by			
a) foreign exchange	255.780.000 FCFA =====	247.940.000 FCFA =====	250.180.000 FCFA =====
b) domestic capital:			
ba) for investments	87.360.000 FCFA	62.300.000 FCFA	85.680.000 FCFA
bb) + cost of transportation and insurance inside Africa: app. 5 % of foreign deliveries	11.060.000 FCFA	10.920.000 FCFA	10.920.000 FCFA
Total domestic:	98.420.000 FCFA =====	73.220.000 FCFA =====	96.600.000 FCFA =====
Notice: working-capital-demand not yet included			

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
From last page:	1.339.260 ₦	1.210.260 ₦	1.309.380 ₦
(6) Engineering + planning 10 %	131.340 ₦	119.340 ₦	130.020 ₦
(7) Total investments	1.470.600 ₦	1.329.600 ₦	1.439.400 ₦
(8) Out of this: to be financed by			
a) foreign exchange	1.096.200 ₦ =====	1.062.600 ₦ =====	1.072.200 ₦ =====
b) domestic capital:			
ba) for investments	374.400 ₦	267.000 ₦	367.200 ₦
bb) + cost of transportation and insurance inside Africa: app. 5 % of foreign deliveries	47.400 ₦	46.800 ₦	46.800 ₦
Total domestic:	421.800 ₦ =====	331.800 ₦ =====	414.000 ₦ =====
Notice: working-capital-demand not yet included			

VII. PLANT ORGANIZATION

1. Preliminary remarks

As indicated before, the 3 pilot mills projected will be integrated into already existing mills or plants. As far as the organization-scheme is concerned, it should be based on the already existing organization-schemes, too. The "ideal" organization-schemes which we shall develop in the following thus have to be adapted to the already existing schemes. The lack of efficiency which may to some extent result out of this adaption, is to our experience of lower negative importance as if the existing organization-scheme has to be changed significantly as a consequence of the installation of the new, additional millet-mill. The organization-schemes elaborated by us in the following, should, therefore, be regarded as targets, which should be realized as far as the existing organization-scheme allows this without being changed significantly.

2. Overall-organization of the whole group

As pointed out in a previous chapter, the 3 pilot mills should be organized as parts of an overall group, consisting out of

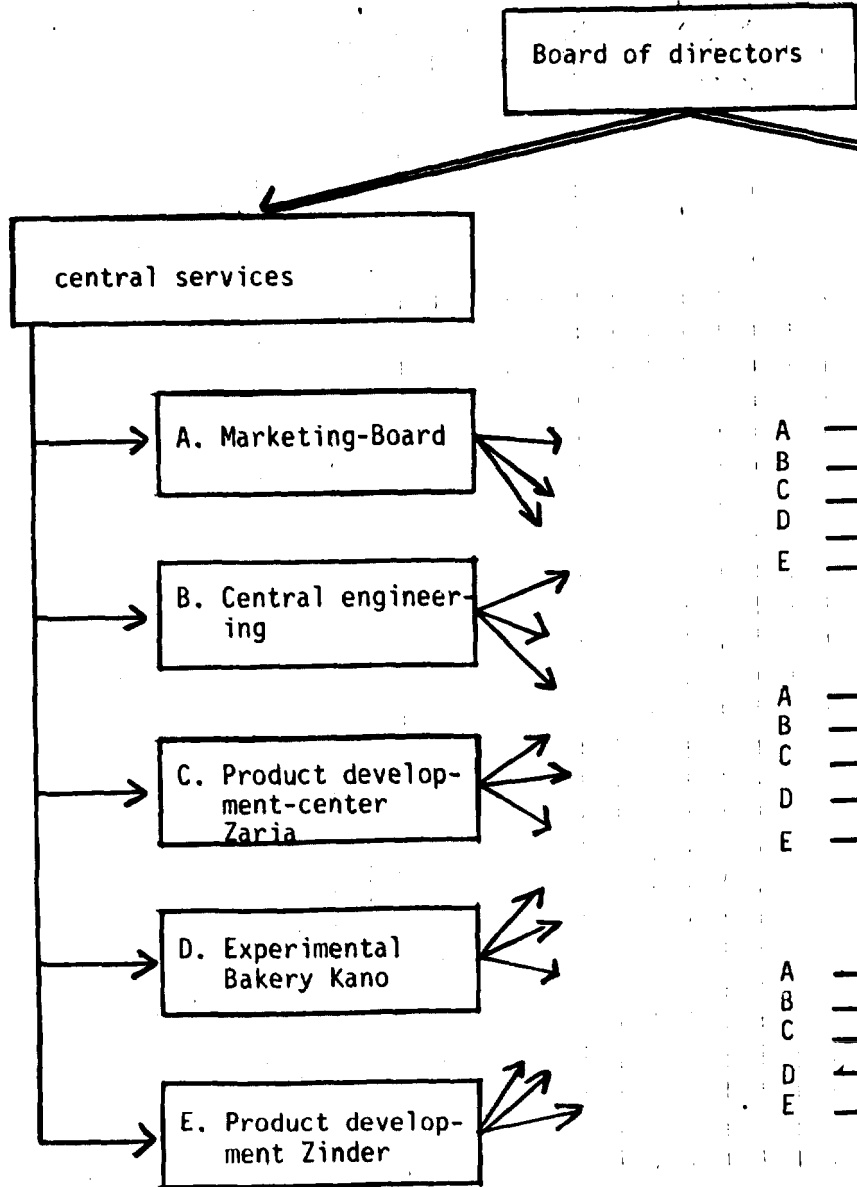
- some centralized institutions
- and the 3 pilot mills;

the cooperation inside this group should be as close as any possible.

To reach this aim, we think the following organization for all the group best-suited:

(see graph next page)

Overall organization-scheme of the millet-mill-group in Niger/Nigeria



3 pilot mills (separate profit-center)

Pilot mill
Niamey

Pilot mill
Zinder

Pilot Mill
Kano

- 107 -

Some remarks to this overall organization-scheme:

a) Board of directors:

- members:

- . as head: the general secretary of the Joint-Commission
- . the 3 general directors of the 3 pilot mills
- . the head of the Marketing-Board
- . the head of the product-development-center in Zaria
- . the head of central engineering

- permanent Secretary of this board: a senior staff-member of the Joint Commission

- function: ensuring a cooperation between the different units of this group as closely as any possible; supporting the exchange of experiences, knowledges, etc.; promoting the consumption of millet-flour towards public; acting as "pressure-group" towards governments; etc.

- way of working: meetings at least 4 times per year, to fixed dates

b) Central services:

- no additional persons employed in this particular field

- the function of guiding, coordinating, developing, etc. of the central services is covered by the board of directors as whole body

- it may perhaps prove to be wise to appoint a member of the board of directors to be especially in charge of covering this function

c) 3 pilot mills:

- each of these 3 mills has strictly to be managed as own, separate profit-center; the manager of each of these mills is fully responsible for the profit-situation of his mills

- this means, however, that any external institution

- . may it be the board of directors
- . or any of the central service-institutions

are only allowed and in a position to give advice to each of these mills, nothing more:

- . they are not allowed to give any orders to the managers of the 3 mills
- . and the managers are completely free whether to follow to these advices, recommendations or not

- each activity should strictly be avoided which could change this system towards a reduced responsibility of the managers of the 3 mills for the profit, the costs, the sales, etc. of their mills. We are convinced that this 100 %-profit-center-system is of vital importance for a good development of the 3 mills.

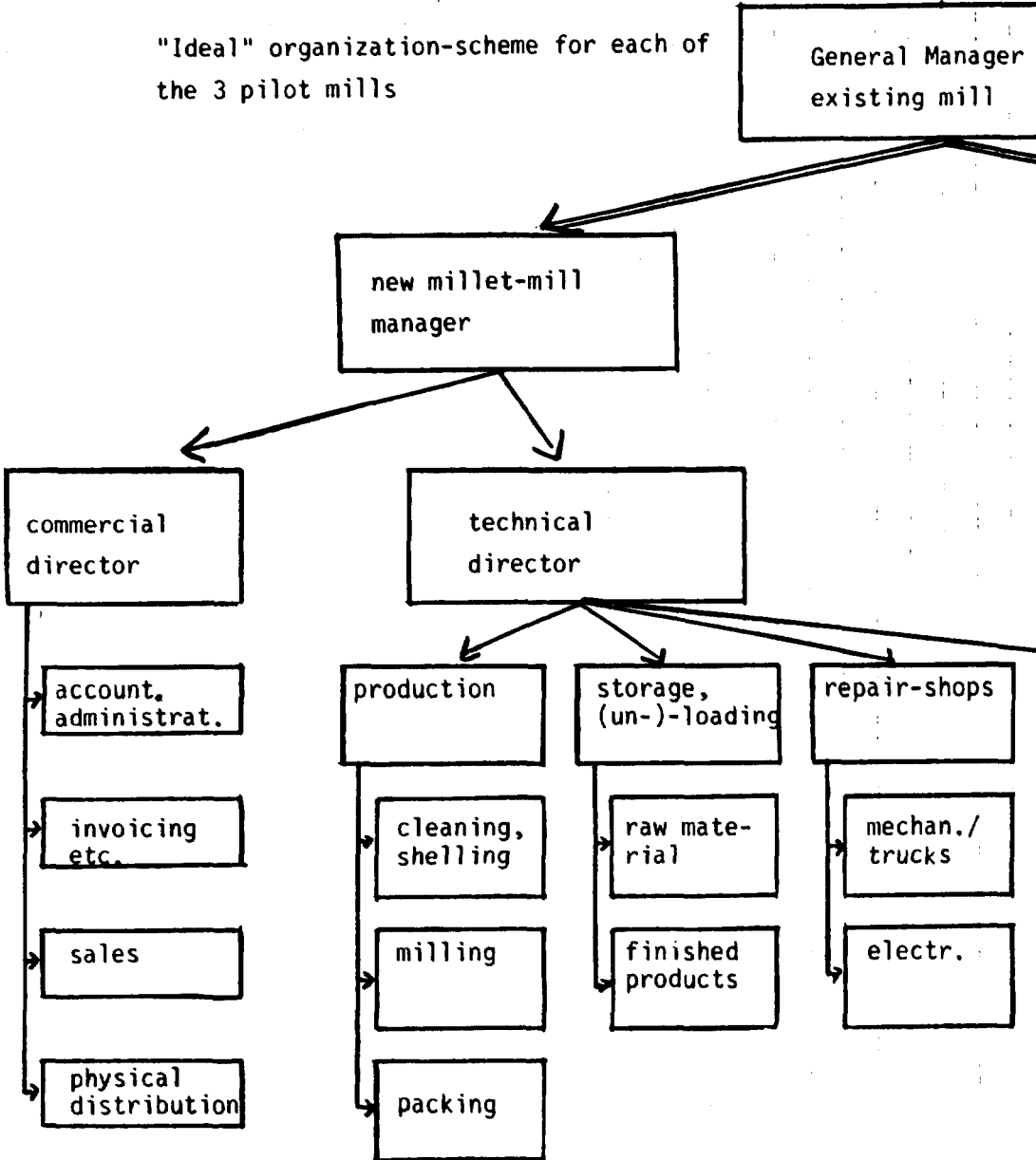
d) Further details concerning the 5 central service-institutions (A - E) were already given in the last chapter.

3. The organization of the 3 mills

The "ideal" organization of each of these 3 mills is shown in the following scheme:

(see next page)

"Ideal" organization-scheme for each of the 3 pilot mills



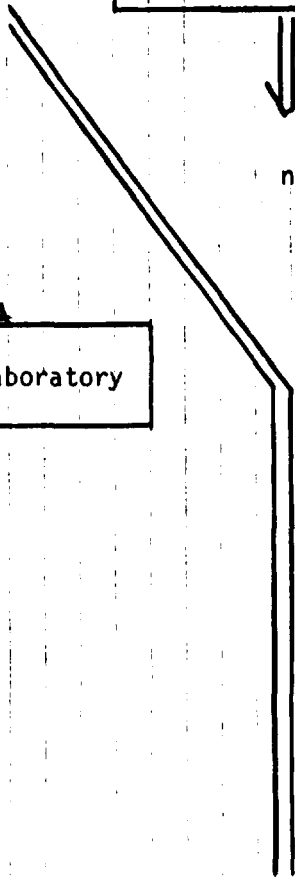


existing mill



no further investigations

- 111 -



laboratory

VIII. MANPOWER1. Number and structure of manpower required

The manpower required

- both in the central service-institutions of the group
- and in each of the 3 mills concerned

is shown in the following tables. The figures in brackets () and not in brackets mean:

- figures in brackets: number of persons necessary in principle to cover this function
- figures not in brackets: number of persons being definitely necessary in each of the 3 mills to cover this function;
- the difference between these 2 figures and the persons already available in the existing mills being in a position to cover the additional functions of the new millet-mill, too.

On this basis, the manpower-requirements were found out as follows (see next pages):

	No. of shifts	Qualification level	Niamey-mill combined with existing rice-mill ¹⁾	Zinder-mill combined with Sotramil-plant ¹⁾	Kano-mill combined with existing NNFM-wheat mill ¹⁾
1. Management:					
1.1. Commerc.direct.		skilled expert	(1) -	(1) 1	(1) -
1.2. Techn.director		engineer	(1) -	(1) 1	(1) -
1.3. Secretary		skilled clerk	(1) -	(1) -	(1) -
Management in total			(3) -	(3) 2	(3) -
additionally: 1 milling-engineer, being specialized in millet-milling, being located centrally with the Marketing-Board in Niamey, and being obliged to care for all 3 mills to solve their possible technical- and product-problems. Travelling intensive y between Niamey and the 3 mills. Should probably be a foreign expert.					
2. Production:					
	for each shift:				
2.1. 1 miller	2	skilled work.	(2) 2	(2) 2	(2) 2
2.2. 1 helper	2	skilled work.	(2) 2	(2) 2	(2) 2
2.3. 6 fillers	2	unskilled w.	(12) 6	(12) 12	(12) 6
2.4. 4 packers	2	unskilled w.	(8) 4	(8) 8	(8) 4
Total production:			(24) 14	(24) 24	(24) 14
3. Storage, loading/unloading, auxil. services:					
3.1. Raw-mat. un-load., storing, etc.	1	unskilled w.	(4) 2	(4) 4	(4) 2
3.2. Finished prod.-storing, etc.	1	unskilled w.	- (done by the packers)	- (done by the packers)	- (done by the packers)

¹⁾ in brackets: total demand; without brackets: real demand (others already existing)

	No. of shifts	Qualification level	Niamey-mill combined with existing rice-mill ¹⁾	Zinder-mill combined with Sotramil-plant ¹⁾	Kano-mill combined with existing NNFM-wheat mill ¹⁾
3.3. Loading + aux. services	1	unskilled w.	(2) 1	(2) 2	(2) 1
3.4. Guards	1	unskilled w.	(2) -	(2) 1	(2) -
Total in this section			(8) 3	(8) 7	(8) 3
4. Auxiliary serv.:					
4.1. Mechanical repair-shop	1	skilled mechanic	(1) 1	(1) 1	(1) 1
4.2. Electrical repair-shop	1	skilled electrician	(1) 1	(1) 1	(1) 1
4.3. Laboratory-assistant	1	skilled assistant	(1) 1	(1) 1	(1) -
4.4. Helpers for repair-shops	1	unskilled w.	(2) 2	(2) 2	(2) 1
Total auxiliary services:			(5) 5	(5) 5	(5) 3
5. Commercial personnel:					
5.1. Head of accounting	1	skilled exp.	(1) -	(1) -	(1) -
5.2. Invoicing/monitoring, etc.	1	skilled clerk	(1) -	(1) -	(1) -
5.3. Typist	1	skilled pers.	(1) -	(1) -	(1) -

¹⁾ in brackets: total demand; without brackets: real demand (others already existing)

	No. of shifts	Qualification level	Niamey-mill combined with existing rice-mill ¹⁾	Zinder-mill combined with Sotramil-plant ¹⁾	Kano-mill combined with existing NNFM-wheat mill ¹⁾
5.4. Head of sales-division	1	skilled exp.	(1) 1	(1) 1	(1) 1
5.5. Outdoor-salesmen + promotion	1	skilled salesman	(1) 1	(1) 1	(1) 1
5.6. Assistant for handl. physical distrib., stock control, purchasing-mater. etc.	1	skilled junior expert	(1) 1	(1) 1	(1) 1
Total commerc. and sales-division			(6) 3	(6) 4	(6) 3
6. Total manpower needed:					
6.1. Management			(3) -	(3) 2	(3) -
6.2. Production			(24) 14	(24) 24	(24) 14
6.3. Storage etc.			(8) 3	(8) 7	(8) 3
6.4. Aux. services			(5) 5	(5) 5	(5) 3
6.5. Comm. + sales			(6) 3	(6) 4	(6) 3
7. Total manpower needed			(46)	(46)	(46)
8. Out of this: already available:			21	4	23
9. Still needed			25	42	23

¹⁾ see page 114

	No. of shifts	Qualification level	Niamey-mill combined with existing rice-mill ¹⁾	Zinder-mill combined with Sotramil-plant ¹⁾	Kano-mill combined with existing NFM-wheat mill ¹⁾
10. Other personnel needed:					
10.1. Product development-center Zaria		Food-expert with chemic. background	1 expert to be installed and integrated in the already existing expert-team of the Zaria-university		
10.2. Product-development-center Zinder			no special expert to be installed: this function should be covered by the product-development-experts of Sotramil		
10.3. Experimental bakery in Kano		skilled baker	1 skilled baker should be installed there, or (alternatively) in Zaria		
10.4. Marketing-Board					
10.4.1. headquarters in Niamey		skilled exp.	2 skilled marketing-experts should be installed in the headquarters of this board in Niamey		
10.4.2. branch-office in Kano		dto.	in this branch-office, 1 skilled marketing-expert should be installed		
11. Total personnel required:					
11.1. located in the 3 mills			(46) 25	(46) 42	(46) 23
11.2. located in one of the centralized institut.				(6) 6	

1) see page 114

	No. of shifts	Qualification level	Niamey-mill combined with existing rice-mill ¹⁾	Zinder-mill combined with Sotramil-plant ¹⁾	Kano-mill combined with existing NNFM-wheat mill ¹⁾
12. Total personnel (centrally located personnel splitted up)			(48) 27	(48) 44	(48) 25
<u>Structure of the personnel needed:</u>					
1. Management			-	2	-
2. Skilled experts:					
2.1. technical			2	2	2
2.2. commercial/sales			3	4	3
3. Skilled workers			5	5	4
4. Unskilled workers			15	29	14
Total personnel needed + centrally located personnel			25	42	23
1) see page 114					

2. Origin of the personnel needed

a) Foreign personnel needed:

- 1 milling engineer, centrally located, caring for all 3 mills
- not necessarily, but possibly: 1 product-development-expert, being located preferably in Zaria, may be in Zinder, too.

b) domestic personnel needed:

- all the other personnel just enumerated
- with partly substantial training needs

The milling engineer and the product development expert should be employed for three years each. This employment should be managed by an international development institution resp. a technical cooperation agency.

3. Training needs

On the base of our experiences and of discussions

- with the management of the existing mills
- with potential suppliers of the milling-machinery

we estimate the training needs as follows :

Training needs for the 3 pilot mills and the central service-institutions

Type of personnel	level of qualification	No. of persons	type of training, of training required	duration of training	
				per person (weeks)	total man-weeks
1. Commercial director	skilled expert	(3) 1	no special training necessary	-	-
2. Technical director	engineer	(3) 1	a) training with the machinery-supplier (in foreign countries)	4	12
			b) training on the job, in the spot (both for the already existing engineers, too)	4	12
3. Central engineering officer	engineer	(1) 1	no training necessary	-	-
4. Production:					only 1/mill:
4.1. miller	skilled work.	(6) 6	a) training with the machinery-supplier (in foreign countries)	4	12
			b) training on the job, in the spot	4	24
4.2. helper	skilled work.	(6) 6	training on the job, in the spot	4	24
4.3. fillers and packers	unskilled w.	(60) 40	training on the job, in the spot	3	120
5. Storage, loading, unloading:					
- storing)	unskilled w.	(24) 13	no special training necessary	-	-
- loading)					
- unloading)					
- guards)					

Training needs for the 3 pilot mills and the central service-institutions

Type of personnel	level of qualification	No. of persons	type of training, of training required	duration of training	
				per person (weeks)	total man-weeks
6. Auxiliary services:					
6.1. mechanical repair-shop	skilled mechanic	(3) 3	a) training with the machinery-supplier (in foreign countries) b) training on the job, in the spot	2 4	6 12
6.2. electrical repair-shop	skilled electrician	(3) 3	a) training with the machinery-supplier (in foreign countries) b) training on the job, in the spot	2 4	6 12
6.3. laboratory-assistant	skilled assistant	(3) 2	a) training in an university or similar institut, in Niger/Nig. b) training on the job, in the spot	4 4	8 8
6.4. helpers for repair-shops	unskilled w.	(6) 5	no special training necessary	-	-
7. Commercial and sales personnel:					
7.1. accounting	skilled expert	(3) 1	no special training necessary	-	-
7.2. invoicing etc.	skilled expert	(3) -	no special training necessary	-	-
7.3. typist	skilled person	(3) -	no special training necessary	-	-
7.4. sales-manager	skilled expert	(3) 3	sales and marketing-training outside the mills, but on a domestic basis	6	18

Training needs for the 3 pilot mills and the central service-institutions

Type of personnel	level of qualification	No. of persons	type of training, of training required	duration of training	
				per person (weeks)	total man-weeks
7.5. outdoor-salesmen and promot.	skilled salesmen	(3) 3	sales and marketing-training outside the mills, but on a domestic basis	4	12
7.6. physical distribution assistant	skilled junior-expert	(3) 3	training on the job, in the spot	3	9
8. Central-services ¹⁾					
8.1. product development-center Zaria	food expert with chemical background	1	a) training in foreign countries (on food-development-centers) b) additional training on the university of Zaria	12 12	12 12
8.2. experimental bakery	skilled baker	1	a) training on the university of Zaria b) ... and in some well-working bakeries in Niger/Nigeria	8	8
8.3. Marketing-Board	skilled experts	3	training in marketing institutions in Niger/Nigeria	8	the 2 other experts = 24
1) Besides central engineering officer, already mentioned under item 3.					

Comprehensive view on training needs and their costs

Type and area of personnel	Type of training/men-weeks per type			Total
	foreign countries	outside plant, inside Niger/Nigeria	on the job, in the spot	
1. Commercial directors	-	-	-	-
2. Technical directors	12	-	12	24
3. Central engineering officer	-	-	-	-
4. Production	12	-	168	180
5. Storage etc.	-	-	-	-
6. Auxiliary services	12	8	32	52
7. Commercial and sales personnel	-	30	9	39
8. Central services (besides item 3)	12	44	-	56
9. Total training-needs:	48	82	221	351
10. Costs ¹⁾ per man-week (DM)	2000	500	120	
11. = total costs:				
a) in foreign currency (DM)	67.000	-	-	67.000
b) in domestic currencies (DM)	29.000	41.000	27.000	97.000
Total	96.000	41.000	27.000	164.000

1) = salaries, wages, social-benefits, travel-expenses, allowances, etc. checked carefully in detail

Comprehensive view on training needs and their costs

Type and area of personnel	Type of training/men-weeks per type			Total
	foreign countries	outside plant, inside Niger/Nigeria	on the job, in the spot	
1. Commercial directors	-	-	-	-
2. Technical directors	12	-	12	24
3. Central engineering officer	-	-	-	-
4. Production	12	-	168	180
5. Storage etc.	-	-	-	-
6. Auxiliary services	12	8	32	52
7. Commercial and sales personnel	-	30	9	39
8. Central services (besides item 3)	12	44	-	56
9. Total training-needs:	48	82	221	351
10. Costs ¹⁾ per man-week (FCFA)	280.000	70.000	16.800	
11. = total costs:				
a) in foreign currency (FCFA)	9.380.000	-	-	9.380.000
b) in domestic currencies (FCFA)	4.060.000	5.740.000	3.780.000	13.580.000
Total	13.440.000	5.740.000	3.780.000	22.960.000

1) = salaries, wages, social-benefits, travel-expenses, allowances, etc. checked carefully in detail

Comprehensive view on training needs and their costs

Type and area of personnel	Type of training/men-weeks per type			Total
	foreign countries	outside plant, inside Niger/Nigeria	on the job, in the spot	
1. Commercial directors	-	-	-	-
2. Technical directors	12	-	12	24
3. Central engineering officer	-	-	-	-
4. Production	12	-	168	180
5. Storage etc.	-	-	-	-
6. Auxiliary services	12	8	32	52
7. Commercial and sales personnel	-	30	9	39
8. Central services (besides item 3)	12	44	-	56
9. Total training-needs:	48	82	221	351
10. Costs ¹⁾ per man-week (N)	1.200	300	72	
11. = total costs:				
a) in foreign currency (N)	40.200	-	-	40.200
b) in domestic currencies (N)	17.400	24.600	16.200	58.200
Total	57.600	24.600	16.200	98.400

¹⁾ = salaries, wages, social-benefits, travel-expenses, allowances, etc. checked carefully in detail

IX. IMPLEMENTATION SCHEDULING

1. Project implementation management

The Nigeria-Niger-Joint-Commission for Cooperation covers the whole project. It is the Joint-Commission which is the responsible authority for project implementation management in total.

The Niger-Nigeria-Joint-Commission for Cooperation should prepare two applications, one addressed to the National Government of the Niger, and the other one to the National Government of Nigeria.

1.1 Application concerning the Niger

Based on this feasibility study an application should be elaborated with regard to the establishment of industrial pilot mills in Niamey and in Zinder. This application should be forwarded to the Ministry of Planning, Republic of Niger.

From the Ministry the project application could be channelled to international development authorities and to the embassies of countries which are willing and able to provide funds and know-how.

1.2 Application concerning Nigeria

On the basis of our feasibility study an application should be elaborated with regard to the establishment of an industrial pilot mill in Kano and an experimental bakery at Zaria University.

Partner of realization in Kano would be Mr. Fritz G. Jutzi, Managing Director of the Northern Nigerian Flour Mills Ltd. Partners of realization at Ahmadou Bello University Zaria would be Prof. Dr. L. B. Olugbemi and Dr. Norbert Koubicek, Dept. of Plant Science.

This application should be forwarded to the Ministry of Planning of the Federal Republic of Nigeria.

The project application could be channelled from this Ministry to international development authorities and to the embassies of countries which are willing and able to provide funds and know-how.

2. Time Schedule

See following page!

Implementation schedule for the establishment of industrial pilot mills

	1st year												2nd year												3rd year												4th year										
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6					
Pre construction period																																															
. Arrangements for financing	████████████████████																																														
. Arrangements for technology supply	██████████████																																														
. Tendering and evaluation of bids						██████████																																									
. Awards of contracts								██████████																																							
. Detailed planning of civil works								██████████																																							
. Civil works: Tendering, awards of contract										██████████																																					
Construction period																																															
. Preparation of site																																															
. Niamey, Zinder, Kano											██████████																																				
. Civil works in Niamey, Zinder, Kano													██████████																																		
. Delivery of milling machinery to Niamey																								██████████																							
. Installation of milling machinery Niamey																																				██████████											

. Preparation of site

Niamey, Zinder, Kano

. Civil works in

Niamey, Zinder, Kano

. Delivery of milling

machinery to Niamey

. Installation of mil

ling machinery

Niamey

. Recruitment of staf

Niamey

. Arrangements for

supply Niamey

. Arrangements for

marketing Niamey

. Putting in operation

industrial mill

Niamey

. Delivery of milling

machinery to Kano

. Installation of mil

ling machinery Kano

. Recruitment of staf

kano

. Arrangements for

supply Kano

. Arrangements for

marketing Kano

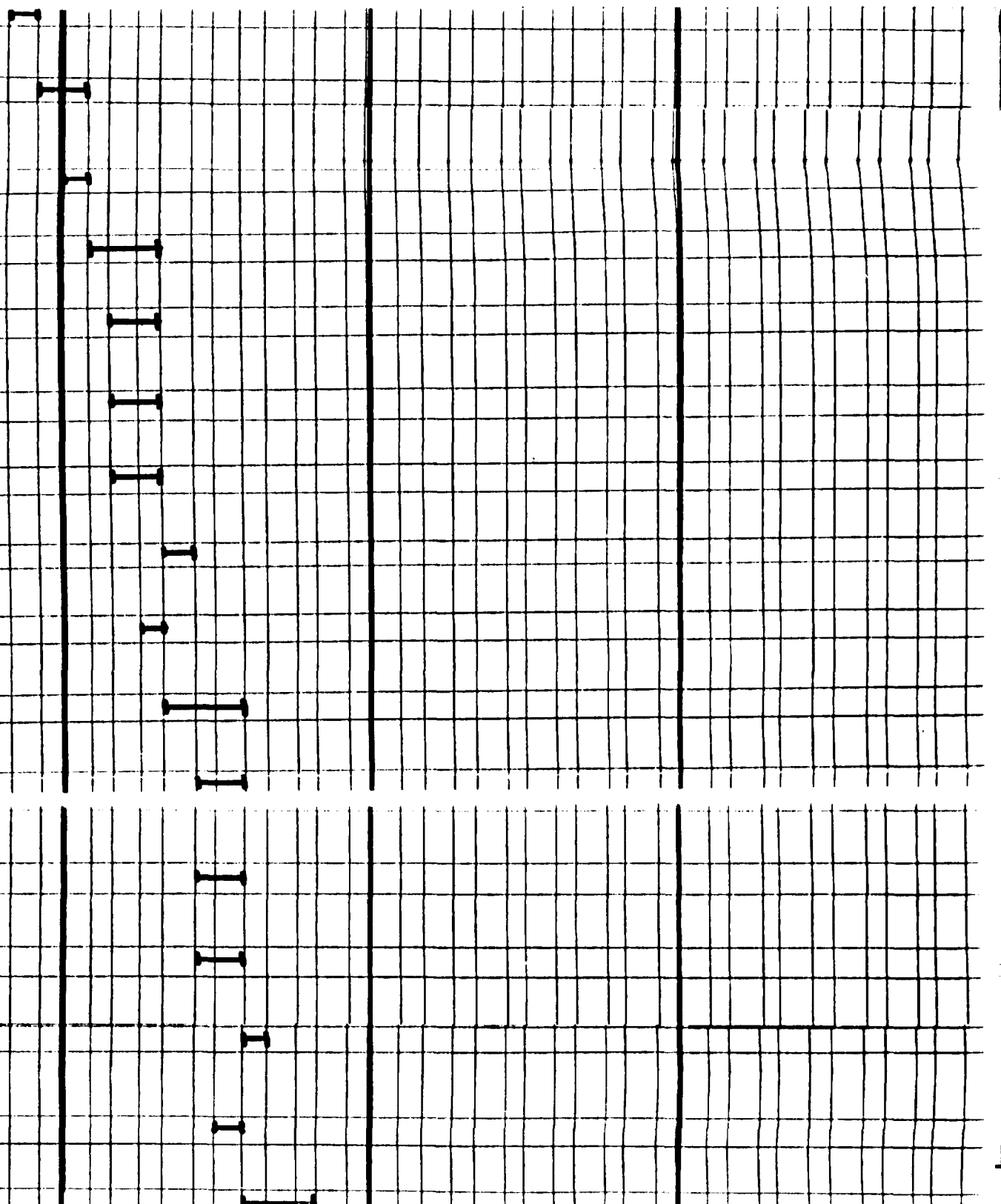
. Putting in operation

industrial mill Kano

. Delivery of milling

machinery to Zinder

. Installation of mil



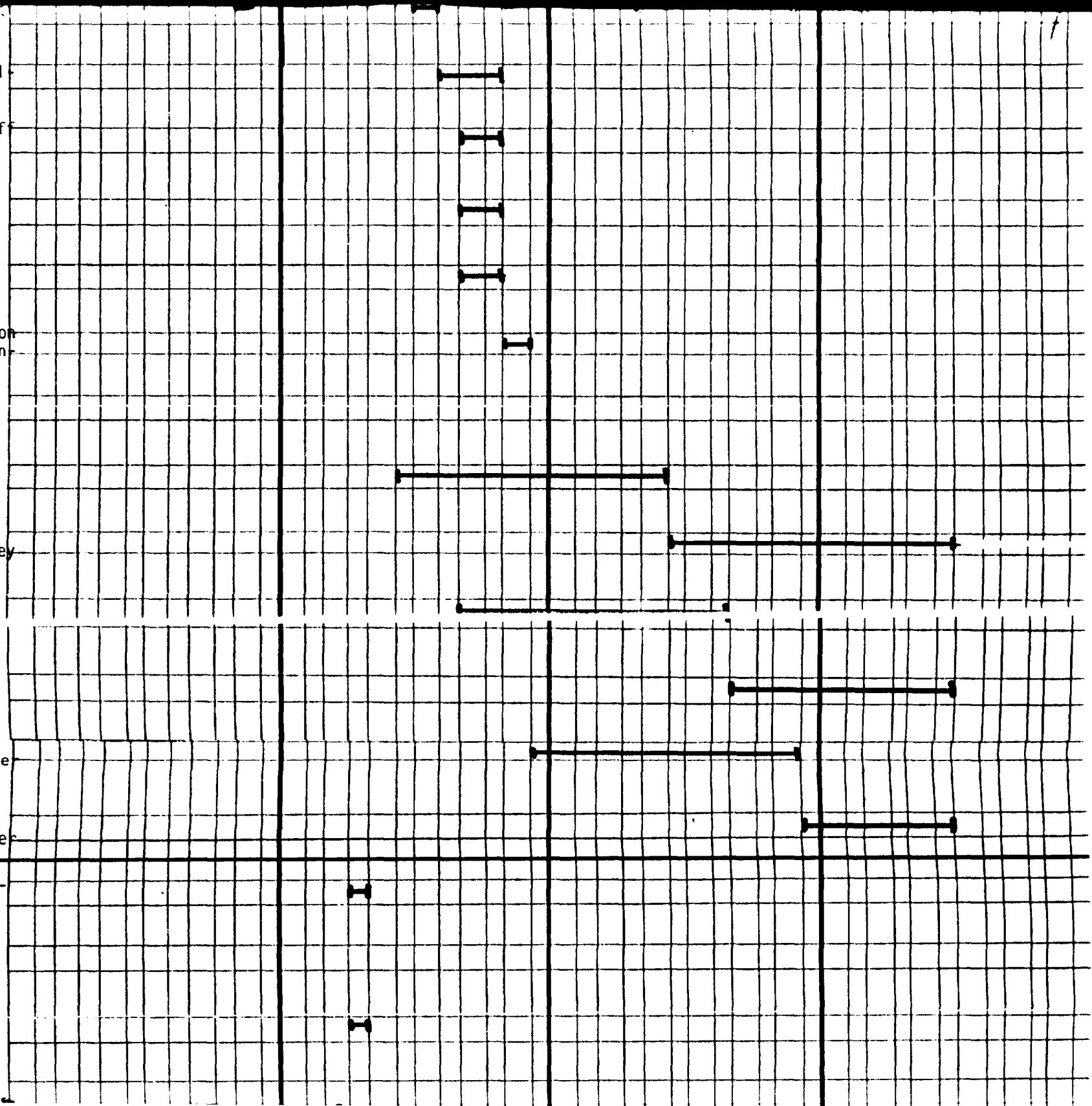
Delivery to Zinder

- . Installation of mil-
ling machinery
Zinder
- . Recruitment of staff
Zinder
- . Arrangements for
supply Zinder
- . Arrangements for
marketing Zinder
- . Putting in operation
industrial mill Zin-
der

Production period

- . 50 % production
capacity mill Nia-
mey
- . 100 % production
capacity mill Niamey
- . 50 % production
capacity mill Kano
- . 100 % production
capacity mill Kano
- . 50 % production
capacity mill Zinde
- . 100 % production
capacity mill Zinde

- . Delivery of experi-
mental working
equipment to
Ahmadou Bello Uni-
versity, Zania
- . Installation of
equipment



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Dipl.-Volkswirt Peter Töpfer
Planung + Beratung GmbH

Feasibility-Study
on
Three Industrial
Pilot Mills for
Millet and Sorghum
in Niger and Nigeria

VOLUME II

14039-E
(2 of 2)

TPB

Dipl.-Volkswirt Peter Töpfer
Planung + Beratung GmbH

Feasibility-Study
on
Three Industrial Pilot Mills for
Millet and Sorghum in Niger and Nigeria

Final Report
prepared on Behalf of United Nations
Industrial Development Organization (UNIDO)

for the

Niger-Nigeria Joint Commission for Co-operation
within the Framework of the Technical Assistance
Project DP/RAF/77/020

by
Diplom-Volkswirt Peter Töpfer
Planung und Beratung GmbH
Aschaffenburg, F.R.G.

April 1984

GS/st/



VOLUME II :

X. FINANCIAL AND ECONOMIC EVALUATION

X. FINANCIAL AND ECONOMIC EVALUATION

1. Evaluation of Costs of Millet-Flour Production

These costs are calculated :

- a) On a marginal basis : only those costs are included, which arise additionally when installing the new millet-mill in the already existing mills or plants. Costs of already existing personnel, buildings, machinery are not included.
- b) A direct and an indirect cost-section :
- direct costs are all costs arising directly in the three mills
 - indirect costs are the costs of the central services; they are splitted up to the three mills equally.
- c) The costs are calculated in Deutsche Mark (DM). Following rates of exchange are to be drawn into consideration :
- 1 DM = 140 FCFA (1983)
 - 1 DM = 0,40 \$-US (1983)
 - 1 DM = 0,60 Naira (1983)
- d) All cost-figures implemented in these calculations are of present importance : They were collected by us during our stay in these countries in 1983.

On this basis, we have calculated the following costing-situation (see next pages) :

1.1 Cost-figures in terms of 1983
as collected during our stay in
Niger and Nigeria

Direct marginal costs/mill (DM/year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A1. Costs of personnel			
A11. Variable costs of personnel (variable with respect to the degree to which the capacity is used (possible reaction: 1 shift instead of 2 shifts; or: decreased personnel/shift in other areas)			
1. Production:			
1.1. Miller	2 x 4000 DM = 8000 DM	2 x 4000 DM = 8000 DM	2 x 15000 DM = 30000 DM
1.2. Helper	2 x 2300 DM = 4600 DM	2 x 2300 DM = 4600 DM	2 x 8600 DM = 17200 DM
1.3. Fillers	6 x 1900 DM = 11400 DM	12 x 1900 DM = 22800 DM	6 x 6000 DM = 36000 DM
1.4. Packers	4 x 1900 DM = 7600 DM	8 x 1900 DM = 15200 DM	4 x 6000 DM = 24000 DM
2. Storage, loading, un- loading			
2.1. Raw-material storage	2 x 1900 DM = 3800 DM	4 x 1900 DM = 7600 DM	2 x 6000 DM = 12000 DM
2.2. Loading + unloading	1 x 1900 DM = 1900 DM	2 x 1900 DM = 3800 DM	1 x 6000 DM = 6000 DM
2.3. Guards	-	1 x 1900 DM = 1900 DM	-
Total variable costs of personnel	37300 DM	63900 DM	125200 DM

Direct marginal costs/mill (FCFA/year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A1. Costs of personnel			
A11. Variable costs of personnel (variable with respect to the degree to which the capacity is used (possible reaction: 1 shift instead of 2 shifts; or: decreased personnel/shift in other areas)			
1. Production:			
1.1. Miller	2 x 560.000 = 1.120.000	2 x 560.000 = 1.120.000	2 x 2.100.000 = 4.200.000
1.2. Helper	2 x 322.000 = 644.000	2 x 322.000 = 644.000	2 x 1.204.000 = 2.408.000
1.3. Fillers	6 x 266.000 = 1.596.000	12 x 266.000 = 3.192.000	6 x 840.000 = 5.040.000
1.4. Packers	4 x 266.000 = 1.064.000	8 x 266.000 = 2.128.000	4 x 840.000 = 3.360.000
2. Storage, loading, un- loading			
2.1. Raw-material storage	2 x 266.000 = 532.000	4 x 266.000 = 1.064.000	2 x 840.000 = 1.680.000
2.2. Loading + unloading	1 x 266.000 = 266.000	2 x 266.000 = 532.000	1 x 840.000 = 840.000
2.3. Guards	-	1 x 266.000 = 266.000	-
Total variable costs of personnel	5.222.000	8.946.000	17.528.000

Direct marginal costs/mill (# /year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A1. Costs of personnel			
A11. Variable costs of personnel (variable with respect to the degree to which the capacity is used (possible reaction: 1 shift instead of 2 shifts; or: decreased personnel/shift in other areas)			
1. Production:			
1.1. Miller	2 x 2.400 = 4.800	2 x 2.400 = 4.800	2 x 9.000 = 18.000
1.2. Helper	2 x 1.380 = 2.760	2 x 1.380 = 2.760	2 x 5.160 = 10.320
1.3. Fillers	6 x 1.140 = 6.840	12 x 1.140 = 13.680	6 x 3.600 = 21.600
1.4. Packers	4 x 1.140 = 4.560	8 x 1.140 = 9.120	4 x 3.600 = 14.400
2. Storage, loading, un- loading			
2.1. Raw-material storage	2 x 1.140 = 2.280	4 x 1.140 = 4.560	2 x 3.600 = 7.200
2.2. Loading + unloading	1 x 1.140 = 1.140	2 x 1.140 = 2.280	1 x 3.600 = 3.600
2.3. Guards	-	1 x 1.140 = 1.140	-
Total variable costs of personnel	22.380	38.340	75.120

Direct marginal costs/mill (DM/year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NFM-wheat-mill
A12. Fixed costs of personnel:			
1. Management:			
1.1. Commercial director	-	1 x 13000 DM = 13000 DM	-
1.2. Techn. director	-	1 x 13000 DM = 13000 DM	-
1.3. Secretary	-	-	-
2. Auxiliary services:			
2.1. Mechanical repair-shop	1 x 6200 DM = 6200 DM	1 x 6200 DM = 6200 DM	1 x 23000 DM = 23000 DM
2.2. Electrical repair-shop	1 x 6200 DM = 6200 DM	1 x 6200 DM = 6200 DM	1 x 23000 DM = 23000 DM
2.3. Laboratory	1 x 4000 DM = 4000 DM	1 x 4000 DM = 4000 DM	-
2.4. Helpers for repair-shops	2 x 1900 DM = 3800 DM	2 x 1900 DM = 3800 DM	1 x 6000 DM = 6000 DM
3. Commercial and Sales-Personnel:			
3.1. Accounting	-	1 x 6100 DM = 6100 DM	-
3.2. Invoicing etc.	-	-	-
3.3. Typist	-	-	-
3.4. Head of sales	1 x 6100 DM = 6100 DM	1 x 6100 DM = 6100 DM	1 x 22000 DM = 22000 DM
3.5. Salesmen	1 x 5500 DM = 5500 DM	1 x 5500 DM = 5500 DM	1 x 18000 DM = 18000 DM
3.6. Physical distribution	1 x 5500 DM = 5500 DM	1 x 5500 DM = 5500 DM	1 x 18000 DM = 18000 DM
Total fixed costs of personnel	37300 DM	69400 DM	110000 DM

Direct marginal costs/mill (FCFA/year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A12. Fixed costs of personnel:			
1. Management:			
1.1. Commercial director	-	1 x 1.820.000 = 1.820.000	-
1.2. Techn. director	-	1 x 1.820.000 = 1.820.000	-
1.3. Secretary	-	-	-
2. Auxiliary services:			
2.1. Mechanical repair-shop	1 x 868.000 = 868.000	1 x 868.000 = 868.000	1 x 3.220.000 = 3.220.000
2.2. Electrical repair-shop	1 x 868.000 = 868.000	1 x 868.000 = 868.000	1 x 3.220.000 = 3.220.000
2.3. Laboratory	1 x 560.000 = 560.000	1 x 560.000 = 560.000	-
2.4. Helpers for repair-shops	2 x 266.000 = 532.000	2 x 266.000 = 532.000	1 x 840.000 = 840.000
3. Commercial and Sales-Personnel:			
3.1. Accounting	-	1 x 854.000 = 854.000	-
3.2. Invoicing etc.	-	-	-
3.3. Typist	-	-	-
3.4. Head of sales	1 x 854.000 = 854.000	1 x 854.000 = 854.000	1 x 3.080.000 = 3.080.000
3.5. Salesmen	1 x 770.000 = 770.000	1 x 770.000 = 770.000	1 x 2.520.000 = 2.520.000
3.6. Physical distribution	1 x 770.000 = 770.000	1 x 770.000 = 770.000	1 x 2.520.000 = 2.520.000
Total fixed costs of personnel	5.222.000	9.716.000	15.400.000

Direct marginal costs/mill (# /year/full capac.used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A12. Fixed costs of personnel:			
1. Management:			
1.1. Commercial director	-	1 x 7.800 = 7.800	-
1.2. Techn. director	-	1 x 7.800 = 7.800	-
1.3. Secretary	-	-	-
2. Auxiliary services:			
2.1. Mechanical repair-shop	1 x 3.720 = 3.720	1 x 3.720 = 3.720	1 x 13.800 = 13.800
2.2. Electrical repair-shop	1 x 3.720 = 3.720	1 x 3.720 = 3.720	1 x 13.800 = 13.800
2.3. Laboratory	1 x 2.400 = 2.400	1 x 2.400 = 2.400	-
2.4. Helpers for repair-shops	2 x 1.140 = 2.280	2 x 1.140 = 2.280	1 x 3.600 = 3.600
3. Commercial and Sales-Personnel:			
3.1. Accounting	-	1 x 3.660 = 3.660	-
3.2. Invoicing etc.	-	-	-
3.3. Typist	-	-	-
3.4. Head of sales	1 x 3.660 = 3.660	1 x 3.660 = 3.660	1 x 13.200 = 13.200
3.5. Salesmen	1 x 3.300 = 3.300	1 x 3.300 = 3.300	1 x 10.800 = 10.800
3.6. Physical distribution	1 x 3.300 = 3.300	1 x 3.300 = 3.300	1 x 10.800 = 10.800
Total fixed costs of personnel	22.380	41.640	66.000

Direct marginal costs/mill (DM/year/full capac.used)	Niamey-mill, combined with existing rice-mill	
A2. <u>Capital-costs:</u>	<u>investment</u>	<u>depreciation</u>
A21. <u>Depreciations</u>	DM	DM/y
1. Civil works: rate of de- preciation: 3,33 %/year	560.000	18.700
2. Machinery equipment: rate of depreciation: 10 %/y.		
2.1. Cleaning section	98.500	9.900
2.2. Hulling/shelling sect.	226.300	22.600
2.3. Grinding section	462.500	46.300
2.4. Conveying/packing sect.	238.400	23.800
3. Parts, accessories, tools; rate of depreciation: 20 %	161.600	32.300
4. Storage-equipment; rate of depreciation: 10 %	15.000	1.500
5. Repair-shop-equipment; rate of depreciat.: 10 %	20.000	2.000
6. Laboratory-equipment and -m aterial; rate of de- preciation: 33 %	6.300	2.100
7. Transportation equipment	-	-
8. Spare-parts-provision; rate of depreciat.: 33 %	135.000	44.600

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Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
<u>investment</u>	<u>depreciation</u>	<u>investment</u>	<u>depreciation</u>
DM	DM/y	DM	DM/y
380.000	12700	560.000	18.700
98.500	9.900	98.500	9.900
226.300	22.600	226.300	22.600
462.500	46.300	462.500	46.300
238.400	23.800	238.400	23.800
161.600	32.300	161.600	32.300
-	-	15.000	1.500
15.000	1.500	-	-
6.300	2.100	6.300	2.100
-	-	-	-
135.000	44.600	135.000	44.600

Direct marginal costs/mill (FCFA/year/full capac.used)	Niamey-mill, combined with existing rice-mill	
A2. <u>Capital-costs:</u>	<u>investment</u>	<u>depreciation</u>
A21. <u>Depreciations</u>	FCFA	FCFA/y
1. Civil works: rate of de- preciation: 3,33 %/year	78.400.000	2.618.000
2. Machinery equipment: rate of depreciation: 10 %/y.		
2.1. Cleaning section	13.790.000	1.386.000
2.2. Hulling/shelling sect.	31.682.000	3.164.000
2.3. Grinding section	64.750.000	6.482.000
2.4. Conveying/packing sect.	33.376.000	3.332.000
3. Parts, accessories, tools; rate of depreciation: 20 %	22.624.000	4.522.000
4. Storage-equipment; rate of depreciation: 10 %	2.100.000	210.000
5. Repair-shop-equipment; rate of depreciat.: 10 %	2.800.000	280.000
6. Laboratory-equipment and -m aterial; rate of de- preciation: 33 %	882.000	294.000
7. Transportation equipment	-	-
8. Spare-parts-provision; rate of depreciat.: 33 %	18.900.000	6.244.000

TPB

Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
<u>investment</u> FCFA	<u>depreciation</u> FCFA/y	<u>investment</u> FCFA	<u>depreciation</u> FCFA/y
53.200.000	1.778.000	78.400.000	2.618.000
13.790.000	1.386.000	13.790.000	1.386.000
31.682.000	3.164.000	31.682.000	3.164.000
64.750.000	6.482.000	64.750.000	6.482.000
33.376.000	3.332.000	33.376.000	3.332.000
22.624.000	4.522.000	22.642.000	4.522.000
-	-	2.100.000	210.000
2.100.000	210.000	-	-
882.000	294.000	882.000	294.000
-	-	-	-
18.900.000	6.244.000	18.900.000	6.244.000

Direct marginal costs/mill (₦/year/full capac.used)	Niamey-mill, combined with existing rice-mill	
	<u>investment</u> ₦	<u>depreciation</u> ₦/y
A2. <u>Capital-costs:</u>		
A21. <u>Depreciations</u>		
1. Civil works: rate of depreciation: 3,33 %/year	336.000	12.220
2. Machinery equipment: rate of depreciation: 10 %/y.		
2.1. Cleaning section	59.100	5.940
2.2. Hulling/shelling sect.	135.780	13.560
2.3. Grinding section	277.500	27.780
2.4. Conveying/packing sect.	143.040	14.280
3. Parts, accessories, tools; rate of depreciation: 20 %	96.960	19.380
4. Storage-equipment; rate of depreciation: 10 %	9.000	900
5. Repair-shop-equipment; rate of depreciat.: 10 %	12.000	1.200
6. Laboratory-equipment and -m aterial; rate of depreciation: 33 %	3.780	1.260
7. Transportation equipment	-	-
8. Spare-parts-provision; rate of depreciat.: 33 %	81.000	26.760

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Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
<u>investment</u> ₦	<u>depreciation</u> ₦/y	<u>investment</u> ₦	<u>depreciation</u> ₦/y
228.000	7.620	336.000	11.220
59.100	5.940	59.100	5.940
135.780	13.560	135.780	13.560
277.500	27.780	277.500	27.780
143.040	14.280	143.040	14.280
96.960	19.380	96.960	19.380
-	-	9.000	900
9.000	900	-	-
3.780	1.260	3.780	1.260
-	-	-	-
81.000	26.760	81.000	26.760

- 130 b -

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direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
	<u>investment</u> DM	<u>depreciation</u> DM/y	<u>investment</u> DM	<u>depreciation</u> DM/y	<u>investment</u> DM	<u>depreciation</u> DM/y
9. Assembling-operations; rate of depreciat.:10 %	149.000	14.900	149.000	14.900	149.000	14.900
10. Engineering-costs: 10 %	218.900	21.900	198.900	19.900	216.700	21.700
Total investments and de- preciations:	2.291.500	240.600	2.071.500	230.600	2.269.300	238.400
A22. Interests	<u>Interests (DM)</u>		<u>Interests (DM)</u>		<u>Interests (DM)</u>	
1. on invested capital (ave- rately/year; interest- rate: 10 %)	129.000		109.000		124.000	
2. on working capital						
2.1. capital in stocks: assumption: 1 months- product.on stocks = 8 %, interests: 10 %	36.000		36.000		88.800	
2.2. capital in debtors:2- months-sales as debtors interests: 10 %	72.000		72.000		177.600	
Total interests (DM)	237.000		217.000		390.400	
A23. Total capital costs (= depreciations + interests)	477.600		447.600		628.800	

direct marginal costs/mill (FCFA/year/full capac. used)	Ntamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
	<u>investment</u> FCFA	<u>depreciation</u> FCFA/y	<u>investment</u> FCFA	<u>depreciation</u> FCFA/y	<u>investment</u> FCFA	<u>depreciation</u> FCFA/y
9. Assembling-operations; rate of depreciat.:10 %	20.860.000	2.086.000	20.860.000	2.086.000	20.860.000	2.086.000
10. Engineering-costs: 10 %	30.646.000	3.066.000	27.846.000	2.786.000	30.338.000	3.038.000
Total investments and de- preciations:	320.810.000	33.684.000	290.010.000	32.284.000	317.702.000	33.376.000
A22. Interests	<u>Interests (FCFA)</u>		<u>Interests (FCFA)</u>		<u>Interests (FCFA)</u>	
1. on invested capital (ave- ragedly/year; interest- rate: 10 %)	18.060.000		15.260.000		17.360.000	
2. on working capital						
2.1. capital in stocks: assumption: 1 months- product.on stocks = 8 %, interests: 10 %	5.040.000		5.040.000		12.432.000	
2.2. capital in debtors:2- months-sales as debtors interests: 10 %	10.080.000		10.080.000		24.864.000	
Total interests(FCFA)	33.180.000		30.380.000		54.656.000	
A23. Total capital costs (= depreciations + interests)	66.864.000		62.664.000		88.032.000	

direct marginal costs/mill (N /year/full capac. used)	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
	<u>investment</u>	<u>depreciation</u>	<u>investment</u>	<u>depreciation</u>	<u>investment</u>	<u>depreciation</u>
9. Assembling-operations; rate of depreciat.:10 %	89.400	8.940	89.400	8.940	89.400	8.940
10. Engineering-costs: 10 %	131.340	13.140	119.340	11.940	130.020	13.020
Total investments and de- preciations:	1.374.900	144.360	1.242.900	138.360	1.361.580	143.040
A22. <u>Interests</u>	<u>Interests(N)</u>		<u>Interests(N)</u>		<u>Interests(N)</u>	
1. on invested capital (ave- ragedly/year; interest- rate: 10 %)	77.400		65.400		74.400	
2. on working capital						
2.1. capital in stocks: assumption: 1 months- product.on stocks = 8 %, interests: 10 %	21.600		21.600		53.280	
2.2. capital in debtors:2- months-sales as debtors interests: 10 %	43.200		43.200		106.560	
Total interests (N)	142.200		130.200		234.240	
A23. <u>Total capital costs</u> (= depreciations + interests)	286.560		268.560		377.280	

direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A3. Costs of current supply			
1. Bags and other packaging materials	90.000	90.000	300.000
2. Energy (electricity, fuel, etc.)	127.000	127.000	142.000
3. Other costs of current supply	50.000	50.000	56.000
Total costs of current supply (without taxes)	267.000	267.000	498.000
A4. Raw-material: (Millet)-costs:			
1. Consumption of millet, if capacity is used to 90 %: 5400 t/mill/year			
2. Costs per t millet(1982):			
2.1. producer-price	530 DM/t	600 DM/t	750 DM/t
2.2. Commiss. for cooperative or assembler	20 DM/t	20 DM/t	190 DM/t
2.3. Transportation to mill	30 DM/t	30 DM/t	100 DM/t
3. Total costs of raw-material per ton	580 DM/t	650 DM/t	1040 DM/t

direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A3. Costs of current supply			
1. Bags and other packaging materials	12.600.000	12.600.000	42.000.000
2. Energy (electricity, fuel, etc.)	17.780.000	17.780.000	19.880.000
3. Other costs of current supply	7.000.000	7.000.000	7.840.000
Total costs of current supply (without taxes)	37.380.000	37.380.000	69.720.000
A4. Raw-material: (Millet)-costs:			
1. Consumption of millet, if capacity is used to 90 %: 5400 t/mill/year			
2. Costs per t millet(1982):			
2.1. producer-price	74.200 FCFA/t	84.000 FCFA/t	105.000 FCFA/t
2.2. Commiss. for cooperative or assembler	2.800 FCFA/t	2.800 FCFA/t	26.600 FCFA/t
2.3. Transportation to mill	4.200 FCFA/t	4.200 FCFA/t	14.000 FCFA/t
3. Total costs of raw-material per ton	81.200 FCFA/t	91.000 FCFA/t	145.600 FCFA/t

direct marginal costs/mill (N/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A3. Costs of current supply			
1. Bags and other packaging materials	54.000	54.000	180.000
2. Energy (electricity, fuel, etc.)	76.200	76.200	85.200
3. Other costs of current supply	30.000	30.000	33.600
Total costs of current supply (without taxes)	160.200	160.200	298.800
A4. Raw-material: (Millet)-costs:			
1. Consumption of millet, if capacity is used to 90 %: 5400 t/mill/year			
2. Costs per t millet(1982):			
2.1. producer-price	318 N/t	360 N/t	450 N/t
2.2. Commiss. for coopera- tive or assembler	12 N/t	12 N/t	114 N/t
2.3. Transportation to mill	18 N/t	18 N/t	60 N/t
3. Total costs of raw-mate- rial per ton	348 N/t	390 N/t	624 N/t

direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Raw-material costs per year (consumption = 5400 to millet)	3.132.000 DM	3.510.000 DM	5.616.000 DM
5. ./.. Bran-sales	190.000 DM	190.000 DM	310.000 DM
6. = Net raw-material costs per year	2.942.000 DM	3.320.000 DM	5.306.000 DM
A5. Direct marginal costs in total: (DM)			
1. Costs of personnel:			
a) variable	37.300	63.900	125.200
b) fixed	37.300	69.400	110.000
Total costs of personnel	74.600	133.300	235.200
2. Capital costs:			
a) Depreciations	240.600	230.600	238.400
b) interests (on invested and current capital)	237.000	217.000	390.400
Total capital costs	477.600	447.600	628.800
3. Costs of current supply	267.000	267.000	498.000
4. Total milling costs (= positions 1+2+3)	819.000	847.900	1.362.000
5. = per kg flour	0,19	0,20	0,32

direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Raw-material costs per year (consumption = 5400 to millet)	438.480.000	491.400.000	786.240.000
5. ./.. Bran-sales	26.600.000	26.600.000	43.400.000
6. = Net raw-material costs per year	411.880.000	464.800.000	742.840.000
A5. Direct marginal costs in total: (FCFA)			
1. Costs of personnel:			
a) variable	5.222.000	8.946.000	17.528.000
b) fixed	5.222.000	9.716.000	15.400.000
Total costs of personnel	10.444.000	18.662.000	32.928.000
2. Capital costs:			
a) Depreciations	33.684.000	32.284.000	33.376.000
b) interests (on invested and current capital)	33.180.000	30.380.000	54.656.000
Total capital costs	66.864.000	62.664.000	88.032.000
3. Costs of current supply	37.380.000	37.380.000	69.720.000
4. Total milling costs (= positions 1+2+3)	114.660.000	118.706.000	190.680.000
5. = per kg flour	26,6	28,0	44,8

TPB

direct marginal costs/mill (# /year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Raw-material costs per year (consumption = 5400 to millet)	1.879.200	2.106.000	3.369.500
5. ./.. Bran-sales	114.000	114.000	186.000
6. = Net raw-material costs per year	1.765.200	1.992.000	3.183.600
<u>A5. Direct marginal costs in total: (#)</u>			
1. Costs of personnel:			
a) variable	22.380	38.340	75.120
b) fixed	22.380	41.640	66.000
Total costs of personnel	44.760	79.980	141.120
2. Capital costs:			
a) Depreciations	144.360	138.360	143.040
b) interests (on invested and current capital)	142.200	130.200	234.240
Total capital costs	286.560	286.560	377.280
3. Costs of current supply	160.200	160.200	298.800
4. Total milling costs (= positions 1+2+3)	491.400	508.740	817.200
5. = per kg flour	0,11	0,33	0,19

Direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6. Raw-material costs(DM): a) total costs/year b) per kg flour	2.942.000 DM 0,68 DM	3.320.000 DM 0,77 DM	5.306.000 DM 1,23 DM
B. Indirect marginal costs = costs of the central services:			
B1. Personnel-costs:			
1. Central engineering: 1 milling engineer (fo- reign) Total costs:249.000 DM per mill 1/3 =	83.000	83.000	83.000
2. Food expert for product development-center in Zaria:domestic expert: 60.000 DM, per mill 1/3 =	20.000	20.000	20.000
3. Skilled baker for expe- rimental bakery in Kano 15.000 DM; per mill 1/3 =	5.000	5.000	5.000
4. Marketing-board:			
4.1. 2 experts in Niamey, each 15.000 DM = 30.000 DM			
4.2. 1 expert in Kano 30.000 DM			
4.3. total: 60.000 DM,per mill 1/3 =	20.000	20.000	20.000

TPB

Direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6. Raw-material costs(FCFA)			
a) total costs/year	411.880.000	464.800.000	742.840.000
b) per kg flour	95,2	107,8	172,2
B. Indirect marginal costs = costs of the central services:			
B1. Personnel-costs:			
1. Central engineering: 1 milling engineer (fo- reign) Total costs: 34.860.000 per mill 1/3 =	11.620.000	11.620.000	11.620.000
2. Food expert for product development-center in Zaria:domestic expert: 8.400.000, per mill 1/3 =	2.800.000	2.800.000	2.800.000
3. Skilled baker for expe- rimental bakery in Kano 2.100.000; per mill 1/3 =	700.000	700.000	700.000
4. Marketing-board:			
4.1. 2 experts in Niamey, each 2.100.000 FCFA = 4.200.000 FCFA			
4.2. 1 expert in Kano 4.200.000 FCFA			
4.3. total: 8.400.000 ;per mill 1/3 =	2.800.000	2.800.000	2.800.000

TPB

Direct marginal costs/mill (# /year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6. Raw-material costs (#):			
a) total costs/year	1.765.200	1.992.000	3.183.600
b) per kg flour	0,41	0,46	0,74
B. Indirect marginal costs = costs of the central services:			
B1. Personnel-costs:			
1. Central engineering: 1 milling engineer (fo- reign) Total costs: 149.400 # per mill 1/3 =	49.800	49.800	49.800
2. Food expert for product development-center in Zaria:domestic expert: 36.000 # , per mill 1/3 =	12.000	12.000	12.000
3. Skilled baker for expe- rimental bakery in Kano 9.000 # ; per mill 1/3 =	3.000	3.000	3.000
4. Marketing-board:			
4.1. 2 experts in Niamey, each 9.000 # = 18.000 #			
4.2. 1 expert in Kano 18.000 #			
4.3. total: 36.000 # ,per mill 1/3 =	12.000	12.000	12.000

Direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total costs of personnel in central services	128.000	128.000	128.000
<u>B2. Capital-costs of central services:</u>	already included (as being not important) in the direct capital-costs		
<u>B3. Current operating-costs of central serv.:</u>			
1. Travelling-expenses, etc.	10.000	10.000	10.000
2. Advertizing, sales-promotion-activites	30.000	30.000	30.000
3. Current-supply with raw-materials, chemicals, etc. of the product-development-centers in Zaria + Zinder, + the bakery in Kano	20.000	20.000	20.000
4. Other current operating costs of central serv.	8.000	8.000	8.000
Total current operating-costs	68.000	68.000	68.000
<u>B4. Total costs of central services (without capit. costs): (DM)</u>			
1. Costs of personnel	128.000	128.000	128.000
2. Current operating-costs	68.000	68.000	68.000

IPB

Direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total costs of personnel in central services	17.920.000	17.920.000	17.920.000
B2. <u>Capital-costs of cen- tral services:</u>	already included	(as being not important)	in the direct
B3. <u>Current operating- costs of central serv.:</u>			
1. Travelling-expenses, etc.	1.400.000	1.400.000	1.400.000
2. Advertizing, sales-pro- motion-activites	4.200.000	4.200.000	4.200.000
3. Current-supply with raw- materials, chemicals, etc. of the product-de- velopment-centers in Zaria + Zinder, + the bakery in Kano	2.800.000	2.800.000	2.800.000
4. Other current operating costs of central serv.	1.120.000	1.120.000	1.120.000
Total current operating- costs	9.520.000	9.520.000	9.520.000
B4. <u>Total costs of central services (without capit. costs):(FCFA)</u>			
1. Costs of personnel	17.920.000	17.920.000	17.920.000
2. Current operating-costs	9.520.000	9.520.000	9.520.000

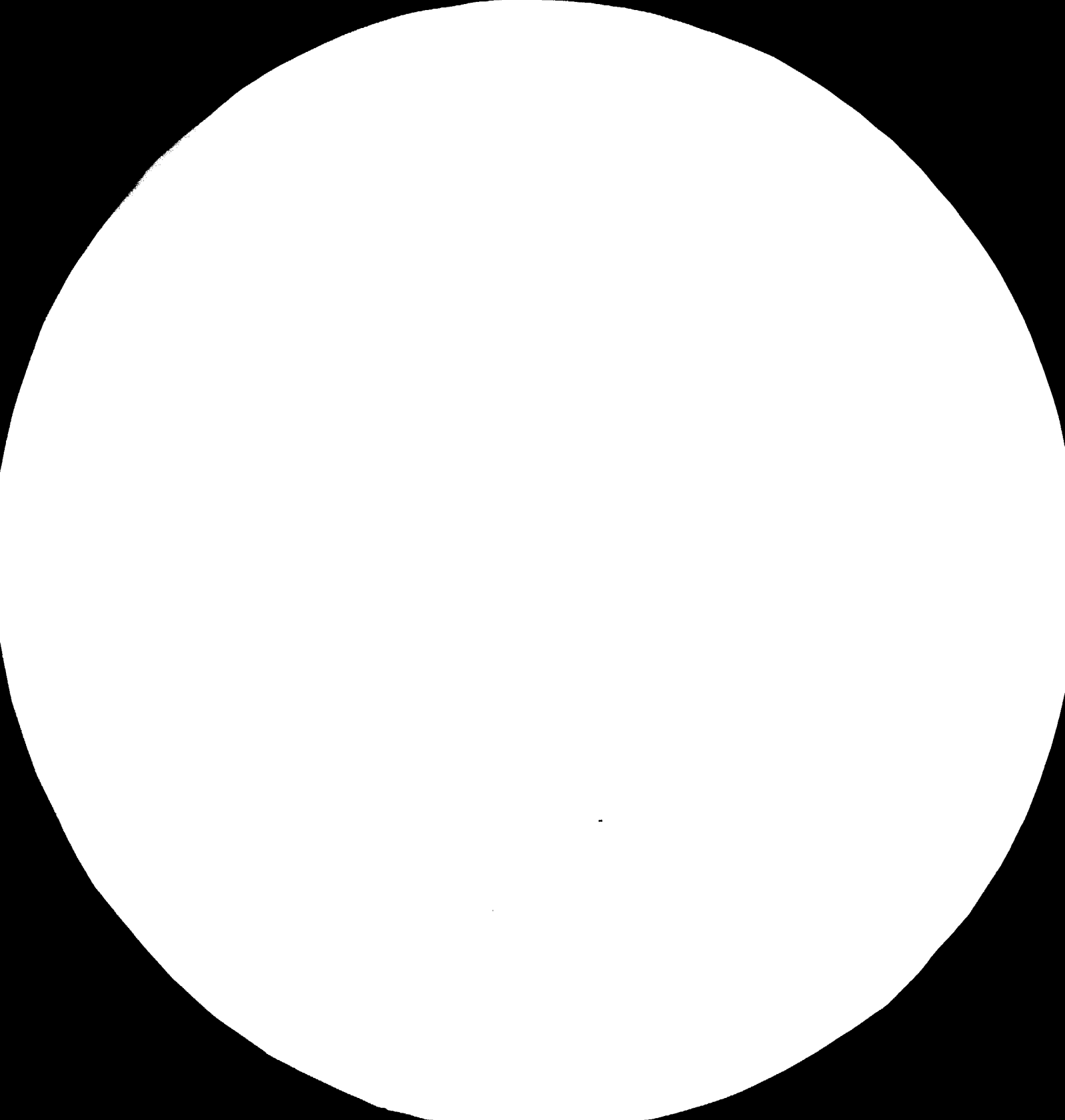
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MICROCOPY RESOLUTION TEST CHART

NATIONAL BUREAU OF STANDARDS
STANDARD REFERENCE MATERIAL 1010a
(ANSI and ISO TEST CHART No. 2)

Direct marginal costs/mill (# /year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total costs of personnel in central services	76.800	76.800	76.800
B2. <u>Capital-costs of central services:</u>	already included (as being not important) in the direct capital-costs		
B3. <u>Current operating-costs of central serv.:</u>			
1. Travelling-expenses, etc.	6.000	6.000	6.000
2. Advertizing, sales-promotion-activites	18.000	18.000	18.000
3. Current-supply with raw-materials, chemicals, etc. of the product-development-centers in Zaria + Zinder, + the bakery in Kano	12.000	12.000	12.000
4. Other current operating costs of central serv.	4.800	4.800	4.800
Total current operating-costs	40.800	40.800	40.800
B4. <u>Total costs of central services (without capit. costs): (#)</u>			
1. Costs of personnel	76.800	76.800	76.800
2. Current operating-costs	40.800	40.800	40.800

Direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Total costs of central services	196.000	196.000	196.000
4. Per kg flour	0,04	0,04	0,04
C. Total marginal costs:			
C1. Total marginal milling-costs			
C11. Direct milling costs (DM):			
1. Costs of personnel	74.600	133.300	235.200
2. Capital costs	477.600	447.600	628.800
3. Costs of current supply	267.000	267.000	498.000
4. Total direct milling c.	819.000	847.900	1.362.000
C12. Indirect milling costs= costs of central serv.			
1. Costs of personnel	128.000	128.000	128.000
2. Current operating costs	68.000	68.000	68.000
Total indirect milling costs	196.000	196.000	196.000

Direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Total costs of central services	27.440.000	27.440.000	27.440.000
4. Per kg flour	5,6	5,6	5,6
C. Total marginal costs:			
C1. Total marginal milling costs			
C11. Direct milling costs (FCFA):			
1. Costs of personnel	10.444.000	18.662.000	32.928.000
2. Capital costs	66.864.000	62.664.000	88.032.000
3. Costs of current supply	37.380.000	37.380.000	69.720.000
4. Total direct milling c.	114.660.000	118.706.000	190.680.000
C12. Indirect milling costs= costs of central serv.			
1. Costs of personnel	17.920.000	17.920.000	17.920.000
2. Current operating costs	9.520.000	9.520.000	9.520.000
Total indirect milling costs	27.440.000	27.440.000	27.440.000

Direct marginal costs/mill (N./year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Total costs of central services	117.600	117.600	117.600
4. Per kg flour	0,02	0,02	0,02
C. Total marginal costs:			
C1. Total marginal milling-costs			
C11. Direct milling costs (N) :			
1. Costs of personnel	44.760	79.980	141.120
2. Capital costs	286.560	268.560	377.280
3. Costs of current supply	160.200	160.200	298.800
4. Total direct milling c.	491.400	508.740	817.200
C12. Indirect milling costs= costs of central serv.			
1. Costs of personnel	76.800	76.800	76.800
2. Current operating costs	40.800	40.800	40.800
Total indirect milling costs	117.600	117.600	117.600

direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
C13. Total (direct + indir. milling costs			
1. DM/year, capacity used to 90 %	1.015.000	1.043.900	1.558.000
2. Per kg flour:			
a) direct	0,19	0,20	0,32
b) indirect	0,04	0,04	0,04
c) Total	0,23	0,24	0,36
C2. Costs of raw-material			
1. DM/year, capacity used to 90 %	2.942.000	3.320.000	5.306.000
2. per kg flour	0,68	0,77	1,23
C3. Total ex-factory costs			
1. DM/year (capacity used to 90 %)			
1.1. milling costs	1.015.200	1.043.900	1.558.000
1.2. Raw-material costs	2.942.000	3.320.000	5.306.000
1.3. Total costs	3.957.200	4.363.900	6.864.000
2. Costs per kg millet-flour:			
2.1. Milling costs	0,23	0,24	0,36
2.2. Raw-material costs	0,68	0,77	1,23
2.3. Total costs (without profit)	0,91	1,01	1,59

direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
C13. Total (direct + indir.) milling costs			
1. FCFA/year, capacity used to 90 %	142.100.000	146.146.000	218.120.000
2. Per kg flour:			
a) direct	26,6	28,0	44,8
b) indirect	5,6	5,6	5,6
c) Total	32,2	33,6	50,4
C2. <u>Costs of raw-material</u>			
1. FCFA/year, capacity used to 90 %	411.880.000	464.800.000	742.840.000
2. per kg flour	95,2	107,8	172,2
C3. <u>Total ex-factory costs</u>			
1. FCFA/year (capacity used to 90 %)			
1.1. milling costs	142.128.000	146.146.000	218.120.000
1.2. Raw-material costs	411.880.000	464.800.000	742.840.000
1.3. Total costs	554.008.000	610.946.000	960.960.000
2. Costs per kg millet-flour:			
2.1. Milling costs	32,2	33,6	50,4
2.2. Raw-material costs	95,2	107,8	172,2
2.3. Total costs (without profit)	127,4	141,4	222,6

TPB

direct marginal costs/mill (₦/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
C13. Total (direct + indir.) milling costs			
1. ₦/year, capacity used to 90 %	609.000	626.340	934.800
2. Per kg flour:			
a) direct	0,11	0,12	0,19
b) indirect	0,02	0,02	0,02
c) Total	0,13	0,14	0,21
C2. Costs of raw-material			
1. ₦/year, capacity used to 90 %	1.765.200	1.992.000	3.183.600
2. per kg flour	0,41	0,46	0,74
C3. Total ex-factory costs			
1. ₦/year (capacity used to 90 %)			
1.1. milling costs	609.120	626.340	934.800
1.2. Raw-material costs	1.765.200	1.992.000	3.183.600
1.3. Total costs	2.374.320	2.618.340	4.118.400
2. Costs per kg millet-flour:			
2.1. Milling costs	0,13	0,14	0,21
2.2. Raw-material costs	0,41	0,46	0,74
2.3. Total costs (without profit)	0,54	0,60	0,95

Direct marginal costs/mill DM /year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
D. Calculation of the ex- factory sales-price for millet-flour: (DM/kg)			
1. Cost-price	0,91	1,01	1,59
2. + remuneration of pre- production costs:			
a) training)	0,03	0,03	0,03
b) inland-transport)			
3. + security-margin (5 %)	0,05	0,05	0,03
4. + profit: 10 %	0,11	0,11	0,18
5. Selling price, if capac. is used to 90 % (ex-fact)	1,10 DM/kg	1,20 DM/kg	1,83 DM/kg
6. Probable market-price for consumers			
6.1. Ex-factory-price (DM/kg millet-flour in bags)	1,10	1,20	1,83
6.2. + costs of transportat.	0,03	0,03	0,11
6.3. + margins for interme- diate traders	0,12	0,13	0,50
6.4. = price for industrial consumers (pastry-plants, bakeries, etc.)	1,25	1,36	2,44
6.5. + wholesale-margins (8 %) *)	0,10	0,11	0,52
*) in Nigeria more than 20 %			

Direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
D. Calculation of the ex- factory sales-price for millet-flour:(FCFA/kg)			
1. Cost-price	127,4	141,4	222,6
2. + remuneration of pre- production costs:			
a) training)	4,2	4,2	4,2
b) inland-transport)			
3. + security-margin (5 %)	7,0	7,0	4,2
4. + profit: 10 %	15,4	15,4	25,2
5. Selling price, if capac. is used to 90 % (ex-fact)	154,0	168,0	256,2
6. Probable market-price for consumers			
6.1. Ex-factory-price (FCFA/kg millet-flour in bags)	154,0	168,0	256,2
6.2. + costs of transportat.	4,2	4,2	15,4
6.3. + margins for interme- diate traders	16,8	18,2	70,0
6.4. = price for industrial consumers (pastry-plants, bakeries, etc.)	175,0	190,4	341,6
6.5. + wholesale-margins (8 %)*)	14,0	15,4	72,8
*) in Nigeria more than 20 %			

Direct marginal costs/mill (₦/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
D. Calculation of the ex-factory sales-price for millet-flour: (₦, kg)			
1. Cost-price	0,54	0,60	0,95
2. + remuneration of pre-production costs:			
a) training)	0,02	0,02	0,02
b) inland-transport)			
3. + security-margin (5 %)	0,03	0,03	0,02
4. + profit: 10 %	0,07	0,07	0,10
5. Selling price, if capac. is used to 90 % (ex-fact)	0,66	0,72	1,09
6. Probable market-price for consumers			
6.1. Ex-factory-price (₦ /kg millet-flour in bags)	0,66	0,72	1,09
6.2. + costs of transportat.	0,02	0,02	0,07
6.3. + margins for intermediate traders	0,07	0,08	0,30
6.4. = price for industrial consumers (pastry-plants, bakeries, etc.)	0,75	0,82	1,46
6.5. + wholesale-margins (8 %)*)	0,06	0,07	0,31

*) in Nigeria more than 20 %

Direct marginal costs/mill (DM/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6.6. + retail-margins	0,22	0,22	0,55
6.7. = retail-price for private consumers	1,57	1,69	3,51
7. Some price-comparisons (on a retail basis): actual market prices 1983			
7.1. 1 kg millet-flour	1,50 DM	1,59 DM	3,55 DM
7.2. 1 kg millet	1,14 DM	0,89 DM	2,00 DM
7.3. 1 kg wheat-flour	3,07 DM	3,20 DM	app. 3,80 DM
8. Checking the price-competitiveness of the 3 pilot mills (assumed: capacity used to no profit, no security-margin included)			90 %,
8.1. Retail-market price of millet-flour out of the 3 pilot mills:	1,41 DM/kg	1,53 DM/kg	3,30 DM/kg
8.2. Actual retail-market prices	1,57 DM/kg	1,69 DM/kg	3,51 DM/kg
8.3. Conclusion: competitiveness:	given	given	given

Direct marginal costs/mill (FCFA/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6.6. + retail-margins	30,8	30,8	77,0
6.7. = retail-price for private consumers	219,8	236,6	491,4
7. Some price-comparisons (on a retail basis): actual market prices 1983			
7.1. 1 kg millet-flour	210,0	222,6	497,0
7.2. 1 kg millet	159,6	124,6	280,0
7.3. 1 kg wheat-flour	429,8	448,0	app. 532,0
8. Checking the price-competitiveness of the 3 pilot mills (assumed: capacity used to 90 %, no profit, no security-margin included)			
8.1. Retail-market price of millet-flour out of the 3 pilot mills:	197,4	214,2	462,0
8.2. Actual retail-market prices	219,8	236,6	491,4
8.3. Conclusion: competitiveness:	given	given	given

TPB

Direct marginal costs/mill (N/year/full capac. used)	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
6.6. + retail-margins	0,13	0,13	0,33
6.7. = retail-price for private consumers	0,94	1,01	2,11
7. Some price-comparisons (on a retail basis): actual market prices 1983			
7.1. 1 kg millet-flour	0,90	0,95	2,13
7.2. 1 kg millet	0,68	0,53	1,2
7.3. 1 kg wheat-flour	1,84	1,92	app. 2,28
8. Checking the price-competitiveness of the 3 pilot mills (assumed: capacity used to 90 %, no profit, no security-margin included)			
8.1. Retail-market price of millet-flour out of the 3 pilot mills:	0,85	0,92	1,98
8.2. Actual retail-market prices	0,94	1,01	2,11
8.3. Conclusion: competitiveness:	given	given	given

- 139 b -

Töpfer Planung + Beratung GmbH

1.2 Selected figures characterizing
cost-structures in the three
millet mills

Shares of

- variable costs
 - raw-materials costs
 - fixed costs
- in total costs

Shares of different cost-centres
and types of costs in total costs of

- Niamey-mill
- Zinder-mill
- Kano -mill

1. Shares of variable-, raw-material- and fixed costs in total costs

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
1. Variable costs: (DM)			
1.1. Personnel	37.300	63.900	125.200
1.2. Capital-costs: interests on working cap.	108.000	108.000	266.400
1.3. Costs of current supply (bags, energy, others)	267.000	267.000	498.000
1.4. Total variable costs	412.300	438.900	889.600
2. Raw-material costs:(net)	2.942.000	3.320.000	5.306.000
3. Fixed costs:			
3.1. Personnel			
3.1.1. Direct (in mills)	37.300	69.400	110.000
3.1.2. indirect (central)	128.000	128.000	128.000
3.2. Capital-costs:			
3.2.1. Depreciations	240.600	230.600	238.400
3.2.2. Interests on invested capital	129.000	109.000	124.000
3.3. Current operating-costs of central services (mostly fixed)	68.000	68.000	68.000
3.4. Total fixed costs	602.900	605.000	668.400

1. Shares of variable-, raw-material- and fixed costs in total costs

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
1. Variable costs: (FCFA)			
1.1. Personnel	5.222.000	8.946.000	17.528.000
1.2. Capital-costs: interests on working cap.	15.120.000	15.120.000	37.296.000
1.3. Costs of current supply (bags, energy, others)	37.380.000	37.380.000	69.720.000
1.4. Total variable costs	57.722.000	61.446.000	124.544.000
2. Raw-material costs: (net)	411.880.000	464.800.000	742.840.000
3. Fixed costs:			
3.1. Personnel			
3.1.1. Direct (in mills)	5.222.000	9.716.000	15.400.000
3.1.2. indirect (central)	17.920.000	17.920.000	17.920.000
3.2. Capital-costs:			
3.2.1. Depreciations	33.684.000	32.284.000	33.376.000
3.2.2. Interests on invested capital	18.060.000	15.260.000	17.360.000
3.3. Current operating-costs of central services (mostly fixed)	9.520.000	9.520.000	9.520.000
3.4. Total fixed costs	84.406.000	84.700.000	93.576.000

TPB

1. Shares of variable-, raw-material- and fixed costs in total costs

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
1. Variable costs: (N)			
1.1. Personnel	22.380	38.340	75.120
1.2. Capital-costs: interests on working cap.	64.800	64.800	159.840
1.3. Costs of current supply (bags, energy, others)	160.200	160.200	298.800
1.4. Total variable costs	247.380	263.340	533.760
2. Raw-material costs:(net)	1.765.200	1.992.000	3.183.600
3. Fixed costs:			
3.1. Personnel			
3.1.1. Direct (in mills)	22.380	41.640	66.000
3.1.2. indirect (central)	76.800	76.800	76.800
3.2. Capital-costs:			
3.2.1. Depreciations	144.360	138.360	143.040
3.2.2. Interests on invested capital	77.400	65.400	74.400
3.3. Current operating-costs of central services (mostly fixed)	40.800	40.800	40.800
3.4. Total fixed costs	361.740	363.000	401.040

- 141 b -

Töpfer Planung + Beratung GmbH

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Total cost-structure:			
4.1. Variable costs	412.300 = 10,4	438.900 = 10,1 %	889.600 = 13,0 %
4.2. Raw-material costs	2.942.000 = 74,3 %	3.320.000 = 76,1 %	5.306.000 = 77,3 %
4.3. Fixed costs	602.900 = 15,3 %	605.000 = 13,8 %	668.400 = 9,7 %
5. Total costs	3.957.200 = 100 %	4.363.900 = 100 %	6.864.000 = 100 %

	Niamey-mill, combined with existing rice-mill
4. <u>Total cost-structure:</u>	
4.1. Variable costs	57.722.000 = 10,4 %
4.2. Raw-material costs	411.880.000 = 74,3 %
4.3. Fixed costs	84.406.000 = 15,3 %
5. Total costs	554.008.000 = 100 %

TPB

Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
61.446.000 = 10,1 %	124.544.000 = 13,0 %
464.800.000 = 76,1 %	742.840.000 = 77,3 %
84.700.000 = 13,8 %	93.576.000 = 9,7 %
610.946.000 = 100 %	960.900.000 = 100 %

- 142 a -

Topfer Planung + Beratung GmbH

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
4. Total cost-structure:			
4.1. Variable costs	247.380 = 10,4 %	263.340 = 10,1 %	533.760 = 13,0 %
4.2. Raw-material costs	1.765.200 = 74,3 %	1.992.000 = 76,1 %	3.183.600 = 77,3 %
4.3. Fixed costs	361.740 = 15,3 %	363.000 = 13,8 %	401.040 = 9,7 %
5. Total costs	2.374.320 =100 %	610.946 =100 %	6.177.600 =100 %

2. Shares of different cost-centers and types of costs in total costs of

2.1 Niamey

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., stor- ing(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	31.600	5.700	20.200	57.500	-	17.100	128.000	145.100	202.600
2. Interests on										
2.1. invested	-	129.000			129.000	-		-	-	129.000
2.2. working capital	-	36.000	-	-	36.000	-	72.000 ¹⁾	-	72.000	108.000
3. Depreciations	-	235.000	1.500	4.100	240.600	included in production			-	240.600
4. Current operating supply-costs		240.300	26.700	-	267.000	-	-	68.000	68.000	335.000
5. Raw-materials	2.942.000	-	-	-	2.942.000	-	-	-	-	2.942.000
6. Total costs	2.942.000	671.900	33.900	24.300	3.672.100	-	89.100	196.000	285.100	3.957.200
7. Major figures:										
a) Shares in total c.	74,3 %	17,0 %	0,9 %	0,6 %	92,8 %	-	2,2 %	5,0 %	7,2 %	100,0 %
b) Shares in total internal costs (=without raw-materials)	-	66,1 %	3,5 %	2,3 %	71,9 %	-	8,6 %	19,5 %	28,1 %	100,0 %
1) interests on debtors										

2. Shares of different cost-centers and types of costs in total costs of

2.1 Niamey

TPB

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., sto- ring (13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	4.424.000	798.000	2.828.000	8.050.000	-	2.394.000	17.920.000	20.314.000	28.364.000
2. Interests on										
2.1. invested	-	18.060.000	-	-	18.060.000	-	- ¹⁾	-	-	18.060.000
2.2. working capital	-	5.040.000	-	-	5.040.000	-	10.080.000	-	10.080.000	15.120.000
3. Depreciations	-	32.900.000	210.000	574.000	33.684.000	included in production			-	33.684.000
4. Current operating supply-costs	-	33.642.000	3.738.000	-	37.380.000	-	-	9.520.000	9.520.000	46.900.000
5. Raw-materials	411.880.000	-	-	-	411.880.000	-	-	-	-	411.880.000
6. Total costs	411.880.000	94.066.000	4.746.000	3.402.000	514.094.000	-	12.474.000	27.440.000	39.914.000	554.008.000
7. Major figures:										
a) Shares in total c.	74,3 %	17,0 %	0,9 %	0,6 %	92,8 %	-	2,2 %	5,0 %	7,2 %	100,0 %
b) Shares in total internal costs (=with-out raw-materials)	-	66,1 %	3,5 %	2,3 %	71,9 %	-	8,6 %	19,5 %	28,1 %	100,0 %
1) interests on debtors										

- 143 a -

Topfer Plan rg + Beratung GmbH

2. Shares of different cost-centers and types of costs in total costs of

2.1 Niamey

TPB

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load.,un- load.,sto- ring(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	18.960	3.420	12.120	34.500	-	10.260	76.800	87.060	121.560
2. Interests on										
2.1. invested	-	77.400	-	-	77.400	-	-	-	-	77.400
2.2. working capital	-	21.600	-	-	21.600	-	43.200 ¹⁾	-	43.200	64.800
3. Depreciations	-	141.000	900	2.460	144.360	included in production			-	144.360
4. Current operating supply-costs	-	144.180	16.020	-	160.200	-	-	40.800	40.800	201.000
5. Raw-materials	1.765.200	-	-	-	1.765.200	-	-	-	-	1.765.200
6. Total costs	1.765.200	403.140	20.340	14.580	2.203.260	-	53.460	117.600	171.060	2.374.320
7. Major figures:										
a) Shares in total c.	74,3 %	17,0 %	0,9 %	0,6 %	92,8 %	-	2,2 %	5,0 %	7,2 %	100,0 %
b) Shares in total internal costs (=without raw-materials)	-	66,1 %	3,5 %	2,3 %	71,9 %	-	8,6 %	19,5 %	28,1 %	100,0 %
1) interests on debtors										

2.2. Zinder

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., sto- ring(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs or personnel	-	63.600	13.300	20.200	97.100	19.100	17.100	128.000	164.200	261.300
2. Interests on										
2.1. invested	-	109.000	-	-	109.000	-	-	-	-	109.000
2.2. working capital	-	36.000	-	-	36.000	-	72.000 ¹⁾	-	72.000	108.000
3. Depreciations	-	227.000	-	3.600	230.600	included in production			-	230.600
4. Current operating supply-costs	-	240.300	26.700	-	267.000	-	-	68.000	68.000	335.000
5. Raw-materials	3.320.000	-	-	-	3.320.000	-	-	-	-	3.320.000
6. Total costs	3.320.000	675.900	40.000	23.800	4.059.700	19.100	89.100	196.000	304.200	4.363.900
7. Major figures:										
a) Shares in total c.	76,0 %	15,5 %	0,9 %	0,6 %	93,0 %	0,4 %	2,1 %	4,5 %	7,0 %	100,0 %
b) Shares in total internal costs (= without raw-materials)	-	64,5 %	3,8 %	2,5 %	70,8 %	1,7 %	8,8 %	18,7 %	29,2 %	100,0 %
1) interests on debtors										

2.2 Zinder

TPB

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., sto- ring(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	8.904.000	1.862.000	2.828.000	13.594.000	2.674.000	2.394.000	17.920.000	22.988.000	36.582.000
2. Interests on										
2.1. invested	-	15.260.000	-	-	15.260.000	-	-	-	-	15.260.000
2.2. working capital	-	5.040.000	-	-	5.040.000	-	10.080.000	-	10.080.000	15.120.000
3. Depreciations	-	31.780.000	-	504.000	32.284.000	included in production			-	32.284.000
4. Current operating supply-costs	-	33.642.000	3.738.000	-	37.380.000	-	-	9.520.000	9.520.000	46.900.000
5. Raw-materials	464.800.000	-	-	-	464.800.000	-	-	-	-	464.800.000
6. Total costs	464.800.000	94.626.000	5.600.000	3.332.000	568.358.000	2.674.000	12.474.000	27.440.000	42.588.000	610.946.000
7. Major figures:										
a) Shares in total c.	76,0 %	15,5 %	0,9 %	0,6 %	93,0 %	0,4 %	2,1 %	4,5 %	7,0 %	100,0 %
b) Shares in total internal costs (=without raw-materials)	-	64,5 %	3,8 %	2,5 %	70,8 %	1,7 %	8,8 %	18,7 %	29,2 %	100,0 %
1) interests on debtors										

- 144 a -

Töpfer Plan + Beratung GmbH

2.2. Zinder

TPB

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., sto- ring(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs or personnel	-	38.160	7.980	12.120	58.260	11.460	10.260	76.800	98.520	156.780
2. Interests on										
2.1. invested	-	65.400	-	-	65.400	-	-	-	-	65.400
2.2. working capital	-	21.600	-	-	21.600	-	43.200 ¹⁾	-	43.200	64.800
3. Depreciations	-	136.200	-	2.160	138.360	included in production			-	138.360
4. Current operating supply-costs	-	144.180	16.020	-	160.200	-	-	40.800	40.800	201.000
5. Raw-materials	1.992.000	-	-	-	1.992.000	-	-	-	-	1.992.000
6. Total costs	1.992.000	405.540	24.000	14.280	2.435.820	11.460	53.460	117.600	182.520	2.618.340
7. Major figures:										
a) Shares in total c.	76,0 %	15,5 %	0,9 %	0,6 %	93,0 %	0,4 %	2,1 %	4,5 %	7,0 %	100,0 %
b) Shares in total internal costs (= without raw-materials)	-	64,5 %	3,8 %	2,5 %	70,8 %	1,7 %	8,8 %	18,7 %	29,2 %	100,0 %
1) interests on debtors										

2.3. Kano

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., sto- ring(13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	107.200	18.000	52.000	177.200	-	58.000	128.000	186.000	363.200
2. Interests on										
2.1. invested	-	124.000	-	-	124.000	-	-	-	-	124.000
2.2. working capital	-	88.800	-	-	88.800	-	177.600 ¹⁾	-	177.600	266.400
3. Depreciations	-	234.800	1.500	2.100	238.400	included in production			-	238.400
4. Current operating supply-costs	-	448.000	50.000	-	498.000	-	-	68.000	68.000	566.000
5. Raw-materials	5.306.000	-	-	-	5.306.000	-	-	-	-	5.306.000
6. Total costs	5.306.000	1.002.800	69.500	54.100	6.432.400	-	235.600	196.000	431.600	6.864.000
7. Major figures:										
a) Shares in total c.	77,3 %	14,6 %	1,0 %	0,8 %	93,7 %	-	3,4 %	2,9 %	6,3 %	100,0 %
b) Shares in total internal costs (= without raw-materials)	-	64,3 %	4,4 %	3,5 %	72,2 %	-	15,0 %	12,8 %	27,8 %	100,0 %
1) interests on debtors										

2.3 Kano

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., stor- ing (13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	15.008.000	2.520.000	7.280.000	24.808.000	-	8.120.000	17.920.000	26.040.000	50.848.000
2. Interests on										
2.1. invested	-	17.360.000	-	-	17.360.000	-	- 1)	-	-	17.360.000
2.2. working capital	-	12.432.000	-	-	12.432.000	-	24.864.000	-	24.864.000	37.296.000
3. Depreciations	-	32.872.000	210.000	294.000	33.376.000	included in production			-	33.376.000
4. Current operating supply-costs	-	62.720.000	7.000.000	-	69.720.000	-	-	9.520.000	9.520.000	79.240.000
5. Raw-materials	742.840.000	-	-	-	742.840.000	-	-	-	-	742.840.000
6. Total costs	742.840.000	140.392.000	9.730.000	7.574.000	900.536.000	-	32.984.000	27.440.000	60.424.000	960.960.000
7. Major figures:										
a) Shares in total c.	77,3 %	14,6 %	1,0 %	0,8 %	93,7 %	-	3,4 %	2,9 %	6,3 %	100,0 %
b) Shares in total internal costs (=with out raw-materials)	-	64,3 %	4,4 %	3,5 %	72,2 %	-	15,0 %	12,8 %	27,8 %	100,0 %
1) interests on debtors										

TPB

2.3. Kano

Cost-centers Types of costs	1. Production					2. Overhead-Areas				Total costs
	Raw-mater. (11)	Product. (12)	load., un- load., stor- ring (13)	auxiliary services (14)	Total	Admin. (21)	Sales (22)	Central services (23)	Total	
1. Costs of personnel	-	64.320	10.800	31.200	106.320	-	34.800	76.800	111.600	217.920
2. Interests on										
2.1. invested	-	74.400	-	-	74.400	-	-	-	-	74.400
2.2. working capital	-	53.280	-	-	53.280	-	106.560 ¹⁾	-	106.560	159.840
3. Depreciations	-	140.880	900	1.260	143.040	included in production			-	143.040
4. Current operating supply-costs	-	268.800	30.000	-	298.800	-	-	40.800	40.800	339.600
5. Raw-materials	3.183.600	-	-	-	3.183.600	-	-	-	-	3.183.600
6. Total costs	3.183.600	601.680	41.700	32.460	3.859.440	-	141.360	117.600	258.960	4.118.400
7. Major figures:										
a) Shares in total c.	77,3 %	14,6 %	1,0 %	0,8 %	93,7 %	-	3,4 %	2,9 %	6,3 %	100,0 %
b) Shares in total internal costs (= without raw-materials)	-	64,3 %	4,4 %	3,5 %	72,2 %	-	15,0 %	12,8 %	27,8 %	100,0 %
1) interests on debtors										

1.3 Project financing

There are two ways of project sponsoring and financing:

- a) Within the framework of bi- or multilateral financial cooperation by loans of an international development institution according to the general rules of World Bank/International Development Association.
- b) Within the framework of bilateral technical cooperation by utilization of the technical cooperation agency of an industrialized country. In this case project sponsoring and financing usually would pass off according to the rules of technical cooperation. This means that all project expenditures, investment costs etc. would be covered by financial contributions of the technical cooperation agency in charge of project.

We recommend the second way of project financing. A distinction between "equity" and "loan financing" would not be necessary in this case as the whole project would be financed completely by lost contributions.

2. Financial and economic
analysis

(1) Cost-Sensitivity-Analysis: costs if capacity
is alternatively used to 100 %, 90 %40 %
(cost-basis: 1983)

All figures in DM and DM/kg flour ,
FCFA and FCFA/kg flour and
N and N/kg flour.

A. Niamey: Costs 1983 (DM)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs (DM)	602.900	602.900	602.900	602.900	602.900	602.900	602.900
2. Costs of raw-materials	3.268.900	2.942.000	2.615.100	2.288.200	1.961.300	1.634.400	1.307.600
3. Variable costs:							
3.1. Personnel: changing from 2 to 1 shift if capacity is used to 60 % and less	37.300	37.300	37.300	37.300	18.700	18.700	18.700
3.2. Capital costs: interests on working capital: decreasing proportionally	120.000	108.000	96.000	84.000	72.000	60.000	48.000
3.3. Costs of current supply: decreasing proportionally	296.700	267.000	237.600	207.900	178.200	148.500	118.800
4. Total costs	4.325.800	3.957.200	3.588.900	3.220.300	2.833.100	2.464.500	2.096.000
5. Costs per kg flour	0,90	0,92	0,94	0,96	0,98	1,03	1,09

A. Niamey: Costs 1983 (FCFA)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	84.406.000	84.406.000	84.406.000	84.406.000	84.406.000	84.406.000	84.406.000
2. Costs of raw-materials	457.646.000	411.880.000	366.114.000	320.348.000	274.582.000	228.816.000	183.064.000
3. Variable costs:							
3.1. Personnel: changing from 2 to 1 shift if capacity is used to 60 % and less	5.222.000	5.222.000	5.222.000	5.222.000	2.618.000	2.618.000	2.618.000
3.2. Capital costs: interests on working capital: decreasing proportionally	16.800.000	15.120.000	13.440.000	11.760.000	10.080.000	8.400.000	6.720.000
3.3. Costs of current supply: decreasing proportionally	41.538.000	37.380.000	33.264.000	29.106.000	24.948.000	20.790.000	16.632.000
4. Total costs	605.612.000	554.008.000	502.446.000	450.842.000	396.634.000	345.030.000	293.440.000
5. Costs per kg flour	126,0	128,8	131,6	134,4	137,2	144,2	152,6

A. Niamey: Costs 1983 (N)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	361.740	361.740	361.740	361.740	361.740	361.740	361.740
2. Costs of raw-materials	1.961.340	1.765.200	1.569.060	1.372.920	1.776.780	980.640	784.560
3. Variable costs:							
3.1. Personnel: changing from 2 to 1 shift if capacity is used to 60 % and less	22.380	22.380	22.380	22.380	11.220	11.220	11.220
3.2. Capital costs: interests on working capital: decreasing proportionally	72.000	64.800	57.600	50.400	43.200	36.000	28.800
3.3. Costs of current supply: decreasing proportionally	178.020	160.200	142.560	124.740	106.920	89.100	71.280
4. Total costs	2.595.480	2.374.320	2.153.340	1.932.180	1.699.860	1.478.700	1.257.600
5. Costs per kg flour	0,54	0,55	0,56	0,58	0,59	0,62	0,65

B. Zinder: Costs 1983 (DM)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs (DM)	605.000	605.000	605.000	605.000	605.000	605.000	605.000
2. Costs of raw-materials	3.688.900	3.320.000	2.952.000	2.583.000	2.214.000	1.845.000	1.476.000
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less (DM)	63.900	63.900	63.900	63.900	32.000	32.000	32.000
3.2. Capital costs: interests on working capital: decreasing proportionally	120.000	108.000	96.000	84.000	72.000	60.000	48.000
3.2. Costs of current supply: decreasing proportionally	296.700	267.000	237.600	207.900	178.200	148.500	118.800
4. Total costs	4.774.500	4.363.900	3.954.500	3.543.800	3.101.200	2.690.500	2.279.800
5. Costs per kg flour	0,99	1,01	1,03	1,05	1,08	1,12	1,19

TPB

B. Zinder: Costs 1983 (FCFA)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	84.700.000	84.700.000	84.700.000	84.700.000	84.700.000	84.700.000	84.700.000
2. Costs of raw-materials	516.446.000	464.800.000	413.280.000	361.620.000	309.960.000	258.300.000	206.640.000
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less	8.946.000	8.946.000	8.946.000	8.946.000	4.480.000	4.480.000	4.480.000
3.2. Capital costs: interests on working capital: decreasing proportionally	16.800.000	15.120.000	13.440.000	11.760.000	10.080.000	8.400.000	6.720.000
3.2. Costs of current supply: decreasing proportionally	41.538.000	37.380.000	33.264.000	29.106.000	24.948.000	20.790.000	16.632.000
4. Total costs	668.430.000	610.946.000	553.630.000	496.132.000	434.168.000	376.670.000	319.172.000
5. Costs per kg flour	138,6	141,4	144,2	147,0	151,2	156,8	166,6

TPB

B. Zinder: Costs 1983 (M)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	363.000	363.000	363.000	363.000	363.000	363.000	363.000
2. Costs of raw-materials	2.213.340	1.992.000	1.771.200	1.549.800	1.328.400	1.107.000	885.600
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less	38.340	38.340	38.340	38.340	19.200	19.200	19.200
3.2. Capital costs: interests on working capital: decreasing proportionally	72.000	64.800	57.600	50.400	43.200	36.000	28.800
3.2. Costs of current supply: decreasing proportionally	178.020	160.200	142.560	124.740	106.920	89.100	71.280
4. Total costs	2.864.700	2.618.340	2.372.700	2.126.280	1.860.720	1.614.300	1.367.880
5. Costs per kg flour	0,59	0,61	0,62	0,63	0,65	0,67	0,71

- 15: b -

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TPB

C. Kano: Costs 1983 (DM)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs (DM)	668.400	668.400	668.400	668.400	668.400	668.400	668.400
2. Costs of raw-materials	5.895.600	5.306.000	4.716.500	4.126.900	3.537.400	2.947.800	2.358.200
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less (DM)	125.200	125.200	125.200	125.200	62.600	62.600	62.600
3.2. Capital costs: interests on working capital: decreasing proportionally	296.000	266.400	236.800	207.200	177.600	148.000	118.400
3.3. Costs of current supply: decreasing proportionally	553.300	498.000	442.400	387.100	331.800	276.500	221.200
4. Total costs	7.538.500	6.864.000	6.189.300	5.514.800	4.777.800	4.103.300	3.428.800
5. Costs per kg flour	1,57	1,59	1,61	1,64	1,66	1,71	1,79

C. Kano: Costs 1983 (FCFA)

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	93.576.000	93.576.000	93.576.000	93.576.000	93.576.000	93.576.000	93.576.000
2. Costs of raw-materials	825.384.000	742.840.000	660.310.000	577.766.000	495.236.000	412.692.000	330.148.000
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less	17.528.000	17.528.000	17.528.000	17.528.000	8.764.000	8.764.000	8.764.000
3.2. Capital costs: interests on working capital: decreasing proportionally	41.440.000	37.296.000	33.152.000	29.008.000	24.864.000	20.720.000	16.576.000
3.3. Costs of current supply: decreasing proportionally	77.532.000	69.720.000	61.936.000	54.194.000	46.452.000	38.710.000	30.968.000
4. Total costs	1.055.390.000	960.960.000	866.502.000	772.072.000	668.892.000	574.462.000	480.032.000
5. Costs per kg flour	219,8	222,6	225,4	229,6	232,4	239,4	250,6

C. Kano: Costs 1983 (M)

TPB

Types of costs	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Fixed costs	401.040	401.040	401.040	401.040	401.040	401.040	401.040
2. Costs of raw-materials	3.537.360	3.183.600	2.829.900	2.476.140	2.122.440	1.768.680	1.414.920
3. Variable costs:							
3.1. Personnel: changing from 2 shifts to 1 shift if capacity is used to 60 % and less	75.120	75.120	75.120	75.120	37.560	37.560	37.560
3.2. Capital costs: interests on working capital: decreasing proportionally	177.600	159.840	142.080	124.320	106.560	88.800	71.400
3.3. Costs of current supply: decreasing proportionally	331.980	298.800	265.440	232.260	199.080	165.900	132.720
4. Total costs	4.523.100	4.118.400	3.713.580	3.308.880	2.866.680	2.461.980	2.057.280
5. Costs per kg flour	0,94	0,95	0,97	0,98	1,00	1,03	1,07

(2) Forecasting the further development of costs;
assumption: cost-increase of 3 % per year

(all figures in 1000 DM/FCFA and ₦)

A. Niamey: Forecasting the further development of costs;
Assumption: + 3 %/year

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to : (Costs in 1000 DM)										
100 %	4455,6	4589,3	4726,9	4868,8	5014,9	5165,3	5320,3	5479,9	5644,3	5813,6
90 %	4075,9	4198,2	4324,1	4453,9	4587,5	4725,1	4866,9	5012,9	5163,3	5318,1
80 %	3696,6	3807,5	3921,7	4039,3	4160,5	4285,3	4413,9	4546,3	4682,7	4823,2
70 %	3316,9	3416,4	3518,9	3624,5	3733,2	3845,2	3960,5	4079,4	4201,8	4327,8
60 %	2918,1	3005,6	3095,8	3188,7	3284,4	3382,9	3484,4	3588,9	3696,6	3807,5
50 %	2538,4	2614,6	2693,0	2773,8	2857,0	2942,7	3031,0	3121,9	3215,6	3312,1
40 %	2158,9	2223,7	2290,4	2359,1	2429,9	2502,8	2577,8	2655,1	2734,8	2816,8

A. Niamey: Forecasting the further development of costs;
Assumption: + 3 %/year

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to : (Costs in 1000FCFA)										
100 %	623.784	642.502	661.766	681.632	702.086	723.142	744.842	767.186	790.202	813.904
90 %	570.626	587.748	605.374	623.546	642.250	661.514	681.366	701.806	722.862	744.534
80 %	517.524	533.050	549.038	565.502	582.470	599.942	617.946	636.482	655.578	675.248
70 %	464.366	478.296	492.646	507.430	522.648	538.328	554.470	571.116	588.252	605.892
60 %	408.534	420.784	433.412	446.418	459.816	473.606	487.816	502.446	517.524	533.050
50 %	355.376	366.044	377.020	388.332	399.980	411.978	424.340	437.066	450.184	463.694
40 %	302.246	311.318	320.656	330.274	340.186	350.392	360.892	371.714	382.872	394.352

A. Niamey: Forecasting the further development of costs;
Assumption: + 3 %/year

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to : (Costs in 1000 ₣)										
100 %	2.673,36	2.753,58	2.836,14	2.921,28	3.008,94	3.099,18	3.192,18	3.287,94	3.386,58	3.488,16
90 %	2.445,54	2.518,92	2.594,46	2.672,34	2.752,50	2.835,06	2.920,14	2.005,16	3.097,98	3.190,86
80 %	2.217,96	2.284,50	2.353,02	2.423,58	2.496,30	2.571,18	2.648,34	2.727,78	2.809,62	2.893,92
70 %	1.190,14	2.049,84	2.111,34	2.174,70	2.239,92	2.307,12	2.376,12	2.447,64	2.521,08	2.596,68
60 %	1.750,86	1.803,36	1.857,48	1.913,22	1.970,64	2.029,74	2.090,64	2.153,34	2.217,96	2.284,50
50 %	1.523,04	1.568,76	1.615,80	1.664,28	1.714,20	1.765,62	1.818,60	1.873,14	1.929,36	1.987,26
40 %	1.295,34	1.334,22	1.374,24	1.415,46	1.457,94	1.501,68	1.546,68	1.593,06	1.640,88	1.690,08

B. Zinder:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 DM)										
100 %	4917,7	5065,3	5217,2	5373,7	5534,9	5701,0	5872,0	6048,2	6229,6	6416,5
90 %	4494,8	4629,7	4768,6	4911,7	5059,0	5210,8	5567,1	5528,1	5693,9	5864,7
80 %	4073,1	4195,3	4321,2	4450,8	4584,4	4721,9	4863,6	5009,5	5159,7	5314,5
70 %	3650,1	3759,6	3872,4	3988,6	4108,2	4231,5	4358,4	4489,2	4623,9	4762,6
60 %	3194,2	3290,1	3388,8	3490,5	3595,2	3703,0	3814,1	3928,5	4046,4	4167,8
50 %	2771,2	2854,4	2940,0	3028,2	3119,0	3212,6	3309,0	3408,3	3510,5	3615,8
40 %	2348,2	2418,6	2491,2	2565,9	2642,9	2722,2	2803,9	2888,0	2974,6	3063,8

B. Zinder:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 FCFA)										
100 %	688.478	709.142	730.408	752.318	774.886	798.140	822.080	846.748	872.144	898.310
90 %	629.272	648.158	667.604	687.638	708.260	729.512	779.394	773.934	797.146	821.058
80 %	570.234	587.342	604.968	623.112	641.816	661.066	680.904	701.330	722.358	744.030
70 %	511.014	526.344	542.136	558.404	575.148	592.410	610.176	628.488	647.346	666.764
60 %	447.188	460.614	474.432	488.670	503.328	518.420	533.974	549.990	566.496	583.492
50 %	387.968	399.616	411.600	423.948	436.660	449.764	463.260	477.162	491.470	506.212
40 %	328.748	338.604	348.768	359.226	370.006	381.108	392.546	404.320	416.444	428.932

B. Zinder:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 N)										
100 %	2.950,62	3.039,18	3.130,32	3.224,22	3.320,94	3.420,60	3.523,20	3.628,92	3.737,76	3.849,90
90 %	2.696,88	2.777,82	2.861,16	2.947,02	3.035,40	3.126,48	3.340,26	3.316,86	3.416,34	3.518,82
80 %	2.443,86	2.517,18	2.592,72	2.670,48	2.750,64	2.833,14	2.918,16	3.005,70	3.095,82	3.188,70
70 %	2.190,06	2.255,76	2.323,44	2.393,16	2.464,92	2.538,90	2.615,04	2.693,52	2.774,34	2.857,56
60 %	1.916,52	1.974,06	2.033,28	2.094,30	2.157,12	2.221,80	2.288,46	2.357,10	2.427,84	2.500,68
50 %	1.662,72	1.712,64	1.764,00	1.816,92	1.871,40	1.927,56	1.985,40	2.044,98	2.106,30	2.169,48
40 %	1.408,92	1.451,16	1.494,72	1.539,54	1.585,74	1.633,32	1.682,34	1.732,80	1.784,76	1.838,28

C. Kano:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 DM)										
100 %	7764,7	7997,6	8237,5	8484,6	8739,2	9001,3	9271,3	9549,5	9835,9	10130,1
90 %	7079,9	7282,0	7500,5	7725,5	7957,3	8196,0	8441,9	8695,2	8956,0	9224,7
80 %	6374,9	6566,2	6763,2	6966,1	7175,1	7390,0	7612,0	7840,4	8075,6	8317,9
70 %	5680,2	5850,7	6026,7	6207,0	6393,1	6584,9	6782,4	6985,9	7195,5	7411,4
60 %	4921,1	5068,8	5220,8	5377,4	5538,7	5704,9	5876,0	6052,3	6233,9	6420,9
50 %	4226,3	4353,1	4483,7	4618,2	4756,8	4899,5	5046,5	5197,9	5353,8	5514,5
40 %	3531,7	3637,6	3746,7	3859,1	3974,9	4094,1	4216,9	4343,4	4473,7	4607,9

C. Kano:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 FCFA)										
100 %	1.087.058	1.119.664	1.153.250	1.187.844	1.223.488	1.260.182	1.297.982	1.336.930	1.377.026	1.418.214
90 %	991.186	1.019.480	1.050.070	1.081.570	1.114.022	1.147.440	1.181.866	1.217.328	1.253.840	1.291.458
80 %	892.486	912.268	946.848	975.254	1.004.514	1.034.600	1.065.680	1.097.656	1.130.556	1.164.506
70 %	795.228	819.098	843.738	868.980	895.034	921.886	949.536	978.026	1.007.370	1.037.596
60 %	688.954	709.632	730.912	752.836	775.418	798.686	822.640	847.322	872.746	898.926
50 %	591.682	609.434	627.718	646.548	665.952	685.930	706.510	727.706	749.532	772.030
40 %	494.438	509.264	524.538	540.274	556.486	573.174	590.366	608.076	626.318	645.106

C. Kano:

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
Capacity used to: (Costs in 1000 ₺)										
100 %	4.658,82	4.798,56	4.942,50	5.090,76	5.243,52	5.400,78	5.562,78	5.729,70	5.901,54	6.078,06
90 %	4.247,94	4.369,20	4.500,30	4.635,30	4.774,38	4.917,60	5.065,14	5.217,12	5.373,60	5.534,82
80 %	3.824,94	3.939,72	4.057,92	4.179,66	4.305,06	4.434,00	4.567,20	4.704,24	4.845,36	4.990,74
70 %	3.408,12	3.510,42	3.616,02	3.724,20	3.835,86	3.950,94	4.069,44	4.191,54	4.317,30	4.446,84
60 %	2.952,66	3.041,28	3.132,48	3.226,44	3.323,22	3.422,94	3.525,60	3.631,38	3.740,34	3.852,54
50 %	2.535,78	2.611,86	2.690,22	2.770,92	2.854,08	2.939,70	3.027,90	3.118,74	3.212,28	3.308,70
40 %	2.119,02	2.182,56	2.248,02	2.315,46	2.384,94	2.456,46	2.530,14	2.606,04	2.684,22	2.764,74

(3) Evaluation of the competitive ex-factory-
price for 1 kg millet-flour 1982 + 1983
(DM/kg , FCFA/kg and N/kg)

Evaluation of the competitive ex-factory-price for 1 kg millet-flour 1982 and 1983

	<u>Niamey</u>	<u>Zinder</u>	<u>Kano</u>
A. 1982:			
1. Present market price for millet-flour (DM/kg)	1,50	1,59	3,55
2. ./ margins for traders, wholesalers, retailers, etc.	./0,29	./0,32	./0,77
3. ./ margins for assemblers, cooperatives, etc.	./0,09	./0,13	./0,95
4. ./ transportation costs (raw-material + flour)	./0,06	./0,06	./0,22
<hr/>			
5. = Costs of mills (incl. raw-materials) 1982:	1,06	1,08	1,61
<hr/>			
B. 1983: + 3 % =	1,09	1,11	1,66
<hr/>			
6. Market-price for wheat-flour (DM/kg):	3,07	3,20	3,80
<hr/>			
C. <u>Competitive ex-factory-price for the 3 mills in future</u> (assumed an increase of 3 %/year: DM/t):			
1983	1090	1143	1708
1984	1123	1177	1759
1985	1157	1212	1812
1986	1192	1248	1866
1987	1228	1285	1922
1988	1265	1323	1979

The profit/loss calculations are based on these prices.

Evaluation of the competitive ex-factory-price for 1 kg millet-flour 1982 and 1983

	<u>Niamey</u>	<u>Zinder</u>	<u>Kano</u>
<u>A. 1982:</u>			
1. Present market price for millet-flour (FCFA/kg)	210,0	222,6	497,0
2. ./ margins for traders, wholesalers, retailers, etc. ./.	40,6	44,8	107,8
3. ./ margins for assemblers, cooperatives, etc. ./.	12,6	18,2	133,0
4. ./ transportation costs (raw-material + flour) ./.	8,4	8,4	30,8
<hr/>			
5. = Costs of mills (incl. raw-materials) 1982:	148,4	151,2	225,4
<hr/>			
B. <u>1983: + 3 % =</u>	152,6	155,4	232,4
<hr/>			
6. Market-price for wheat-flour (FCFA/kg):	429,8	448,0	532,0
<hr/>			
<u>C. Competitive ex-factory-price for the 3 mills in future (assumed an increase of 3 %/year FCFA/t):</u>			
1983	152.600	160.020	239.120
1984	157.220	164.780	246.260
1985	161.980	169.680	253.680
1986	166.880	174.720	261.240
1987	171.920	179.900	269.800
1988	177.100	185.220	277.060

The profit/loss calculations are based on these prices.

Evaluation of the competitive ex-factory-price for 1 kg millet-flour 1982 and 1983

	<u>Niamey</u>	<u>Zinder</u>	<u>Kano</u>
<u>A. 1982:</u>			
1. Present market price for millet-flour (₦/kg)	0,90	0,95	2,13
2. ./ margins for traders, wholesalers, retailers, etc. ./	0,17	./ 0,19	./ 0,46
3. ./ margins for assemblers, cooperatives, etc. ./	0,05	./ 0,08	./ 0,57
4. ./ transportation costs (raw-material + flour) ./	0,03	./ 0,04	./ 0,13
5. = Costs of mills (incl. raw-materials) 1982:	0,63	0,64	0,97
<u>B. 1983: + 3 % =</u>	0,65	0,67	1,00
6. Market-price for wheat-flour (₦/kg):	1,84	1,92	2,28
<u>C. Competitive ex-factory-price for the 3 mills in future (assumed an increase of 3 %/year: ₦/t):</u>			
1983	654,0	685,8	1.024,8
1984	673,8	706,2	1.055,4
1985	694,2	727,2	1.087,2
1986	715,2	748,8	1.119,6
1987	736,8	771,0	1.153,2
1988	759,0	793,8	1.187,4

The profit/loss calculations are based on these prices.

- (4) On this basis: forecasting the sales-volume of
each of the 3 pilot mills 1984 - 1993
(%; t ; DM/t ; 1000 DM ;
FCFA/t;1000 FCFA;
N/t; 1000 N)

A. Niamey (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used *)	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-factory-price accepted by the market (DM/t) **)	1123	1157	1192	1228	1265	1303	1342	1382	1423	1466
4. Sales-volume (1000 DM) to current prices	2156,2	2776,8	3432,9	4126,1	4857,6	5629,0	5797,8	5971,4	6147,4	6333,1

*) price -increase-rate assumed: 3 %/year

**) due to technical and to market reasons

1) partly perhaps to be stocked due to slow development of the market

A. Niamey (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used *)	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-factory-price accepted by the market (FCFA/t) **)	157.220	161.980	166.880	171.920	177.100	182.420	187.880	193.480	199.220	205.240
4. Sales-volume (1000 FCFA) to current prices	301.868	388.752	480.606	577.654	680.064	788.060	811.692	835.996	860.636	886.634

*) price -increase-rate assumed: 3 %/year

***) due to technical and to market reasons

1) partly perhaps to be stocked due to slow development of the market

A. Niamey (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used *)	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-factory-price accepted by the market (₦/ t) **)	673,8	694,2	715,2	736,8	759,0	781,8	805,2	829,2	853,8	879,6
4. Sales-volume (1000 ₦) to current prices	1.293,72	1.666,08	2.059,74	2.475,66	2.914,56	3.377,40	3.478,68	3.582,84	3.688,44	3.799,86

*) price -increase-rate assumed: 3 %/year

**) due to technical and to market reasons

1) partly perhaps to be stocked due to slow development of the market

B. Zinder (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-fact.-price, accepted by the market (DM)t *)	1143	1177	1212	1248	1285	1323	1363	1404	1446	1489
4. Sales volume (1000 DM) to current prices	2194,6	2824,8	3490,6	4193,3	4934,4	5715,4	5886,8	6064,8	6246,7	6432,5

*) price-increase-rate assumed: 3 %/year

1) partly perhaps to be stocked due to the slow development of the market

B. Zinder (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-fact.-price, accepted by the market (FCFA/t)*	160.020	164.780	169.680	174.720	179.900	185.220	190.820	196.560	202.440	208.460
4. Sales volume (1000FCFA)to current prices	307.244	395.472	488.684	587.062	690.816	800.156	824.152	849.072	874.538	900.550

*) price-increase-rate assumed: 3 %/year

1) partly perhaps to be stocked due to the slow development of the market

B. Zinder (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920 ¹⁾	2400	2880	3360	3340	4320	4320	4320	4320	4320
3. Ex-fact.-price, accepted by the market (M/t)*	685,8	706,2	727,2	748,8	771,0	793,8	817,8	842,4	867,6	893,4
4. Sales volume (1000 M) to current prices	1.316,76	1.694,88	2.094,36	2.515,98	2.960,64	3.429,24	3.532,08	3.638,88	3.748,02	3.859,50

*) price-increase-rate assumed: 3 %/year

1) partly perhaps to be stocked due to the slow development of the market

C. Kano (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-fact.-price accepted by the market (DM/t)*)	1708	1759	1812	1866	1922	1979	2039	2100	2163	2228
4. Sales volume 1000 DM) to current prices	3279,4	4221,6	5218,6	6269,8	7380,5	8549,3	8808,5	9072,0	9344,2	9624,9

*) price-increase-rate assumed: 3 % / year

C. Kano (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-fact.-price accepted by the market (FCFA/t)*)	239.120	246.260	253.680	261.240	269.080	277.060	285.460	294.000	302.820	311.920
4. Sales volume 1000 FCFA) to current prices	459.116	591.024	730.604	877.772	1.033.270	1.196.902	1.233.190	1.270.080	1.308.188	1.347.486

*) price-increase-rate assumed: 3 % / year

C. Kano (capacity: 6000 t millet = 4800 t millet-flour)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Degree to which capacity is used	40 %	50 %	60 %	70 %	80 %	90 %	90 %	90 %	90 %	90 %
2. = Production of millet-flour(t)	1920	2400	2880	3360	3840	4320	4320	4320	4320	4320
3. Ex-fact.-price accepted by the market (₦/t)*)	1.024,8	1.055,4	1.087,2	1.119,6	1.153,2	1.187,4	1.223,4	1.260,0	1.297,8	1.336,8
4. Sales volume (1000 ₦) to current prices	1.967,64	2.532,96	3.131,16	3.761,88	4.428,30	5.129,58	5.285,10	5.443,20	5.606,52	5.774,94

*) price-increase-rate assumed: 3 % / year

- (5) Forecasting the overall-development of costs,
sales and profits per pilot mill up to 1993
(in 1000 DM, FCFA and ₦)

Forecasting the development of costs, sales and profits up to 1993

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey:										
1. Sales-volume (1000 DM)	2156,2	2776,8	3432,9	4126,1	4857,6	5629,0	5797,8	5971,4	6147,4	6333,1
2. ./ . costs (1000 DM)	2158,9	2614,6	3095,8	3624,5	4160,5	4725,1	4866,9	5012,9	5163,3	5318,1
3. = profit/loss (1000 DM)	- 2,7	+116,2	+337,1	+501,6	+697,1	+903,9	+930,9	+958,5	+984,1	+1015,1
B. Zinder:										
1. Sales volume(1000 DM)	2194,6	2824,8	3490,6	4193,3	4934,3	5715,4	5886,8	6064,8	6246,7	6432,5
2. ./ . costs (1000 DM)	2348,2	2854,4	3388,8	3988,6	4584,4	5210,8	5367.1	5528,1	5693,9	5864,7
3. = profit/loss (1000 DM)	-153,6	-29,6	+101,8	+204,7	+350,0	+504,6	+519,7	+536,7	+552,8	+567,8
C. Kano:										
1. Sales-volume(1000 DM)	3279,4	4221,6	5218,6	6269,8	7380,5	8549,3	8808,5	9072,2	9344,2	9624,9
2. ./ . costs (1000 DM)	3531,7	4353,1	5220,8	6207.0	7175.1	8196,0	8441.9	8695.2	8956,2	9224,7
3. = profit/loss (1000 DM)	-252,3	-131,5	- 2,2	+ 62,8	+205,4	+353,3	+366,6	+376,8	+388,0	+400,2

Forecasting the development of costs, sales and profits up to 1993

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey:										
1. Sales-volume (1000 FCFA)	301.868	388.752	480.606	577.654	680.064	788.060	811.692	835.996	860.636	886.634
2. ./ costs (1000 FCFA)	302.246	366.044	433.412	507.430	582.470	661.514	681.366	701.806	722.862	744.534
3. = profit/loss (1000 FCFA)	- 378	+16.268	+47.194	+70.224	+97.594	+126.546	+130.326	+134.190	+137.774	+142.114
B. Zinder:										
1. Sales volume(1000 FCFA)	307.244	395.472	488.684	587.104	690.802	800.156	824.152	849.072	874.538	900.550
2. ./ costs (1000FCFA)	328.748	399.616	474.432	558.404	641.816	729.512	751.394	773.934	797.146	821.058
3. = profit/loss (1000 FCFA)	-21.504	- 4.144	+14.252	+28.658	+49.000	+70.644	+72.758	+75.138	+77.392	+79.492
C. Kano:										
1. Sales-volume(1000FCFA)	459.116	591.024	730.604	877.772	1033.270	1.196.902	1233.190	1270.108	1308.188	1347.486
2. ./ costs (1000 FCFA)	494.438	609.434	730.912	868.980	1004.514	1.147.440	1.181.866	1217.328	1253.868	1291.458
3. = profit/loss (1000 FCFA)	-35.322	-18.410	- 308	+ 8.792	+28.756	+ 49.462	+51.324	+52.752	+54.320	+56.028

Forecasting the development of costs, sales and profits up to 1993

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey:										
1. Sales-volume (1000 ₣)	1.293,72	1.666,08	2.059,74	2.475,66	2.914,56	3.377,40	3.478,68	3.582,84	3.688,44	3.799,86
2. ./ costs (1000 ₣)	1.295,34	1.568,76	1.857,48	2.174,70	2.496,30	2.835,06	2.920,14	3.007,74	3.097,98	3.190,86
3. = profit/loss (1000 ₣)	- 1,62	+ 69,72	+ 202,26	+ 300,96	+ 418,26	+ 542,34	+ 558,54	+ 575,10	+ 590,46	+ 609,06
B. Zinder:										
1. Sales volume(1000 ₣)	1.316,76	1.694,88	2.094,36	2.515,98	2.960,58	3.429,24	3.532,08	3.638,88	3.748,02	3.859,50
2. ./ costs (1000 ₣)	1.408,92	1.712,64	2.033,28	2.393,16	2.750,64	3.126,48	3.220,26	3.316,86	3.416,34	3.518,82
3. = profit/loss (1000 ₣)	- 92,16	- 17,76	+ 61,08	+ 122,82	+ 210,00	+ 302,76	+ 311,82	+ 322,02	+ 331,68	+ 340,68
C. Kano:										
1. Sales-volume(1000 ₣)	1.967,64	2.532,96	3.131,16	3.761,88	4.428,30	5.129,58	5.285,10	5.443,32	5.606,52	5.744,94
2. ./ costs (1000 ₣)	2.199,02	2.611,86	3.132,48	3.724,20	4.305,06	4.917,60	5.065,14	5.217,12	5.373,72	5.534,82
3. = profit/loss (1000 ₣)	- 151,38	- 78,90	- 1,32	+ 37,68	+ 123,24	+ 211,98	+ 219,96	+ 226,08	+ 232,80	+ 240,12

(6) Break-Even-Point-Analysis under market-
competitive point-of-view 1984
(1000 DM; t
1000 FCFA and
1000 ₺)

A. Niamey: Break-Even-Point-Analysis 1984

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 DM)	4455.6	4075,9	3696,6	3316,9	2918.1	2538,4	2158.9
2. Sales in 1984 (1000 DM)	5390,4	4851,4	4312,2	3773,3	3234,2	2695,2	2156,2
3. Profit/loss	+934,8	+775,5	+615,6	+456,4	+316,1	+156,8	- 2,7
4. In % of sales	+ 17,3 %	+ 16,0 %	+ 14,3 %	+ 12,1 %	+ 9,8 %	+ 5,8 %	- 0,1 %
5. Break-Even-Point:	<p>a) If 1928 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is <u>41 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal-cost-analysis done here: If all costs would be included, the break-even-point would to some limited extent be higher.</p>						

A. Niamey: Break-Even-Point-Analysis 1984

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 FCFA)	623.784	570.626	517.524	464.366	408.534	355.376	302.246
2. Sales in 1984 (1000 FCFA)	754.656	679.196	603.708	528.262	452.788	377.328	301.868
3. Profit/loss	+130.872	+108.570	+ 86.184	+ 63.896	+ 44.254	+ 21.952	- 378
4. In % of sales	+ 17,3 %	+ 16,0 %	+ 14,3 %	+ 12,1 %	+ 9,8 %	+ 5,8 %	- 0,1 %
5. Break-Even-Point:	<p>a) If 1928 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is <u>41 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal-cost-analysis done here: If all costs would be included, the break-even-point would to some limited extent be higher.</p>						

A. Niamey: Break-Even-Point-Analysis 1984

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 ₣)	2.673,36	2.445,54	2.217,96	1.990,14	1.750,86	1.523,04	1.295,34
2. Sales in 1984 (1000 ₣)	3.234,24	2.910,84	2.587,32	2.263,98	1.940,52	1.617,12	1.293,72
3. Profit/loss	+ 560,88	+ 465,30	+ 369,36	+ 273,84	+ 189,66	+ 94,08	- 1,62
4. In % of sales	+ 17,3 %	+ 16,0 %	+ 14,3 %	+ 12,1 %	+ 9,8 %	+ 5,8 %	- 0,1 %
5. Break-Even-Point:	<p>a) If 1928 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is 41 %.</p> <p>b) This only comes true, however, with respect to the marginal-cost-analysis done here: If all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Zinder:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 DM)	4917,7	4494,8	4073,1	3650,1	3194,2	2771,2	2348,2
2. Sales in 1984 (1000 DM)	5486,4	4937,8	4389,1	3840,5	3291,8	2743,2	2194,6
3. Profit/loss	+568,7	+443,0	+316,0	+190,4	+97,6	-28,0	-153,4
4. In % of sales	+ 10,4 %	+ 9,0 %	+ 7,2 %	+ 4,9 %	+ 3,0 %	- 1,0 %	- 7,0 %
5. Break-Even-Point:	<p>a) If 2508 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>52 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal-cost analysis done here; if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Zinder:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 FCFA)	688.478	629.272	570.234	511.014	447.188	387.968	328.748
2. Sales in 1984 (1000 FCFA)	768.096	691.292	614.474	537.670	460.852	384.048	307.244
3. Profit/loss	+79.618	+62.020	+75.840	+26.656	+13.664	- 3.920	-21.476
4. In % of sales	+ 10,4 %	+ 9,0 %	+ 7,2 %	+ 4,9 %	+ 3,0 %	- 1,0 %	- 7,0 %
5. Break-Even-Point:	<p>a) If 2508 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>52 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal-cost analysis done here; if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Zinder:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 ₰)	2.950,62	2.696,88	2.443,86	2.190,06	1.916,52	1.662,72	1.408,92
2. Sales in 1984 (1000 ₰)	3.291,84	2.962,68	2.633,46	2.304,50	1.975,08	1.645,92	1.316,76
3. Profit/loss	+ 341,22	+ 265,80	+ 189,60	+ 114,24	+ 58,56	- 16,80	- 92,04
4. In % of sales	+ 10,4 %	+ 9,0 %	+ 7,2 %	+ 4,9 %	+ 3,0 %	- 1,0 %	- 7,0 %
5. Break-Even-Point:	<p>a) If 2508 t of millet-flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>52 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal-cost analysis done here; if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Kano:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 DM)	7764,7	7069,9	6374,9	5680,2	4921,1	4226,3	3531,7
2. Sales in 1984 (1000 DM)	8198,4	7378,6	6558,7	5738,9	4919,0	4099,2	3279,4
3. Profit/loss	+433,7	+308,7	+183,8	+58,7	- 2,1	-127,1	-252,3
4. In % of sales	+ 5,3 %	+ 4,2 %	+ 2,8 %	+ 1,0 %	- 0,1 %	- 3,1 %	- 7,7 %
5. Break-even-point:	<p>a) If 2897 t of millet flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>61 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal cost-analysis done here, if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Kano:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 FCFA)	1.087.058	989.786	892.486	795.228	688.954	591.682	494.438
2. Sales in 1984 (1000 FCFA)	1.147.776	1.033.004	918.218	803.446	688.660	573.888	459.116
3. Profit/loss	+ 60.718	+ 43.218	+25.732	+ 8.218	- 294	-17.794	-35.322
4. In % of sales	+ 5,3 %	+ 4,2 %	+ 2,8 %	+ 1,0 %	- 0,1 %	- 3,1 %	- 7,7 %
5. Break-even-point:	<p>a) If 2897 t of millet flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>61 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal cost-analysis done here, if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

Kano:

	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Costs in 1984 (1000 N)	4.658,82	4.241,94	3.824,94	3.408,12	2.952,66	2.535,78	2.119,02
2. Sales in 1984 (1000 N)	4.919,04	4.427,16	3.935,22	3.443,34	2.951,40	2.459,52	1.967,64
3. Profit/loss	+ 260,22	+ 185,22	+ 110,28	+ 35,22	- 1,26	- 76,26	- 151,38
4. In % of sales	+ 5,3 %	+ 4,2 %	+ 2,8 %	+ 1,0 %	- 0,1 %	- 3,1 %	- 7,7 %
5. Break-even-point:	<p>a) If 2897 t of millet flour are sold per year, the break-even-point is reached. The degree to which the capacity has to be used is about <u>61 %</u>.</p> <p>b) This only comes true, however, with respect to the marginal cost-analysis done here, if all costs would be included, the break-even-point would to some limited extent be higher.</p>						

(7) Sensitivity-Analysis with respect to

- costs
- cost-covering-contribution-calculation

1984 (1000 DM / FCFA/£)

A. Niamey - 1984

IPB

all figures in 1000 DM	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	5390,4	4851,4	4312,3	3773,3	3234,2	2695,2	2156,2
2. ./ . raw-material input	3367,0	3030,0	2693,6	2356,8	2020,1	1683,0	1346,8
3. = cost-cov.contrib. I	2023,4	1821,4	1618,7	1416,5	1214,1	1012,2	809,4
4. ./ . cost of direct manpower	38,4	38,4	38,4	38,4	19,2	19,2	19,2
5. = cost-cov.contrib. II	1985,0	1783,0	1580,3	1378,1	1194,9	993,0	790,2
6. ./ . cost of curr.supplies	305,6	275,0	244,7	214,1	183,5	153,0	122,4
7. = cost-cov.contrib. III	1679,4	1508,0	1335,6	1164,0	1011,4	840,0	667,8
8. ./ . factory overhead costs = manpower	20,8	20,8	20,8	20,8	20,8	20,8	20,8
9. = cost-cov.contrib. IV	1658,6	1487,2	1314,8	1143,2	990,6	819,2	647,0
10. ./ . other overhead costs							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	17,6	17,6	17,6	17,6	17,6	17,6	17,6
10.3 Central services	201,9	201,9	201,9	201,9	201,9	201,9	201,9
11. = cost-cov.contrib. V	1439,1	1267,7	1095,3	923,7	771,1	599,7	427,5
12. Financial costs:							
12.1. Interests	256,5	244,1	231,8	219,4	207,4	194,7	182,3
12.2. Depreciations	247,8	247,8	247,8	247,8	247,8	247,8	247,8
13. Profit/loss	+934,8	+775,8	+615,7	+456,5	+315,9	+157,2	- 2,6

A. Niamey - 1984

TPB

all figures in 1000 FCFA	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	754.656	679.196	603.722	528.262	452.788	377.328	301.868
2. ./.. raw-material input	471.380	424.200	377.104	329.952	282.814	235.620	188.552
3. = cost-cov.contrib. I	283.276	254.996	226.618	198.310	169.974	141.708	113.316
4. ./.. cost of direct manpower	5.376	5.376	5.376	5.376	2.688	2.688	2.688
5. = cost-cov.contrib. II	277.900	249.620	221.242	192.934	167.286	139.020	110.628
6. ./.. cost of curr.supplies	42.784	38.500	34.258	29.974	25.690	21.420	17.136
7. = cost-cov.contrib. III	235.116	211.120	186.984	162.960	141.596	117.600	93.492
8. ./.. factory overhead costs = manpower	2.912	2.912	2.912	2.912	2.912	2.912	2.912
9. = cost-cov.contrib. IV	232.204	208.208	184.072	160.048	138.684	114.688	90.580
10. ./.. other overhead costs							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	2.464	2.464	2.464	2.464	2.464	2.464	2.464
10.3 Central services	28.266	28.266	28.266	28.266	28.266	28.266	28.266
11. = cost-cov.contrib. V	201.474	177.478	153.342	129.318	107.954	83.958	59.850
12. Financial costs:							
12.1. Interests	35.910	34.174	32.452	30.716	29.036	27.258	25.522
12.2. Depreciations	34.692	34.692	34.692	34.692	34.692	34.692	34.692
13. Profit/loss	+130.872	+108.612	+86.198	+63.910	+44.226	+22.008	- 364

A. Niamey - 1984

TPB

all figures in 1000 ₣	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	3.234,24	2.910,84	2.587,38	2.263,98	1.940,52	1.617,12	1.293,72
2. ./ . raw-material input	2.020,20	1.818,00	1.616,16	1.414,08	1.212,06	1.009,80	808,08
3. = cost-cov.contrib. I	1.214,04	1.092,84	971,22	849,90	728,46	607,32	485,64
4. ./ . cost of direct manpower	23,04	23,04	23,04	23,04	11,52	11,52	11,52
5. = cost-cov.contrib. II	1.191,00	1.069,80	948,18	826,86	716,94	595,80	474,12
6. ./ . cost of curr.supplies	183,36	165,00	146,82	128,46	110,10	91,80	73,44
7. = cost-cov.contrib. III	1.007,64	904,80	801,36	698,40	606,84	504,00	400,68
8. ./ . factory overhead costs = manpower	12,48	12,48	12,48	12,48	12,48	12,48	12,48
9. = cost-cov.contrib. IV	995,16	892,32	788,88	685,92	594,36	491,52	388,20
10. ./ . other overhead costs							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	10,56	10,56	10,56	10,56	10,56	10,56	10,56
10.3 Central services	121,14	121,14	121,14	121,14	121,14	121,14	121,14
11. = cost-cov.contrib. V	863,46	760,62	657,18	554,22	462,66	359,82	256,50
12. Financial costs:							
12.1. Interests	153,90	146,46	139,08	131,64	124,44	116,82	109,38
12.2. Depreciations	148,68	148,68	148,68	148,68	148,68	148,68	148,68
13. Profit/loss	+ 560,88	+ 465,48	+ 369,42	+ 273,90	+ 189,54	+ 94,32	- 1,56

B. Zinder - 1984

TPB

all figures in 1000 DM	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	5486,4	4937,8	4389,1	3840,5	3291,8	2743,2	2194,6
2. ./.. raw-material-input	3799,6	3419,6	3040,6	2660,5	2280,4	1900,4	1520,3
3. = cost-cov.contrib. I	1686,8	1518,2	1348,5	1180,0	1011,4	842,8	674,3
4. ./.. cost of direct manp.	65,8	65,8	65,8	65,8	32,9	32,9	32,9
5. = cost-cov.contrib. II	1621,0	1452,4	1282,7	1114,2	978,2	809,9	641,4
6. ./.. cost of curr.supplies	305,6	275,0	244,7	214,1	183,5	153,0	122,4
7. = cost-cov.contrib. III	1315,4	1177,4	1038,0	900,1	795,0	656,9	519,0
8. ./.. factory overhead costs = manpower	34,2	34,2	34,2	34,2	34,2	34,2	34,2
9. = cost-cov.contrib. IV	1281,2	1143,2	1003,8	865,9	760,8	622,7	484,8
10. ./.. other overhead-costs							
10.1. Administration	19,7	19,7	19,7	19,7	19,7	19,7	19,7
10.2. Sales	17,6	17,6	17,6	17,6	17,6	17,6	17,6
10.3 Central services	201,9	201,9	201,9	201,9	201,9	201,9	201,9
11. = cost-cov.contrib. V	1042,0	904,0	764,6	626,7	521,6	383,5	245,6
12. Financial costs:							
12.1. Interests	235,8	223,5	211,1	198,2	186,5	174,0	161,5
12.2. Depreciations	237,5	237,5	237,5	237,5	237,5	237,5	237,5
13. Profit/loss	+568,7	+443,0	+316,0	+190,4	+ 97,6	- 28,0	-153,4

B. Zinder - 1984

TPB

all figures in 1000 FCFA	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	768.096	691.292	614.474	537.670	460.852	384.048	307.244
2. ./.. raw-material-input	531.944	478.744	425.684	372.470	319.256	266.056	212.842
3. = cost-cov.contrib. I	236.152	212.548	188.790	165.200	141.596	117.992	94.402
4. ./.. cost of direct manp.	9.212	9.212	9.212	9.212	4.606	4.606	4.606
5. = cost-cov.contrib. II	226.940	203.336	179.578	155.988	136.948	113.386	89.796
6. ./.. cost of curr.supplies	42.784	38.500	34.258	29.974	25.690	21.420	17.136
7. = cost-cov.contrib. III	184.156	164.836	145.320	126.014	111.300	91.966	72.660
8. ./.. factory overhead costs = manpower	4.788	4.788	4.788	4.788	4.788	4.788	4.788
9. = cost-cov.contrib. IV	179.368	160.048	140.532	121.226	106.512	87.178	67.872
10. ./.. other overhead-costs							
10.1. Administration	2.758	2.758	2.758	2.758	2.758	2.758	2.758
10.2. Sales	2.464	2.464	2.464	2.464	2.464	2.464	2.464
10.3 Central services	28.266	28.266	28.266	28.266	28.266	28.266	28.266
11. = cost-cov.contrib. V	145.880	126.560	107.044	87.738	73.024	53.690	34.384
12. Financial costs:							
12.1. Interests	33.012	31.290	29.554	27.748	26.110	24.360	22.610
12.2. Depreciations	33.250	33.250	33.250	33.250	33.250	33.250	33.250
13. Profit/loss	+79.618	+62.020	+44.240	+26.656	+13.664	-3.920	-21.476

- 171 a -

Töpfer Planung + Beratung GmbH

B. Zinder - 1984

TPB

all figures in 1000 ₰	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	3.291,84	2.962,68	2.633,46	2.304,30	1.975,08	1.645,92	1.316,76
2. ./ raw-material-input	2.279,76	2.051,76	1.824,36	1.596,30	1.368,24	1.140,24	912,18
3. = cost-cov.contrib. I	1.012,08	910,92	809,10	708,00	606,84	505,68	404,58
4. ./ cost of direct manp.	39,48	39,48	39,48	39,48	19,74	19,74	19,74
5. = cost-cov.contrib. II	972,60	871,44	769,62	668,52	586,92	485,94	384,84
6. ./ cost of curr.supplies	183,36	165,00	146,82	128,46	110,10	91,80	73,44
7. = cost-cov.contrib. III	789,24	706,44	622,80	540,06	477,00	394,14	311,40
8. ./ factory overhead costs = manpower	20,52	20,52	20,52	20,52	20,52	20,52	20,52
9. = cost-cov.contrib. IV	768,72	685,92	602,28	519,54	456,48	373,62	290,88
10. ./ other overhead-costs							
10.1. Administration	11,82	11,82	11,82	11,82	11,82	11,82	11,82
10.2. Sales	10,56	10,56	10,56	10,56	10,56	10,56	10,56
10.3 Central services	121,14	121,14	121,14	121,14	121,14	121,14	121,14
11. = cost-cov.contrib. V	625,20	542,40	458,76	376,02	312,96	230,10	147,36
12. Financial costs:							
12.1. Interests	141,48	134,10	126,66	118,92	111,90	104,40	96,90
12.2. Depreciations	142,50	142,50	142,50	142,50	142,50	142,50	142,50
13. Profit/loss	+ 341,22	+ 265,80	+ 189,60	+ 114,24	+ 58,56	- 16,80	- 92,04

- 171 b -

Töpfer Planung + Beratung GmbH

C. Kano - 1984

TPB

all figures in 1000 DM	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	8198,4	7378,6	6558,7	5738,9	4919,0	4099,2	3279,4
2. ./.. raw-material-input	6072,5	5465,2	4858,0	4250,7	3643,5	3036,2	2429,0
3. = cost-cov.contrib. I	2125,9	1913,4	1700,7	1488,2	1275,5	1063,0	850,4
4. ./.. cost of direct manpower	129,0	129,0	129,0	129,0	64,5	64,5	64,5
5. = cost-cov.contrib. II	1996,9	1784,4	1571,7	1359,2	1211,0	998,5	785,9
6. ./.. costs of curr.supplies	569,9	512,9	455,7	398,7	341,8	284,8	227,8
7. = cost-cov.contrib. III	1427,0	1271,5	1116,0	960,5	869,2	713,7	558,1
8. ./..factory overhead costs = manpower	53,6	53,6	53,6	53,6	53,6	53,6	53,6
9. = cost-cov.contrib. IV	1373,4	1217,9	1062,4	906,9	815,6	660,1	504,5
10. ./.. other overhead-costs:							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	59,7	59,7	59,7	59,7	59,7	59,7	59,7
10.3. Central services	201,9	201,9	201,9	201,9	201,9	201,9	201,9
11. = cost cov. contrib. V	111,8	956,3	800,8	645,3	554,0	398,5	242,9
12. Financial costs:							
12.1: Interests	432,5	402,0	371,4	341,0	310,5	280,5	249,6
12.2. Depreciations	245,6	245,6	245,6	245,6	245,6	245,6	245,6
13. Profit/loss	+433,7	+308,7	+183,8	+ 58,7	- 2,1	-127,1	-252,3

C. Kano - 1984

TPB

all figures in 1000 FCFA	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	1.147.776	1.033.004	918.218	803.446	688.660	573.888	459.116
2. ./.. raw-material-input	850.150	765.128	680.120	595.098	510.090	425.068	340.060
3. = cost-cov.contrib. I	297.626	267.876	238.098	208.348	178.570	148.820	119.056
4. ./.. cost of direct manpow.	18.060	18.060	18.060	18.060	9.030	9.030	9.030
5. = cost-cov.contrib. II	274.566	249.816	220.038	190.288	169.540	139.790	110.026
6. ./.. costs of curr.supplies	79.786	71.806	63.798	55.818	47.852	39.872	31.892
7. = cost-cov.contrib. III	199.780	178.010	156.240	134.470	121.688	99.918	78.134
8. ./..factory overhead costs = manpower	7.504	7.504	7.504	7.504	7.504	7.504	7.504
9. = cost-cov.contrib. IV	192.276	170.506	148.736	126.966	114.184	92.414	70.630
10. ./.. other overhead-costs:							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	8.358	8.358	8.358	8.358	8.358	8.358	8.358
10.3. Central services	28.266	28.266	28.266	28.266	28.266	28.266	28.266
11. = cost cov. contrib. V	15.652	133.882	112.112	90.342	77.560	55.790	34.006
12. Financial costs:							
12.1: Interests	60.550	56.280	51.996	47.740	43.470	39.270	34.944
12.2. Depreciations	34.384	34.384	34.384	34.384	34.384	34.384	34.384
13. Profit/loss	+60.718	+43.218	+25.732	+8.218	- 294	-17.794	-35.322

- 172 a -

Topfer Planung + Beratung GmbH

C. Kano - 1984

TPB

all figures in 1000 ₰	Capacity being used to %						
	100 %	90 %	80 %	70 %	60 %	50 %	40 %
1. Sales	4.919,04	4.427,16	3.935,22	5.443,34	2.951,40	2.459,52	1.967,64
2. ./ raw-material-input	3.643,50	3.279,12	2.914,80	2.550,42	2.186,10	1.821,72	1.457,40
3. = cost-cov.contrib. I	1.275,54	1.148,04	1.020,42	892,92	765,30	637,80	510,24
4. ./ cost of direct manpower.	77,40	77,40	77,40	77,40	38,70	38,70	38,70
5. = cost-cov.contrib. II	1.198,14	1.070,64	943,02	815,52	726,60	599,10	471,54
6. ./ costs of curr.supplies	341,94	307,74	273,42	239,22	205,08	170,88	136,68
7. = cost-cov.contrib. III	856,20	762,90	669,60	576,30	521,52	428,22	334,86
8. ./ factory overhead costs = manpower	32,16	32,16	32,16	32,16	32,16	32,16	32,16
9. = cost-cov.contrib. IV	824,04	730,74	637,44	544,14	489,36	396,06	302,70
10. ./ other overhead-costs:							
10.1. Administration	-	-	-	-	-	-	-
10.2. Sales	35,82	35,82	35,82	35,82	35,82	35,82	35,82
10.3. Central services	121,14	121,14	121,14	121,14	121,14	121,14	121,14
11. = cost cov. contrib. V	67,08	573,78	480,48	387,18	332,40	239,10	145,74
12. Financial costs:							
12.1: Interests	259,50	241,20	222,84	204,60	186,30	168,30	149,76
12.2. Depreciations	147,36	147,36	147,36	147,36	147,36	147,36	147,36
13. Profit/loss	+ 260,22	+ 185,22	+ 110,28	+ 35,22	- 1,26	- 76,26	- 151,38

- 172 b -

Töpfer Planung + Beratung GmbH

(8) Capital - demand:

- invested and working capital
- foreign and domestic capital
- demand in 1984, 1985, 1986,
1987, 1988

of each of the 3 pilot mills

(in 1000 DM / FCFA/₣)

Capital demand of millet-mill Niamey (in 1000 DM)

		1984	1985	1986	1987	1988
A. Invested capital	Total					
1. Civil works	FC	42,0	30,0	12,0		
	DC	518,0	330,0	138,0	50,0	
	Tot.	560,0	360,0	150,0	50,0	
2. Machinery-equip- ment	FC	1187,3	1000,0	187,3	-	
	DC	-	-	-	-	
	Tot.	1187,3	1000,0	187,3	-	
3. Storage-equipm.	FC	-	-			
	DC	15,0	15,0			
	Tot.	15,0	15,0			
4. Repair-shop- equipment	FC	20,0	10,0	10,0		
	DC	-	-	-		
	Tot.	20,0	10,0	10,0		
5. Laboratory- equipment	FC	6,3	4,0	2,3		
	DC	-	-	-		
	Tot.	6,3	4,0	2,3		
6. Transportation- equipment	no investments					
7. Spare-parts	FC	135,0	70,0	65,0		
	DC	-	-	-		
	Tot.	135,0	70,0	65,0		
8. Assembling- Operations	FC	129,0	114,0	15,0		
	DC	20,0	15,0	5,0		
	Tot.	149,0	129,0	20,0		

Capital demand of millet-mill Niamey (in 1000 FCFA)

		1984	1985	1986	1987	1988
A. Invested capital						
	<u>Total</u>					
1. Civil works	FC	5.880	4.200	1.680		
	DC	72.520	46.200	19.320	7.000	
	Tot.	78.400	50.400	21.000	7.000	
2. Machinery-equip- ment	FC	166.222	140.000	26.222	-	
	DC	-	-	-	-	
	Tot.	166.222	140.000	26.222	-	
3. Storage-equipm.	FC	-	-			
	DC	2.100	2.100			
	Tot.	2.100	2.100			
4. Repair-shop- equipment	FC	2.800	1.400	1.400		
	DC	-	-	-		
	Tot.	2.800	1.400	1.400		
5. Laboratory- equipment	FC	882	560	322		
	DC	-	-	-		
	Tot.	882	560	322		
6. Transportation- equipment	no investments					
7. Spare-parts	FC	18.900	9.800	9.100		
	DC	-	-	-		
	Tot.	18.900	9.800	9.100		
8. Assembling- Operations	FC	18.060	15.960	2.100		
	DC	2.800	2.100	700		
	Tot.	20.860	18.060	2.800		

Capital demand of millet-mill Niamey (in 1000 N)

		1984	1985	1986	1987	1988
A. <u>Invested capital</u>						
	<u>Total</u>					
1. Civil works	FC	25,20	18,00	7,20		
	DC	310,80	198,00	82,80	30,00	
	Tot.	336,00	216,00	90,00	30,00	
2. Machinery-equip- ment	FC	712,38	600,00	112,38	-	
	DC	-	-	-	-	
	Tot.	712,38	600,00	112,38	-	
3. Storage-equipm.	FC	-	-			
	DC	9,00	9,00			
	Tot.	9,00	9,00			
4. Repair-shop- equipment	FC	12,00	6,00	6,00		
	DC	-	-	-		
	Tot.	12,00	6,00	6,00		
5. Laboratory- equipment	FC	3,78	2,40	1,38		
	DC	-	-	-		
	Tot.	3,78	2,40	1,38		
6. Transportation- equipment	no investments					
7. Spare-parts	FC	81,00	42,00	39,00		
	DC	-	-	-		
	Tot.	81,00	42,00	39,00		
8. Assembling- Operations	FC	77,40	68,40	9,00		
	DC	12,00	9,00	3,00		
	Tot.	89,40	77,40	12,00		

Niamey

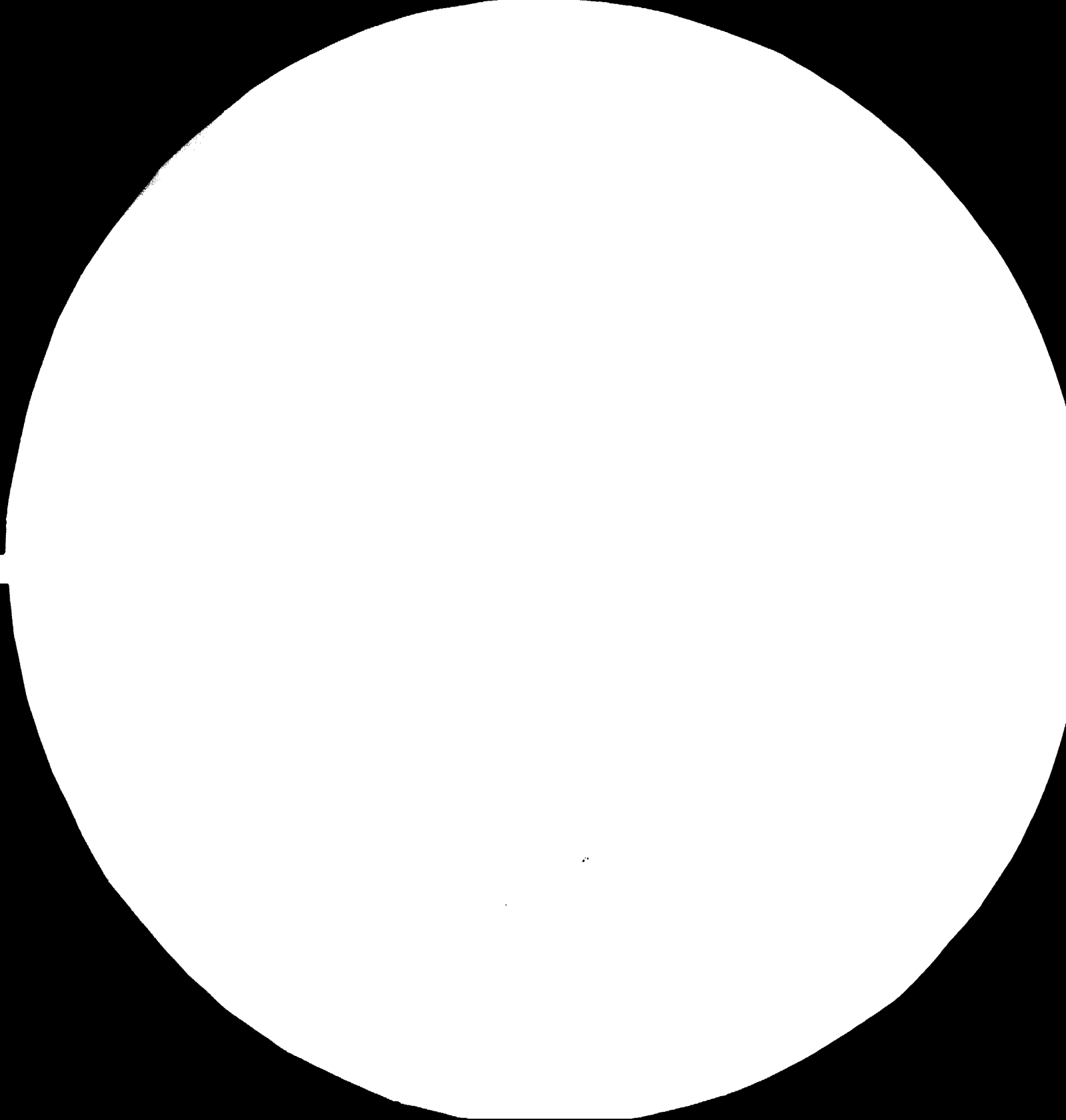
		1984	1985	1986	1987	1988
9. Training-costs	<u>Total</u>					
	FC	28,0	28,0	-		
	DC	42,0	30,0	12,0		
	Tot.	70,0	58,0	12,0		
10. Engineering and planning	FC	190,0	150,0	40,0		
	DC	28,9	22,0	6,9		
	Tot.	218,9	172,0	46,9		
11. Transportation inside Africa	FC	-	-	-		
	DC	79,0	65,0	14,0		
	Tot.	79,0	65,0	14,0		
12. Shares in investments in central services:						
a) Zaria/product-developm.center	FC	49,5	40,0	9,5		
	DC	-	-	-		
	Tot.	49,5	40,0	9,5		
b) Kano/experimental bakery	FC	10,0	-	10,0		
	DC	-	-	-		
	Tot.	10,0	-	10,0		
c) Marketing-Board	FC	30,0	-	30,0		
	DC	-	-	-		
	Tot.	30,0	-	30,0		
13. Total invested capital	FC	1827	1446	381		
	DC	703	477	176	50	
	Tot.	2530	1923	557	50	

FC = foreign capital; DC = domestic capital



84.11.28

AD.86.07





3.6



MICROCOPY RESOLUTION TEST CHART

NATIONAL BUREAU OF STANDARDS
STANDARD REFERENCE MATERIAL 1010a
(ANSI and ISO TEST CHART No. 2)

Niamey

		1984	1985	1986	1987	1988
9. Training-costs	<u>Total</u>					
	FC	3.920	3.920	-		
	DC	5.880	4.200	1.680		
	Tot.	9.800	8.120	1.680		
10. Engineering and planning	FC	26.600	21.000	5.600		
	DC	4.046	3.080	966		
	Tot.	30.646	24.080	6.566		
11. Transportation inside Africa	FC	-	-	-		
	DC	11.060	9.100	1.960		
	Tot.	11.060	9.100	1.960		
12. Shares in investments in central services:						
a) Zaria/product-developm.center	FC	6.930	5.600	1.330		
	DC	-	-	-		
	Tot.	6.930	5.600	1.330		
b) Kano/experimental bakery	FC	1.400	-	1.400		
	DC	-	-	-		
	Tot.	1.400	-	1.400		
c) Marketing-Board	FC	4.200	-	4.200		
	DC	-	-	-		
	Tot.	4.200	-	4.200		
13. Total invested capital	FC	255.780	202.440	53.340		
	DC	98.420	66.780	24.640	7.000	
	Tot.	354.200	269.220	77.980	7.000	

FC = foreign capital; DC = domestic capital

Niamey

		1984	1985	1986	1987	1988
9. Training-costs	<u>Total</u>					
	FC	16,80	16,80	-		
	DC	25,20	18,00	7,20		
	Tot.	42,00	34,80	7,20		
10. Engineering and planning	FC	114,00	90,00	24,00		
	DC	17,34	13,20	4,14		
	Tot.	131,34	103,20	28,14		
11. Transportation inside Africa	FC	-	-	-		
	DC	47,40	39,00	8,40		
	Tot.	47,40	39,00	8,40		
12. Shares in investments in central services:						
a) Zaria/product-developm.center	FC	29,70	24,00	5,70		
	DC	-	-	-		
	Tot.	29,70	24,00	5,70		
b) Kano/experimental bakery	FC	6,00	-	6,00		
	DC	-	-	-		
	Tot.	6,00	-	6,00		
c) Marketing-Board	FC	18,00	-	18,00		
	DC	-	-	-		
	Tot.	18,00	-	18,00		
13. Total invested capital	FC	1.096,20	867,60	228,60		
	DC	421,80	286,20	105,60	30,00	
	Tot.	1.518,00	1.153,80	334,30	30,00	

FC = foreign capital; DC = domestic capital

Niamey

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run 1 month-production on stocks = 84 %, annual production, in the starting time up to 15 %					
1.1. Stocks	323	360	343	347	408
1.2. = interests 10 %	32	36	34	35	41
1.3. Capital needed:					
FC	-	-	-	-	-
DC	323	360	343	347	408
Total	323	360	343	347	408
2. Capital invested in custo- mers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	474	555	618	701	826
2.2. = interests (10 %)	48	56	62	70	83
2.3. Capital needed:					
FC	-	-	-	-	-
DC	474	555	618	701	826
Total	474	555	618	701	826
3. Total working capital needed					
FC	-	-	-	-	-
DC	800	900	950	1050	1250
Total	800	900	950	1050	1250
additional capital:	+800	+100	+50	+50	+200

Niamey

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run 1 month-production on stocks = 84 %, annual production, in the starting time up to 15 %					
1.1. Stocks	45.220	50.400	48.020	48.580	57.120
1.2. = interests 10 %	4.480	5.040	4.760	4.900	5.740
1.3. Capital needed:					
FC	-	-	-	-	-
DC	45.220	50.400	48.020	48.580	57.120
Total	45.220	50.400	48.020	48.580	57.120
2. Capital invested in custo- mers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	66.360	77.700	86.520	98.140	115.640
2.2. = interests (10 %)	6.720	7.840	8.680	9.800	11.620
2.3. Capital needed:					
FC	-	-	-	-	-
DC	66.360	77.700	86.520	98.140	115.640
Total	66.360	77.700	86.520	98.140	115.640
3. Total working capital needed					
FC	-	-	-	-	-
DC	112.000	126.000	133.000	147.000	175.000
Total	112.000	126.000	133.000	147.000	175.000
additional capital:	112.000	+14.000	+ 7.000	+ 7.000	+28.000

Niamey

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run 1 month-production on stocks = 84 %, annual production, in the starting time up to 15 %					
1.1. Stocks	193,8	216,0	205,8	208,2	244,8
1.2. = interests 10 %	19,2	21,6	20,4	21,0	24,6
1.3. Capital needed:					
FC	-	-	-	-	-
DC	193,8	216,0	205,8	208,2	244,8
Total	193,8	216,0	205,8	208,2	244,8
2. Capital invested in custo- mers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	284,4	333,0	370,8	420,6	495,6
2.2. = interests (10 %)	28,8	33,6	37,2	42,0	49,8
2.3. Capital needed:					
FC	-	-	-	-	-
DC	284,4	333,0	370,8	420,6	495,6
Total	284,4	333,0	370,8	420,6	495,6
3. Total working capital needed					
FC	-	-	-	-	-
DC	480,0	540,0	570,0	630,0	750,0
Total	480,0	540,0	570,0	630,0	750,0
additional capital:	+480,0	+ 60,0	+ 30,0	+ 30,0	+120,0

Miamey

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
<u>1. Foreign:</u>						
capital:	<u>Total</u>					
1.1. invested	1827	1446	381	-		
1.2. working	-	-	-	-		
1.3. Total	1827	1446	381			
<u>2. Domestic:</u>						
2.1. invested	703	477	176	50	-	-
2.2. working max.	1250	800	900	950	1050	1250
2.3. Total: max.	1953	1277	1076	1000	1050	1250
<u>3. Total capital needed:</u>						
(accumulated)		2723	3380	3480	3580	3780

Niamey

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
1. <u>Foreign:</u>						
capital:	<u>Total</u>					
1.1. invested	255.780	202.440	53.340	-		
1.2. working	-	-	-	-		
1.3. Total	255.780	202.440	53.340			
2. <u>Domestic:</u>						
2.1. invested	98.420	66.780	24.640	7.000	-	-
2.2. working max.	175.000	112.000	126.000	133.000	147.000	175.000
2.3. Total: max.	273.420	178.780	150.640	140.000	147.000	175.000
3. <u>Total capital</u>						
<u>needed:</u>		381.220	473.200	487.200	501.200	529.200
(accumulated)						

Niamey

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
1. <u>Foreign:</u>						
capital:	<u>Total</u>					
1.1. invested	1.096,2	867,6	228,6	-		
1.2. working	-	-	-	-		
1.3. Total	1.096,2	867,6	228,6			
2. <u>Domestic:</u>						
2.1. invested	421,8	286,2	105,6	30,0	-	-
2.2. working max.	750,0	480,0	540,0	570,0	630,0	750,0
2.3. Total: max.	1.171,8	766,2	645,6	600,0	630,0	750,0
3. <u>Total capital</u>						
<u>needed:</u>		1.633,8	2.028,0	2.088,0	2.148,0	2.268,0
(accumulated)						

Capital demand of millet-mill Zinder (in 1000 DM)

		1984	1985	1986	1987	1988
A. Invested capital						
	<u>Total</u>					
1. Civil works	FC	15,0	10,0	5,0		
	DC	365,0	230,0	100,0	35,0	
	Tot.	380,0	240,0	105,0	35,0	
2. Machinery-equipment	FC	1187,3	1000,0	187,3	-	
	DC	-	-	-	-	
	Tot.	1187,3	1000,0	187,3	-	
3. Storage-equipment	FC	-	-	-		
	DC	-	-	-		
	Tot.	-	-	-		
4. Repair-shop-equipment	FC	15,0	8,0	7,0		
	DC	-	-	-		
	Tot.	15,0	8,0	7,0		
5. Laboratory-equipment	FC	6,3	4,0	2,3		
	DC	-	-	-		
	Tot.	6,3	4,0	2,3		
6. Transportation-equipment		no investments				
7. Spare-parts	FC	135,0	70,0	65,0		
	DC	-	-	-		
	Tot.	135,0	70,0	65,0		
8. Assembling operations	FC	129,0	114,0	15,0		
	DC	20,0	15,0	5,0		
	Tot.	149,0	129,0	20,0		
FC = foreign capital; DC = domestic capital						

Capital demand of millet-mill Zinder (in 1000 FCFA)

		1984	1985	1986	1987	1988
A. Invested capital						
	Total					
1. Civil works	FC	2.100	1.400	700		
	DC	51.100	32.200	14.000	4.900	
	Tot.	53.200	33.600	14.700	4.900	
2. Machinery-equipment	FC	166.222	140.000	26.222	-	
	DC	-	-	-	-	
	Tot.	166.222	140.000	26.222	-	
3. Storage-equipment	FC	-	-	-		
	DC	-	-	-		
	Tot.	-	-	-		
4. Repair-shop-equipment	FC	2.100	1.120	980		
	DC	-	-	-		
	Tot.	2.100	1.120	980		
5. Laboratory-equipment	FC	882	560	322		
	DC	-	-	-		
	Tot.	882	560	322		
6. Transportation-equipment		no investments				
7. Spare-parts	FC	18.900	9.800	9.100		
	DC	-	-	-		
	Tot.	18.900	9.800	9.100		
8. Assembling operations	FC	18.060	15.960	2.100		
	DC	2.800	2.100	700		
	Tot.	20.860	18.060	2.800		
FC = foreign capital; DC = domestic capital						

Capital demand of millet-mill Zinder (in 1000 ₺)

		1984	1985	1986	1987	1988
<u>A. Invested capital</u>						
	<u>Total</u>					
1. Civil works	FC 9,00	6,00	3,00			
	DC 219,00	138,00	60,00	21,00		
	Tot. 228,00	144,00	63,00	21,00		
2. Machinery-equipment	FC 712,38	600,00	112,38	-		
	DC -	-	-	-		
	Tot. 712,38	600,00	112,38	-		
3. Storage-equipment	FC -	-	-			
	DC -	-	-			
	Tot. -	-	-			
4. Repair-shop-equipment	FC 9,00	4,80	4,20			
	DC -	-	-			
	Tot. 9,00	4,80	4,20			
5. Laboratory-equipment	FC 3,78	2,40	1,38			
	DC -	-	-			
	Tot. 3,78	2,40	1,38			
6. Transportation-equipment	no investments					
7. Spare-parts	FC 81,00	42,00	39,00			
	DC -	-	-			
	Tot. 81,00	42,00	39,00			
8. Assembling operations	FC 77,40	68,40	9,00			
	DC 12,00	9,00	3,00			
	Tot. 89,40	77,40	12,00			

FC = foreign capital; DC = domestic capital

Zinder

		1984	1985	1986	1987	1988
9. Training-costs	FC	22,0	22,0	-		
	DC	33,0	23,0	10,0		
	Tot.	55,0	45,0	10,0		
10. Engineering and planning	FC	172,0	136,0	36,0		
	DC	26,9	20,0	6,9		
	Tot.	198,9	156,0	42,9		
11. Transportation inside Africa	FC	-	-	-		
	DC	78,0	64,0	14,0		
	Tot.	78,0	64,0	14,0		
12. Shares in investments in central services:						
a) Zaria/product-development-center	FC	49,5	40,0	9,5		
	DC	-	-	-		
	Tot.	49,5	40,0	9,5		
b) Kano/experimental bakery	FC	10,0	-	10,0		
	DC	-	-	-		
	Tot.	10,0	-	10,0		
c) Marketing-board	FC	30,0	-	30,0		
	DC	-	-	-		
	Tot.	30,0	-	30,0		
13. Total invested capital	FC	1771,0	1404,0	367,0	-	
	DC	523,0	352,0	136,0	35,0	
	Tot.	2294,0	1756,0	503,0	35,0	

Zinder

		1984	1985	1986	1987	1988
9. Training-costs	FC	3.080	3.080	-		
	DC	4.620	3.220	1.400		
	Tot.	7.700	6.300	1.400		
10. Engineering and planning	FC	24.080	19.040	5.040		
	DC	3.766	2.800	966		
	Tot.	27.846	21.840	6.006		
11. Transportation inside Africa	FC	-	-	-		
	DC	10.920	8.960	1.960		
	Tot.	10.920	8.960	1.960		
12. Shares in investments in central services:						
a) Zaria/product-development-center	FC	6.930	5.600	1.330		
	DC	-	-	-		
	Tot.	6.930	5.600	1.330		
b) Kano/experimental bakery	FC	1.400	-	1.400		
	DC	-	-	-		
	Tot.	1.400	-	1.400		
c) Marketing-board	FC	4.200	-	4.200		
	DC	-	-	-		
	Tot.	4.200	-	4.200		
13. Total invested capital	FC	247.940	96.560	51.380	-	
	DC	73.220	49.280	19.040	4.900	
	Tot.	321.160	245.840	70.420	4.900	

Zinder

		1984	1985	1986	1987	1988
9. Training-costs	FC	13,20	13,20	-		
	DC	19,80	13,80	6,00		
	Tot.	33,00	27,00	6,00		
10. Engineering and planning	FC	103,20	81,60	21,60		
	DC	16,14	12,00	4,14		
	Tot.	119,34	93,60	25,74		
11. Transportation inside Africa	FC	-	-	-		
	DC	46,80	33,40	8,40		
	Tot.	46,80	38,40	8,40		
12. Shares in investments in central services:						
a) Zaria/product-development-center	FC	29,70	24,00	5,70		
	DC	-	-	-		
	Tot.	29,70	24,00	5,70		
b) Kano/experimental bakery	FC	6,00	-	6,00		
	DC	-	-	-		
	Tot.	6,00	-	6,00		
c) Marketing-board	FC	18,00	-	18,00		
	DC	-	-	-		
	Tot.	18,00	-	18,00		
13. Total invested capital	FC	1.062,60	842,40	220,20	-	
	DC	313,80	211,20	81,60	21,00	
	Tot.	1.376,40	1.053,60	301,80	21,00	

Zinder

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run, 1 month-production on stocks = 8,4 % of annual production; in the starting time: up to 15 %					
1.1. Stocks	329	367	349	335	395
1.2. = investments: 10 %	33	37	35	34	40
1.3. Capital needed:					
FC	-	-	-	-	-
DC	329	367	349	335	395
Total	329	367	349	335	395
2. Capital invested in customers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	483	565	628	713	839
2.2. = interests (10 %)	48	57	63	71	84
2.3. Capital needed :					
FC	-	-	-	-	-
DC	483	565	628	713	839
Total	483	565	628	713	839
3. Total working capital needed					
FC	-	-	-	-	-
DC	812	932	977	1048	1234
Total	812	932	977	1048	1234
additional capital	+812	+120	+ 45	+ 71	+186
FC = foreign capital; DC = domestic capital					

Zinder

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run, 1 month-production on stocks = 8,4 % of annual production; in the starting time: up to 15 %					
1.1. Stocks	46.060	51.380	48.860	46.900	55.300
1.2. = investments: 10 %	4.620	5.180	4.900	4.760	5.600
1.3. Capital needed:					
FC	-	-	-	-	-
DC	46.060	51.380	48.860	46.900	55.300
Total	46.060	51.380	48.860	46.900	55.300
2. Capital invested in customers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	67.620	79.100	87.920	99.820	117.460
2.2. = interests (10 %)	6.720	7.980	8.820	9.940	11.760
2.3. Capital needed :					
FC	-	-	-	-	-
DC	67.620	79.100	87.920	99.820	117.460
Total	67.620	79.100	87.920	99.820	117.460
3. Total working capital needed					
FC	-	-	-	-	-
DC	113.680	130.480	136.780	146.720	172.760
Total	113.680	130.480	136.780	146.720	172.760
additional capital	+113.680	+16.800	+ 6.300	+ 9.940	+26.040

FC = foreign capital; DC = domestic capital

Zinder

	1984	1985	1986	1987	1988
B. Working capital					
1. Capital invested in stocks; assumption: in the long run, 1 month-production on stocks = 8,4 % of annual production; in the starting time: up to 15 %					
1.1. Stocks	197,4	220,2	209,4	201,0	237,0
1.2. = investments: 10 %	19,8	22,2	21,0	20,4	24,0
1.3. Capital needed:					
FC	-	-	-	-	-
DC	197,4	220,2	209,4	201,0	237,0
Total	197,4	220,2	209,4	201,0	237,0
2. Capital invested in customers' debts; assumption: 2 months sales as average debts = 17 % of annual production, in the starting time still more					
2.1. Debts	289,8	339,0	376,8	427,8	503,4
2.2. = interests (10 %)	28,8	34,2	37,8	42,6	50,4
2.3. Capital needed :					
FC	-	-	-	-	-
DC	289,8	339,0	376,8	427,8	503,4
Total	289,8	339,0	376,8	427,8	503,4
3. Total working capital needed					
FC	-	-	-	-	-
DC	487,2	559,2	586,2	628,8	740,4
Total	487,2	559,2	586,2	628,8	740,4
additional capital	+487,2	+ 72,0	+ 27,0	+ 42,6	+111,6

FC = foreign capital; DC = domestic capital

Zinder

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
1. <u>Foreign capital</u>	<u>Total</u>					
1.1. invested	1771	1404	367			
1.2. working	-	-	-			
1.3. Total	1771	1404	367			
2. <u>Domestic capital</u>						
2.1. invested	523	352	136	35	-	-
2.2. working max.	1234	812	932	977	1048	1234
2.3. Total max.	1757	1164	1068	1012	1048	1234
3. <u>Total capital</u> <u>needed (accumulated)</u>		2568	3191	3271	3342	3528

Zinder

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
1. <u>Foreign capital</u>	<u>Total</u>					
1.1. invested	247.940	196.560	51.380			
1.2. working	-	-	-			
1.3. Total	247.940	196.560	51.380			
2. <u>Domestic capital</u>						
2.1. invested	73.220	49.280	19.040	4.900	-	-
2.2. working max.	172.760	113.680	130.480	136.780	146.720	172.760
2.3. Total max.	245.980	162.960	149.520	141.680	146.720	172.760
3. <u>Total capital needed (accumulated)</u>		359.520	446.740	457.940	467.880	493.920

Zinder

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
1. <u>Foreign capital</u>	<u>Total</u>					
1.1. invested	1.062,6	842,4	220,2			
1.2. working	-	-	-			
1.3. Total	1.062,6	842,4	220,2			
2. <u>Domestic capital</u>						
2.1. invested	313,8	211,2	81,6	21,0	-	-
2.2. working max.	740,4	487,2	559,2	586,2	628,8	740,4
2.3. Total max.	1.054,2	698,4	640,8	607,2	628,8	740,4
3. <u>Total capital needed (accumulated)</u>		1.540,8	1.914,6	1.962,6	2.005,2	2.116,8

Capital demand of millet-mill Kano

		1984	1985	1986	1987	1988
A. Invested capital						
	<u>Total</u>					
1. Civil works:	FC	42,0	30,0	12,0	-	
	DC	518,0	330,0	138,0	50,0	
	Total	560,0	360,0	150,0	50,0	
2. Machinery-equipment	FC	1187,3	1000,0	187,3	-	
	DC	-	-	-	-	
	Tot.	1187,3	1000,0	187,3	-	
3. Storage-equipment	FC	-	-	-	-	
	DC	15,0	15,0	-	-	
	Total	15,0	15,0	-	-	
4. Repair-shop-equipment	FC	-	-	-	-	
	DC	-	-	-	-	
	Total	-	-	-	-	
5. Laboratory-equipment	FC	6,3	4,0	2,3	-	
	DC	-	-	-	-	
	Total	6,3	4,0	2,3	-	
6. Transportation-equipment	no investments					
7. Spare-parts	FC	135,0	70,0	65,0	-	
	DC	-	-	-	-	
	Total	135,0	70,0	65,0	-	
B. Assembling-operations	FC	129,0	114,0	15,0	-	
	DC	20,0	15,0	5,0	-	
	Total	149,0	129,0	20,0	-	

Capital demand of millet-mill Kano

		1984	1985	1986	1987	1988
A. Invested capital						
	<u>Total</u>					
1. Civil works:	FC	5.880	4.200	1.680	-	
	DC	72.520	46.200	19.320	7.000	
	Total	78.400	50.400	21.000	7.000	
2. Machinery-equip- ment	FC	166.222	140.000	26.222	-	
	DC	-	-	-	-	
	Tot.	166.222	140.000	26.222	-	
3. Storage-equip- ment	FC	-	-	-	-	
	DC	2.100	2.100	-	-	
	Total	2.100	2.100	-	-	
4. Repair-shop- equipment	FC	-	-	-	-	
	DC	-	-	-	-	
	Total	-	-	-	-	
5. Laboratory- equipment	FC	882	560	322		
	DC	-	-	-		
	Total	882	560	322		
6. Transportation- equipment		no investments				
7. Spare-parts	FC	18.900	9.800	9.100		
	DC	-	-	-		
	Total	18.900	9.800	9.100		
8. Assembling- operations	FC	18.060	15.960	2.100		
	DC	2.800	2.100	700		
	Total	20.860	18.060	2.800		

Capital demand of millet-mill Kano

		1984	1985	1986	1987	1988
A. Invested capital						
	<u>Total</u>					
1. Civil works:	FC	25,20	18,00	7,20	-	
	DC	310,80	198,00	82,80	30,00	
	Total	336,00	216,00	90,00	30,00	
2. Machinery-equipment	FC	712,38	600,00	112,38	-	
	DC	-	-	-	-	
	Tot.	712,38	600,00	112,38	-	
3. Storage-equipment	FC	-	-	-	-	
	DC	9,00	9,00	-	-	
	Total	9,00	9,00	-	-	
4. Repair-shop-equipment	FC	-	-	-	-	
	DC	-	-	-	-	
	Total	-	-	-	-	
5. Laboratory-equipment	FC	3,78	2,40	1,38	-	
	DC	-	-	-	-	
	Total	3,78	2,40	1,38	-	
6. Transportation-equipment		no investments				
7. Spare-parts	FC	81,00	42,00	39,00	-	
	DC	-	-	-	-	
	Total	81,00	42,00	39,00	-	
8. Assembling-operations	FC	77,40	68,40	9,00	-	
	DC	12,00	9,00	3,00	-	
	Total	89,40	77,40	12,00	-	

Kano

		1984	1985	1986	1987	1988
9. Training costs	FC	16,0	16,0	-		
	DC	24,0	17,0	7,0		
	Total	40,0	33,0	7,0		
10. Engineering and planning	FC	182,0	145,0	37,0		
	DC	34,7	25,0	9,7		
	Total	216,7	170,0	46,7		
11. Transportation inside Africa	FC	-	-	-		
	DC	78,0	64,0	14,0		
	Total	78,0	64,0	14,0		
12. Shares in investments in central services:						
a) Zaria/product development center	FC	49,7	40,0	9,7		
	DC	-	-	-		
	Total	49,7	40,0	9,7		
b) Kano/experimental bakery	FC	10,0	-	10,0		
	DC	-	-	-		
	Total	10,0	-	10,0		
c) Marketing-board	FC	30,0	-	30,0		
	DC	-	-	-		
	Total	30,0	-	30,0		
13. Total invested capital	FC	1787	1419	368		
	DC	690	466	174	50	
	Total	2477	1885	542	50	

Kano

		1984	1985	1986	1987	1988
9. Training costs	FC	2.240	2.240	-		
	DC	3.360	2.380	980		
	Total	5.600	4.620	980		
10. Engineering and planning	FC	25.480	20.300	5.180		
	DC	4.858	3.500	1.358		
	Total	30.338	23.800	6.538		
11. Transportation inside Africa	FC	-	-	-		
	DC	10.920	8.960	1.960		
	Total	10.920	8.960	1.960		
12. Shares in investments in central services:						
a) Zaria/product development center	FC	6.958	5.600	1.358		
	DC	-	-	-		
	Total	6.958	5.600	1.358		
b) Kano/experimental bakery	FC	1.400	-	1.400		
	DC	-	-	-		
	Total	1.400	-	1.400		
c) Marketing-board	FC	4.200	-	4.200		
	DC	-	-	-		
	Total	4.200	-	4.200		
13. Total invested capital	FC	250.180	198.660	51.520		
	DC	96.600	65.240	24.360	7.000	
	Total	346.780	263.900	75.880	7.000	

Kano

		1984	1985	1986	1987	1988
9. Training costs	FC	9,60	9,60	-		
	DC	14,40	10,20	4,20		
	Total	24,00	19,80	4,20		
10. Engineering and planning	FC	109,20	87,00	22,20		
	DC	20,82	15,00	5,82		
	Total	130,02	102,00	28,02		
11. Transportation inside Africa	FC	-	-	-		
	DC	46,80	38,40	8,40		
	Total	46,80	38,40	8,40		
12. Shares in investments in central services:						
a) Zaria/product development center	FC	29,82	24,0	5,82		
	DC	-	-	-		
	Total	29,82	24,0	5,82		
b) Kano/experimental bakery	FC	6,00	-	6,00		
	DC	-	-	-		
	Total	6,00	-	6,00		
c) Marketing-board	FC	18,00	-	18,00		
	DC	-	-	-		
	Total	18,00	-	18,00		
13. Total invested capital	FC	1.072,20	851,40	220,80		
	DC	414,00	279,60	104,40	30,00	
	Tot.	1.486,20	1.131,00	325,20	30,00	

Kano

	1984	1985	1986	1987	1988
B. Working Capital					
1. Capital invested in stocks; assumption: in the long run: 1 month-production on stocks = 8,4 % of annual production; in the starting time up to 15 %					
1.1. stocks	492	549	522	502	590
1.2. = interests 10 %	49	55	52	50	59
1.3. Capital needed: FC	-	-	-	-	-
DC	492	549	522	502	590
Total	492	549	522	502	590
2. Capital invested in customers' debts; assumption: 2 months' sales as average debts = 17 % of annual production in the starting time still more					
2.1. Debts	722	844	939	1066	1255
2.2. Interests (at least 10 %)	72	84	94	107	126
2.3. Capital needed: FC	-	-	-	-	-
DC	722	844	939	1066	1255
Total	722	844	939	1066	1255
3. Total working capital needed:					
FC	-	-	-	-	-
DC	1214	1393	1461	1568	1845
Total	1214	1393	1461	1568	1845
additional capital	+1214	+179	+ 68	+107	+277

Kano

	1984	1985	1986	1987	1988
B. Working Capital					
1. Capital invested in stocks; assumption: in the long run: 1 month-production on stocks = 8,4 % of annual production; in the starting time up to 15 %					
1.1. stocks	68.880	76.860	73.080	70.280	82.600
1.2. = interests 10 %	6.860	7.700	7.280	7.000	8.260
1.3. Capital needed: FC	-	-	-	-	-
DC	68.880	76.860	73.080	70.280	82.600
Total	68.880	76.860	73.080	70.280	82.600
2. Capital invested in customers' debts; assumption: 2 months' sales as average debts = 17 % of annual production in the starting time still more					
2.1. Debts	101.080	118.160	131.460	149.240	175.700
2.2. Interests (at least 10 %)	10.080	11.760	13.160	14.980	17.640
2.3. Capital needed: FC	-	-	-	-	-
DC	101.080	118.160	131.460	149.240	175.700
Total	101.080	118.160	131.460	149.240	175.700
3. Total working capital needed:					
FC	-	-	-	-	-
DC	169.960	195.020	204.540	219.520	258.300
Total	169.960	195.020	204.540	219.520	258.300
additional capital	169.960	+25.060	+ 9.520	+14.980	+38.780

Kano

	1984	1985	1986	1987	1988
B. Working Capital					
1. Capital invested in stocks; assumption: in the long run: 1 month-production on stocks = 8,4 % of annual production; in the starting time up to 15 %					
1.1. stocks	295,2	329,4	313,2	301,2	354,0
1.2. = interests 10 %	29,4	33,0	31,2	30,0	35,4
1.3. Capital needed: FC	-	-	-	-	-
DC	295,2	329,4	313,2	301,2	354,0
Total	295,2	329,4	313,2	301,2	354,0
2. Capital invested in customers' debts; assumption: 2 months' sales as average debts = 17 % of annual production in the starting time still more					
2.1. Debts	433,2	506,4	563,4	639,6	753,0
2.2. Interests (at least 10 %)	43,2	50,4	56,4	64,2	75,6
2.3. Capital needed: FC	-	-	-	-	-
DC	433,2	506,4	563,4	639,6	753,0
Total	433,2	506,4	563,4	639,6	753,0
3. Total working capital needed:					
FC	-	-	-	-	-
DC	728,4	835,8	876,6	940,8	1.107,0
Total	728,4	835,8	876,6	940,8	1.107,0
additional capital	+728,4	+107,4	+ 40,8	+ 64,2	+ 166,2

Kano

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
	<u>Total</u>					
<u>1. Foreign capital</u>						
1.1. invested	1787	1419	368			
1.2. working	-	-	-			
1.3. Total	1787	1419	368			
<u>2. Domestic capital</u>						
2.1. invested	690	466	174	50	-	-
2.2. working max.	1845	1214	1393	1461	1568	1845
2.3. Total max.	2535	1680	1567	1511	1568	1845
<u>3. Total capital needed</u>						
(accumulated)		3099	3641	3579	3866	4143

Kano

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
	<u>Total</u>					
<u>1. Foreign capital</u>						
1.1. invested	250.180	198.660	51.520			
1.2. working	-	-	-			
1.3. Total	250.180	198.660	51.520			
<u>2. Domestic capital</u>						
2.1. invested	96.600	65.240	24.360	7.000	-	-
2.2. working max.	258.300	169.960	195.020	204.540	219.520	258.300
2.3. Total max.	354.900	235.200	219.380	211.540	219.520	258.300
<u>3. Total capital needed</u> (accumulated)		433.860	509.740	501.060	541.240	580.020

Kano

		1984	1985	1986	1987	1988
<u>C. Total capital needed</u>						
	<u>Total</u>					
<u>1. Foreign capital</u>						
1.1. invested	1.072,2	851,4	220,8			
1.2. working	-	-	-			
1.3. Total	1.072,2	851,4	220,8			
<u>2. Domestic capital</u>						
2.1. invested	414,0	279,6	104,4	30,0	-	-
2.2. working max.	1.107,0	728,4	835,8	876,6	940,8	1.107,0
2.3. Total max.	1.521,0	1.008,0	940,2	906,6	940,8	1.107,0
<u>3. Total capital needed</u>						
(accumulated)		1.859,4	2.184,6	2.147,4	2.319,6	2.485,8

(9) Profitability-indicators

Profitability-indicator No. 1: Profit/loss (before taxes) in % of sales, investments and capital (invested and current), if capacity is used as forecasted before

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Profit/loss in % of sales:										
Niamey	- 0,1%	+ 5,8%	+ 9,8%	+12,2%	+14,4%	+16,1%	+16,1%	+16,1%	+16,1%	+16,1%
Zinder	- 7,0%	- 1,1%	+ 2,9%	+ 4,9%	+ 8,0%	+ 8,8%	+ 8,8%	+ 8,8%	+ 8,8%	+ 8,8%
Kano	- 7,7%	- 3,1%	- 0,1%	+ 1,0%	+ 2,8%	+ 4,1%	+ 4,2%	+ 4,2%	+ 4,2%	+ 4,2%
Ranking:	Niamey: very good (even compared with international standards; Zinder: fairly good; Kano: just sufficient)									
2. Profit/loss in % of total investments:										
Niamey	- 0,1%	+ 6,4%	+ 13,3%	+19,8%	+27,6%	+35,7%	+36,8%	+37,9%	+39,0%	+40,1%
Zinder	- 6,7%	- 1,3%	+ 4,4%	+ 8,9%	+15,2%	+22,0%	+22,7%	+23,4%	+24,1%	+24,8%
Kano	- 10,2%	- 5,3%	- 0,1%	+ 2,5%	+ 8,3%	+14,3%	+14,8%	+15,2%	+15,7%	+16,1%
Ranking:	as above: Niamey best, Zinder in a middle position, Kano worst, but still sufficient									
3. Profit/loss in % of total capital needed:*)										
(simple rate of return)										
Niamey	- 0,1%	+ 4,8%	+ 9,7%	+14,0%	+18,4%					
Zinder	- 6,0%	- 0,9%	+ 3,1%	+ 6,1%	+ 9,9%					
Kano	- 8,1%	- 3,6%	- 0,1%	+ 1,6%	+ 5,0%					
Ranking:	as above									
*) invested and current										

Profitability-indicator No. 2: Cash-flow (= profit/loss and depreciations*) and pension-fund-contribution in % of sales, investment and capital, if capacity is used as forecasted before

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Cash-flow in % of sales										
Niamey	+11,4 %	+15,0 %	+17,5 %	+18,7 %	+20,0 %	+21,2 %	+21,2 %	+21,2 %	+21,2 %	+21,2 %
Zinder	+ 3,8 %	+ 7,6 %	+10,1 %	+11,1 %	+12,5 %	+13,6 %	+13,6 %	+13,7 %	+13,7 %	+13,7 %
Kano	- 0,2 %	+ 2,9 %	+ 5,0 %	+ 5,3 %	+ 6,5 %	+ 7,5 %	+ 7,5 %	+ 7,5 %	+ 7,5 %	+ 7,5 %
Ranking:	Niamey by far in the best position, Kano still acceptable									
2. Cash-flow in % of total investments:										
Niamey	+ 9,7 %	+16,5 %	+23,7 %	+30,5 %	+38,6 %	+47,1 %	+48,5 %	+49,9 %	+51,3 %	+52,9 %
Zinder	+ 3,7 %	+ 9,4 %	+15,4 %	+20,2 %	+26,9 %	+34,0 %	+35,0 %	+36,1 %	+37,2 %	+38,3 %
Kano	- 0,2 %	+ 4,9 %	+10,4 %	+13,4 %	+19,5 %	+25,8 %	+26,6 %	+27,4 %	+28,2 %	+29,1 %
Ranking:	Niamey best, Kano in the worst position again									
3. Cash-flow in % of total capital needed										
Niamey	+ 9,0 %	+12,3 %	+17,2 %	+21,6 %	+25,8 %					
Zinder	+ 3,3 %	+ 6,7 %	+10,8 %	+13,9 %	+17,5 %					
Kano	- 0,2 %	+ 3,3 %	+ 6,9 %	+ 8,6 %	+11,6 %					
Ranking:	see above									
*) included depreciations on replacement-demand										

As appendix to profitability-indicator - No .2 - table: calculation of the cash-flow for the 3 mills, if capacity is used as forecasted before

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Niamey:										
a) Depreciations	247,8	255,2	262,9	270,8	278,9	287,3	295,9	304,8	313,9	323,3
b) Profit/loss	- 2,7	+162,2	+337,1	+501,6	+697,1	+903,9	+930,9	+958,5	+984,1	+1015,
c) Cash-flow	245,1	417,4	600,0	772,4	976,0	1191,2	1226,8	1263,3	1298,0	1338,4
2. Zinder:										
a) Depreciations	237,5	244,6	252,0	259,5	267,3	275,3	283,6	292,1	300,9	309,9
b) Profit/loss	-153,6	- 29,6	+101,8	+204,7	+350,0	+504,6	+519,7	+536,7	+552,8	+567,8
c) Cash-flow	83,9	215,0	353,8	464,2	617,3	779,9	803,3	828,8	853,7	877,7
3. Kano:										
a) Depreciations	245,5	252,9	260,5	268,3	276,3	284,6	293,1	301,9	311,0	320,3
b) Profit/loss	-252,3	-131,5	- 2,2	+62,8	+205,4	+353,3	+366,6	+376,8	+388,0	+400,2
c) Cash-flow	6,8	121,4	258,3	331,1	481,7	637,9	659,7	678,7	699,0	720,5

As appendix to profitability-indicator - No .2 - table: calculation of the cash-flow for the 3 mills, if capacity is used as forecasted before

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Niamey:										
a) Depreciations	34.692	35.728	36.806	37.912	39.046	40.222	41.426	42.672	43.946	45.262
b) Profit/loss	- 378	+22.708	+47.194	+70.224	+97.594	+26.546	+130.326	+134.190	+137.774	+142.114
c) Cash-flow	34.314	58.436	84.000	108.136	136.640	166.768	171.752	176.862	181.720	187.376
2. Zinder:										
a) Depreciations	33.250	34.244	35.280	36.330	37.422	38.542	39.704	40.894	42.126	43.386
b) Profit/loss	-21.504	- 4.144	+14.252	+28.658	+49.000	+70.644	+72.758	+75.138	+77.392	+79.492
c) Cash-flow	11.746	30.100	49.532	64.988	86.422	109.186	112.462	116.032	119.518	122.878
3. Kano:										
a) Depreciations	34.370	35.406	36.470	37.562	38.682	39.844	41.034	42.266	43.540	44.842
b) Profit/loss	-35.322	-18.410	- 308	+ 8.792	+28.756	+49.462	+51.324	+52.752	+54.320	+56.028
c) Cash-flow	- 952	16.996	36.162	46.354	67.438	89.306	92.358	95.018	97.860	100.870

As appendix to profitability-indicator - No .2 - table: calculation of the cash-flow for the 3 mills, if capacity is used as forecasted before

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Niamey:										
a) Depreciations	148,68	153,12	157,74	162,48	167,34	172,38	177,54	182,88	188,34	193,98
b) Profit/loss	- 1,62	+ 97,32	+202,26	+300,96	+418,26	+542,34	+558,54	+575,10	+590,46	+609,06
c) Cash-flow	147,06	250,44	360,00	463,44	585,60	714,72	736,08	757,98	778,80	803,04
2. Zinder:										
a) Depreciations	142,50	146,76	151,20	155,70	160,38	165,18	170,16	175,26	180,54	185,94
b) Profit/loss	- 92,16	- 17,76	+ 61,08	+122,82	+210,00	+302,76	+311,82	+322,02	+331,68	+340,68
c) Cash-flow	50,34	129,00	212,28	278,52	370,38	467,94	481,98	497,28	512,22	526,62
3. Kano:										
a) Depreciations	147,30	151,74	156,30	160,98	165,78	170,76	175,86	181,14	186,60	192,18
b) Profit/loss	-151,38	- 78,90	- 1,32	+ 37,68	+123,24	+211,98	+219,96	+226,08	+232,80	+240,12
c) Cash-flow	- 4,08	72,84	154,98	198,66	289,02	382,74	395,82	407,22	419,40	432,30

Profitability-indicator No. 3: Sales in % of total investments, if capacity is used as forecasted above

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Niamey	85,2 %	109,8 %	135,7 %	163,1 %	192,0 %	222,5 %	229,2 %	236,0 %	243,0 %	250,3 %
2. Zinder	95,7 %	123,1 %	152,2 %	182,8 %	215,1 %	249,2 %	256,6 %	264,3 %	272,3 %	280,4 %
3. Kano	132,4 %	170,4 %	210,7 %	253,1 %	298,0 %	345,2 %	355,6 %	366,2 %	377,2 %	388,6 %

Profitability-incidator No. 4: Sales in % of total capital needed, if capacity is used as forecasted above

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
1. Niamey	79,2 %	82,2 %	98,6 %	115,3 %	128,5 %					
2. Zinder	85,5 %	88,5 %	106,7 %	125,5 %	139,9 %					
3. Kano	105,8 %	116,0 %	138,8 %	162,2 %	178,1 %					

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 DM)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
<u>A. Niamey</u>										
1. Invested capital	2530,0	2155,9	1686,7	1118,3	455,7					
2. ./.. Pay-back:										
a) interests on invested capital:	129,0	132,9	136,9	141,0	145,2					
b) depreciations	247,8	255,2	262,9	270,8	278,9					
c) profit/loss (after tax)*)	- 2,7	+81,1	+168,6	+250,8	+348,6					
d) = total pay-back	374,1	469,2	568,4	662,6	772,7					
3. Remaining amount	2155,9	1686,7	1118,3	455,7	+317,0					
4. Pay-back-period					4,6 years					
<p>*) assumption: 50 % tax on profits</p>										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 FCFA)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey										
1. Invested capital	354.200	301.826	236.138	156.562	63.798					
2. ./.. Pay-back:										
a) interests on invested capital:	18.060	18.606	19.166	19.740	20.328					
b) depreciations	34.692	35.728	36.806	37.912	39.046					
c) profit/loss (after tax)*)	- 378	+11.354	+23.604	+35.112	+48.804					
d) = total pay-back	52.374	65.688	79.576	92.764	108.178					
3. Remaining amount	301.826	236.138	156.562	63.798	44.380					
4. Pay-back-period					4,6 years					
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 ₺)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey										
1. Invested capital	1.518,00	1.293,54	1.012,02	670,98	273,42					
2. ./.. Pay-back:										
a) interests on invested capital:	77,40	79,74	82,14	84,60	87,12					
b) depreciations	148,68	153,12	157,74	162,48	167,34					
c) profit/loss (after tax)*)	- 1,62	+ 48,66	+101,16	+150,48	+209,16					
d) = total pay-back	224,46	281,52	341,04	397,56	463,62					
3. Remaining amount	1.293,54	1.012,02	670,98	273,42	190,20					
4. Pay-back-period					4,6 years					
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 DM)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. Zinder										
1. Invested capital	2294,0	2097,8	1767,2	1345,2	860,8	292,1				
2. ./.. pay-back:										
a) Interests on invested capital	112,3	115,6	119,1	122,7	126,4	130,2				
b) depreciations	237,5	244,6	252,0	259,5	267,3	275,3				
c) Profit/loss (after tax)*)	-153,6	- 29,6	+ 50,9	+102,4	+175,0	+252,3				
d) = total pay-back	196,2	330,6	422,0	484,4	568,7	657,8				
3. Remaining amount	2097,8	1767,2	1345,2	860,8	292,1	+365,7				
4. Pay-back-period:						5,4 years				
<hr/> *) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 FCFA)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. Zinder										
1. Invested capital	321.160	293.692	247.408	188.328	120.512	40.894				
2. ./ pay-back:										
a) Interests on invested capital	15.722	16.184	16.674	17.178	17.696	18.228				
b) depreciations	33.250	34.244	35.280	36.330	37.422	38.542				
c) Profit/loss (after tax)*)	-21.504	- 4.144	+ 7.126	+14.336	+24.500	+35.322				
d) = total pay-back	27.468	46.284	59.080	67.186	79.618	92.092				
3. Remaining amount	293.692	247.408	188.328	120.512	40.894	51.198				
4. Pay-back-period:						5,4 years				
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 ₺)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. Zinder										
1. Invested capital	1.376,40	1.258,68	1.060,32	807,12	516,48	175,26				
2. ./ pay-back:										
a) Interests on invested capital	67,38	69,36	71,46	73,62	75,84	78,12				
b) depreciations	142,50	146,76	151,20	155,70	160,38	165,18				
c) Profit/loss (after tax)*)	- 92,16	- 17,76	+ 30,54	+ 61,44	+105,00	+151,38				
d) = total pay-back	117,72	198,36	253,20	290,64	341,22	394,68				
3. Remaining amount	1.258,68	1.060,32	807,12	516,48	175,26	219,42				
4. Pay-back-period:						5,4 years				
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 DM)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
C. Kano										
1. Invested capital	2477,0	2356,1	2103,1	1709,3	1277,8	755,0	145,6			
2. ./.. pay-back:										
a) Interests on invested capital	127,7	131,6	135,5	139,6	143,8	148,1	152,5			
b) Depreciations	245,5	252,9	260,5	268,3	276,3	284,6	293,1			
c) Profit/loss (after tax)*)	-252,3	-131,5	- 2,2	+ 31,4	+102,7	+176,7	+183,3			
d) = total pay-back	120,9	253,0	393,8	431,5	522,8	609,4	628,9			
3. Remaining amount	2356,1	2103,1	1709,3	1277,8	755,0	145,6	+483,3			
4. Pay-back-period							6,2 years			
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 FCFA)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
C. Kano										
1. Invested capital	346.780	329.854	294.434	239.302	178.892	105.700	20.384			
2. ./ pay-back:										
a) Interests on invested capital	17.878	18.424	18.970	19.544	20.132	20.734	21.350			
b) Depreciations	34.370	35.406	36.470	37.562	38.682	39.844	41.034			
c) Profit/loss (after tax)*)	-35.322	-18.410	- 308	+ 4.396	+14.378	+24.738	+25.662			
d) = total pay-back	16.926	35.420	55.132	60.410	73.192	85.316	88.046			
3. Remaining amount	329.854	293.434	239.302	178.892	105.700	20.384	67.662			
4. Pay-back-period							6,2 years			
*) assumption: 50 % tax on profits										

Profitability-indicator No. 5: Pay-back-period on invested capital, if capacity is used as forecasted before
(1000 ₺)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
<u>C. Kano</u>										
1. Invested capital	1.486,20	1.413,66	1.261,86	1.025,58	766,68	453,00	87,36			
2. ./ pay-back:										
a) Interests on invested capital	76,62	78,96	81,30	83,76	86,28	88,86	91,50			
b) Depreciations	147,30	151,74	156,30	160,98	165,78	170,76	175,86			
c) Profit/loss (after tax)*)	-151,38	- 78,90	- 1,32	+ 18,84	+ 61,62	+106,02	+109,98			
d) = total pay-back	72,54	151,80	236,28	258,90	313,68	365,64	377,34			
3. Remaining amount	1.413,66	1.261,86	1.025,58	766,68	453,00	87,36	289,98			
4. Pay-back-period							6,2 years			
*) assumption: 50 % tax on profits										

Profitability-indicator No. 6: Internal rate of return, if capacity is used as forecasted before (1000 DM)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. <u>Niamey</u>										
1. Invested capital	2530,0	2282,2	2027,0	1764,1	1493,3					
2. ./.. paid back (depreciat.)	247,8	255,2	262,9	270,8	278,9					
3. = remaining invested capital	2282,2	2027,0	1764,1	1493,3	1214,4	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	129,0	132,9	136,9	141,0	145,2					
b) Profit/loss (before tax)	- 2,7	+162,2	+337,1	+501,6	+697,1					
c) Total return	+126,3	+295,1	+474,0	+642,6	+842,3					
5. Return in % of remaining invested capital = internal rate of return	+ 5,5 %	+14,6 %	+26,9 %	+43,0 %	+ 69,3 %					

Profitability-indicator No. 6: Internal rate of return, if capacity is used as forecasted before (1000 FCFA)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey										
1. Invested capital	354.200	319.508	283.780	246.974	209.062					
2. ./.. paid back (depreciat.)	34.692	35.728	36.806	37.912	39.046					
3. = remaining invested capital	319.508	283.780	246.974	209.062	170.016	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	18.060	18.606	19.166	19.740	20.328					
b) Profit/loss (before tax)	- 378	+22.708	+47.194	+70.224	+97.594					
c) Total return	+17.682	+41.314	+66.360	+89.964	+117.922					
5. Return in % of remaining invested capital = internal rate of return	+ 5,5 %	+14,6 %	+26,9 %	+43,0 %	+69,3 %					

Profitability-indicator No. 6: Internal rate of return, if capacity is used as forecasted before (1000 M)

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
A. Niamey										
1. Invested capital	1.518,00	1.369,32	1.216,20	1.058,46	895,98					
2. ./.. paid back (depreciat.)	148,68	153,12	157,74	162,48	167,34					
3. = remaining invested capital	1.369,32	1.216,20	1.058,46	895,98	728,64	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	77,40	79,74	82,14	84,60	87,12					
b) Profit/loss (before tax)	- 1,62	+ 97,32	+ 202,26	+ 300,96	+ 418,26					
c) Total return	+ 75,78	+ 177,06	+ 284,40	+ 385,56	+ 505,38					
5. Return in % of remaining invested capital = internal rate of return	+ 5,5 %	+ 14,6 %	+ 26,9 %	+ 43,0 %	+ 69,3 %					

Zinder

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. <u>Zinder</u>										
1. Invested capital	2294,0	2056,5	1811,9	1559,9	1300,4					
2. ./.. paid back (depreciat.)	237,5	244,6	252,0	259,5	267,3					
3. = remaining invested capital	2056,5	1811,9	1559,9	1300,4	1033,1	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	112,3	115,6	119,1	122,7	126,4					
b) Profit/loss (before tax)	-153,6	- 29,6	+101,8	+204,7	+350,0					
c) Total return	- 41,3	+ 86,0	+220,9	+327,4	+476,4					
5. Return in % of remaining invested capital = internal rate of return	- 2,0%	+ 4,8%	+ 14,2%	+25,2%	+46,1%					

Zinder

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. Zinder										
1. Invested capital	321.160	287.910	253.666	218.386	182.056					
2. ./.. paid back (depreciat.)	33.250	34.244	35.280	36.330	37.422					
3. = remaining invested capital	287.910	253.666	218.386	182.056	144.634	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	15.722	16.184	16.674	17.178	17.696					
b) Profit/loss (before tax)	-21.504	- 4.144	+14.252	+28.658	+49.000					
c) Total return	- 5.782	+12.040	+30.926	+45.836	+66.696					
5. Return in % of remaining invested capital = internal rate of return	- 2,0 %	+ 4,8 %	+ 14,2 %	+ 25,2 %	+ 46,1 %					

Zinder

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
B. Zinder										
1. Invested capital	1.376,40	1.233,90	1.087,14	935,94	780,24					
2. ./.. paid back (depreciat.)	142,50	146,76	151,20	155,70	160,38					
3. = remaining invested capital	1.233,90	1.087,14	935,94	780,24	619,86	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	67,38	69,36	71,46	73,62	75,84					
b) Profit/loss (before tax)	- 92,16	- 17,76	+ 61,08	+ 122,82	+ 210,00					
c) Total return	- 24,78	+ 51,60	+ 132,54	+ 196,44	+ 285,84					
5. Return in % of remaining invested capital = internal rate of return	- 2,0 %	+ 4,8 %	+ 14,2 %	+ 25,2 %	+ 46,1 %					

Kano

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
<u>C. Kano</u>										
1. Invested capital	2477,0	2231,5	1978,6	1718,1	1449,8					
2. ./.. paid back (depreciat.)	245,5	252,9	260,5	268,3	276,3					
3. = Remaining invested capital	2231,5	1978,6	1718,1	1449,8	1173,5	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	127,7	131,6	135,5	139,6	143,8					
b) Profit/loss (before tax)	-252,3	-131,5	- 2,2	+ 62,8	+205,4					
c) Total return	-124,6	+ 0,1	+133,3	+202,4	+349,2					
5. Return in % of remaining invested capital = interna rate of return	- 5,6 %	+ 0 %	+ 7,8 %	+ 14,0 %	+ 29,8 %					

Kano

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
<u>C. Kano</u>										
1. Invested capital	346.780	312.410	277.004	240.534	202.972					
2. ./.. paid back (depreciat.)	34.370	35.406	36.526	37.562	38.682					
3. = Remaining invested capital	312.410	277.004	240.534	202.972	164.290	+ capital	for replacement-demand			
4. Return:										
a) Interests on invested capital	17.878	18.424	18.970	19.544	20.132					
b) Profit/loss (before tax)	-35.322	-18.410	- 308	+ 8.792	+28.756					
c) Total return	-17.444	+ 14	+18.662	+28.336	+48.888					
5. Return in % of remaining invested capital = interna rate of return	- 5,6 %	+ 0 %	+ 7,8 %	+ 14,0 %	+ 29,8 %					

Kano

	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993
<u>C. Kano</u>										
1. Invested capital	1.486,20	1.338,90	1.187,16	1.030,86	869,88					
2. ./.. paid back (depreciat.)	147,30	151,74	156,30	160,98	165,78					
3. = Remaining invested capital	1.338,90	1.187,16	1.030,86	869,88	704,10	+ capital for replacement-demand				
4. Return:										
a) Interests on invested capital	76,62	78,96	81,30	83,76	86,28					
b) Profit/loss (before tax)	- 151,38	- 78,90	- 1,32	+ 37,68	+123,24					
c) Total return	- 74,76	+ 0,06	+ 79,98	+121,44	+209,52					
5. Return in % of remaining invested capital = internal rate of return	- 5,6 %	+ 0 %	+ 7,8 %	+ 14,0 %	+ 29,8 %					

3. Socio-economic evaluation

3.1 Socio-economic benefits Niamey

Following jobs will be created in Niamey:

Type of job	No.	Gross payments in DM/year
1. Production labour		
Millers	2	8.000
Helpers	2	4.600
Fillers	6	11.400
Packers	4	7.600
2. Storage labour		
Raw-material storage hands	2	3.800
Loading + unloading hands	1	1.900
Guards	-	-
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	6.200
Electrical repair shop manpower	1	6.200
Laboratory staff	1	4.000
Helpers for repair shops	2	3.800
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	6.100
salesmen	1	5.500
Physical distribution staff	1	5.500
T o t a l	25	74.600

3.1 Socio-economic benefits Niamey

Following jobs will be created in Niamey:

Type of job	No.	Gross payments in FCFA/year
1. Production labour		
Millers	2	1.120.000
Helpers	2	644.000
Fillers	6	1.596.000
Packers	4	1.064.000
2. Storage labour		
Raw-material storage hands	2	532.000
Loading + unloading hands	1	266.000
Guards	-	-
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	868.000
Electrical repair shop manpower	1	868.000
Laboratory staff	1	560.000
Helpers for repair shops	2	532.000
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	854.000
salesmen	1	770.000
Physical distribution staff	1	770.000
T o t a l	25	10.444.000

3.1 Socio-economic benefits Niamey

Following jobs will be created in Niamey:

Type of job	No.	Gross payments in #/year
1. Production labour		
Millers	2	4.800
Helpers	2	2.760
Fillers	6	6.840
Packers	4	4.560
2. Storage labour		
Raw-material storage hands	2	2.280
Loading + unloading hands	1	1.140
Guards	-	-
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	3.720
Electrical repair shop manpower	1	3.720
Laboratory staff	1	2.400
Helpers for repair shops	2	2.280
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	3.660
salesmen	1	3.300
Physical distribution staff	1	3.300
T o t a l	25	44.760

3.2 Socio-economic benefits Zinder

Following jobs will be created in Zinder :

Type of job	No.	Gross payments in DM/year
1. Production labour		
Millers	2	8.000
Helpers	2	4.600
Fillers	12	22.800
Packers	8	15.200
2. Storage labour		
Raw-material storage hands	4	7.600
Loading + unloading hands	2	3.800
Guards	1	1.900
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	6.200
Electrical repair shop manpower	1	6.200
Laboratory staff	1	4.000
Helpers for repair shops	2	3.800
4. Functional staff		
Commercial director	1	13.000
Technical director	1	13.000
Accountants	1	6.100
Invoicing staff	-	-
Typists	-	-
Head of sales	1	6.100
salesmen	1	5.500
Physical distribution staff	1	5.500
T o t a l	42	133.300

3.2 Socio-economic benefits Zinder

Following jobs will be created in Zinder :

Type of job	No.	Gross payments in FCFA/year
1. Production labour		
Millers	2	1.120.000
Helpers	2	644.000
Fillers	12	3.192.000
Packers	8	2.128.000
2. Storage labour		
Raw-material storage hands	4	1.064.000
Loading + unloading hands	2	532.000
Guards	1	266.000
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	868.000
Electrical repair shop manpower	1	868.000
Laboratory staff	1	560.000
Helpers for repair shops	2	532.000
4. Functional staff		
Commercial director	1	1.820.000
Technical director	1	1.820.000
Accountants	1	854.000
Invoicing staff	-	-
Typists	-	-
Head of sales	1	854.000
salesmen	1	770.000
Physical distribution staff	1	770.000
T o t a l	42	18.662.000

3.2 Socio-economic benefits Zinder

Following jobs will be created in Zinder :

Type of job	No.	Gross payments in ₦/year
1. Production labour		
Millers	2	4.800
Helpers	2	2.760
Fillers	12	13.680
Packers	8	9.120
2. Storage labour		
Raw-material storage hands	4	4.560
Loading + unloading hands	2	2.280
Guards	1	1.140
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	3.720
Electrical repair shop manpower	1	3.720
Laboratory staff	1	2.400
Helpers for repair shops	2	2.280
4. Functional staff		
Commercial director	1	7.800
Technical director	1	7.800
Accountants	1	3.660
Invoicing staff	-	-
Typists	-	-
Head of sales	1	3.660
salesmen	1	3.300
Physical distribution staff	1	3.300
T o t a l	42	79.980

3.3 Socio-economic benefits Kano

Following jobs will be created in Kano :

Type of job	No.	Gross payments in DM/year
1. Production labour		
Millers	2	30.000
Helpers	2	17.200
Fillers	6	36.000
Packers	4	24.000
2. Storage labour		
Raw-material storage hands	2	12.000
Loading + unloading hands	1	6.000
Guards	-	
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	23.000
Electrical repair shop manpower	1	23.000
Laboratory staff	-	
Helpers for repair shops	1	6.000
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	22.000
salesmen	1	18.000
Physical distribution staff	1	18.000
T o t a l	23	235.200

3.3 Socio-economic benefits Kano

Following jobs will be created in Kano :

Type of job	No.	Gross payments in FCFA/year
1. Production labour		
Millers	2	4.200.000
Helpers	2	2.408.000
Fillers	6	5.040.000
Packers	4	3.360.000
2. Storage labour		
Raw-material storage hands	2	1.680.000
Loading + unloading hands	1	840.000
Guards	-	
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	3.220.000
Electrical repair shop manpower	1	3.220.000
Laboratory staff	-	
Helpers for repair shops	1	840.000
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	3.080.000
salesmen	1	2.520.000
Physical distribution staff	1	2.520.000
T o t a l	23	32.928.000

3.3 Socio-economic benefits Kano

Following jobs will be created in Kano :

Type of job	No.	Gross payments in ₦/year:
1. Production labour		
Millers	2	18.000
Helpers	2	10.320
Fillers	6	21.600
Packers	4	14.400
2. Storage labour		
Raw-material storage hands	2	7.200
Loading + unloading hands	1	3.600
Guards	-	
3. Maintenance and repair staff		
Mechanical repair shop manpower	1	13.800
Electrical repair shop manpower	1	13.800
Laboratory staff	-	
Helpers for repair shops	1	3.600
4. Functional staff		
Commercial director	-	
Technical director	-	
Accountants	-	
Invoicing staff	-	
Typists	-	
Head of sales	1	13.200
salesmen	1	10.800
Physical distribution staff	1	10.800
T o t a l	23	141.120

Result :

90 jobs will be created by the project in Niger and
Northern Nigeria.

XI. FINAL CONCLUSIONS: FEASIBILITY OF THE 3 PILOT MILLS
SUFFICIENTLY GIVEN

1. Checking the feasibility of the 3 pilot mills in all
aspects and items analysed

This study was realized to find out the feasibility of installing 3 pilot mills for millet in Niger and Nigeria: Is this feasibility sufficiently given or not? This question had to be answered in this report.

As this project is quite a complex one, there were many different aspects and items for which the feasibility had to be checked separately:

- the consumption-potential for industrial millet-flour
- had to be checked in the same way and intensity as all project-engineering-aspects
- as investments-
- and manpower-aspects
- and as financial and economical aspects.

The detailed results of all these checks and investigations were carefully described in the report delivered here. In the following chapter it shall be checked in a short, summarized way, whether in all these aspects and items the feasibility of the 3 pilot mills is sufficiently given or not.

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
A. The consumption-potential for industrial millet-flour (t):			
1984	100		900
1985	2100		7600
1986	8800		23000
1987	13000		32200
1988	18400		42200
1989	24900		55400
1990	32600		67300
<u>Result: Feasibility given?</u>	With some restrictions (=government-interventions necessary): yes. We think, however, this the most critical aspect of all this project: will the acceptance of the market for industrial millet-flour be big enough?		
B. Milling-capacities for millet-flour needed (min.):			
1985/1986	3000 -	10.000 t (millet)	10.000-30.000 t (millet)
1989/1990	32.000 -	42.000 t (millet)	70.000-85.000 t (millet)
<u>Result: Feasibility given?</u>	Yes: Capacities/mill in a range of magnitude to be accepted from the technical, organizational, financial point of view		

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
C. The development-model for millet-milling in Niger/Nigeria	<p>C.1. Central services:</p> <ul style="list-style-type: none"> - product-development-center Zaria - experimental bakery Kano - product-development-center Zinder (pastries) - marketing-board in Niamey (+ Kano) - central engineering <p>C.2. 1 mill in Niamey (6000 t capacity)</p> <ul style="list-style-type: none"> - Each mill combined with the already existing mills or plants <p>- combined with the existing rice-mill</p>		
<u>Result: Feasibility given?</u>	<p>Yes: If the 3 mills are installed as integrated parts of this overall-concept, the feasibility of these projects would positively be influenced.</p>		
D. Project-engineering	<p>1. Described in full detail: concept based on the FAO-millet-milling-system</p> <p>2. Using as many facilities of the already existing mills as any possible.</p>		
<u>Result: Feasibility given?</u>	<p>Yes: the engineering-concept developed in this report would allow to produce millet-flour to both qualitative and economical conditions. As this concept is proved several times in practice (under similar conditions as in Niger/Nigeria), the risk of failure should said to be minimized.</p>		

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
E. Investments needed (on a marginal basis):			
1. Civil works	560,0	380,0	560,0
2. Machinery equipment	1.187,3	1.187,3	1.187,3
3. Storage equipment	15,0	-	15,0
4. Repair-shop-equipment	20,0	15,0	-
5. Laboratory	6,3	6,3	6,3
6. Transportation	-	-	-
7. Spare-parts	135,0	135,0	135,0
8. Assembling-operations	149,0	149,0	149,0
9. Costs of training	70,0	55,0	40,0
Total direct investments	2.142,6	1.927,6	2.092,6
10. Investments in the central services, splitted up to the 3 mills:			
a). Product-development-center Zaria:total 148,7	49,5	49,5	49,7
b) Experimental bakery Kano: total: 30,0	10,0	10,0	10,0
c) Marketing-board Niamey/ Kano, total 90,0	30,0	30,0	30,0

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
E. Investments needed (on a marginal basis):			
1. Civil works	78.400	53.200	78.400
2. Machinery equipment	166.222	166.222	166.222
3. Storage equipment	2.100	-	2.100
4. Repair-shop-equipment	2.800	2.100	-
5. Laboratory	882	882	882
6. Transportation	-	-	-
7. Spare-parts	18.900	18.900	18.900
8. Assembling-operations	20.860	20.860	20.860
9. Costs of training	9.800	7.700	5.600
Total direct investments	299.964	269.864	292.964
10. Investments in the central services, splitted up to the 3 mills:			
a). Product-development-center Zaria: total 20.818	6.930	6.930	6.958
b) Experimental bakery Kano: total: 4.200	1.400	1.400	1.400
c) Marketing-board Niamey/ Kano, total 12.600	4.200	4.200	4.200

TPB

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NFM-wheat-mill
E. Investments needed (on a marginal basis):			
1. Civil works	336,00	228,00	336,00
2. Machinery equipment	712,38	712,38	712,38
3. Storage equipment	9,00	-	9,00
4. Repair-shop-equipment	12,00	9,00	-
5. Laboratory	3,78	3,78	3,78
6. Transportation	-	-	-
7. Spare-parts	81,00	81,00	81,00
8. Assembling-operations	89,40	89,40	89,40
9. Costs of training	42,00	33,00	24,00
Total direct investments	1.285,56	1.156,56	1.255,56
10. Investments in the central services, splitted up to the 3 mills:			
a). Product-development-center Zaria: total 89,22	29,70	29,70	29,82
b) Experimental bakery Kano: total: 18	6,00	6,00	6,00
c) Marketing-board Niamey/ Kano, total 54	18,00	18,00	18,00

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total direct + indirect investments (cif Abidjan/Lagos)	2.232,1	2.017,1	2.182,3
11. + engineering	218,9	198,9	216,7
12. + transportation inside Africa	79,0	78,0	78,0
Total investment	2.530,0	2.294,0	2.477,0
<u>Result: Feasibility given?</u>	Yes: the investments needed are not too high; it should be possible to finance them both in their foreign- and in their domestic capital shares.		
F. Organization and manpower			
1. Organization	<p>see 2 organization-charts developed (page 107 and 111)</p> <ol style="list-style-type: none"> 1. the first with the overall organization of all the group, consisting out of <ol style="list-style-type: none"> a) a central board of directors b) 4 central services (see above) c) 3 pilot mills being organized and strictly managed as profit-centers 2. the second with the organization to be realized in each of the 3 mills 		

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total direct + indirect investments (cif Abidjan/Lagos)	312.494	282.394	305.522
11. + engineering	30.646	27.846	30.338
12. + transportation inside Africa	11.060	10.920	10.920
Total investment	354.200	321.160	346.780
<u>Result: Feasibility given?</u>	Yes: the investments needed are not too high; it should be possible to finance them both in their foreign- and in their domestic capital shares.		
F. Organization and manpower			
1. Organization	<p>see 2 organization-charts developed (page 107 and 111)</p> <p>1. the first with the overall organization of all the group, consisting out of</p> <ul style="list-style-type: none"> a) a central board of directors b) 4 central services (see above) c) 3 pilot mills being organized and strictly managed as profit-centers <p>2. the second with the organization to be realized in each of the 3 mills</p>		

TPB

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
Total direct + indirect investments (cif Abidjan/Lagos)	1.339,26	1.210,26	1.309,38
11. + engineering	131,34	119,34	130,02
12. + transportation inside Africa	47,40	46,80	46,80
Total investment	1.518,00	1.376,40	1.486,20
<u>Result: Feasibility given?</u>	Yes: the investments needed are not too high; it should be possible to finance them both in their foreign- and in their domestic capital shares.		
F. Organization and manpower			
1. Organization	<p>see 2 organization-charts developed (page 107 and 111)</p> <ol style="list-style-type: none"> 1. the first with the overall organization of all the group, consisting out of <ol style="list-style-type: none"> a) a central board of directors b) 4 central services (see above) c) 3 pilot mills being organized and strictly managed as profit-centers 2. the second with the organization to be realized in each of the 3 mills 		

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
2. Manpower required: - figures in () = manpower required - figures without () : manpower additionally to the already in the existing mill available personnel needed						
a) Management	(3)	-	(3)	2	(3)	-
b) Production	(24)	14	(24)	24	(24)	14
c) Storage, loading, etc.	(8)	3	(8)	7	(8)	3
d) Auxiliary services (repair-shop, laboratory, etc.)	(5)	5	(5)	5	(5)	3
e) Commercial personnel	(6)	3	(6)	4	(6)	3
Total personnel per mill + personnel in central services: - 1 food-expert for Zaria - 1 engineering expert for central engineering - 3 experts for the marketing-board	(46)	25	(46)	42	(46)	23

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Training needs:	<ul style="list-style-type: none"> - 48 men-weeks training in foreign countries - 82 men-weeks training outside plant, but inside Niger/Nigeria - 221 men-weeks training on the job, in the spot - total costs of training: 164.000 DM 		
<u>Result: Reasibility given?</u>	<p>Yes, in all aspects analysed:</p> <ul style="list-style-type: none"> - manpower sufficiently available - domestic manpower by far predominant - training-needs quite limited - organization easily to be realized 		
G. Financial and Economical Analysis			
1. Costs per year 1983 (if capacity is used to 90 % = 5.400 to millet)			
1.1. Direct costs (1000 DM)			
a) personnel	74,6	133,3	235,2
b) capital-costs	477,6	477,6	628,8
c) current supply	267,0	267,0	498,0
d) = total milling costs	819,2	877,9	1.362,0
= DM/kg flour	0,19	0,20	0,32

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Training needs:	<ul style="list-style-type: none"> - 48 men-weeks training in foreign countries - 82 men-weeks training outside plant, but inside Niger/Nigeria - 221 men-weeks training on the job, in the spot - total costs of training: 22.960.000 FCFA 		
<u>Result: Reasibility given?</u>	<p>Yes, in all aspects analysed:</p> <ul style="list-style-type: none"> - manpower sufficiently available - domestic manpower by far predominant - training-needs quite limited - organization easily to be realized 		
G. Financial and Economical Analysis			
1. Costs per year 1983 (if capacity is used to 90 % = 5.400 to millet)			
1.1. Direct costs (1000FCFA)			
a) personnel	10.444	18.662	32.928
b) capital-costs	66.864	66.864	88.032
c) current supply	37.380	37.380	69.720
d) = total milling costs	114.688	122.906	190.680
= FCFA/kg flour	26,6	28,0	44,8

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3. Training needs:	<ul style="list-style-type: none"> - 48 men-weeks training in foreign countries - 82 men-weeks training outside plant, but inside Niger/Nigeria -221 men-weeks training on the job, in the spot - total costs of training: 98.400 ₺ 		
<u>Result: Reasibility given?</u>	<p>Yes, in all aspects analysed:</p> <ul style="list-style-type: none"> - manpower sufficiently available - domestic manpower by far predominant - training-needs quite limited - organization easily to be realized 		
G. Financial and Economical Analysis			
1. Costs per year 1983 (if capacity is used to 90 % = 5.400 to millet)			
1.1. Direct costs (1000 ₺)			
a) personnel	44,76	79,98	141,12
b) capital-costs	286,56	286,56	377,28
c) current supply	160,20	160,20	298,80
d) = total milling costs	491,52	526,74	817,20
= ₺/kg flour	0,11	0,12	0,19

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
e) Raw-material-costs = DM/kg flour	2.942,0 0,68	3.320,0 0,77	5.306,0 1,23
f) Total direct costs = DM/kg	3.761,0 0,87	4.167,9 0,97	6.668,0 1,55
1.2. Indirect costs (= costs of central services)*)			
a) Personnel	128,0	128,0	128,0
b) capital costs	already included in the direct capital-costs		
c) current operating costs	68,0	68,0	68,0
d) total costs of central services = DM/kg flour	196,0 0,04	196,0 0,04	196,0 0,04
1.3. Total costs:			
1.3.1. in 1000 DM/year (base 1983)	3.957,2	4.363,9	6.804,0
1.3.2. = DM/kg flour	0,91	1,01	1,59
1.3.3. + remuneration of production-costs (DM/kg)	0,03	0,03	0,03
1.3.4. Total cost-price/kg flour (without profit + security-margin): DM /kg flour	0,94	1,04	1,62
*) splitted up equally to the 3 mills			

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
e) Raw-material-costs =FCFA/kg flour	411.880 95,2	464.800 107,8	742.840 172,2
f) Total direct costs =FCFA/kg	526.540 121,8	583.506 135,8	933.520 217,0
1.2. Indirect costs (= costs of central services*)			
a) Personnel	17.920	17.920	17.920
b) capital costs	already included in the direct capital-costs		
c) current operating costs	9.520	9.520	9.520
d) total costs of central services =FCFA/kg flour	27.440 5,6	27.440 5,6	27.440 5,6
1.3. Total costs:			
1.3.1. in 1000FCFA/year (base 1983)	554.008	610.946	952.560
1.3.2. =FCFA/kg flour	127,4	141,4	222,6
1.3.3. + remuneration of production-costs (FCFA/kg)	4,2	4,2	4,2
1.3.4. Total cost-price/kg flour (without profit + security-margin) FCFA/kg flour	131,6	145,6	226,8
*) splitted up equally to the 3 mills			

TPB

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
e) Raw-material-costs = ₦ /kg flour	1.765,20 0,41	1.992,00 0,46	3.183,60 0,74
f) Total direct costs = ₦ /kg	2.256,60 0,52	2.500,74 0,58	4.000,80 0,93
1.2. Indirect costs (= costs of central services)*)			
a) Personnel	76,80	76,80	76,80
b) capital costs	already included	in the direct capital-costs	
c) current operating costs	40,80	40,80	40,80
d) total costs of central services = ₦/kg flour	117,60 0,02	117,60 0,02	117,60 0,02
1.3. Total costs:			
1.3.1. in 1000 ₦ /year (base 1983)	2.374,32	2.618,34	4.082,40
1.3.2. = ₦ /kg flour	0,55	0,61	0,95
1.3.3. + remuneration of production-costs (₦/kg)	0,01	0,01	0,01
1.3.4. Total cost-price/kg flour (without profit + security-margin): ₦ /kg flour	0,56	0,62	0,96
*) splitted up equally to the 3 mills			

	Niamey-mill, combined with existing rice-mill
2. To compare with this cost-price: the actual ex-factory-price for 1 kg millet-flour:	
2.1. net (= page 143)	1,09
2.2. included some profit + security margin (= page 125)	1,10
2.3. Conclusion: the cost-price/kg millet-flour is located% below the actual competitive level, is therefore said to be	14 % very competitive
3. Shares in total costs:	
3.1. shares of different categories of costs in total costs:	
a) personnel	5,1 %
b) capital costs	12,1 %
c) cost of current supplies	8,5 %
d) raw-material costs	74,3 %
	100,0 %

TPB

- 211 -

Töpfer Planung + Beratung GmbH

Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
1,11	1,66
1,20	1,83
6 %	3 %
sufficiently competitive	quite competitive
6,0 %	5,3 %
10,3 %	9,2 %
7,7 %	8,2 %
76,0 %	77,3 %
100,0 %	100,0 %

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
2. To compare with this cost-price: the actual ex-factory-price for 1 kg millet-flour:			
2.1. net (= page 143)	152,6	155,4	232,4
2.2. included some profit + security margin (= page 125)	154,0	168,0	256,2
2.3. Conclusion: the cost-price/kg millet-flour is located% below the actual competitive level, is therefore said to be	14 %	6 %	3 %
	very competitive	sufficiently competitive	quite competitive
3. Shares in total costs:			
3.1. shares of different categories of costs in total costs:			
a) personnel	5,1 %	6,0 %	5,3 %
b) capital costs	12,1 %	10,3 %	9,2 %
c) cost of current supplies	8,5 %	7,7 %	8,2 %
d) raw-material costs	74,3 %	76,0 %	77,3 %
	100,0 %	100,0 %	100,0 %

	Niamey-mill, combined with existing rice-mill
2. To compare with this cost-price: the actual ex-factory-price for 1 kg millet-flour:	
2.1. net (= page 143)	0,65
2.2. included some profit + security margin (= page 125)	0,66
2.3. Conclusion: the cost-price/kg millet-flour is located% below the actual competitive level, is therefore said to be	14 % very competitive
3. Shares in total costs:	
3.1. shares of different categories of costs in total costs:	
a) personnel	5,1 %
b) capital costs	12,1 %
c) cost of current supplies	8,5 %
d) raw-material costs	74,3 %
	100,0 %

TPB

- 211 b -

Topfer Planung + Beratung GmbH

Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
0,67	1,00
0,72	1,10
6 %	3 %
sufficiently competitive	quite competitive
6,0 %	5,3 %
10,3 %	9,2 %
7,7 %	8,2 %
76,0 %	77,3 %
100,0 %	100,0 %

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
3.2. shares of			
a) variable costs:			
- raw material	74,3 %	76,0 %	77,3 %
- others	10,4 %	10,2 %	13,0 %
-----	-----	-----	-----
total variable	84,7 %	86,2 %	90,3 %
-----	-----	-----	-----
b) fixed costs	15,3 %	13,8 %	9,7 %
in total costs =	100,0 %	100,0 %	100,0 %
3.3. shares of different cost-centers in total costs:			
a) raw materials	74,3 %	76,0 %	77,3 %
b) production	17,0 %	15,5 %	14,6 %
c) loading, unloading, stor.	0,9 %	0,9 %	1,0 %
d) auxiliary services	0,6 %	0,6 %	0,8 %
e) total production area	92,8 %	93,0 %	93,7 %
f) administration	-	0,4 %	-
g) sales	2,2 %	2,1 %	3,4 %
h) central services	5,0 %	4,5 %	2,9 %
total overhead area	7,2 %	7,0 %	6,3 %
total costs	100,0 %	100,0 %	100,0 %

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
4. Costs-sensitivity-analysis						
Costs per kg millet-flour if capacity is used to						
100 %		0,90		0,99		1,57
90 %		0,91		1,01		1,59
80 %		0,94		1,03		1,61
70 %		0,96		1,05		1,64
60 %		0,98		1,08		1,66
50 %		1,03		1,12		1,71
40 %		1,09		1,19		1,79
5. Forecasting the millet-flour-production and sales in the 3 mills 1984 - 1993 (% ,t ,1000DM)						
Capacity used (equal in all 3 mills) to:						
		<u>t</u>	<u>1000 DM²</u>	<u>t</u>	<u>1000 DM²</u>	<u>t</u> <u>1000 DM²</u>
1984	40 %	1920 ¹⁾	2156,2	1920 ¹⁾	2194,6	1920 3279,4
1985	50 %	2400	2776,8	2400	2824,8	2400 4221,6
1986	60 %	2880	3432,9	2880	3490,6	2880 5218,6
1987	70 %	3360	4126,1	3360	4192,3	3360 6269,8
1988	80 %	3840	4857,6	3840	4934,4	3840 7380,5
1989	90 %	4320	5629,0	4320	5715,4	4320 8549,3
1990	90 %	4320	5797,8	4320	5886,8	4320 8808,5
1991	90 %	4320	5971,4	4320	6064,8	4320 9072,0
1992	90 %	4320	6147,4	4320	6246,7	4320 9344,2
1993	90 %	4320	6333,1	4320	6432,7	4320 9624,9
1) partly perhaps to be stocked due to slow development of the market						
2) to market prices						

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill		
4. Costs-sensitivity-analysis							
Costs per kg millet-flour if capacity is used to							
100 %		126,0		138,6		219,8	
90 %		127,4		141,4		222,6	
80 %		131,6		144,2		225,4	
70 %		134,4		147,0		229,6	
60 %		137,2		151,2		232,4	
50 %		144,2		156,8		239,4	
40 %		152,6		166,6		250,6	
5. Forecasting the millet-flour-production and sales in the 3 mills 1984 - 1993 (% ,t ,1000FCFA)							
Capacity used (equal in all 3 mills) to:		<u>t</u>	<u>1000 FCFA²⁾</u>	<u>t</u>	<u>1000 FCFA²⁾</u>	<u>t</u>	<u>1000 FCFA²⁾</u>
1984	40 %	1920 ¹⁾	301.868	1920 ¹⁾	307.244	1920	459.116
1985	50 %	2400	388.752	2400	395.444	2400	591.024
1986	60 %	2880	480.606	2880	488.684	2880	730.604
1987	70 %	3360	577.766	3360	586.922	3360	877.772
1988	80 %	3840	680.064	3840	690.816	3840	1.033.270
1989	90 %	4320	788.060	4320	800.156	4320	1.196.902
1990	90 %	4320	811.692	4320	824.152	4320	1.233.190
1991	90 %	4320	835.996	4320	849.072	4320	1.270.080
1992	90 %	4320	860.636	4320	874.538	4320	1.308.188
1993	90 %	4320	886.634	4320	900.578	4320	1.347.486
1) partly perhaps to be stocked due to slow development of the market							
2) to market prices							

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill		
4. Costs-sensitivity-analys.							
Costs per kg millet-flour if capacity is used to							
100 %	0,54		0,59		0,94		
90 %	0,55		0,61		0,95		
80 %	0,56		0,62		0,97		
70 %	0,58		0,63		0,98		
60 %	0,59		0,65		1,00		
50 %	0,62		0,67		1,03		
40 %	0,65		0,71		1,07		
5. Forecasting the millet-flour-production and sales in the 3 mills 1984 - 1993 (% ,t ,1000 ₺)							
Capacity used (equal in all 3 mills) to:							
	<u>t</u>	<u>1000 ₺ 2)</u>	<u>t</u>	<u>1000 ₺ 2)</u>	<u>t</u>	<u>1000 ₺ 2)</u>	
1984	40 %	1920 ¹⁾	1.293,72	1920 ¹⁾	1.316,76	1920	1.967,64
1985	50 %	2400	1.666,08	2400	1.694,88	2400	2.532,96
1986	60 %	2880	2.059,74	2880	2.094,36	2880	3.131,16
1987	70 %	3360	2.475,66	3360	2.515,38	3360	3.761,88
1988	80 %	3840	2.914,56	3840	2.960,64	3840	4.428,30
1989	90 %	4320	3.377,40	4320	3.429,24	4320	5.129,58
1990	90 %	4320	3.478,68	4320	3.532,08	4320	5.285,10
1991	90 %	4320	3.582,84	4320	3.638,88	4320	5.443,20
1992	90 %	4320	3.688,44	4320	3.748,02	4320	5.606,52
1993	90 %	4320	3.799,86	4320	3.859,62	4320	5.774,94
1) partly perhaps to be stocked due to slow development of the market							
2) to market prices							

	Niamey-mill, combined with existing rice-mill	
6. Forecasting the profit/ loss-development in the 3 mills up to 1993 (1000 DM)		
1984	./.	2,7
1985	+	116,2
1986	+	337,1
1987	+	501,6
1988	+	697,1
1989	+	903,9
1990	+	930,9
1991	+	958,5
1992	+	984,1
1993	+	1015,1
7. Profit-sensitivity- and break-even-point analy- sis 1984:		
7.1. Profit/loss (1000 DM), if capacity is used to		<u>in % of sales</u>
100 %	+ 934,8	= + 17,3 %
90 %	+ 775,5	= + 16,0 %
80 %	+ 615,6	= + 14,3 %
70 %	+ 456,4	= + 12,1 %
60 %	+ 361,1	= + 9,8 %
50 %	+ 156,8	= + 5,8 %
40 %	- 2,7	= - 0,1 %
7.2. Break-even-point: reached, if capacity is used to %:		41 %

Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
./. 153,6		./. 252,3	
./. 29,6		./. 131,5	
+ 101,8		./. 2,2	
+ 204,7		+ 62,8	
+ 350,0		+ 205,4	
+ 504,6		+ 353,6	
+ 519,7		+ 366,6	
+ 536,7		+ 376,8	
+ 552,8		+ 388,0	
+ 567,8		+ 400,2	
	<u>in % of sales</u>		<u>in % of sales</u>
+ 568,7	= + 10,4 %	+ 433,7	= + 5,3 %
+ 443,0	= + 9,0 %	+ 308,7	= + 4,2 %
+ 316,0	= + 7,2 %	+ 183,8	= + 2,8 %
+ 190,4	= + 4,9 %	+ 58,7	= + 1,0 %
+ 97,6	= + 3,0 %	- 2,1	= - 0,1 %
- 28,0	= - 1,0 %	- 127,1	= - 3,1 %
- 153,4	= - 7,0 %	- 252,3	= - 7,7 %
	52 %		61 %

Niamey-mill, combined
with existing rice-mill

6. Forecasting the profit/
loss-development in the
3 mills up to 1993
(1000 FCFA)

1984	./. 378
1985	+ 16.268
1986	+ 47.194
1987	+ 70.224
1988	+ 97.594
1989	+ 126.546
1990	+ 130.326
1991	+ 134.190
1992	+ 137.774
1993	+ 142.114

7. Profit-sensitivity- and
break-even-point analy-
sis 1984:

7.1. Profit/loss (1000FCFA)
if capacity is used to

		<u>in % of sales</u>
100 %	+130.872	= + 17,3 %
90 %	+108.570	= + 16,0 %
80 %	+ 86.184	= + 14,3 %
70 %	+ 63.896	= + 12,1 %
60 %	+ 50.554	= + 9,8 %
50 %	+ 21.952	= + 5,8 %
40 %	- 378	= - 0,1 %

7.2. Break-even-point:
reached, if capacity
is used to %:

41 %

Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
./.	21.504	./.	35.322
./.	4.144	./.	18.410
+	14.252	./.	308
+	28.658	+	8.792
+	49.000	+	28.756
+	70.644	+	49.504
+	72.758	+	51.324
+	75.138	+	52.752
+	77.392	+	54.320
+	79.492	+	56.028
<u>in % of sales</u>		<u>in % of sales</u>	
+ 79.618	= + 10,4 %	+ 60.718	= + 5,3 %
+ 62.020	= + 9,0 %	+ 43.218	= + 4,2 %
+ 44.240	= + 7,2 %	+ 25.732	= + 2,8 %
+ 26.656	= + 4,9 %	+ 8.218	= + 1,0 %
+ 13.664	= + 3,0 %	- 294	= - 0,1 %
- 3.920	= - 1,0 %	- 17.794	= - 3,1 %
- 21.476	= - 7,0 %	- 35.322	= - 7,7 %
52 %		61 %	

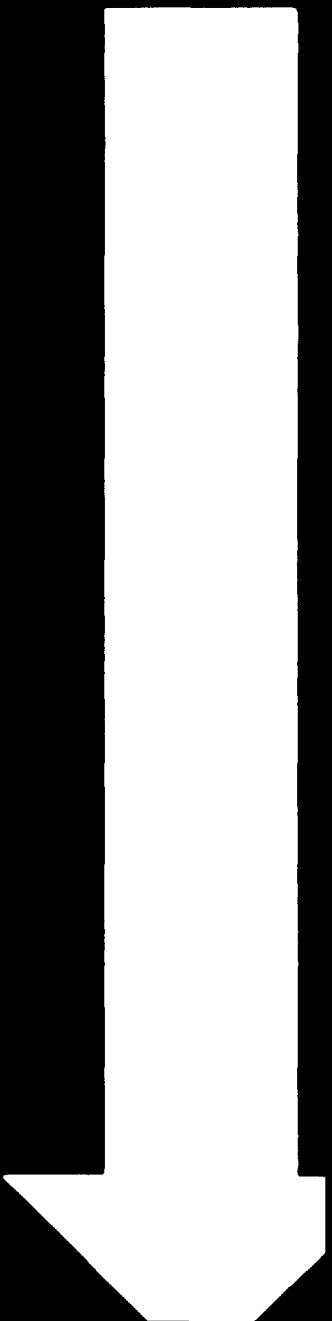
	Niamey-mill, combined with existing rice-mill	
6. Forecasting the profit/ loss-development in the 3 mills up to 1993 (1000 ₺)		
1984	./.	1,62
1985	+	69,72
1986	+	202,26
1987	+	300,96
1988	+	418,26
1989	+	542,34
1990	+	558,54
1991	+	575,10
1992	+	590,46
1993	+	609,06
7. Profit-sensitivity- and break-even-point analy- sis 1984:		
7.1. Profit/loss (1000 ₺) , if capacity is used to		<u>in % of sales</u>
100 %	+ 560,88	= + 17,3 %
90 %	+ 465,30	= + 16,0 %
80 %	+ 369,36	= + 14,3 %
70 %	+ 273,84	= + 12,1 %
60 %	+ 216,66	= + 9,8 %
50 %	+ 94,08	= + 5,8 %
40 %	- 1,62	= - 0,1 %
7.2. Break-even-point: reached, if capacity is used to %:		41 %

IPB

Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
./. 92,16		./. 151,38	
+ 17,76		+ 78,90	
+ 61,08		+ 1,32	
+ 122,82		+ 37,68	
+ 210,00		+ 123,24	
+ 302,76		+ 212,16	
+ 311,82		+ 219,96	
+ 322,02		+ 266,08	
+ 331,68		+ 232,80	
+ 340,68		+ 240,12	
	<u>in % of sales</u>		<u>in % of sales</u>
+ 341,22	= + 10,4 %	+ 260,22	= + 5,3 %
+ 265,80	= + 9,0 %	+ 185,22	= + 4,2 %
+ 189,60	= + 7,2 %	+ 110,28	= + 2,8 %
+ 114,24	= + 4,9 %	+ 35,22	= + 1,0 %
+ 58,56	= + 3,0 %	- 1,26	= - 0,1 %
- 16,80	= - 1,0 %	- 76,26	= - 3,1 %
- 92,04	= - 7,0 %	- 151,38	= - 7,7 %
	52 %		61 %

- 214 b -

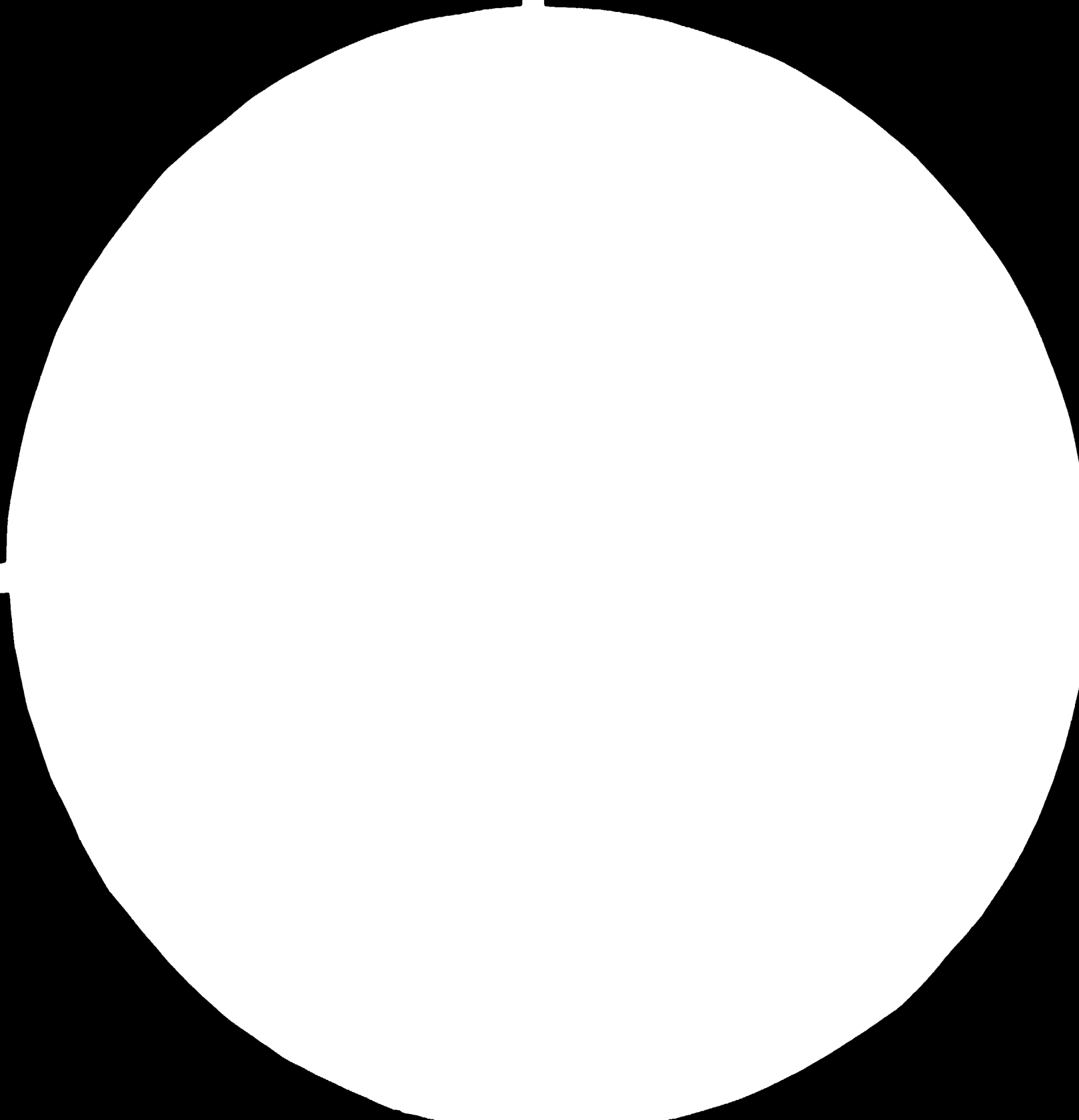
Topfer Planung + Beratung GmbH



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4



MICROCOPY RESOLUTION TEST CHART

NATIONAL BUREAU OF STANDARDS
STANDARD REFERENCE MATERIAL 1010A
1963-1964 EDITION TEST CHART #1

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
8. Capital demand (1000 DM)	invested cap.	current cap.	invested cap.	current cap.	invested cap.	current cap.
Foreign	1827	-	1771	-	1787	-
Domestic	703	950	523	977	690	1461
Total	2530	950	2294	977	2477	1461
	(1984-86)	(1984-86)	(1984-86)	(1984-86)	(1984-86)	(1984-86)
9. Some profitability-indicators:						
9.1. Profit/loss in % of sales						
1984	./.	0,1 %	./.	7,0 %	./.	7,7 %
1985	+	5,8 %	./.	1,1 %	./.	3,1 %
1986	+	9,8 %	+	2,9 %	./.	0,1 %
.	.		.		.	
.	.		.		.	
.	.		.		.	
1990	+	16,1 %	+	8,8 %	+	4,2 %
	= very good		= fairly good		just sufficient	

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
8. Capital demand (1000FCFA)	invested cap.	current cap.	invested cap.	current cap.	invested cap.	current cap.
Foreign	255.780	-	247.940	-	250.180	-
Domestic	98.420	133.000	73.220	136.780	96.600	204.540
Total	354.200	133.000	321.160	136.780	346.780	204.540
	(1984-86)	(1984-86)	(1984-86)	(1984-86)	(1984-86)	(1984-86)
9. Some profitability-indicators:						
9.1. Profit/loss in % of sales						
1984		./.. 0,1 %		./.. 7,0 %		./.. 7,7 %
1985		+ 5,8 %		./.. 1,1 %		./.. 3,1 %
1986		+ 9,8 %		+ 2,9 %		./.. 0,1 %
.		.		.		.
.		.		.		.
.		.		.		.
1990		+ 16,1 %		+ 8,8 %		+ 4,2 %
		= very good		= fairly good		just sufficient

	Niamey-mill, combined with existing rice-mill		Zinder-mill, combined with Sotramil -plant		Kano-mill, combined with existing NNFM-wheat-mill	
8. Capital demand (1000 ₦)	invested cap.	current cap.	invested cap.	current cap.	invested cap.	current cap.
Foreign	1.096,20	-	1.062,60	-	1.072,20	-
Domestic	421,80	570,00	313,80	586,20	414,00	876,60
Total	1.518,00 (1984-86)	570,00 (1984-86)	1.376,40 (1984-86)	586,20 (1984-86)	1.486,20 (1984-86)	876,60 (1984-86)
9. Some profitability-indicators:						
9.1. Profit/loss in % of sales						
1984	./.. 0,1 %		./.. 7,0 %		./.. 7,7 %	
1985	+ 5,8 %		./.. 1,1 %		./.. 3,1 %	
1986	+ 9,8 %		+ 2,9 %		./.. 0,1 %	
.	.		.		.	
.	.		.		.	
.	.		.		.	
1990	+ 16,1 %		+ 8,8 %		+ 4,2 %	
	= very good		= fairly good		just sufficient	

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NFM-wheat-mill
9.2. Profit/loss in % of total investment:			
1984	./ 0,1 %	./ 6,7 %	./ 10,2 %
1985	+ 6,4 %	./ 1,3 %	./ 5,3 %
1986	+ 13,9 %	+ 4,4 %	./ 0,1 %
.	.	.	.
.	.	.	.
.	.	.	.
1990	+ 36,8 %	+ 22,7 %	+ 14,8 %
9.3. Profit/loss in % of total capital needed:			
1984	./ 0,1 %	./ 6,0 %	./ 8,1 %
1985	+ 4,8 %	./ 0,9 %	./ 3,6 %
1986	+ 9,7 %	+ 3,1 %	./ 0,1 %
1987	+ 14,0 %	+ 6,1 %	+ 1,6 %
1988	+ 18,4 %	+ 9,9 %	+ 5,0 %
9.4. Cash-flow in % of sales			
1984	+ 11,4 %	+ 3,8 %	./ 0,2 %
1985	+ 15,0 %	+ 7,6 %	+ 2,9 %
1986	+ 17,5 %	+ 10,1 %	+ 5,0 %
.	.	.	.
.	.	.	.
.	.	.	.
1990	+ 21,2 %	+ 13,6 %	+ 7,5 %

	Niamey-mill, combined with existing rice-mill
9.5. Cash-flow in % of total capital needed:	
1984	+ 9,0 %
1985	+ 12,3 %
1986	+ 17,2 %
1987	+ 21,6 %
1988	+ 25,8 %

TPB

Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
+ 3,3 %	./ 0,2 %
+ 6,7 %	+ 3,3 %
+ 10,8 %	+ 6,9 %
+ 13,9 %	+ 8,6 %
+ 17,5 %	+ 11,6 %

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
9.6. Pay-back-period on invested capital	4,6 years	5,4 years	6,2 years
9.7. Internal rate of return:			
1984	+ 5,5 %	./ 2,0 %	./ 5,6 %
1985	+ 14,6 %	+ 4,8 %	+ 0,0 %
1986	+ 26,9 %	+ 14,2 %	+ 7,8 %
1987	+ 43,0 %	+ 25,2 %	+ 14,0 %
1988	+ 69,3 %	+ 46,1 %	+ 29,8 %
<u>Result for chapter X.</u> <u>feasibility given?</u>	<p>Yes, in all aspects analysed:</p> <ul style="list-style-type: none"> - quite moderate costs of production - ex-factory-price very competitive, compared with the present market situation - high share of variable costs = high built-in-flexibility - low shares of overhead-costs - costs of central services to be accepted by the market, too - quite high cost-sensitivity - price to be accepted by the market significantly higher than the cost-covering-price in the 3 mills - therefore, very, or at least sufficient profit/loss-situation to be expected <ul style="list-style-type: none"> . mainly in Niamey . something more limited in Zinder . significantly more limited, but still acceptable in Kano - break-even-point quite low = easily to be reached 		

TPB

	Niamey-mill, combined with existing rice-mill	Zinder-mill, combined with Sotramil -plant	Kano-mill, combined with existing NNFM-wheat-mill
	<ul style="list-style-type: none"> - capital demand limited, with a significant share of domestic capital included - all profitability-indicators look favourable, with some difference, however, between the 3 mills: <ul style="list-style-type: none"> . Niamey shows the best profitability-outlook 	<ul style="list-style-type: none"> . Zinder the second-best (but still fully satisfying at all) 	<ul style="list-style-type: none"> . Kano shows the worst outlook in this respect, but still acceptable

2. Final result and recommendation

As just pointed out, the feasibility of installing each a pilot-mill in Niamey, Zinder, and Kano, plus some central service-institutions in Zaria, Zinder and Niamey is given in all aspects and items just analysed

- at least to a sufficient, still acceptable degree
- mostly even to a good, or even very good degree.

Therefore, we recommend to all authorities concerned to install these 3 mills, plus the central service-institutions as soon as possible. The restrictions as far as the acceptance of industrial millet-flour by the consumers are concerned (see the beginning of this report), should however, be observed very carefully; intensive efforts (as indicated in the first chapters) should be made by

- government
- the central service-institutions proposed
- and the 3 mills each by itself

to diminish the objections and prejudices against this type of millet-flour and to promote

- as well the direct consumption (within household-meals)
- as the consumption of this flour in bread-production
- and in pastry-industry.

If such promotion-efforts are done by all parties concerned, and with the best possible intensity, we are sure that these 3 pilot mills for millet to be established as proposed in Niamey, Zinder and Kano will work successfully.

Annex A : Pictures of already existing industrial mills for millet taken in the Sudan (FAO-type as recommended in this study, too)

