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*for a sustainable future*

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UNITED NATIONS  
INDUSTRIAL DEVELOPMENT ORGANIZATION

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ENGLISH

LEATHER DEVELOPMENT CENTRE

US/KEN/84/163

KENYA :

Technical report: Microcomputer application in the  
leather quality control laboratory at KIRDI\*

Prepared for the Government of Kenya  
by the United Nations Industrial Development Organization

Based on the work of Ferenc Schmel, Consultant in microcomputer applications  
in the leather and leather products industries

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EP 171

Explanatory notes

References to dollars (\$) are to United States dollars.

The monetary unit in Kenya is the Kenyan Shilling (Ksh). During the consultant's mission the official exchange rate was \$US 1 = Ksh 17.10.

The point (.) to indicate decimals.

Two dots (..) indicate that data are not available or not separately reported.

Abbreviations:

CTA	Chief Technical Advisor
KIRDI	Kenya Industrial Research and Development Institute
R & D	Research and Development
UNIDO	United Nations Industrial Development Organization

All other abbreviations are either registered trade marks or used for program/system names.

Mention of firm names and commercial products does not imply the endorsement of UNIDO.

## 1. INTRODUCTION

The Government of Kenya gives high priority to development of the industry potential. Especially those sectors are preferred which use the country's natural resources. The leather industry of Kenya has increased its capacity fairly rapidly during the past years and managed to gain access to the international market. The immediate objective of the industrial policy is to increase the share of finished leather in export in order to achieve higher value added on these commodities.

An important role will be played in this strategy by local research and development institutions. The Kenya Industrial Research and Development Institute (KIRDI) has established with UNIDO assistance a leather control laboratory, which is to render services to the local manufacturers and Government Organizations.

### 1.1. Project background

The project "Establishment of a leather quality control laboratory" (US/KE/1004) was carried out for the Government of Kenya by the United Nations Industrial Development Organization (UNIDO) using the special purpose contribution offered by the Federal Republic of Germany. As the laboratory became operational it proved the expectations and was considered as a good ground for further development.

A new project proposal based on the recommendations of the Chief Technical Advisor of the previous project was submitted by the Government of Kenya to UNIDO in 1984 and FRO agreed to finance it as the second phase of an integral development of the local leather and leather products industry. It was decided that besides the technical assistance focused mainly on technological aspects of the subsector, an attempt should be made to upgrade the scientific background of the R & D activities of KIRDI. This objective was supposed to be realized through installation of a microcomputer and training local counterparts (the staff of the Leather Development Centre) to run special programs on it. The consultant was expected to assist in achieving these goals (the Job Description is attached as Annex 1).

### 1.2. Activities

The consultant arrived in Kenya on 17 August 1985 for his one month mission (including briefing and debriefing at UNIDO Headquarters in Vienna as well as travel). The equipment required for the consultant's field work arrived earlier and was cleared by the DTA.

The microcomputer and its peripherals were taken to the Business Computers Systems (BCS) in Nairobi for general tests and a warranty certificate issued. The consultant spent the first week installing the operating system, and making backup copies of the software supplied together with the system.

A special program (written in BASIC) was developed for the KIRDI's laboratories to make advanced mathematical/statistical computations - namely carry out correlation and regression analyses on test results. Following the client consultant's recommendations (dealing with the technical evaluation of the project) spreadsheets were prepared for monitoring the work of the local staff. The same MULTIFLASH worksheet was adapted to feasibility studies and a number of statistical data-banks were established for computerized processing. Using the file-management software supplied with the system data-bases were installed for staff, inventories, physical and chemical test results handling, library and standard (quality requirements and test methods) information.

Due to the short time available for the consultant's mission and the absence of personnel with at least minimum knowledge or experience in computer applications, as well as because of other assignment of local staff the training objectives could only be partly achieved. Nevertheless three engineers, a technologist and a secretary were introduced to running the programs with the initiated databases.

The consultant left his duty station on 8th September 1985.

## 2. RECOMMENDATIONS

### 2.1. TO KIRDI

- 2.1.1. The **IBM-PC** microcomputer with 512 Kbytes operative memory, two floppy disk drives (360 Kbytes each) and monochrome display, connected to an **EPSON FX-100+** matrix printer (the precise specification is given in Annex 2) are installed in office No. 20. The space available and the conditions here are fairly good, the office is located centrally in the Institute's plant, the lighting and the power supply are satisfactory. A chart (see Annex 3) has also been hung on the wall giving quick reference for users on proper start-up and closing down procedures. It is, therefore, recommended to assign finally this office for the computer applications. If one of the small desks can be changed for a bigger table the place would be almost ideal for the purpose. All the software, manuals and accessories may be well stored here.
- 2.1.2. The whole system should be assigned to one person, who will **take all the responsibility** for its use and maintenance. That does NOT mean that other staff-members of KIRDI would not be admitted - but only with the responsible person's knowledge. The key of the computer room should also be trusted him, but at least one more key should be locked away. Although none of the counterparts could obtain profound experience and/or information about the features and advantages of the computer configuration, the consultant - in an agreement with the CTA - recommends Mr. J. N. Fawau from the Leather Section to be selected as responsible for the system.
- 2.1.3. Full guarantee is provided for both the computer and the printer. In case of any kind of difficulties, which cannot be solved by using only software tools, Messrs. Business Computers Systems should be notified. **No attempt must be permitted to open any part of the system by others than the above company.**
- 2.1.4. One copy of each program (the original ones on diskettes) must be locked away; only the backup copies may be used. Special attention must be paid to the **MULTIPLAN** and the **pfs:FILE** diskettes: there are only two copies of each, since they were supplied protected, at the same time all the databases and databanks use them.
- 2.1.5. As at the moment KIRDI does not have personnel having some education related to computerizing, in order to take as much advantage from the system as possible, it is **highly desirable** to:
  - (i) send, (full or part time) a local expert or a person with computerizing experience;
  - (ii) to send at least one staff member from each section to courses (if possible) to be trained in computer application and some programming (preferably Basic).

- 2.1.5. The utility programs (the **SIDEKICK** and the **SUPERPACK** backup diskettes) have been installed by the consultant for the computer hardware configuration available. Two **DOS** diskettes are provided for everyday use: the one labelled **DOS** with memory allocation should be used (it loads automatically the utilities). Following this advice the printing will not take a long time from the computer (thanks to the 'spooler') and the services of the **SIDEKICK** (such as the calendar, notebook, calculator) will be on hand, and still more than 200 kbyte operative memory space remains for the application programs. (The 'RAM-disk' has not been installed as yet, since it would have required some resetting in the hardware and anyway its advantages could not be utilised at this stage.)
- 2.1.7. Some of the software supplied for the system (e.g. the **DOS** p-System, the **FORTRAN** compiler), are meant for further extension of the configuration, and also for running firmware programs when they will be obtained. Nevertheless **KIRD** staff picking up some knowledge may use them in the meantime.
- 2.1.8. The consultant prepared a number of databases to be run under the **pfs:FILE** file manager. For the Leather Section the following files have been initiated:

- LEATHER** on the diskette labelled Quality Control is for collecting and retrieving information on tests carried out for various clients. (The structure of the database is shown in Annex 4 (77 tests have been entered so far).
- CHEMTEST** on the diskette labelled Chemical tests to collect and retrieve information on tests of dyestuff, tannery liquors, effluent etc. (see Annex 5).
- CAPAC** on the diskette labelled Installed Capacities (see Annex 6).
- EQUIP** on the diskette labelled Inventory - Equipment - see Annex 7 (33 leather laboratory equipment has been entered).
- BOOK1** on the diskette labelled Library - Books - see Annex 8 for the structure (15 items have been stored).
- PERIOD** on the diskette labelled Library - Periodicals - see Annex 9 (10 journals' data have been saved).
- STANDARD** on the diskette labelled Library - Standards - see Annex 10 (19 standards' data are stored).
- STAFF** on the diskette labelled Staff - data - see Annex 11 (the leather section staff data have been entered = 10 persons).

All these databases were tested by counterparts and they are aware of how to handle these. It is recommended to fill up all the above files with data gradually and have complete and up-to-date databases not later than by April 1986. The databases should be extended for the whole **KIRD** where the structure would be the same - e.g. staff, inventory etc. (Annex 10 provides a brief instruction for the users.)

2.1.9. The consultant initiated a number of statistical databanks to be run under **MULTIPLAN** Electronic Worksheet (xy means the last two digits of the calendar year in question):

- DISTRIB** shows the monthly distribution of slaughtering and unit prices for raw hides and skins in the country - see Annex 13.
- HIDESxy** consists data on the raw material trade and balances for the local leather industry - see Annex 14.
- LEATHxy** leather production, import and export - see Annex 15.
- PRODxy** footwear, leather goods, gloves and other leather products statistics - see Annex 16.

All these databanks are ready to update with fresh information. **It is recommended to make all efforts to collect statistical data according to the above systems and gradually have those stored on diskettes.** (Annex 18 offers a short guide how to operate these databanks.)

- 2.1.10. The consultant developed a program, extremely easy to use for for to carry out thorough mathematical statistical data processing of test results (see Annex 19). **It is recommended to use this program as frequently as possible.**
- 2.1.11. Following the recommendations made by the evaluation consultant a computerized **Work Monitoring System KIRDI**. Sample outputs and detailed instructions for users are given in Annex 21.
- 2.1.12. Using the **MULTIPLAN** spreadsheet program the consultant elaborated a system for computing tables for feasibility studies - as it is explained by the UNIDO Guidelines for Preparation of Feasibility Studies. This package (see Annex 20) reduces the time used for computations by more than 100 times, at the same time it is 100 per cent reliable and easy to use.

## 2.2. To UNIDO:

- 2.2.1. Since the time factor during this mission was rather critical, not all the benefits offered by the computer were made available for the local counterparts. **It seems to be almost necessary to make a return mission to KIRDI in order to get feedback, to reinforce the achievements and to assist in widening the field of computer application.**
- 2.2.2. If funds permit it might be feasible to supply some more software for the system (e.g. a word processor or an integrated business package) for a total sum not exceeding \$US 200.



UNITED NATIONS



Annex 1.(1)

UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION

UNIDO

11 March 1985

Request from the Government of the Republic of Kenya

**JOB DESCRIPTION**

US/KEN/84/163/11-51/31.7.D

Post title            Consultant in computer data processing

Duration             One month

Date required        June 1985

Duty station         Nairobi, with travel within the country as required

Purpose of project    To further strengthen the leather industry section of the Kenya Industrial Research and Development Institute (KIRDI) and create a well-functioning Leather Development Centre (LDC) comprising a quality control laboratory, a leather pilot plant, an R+D and extension services unit, a leather products design as well as an information and standards preparation unit.

Duties

Duties                The expert will be attached to the Ministry of Commerce and Industry and will work at KIRDI. He will specifically be expected to:

1. install and make operational a desk-top microcomputer of 128 K Byte RAM capacity with all accessories (monitor, printer, etc.);
2. prepare a few basic programmes for the LDC, such as storing and processing of results of leather quality control laboratory tests, leather processing experiments/formulae and application cost analysis;
3. train counterparts in operating the equipment installed, preparation of data and interpretation of results.

The expert will also be expected to prepare a technical report setting out the findings of his mission and recommendations to the Government on further action which might be taken.

.... / ..

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Applications and communications regarding this Job Description should be sent to:  
Project Personnel Recruitment Section, Industrial Operations Division  
UNIDO, VIENNA INTERNATIONAL CENTRE, P.O. Box 300, Vienna, Austria

- Qualifications** The consultant should have an in-depth knowledge of the leather and leather products industry and experience in practical application of microprocessors in this sector.
- Language** English.
- Background information** The strategy of the Government of Kenya aims at achieving the maximum added value which potentially exists in the raw hides and skins by complete processing of the materials into finished leather, footwear and other leather products. As one of the first steps in this direction a Leather Quality Control Laboratory was established with UNIDO assistance. The project US/KEN/78/204, Establishment of Leather Quality Control Laboratory, with a total UNIDO contribution of \$ 420.059 was funded through a special purpose contribution from the Government of the Federal Republic of Germany and became operational in May 1981.
- The Chief Technical Adviser completed his first mission in October 1983 and in his report he submitted "A feasibility study for the establishment of a complete pilot plant for leather processing at KIRDI".
- The laboratory and the pilot plant for wet-blue leathers are fully operational and with the relatively modest inputs the project has been able to establish a well-functioning industry-orientated laboratory which is very much appreciated and utilized by the Kenyan leather and shoe industry. A short follow-up mission of the Chief Technical Adviser took place in the third quarter 1984 by utilizing the uncommitted balance of the funds from project US/KEN/78/204.
- Before project US/KEN/78/204 was established, strong opinions were voiced that the Kenyan leather and leather products industry not only needs a quality control laboratory but rather a complete leather technology centre with pilot plants. At that time the UNIDO substantive section and the leather consultants involved in the project design were firmly of the opinion that the technical assistance should be provided in stages. The first step should be the establishment of the quality control laboratory and during the implementation of this project the needs of a complete leather technology centre should be examined.
- The main justification for the leather technology centre and the role of the pilot plant were clearly defined by the Chief Technical Adviser in his report on the first mission and in the feasibility study, and can be summarized as follows:
- The Kenyan leather and leather products industry is in a very active phase of development. The enterprises which are now in the process of establishing leather finishing departments and footwear and leather products factories lack, however, the

(3)

necessary know-how and would be very much assisted through a complete pilot plant and demonstration centre which would provide the enterprises with services in applied research, quality control, feasibility studies, factory planning and in training of technologists through seminars and demonstrations of new improved production methods. At the same time, no advanced quality control laboratory and national standards are in operation in the neighbouring countries, therefore, the Leather Development Centre may be utilized as a pilot plant for establishing similar units and services in the subregion.

**I N V E N T O R Y**  
**of equipment and programs left with KIRDI**

**H A R D W A R E**

- IBM-PC Desk-top microcomputer** with 512 Kbyte RAM (operative memory), two parallel (Centronics type) and one serial (RS-232c type) serial ports, two double sided, double density floppy disk drives (360 Kbytes capacity each), mains cable, Guide to Operation  
Model: 5150, No. S/N 12288615150
- ARMONIC Green (monochrome) monitor** with cables to the microcomputer  
Model: 5151002, No. 098544
- Keyboard** with 87 keys including decimal key pad  
Part: 1501105, No. 515X-55-99252 P2C
- EPSON FX-100+ matrix printer** with mains cable, ink ribbon, two extra covers for cut sheet printing, Operating Manual  
Model: P10FA, No. 021428
- ADVANCE Power Conditioner**  
Model: GT 650, No. SN 001383

**A C C E S S O R I E S**

- 50 pcs floppy disks (double sided/double density)  
10 pcs ink ribbon for the printer  
5 boxes fanfold paper (241 mm)

**S O F T W A R E**

- DIAGNOSTIC Computer Self-testing Program**
- PC-DOS Operating System** (ver. 2.1) - two diskettes (DOS and supplementary programs), User's Guide, Operating Reference Manual with Quick Reference Guide.
- SIDEKICK** (ver. 1.5) Desktop Organizer - one diskette, Owner's Handbook
- SUPERPACK** (ver. 4.2) Program Package - one diskette, User's Manual
- UCSD p-SYSTEM** (ver. IV.0) Pascal Language Package - five diskettes, User's Guide
- FORTRAN Compiler** (ver. 2.00) - three diskettes, Reference Manual with Quick Reference Card
- FORTRAN-77 for UCSD p-SYSTEM** - one diskette, Reference Manual
- pfs:FILE File Management Program** - one diskette, User's Manual with Quick Reference Card
- MULTIPLAN** Electronic Worksheet - two diskettes (Program and Tutorial), User's Manual with Quick Reference Card
- REGANAL** Program for Regression Analysis - one diskette, Instruction for Users (Computer printout)
- Various Databases** to run with **pfs:FILE** and **MULTIPLAN** - diskettes and Instructions for Users (Computer printouts)

**M A N U A L S**

- BASIC Reference Guide** (ver. 3.0) - one book
- BASIC Handbook** General Programming Information - one book
- BASIC Quick Reference** - one booklet
- Beginner's Guide** for the UCSD p-System - one book
- Assembler Reference** for the UCSD p-System - one book
- Internal Architecture Guide** for UCSD p-System - one book

I N S T R U C T I O N  
STARTING AND TERMINATING THE IBM-PC  
MICROCOMPUTER OPERATION

To switch ON:

1. Switch on the wall socket.
2. Make sure that the two switches on the adaptor (distributor) are ON.
3. Switch ON the EPSON FX-100+ printer (the switch is on the left side); the green lights beside POWER, READY and the ON LINE button must come ON the control panel. If the red light happens to be ON beside the PAPER OUT, the paper must be checked.
4. Insert a diskette having DOS on its label in disk drive A: (the one on the left).
5. Switch on the IBM-PC microcomputer (the red switch is on the right side).
6. After a few seconds the blinking cursor appears in the upper left corner of the screen.
7. After about 20 seconds later a number of messages will appear on the screen, at the same time some noise should come from the printer.
8. Follow precisely the instructions given by the screen.

To switch OFF:

1. Take out the diskettes from the drive. (Make sure that all the fresh information - if any - in the memory of the computer have previously been saved on diskette.)
2. Switch OFF the IBM-PC microcomputer (the screen becomes dark).
3. Switch OFF the EPSON FX-100+ printer (all the lights on the control panel go off).
4. Switch OFF the wall-socket (the low noise of the power conditioner disappears).
5. Cover the computer and the printer to protect against dust.

WARNING !!

1. NEVER OPEN ANY OF THE EQUIPMENT.
2. DO NOT SWITCH OFF THE SYSTEM WHILE THE COMPUTER OR THE PRINTER IS WORKING.
3. USE OF THE SYSTEM BY UNAUTHORIZED PERSONS IS STRICTLY PROHIBITED.
4. IN CASE OF DIFFICULTY CONSULT THE RESPECTIVE MANUALS AND/OR CALL AN EXPERT.

Ref. No. :

Job No. :

Client :  
Material :  
Sample(s):  
Date (yy/mm/dd) - rec. :

No. of samples :  
- tested :  
Thickness (mm) :  
Tearing load (N) :  
- at 10 N/mm2 :  
Stitch tear (N/cm):  
- pressure (bar):  
Temp. shrink. (°C):  
Finish adh. (N/cm):  
- (mg/h/cm2):  
- (min) :  
Water resist. (s) :

Tensile strenght (N/mm2) :  
Elongation (%) - at tear :  
. - after 1 h :  
Lastometer - (mm) :  
Flexing resistance :  
Rub fastness (grade) :  
Water - absorbtion - (%):  
. - penetration - (%):  
Humidity (%) :  
Permeability of leather  
- water vapour (mg/cm2/h):

- air (l/cm2/h) :  
- fat :  
- ash : pH :

Contents (%) of - Cr2O3 :  
. - salt :

Other parameters :

General evaluation:

Remarks:

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Ref. No. :	Job No. :
Client :	
Material :	
Sample(s) :	No. of samples :
yy/mm/dd -- received:	tested :
BOD (mg/l) :	COD (mg/l) :
Acid value (ml) :	Iodine value (mg) :
pH :	Moisture (%) :
CONTENTS OF -	
Nitrogen - ammon. (mg/l) :	- organic (mg/l) :
- Nitrite (mg/l) :	- Nitrate (mg/l) :
Chrome (mg/l or %) :	Acid with Cr (ml/l) :
Phosphate - ortho (mg/l) :	- total (mg/l) :
Sulphide (mg/l) :	Grease (%) :
Iron (mg/l or ppm) :	Copper (mg/l or ppm) :
Chloride (ml/l) :	Str. alkali (ml/l) :
Tannin matters (%) :	Non-tannin (%) :
Solid total (mg/l) :	- dissolved (mg/l) :
Other parameters :	
General evaluation:	
Remarks:	

COMPANY -- Name :

. -- Address:

Owner :

No. of employees:

Products:

Capacity:

Output :

Recorded in :

Brand names :

Co-operation :

Erected/based:

Reconstructed:

Technology:

Remarks :



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Inventory No.:		Updated :	
Equipment :			
Type:	Mark:	Subclass:	Size:
Manufacturer :			
Supplier :		Country of origin:	
Component No.:		Machine No. :	
Used with :			
Accessories :			
Volume (mm) - Width:		Depth :	Height:
Mass/Weight (kg) :		Features:	
Purchased (yy/mm/dd):		Installed (yy/mm/dd):	
Maintenance schedule - Check:		Overhaul :	
(yy/mm/dd) --> Last - Check:		Overhaul :	
Original price (Ksh) :			
Depreciation (%):		Present value (Ksh) :	
Division/Section:		Responsible:	
Remarks :			

Catalog No.:	Inventory No.:		
Author(s) :			
TITLE - Original:			
TITLE - English :			
Volume :	Language :		
Publisher name/address:			
Published in (city) :	Country :		Year:
ISBN :	Pages :		
Bibliography :	Size (cm):		
Price - Currency :	Amount :		Ksh :
Borrowed by:	Section:		Date:
Remarks :			

Catalog No.:

TITLE - Original:

Language:

TITLE - English :

Publisher:

Country :

No. of issues/year :

First issue available - Year:

Volume : No.:

Last issue received - Year:

Volume : No.:

Missing issues :

Price - Prescription/year -- Curr. unit:

Amount : ksh:

- Single issue -- Curr. unit:

Amount : ksh:

Prescription renewed until:

On :

Through:

Borrowed issues (yy/No.,person,section):

Remark:

Catalog No. :	
Standard No. :	
Class :	Country :
TITLE - Original :	Language :
TITLE - English :	
Prepared by :	Year :
Submitted by :	Year :
Issued by :	
Replaces :	Pages :
Media/source :	Section :
Remarks :	

Personal No.: Updated :  
 Surname : First name :  
 Other names :  
 Maiden name : Marital st. :  
 BIRTH - dd: mm: yy: Place:  
 Nationality : Sex :  
 Name of w/h.: No. children:  
 ADDRESS Str: Country: Zip:  
 City:  
 BENEFICIARY : Relationship:  
 Address :  
 NEXT OF KIN : Relationship:  
 Address :  
 SCHOOLS - Basic : Middle :  
 High : University:  
 Qualification :  
 Previous employer:  
 First employed - publ. serv. - dd: mm: yy: Post:  
 - to KIRDI - dd: mm: yy: Post:  
 Present designation - dd: mm: yy: Post:  
 Division: Section:  
 Left KIRDI - dd: mm: yy:  
 JOB group : SALARY (Ksh/month):  
 Next inkrement - Month : Amount (Ksh/month):  
 LEAVE (days) - Entitled: From last year: Taken:  
 Remarks :  
 Evaluation:  
 Evaluated by: Date:

# I N S T R U C T I O N

System: Automatic Filer System (AFS)

Program: FILE (on the pfs:FILE diskette)

Databases: Diskettes with FLR signs on the label

Prerequisites: Fresh data on information stored earlier or new data to append (enrich) the database of that particular area.

## GUIDE TO THE OPERATION:

1. Turn on the system (follow the instructions given on the wall chart) or if the computer is already on, make sure that the operating system is active (either A>\_ or B>\_ should be displayed on the screen with the cursor blinking).
2. Insert the pfs:FILE diskette for drive A: and type

**A>file**

and press ENTER. (The ENTER key is the one between the numeric and alphabetic keypad). Wait while the following picture (i.e. the main menu of the file manager program) appears on the screen:

### PFS:FILE FUNCTION MENU

- ```

-----
1 DESIGN FILE           5 PRINT
2 ADD                   6 REMOVE
3 COPY                  7 EXIT PFS:FILE
4 SEARCH/UPDATE

```

SELECTION NUMBER:

FILE NAME:

(C) 1982 Software Publishing Corporation  
(C) 1982 International Business Machines Corporation

F10-Continue

with the cursor blinking at SELECTION NUMBER: .

**Remark:** Any time from now on, if you press a wrong key or start a wrong action, or just want to terminate the running function, you can return to this menu by pressing **Esc** located beside the **F2**.

3. Remove the program diskette from drive **A:** and replace it by yours having the database to be updated on it.
4. Move the cursor to the next item (**FILENAME**) by pressing the **TAB** key (the one under the **Esc**). This key is used always during the program execution for moving the cursor from one item to the other. Note that further pressing the **TAB** returns the cursor to its initial position and starts to move from there.
5. Enter the name of the file on the diskette to be processed. When ready press **F10**. From now on until the termination of the database management, key **F10** used to tell to the computer to continue.
6. Follow precisely the instructions for each function given in the **pfs:FILE User's Manual**.

**WARNING:** NEVER TAKE OUT YOUR DISKETTE FROM THE DRIVE BEFORE RETURNING TO THE MAIN MENU EITHER USING THE **Esc** OR THE **F10**.

DISTRIBUTION OF RAW HIDES AND SKINS PRODUCTION AND PRICES

1983

| Unit       | January | February | March | April | May   | June  | July  | August | September | October | November | December | TOTAL  | Mean   | Range | Varian. I |
|------------|---------|----------|-------|-------|-------|-------|-------|--------|-----------|---------|----------|----------|--------|--------|-------|-----------|
| Cattle to. | 476.9   | 468.4    | 428.2 | 473.1 | 475.0 | 475.9 | 499.2 | 499.7  | 525.8     | 483.4   | 475.9    | 517.1    | 5771.8 | 486.98 | 96.00 | 5.11      |
| ksb/1q     | 11.60   | 16.65    | 16.10 | 11.25 | 12.30 | 13.25 | 12.30 | 12.70  | 11.65     | 12.25   | 12.50    | 13.15    |        | 11.93  | 3.15  | 8.64      |
| Goat to.   | 128.1   | 134.3    | 136.9 | 126.7 | 117.6 | 127.3 | 127.4 | 112.4  | 126.5     | 124.3   | 130.2    | 134.7    | 1528.4 | 126.70 | 22.30 | 5.03      |
| ksb/1q     | 10.75   | 9.85     | 10.55 | 10.70 | 11.65 | 12.35 | 11.95 | 11.40  | 11.90     | 12.90   | 12.90    | 12.80    |        | 11.54  | 2.95  | 7.84      |
| Sheep to.  | 104.9   | 93.7     | 106.4 | 106.6 | 99.1  | 91.6  | 96.7  | 92.2   | 93.6      | 93.2    | 94.2     | 102.5    | 1164.7 | 97.66  | 15.30 | 4.95      |
| ksb/1q     | 5.75    | 5.20     | 5.75  | 5.80  | 6.35  | 7.00  | 6.35  | 6.40   | 6.15      | 6.30    | 6.60     | 6.80     |        | 6.20   | 1.80  | 8.16      |
| TOTAL to.  | 681.8   | 607.9    | 541.9 | 685.6 | 597.6 | 610.2 | 624.0 | 609.5  | 657.7     | 614.0   | 616.7    | 658.6    | 7366.7 | 613.89 | 93.75 | 6.07      |

1984

| Unit       | January | February | March | April | May   | June   | July   | August | September | October | November | December | TOTAL   | Mean   | Range  | Varian. I |
|------------|---------|----------|-------|-------|-------|--------|--------|--------|-----------|---------|----------|----------|---------|--------|--------|-----------|
| Cattle to. | 510.7   | 545.1    | 558.2 | 606.1 | 601.2 | 646.1  | 675.7  | 685.3  | 597.1     | 643.0   | 647.5    | 729.4    | 6566.4  | 713.87 | 306.40 | 20.87     |
| ksb/1q     | 13.85   | 16.65    | 16.20 | 16.30 | 17.85 | 17.10  | 17.00  | 17.90  | 19.00     | 15.30   | 11.55    | 12.50    |         | 15.76  | 7.45   | 10.43     |
| Goat to.   | 149.6   | 158.3    | 162.4 | 154.4 | 144.9 | 151.3  | 161.3  | 195.1  | 213.3     | 252.8   | 174.6    | 195.2    | 2154.0  | 177.83 | 112.20 | 18.27     |
| ksb/1q     | 12.70   | 12.80    | 12.85 | 13.20 | 12.95 | 12.75  | 12.30  | 12.45  | 12.30     | 16.20   | 9.35     | 9.70     |         | 11.94  | 4.15   | 11.95     |
| Sheep to.  | 104.2   | 113.3    | 109.5 | 118.7 | 112.3 | 112.1  | 104.5  | 107.1  | 106.9     | 109.5   | 137.1    | 141.6    | 1578.0  | 131.57 | 78.30  | 17.91     |
| ksb/1q     | 8.00    | 7.15     | 7.50  | 7.50  | 7.95  | 7.65   | 7.78   | 7.75   | 7.46      | 7.46    | 6.90     | 7.40     |         | 7.66   | 1.90   | 6.54      |
| TOTAL to.  | 664.1   | 718.6    | 708.1 | 788.0 | 778.1 | 1012.9 | 1066.7 | 1008.2 | 1118.7    | 1104.0  | 819.0    | 932.2    | 10792.4 | 899.36 | 458.55 | 19.33     |

1985

| Unit       | January | February | March | April | May  | June | July | August | September | October | November | December | TOTAL | Mean | Range | Varian. I |
|------------|---------|----------|-------|-------|------|------|------|--------|-----------|---------|----------|----------|-------|------|-------|-----------|
| Cattle to. | 0.0     | 0.0      | 0.0   | 0.0   | 0.0  | 0.0  | 0.0  | 0.0    | 0.0       | 0.0     | 0.0      | 0.0      | 0.0   | 0.0  | 0.00  | 0.00/0.01 |
| ksb/1q     | 0.00    | 0.00     | 0.00  | 0.00  | 0.00 | 0.00 | 0.00 | 0.00   | 0.00      | 0.00    | 0.00     | 0.00     |       | 0.00 | 0.00  | 0.00/0.01 |
| Goat to.   | 0.0     | 0.0      | 0.0   | 0.0   | 0.0  | 0.0  | 0.0  | 0.0    | 0.0       | 0.0     | 0.0      | 0.0      | 0.0   | 0.0  | 0.00  | 0.00/0.01 |
| ksb/1q     | 0.00    | 0.00     | 0.00  | 0.00  | 0.00 | 0.00 | 0.00 | 0.00   | 0.00      | 0.00    | 0.00     | 0.00     |       | 0.00 | 0.00  | 0.00/0.01 |
| Sheep to.  | 0.0     | 0.0      | 0.0   | 0.0   | 0.0  | 0.0  | 0.0  | 0.0    | 0.0       | 0.0     | 0.0      | 0.0      | 0.0   | 0.0  | 0.00  | 0.00/0.01 |
| ksb/1q     | 0.00    | 0.00     | 0.00  | 0.00  | 0.00 | 0.00 | 0.00 | 0.00   | 0.00      | 0.00    | 0.00     | 0.00     |       | 0.00 | 0.00  | 0.00/0.01 |
| TOTAL to.  | 0.0     | 0.0      | 0.0   | 0.0   | 0.0  | 0.0  | 0.0  | 0.0    | 0.0       | 0.0     | 0.0      | 0.0      | 0.0   | 0.00 | 0.00  | 0.00/0.01 |



## R A W H I D E S A N D S K I N S

Year: 1984

\$ 1 = Ksh 12.5000

| Unit                  | H i d e s  |         |         | S k i n s |            |          |      | Other   |          | TOTAL   |
|-----------------------|------------|---------|---------|-----------|------------|----------|------|---------|----------|---------|
|                       | Cow/kips   | Buffalo | Camel   | Subtotal  | Sheep/Lamb | Goat/kid | Game | Reptile | miscell. |         |
| Livestock             | '000 heads |         |         | 0.0       |            |          |      |         |          | 0.0     |
| Slaughter             | '000 heads |         |         | 0.0       |            |          |      |         |          | 0.0     |
| Off-take rate         | %          | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
| Production            | '000 pcs   | 119.1   | 1530.9  | 1650.0    | 1565.2     | 2126.9   |      |         |          | 5342.1  |
|                       | to.        |         |         | 0.0       | 1578.7     | 2134.0   |      |         |          | 3712.7  |
|                       | '000 Ksh   |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | kg/pc      | ..      | ..      | ..        | 1.01       | 1.00     | ..   | ..      | ..       | 0.69    |
|                       | Ksh/pc     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
|                       | Ksh/kg     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
| Export                | '000 pcs   | 15.9    | 160.1   | 176.0     | 30.7       | 113.5    |      |         |          | 320.2   |
|                       | to.        | 95.5    | 1422.2  | 1517.7    | 21.5       | 56.7     |      |         |          | 1595.9  |
|                       | '000 Ksh   | 2095.7  | 11226.6 | 13322.3   | 335.6      | 908.1    |      |         |          | 14566.0 |
|                       | kg/pc      | 6.01    | 8.88    | ..        | 8.62       | 0.70     | ..   | ..      | ..       | 4.98    |
|                       | Ksh/pc     | 131.81  | 70.12   | ..        | 75.65      | 10.93    | ..   | ..      | ..       | 4.98    |
|                       | Ksh/kg     | 21.94   | 7.89    | ..        | 8.78       | 15.61    | ..   | ..      | ..       | 9.13    |
| Import                | '000 pcs   |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | to.        |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | '000 Ksh   |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | kg/pc      | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
|                       | Ksh/pc     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
|                       | Ksh/kg     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
| Apparent availability | '000 pcs   |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | to.        |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | '000 Ksh   |         |         | 0.0       |            |          |      |         |          | 0.0     |
|                       | kg/pc      | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
|                       | Ksh/pc     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |
|                       | Ksh/kg     | ..      | ..      | ..        | ..         | ..       | ..   | ..      | ..       | ..      |

Export markets:

Import sources:

.. no data available

## LEATHER PRODUCTION

Year: 1984

\$ 1 = Ksh 12.5000

|                                 | Unit     | Bovine   | Camel | Split   | Sheep | Goat     | Reptile | Others | TOTAL     |
|---------------------------------|----------|----------|-------|---------|-------|----------|---------|--------|-----------|
| <b>SEMIFINISHED</b>             |          |          |       |         |       |          |         |        |           |
| Pickled                         | to.      |          |       |         |       |          |         |        | 0.00      |
|                                 | '000 Ksh |          |       |         |       |          |         |        | 0.00      |
|                                 | Ksh/kg   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| Met-blue                        | to.      |          |       |         |       |          |         |        | 0.00      |
|                                 | '000 Ksh |          |       |         |       | 25040.00 |         |        | 25040.00  |
|                                 | Ksh/kg   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| Crust                           | to.      |          |       |         |       |          |         |        | 0.00      |
|                                 | '000 Ksh | 38517.00 |       |         |       |          |         |        | 38517.00  |
|                                 | Ksh/kg   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| Semi-finished                   | to.      |          |       |         |       |          |         |        | ..        |
|                                 | '000 Ksh | 38517.00 |       |         |       | 25040.00 |         |        | 63557.00  |
|                                 | Ksh/kg   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| <b>FINISHED LEATHER</b>         |          |          |       |         |       |          |         |        |           |
| Shoe upper                      | '000 m2  | 151.29   |       | 144.51  |       |          |         |        | 295.80    |
|                                 | '000 Ksh | 54331.00 |       | 2184.52 |       |          |         |        | 56515.52  |
|                                 | Ksh/m2   | 359.12   | ..    | 15.12   | ..    | ..       | ..      | ..     | 191.06    |
| Lining                          | '000 m2  | 5.17     |       |         |       |          |         |        | 5.17      |
|                                 | '000 Ksh | 202.74   |       |         |       |          |         |        | 202.74    |
|                                 | Ksh/m2   | 39.21    | ..    | ..      | ..    | ..       | ..      | ..     | 39.21     |
| Garment                         | '000 m2  | 8.94     |       |         |       | 46.99    |         |        | 55.93     |
|                                 | '000 Ksh | 418.77   |       |         |       | 2356.00  |         |        | 2774.77   |
|                                 | Ksh/m2   | 46.84    | ..    | ..      | ..    | 50.14    | ..      | ..     | 49.61     |
| Others                          | '000 m2  |          |       |         |       |          |         |        | 0.00      |
|                                 | '000 Ksh |          |       |         |       |          |         |        | 0.00      |
|                                 | Ksh/m2   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| Finished                        | '000 m2  | 165.40   | ..    | 144.51  | ..    | 46.99    | ..      | ..     | 356.90    |
|                                 | '000 Ksh | 54952.51 | ..    | 2184.52 | ..    | 2356.00  | ..      | ..     | 59493.03  |
|                                 | Ksh/m2   | 332.24   | ..    | 15.12   | ..    | 50.14    | ..      | ..     | 166.69    |
| <b>VEGETABLE TANNED LEATHER</b> |          |          |       |         |       |          |         |        |           |
| For footwear                    | to.      | 183.36   |       |         |       |          |         |        | 183.36    |
|                                 | '000 Ksh | 2785.75  |       |         |       |          |         |        | 2785.75   |
|                                 | Ksh/kg   | 15.19    | ..    | ..      | ..    | ..       | ..      | ..     | 15.19     |
| Others                          | to.      |          |       |         |       |          |         |        | 0.00      |
|                                 | '000 Ksh |          |       |         |       |          |         |        | 0.00      |
|                                 | Ksh/kg   | ..       | ..    | ..      | ..    | ..       | ..      | ..     | ..        |
| Veg. tanned                     | to.      | 2785.75  | ..    | ..      | ..    | ..       | ..      | ..     | 2785.75   |
|                                 | '000 Ksh | 15.19    | ..    | ..      | ..    | ..       | ..      | ..     | 15.19     |
|                                 | Ksh/kg   | 0.01     | ..    | ..      | ..    | ..       | ..      | ..     | 0.01      |
| <b>TOTAL PRODUCTION</b>         |          |          |       |         |       |          |         |        |           |
|                                 | '000 Ksh | 93484.70 | ..    | ..      | ..    | ..       | ..      | ..     | 123065.22 |

.. = data are not available

## LEATHER EXPORT

Year: 1984

\$ 1 = Ksh 12.5000

|                                 | Unit     | Bovine    | Camel | Split | Sheep    | Goat     | Reptile | Others | TOTAL     |
|---------------------------------|----------|-----------|-------|-------|----------|----------|---------|--------|-----------|
| <b>SEMIFINISHED</b>             |          |           |       |       |          |          |         |        |           |
| Pickled                         | to.      | 14.60     |       |       | 11.83    | 22.84    |         |        | 49.27     |
|                                 | '000 Ksh | 77.50     |       |       | 351.34   | 456.91   |         |        | 885.75    |
|                                 | Ksh/kg   | 5.31      | ..    | ..    | 29.70    | 20.00    | ..      | ..     | 17.98     |
| Wet-blue                        | to.      | 4828.50   |       |       | 725.00   | 1768.05  |         |        | 7321.55   |
|                                 | '000 Ksh | 65301.72  |       |       | 15953.00 | 34962.82 |         |        | 116217.54 |
|                                 | Ksh/kg   | 13.52     | ..    | ..    | 22.00    | 19.77    | ..      | ..     | 15.87     |
| Crust                           | to.      | 569.90    |       |       |          |          |         |        | 569.90    |
|                                 | '000 Ksh | 42033.00  |       |       |          |          |         |        | 42033.00  |
|                                 | Ksh/kg   | 73.76     | ..    | ..    | ..       | ..       | ..      | ..     | 73.76     |
| Semi-finished                   | to.      | 5413.00   |       |       | 736.83   | 1790.89  |         |        | 7940.72   |
| TOTAL                           | '000 Ksh | 107412.22 | ..    | ..    | 16304.34 | 35419.73 | ..      | ..     | 159136.29 |
|                                 | Ksh/kg   | 19.84     | ..    | ..    | 22.13    | 19.78    | ..      | ..     | 20.04     |
| <b>FINISHED LEATHER</b>         |          |           |       |       |          |          |         |        |           |
| Shoe upper                      | '000 m2  |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/m2   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Lining                          | '000 m2  |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/m2   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Garment                         | '000 m2  |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/m2   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Others                          | '000 m2  |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/m2   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Finished                        | '000 m2  |           |       |       |          |          |         |        | ..        |
| TOTAL                           | '000 Ksh |           |       |       |          |          |         |        | ..        |
|                                 | Ksh/m2   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| <b>VEGETABLE TANNED LEATHER</b> |          |           |       |       |          |          |         |        |           |
| For footwear                    | to.      |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/kg   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Others                          | to.      |           |       |       |          |          |         |        | 0.00      |
|                                 | '000 Ksh |           |       |       |          |          |         |        | 0.00      |
|                                 | Ksh/kg   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| Veg. tanned                     | to.      |           |       |       |          |          |         |        | ..        |
| TOTAL                           | '000 Ksh |           |       |       |          |          |         |        | ..        |
|                                 | Ksh/kg   | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |
| TOTAL EXPORT                    | '000 Ksh | ..        | ..    | ..    | ..       | ..       | ..      | ..     | ..        |

.. = data are not available

LEATHER IMPORT

Year: 1984

\$ 1 = Ksh 12.5000

|                                 | Unit     | Bovine | Camel | Split | Sheep | Goat | Reptile | Others | TOTAL |
|---------------------------------|----------|--------|-------|-------|-------|------|---------|--------|-------|
| <b>SEMIFINISHED</b>             |          |        |       |       |       |      |         |        |       |
| Pickled                         | to.      |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Wet-blue                        | to.      |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Crust                           | to.      |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Semi-finished                   | to.      | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| TOTAL                           | '000 Ksh | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| <b>FINISHED LEATHER</b>         |          |        |       |       |       |      |         |        |       |
| Shoe upper                      | '000 m2  |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/m2   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Lining                          | '000 m2  |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/m2   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Sarment                         | '000 m2  |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/m2   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Others                          | '000 m2  |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/m2   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Finished                        | '000 m2  | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| TOTAL                           | '000 Ksh | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
|                                 | Ksh/m2   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| <b>VEGETABLE TANNED LEATHER</b> |          |        |       |       |       |      |         |        |       |
| For footwear                    | to.      |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Others                          | to.      |        |       |       |       |      |         |        | 0.00  |
|                                 | '000 Ksh |        |       |       |       |      |         |        | 0.00  |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| Veg. tanned                     | to.      | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| TOTAL                           | '000 Ksh | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
|                                 | Ksh/kg   | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |
| TOTAL IMPORT                    | '000 Ksh | ..     | ..    | ..    | ..    | ..   | ..      | ..     | ..    |

.. = data are not available

(3)

LOCAL LEATHER CONSUMPTION

Year: 1984

\$ 1 = Ksh 12.5000

|                                 | Unit    | Bovine   | Camel | Split  | Sheep   | Goat     | Reptile | Others | TOTAL    |
|---------------------------------|---------|----------|-------|--------|---------|----------|---------|--------|----------|
| <b>SEMIFINISHED</b>             |         |          |       |        |         |          |         |        |          |
| Pickled                         | to.     | -14.60   | 0.00  | 0.00   | -11.83  | -22.84   | 0.00    | 0.00   | -49.27   |
| Wet-blue                        | to.     | -4828.50 | 0.00  | 0.00   | -725.00 | -1768.05 | 0.00    | 0.00   | -7321.55 |
| Crust                           | to.     | -569.90  | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | -569.90  |
| Total                           | to.     | -5413.00 | 0.00  | 0.00   | -736.83 | -1790.89 | 0.00    | 0.00   | -7940.72 |
| <b>FINISHED LEATHER</b>         |         |          |       |        |         |          |         |        |          |
| Shoe upper                      | '000 m2 | 151.29   | 0.00  | 144.51 | 0.00    | 0.00     | 0.00    | 0.00   | 295.80   |
| Lining                          | '000 m2 | 5.17     | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | 5.17     |
| Garment                         | '000 m2 | 8.94     | 0.00  | 0.00   | 0.00    | 46.99    | 0.00    | 0.00   | 55.93    |
| Others                          | '000 m2 | 0.00     | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | 0.00     |
| Total                           | '000 m2 | 165.40   | 0.00  | 144.51 | 0.00    | 46.99    | 0.00    | 0.00   | 356.90   |
| <b>VEGETABLE TANNED LEATHER</b> |         |          |       |        |         |          |         |        |          |
| For footwear                    | to.     | 183.36   | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | 183.36   |
| Others                          | to.     | 0.00     | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | 0.00     |
| Total                           | to.     | 183.36   | 0.00  | 0.00   | 0.00    | 0.00     | 0.00    | 0.00   | 183.36   |

.. = data are not available

LEATHER PRODUCTS

Year:

\$ 1 = Ksh

| Item                      | Subgroup   | P r o d u c t i o n |          |          | E x p o r t |          |          | I m p o r t |          |          | A p p . c o n s u m p t i o n |          |
|---------------------------|------------|---------------------|----------|----------|-------------|----------|----------|-------------|----------|----------|-------------------------------|----------|
|                           |            | '000 units          | '000 Ksh | Ksh/unit | '000 units  | '000 Ksh | Ksh/unit | '000 units  | '000 Ksh | Ksh/unit | '000 units                    | '000 Ksh |
| <b>FOOTWEAR</b>           |            |                     |          |          |             |          |          |             |          |          |                               |          |
| Casual/street             | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | substitute |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | canvas     |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Sportshoes                | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | other      |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Sandals                   |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Prot. footwear            |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Trad. subtotal            |            | 0                   | 0        | ..       | 0           | 0        | ..       | 0           | 0        | ..       | 0                             | 0        |
| Housshoes/slippers        |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Rubber/plastic            |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Other                     |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Footwear total            |            | 0                   | 0        | ..       | 0           | 0        | ..       | 0           | 0        | ..       | 0                             | 0        |
| <b>LEATHERGOODS</b>       |            |                     |          |          |             |          |          |             |          |          |                               |          |
| Suitcases/travel          | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | substitute |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Bags                      | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | substitute |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Small items               | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | substitute |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Others                    |            |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| L.goods total             |            | 0                   | 0        | ..       | 0           | 0        | ..       | 0           | 0        | ..       | 0                             | 0        |
| <b>GLOVES</b>             |            |                     |          |          |             |          |          |             |          |          |                               |          |
|                           | casual     |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | sports     |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | protective |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Gloves total              |            | 0                   | 0        | ..       | 0           | 0        | ..       | 0           | 0        | ..       | 0                             | 0        |
| <b>LEATHER GARMENT</b>    |            |                     |          |          |             |          |          |             |          |          |                               |          |
|                           | leather    |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
|                           | substitute |                     |          | ..       |             |          | ..       |             |          | ..       | 0                             | 0        |
| Garment total             |            | 0                   | 0        | ..       | 0           | 0        | ..       | 0           | 0        | ..       | 0                             | 0        |
| <b>SPORTS GOODS</b>       |            |                     |          |          |             |          |          |             |          |          |                               |          |
| <b>OTHER LEATHER PROD</b> |            |                     |          |          |             |          |          |             |          |          |                               |          |

Blank or .. = no data available

# I N S T R U C T I O N

System: **Leather Industry Database (LID)**  
 Program: **MP80 (on the MULTIPLAN diskette)**  
 Databases: Diskettes with MLP signs on the label

Prerequisites: newly obtained and verified magnetic disks of the  
 files and files, leather and leather products, information  
 and/or related to the leather industry and leather goods  
 as well as the computer database system. For  
 the application of the spread sheets, the related  
 data, codes and file data are read and computed automatically.

## Steps of the operation:

1. Turn on the computer. Follow the instructions given on the wall chart or if the computer is already on, then make sure that the operating system is active (either **A>** or **B>** should be displayed on the screen with the cursor blinking).
2. Insert the MULTIPLAN diskette for **MP80** in **A:** and type

**MP80**

and press ENTER. Next write the following picture file, an empty spreadsheet appears on the screen:

```

#1  1  2  3  4  5  6  7
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20

```

COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move  
 Name Options Print Quit Sort Transfer Value Window (terminal)  
 Select option or type command letter

Remark: Any time from now on if you press a wrong key or start a wrong action, you can recover the command menu (i.e. to a screen which has the commands at the bottom just like on the above screen copy).

3. Remove the program diskette from drive **A:** and replace it by yours having statistical databanks stored in spreadsheet format on it.
4. Press **T** for "Transfer", then **L** for "Load" and hit one of the arrow keys on the numeric keypad. (Note that **NL** in the last screen now should not be present - if it is there, then press once the grey key with **Num Lock**.) You will see the screen showing the names of databases, which are on the diskette in drive **A:** with the pointer on the first one. Move the pointer on the one you would like to work with (update, look-up or printing) by using the arrow keys, then press **ENTER**. The loading process takes a few seconds.
5. When loading is completed the upper left corner of the database appears on the screen. For example in the case of raw hides and skins statistics it is like this:

```

#1      1      2      #2      5      6      7      8
1 RAW  HIDES  AND                                (ear: 1984
2
3 -----
4                      Unit                      e   s   S   k   1
5                      Camel  Subtotal Sheep/Lamb Goat/Kid
6 -----
#4
7 Livestock      '000 heads      0.0
8 Slaughter     '000 heads      0.0
9 Off-take rate   %                ..   ..   ..   ..
10 -----
11 Production    '000 pcs                1650.0  1565.2  2126.9
12              to.                  0.0    1579.7  2134.0
13              '000 Ksh              0.0
14              kg/pc                 ..     ..     1.01    1.00
15              Ksh/pc                 ..     ..     ..     ..
16              Ksh/kg                 ..     ..     ..     ..
17 -----
18 Export        '000 pcs                176.0    30.7    113.5
19              to.                  1517.7    21.5    56.7

```

COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move  
 Name Options Print Quit Sort Transfer Value Window Xternal  
 Select option or type command letter

The cell pointer indicates the item (read the headings in the row and the column).



6. Press **O** for "Options" and you will see the bottom of the screen like this:

```
OPTIONS recalc: Yes No      auto: Yes(No)
          iteration: Yes(No) completion test at:
Select option
```

With a reverse (green) pointer either on "Yes" or on "No". In any case press **N** for "No" then **ENTER** - the command menu will return. (By this the recalculation is switched OFF, which speeds up the data input.)

7. It is recommended to release the **Num Lock** key, i.e. the key **NL** should not be present in the last row of the screen. How you can move the cell-pointer to the desired position using the arrow keys. After the location of the data to be entered has been found input data using the upper row of the alphabetic keypad. When the contents of a cell is changed or the data is keyed in, move the cell-pointer from that cell: the new figure appears in the cell.
8. If you make mistakes (that happens to everybody) and if you realize BEFORE pressing **F2**, then you can correct the entry (seen still in the lower left corner of the screen) by pressing the "backspace" key, (i.e. the grey one just over the **ENTER**) several times and entering the right value). If you realize your mistake AFTER the **F2** has been pressed, then move back the cell-pointer and repeat the data correctly.
9. When the data inputs are finished (the cell pointer returns to the first cell of the spreadsheet), press **F4** for recalculation of the table. It will take less than half a minute; but you can follow the decreasing number of equations to be computed by the computer.
10. Press the **F5** key to return to the command menu. How you may wish to study the results by using the arrow keys for moving the cell pointer to the desired position (make sure that the **NL** is not seen in the last screen row i.e. it is, then press the **Num Lock** key once).
11. Press **T** for "Transport", then **S** for "Save" - you will see the bottom of the screen like this:

```
TRANSFER SAVE filename: XXXX
```

```
Enter a filename
```

where "XXXXX" is the name of the datafile you called into the computer's memory when loaded (see paragraph 5). Press **ENTER**, then **Y** for "Yes" to verify that the old database on your diskette may be overwritten. The saving takes a few seconds, but it might happen that the computer recalculates the whole spreadsheet before saving.

12. Note also that the printer head is at the top of the next page if necessary, make adjustment according to the printer's Manual. Press **F** for "Print" and you receive the message on the screen bottom:

**PRINT: Printer File Margins Options**

With the pointer resting on **Printer:** accept it by pressing either **F** again or pressing **ENTER**. The raw hides statistical distribution table need wider paper, while all other databases may be printed on the narrower sheets.

**Remark:** In the case of distribution statistics make sure that wide paper is in the printer; if NOT, you may select before printing the option **Margins** and change the "print width in the list from 230 to 120:

```
PRINT MARGINS: left: 3   top: 0   print width: 230  print length: 55
                page length: 55
Enter a number
```

Move the pointer with the "Tab" key (the one is under the **ESC**.)

13. When finished: press **Q** for "Quit" and after having the message:

**QUIT:**

Enter **Y** to confirm

press **Y** for confirmation to terminate the program execution. you will get a message:

```
Insert COMMAND.COM disk in drive A
and strike any key when ready
```

so you have to insert the DOS diskette for drive **A:** and hit any key on the keyboard - **A>** should appear on the screen with cursor blinking.

14. It is **STRONGLY RECOMMENDED** to make a copy of the newly updated diskette by using the **diskcopy** command (see the DOS User's Manual).

Sample tables of statistical databases are enclosed in Appendices 14 to 17.

# I N S T R U C T I O N S

## for using the program for regression analysis

1. Turn ON the printer and the computer (follow the instructions given on the wall behind the monitor or those given in the IBM Guide to Operations). If the computer is already ON, then make sure that the operating system is active (the **A>** is on the screen with the cursor blinking).
2. Insert the program diskette labelled BASIC Programs for drive **A:** (the one on the left). Now type in

**A>basic**

and press ENTER (the large key with the broken arrow pointing to left). After a few seconds you will see the following message on the screen:

```
The IBM Personal Computer Basic
Version 02.10 Copyright IBM Corp. 1981, 1982, 1983
61327 Bytes free
```

Ok

and a number of explanations in the lower edge of the screen.

3. Press **F3** and you will see **LOAD"** appearing on the screen (or you may wish to type the same characters).
4. Type in

**LOAD"reganal**

and press ENTER. In a few second the message **Ok** will be seen.

5. Press **F2** (or type in **run** and press ENTER). The screen clears, than the following questions have to be answered:

```
The printing format for numeric data is:
  Whole part:  6          decimals:  3
  i. e. the maximum (absolute value) may be  999999.999
        the minimum (absolute value) may be  000000.001
```

Ok? (Yes/No)

If you satisfied with the offered format press **Y** for "Yes". If not, then you will be provided with an opportunity to select other printing/displaying format (both for input data and computation results).

6. The next screen presents the main menu for function selection:

Main menu:

- 0 - Exit
- 1 - Data input
- 2 - Data check/change
- 3 - Mean/standard deviation
- 4 - Regression analysis
- 5 - Change print format
- 6 - Print data
- 7 - Save data

Your choice: (0-7):

You may choose a function just by pressing the corresponding number key. From now on follow the instructions given on the display and answer the questions either pressing a key as requester or entering data (in the last case you have to press ENTER after each input).

7. The normal procedure starts with entering data (1) from the keyboard and checking them (2). At each of these stages you have the possibility to save data on diskette - or you may invoke saving from the main menu (7).

Remarks: (i) place your working diskette in one of the drives (you may by now remove the program diskette from drive A: if you wish);  
(ii) give a name for your datafile (you will use it when recalling the same data for further analysis - if you use th disk drive B:, then start the file name with b:).

8. You may print out (6) the data, whereas the mean and the standard deviation for each sample will be printed automatically (see Appendix 19.1).
9. Next you select the Regression analysis (4). The first thing you are prompted to do is to select the dependable variable, then the type of correlation and regression to test:

Which parameter should be the dependent variable?

- 1 --> Weight (lbs.)
- 2 --> Height (inch)
- 3 --> Age (year)

Your choice: ? 1

Type of correlation/regression:

- 0 - Return to the main menu
- 1 - Linear between two parameters
- 2 - Geometric between two parameters
- 3 - Mth order between two parameters
- 4 - Multiple linear

Your choice:

In case of higher order equation you have to specify the degree of the correlation.

- 1. For example selecting linear regression and the choosing age as independent variable, the following result will be displayed for this sample:

LINEAR CORRELATION:  
 TEST: Anthropometric test

Correlation and regression parameters:  
 Dependent variable: Y = Weight (lbs.)  
 Independent variable: X = Age (year)

Coefficient of correlation: 0.79571  
 Coefficients of the regression equation:  
 a = 10.935  
 b = 6.726

The equation is:  $Y = a + b * X$

Print? (Yes/No)

Using the same data and parameters the geometric regression will look like:

GEOMETRIC CORRELATION:  
 TEST: Anthropometric test

Correlation and regression parameters:  
 Dependent variable: Y = Weight (lbs.)  
 Independent variable: X = Age (year)

Coefficient of correlation: 0.79296  
 Coefficients of the regression equation:  
 a = 12.609  
 b = 0.762

The equation is:  $Y = a * X ^ b$

Print? (Yes/No)

The 4th order correlation:

4th ORDER CORRELATION:  
 TEST: Anthropometric test

Correlation and regression parameters:  
 Dependent variable: Y = Weight (lbs.)  
 Independent variable: X = Age (year)

Coefficient of correlation: 0.84718  
 Coefficients of the regression equation:  
 for the 1 . degree: C1 = 243.128  
 for the 2 . degree: C2 = -33.499  
 for the 3 . degree: C3 = 1.722  
 for the 4 . degree: C4 = -0.017  
 The constant: C0 = -552.564

The equation is:  $Y = C0 + C1 * X + C2 * X ^ 2 + C3 * X ^ 3 + C4 * X ^ 4$  where i=1..4

Print? (Yes/No)

Finally the multiple linear regression:

MULTIPLE LINEAR CORRELATION:  
TEST: Anthropometric test

Correlation and regression parameters:

Dependent variable: Y = Weight (lbs.)  
Independent variables:  
X2 = Age (year)  
X3 = Height (inch)

Coefficient of correlation: 0.94599

Coefficients of the regression equation:

for Age (year) C2 = 3.681  
for Height (inch) C3 = 0.943  
The constant C0 = -15.702

The equation is:  $Y = C0 + \sum Ci * Xi$  where  $i=1..2$

Print? (Yes/No)

- 11. You may interpolate data using the equation displayed by only entering the independent variable. For example in case of 4th order regression we obtain:

Enter variable parameters: (r = 0.94718)

|            |        |               |         |
|------------|--------|---------------|---------|
| Age (year) | ? 13   | Weight (lbs.) | 242.136 |
| Age (year) | ? 14   | Weight (lbs.) | 354.296 |
| Age (year) | ? 15   | Weight (lbs.) | 503.855 |
| Age (year) | ? 11.5 | Weight (lbs.) | 133.429 |

More? (Yes/No)

- 12. The rest of the options provided by the menu makes it even more comfortable to run the program.
- 13. The maximum number of parallel observations (parameters tested) may be 10, the maximum number of samples is 80, the highest possible degree of equation is 3th.
- 14. Terminate the analysis by entering 0 (zero) and after getting **Ok type system** - the operating system returned to the console.

**BASIC DATA**

**Test:**

**Date:** 09-06-1985

**Time:** 13:22:51

| <b>Sample<br/>No.</b> | <b>Weight<br/>(lbs.)</b> | <b>Height<br/>(inch)</b> | <b>Age (ye<br/>ar)</b> |
|-----------------------|--------------------------|--------------------------|------------------------|
| 1.                    | 59.000                   | 48.000                   | 8.000                  |
| 2.                    | 55.000                   | 49.000                   | 9.000                  |
| 3.                    | 50.000                   | 44.000                   | 6.000                  |
| 4.                    | 80.000                   | 59.000                   | 10.000                 |
| 5.                    | 61.000                   | 55.000                   | 8.000                  |
| 6.                    | 75.000                   | 51.000                   | 9.000                  |
| 7.                    | 67.000                   | 55.000                   | 9.000                  |
| 8.                    | 58.000                   | 50.000                   | 7.000                  |
| <b>Mean:</b>          | <b>63.125</b>            | <b>51.375</b>            | <b>8.250</b>           |
| <b>St.dev.</b>        | <b>10.190</b>            | <b>4.749</b>             | <b>1.282</b>           |

# I N S T R U C T I O N

System: Feasibility Study Computation (FSC)

Program: MP80 (on the MULTIPLAN diskette)

Databases: FEASIB

Prerequisites: Basic data for feasibility studies - according to the UNIDO Guidelines

## GUIDE TO THE OPERATION:

1. Turn on the system (follow the instructions given on the wall chart) or if the computer is already on, then make sure that the operating system is active (either A>\_ or B>\_ should be displayed on the screen with the cursor blinking).
2. Insert the MULTIPLAN diskette for drive A: and type

A>mp80

and press ENTER. (The ENTER key is the grey one just left from 7 and 4 on the numeric keypad, above the one marked as 'PrtSc'.) Wait while the following picture (i. e. an empty spreadsheet appears on the screen:

| 01 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|----|---|---|---|---|---|---|---|
| 1  |   |   |   |   |   |   |   |
| 2  |   |   |   |   |   |   |   |
| 3  |   |   |   |   |   |   |   |
| 4  |   |   |   |   |   |   |   |
| 5  |   |   |   |   |   |   |   |
| 6  |   |   |   |   |   |   |   |
| 7  |   |   |   |   |   |   |   |
| 8  |   |   |   |   |   |   |   |
| 9  |   |   |   |   |   |   |   |
| 10 |   |   |   |   |   |   |   |
| 11 |   |   |   |   |   |   |   |
| 12 |   |   |   |   |   |   |   |
| 13 |   |   |   |   |   |   |   |
| 14 |   |   |   |   |   |   |   |
| 15 |   |   |   |   |   |   |   |
| 16 |   |   |   |   |   |   |   |
| 17 |   |   |   |   |   |   |   |
| 18 |   |   |   |   |   |   |   |
| 19 |   |   |   |   |   |   |   |
| 20 |   |   |   |   |   |   |   |

COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move  
Name Options Print Quit Sort Transfer Value Window Xternal  
Select option or type command letter



with the cell-pointer (a green rectangle block) resting in row 1 - column 1.

Remark: Any time from now on if you press a wrong key or start a wrong action, then you can recover the command menu (i.e. to a screen which has the commands in the bottom lines just like on the above screen copy.

1. Remove the program diskette from drive A: and replace it by the one labelled as Feasibility or by your diskette containing some previously entered data.
4. Press **TF** for "Transfer", then **L** for "Load" and hit one of the arrow keys on the numeric keypad. (Note that **NL** in the last screen now should not be present - if it is there, then press once the grey key with **Num Lock**.) You will see the screen showing the names of databases, which are on the diskette in drive **A:** with the pointer on the first one. Move the pointer on the name **FEAS** using the arrow keys, then press **ENTER**. The loading process takes about half a minute.
5. When loading is completed the following screen will be seen if the **FEAS** was to be loaded:

```

#1      1      #2      2      3      5      6
1 Project:
2
3 INPUT DATA:
4 Starting year          0
5 Working days/year     0
6 Monetary unit (Ksh)   0
7 Total investment      0
8 Equity capital        0
9 Total Loan            0
10 Interest on loan (%) 0
11 Repay in (years)     0
12 Grace period (year)  0
13 Cor. rate tax (%)    0
14 Sales tax (%)        0
15 Divid. on equity (%) 0
16 Disc. factor (%)     0
17
18 PRODUCTION PROGRAMME AND MATERIALS
19 -----
20                Quantity  Unit price
COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move
        Name Options Print Quit Sort Transfer Value Window Xternal
Select option or type command letter

```

The (upper) cell pointer is resting in row 1 column 2, while the Command pointer is over **Alpha**. (If you loaded a spreadsheet consisting data from a previous computation, then you will see those instead of the zeros (0)).

6. Press **O** for "Options" and you will see the bottom of the screen like this:

```
OPTIONS recal: Yes No      orte: Yes(No)
      iteration: Yes(No)  completion test at:
Select option
```

- with a reverse (green) pointer either on "yes" or on "No". In any case press **N** for "No" then **ENTER** - the command menu will return. (By this the recalculation is switched off, which speeds up the data input.)
7. It is recommended to press once the **Num Lock** key (notice that **NL** appears in the last row on the screen); now you can use the numeric keypad for data input - but you can NOT use the arrow keys to move the cell-pointer. Actually, you will not need it, since you may arrange your data in advance according to the input sequence.
8. Press **A** for "Alpha", then enter the short name of the project. When ready, press **F2**, which advances the cell-pointer to the next place in the table where input is expected. The inputs are echoed in the line **ALPHA/VALUE:**, which changes the instant you enter the first character for that cell. If that character is a letter, then the title of the command row changes for **ALPHA:**, otherwise it changes for **VALUE:** and the entered letter or number appears next. By pressing **F2** the entered text or data appears in the cell (where the pointer has been resting), at the same time the command row shows **ALPHA/VALUE:** with no data after. And the cell-pointer jumps to the next input item. If any of the input data happens to be 0 (zero), or no text to be entered to the cell under the pointer, just press the **F2** without entering any numbers or characters - the pointer will skip that cell and leave its contents unchanged.

Remark: The pointer seems to move rather slowly, nevertheless you may enter data as fast as you can - the computer will remember every keystroke.

9. If you make mistakes (that happens to everybody) and if you realize BEFORE pressing **F2**, then you can correct the entry (seen still in the lower left corner of the screen) by pressing the "backspace" key (i.e. the grey one just over the **ENTER**) several times and entering the right value). If you realize your mistake AFTER the **F2** has been pressed, then you
  - either proceed to enter the following data AND making note on the error (e.g. on the source document), and you return to this cell after the whole spreadsheet has been filled in,
  - or you return to this cell by keeping depressed the **F2** key while it arrives again here,
  - or you release the **Num Lock** (the **NL** disappears from the last screen row), then by using the arrow keys you move the cell-pointer to the desired position and after entering the correct data you move it to the next cell to be input (do not forget to press again the **Num Lock**, if you intend to use the numeric keypad for data entries).

- Remarks:
- (i) the first option is recommended;
  - (ii) never use comma (,) for separation of thousands.
  - (iii) you may use only the upper row of the alphabetic keypad - in this case you may have the arrow keys available any time for moving the cell pointer, provided the **Num Lock** is released (the **NL** is not seen on the screen).

10. When the data inputs are finished (the cell pointer returns to the first cell of the spreadsheet), press **F4** for recalculation of the table. It will take about one minute, while you can see the decreasing number of equations to be computed by the computer.
11. Press the **Esc** key to resume to the command menu. Now you may wish to study the results by using the arrow keys for moving the cell pointer to the desired position (make sure that the **NL** is not seen in the last screen now (if it is, then press the **Num Lock** key once).
12. Now you may wish to change one or some of the input data to try their impact on the feasibility of the project (e.g. changing the equity/loan ratio, using longer or shorter loans with modified interest rates accordingly, etc.). Do **NOT** forget to press **F4** after modifying the data to recompute the sheet. All the interesting variants may be saved on diskette or printed out (see below).
13. For saving a variant or the final results for further references press **T** for "Transport", than **S** for "Save" - you will see the bottom of the screen like this:

TRANSFER SAVE filename: XXXXX

Enter a filename

Where "XXXXX" is the file name you used for loading the starting table, you may press **ENTER** than **Y** for "Yes" to verify that the old database on the diskette may be overwritten by the updated spreadsheets. The other option is to change the filename and save the new variant(s) separately - probably this will happen more frequently. The saving takes a few seconds, but it might turn out that the computer recalculates the spreadsheet before saving it.

- Remarks:
- (i) be careful to have sufficient space on your diskette for new variants;
  - (ii) the file name must begin with a letter and may not be longer than 8 characters.

14. If you do **NOT** need printout at this moment (i.e. printed tables of saved sheets can be produced any time after loading it as explained above) then **GO TO** 15.

- 15. Make sure that the printer head is at the top of the next page (if necessary, make adjustment according to the printer's manual). Press **F** for "Print" and you receive the message on the screen bottom:

**PRINT: Printer File Margins Options**

with the pointer resting on **Printer:** accept it by pressing either **F** again or pressing **ENTER**. The computer prints out the tables as shown as examples in Appendices 20.1 to 20.4.

**Remark:** Make sure that wide paper is in the printer: if NOT, you may select before **Printer the Margins** and change the "print width" in the submenu from 230 to 120:

```
PRINT MARGINS: left: 3   top: 3   print width: 230  print length: 55
                page length: 66
```

Enter a number

Move the pointer with the "Tab" key (the one is under the **ESC**).

- 16. When the command menu reappears on the screen (it will be much earlier than the printer completes the tables, IF you started up the computer with the DOS with memory allocation and the SIDEKICK), press **Q** for "Quit" and you will be prompted:

**QUIT:**

Enter **Y** to confirm

Press **Y** for confirmation to terminate the program execution. You will get a message:

```
Insert COMMAND.COM disk in drive A
and strike any key when ready
```

so you have to insert the DOS diskette for drive **A:** and hit any key on the keyboard - **A>** should appear on the screen with blinking cursor.

- 17. It is **STRONGLY RECOMMENDED** to make a copy of the newly updated diskette by using the **diskcopy** command (see the DOS User's Manual). Store the two copies separately!

An example of the outputs is attached in Appendices 20.1 to 20.4.

PROJECT SIFTED MAIZE FLOUR MILLING

|                      |        |
|----------------------|--------|
| 1987 BZ/ha           | 1986   |
| Starting year        | 33     |
| Working days/year    | 1000   |
| Monthly unit (t/ha)  | 1672.9 |
| Total investment     | 892.9  |
| Equity capital       | 800    |
| Total Loan           | 15     |
| Interest on loan (%) | 0      |
| Supply in (years)    | 0      |
| Grace period (year)  | 0      |
| Corporate tax (%)    | 45     |
| Saloon tax (%)       | 0      |
| Divid. on equity (%) | 0      |
| Misc. factor (%)     | 15     |

PRODUCTION PROGRAMME AND MATERIALS

| Capacity            | Quantity Unit price |         |        |         |         |         |         |         |         |         |         |         |         |
|---------------------|---------------------|---------|--------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
|                     | 1986                | 1987    | 1988   | 1989    | 1990    | 1991    | 1992    | 1993    | 1994    | 1995    | 1996    | 1997    |         |
| Materials           | 79072.0             | 200.00  | 7907.2 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 | 11182.1 |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
| Auxiliary materials | 1135.6              | 1000.00 | 507.8  | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   | 797.7   |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
| TOTAL:              | 80207.6             | 1000.00 | 8415.0 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 | 11979.8 |
| Products            | 8794.7              | 2000.00 | 8794.7 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
|                     | 0.0                 | 0.00    | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
| TOTAL:              | 9689.4              | 2000.00 | 9689.4 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 | 12312.6 |

PROJECTED PRODUCTION ACCOUNT

|                      | 1986    | 1987    | 1988    | 1989    | 1990    | 1991    | 1992    | 1993    | 1994    | 1995    |
|----------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Materials            | 17114.0 | 8557.0  | 11979.0 | 11979.0 | 11979.0 | 11979.0 | 11979.0 | 11979.0 | 11979.0 | 11979.0 |
| Labor                | 365.4   | 152.7   | 213.0   | 213.0   | 213.0   | 213.0   | 213.0   | 213.0   | 213.0   | 213.0   |
| Electricity          | 94.0    | 48.0    | 67.2    | 67.2    | 67.2    | 67.2    | 67.2    | 67.2    | 67.2    | 67.2    |
| Fuel                 | 40.0    | 30.0    | 42.0    | 42.0    | 42.0    | 42.0    | 42.0    | 42.0    | 42.0    | 42.0    |
| Repair & Maintenance | 40.0    | 28.4    | 28.4    | 28.4    | 28.4    | 28.4    | 28.4    | 28.4    | 28.4    | 28.4    |
| Riber costs          | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    | 10.0    |
| OPERATING COSTS:     | 17624.2 | 8816.1  | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 |
| Interest             | 126.0   | 165.0   | 90.0    | 75.0    | 60.0    | 45.0    | 30.0    | 15.0    | 0.0     | 0.0     |
| Depreciation         | 118.2   | 106.0   | 102.3   | 99.0    | 96.1    | 93.5    | 91.3    | 89.3    | 87.3    | 86.0    |
| Amortisation         | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    | 35.0    |
| PRODUCTION COSTS:    | 19004.1 | 12508.1 | 12569.4 | 12511.1 | 12533.2 | 12515.7 | 12462.6 | 12445.6 | 12428.9 | 12427.3 |

PROJECTED PROFIT AND LOSS ACCOUNT

|                      | 1986    | 1987   | 1988    | 1989    | 1990    | 1991    | 1992    | 1993    | 1994    | 1995    |
|----------------------|---------|--------|---------|---------|---------|---------|---------|---------|---------|---------|
| Revenue              | 12375.8 | 9197.9 | 12077.1 | 12077.1 | 12077.1 | 12077.1 | 12077.1 | 12077.1 | 12077.1 | 12077.1 |
| Operating costs      | 17426.2 | 9818.1 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 | 12341.3 |
| OPERATING PROFIT     | 704.6   | 379.8  | 335.7   | 335.7   | 335.7   | 335.7   | 335.7   | 335.7   | 335.7   | 335.7   |
| Interest             | 126.0   | 165.0  | 96.0    | 75.0    | 66.0    | 45.0    | 30.0    | 15.0    | 0.0     | 0.0     |
| Depreciation         | 110.2   | 104.0  | 102.3   | 99.0    | 94.1    | 91.5    | 89.3    | 87.5    | 87.5    | 84.0    |
| Amortisation         | 35.8    | 35.8   | 35.8    | 35.8    | 35.8    | 35.8    | 35.8    | 35.8    | 35.8    | 35.8    |
| NET PROFIT BEF. TAX  | 113.8   | 209.9  | 307.7   | 326.0   | 341.0   | 341.4   | 414.5   | 431.4   | 448.2   | 449.7   |
| Corporate tax        | 51.2    | 130.6  | 138.4   | 146.7   | 154.7   | 162.6   | 166.5   | 194.1   | 201.7   | 202.4   |
| Sales tax            | 0.0     | 0.0    | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     | 0.0     |
| NET PROFIT AFTER TAX | 62.6    | 159.9  | 169.2   | 179.3   | 186.1   | 199.8   | 227.9   | 237.3   | 246.5   | 247.4   |
| Dividends on equity  | 35.7    | 35.7   | 35.7    | 35.7    | 35.7    | 35.7    | 35.7    | 35.7    | 35.7    | 35.7    |
| Undistributed profit | 26.8    | 123.2  | 133.5   | 143.6   | 150.4   | 164.1   | 192.2   | 201.6   | 210.8   | 211.6   |
| Acc. undist. profits | 26.8    | 150.0  | 283.5   | 427.1   | 506.5   | 743.5   | 935.8   | 1137.4  | 1348.1  | 1559.8  |

FUNDS FLOW STATEMENT

|                        | 1986    | 1987    | 1988     | 1989     | 1990     | 1991     | 1992     | 1993     | 1994     | 1995     |
|------------------------|---------|---------|----------|----------|----------|----------|----------|----------|----------|----------|
| <b>A. CASH INFLOW</b>  | 1692.9  | 251.2   | 161.1    | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      |
| 1. Finance resources   | 9197.9  | 12077.1 | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  |
| 2. Sales revenue       | 1692.9  | 9223.1  | 12077.2  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  | 12077.1  |
| <b>B. CASH OUTFLOW</b> | -1158.9 | -818.1  | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 |
| 1. Total assets        | -100.0  | -100.0  | -100.0   | -100.0   | -100.0   | -100.0   | -100.0   | -100.0   | -100.0   | -100.0   |
| 2. Operating costs     | -126.0  | -165.0  | -96.0    | -75.0    | -66.0    | -45.0    | -30.0    | -15.0    | 0.0      | 0.0      |
| 3. Dept services       | -31.2   | -130.0  | -130.4   | -146.7   | -154.7   | -162.6   | -166.5   | -194.1   | -201.7   | -202.4   |
| 4. Corporate tax       | 0.0     | 0.0     | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      |
| 5. Dividends           | -35.7   | -35.7   | -35.7    | -35.7    | -35.7    | -35.7    | -35.7    | -35.7    | -35.7    | -35.7    |
| NET INFLOW             | -1136.9 | -4478.6 | -12784.4 | -12693.7 | -12674.8 | -12619.7 | -12678.6 | -12671.2 | -12563.7 | -12579.4 |
| Net. (+)/Def. (-)      | 542.0   | -253.5  | 169.8    | 186.4    | 193.3    | 206.3    | 142.6    | 198.5    | 205.9    | 207.6    |
| Cur. Cash Balance      | 542.0   | 284.5   | 307.2    | 573.8    | 767.2    | 963.4    | 1023.3   | 1229.2   | 1542.5   | 1840.1   |
| Loan balance           | -800.0  | -700.0  | -600.0   | -500.0   | -400.0   | -300.0   | -200.0   | -100.0   | 0.0      | 0.0      |

CASH IN HAND

|                  | 1986    | 1987     | 1988     | 1989     | 1990     | 1991     | 1992     | 1993     | 1994     | 1995     |
|------------------|---------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Production costs | 9404.1  | 12500.1  | 12507.4  | 12511.1  | 12533.2  | 12535.7  | 12462.6  | 12445.6  | 12428.9  | 12427.3  |
| Less:            |         |          |          |          |          |          |          |          |          |          |
| Raw materials    | -8537.0 | -11979.8 | -11979.8 | -11979.8 | -11979.8 | -11979.8 | -11979.8 | -11979.8 | -11979.8 | -11979.8 |
| Utilities        | -78.0   | -109.2   | -109.2   | -109.2   | -109.2   | -109.2   | -109.2   | -109.2   | -109.2   | -109.2   |
| Depreciation     | -110.2  | -104.0   | -102.3   | -99.0    | -94.1    | -91.5    | -89.3    | -87.5    | -87.5    | -84.0    |
| Amortisation     | -35.8   | -35.8    | -35.8    | -35.8    | -35.8    | -35.8    | -35.8    | -35.8    | -35.8    | -35.8    |
| Total            | -9781.0 | -12238.8 | -12227.1 | -12223.8 | -12226.9 | -12218.3 | -12109.3 | -12178.3 | -12176.5 | -12175.0 |
| Cash-in-hand     | 303.1   | 357.3    | 342.3    | 327.3    | 312.3    | 297.3    | 282.3    | 267.3    | 252.3    | 232.3    |

**WORKING CAPITAL**

|                             | Days | 1984         | 1987         | 1988         | 1989         | 1990         | 1991         | 1992         | 1993         | 1994         | 1995         |
|-----------------------------|------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| <b>A. CURRENT ASSETS</b>    |      |              |              |              |              |              |              |              |              |              |              |
| 1. Account receiv.          | 2    | 50.5         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         |
| <b>2. Inventories</b>       |      |              |              |              |              |              |              |              |              |              |              |
| Basic mater.                | 2    | 43.8         | 61.3         | 61.3         | 61.3         | 61.3         | 61.3         | 61.3         | 61.3         | 61.3         | 61.3         |
| Aux. mater.                 | 7    | 10.9         | 15.3         | 15.3         | 15.3         | 15.3         | 15.3         | 15.3         | 15.3         | 15.3         | 15.3         |
| Finished goods              | 2    | 50.4         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         | 70.6         |
| Spare-parts                 |      | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          | 2.1          |
| Subtotal                    |      | 107.2        | 149.2        | 149.2        | 149.2        | 149.2        | 149.2        | 149.2        | 149.2        | 149.2        | 149.2        |
| 3. Cash-in-hand             |      | 303.1        | 357.3        | 302.3        | 327.3        | 312.3        | 297.3        | 282.3        | 267.3        | 252.3        | 252.3        |
| <b>TOTAL</b>                |      | <b>353.6</b> | <b>428.0</b> | <b>412.9</b> | <b>397.9</b> | <b>382.9</b> | <b>367.9</b> | <b>352.9</b> | <b>337.9</b> | <b>322.9</b> | <b>322.9</b> |
| <b>B. CURR. LIABILITIES</b> |      |              |              |              |              |              |              |              |              |              |              |
| Account payable             | 1    | -25.2        | -35.3        | -35.3        | -35.3        | -35.3        | -35.3        | -35.3        | -35.3        | -35.3        | -35.3        |
| <b>NET WORKING CAPITAL</b>  |      | <b>328.4</b> | <b>392.7</b> | <b>377.6</b> | <b>362.6</b> | <b>347.6</b> | <b>332.6</b> | <b>317.6</b> | <b>302.6</b> | <b>287.6</b> | <b>287.6</b> |
| Increment                   |      | 328.4        | 64.2         | -15.1        | -15.0        | -15.0        | -15.0        | -15.0        | -15.0        | -15.0        | 0.0          |

**DEPRECIATION SCHEDULE**

|                             | 2    | 1984         | 1987         | 1988         | 1989        | 1990        | 1991        | 1992        | 1993        | 1994        | 1995        |
|-----------------------------|------|--------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| <b>Building &amp; civil</b> |      |              |              |              |             |             |             |             |             |             |             |
| Principal val.              |      | 312.4        | 304.6        | 297.0        | 289.6       | 282.3       | 275.3       | 268.4       | 261.7       | 255.1       | 248.7       |
| Replacement                 |      | 0.0          | 0.0          | 0.0          | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         |
| Depreciation                | 2.5  | 7.8          | 7.4          | 7.4          | 7.2         | 7.1         | 6.9         | 6.7         | 6.5         | 6.4         | 6.2         |
| Balance                     |      | 304.6        | 297.0        | 289.6        | 282.3       | 275.3       | 268.4       | 261.7       | 255.1       | 248.7       | 242.5       |
| <b>Plant &amp; Equipm.</b>  |      |              |              |              |             |             |             |             |             |             |             |
| Principal val.              |      | 214.5        | 187.7        | 164.2        | 143.7       | 125.7       | 110.0       | 96.3        | 84.2        | 73.7        | 64.5        |
| Replacement                 |      | 0.0          | 0.0          | 0.0          | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         |
| Depreciation                | 12.5 | 26.8         | 23.5         | 20.5         | 18.0        | 15.7        | 13.8        | 12.0        | 10.5        | 9.2         | 8.1         |
| Balance                     |      | 187.7        | 164.2        | 143.7        | 125.7       | 110.0       | 96.3        | 84.2        | 73.7        | 64.5        | 56.4        |
| <b>Furniture</b>            |      |              |              |              |             |             |             |             |             |             |             |
| Principal val.              |      | 45.0         | 39.4         | 34.5         | 30.1        | 26.4        | 23.1        | 20.2        | 17.7        | 15.5        | 13.5        |
| Replacement                 |      | 0.0          | 0.0          | 0.0          | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         | 0.0         |
| Depreciation                | 12.5 | 5.6          | 4.9          | 4.3          | 3.8         | 3.3         | 2.9         | 2.5         | 2.2         | 1.9         | 1.7         |
| Balance                     |      | 39.4         | 34.5         | 30.1         | 26.4        | 23.1        | 20.2        | 17.7        | 15.5        | 13.5        | 11.8        |
| <b>Motor vehicles</b>       |      |              |              |              |             |             |             |             |             |             |             |
| Principal val.              |      | 350.0        | 280.0        | 210.0        | 140.0       | 70.0        | 0.0         | 280.0       | 210.0       | 140.0       | 70.0        |
| Replacement                 |      | 0.0          | 0.0          | 0.0          | 0.0         | 0.0         | 350.0       | 0.0         | 0.0         | 0.0         | 0.0         |
| Depreciation                | 20.0 | 70.0         | 70.0         | 70.0         | 70.0        | 70.0        | 70.0        | 70.0        | 70.0        | 70.0        | 70.0        |
| Balance                     |      | 280.0        | 210.0        | 140.0        | 70.0        | 0.0         | 280.0       | 210.0       | 140.0       | 70.0        | 0.0         |
| <b>DEPRECIATION</b>         |      | <b>110.2</b> | <b>106.0</b> | <b>102.3</b> | <b>99.0</b> | <b>96.1</b> | <b>93.5</b> | <b>91.3</b> | <b>89.3</b> | <b>87.5</b> | <b>86.0</b> |
| Cum. deprec.                |      | 110.2        | 216.2        | 318.5        | 417.5       | 513.5       | 607.1       | 698.3       | 787.6       | 875.1       | 961.1       |

PROJECTED BALANCE SHEET AT 31st December

|                          | Constr. | 1986   | 1987   | 1988   | 1989   | 1990   | 1991   | 1992   | 1993   | 1994   | 1995   |
|--------------------------|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| <b>A. ASSETS</b>         |         |        |        |        |        |        |        |        |        |        |        |
| <b>1. Current Assets</b> |         |        |        |        |        |        |        |        |        |        |        |
| a) Cash balance          | 542.0   | 286.5  | 387.2  | 573.8  | 767.2  | 967.4  | 826.8  | 1023.3 | 1229.2 | 1542.5 | 1840.1 |
| b) Current assets        |         | 353.6  | 428.0  | 612.9  | 397.9  | 382.9  | 367.9  | 352.9  | 337.9  | 322.9  | 322.9  |
| <b>2. Fixed assets</b>   |         |        |        |        |        |        |        |        |        |        |        |
| Total assets             | 1150.9  | 1004.9 | 843.1  | 725.0  | 596.2  | 458.4  | 679.0  | 587.0  | 498.5  | 411.0  | 325.0  |
| Total assets             | 1692.9  | 1644.9 | 1678.2 | 1711.7 | 1755.3 | 1808.7 | 1871.7 | 1964.0 | 2065.6 | 2276.3 | 2400.0 |
| <b>B. LIABILITIES</b>    |         |        |        |        |        |        |        |        |        |        |        |
| <b>1. Current liab.</b>  |         |        |        |        |        |        |        |        |        |        |        |
| 2. Loan                  | 800.0   | 700.0  | 600.0  | 500.0  | 400.0  | 300.0  | 200.0  | 100.0  | 0.0    | 0.0    | 0.0    |
| 3. Equity                | 892.9   | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  | 892.9  |
| 4. Reserves              |         | 26.0   | 150.0  | 283.5  | 427.1  | 580.5  | 743.5  | 935.0  | 1137.4 | 1348.1 | 1539.0 |
| Total liab.              | 1692.9  | 1644.9 | 1678.2 | 1711.7 | 1755.3 | 1808.7 | 1871.7 | 1964.0 | 2065.5 | 2276.3 | 2400.0 |

CASH-FLOW TABLE FOR CALCULATION OF PRESENT VALUE

|                         | Constr. | 1986    | 1987     | 1988     | 1989     | 1990     | 1991     | 1992     | 1993     | 1994     | 1995     | Salv. val. |
|-------------------------|---------|---------|----------|----------|----------|----------|----------|----------|----------|----------|----------|------------|
| <b>A. CASH INFLOW:</b>  |         |         |          |          |          |          |          |          |          |          |          |            |
| Revenue                 |         | 9197.9  | 12877.1  | 12877.1  | 12877.1  | 12877.1  | 12877.1  | 12877.1  | 12877.1  | 12877.1  | 12877.1  |            |
| <b>B. CASH OUTFLOW</b>  |         |         |          |          |          |          |          |          |          |          |          |            |
| 1. Total investments    | -1692.9 | 0.0     | 0.0      | 0.0      | 0.0      | 0.0      | -350.0   | 0.0      | 0.0      | 0.0      | 0.0      | 867.0      |
| 2. Operating costs      |         | -8818.1 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 | -12341.3 |            |
| 3. Corporate tax        |         | -51.2   | -130.0   | -130.4   | -146.7   | -154.7   | -162.6   | -186.5   | -194.1   | -201.7   | -202.4   |            |
| 4. Sales tax            |         | 0.0     | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      | 0.0      |            |
| Total outflow           | -1692.9 | -8869.3 | -12471.4 | -12479.0 | -12488.0 | -12496.1 | -12654.0 | -12527.8 | -12535.5 | -12543.0 | -12543.7 | 867.0      |
| <b>C. NET CASH FLOW</b> | -1692.9 | 328.6   | 405.7    | 397.3    | 389.0    | 381.0    | 23.1     | 349.2    | 341.6    | 334.0    | 333.3    | 867.0      |
| <b>D. PRESENT VALUE</b> | -1692.9 | 285.7   | 386.8    | 261.2    | 222.4    | 189.4    | 10.0     | 131.3    | 111.7    | 95.0     | 82.4     | 214.3      |

NET PRESENT VALUE 217.3

INTERNAL RATE OF RETURN

|               | r    | 1986  | 1987  | 1988  | 1989  | 1990  | 1991 | 1992  | 1993  | 1994  | 1995  | Total  |
|---------------|------|-------|-------|-------|-------|-------|------|-------|-------|-------|-------|--------|
| Net cash flow |      | 328.6 | 405.7 | 397.3 | 389.0 | 381.0 | 23.1 | 349.2 | 341.6 | 334.0 | 333.3 | 1200.3 |
| Present value | 17.0 | 280.9 | 296.4 | 248.0 | 207.6 | 173.8 | 9.0  | 116.4 | 97.3  | 81.3  | 249.7 | 67.4   |
|               | 20.0 | 273.8 | 281.7 | 229.9 | 187.6 | 153.1 | 7.7  | 97.5  | 79.6  | 64.7  | 193.9 | -123.5 |
|               | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0   | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0    |
|               | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0   | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0    |
|               | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0   | 0.0  | 0.0   | 0.0   | 0.0   | 0.0   | 0.0    |



# I N S T R U C T I O N

System: KIRDI Work Monitoring System (WMS)

Program: MF80 (on the MULTIPLAN diskette)

Databases: MONITx and CHARTx  
whereas x is a number in the range of 1...12 - according  
to the month of the year.

Prerequisites: Each section of the Institute has to submit its  
summary sheet (see Appendix 21.1) of their time utili-  
zation in the past month not later than 5th of every  
month.

## GUIDE TO THE OPERATION:

1. Turn on the system (follow the instructions given on the wall  
chart) or if the computer is already on, make sure that the  
operating system is active (either A>\_ or B>\_ should be  
displayed on the screen with the cursor blinking).
2. If it NOT **January** to be processed then GO TO 4.,  
else make copies of the two diskettes labelled **WMS-STARTING-  
01** and **WMS-STARTING-2** using the **diskcopy** command (see  
DOS User's Manual). For this purpose you may use the two diskettes  
used in the previous year or you may wish to keep those for  
further references, so you use two new diskettes.
3. Label (or correct the old label) on the new year's diskettes  
19..-WMS/1 and 19..-WMS/2 respectively, whereas .. should  
be the last two digits of the subject year. GO TO 5.
4. If it is NOT **July** then GO TO 5.,  
else insert your 19xy-WMS/1 diskette for drive **A:**  
and your 19xy-WMS/2 for drive **B:** and type

**A>copy a:monit6 b:**

and press ENTER. (The ENTER key is the large grey one left from  
**7** and **4**.) When ready remove the diskettes from drives.

5. Insert the MULTIPLAN diskette for drive **A:** and type

**A>mp80**

and press ENTER. Wait while the following picture (i.e. an  
empty spreadsheet) appears on the screen (see overleaf):

| #1 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|----|---|---|---|---|---|---|---|
| 1  |   |   |   |   |   |   |   |
| 2  |   |   |   |   |   |   |   |
| 3  |   |   |   |   |   |   |   |
| 4  |   |   |   |   |   |   |   |
| 5  |   |   |   |   |   |   |   |
| 6  |   |   |   |   |   |   |   |
| 7  |   |   |   |   |   |   |   |
| 8  |   |   |   |   |   |   |   |
| 9  |   |   |   |   |   |   |   |
| 10 |   |   |   |   |   |   |   |
| 11 |   |   |   |   |   |   |   |
| 12 |   |   |   |   |   |   |   |
| 13 |   |   |   |   |   |   |   |
| 14 |   |   |   |   |   |   |   |
| 15 |   |   |   |   |   |   |   |
| 16 |   |   |   |   |   |   |   |
| 17 |   |   |   |   |   |   |   |
| 18 |   |   |   |   |   |   |   |
| 19 |   |   |   |   |   |   |   |
| 20 |   |   |   |   |   |   |   |

COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move  
Name Options Print Quit Sort Transfer Value Window Xternal  
Select option or type command letter

with the cell-pointer (a green rectangle block) resting in row 1 - column 1.

Remark: Any time from now on if you press a wrong key or start a wrong action, you can recover the command menu (i.e. to a screen which has the commands on the bottom just like on the above screen copy.

5. Remove the program diskette from drive A: and replace it by 19xy-WMS/1 if the month to be processed is in the first half of the calendar year, or by 19xy-WMS/2 otherwise.
7. Press **T** for "Transfer", than **L** for "Load" and hit one of the arrow keys on the numeric keypad. (Note that **NL** in the last screen row should not be present - if it is there, then press once the grey key with **Num Lock**.) You will see the screen showing the names of databases, which are on the diskette in drive **A:** with the pointer on the first one. Move the pointer on the name **MONITx** using the arrow keys, then press **ENTER**. The loading process for January takes a few seconds, while for all the other month it is about 4 minutes.
8. When loading is completed the following screen (for March 1985) is seen (see overleaf):

```

#1      1      #2      2      3      4      5
1      K I R D I - Work Monitoring System
2 March      Year: 1986
3 Unit of measurement: man-hours
4      A c t i v e      W o r
5 Division/section      Privat cl. Government Internal Ext. Serv.
6 -----
#4      #3
7 Administr. & Finance
8 Accounts      0      0      0      0
9 Administration      0      0      0      0
10 Supplies      0      0      0      0
11 Library & Inf.      0      0      0      0
12 SUBTOTAL      0      0      0      0
13 Project Stud. & Dev.
14 Proj. Feas.      0      0      0      0
15 Market Stud.      0      0      0      0
16 Econ. Feas.      0      0      0      0
17 Ext. Serv.      0      0      0      0
18 SUBTOTAL      0      0      0      0
19 Process & Prod. Dev.
COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move
        Name Options Print Quit Sort Transfer Value Window Xternal
Select option or type command letter

```

The cell pointer is resting in January - just next **Year:**, and in row 7 (Accounts) column 2 (Privat) in all other months.

9. Press **O** for "Options" and you will see the bottom of the screen like this:

```

OPTIONS recalc: Yes No      aute: Yes(No)
          iteration: Yes(No) completion test at:
Select option

```

with a reverse (green) pointer either on "Yes" or on "No". For any case press **N** for "No" than **ENTER** - the command menu will return. (By this the recalculation is switched OFF, which speeds up the data input.)

10. It is recommended to press once the **Num Lock** key (notice that **NL** appears in the last row on the screen); now you can use the numeric keypad for data input - but you can NOT use the arrow keys to move the cell-pointer. Actually you will not need it, since you may enter data from the summary sheets (last row) submitted by each section of the Institute continuously by pressing **F2** after each entry. The pointer moves automatically to the next cell to be entered. If any of the input data happen to be 0 (zero), just press the **F2** without entering any numbers - the pointer skips that cell.

Remark: The pointer seems to move rather slowly, nevertheless you may enter data as fast as you can - the computer will remember every keystroke.

11. If you make mistakes (that happens to everybody) and if you realize BEFORE pressing **F2**, then you can correct the entry (seen still in the lower left corner of the screen) by pressing the "backspace" key (i. e. the grey one just over the ENTER) several times and entering the right value). If you realize your mistake AFTER the **F2** has been pressed, then you

- either proceed to enter the following data AND making note on the error (e.g. on the source document), and you return to this cell after the whole spreadsheet has been filled in,
- or you return to this cell by keeping depressed the **F2** key while it arrives again here,
- or you release the **Num Lock**: (the **NL** disappears from the last screen row), then by using the arrow keys you move the cell-pointer to the desired position and after entering the correct data you move it to the next cell to be input (do not forget to press again the **Num Lock** if you intend to use the numeric keypad for data entries).

Remark: (i) the first option is recommended;  
(ii) never use comma (,) for separation of thousands.  
(iii) you may use only the upper row of the alphabetic keypad - in this case you may have the arrow keys available any time for moving the cell pointer, provided the **Num Lock** is released (the **NL** is not seen on the screen).

12. When the data inputs are finished (the cell pointer returns to the first cell of the spreadsheet), press **F4** for recalculation of the table. It will take about half minute, while you can see the decreasing number of equations to be computed by the computer.

13. Press the **Esc** key to resume to the command menu. Now you may wish to study the results by using the arrow keys for moving the cell pointer to the desired position (make sure that the **NL** is not seen in the last screen; now if it is, then press the **Num Lock** key ones). It is a good opportunity to compare the totals of each row computed by the sections and those produced by the computer. If they are equal, then the data input was carried correctly. If not, then either one of the data in the respective row was entered with a mistake, or the computation made by the section is wrong.

14. Press **T** for "Transport", than **S** for "Save" - you will see the bottom of the screen like this (e. g. for March):

TRANSFER SAVE filename: MONIT3

Enter a filename

Press ENTER then **Y** for "Yes" to verify that the old database on the diskette may be overwritten by the newly entered and recalculated table. The saving takes a few seconds, but it might be that the computer recalculates the spreadsheet before saving it.

15. Make sure that the printer head is at the top of the next page (if necessary make adjustment according to the printer's Manual). Press **F** for "Print" and you receive the message on the screen bottom:

PRINT: Printer File Margins Options

with the pointer resting on **Printer**: accept it by pressing either **F** again or pressing ENTER. The computer prints out one table for January, and two tables for all other months.

Remark: Make sure that wide paper is in the printer: if NOT, you may select before **Printer** the **Margins** and change the "print width" in the submenu from 230 to 120:

PRINT MARGINS: left: 3 top: 0 print width: 230 print length: 55  
page length: 66  
Enter a number

Move the pointer with the "Tab" key (the one is under the **Esc**).

An example of the outputs produced by this program enclosed as Appendix 21.2.

16. When the command menu reappears on the screen (it will be much earlier than the printer completes the tables, IF you started up the computer with the DOS with memory allocation and the SIDEKICK), press **T** for "Transfer", than **C** for "Clear". You will be prompted:

TRANSFER CLEAR:

Enter Y to confirm

Now press **Y** for "Yes" and you get an empty spreadsheet, like in paragraph 5.

17. Press **T** for "Transfer", than **L** for "Load" and hit one of the arrow keys on the numeric keypad. (Note that **NL** in the last screen row should not be present - if it is there, then press once the grey key with **Num Lock**.) You will see the screen showing the names of databases, which are on the diskette in drive, **A**: with the pointer on the first one. Move the pointer on the name **APT** using the arrow keys, then press ENTER. The loading process for takes about one minute for all months of the year.
18. When loading is completed the following screen (e. g. for March 1986) is seen (see overleaf):

```

#1      1      2      3      4      5      6
1 March                               Year: E 1986
2 -----
3 DIVISIONS                               %
4 -----
5 Admin. & Finan. | :XXXXXXXXXXXXXXXXXXXXXXXXXXXX: | 24.40 |
6 Project Studies | :XXXX: | 3.36 |
7 Process & Prod. | :XXXXXXXXXXXXXXXXXXXXXXXXXXXX: | 24.29 |
8 Engineering | :XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX: | 30.29 |
9 Anal. & Test. | :XXXXXXXXXXXXXXXXXXXX: | 17.67 |
10 -----
11 SECTIONS                               %
12 -----
13 Admin. & Finan. | : | |
14 Accounts | :XXXXXXXXXXXX: | 5.73 |
15 Administr. | :XXXXXXXXXXXXXXXX: | 8.41 |
16 Supplies | :XXXXXXXXXX: | 5.95 |
17 Libr. & Inf | :XXXXXXX: | 4.21 |
18 SUBTOTAL | : | |
19 Project Studies | : | |
20 Proj. Feas. | :XX: | 0.84 |
COMMAND: Alpha Blank Copy Delete Edit Format Goto Help Insert Lock Move
Name Options Print Quit Sort Transfer Value Window Xternal
Select option or type command letter

```

It is a barchart representing the most important data on the capacity and time utilization by divisions and sections of KIRDI.

- 19. You may study the barchart by moving the cell-pointer down and up, but you can NOT change any of its data.
- 20. Press **T** TWICE and you will get a printout of the barchart. Before printing make sure that the printer head is at the top of the next page. In this case printing on both the narrow (A/4) and the large paper is done by the same printing margins. (You may repeat the printing to get more copies of the barchart.) A sample output is enclosed as Appendix 20.3.
- 21. When finished press **Q** for "Quit" and after having the message:

QUIT:

Enter Y to confirm

press **Y** for confirmation to terminate the program execution. You will get a message:

Insert COMMAND.COM disk in drive A  
and strike any key when ready

so you have to insert the DOS diskette for drive **A:** and hit any key on the keyboard - **A>** should appear on the screen with blinking cursor.

- 22. It is STRONGLY RECOMMENDED to make a copy of the newly updated diskette by using the **diskcopy** command (see the DOS User's Manual).

K I R D I - Work Monitoring System

Month: \_\_\_\_\_ Year: \_\_\_\_\_ Division: \_\_\_\_\_ Section: \_\_\_\_\_

Unit of measurement: man-hours

A c t i v e U n e m p l o y e d  
Private Govt. Internal Ext. Serv. Travel Training Library Administ. Meetings Idle Abs. leave Sick leave Absent

GRAND TOTAL:

TOTAL:

K I R D I - Work Monitoring System

February 1986

| Station/Function     | A C T I V E |        |          |            |        |        |          |         |        |          |      | Total |
|----------------------|-------------|--------|----------|------------|--------|--------|----------|---------|--------|----------|------|-------|
|                      | Project     | Govt.  | Internal | Ext. Serv. | MBITM  | Travel | Training | Library | Maint. | Meetings | Idle |       |
|                      | A           | B      | C        | D          | E      | F      | G        | H       | I      | J        | K    | L     |
| Analyst & Finance    | 200         | 200    | 400      | 400        | 1000   | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Accounts             | 200         | 200    | 400      | 400        | 1000   | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Application          | 200         | 200    | 400      | 400        | 1000   | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Libray & Inf.        | 50          | 50     | 100      | 100        | 200    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| MBITM                | 50          | 50     | 100      | 100        | 200    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Project Stud. & Dev. | 50          | 50     | 100      | 100        | 200    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Prof. Feas.          | 10          | 10     | 20       | 20         | 40     | 5      | 20       | 10      | 15     | 20       | 10   | 10    |
| Market Stud.         | 10          | 10     | 20       | 20         | 40     | 5      | 20       | 10      | 15     | 20       | 10   | 10    |
| Exec. Feas.          | 30          | 30     | 60       | 60         | 120    | 5      | 60       | 20      | 75     | 30       | 10   | 10    |
| Ext. Serv.           | 30          | 30     | 60       | 60         | 120    | 5      | 60       | 20      | 75     | 30       | 10   | 10    |
| MBITM                | 170         | 170    | 340      | 340        | 680    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Process & Prod. Dev. | 100         | 100    | 200      | 200        | 400    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Food Tech.           | 100         | 100    | 200      | 200        | 400    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Correlate            | 150         | 150    | 300      | 300        | 600    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Textiles & Fib.      | 200         | 200    | 400      | 400        | 800    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Chem. Tech.          | 150         | 150    | 300      | 300        | 600    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| Leather Tech.        | 200         | 200    | 400      | 400        | 800    | 20     | 100      | 30      | 130    | 10       | 60   | 20    |
| MBITM                | 800         | 800    | 1600     | 1600       | 3200   | 20     | 1000     | 300     | 1300   | 100      | 600  | 200   |
| Eng. Design & Maint. | 50          | 50     | 100      | 100        | 200    | 50     | 100      | 60      | 100    | 20       | 50   | 50    |
| MBITM                | 50          | 50     | 100      | 100        | 200    | 50     | 100      | 60      | 100    | 20       | 50   | 50    |
| Electric. Eng.       | 60          | 60     | 120      | 120        | 240    | 60     | 120      | 80      | 120    | 5        | 60   | 60    |
| Elect. Eng.          | 60          | 60     | 120      | 120        | 240    | 60     | 120      | 80      | 120    | 5        | 60   | 60    |
| Chem. Eng.           | 50          | 50     | 100      | 100        | 200    | 50     | 100      | 60      | 100    | 10       | 50   | 50    |
| MBITM                | 40          | 40     | 80       | 80         | 160    | 40     | 80       | 50      | 100    | 10       | 40   | 40    |
| Civil Eng.           | 100         | 100    | 200      | 200        | 400    | 100    | 200      | 140     | 200    | 30       | 100  | 100   |
| MBITM                | 100         | 100    | 200      | 200        | 400    | 100    | 200      | 140     | 200    | 30       | 100  | 100   |
| Analytical & Testing | 360         | 360    | 720      | 720        | 1440   | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 360         | 360    | 720      | 720        | 1440   | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| Mat. Chem.           | 200         | 200    | 400      | 400        | 800    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 200         | 200    | 400      | 400        | 800    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| Inst. & Exp. Ch.     | 30          | 30     | 60       | 60         | 120    | 30     | 60       | 40      | 60     | 10       | 30   | 30    |
| MBITM                | 30          | 30     | 60       | 60         | 120    | 30     | 60       | 40      | 60     | 10       | 30   | 30    |
| Physic. Chem.        | 100         | 100    | 200      | 200        | 400    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 100         | 100    | 200      | 200        | 400    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| Material Test.       | 200         | 200    | 400      | 400        | 800    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 200         | 200    | 400      | 400        | 800    | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 860         | 860    | 1720     | 1720       | 3440   | 270    | 540      | 370     | 540    | 100      | 270  | 270   |
| MBITM                | 1265        | 1265   | 2530     | 2530       | 5060   | 1125   | 2250     | 1575    | 2250   | 75       | 150  | 150   |
| MBITM                | 1265        | 1265   | 2530     | 2530       | 5060   | 1125   | 2250     | 1575    | 2250   | 75       | 150  | 150   |
| MBITM                | 1905        | 1905   | 3810     | 3810       | 7620   | 1275   | 2550     | 1725    | 2550   | 100      | 200  | 200   |
| MBITM                | 1905        | 1905   | 3810     | 3810       | 7620   | 1275   | 2550     | 1725    | 2550   | 100      | 200  | 200   |
| MBITM                | 45.00       | 45.00  | 90.00    | 90.00      | 180.00 | 5.91   | 11.82    | 8.33    | 11.82  | 0.53     | 1.06 | 1.06  |
| MBITM                | 45.00       | 45.00  | 90.00    | 90.00      | 180.00 | 5.91   | 11.82    | 8.33    | 11.82  | 0.53     | 1.06 | 1.06  |
| MBITM                | 6.65        | 6.65   | 13.30    | 13.30      | 26.60  | 0.97   | 1.94     | 1.38    | 1.94   | 0.08     | 0.16 | 0.16  |
| MBITM                | 6.65        | 6.65   | 13.30    | 13.30      | 26.60  | 0.97   | 1.94     | 1.38    | 1.94   | 0.08     | 0.16 | 0.16  |
| MBITM                | 36.03       | 36.03  | 72.06    | 72.06      | 144.12 | 12.52  | 25.04    | 17.53   | 25.04  | 0.97     | 1.94 | 1.94  |
| MBITM                | 36.03       | 36.03  | 72.06    | 72.06      | 144.12 | 12.52  | 25.04    | 17.53   | 25.04  | 0.97     | 1.94 | 1.94  |
| MBITM                | 11.00       | 11.00  | 22.00    | 22.00      | 44.00  | 4.10   | 8.20     | 5.74    | 8.20   | 0.33     | 0.66 | 0.66  |
| MBITM                | 11.00       | 11.00  | 22.00    | 22.00      | 44.00  | 4.10   | 8.20     | 5.74    | 8.20   | 0.33     | 0.66 | 0.66  |
| MBITM                | 2260        | 2260   | 4520     | 4520       | 9040   | 271    | 542      | 381     | 542    | 20       | 80   | 80    |
| MBITM                | 2260        | 2260   | 4520     | 4520       | 9040   | 271    | 542      | 381     | 542    | 20       | 80   | 80    |
| MBITM                | 12.36       | 12.36  | 24.72    | 24.72      | 49.44  | 1.92   | 3.84     | 2.71    | 3.84   | 0.15     | 0.30 | 0.30  |
| MBITM                | 12.36       | 12.36  | 24.72    | 24.72      | 49.44  | 1.92   | 3.84     | 2.71    | 3.84   | 0.15     | 0.30 | 0.30  |
| MBITM                | 100.00      | 100.00 | 200.00   | 200.00     | 400.00 | 100    | 200      | 140     | 200    | 50       | 100  | 100   |
| MBITM                | 100.00      | 100.00 | 200.00   | 200.00     | 400.00 | 100    | 200      | 140     | 200    | 50       | 100  | 100   |

A B C D E F G H I J K L



TOTAL from JANUARY to FEBRUARY 1986

| Division/section                | A c t i v e |            | M o r t  |            | SUBTOTAL | Travel | Training | Library | Administ. | Meetings | Idle | Ann. leave | Sick leave | Absent | SUBTOTAL | TOTAL  | Percent. |
|---------------------------------|-------------|------------|----------|------------|----------|--------|----------|---------|-----------|----------|------|------------|------------|--------|----------|--------|----------|
|                                 | Privat cl.  | Government | Internal | Ext. Serv. |          |        |          |         |           |          |      |            |            |        |          |        |          |
| <b>Administr. &amp; Finance</b> |             |            |          |            |          |        |          |         |           |          |      |            |            |        |          |        |          |
| Accounts                        | 0           | 20         | 1600     | 240        | 1860     | 40     | 200      | 30      | 110       | 120      | 0    | 120        | 30         | 50     | 260      | 2560   | 4.48     |
| Administration                  | 420         | 250        | 1300     | 110        | 2280     | 30     | 140      | 90      | 140       | 230      | 0    | 170        | 50         | 50     | 270      | 3200   | 8.35     |
| Supplies                        | 0           | 400        | 800      | 0          | 1200     | 200    | 60       | 60      | 0         | 40       | 20   | 140        | 100        | 100    | 340      | 1920   | 5.01     |
| Library & Inf.                  | 100         | 130        | 350      | 20         | 600      | 20     | 320      | 365     | 30        | 15       | 20   | 70         | 30         | 30     | 750      | 1620   | 4.23     |
| <b>SUBTOTAL</b>                 | 520         | 600        | 4250     | 370        | 5940     | 290    | 720      | 545     | 300       | 405      | 40   | 520        | 310        | 230    | 1060     | 9300   | 24.77    |
| <b>Project Stud. &amp; Dev.</b> |             |            |          |            |          |        |          |         |           |          |      |            |            |        |          |        |          |
| Proj. Feas.                     | 100         | 20         | 20       | 10         | 150      | 40     | 10       | 20      | 10        | 30       | 0    | 40         | 20         | 0      | 60       | 320    | 0.84     |
| Market Stud.                    | 60          | 32         | 20       | 13         | 125      | 55     | 15       | 40      | 5         | 20       | 2    | 30         | 16         | 4      | 50       | 320    | 0.84     |
| Econ. Feas.                     | 60          | 50         | 15       | 20         | 145      | 41     | 15       | 30      | 15        | 15       | 5    | 30         | 14         | 10     | 54       | 320    | 0.84     |
| Ext. Serv.                      | 35          | 20         | 40       | 75         | 170      | 34     | 30       | 11      | 7         | 12       | 12   | 30         | 10         | 5      | 53       | 320    | 0.84     |
| <b>SUBTOTAL</b>                 | 255         | 122        | 95       | 118        | 590      | 170    | 53       | 110     | 41        | 60       | 19   | 130        | 68         | 19     | 217      | 1200   | 3.14     |
| <b>Process &amp; Prod. Dev.</b> |             |            |          |            |          |        |          |         |           |          |      |            |            |        |          |        |          |
| Food Tech.                      | 200         | 30         | 400      | 470        | 1100     | 80     | 35       | 60      | 150       | 215      | 35   | 85         | 35         | 55     | 175      | 1850   | 4.83     |
| Ceramics                        | 300         | 20         | 450      | 420        | 1190     | 160    | 75       | 65      | 40        | 60       | 70   | 85         | 30         | 115    | 230      | 1890   | 4.93     |
| Textiles & Fib.                 | 290         | 25         | 350      | 175        | 840      | 70     | 80       | 50      | 120       | 110      | 140  | 85         | 80         | 75     | 240      | 1650   | 4.31     |
| Chem. Tech.                     | 350         | 55         | 295      | 210        | 910      | 80     | 140      | 60      | 100       | 44       | 33   | 150        | 51         | 30     | 231      | 1440   | 4.18     |
| Leather Tech.                   | 600         | 55         | 332      | 133        | 1120     | 640    | 50       | 25      | 60        | 110      | 15   | 170        | 95         | 45     | 310      | 2330   | 6.00     |
| <b>SUBTOTAL</b>                 | 1740        | 185        | 1827     | 1408       | 5160     | 1030   | 380      | 260     | 470       | 541      | 293  | 575        | 291        | 320    | 1106     | 9320   | 24.32    |
| <b>Eng. Design &amp; Manf.</b>  |             |            |          |            |          |        |          |         |           |          |      |            |            |        |          |        |          |
| Workshop                        | 50          | 450        | 1860     | 1800       | 4160     | 500    | 90       | 250     | 120       | 200      | 590  | 280        | 120        | 70     | 490      | 6400   | 16.70    |
| Electric. Eng.                  | 60          | 120        | 580      | 400        | 1160     | 400    | 80       | 245     | 67        | 50       | 65   | 180        | 300        | 45     | 525      | 2400   | 6.78     |
| Mech. Eng.                      | 90          | 150        | 450      | 310        | 1000     | 110    | 70       | 100     | 16        | 25       | 80   | 124        | 50         | 25     | 199      | 1400   | 4.10     |
| Chem. Eng.                      | 50          | 90         | 190      | 250        | 580      | 100    | 50       | 65      | 40        | 29       | 35   | 80         | 20         | 11     | 111      | 1010   | 2.64     |
| Civil Eng.                      | 0           | 0          | 0        | 0          | 0        | 0      | 0        | 0       | 0         | 0        | 0    | 0          | 0          | 0      | 0        | 0      | 0.00     |
| <b>SUBTOTAL</b>                 | 250         | 810        | 3080     | 2760       | 6900     | 1110   | 290      | 660     | 263       | 312      | 770  | 644        | 490        | 171    | 1325     | 11610  | 30.30    |
| <b>Analytical &amp; Testing</b> |             |            |          |            |          |        |          |         |           |          |      |            |            |        |          |        |          |
| Anal. Chem.                     | 500         | 250        | 1300     | 160        | 2290     | 110    | 140      | 110     | 60        | 150      | 10   | 190        | 70         | 70     | 330      | 3200   | 8.35     |
| Biol. & Org. Ch.                | 0           | 0          | 0        | 0          | 0        | 0      | 0        | 0       | 0         | 0        | 0    | 0          | 0          | 0      | 0        | 0      | 0.00     |
| Physic. Chem.                   | 450         | 55         | 345      | 220        | 1070     | 120    | 60       | 180     | 10        | 50       | 30   | 140        | 100        | 100    | 420      | 1900   | 5.06     |
| Material Test.                  | 290         | 65         | 250      | 75         | 680      | 145    | 160      | 145     | 135       | 115      | 140  | 110        | 90         | 90     | 290      | 1670   | 4.36     |
| <b>SUBTOTAL</b>                 | 1320        | 370        | 1895     | 455        | 4040     | 375    | 360      | 355     | 205       | 315      | 180  | 440        | 340        | 240    | 1040     | 6810   | 17.77    |
| <b>GRAND TOTALS</b>             | 4065        | 2287       | 11147    | 5111       | 22630    | 2975   | 1713     | 1930    | 1259      | 1653     | 1302 | 2329       | 1499       | 1000   | 4070     | 36320  | 100.00   |
| <b>Percentage:</b>              | 10.46       | 5.97       | 29.09    | 13.34      | 59.06    | 7.76   | 6.35     | 5.04    | 3.29      | 6.31     | 3.40 | 6.00       | 3.91       | 2.61   | 12.06    | 100.00 |          |

| DIVISIONS       |         | % |       |
|-----------------|---------|---|-------|
| Admin. & Finan. | 0 ***** | 0 | 24.40 |
| Project Studies | 0 ****  | 0 | 3.36  |
| Process & Prod. | 0 ***** | 0 | 24.29 |
| Engineering     | 0 ##### | 0 | 30.28 |
| Anal. & Test.   | 0 ***** | 0 | 17.67 |

| SECTIONS        |         | % |       |
|-----------------|---------|---|-------|
| Admin. & Finan. | 0       | 0 | 0     |
| Accounts        | 0 ***** | 0 | 6.73  |
| Administr.      | 0 ***** | 0 | 8.41  |
| Supplies        | 0 ***** | 0 | 5.05  |
| Libr. & Inf     | 0 ***** | 0 | 4.21  |
| SUBTOTAL        | 0       | 0 | 0     |
| Project Studies | 0       | 0 | 0     |
| Proj. Feas.     | 0 **    | 0 | 0.84  |
| Market St.      | 0 **    | 0 | 0.84  |
| Econ. Feas.     | 0 **    | 0 | 0.84  |
| Ext. Serv.      | 0 **    | 0 | 0.84  |
| SUBTOTAL        | 0       | 0 | 0     |
| Process & Prod. | 0       | 0 | 0     |
| Food            | 0 ***** | 0 | 5.05  |
| Ceramics        | 0 ***** | 0 | 5.89  |
| Textiles        | 0 ***** | 0 | 4.10  |
| Chem. Tech.     | 0 ***** | 0 | 4.21  |
| Leather         | 0 ***** | 0 | 5.05  |
| SUBTOTAL        | 0       | 0 | 0     |
| Engineering     | 0       | 0 | 0     |
| Workshop        | 0 ##### | 0 | 16.82 |
| Electrical      | 0 ***** | 0 | 6.73  |
| Mechanical      | 0 ***** | 0 | 4.21  |
| Chemical        | 0 ***** | 0 | 2.52  |
| Civil           | 0       | 0 | 0.00  |
| SUBTOTAL        | 0       | 0 | 0     |
| Anal. & Test.   | 0       | 0 | 0     |
| Anal. Chem.     | 0 ***** | 0 | 8.41  |
| Biological      | 0       | 0 | 0.00  |
| Phys. Chem.     | 0 ***** | 0 | 5.05  |
| Mat. Test.      | 0 ***** | 0 | 4.21  |
| SUBTOTAL        | 0       | 0 | 0     |

| ACTIVITIES      |         | % |       |
|-----------------|---------|---|-------|
| Privat cl.      | 0 ***** | 0 | 11.88 |
| Government      | 0 ***   | 0 | 6.65  |
| Internal        | 0 ***** | 0 | 36.83 |
| Ext. serv.      | 0 ***** | 0 | 10.44 |
| Act. Work Subt. | 0 ##### | 0 | 65.80 |
| Travel          | 0 ***** | 0 | 5.91  |
| Training        | 0 ***** | 0 | 4.73  |
| Library         | 0 ***** | 0 | 4.18  |
| Administ.       | 0 ***** | 0 | 2.52  |
| Meetings        | 0 ***** | 0 | 3.97  |
| Idle            | 0 *     | 0 | 0.53  |
| Ann. leave      | 0 ***** | 0 | 7.31  |
| Sick leave      | 0 ***** | 0 | 3.13  |
| Absent          | 0 ***** | 0 | 1.92  |
| Absenties Subt. | 0 ##### | 0 | 12.36 |