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#### **CONTACT**

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# 22/25 KILIFI PLANTATIONS LIMITED.

Telephone: 0125 - 22119 / 22120 / 22582

Facsimile: 254 - 125 - 22149 email: kiliplan@africaonline.co.ke

Office Hours: 6.30a.m. - 2.30p.m.

T

Private Bag Kilifi KENYA

Nº 000215

Our Ref: Your Ref:

Date: 29th January 19 99

FC/RAF/96/001 - PRODUCT AND MARKET DEVELOPMENT FOR SISAL AND HENEQUEN - UTILIZATION OF BOLE AND BOGASS AS ANIMAL FEED CONTRACT NO. 97/100

Subcomponent B2 - Animal Feed Trials

#### **FINAL REPORT 1998**

#### 1) **OBJECTIVE**

To develop viable animal feed rations using sisal boles using sisal boles fresh and ensiled bogass to rest the effectiveness of feeding dairy and beef cattle, goats and sheep.

#### 2) **INTRODUCTION**

Kilifi Plantations Limited was started in 1923. In 1993 dairy cattle and a few beef were introduced as a diversification from the sisal monoculture crop. The estate is situated 60 KM North of Mombasa on both sides of the main Mombassa - Malindi Road. Total hectares is 2023(5,000 acres):324 ha on Sisal and rest of the land carries 2,500 head of cattle. Most of the soils is sandy loam and sandy clays.

Rainfall is bimodal: falling between April and June (long rains) and October and

Directors: R.O'B WILSON (Chairman) C.D WILSON (Managing) J.J.O.'B WILSON (BRITISH) email: kiliplan@africaonline.co.ke

December for short rains. Mean yearly rainfall is 1.150 mm. The lowest mean monthly, temperature is in June at 25C.

The highest as 34C in March. There are a total of 550 personnel at the estate; including 20 senior and middle managers.

#### 3) Summary of Progress Reports.

During the year the contractor achieved the following

- I) Completion of Conveyors
  - 1) 2 x Drums Conveyors
  - a) No. 1 Drum to Transverse Conveyor
    - No. 2 Drum to Transverse Conveyor
  - b) Transverse Conveyor to Dewatering Roller
  - c) Dewatering Rollers to Defibreing Squirrel Cage
- 2) Installation and Commissioning of the Squirrel Cage
- 3) Installation and commissioning of the Dewatering rollers.
- 4) i) Construction of the First Phase if Feeding Trial Houses as per original specifications
  - a) 22 Goat and Sheep Houses
  - b) 20 Cattle Houses.
  - ii) Initial ground clearing and foundation laying of the second phase of stock feed trial housing.
    - a) 62 Goat and Sheep Houses
    - b) 46 Cattle (Dairy and Beef) Houses
  - iii). Site selection and Ground Clearing for Bogas Silage Silos.
- 5. Selection of Animals for Trials.
  - 1. Dairy Animals
  - 2. Beef Animals
  - 3. Goats

- 4. Sheep
- 6. We enclose a list of the selected Dairy Animals.

The Goats, Sheep and Beef animals will be animals aged 4 months i.e. at weaning in April, 1999.

# 7. Review

We enclose for the record

- 1. (a) Report No. 1 Dated 18/04/1998
  - (b) Report No. 2 Dated 15/07/1998
  - (c) Draft Final Report Dated 16/10/1998
- 2. Accounts for 1998
- 3. Workplan and Budget for 1999

On receipt of the necessary continuation instructions and contract we will action the next phase.

F=FRESH BOGAS					
S=ENSILED BOGAS					
C=CONTROL	COW ID	LACTATIONS	BREED GROUP	D.OF B.	-
* F	C357	3	7	Jun-93	PREDOMINANT SAHIWAL
* F	E019	2	7		PREDOMINANT SAHIWAL
	E745	2	7		PREDOMINANT SAHIWAL
1	D475	2	8		PREDOMINANT SAHIWAL
* S	C393	3	11	Jun-93	PREDOMINANT SAHIWAL
* C	D027	3	11	Jan-94	PREDOMINANT SAHIWAL
* F	D625	2	11	Sep-94	PREDOMINANT SAHIWAL
* S	C395	3	12	Jun-93	PREDOMINANT SAHIWAL
* C	C503	3	12	Jul-93	PREDOMINANT SAHIWAL
* F	D721	2	12	Oct-94	PREDOMINANT SAHIWAL
* S	E095	2	12		PREDOMINANT SAHIWAL
* C	E109	2	28	Feb-95	PREDOMINANT SAHIWAL
* F	E395	2	31	May-95	PREDOMINANT SAHIWAL
* S	D367	2	32	May-94	PREDOMINANT SAHIWAL
* C	D669	2	32	Oct-94	PREDOMINANT SAHIWAL
* F	F251	1	32	Apr-96	PREDOMINANT SAHIWAL
* S	D733	2	34	Oct-94	PREDOMINANT SAHIWAL
* C	E863	1	291	Nov-95	PREDOMINANT SAHIWAL
* F	B513	3	913	Aug-92	PREDOMINANT FRIESIAN
* S	C025	3	913	Jan-93	PREDOMINANT FRIESIAN
* C	D001	3	913	Jan-94	PREDOMINANT FRIESIAN
* F	D257	3	913	Apr-94	PREDOMINANT FRIESIAN
* F	D499	2	913	Jul-94	PREDOMINANT FRIESIAN
* S	D525	2	913	Jul-94	PREDOMINANT FRIESIAN
* C	D653	2	913		PREDOMINANT FRIESIAN
L	D803	2	913		PREDOMINANT FRIESIAN
* S	E221	1	913	Mar-95	PREDOMINANT FRIESIAN
* F	D637	2	914	Sep-94	PREDOMINANT FRIESIAN
* S	C019	3	923	Jan-93	PREDOMINANT FRIESIAN
* C	C451	3	923	Jul-93	PREDOMINANT FRIESIAN
* S	C881	3	923	Dec-93	PREDOMINANT FRIESIAN
* C	D753	2	923		PREDOMINANT FRIESIAN
	E249	2	923		PREDOMINANT FRIESIAN
1	E273	2	923		PREDOMINANT FRIESIAN
	F195	1	923		PREDOMINANT FRIESIAN
* C	D761	2	933	Nov-94	PREDOMINANT FRIESIAN

#### FC/RAF/96/001 PRODUCT AND DEVELOPMENT OF SISAL AND HENEQUEN

Subcomponent B2 - Animal Feed Trials

#### WORKPLAN AND BUDGET 1999

#### 1. OBJECTIVE

To develop viable animal feed rations using sisal boles fresh and ensiled bogass to rest the effectiveness of feeding dairy and beef cattle, goats and sheep.

## 2. <u>INTRODUCTION</u>

Kilifi Plantations Limited was started in 1923 as a Sisal Estate. In 1993 dairy cattle and a few beef were introduced as a diversification from the sisal monoculture crop. The estate is situated 60 KM North of Mombasa on both sides of the main Mombasa - Malindi Road. Total hectares is 2023 (5,000 acres): 324 ha on Sisal and rest of the land carries 2,500 head of cattle. Most of the soil is sandy loam and sandy clays. Rainfall is bimodal: falling between April and June (long rains) and October and December for short rains. Mean yearly rainfall is 1.150 mm. The lowest mean monthly, temperature is in June at 25 C. The highest as 34 C in March. There are a total of 550 personnel at the estate; including 20 senior and middle managers.

## 3. Activity Plan

As the chosen contractor Tilifi Plantations Limited has laid the following Activity Plan described in the attached Bar Graph Appendix 1.

## 3(a). Complete all Construction Work

1 Enlargement of Stock Buildings to house as follows:

36 Dairy Animals

- 30 Beef Animals
- 42 Goats
- 42 Sheep

## 2. Bogass Silos

These should be completed by mid February, 1999 to allow all the experiments to start simultaneously

- (b) Finalise testing and Commissioning of the Bogass Handling Plant.
  With particular attention to.
  - 1. Dewatering Rollers
  - 2. Fibre Removal
  - 3. Dry Decortication and Fibre Washing Proceedures

## 3. Condition of Trials

- a). Number of treatment: 3 (fresh bogass, ensilaged bogass and control)
- b). Types of animals: dairy cows, beef cattle, goats and sheep
- c). Management of experiments: all trial animals will be maintained in the same environment and the same management procedures will be used for the animals fed with the fresh bogass, ensilaged bogass and normal ration (control). The animals will be kept in the buildings and fed in controlled conditions.
- d). Number of animals and total duration of feeding trials

Type of animal	Fresh	Ensilaged	Control	Duration of	Starting feed	
	bogass	bogass		trials (months	Trial	
			*			
Dairy Cows	,12	12	12	26	<b>A</b> pril 1999	
Beef Cattle	10	10	10	9	April 1999	
Goats	14	14	14	6	April 1999	



#### e). Selection of animals

#### 1. Dairy Cows

Cows in the 2nd and 3rd lactation will be selected for starting the trials taking into consideration the lactation records of the animals in order to match all animals used in the trials and to have a group of animals as homogenous as possible. The selection is expected to be based also on productivity stress resistance, disease resistance, nutrition susceptibility

Lactation periods with calving are assumed to be 405 days (including dry period)

2. Beef Cattle, Goats and Sheep

The animals will be selected by the subcontractor based on

productivity, stress resistance, disease resistance, nutrition susceptibility and on the subcontractor's experience.

- 3. All animals (dairy cows, beef cattle, goats, sheep) should be examined and their health condition and suitability confirmed by a Government Veterinarian.
- f). Purchase of animals by the project (US\$)

Dairy Cows:  $.36 \times 700 = 27,200$ 

Beef Cattle\*:  $20 \times 100 = 2,000$ 

Goats\*  $28 \times 50 = 1.400$ 

Sheep:  $42 \times 52 = 2,100$ 

\* control animals will be supplied by Kilifi Plantations Limited

The animals purchased by the project will be sold by Kilifi Plantations Limited at the end of each trial period and the revenue transferred to CFC. The revenue from the sales of milk produced by the dairy cows purchased for the project will be collected by Kilifi Plantations Limited and transferred to CFC.

## g). Parameters to be measured/controlled

- 1. Analysis of animal ration. The ration proposed for each animal for starting the trial will be analyzed to confirm that the correct nutritional balances are maintained and also at intervals to confirm these balances or whenever is deemed necessary and appropriate, for instance, during diet changes.
- 2. Routine veterinary examination will be conducted during the duration of the trials including weekly routine bleeding and screening of the blood for trypanosomiasis, weekly subclinical testing of milked cows for mastitis: constant monitoring of all selected animals for any other diseases, injuries and general health problems. In case of death a post-mortem should be performed and a report written.
- 3. Parameters to be monitored.

Dairy cows: Milk production, quality of milk.

Beef Cattle, Goats, Sheep: gain/loss of weigh

- h). Work Plan for 1999 Appendix 1
- i). Revised budget Appendix 2

j). Kilifi Plantations Limited is enlarging the buildings for sheltering the animals for the three treatments envisaged in this experiment.

# **Budget**

Total Budget for 1999 \$ 72,680 (See Appendix 2)

# **Break Down**

1.	Stock Purchases			26,600
2.	Running Costs	•,,,		46,080
	t		<b>e</b>	72 680

Please see Appendix 2 for complete Breakdown

All revenues will be collected by Kilifi Plantations and remitted to CFC as collected.

# Reporting Proceedures

According to the tentatively agreed program Kilifi Plantations Limited will submit two progress reports during 1999 plus a final report.

# Payments Proceedures for 1999.

These have not yet been finalised and await clarification.

## Conclusion

It is envisaged that with the satisfactory conclusion of the data collection system that the experiment can now proceed on schedule.

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1999 Budget
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			+					KON CARE ID	UDGE	т						1	
Items	1998	_Ent	Feb	Mar.	Арт	May	Jum	ACC D	Aug.	Sept.	Oct	Nov.	Dec.	Total 1999	Total 2000	Total 2001	Total
Items	1336	- HEAR	T TES	mar.	78	- May	2000	405		эср.	Oct.	NOV.	Dec.	1001 1989	10tai 2000	/ / / / / /	10021
i. Capital Items			<b>†</b>										:-				
Dewatering press	16,000		1											]			16,000
bogass conveyors(4)	9,000																9,000
fibre extractor	8,000		1														8,000
Dairy building (20 animals)	7,000		1								•						7,000
Beef building (20 animals)	2,090		1		1								-				2,000
goat building (20 animals)	2,000		1	-	1				13.								2,000
Sheep building (20 animals)	2,000																2,000
ensiting pit	6,000																6,000
Enlargement of buildings	1.		1 -				•					7.					0
Dairy building(35 animals)	5,600			·											1		5,600
Beef building (30 animals)	1006						•							-		- 12	1,000
Goats building (42 animals)	2,200	<del></del>	+												<del> </del>		2,200
Sheep building (42 animals)	2.200		†											1			2,200
			<b>†</b>											<u> </u>	<del> </del>	1	
Subtotal Capital Items	63,000	-												0	•	0	63,000
II.Purchase of stock							1								L		
Dairy cows (36)			25,200									<del></del>		25200	<u></u>	L	25,200
Beef cattle (20)	2,000			L	<del> </del>									0		L	2,000
Goats (28)	<del>                                     </del>	<b></b>	1,400											1400	<u> </u>	ļ	1,400
Sheep (42)	2,100		ļ	ļ	<u>-</u>	<del></del>								0	<b> </b>	ļ	2,100
Subtotal stock	4,100		25,000					= = 1						26600			30,700
iii. Running costs			<del> </del>		<del></del>			+				<del></del>	<u> </u>	<del> </del>			
Labour	+1		+	<u> </u>										<del> </del>	<b></b>	<del> </del>	
Veterinarian	4,500		<del> </del>		900	900	900	900	900	900	900	900	900	8100	10800	4500	27,900
Supervisor	2,403		·		303	300	350	300	300	300	300	300	300			1500	10,200
Labourers	1,400		1		200	200	280	200	200	200	200	200	200		2400	1000	6,600
Transport costs																	
Pick-up/tractor hiring	3,680		L		800	800		800	800	800	800	800	800	7200	9600	4000	24,480
Electricity	<del>-</del>		ļ		100	160	<b>35</b> E	160	160	160	160	160	160	1440	1920	800	4,160
Office and Administration	+		<del> </del>					+						<del> </del>	<del></del>		
Communication	7-60	<del></del>	65	65	66	65	45	65	65	65	65	65	65	780	780	520	2,820
Analysis	408	100		100	100	100	700	100	100	100	100	100	100	1200	1200		3,600
food out-the-															)_		
Food supply costs Dairy animals(sheet 1)	<del></del>		<b></b>			4500			4500	4600	4870	4500		40000			20.524
Part points (sheet 1)			<b>↓</b> ——	<b></b>	1520	1520	1598	1520	1520	1520	1520	1520	1520		16240	7600	39,520
Beef animals (sheet 2)	<del>-</del>		<del> </del>		606	600		600	600	800	600	600	600	5400	<u> </u>	<b> </b>	5,400
Goats (sheet 3)	<del></del>		<b>├</b> ——-	<b></b>	210	210	240	210	210	210				1890	<u> </u>	<b> </b>	1,890
Sheep (sheet 4)	+		<del> </del>		210	210	290	210	210	210				1890	ļ	<b>}</b>	1,890
Subtotal running costs	13,120	185	165	165	11005	5,065	5,005	1,085	5,065	5,065	4,645	4,645	4,645	46,080	48,540	20,720	128,460
Tech-economic report	<u> </u>															14,500	14,500
Tabel build-saled	<del> </del>		<u> </u>														000.000
Total budgeted costs	80,229	765	26,765	165	2005	5,065	500	<b>5065</b>	5,065	5,065	4,645	4,645	4,645	72,680	48,540	35,220	236,66



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**W**Plan 1999

	WORK	LAN FO	R FEED!	G TRIALS	SSUBCO	MPONEN	TB2							
	<del>                                     </del>	199	9	·	1	2000		<del> </del>	ļ	2001				
	1	2	` 3	4	1	2	3	4	1	2	3	4		
Activities			,											
Equipment construction							-							
Ensiling pit construction							•							
Dairy and Beef building							*							
Goat and sheep building	Te .	T										-		
Enlargement of buildings	LMStATURESTANTE													
Ensiling bogass	A 1							1		- 1				
Selection and Purchase of		T-												
animals							,							
Dairy cows feed trials				and the second second	PROPERTY OF			(ELLICE) va refer deute en	ALLEY CONTRACTOR					
Beef cattle feed trials	·			CONTRACTOR OF STREET	'-									
Goats feed trials	~;													
Sheep feed trials		1, 1, 1, 2, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,			·	-								
Analysis				1		1								
Veterinary evaluation	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									+				
Collection of data						<del>                                     </del>								
Analysis of data							38.0				1			
Tecno-economic analysis			1.				-		. :					
Reports				56.715.02.125.05					SE(3)		5			
Final report	•				·	-								
					·		_		4					
Note:														
continuous														
discontinuous			T	1				,		1				