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## PETROCHEMICALS DATABASE

## Program Specification

This paper represents the program specification for the development of the INTIB Integrated Database System - Petrochemical Module for the United Nations Industrial Development Organization (UNIDO) and concerns itself primarily with the following items:

- 1. Short descriptions of the databases that will be implemented
- 2. Record Descriptions
- 3. Screen Layouts
- 4. Questionnaire

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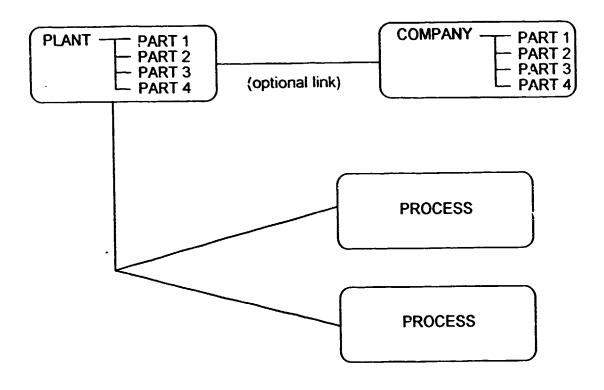
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- 5. Verbal Description of some of the terms used in the questionnaire as well as in the Record Descriptions
- 6. List of products
- 7. Thesaurus

This paper is the final revision of the study that was undertaken by Computer Sales and Services in consultation with Ms. Ralston and Mr. Mohiuddin - both of the UNIDO. It represents the program specification upon which the actual development of the INTIB Integrated Database System - Petrochemical Module is based.

Computer Sales and Services Killissenweg 244 A-2252 Ollersdorf AUSTRIA

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Terminology or terms used in this documentation::

Application - refers to the INTIB application which will consist of :

Programs - such as the Petrochemical program or the Maintenance

programs for the system databases

Database - A file structure as defined by the xBase standard and adapted a

little by Fox Software. Databases are created using the FoxPro Application Development Environment. Database and Table are

used synonymously.

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Questionnaire - 4 Questionnaires developed by this author in consultation with

Ms. Ralston and Mr. Mohiuddin of the UNIDO. They can be

located in Section 7 of this documentation.

(In case you like the font in which this documentation is done, it's Oxford, a TrueType Font available as "Typecase Fonts for Windows" from SWFTE International Limited. Nice things deserve mention.)

1. Short descriptions of the databases that will be implemented

## Systems Databases

#### 1. USERINFO.DBF

This database contains information concerning the rights of people who will enter data into any of the application modules. It contains administrative information such as whether the current user is a database administrator, to which database he/she has administrator privileges, the user id and the password. The information contained in this database is also used to time stamp any modifications made to records within the entire system of databases so that it can immediately be determined when a particular record was originally inputted or when it was updated and by whom. Please note that the present structure of the .DBF file does not permit Level 6 Security as defined by the United States Department of Defense. The user id and password scheme will therefore not keep a determined intruder who has a reasonable knowledge of dBase out of the database. It is primarily meant as a way of keeping the normal user from inadvertently changing or deleting data. Also the time stamp, that is applied to every change is obtained from here. Security must however be implemented at the Novell Netware level and only users who are authorized to update should be given write permission to the subdirectory where the application resides. All other users should have Read-Only permission (preferably by defining the Trustee Directory Assignment for Group EVERYONE to Read/File Scan).

#### 2. COUNTRY.DBF

This database contains country information including 2- and 3- letter short codes as defined by the UNIDO. It also contains information about the development status of the particular country and the official and UN languages to be used when corresponding with a particular country. The PetroChemicals application uses it mainly to normalize country names. The selector buttons in Plant Part 1 and Company Part 1 next to the Country field get their information from this database. Data entered directly in the country field is checked against this table. The 2- and 3- letter codes were included to facilitate E-mail communication but have not been implemented at the current time.

## 3. VALTABLE.DBF

This database is a general collection of topics that will be used in various validation routines within the application e.g. INTIB Relationship, Type of Organisation, Languages, PetroChemicals - List of Products, Fields of Interest - Manufacturing, Fields of Interest - Manufacturing, UN Languages, Regional Codes. Currently the PetroChemical application uses the PetroChemicals - List of Products to verify the product names being entered and Regional Codes which will be used to allow selection of all companies in a particular region or all companies in a particular region producting a particular product.

### 4. CITY.DBF

This database contains information on legitimate city names and will be used to spell check the data entry of city names. Generally the user will not be required to type in a city name since all data entry screens where there is a city field have been provided with an "invisible button" that displays on the screen as a  $\mathfrak{F}$ . Clicking on this button pops up a list of valid city names that the user can quickly pick from. The city database also contains information about the country the city belongs to (as defined by PC Globe v.5.0), the region the country belongs to (as defined in the official UNIDO documentation "Commonly Used UNIDO Computer Codes", Chapter 3, Ref. UTR\$103). It also contains fields for Area Code and Telex Codes.

#### 5. REPORTS.DBF

This database is used by the reporting module. It contains a Report Name field which corresponds to a report file that must be present in the same subdirectory as all the program and database files, a Contents field which contains a short description of the report and an administration field that will be used to decide which reports should be displayed. This database is used exclusively by the application and should not be directly edited in any way.

### 6. INTIBHLP.DBF

This is the on-line Help database for the INTIB application. It can be accessed by pressing anywhere in the application. This file is editable by an experienced database administrator. In the interest of aesthetics, it should however be edited in such a way as to be consistent in appearance with the other Help Items. Please note however that this editing should only take place using FoxPro v. 2.0 or later and never with dBase (any version) since the memo field in FoxPro is radically different from the xBase standard and editing with dBase would cause irreversible damage to the memo database.

### 7. INTIBUSR.DBF

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This is the so-called "Resource File" that FoxPro uses to store all its internal information, e.g. this database contains the color sets that were changed to the INTIB application color scheme and it also contains the position of the windows for various browse screens. This database will also contain any information that is entered into the diary/calendar application that can be found under the File menu option. This file is editable by an experienced database administrator. Generally, this will never be needed since the application updates this file automatically as required, and in a way as to be consistent with the rules to which the resource file is subject.

Please note however that - should it be decided to edit this file manually, editing should only take place using FoxPro v. 2.0 or later and never with dBase (any version) since the memo field in FoxPro is radically different from the xBase standard and editing with dBase would cause irreversible damage to the memo database attached to this DBF.

## Petrochemicals Databases

The following databases are specific to the PetroChemical program:

### 8. PLANT.DBF

This database contains information about a plant or company. Items like name, country, contact person, telephone/telex/fax etc. will be stored here. The field REFERENCE is of special importance in this database. It is the key field which ties the information in this database to all the other databases used by the PetroChemicals program. It has the following structure Cnnnnnn, where C will be "P" if the item being referred to references a Plant or "C" if the item being referred to references a Company. nnnnnn will be numbers e.g. POOOOOO is the first plant in the database. The next will be POOOOOOO and so on. Similarly for Companies. This allows the PetroChemicals database to contain a maximum of 9,999,999 Plants and 9,999,999 Companies. Reference numbers are allocated under program control and are fully automatic. The use of this reference field allows for very easy creation of relationships. Data from Page 1 of the Plant Information questionnaire and Page 1 of the Company Information questionnaire will go into this database.

# 9. PCCOMP.DBF (PetroChemicals Database, COMPany)

This database contains additional information specific to a Plant or Company. It is linked to PLANT.DBF via the REFERENCE field. Data from Page 2 of the Plant Information questionnaire (Capital, Type of Enterprise, Ownership and Other Activities) and Page 2 of the Company Information questionnaire (Capital, Type of Enterprise, Ownership and Activities) will go into this database.

# 10. PCCOTURN.DBF (PetroChemicals Database, COmpany TURNover)

This database contains information specific to a plant's or company's annual turnover as well as information about the number of persons employed by the plant or company at the time of filling up the questionnaire. It is linked to PLANT.DBF via the REFERENCE field. Data from Page 2 of the Plant Information questionnaire (Annual Information) and Page 2 of the Company Information questionnaire (Annual Information) will go into this database.

## 11. PCPROD.DBF (PetroChemicals Database, PRODucts Manufac, Information)

This database contains information specific to a particular plant. It is linked to COMPANY.DBF via the REFERENCE field. Information concerning products manufactured, capacity, Process Licensor etc.. will be entered into this database. Data from Page 3 of the Plant Information questionnaire (Products Manufactured) will go into this database.

## 12. PCSUBSID.DBF (PetroChemicals Database, Manufac. SUBSIDiaries)

This database contains information specific to a company's manufacturing subsidiaries. It is linked to COMPANY.DBF via the REFERENCE field. Data from Page 3 of the Company Information questionnaire (Manufacturing Subsidiaries) will go into this database.

## 13. PCPROSFO.DBF (PetroChemicals Database, PROCess InFOrmation)

This database contains information specific to each process implemented at a particular plant such as Main Product, Licensor, Capacity Investment Costs, etc. It is linked to COMPANY.DBF via the REFERENCE field. All the data from the Process Information questionnaire will go into this database. A seperate sheet should be filled out for each process that is used at a particular plant.

## 14. PCPROJFO.DBF (PetroChemicals Database, PROJect InFOrmation)

This database contains information specific to any project being planned or currently being implemented at a plant site. It is linked to COMPANY.DBF via the REFERENCE field. All the data from the Project Information questionnaire will go into this database. A seperate sheet should be filled out for each project that is being planned or carried out at a particular plant.

#### To summarize:

The INTIB application at this current stage consists of 14 databases. 7 are system databases that will be used by all programs that might eventually be added to this application. The PetroChemical program consists of 7 databases and makes extensive use of the system databases to normalize as much of the data being entered as possible. Though most of the databases are indexed, this will eventually become less and less important as the number of searches done on the databases using SQL SELECT statements increases. There is already a large amount of SQL used in the application, but this author decided to choose the best of both worlds and used standard indexed SEEK commands whenever they resulted in better optimized and readable code.

# The Petrochemicals database is logically divided as follows:

- Plant information
  - a) Plant Part 1 (Screen: Enter Plant Information)
  - b) Plant Part 2 (Screen: Enter Additional Plant Information)
  - c) Plant Part 3 (Screen: Annual Statistics (in millions USD))
  - d) Plant Part 4 (Screen: Enter Products Manufactured)
- Company Information (optional)
  - a) Plant Part 1 (Screen: Enter Company Information)
  - b) Plant Part 2 (Screen: Enter Additional Company Information)
  - c) Plant Part 3 (Screen: Annual Statistics (in millions USD))
  - d) Plant Part 4 (Screen: Enter Manufacturing Subsidiaries Information)
- Project information (Screen: Enter Project Information)
- · Process information (Screen: Enter Process Information)

The questionnaires were developed with above mentioned division is mind. Care was also taken not to limit the financial information to the 10 years as was specified in the original analysis of the Petrochemicals Database that was used as a basis for the current one which has now been coded. The present system will be able to collect information indefinitely.

In addition to specific information that each database contains, every database also contains the following information:

- 1. Input Date
- 2. Update Date
- 3. Update Time
- 4. Updated By

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2. Record Descriptions

The following is a detailed description of the structure of the abovementioned databases:

		<del></del>		·····	USERINFO.DBF
Field	Field Name	Type	Width	Dec	Description
1	USERID	С	8	0	User Id. given to that person. Usually the same as the user's Novell Logon ID.
_					Indexed on: UPPER(USERID)
2	LASTNAME	С	15	0	Indexed on: UPPER(LASTNAME)
3	FIRSTNAME	С	15	0	Indexed on: UPPER(FIRSTNAME)
4	MRMS	C	10	0	
5	TITLE	C	12	0	Official Title to be used when corresponding with the person.
6	LANGUAGE	С	8	0	UN Language of choice.
7	PASSWORD	С	8	0	
8	ADMIN_DB	L	1	0	Whether the person is a System Database administrator. (.T./.F.).
9	ADMIN_TB	Ն	1	0	Whether the person is a Technology Suppliers Database administrator (.T./.F.).
10	ADMIN_FP	L	1	0	Whether the person is a Focal Points Database administrator (.T./.F.).
11	ADMIN_PC	L	1	0	Whether the person is a Petrochemicals Database administrator (.T./.F.).
12	ADDR_1	С	35	0	First line for entering address information
13	ADDR_2	С	35	0	Second line for entering address information
14	CITY	C	25	U	City information. Will be checked against CITY.DBF.
15	COUNTRY	С	30	0	Country information. Will be checked against COUNTRY.DBF.
16	TELEPHONE	C	20	0	
17	FAX	С	22	0	
18	TELEX	С	15	0	
19	INPUT_DT	D	8	0	
20	UPDATE DT	D	8	0	
21	UPDATE TM	С	8	0	
22	UPDATE BY	С	8	0	
23	REMARKS	М	10	0	

	COUNTRY.DBF							
Field	Field Name	Type	Width	Dec	Description			
1	ALPHA3CODE	С	3	0	Taken from "Commonly used UNIDO Computer Codes" Chapter 4 - UN/UNDP Country Codes in Alpha Code Sequence.			
2	NUMCODE	С	3	0	Taken from "Commonly used UNIDO Computer Codes" Chapter 4 - UN/UNDP Country Codes in Alpha Code Sequence.			
3	ALPHA2CODE	С	2	0	Taken from a list presented by Ms. Ralston (iNTIB), to maintain compatability with the country codes used in telecommunications.			
4	NAME	С	30	0	Name of the country. Indexed on: UPPER(NAME)			
5	ACRONYM	С	6	0				
6	DEV_STATUS	С	1	0	Development status: L - least developed, D - developing, W - developed (Wow!)			
7	UN_LANG	С	8	0	UN Language. Taken from "Commonly used UNIDO Computer Codes" Chapter 4 - UN/UNDP Country Codes in Alpha Code Sequence.			
8	OFF LANG	С	3	0	Official language of the country. Presently the same as UN Language.			
9	INPUT_DT	D	8	0				
10	UPDATE_DT	υ	8	U				
11	UPDATE_TM	С	8	0				
12	UPDATE_BY	С	8	0				

	VALTABLE.DBF							
Field	Field Name	Type	Width	Dec	Description			
1	CODE	С	4	0	001H - INTIB RELATIONSHIP 002H - TYPE OF ORGANIZATION 003H - LANGUAGES 004H - PETROCHEMICALS - LIST OF PRODUCTS 005H - FIELDS OF INTEREST - MANUFACTURING 006H - FIELDS OF INTEREST - NON-MANUFACTURING 007H - UN LANGUAGES 008H - REGIONAL CODES Indexed on: CODE			
2	DESCRIP	С	50	0	Textual description of the code. Indexed on: UPPER(DESCRIP)			
3	INPUT_DT	D	8	0				
4	UPDATE_DT	D	8	0				
5	UPDATE TM	С	8	0				
6	UPDATE_BY	С	8	0				

1The following is a sample of the items currently in VALTABLE.DBF and is meant to give the reader of this paper a feel for the type of information that will eventually be stored here.

Code	Description
001H	INTIB RELATIONSHIP
0011	INTIB National Focal Point
0011	INTIB Regional Focal Point
001!	INTIB National Node
0011	INTIB Regional Node
0011	Technology Supply Database Club
0011	SMI Focal Point
0011	ECONET Focal Point
0011	PetroChemicals Focal Point
0011	Project DP/RER/87/036
0011	Project DP/RER/83/001
0011	Project DP/PHI/86/016
0011	Technology Supplier Database Club
0011	PetroChemical Database Company
001I	UNDP
0011	Consultant
0011	INTIB Contact
0011	Electronic Mail Connection
0011	UNIDO Country Representative
0011	UN RESREP
002H	TYPE OF ORGANIZATION
0021	UN, Specialized agency or other UN Body
0021	Other intergovernmental organization
0021	International non-governmental Organization
0021	UNIDO National Committee
0021	Embassy or Mission to UNIDO
0021	Government Body for Development Aid
0021	Ministry of Industry
0021	Other Governmental Department
0021	Non-Governmental Aid Agency
0021	Chamber of Industry or Commerce
0021	Manufacturer's Association
0021	Trade Center or Association
0021	Professional Association/Learned Society
0021	Bank or Financial Institution
0021	Industrial Enterprise
0021	Public Utility
0021	Trading Concern
0021	Engineering Organization

Code	Description
002I	Consultant
002I	University
0021	Vocational or Technical Institute/School
002J	Industrial Training or Productivity Center
002I	Research Center/Laboratory
00.5I	Library/Documentation Center
002I	Information Center
0021	Publisher
0021	Bookseller
0021	News Agency/Press
002I	Radio and Television
002I	Private Company
003H	LANGUAGES
003I	English
003I	French
003I	Spanish
003I	German
0031	Russian
003I	Italian
0031	Polish
003I	Danish
0031	Arabic
003I	Bulgarian -
0031	Chinese
0031	Czech
004H	PETROCHEMICALS - LIST OF PRODUCTS
004I	2EH (2-Ethyl hexanol)
004I	ABS (Acrylonitrile butadiene Styrene)
0041	Acetaldehyde
0041	Acetic Acid
0041	Acetone
004I	ACN (Acrylonitrile)
004I	Acrylic acid
0041	Acrylic ester
0041	Acrylic-fibre
0041	Adipic acid
0041	Benzene
0041	Benzol
0041	BHC (Benzene hexa chloride)
0041	Bisphenol-A
0041	BR (Butadiene rubber)
0041	BTX (Benzene, Toluene, Xylene)
0041	Butadiene

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Code	Description
0041	Butanol
0041	Butene-1
0041	Butyl acetate
0041	Caprolactam
0041	Chlorine
0041	Creosote
004I	Cumene
0041	DDB (Dodecylbenzene)
0041	Diethyl benzene
004I	Diisocyanates
004I	Dimersol
004I	Divinyl benzene
004I	DMT (Dirnethyl terephthalate)
0041	DOP (Dioctyl phthalate)
0041	EDC (Ethylene dichloride)
0041	EG (Ethylene glycol)
0041	EO (Ethylene oxide)
0041	Ethane
0041	Ethanol
004I	Ethanolamines
004I	Ethyl acetate
004I	Ethylbenzene
0041	Ethylene
0041	EVA (Ethylene Vinyl acetate)
0041	Formaldehyde
0041	Formaline
004I	HDPE (High density Polyethylene)
0041	Hexamine
0041	Hexane
0041	Isopropanol
<u>004I</u>	Kerosene
0041	LAB (Linear Alkyl Benzene)
0041	LDPE (Low density Polyethylene)
0041	LLDPE (Linear low density Polyethylene)
0041	LNG (Liquefied natural gas)
0041	LPG (Liquified petroleum gas)
0041	MA (Maleic anhydride)
0041	MEG (Monoethylene glycol)
0041	Melamine
0041	Methanol
0041	MMA (Methyl methacrylate)
0041	MTBE (Methyl tert. butyl ether)
0041	Naphta

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Code	Description
0041	Naphthalene
004I	NG (Natural Gas)
0041	NGL (Natural Gas liquid)
004I	Nylon-chip
004I	Nylon-fibre
0041	Nylon-filament
004I	Olefin-fibre
004I	Oxygen
0041	PA (Polyamide = Nylon)
004I	PA (Phthalic anhydride)
0041	PB (Polybutadiene)
004I	PC (Polycarbonate)
004I	PE (Polyethylene)
004I	PET fibre
0041	PET (Polyethylene terephthalate)
0041	PET Chips
0041	PG (Propylene glycol)
0041	Phenol
004I	Platformate
0041	PMMA (Polymethyl methacrylate)
0041	PO (Propylene oxide)
0041	Polyester
004I	Polyester-chip
0041	Polyester-fibre
004I	Polyester-filament
004I	Polyester-resin
0041	PP (Polypropylene)
004I	PPG (Polypropylene glycol = Polyols)
0041	Propylene
0041	PS (Polystyrene)
0041	PS-E (Polystyrene, Expanded)
0041	PS-GP (Polystyrene, General purpose)
0041	PS-HI (Polystyrene, High impact)
0041	PTA (Purified Terepthalic acid)
0041	PTFE (Poly tetra fluoro ethylene)
0041	PU (Polyurethane)
0041	PVA (Polyvinyl acetate)
0041	PVC (Polyvinyl chloride)
<u> </u>	Resin - Urea
0041	Resin-ABS
0041	Resin-Melamine
0041	Resin-PF
0041	Resin-Phenolic

Code	Description
004I	Resin-SAN
0041	Resin-synthetic
0041	Resin-UF
0041	SAN (Styrene Acrylonitrile elastomer)
0041	SBR (Styrene Butadiene rubber)
0041	Styrene
0041	Tar
0041	TDI (Toluene diisocyanate)
0041	Toluene
004I	TPA (Terephthalic Acid)
0041	TPE (Thermoplastic elastomer)
0041	Urea
004I	VAM (Vinyl acetate monomer)
0041	VCM (Vinyl Chloride Monomer)
004I	Xylene
004I	Xylene-mixed
0041	Xylene-crtho
004I	Xylene-para
005H	FIELDS OF INTEREST - MANUFACTURING
0051	Food Processing
0051	Beverages
0051	Tobacco
005I	Textile and Garments
0051	Leather
0051	Wood Processing
005I	Pulp and Paper
0051	Petrochemicals and Plastics
0051	Industrial Chemicals and Plastics
0051	Pharmaceuticals and Other Chemical Products
005I	Rubber
0051	Non-metallic Mineral Prods. & Build. Material
005I	Iron and Steel
0051	Non-ferrous Metals
0051	Fabricated Metal Products
0051	Machinery
0051	Electrical Machinery
0051	Transport Equipment
0051	Precision Instruments
0051	Agricultural Machinery
006H	FIELDS OF INTEREST - NON-MANUFACTURING
0061	Mining and Quarrying
007H	UN LANGUAGES
0071	English

Code	Description
0071	French
0071	Spanish
0071	Chinese
0071	Russian
0071	Arabic
008H	REGIONAL CODES
008I	Africa
008I	Asia and Pacific
008I	The Americas
1800	Europe
008I	Global and Interregional
0081	African Arab States
008I	Western Asia Arab States
008I	Arab Regional

	CITY.DBF						
Field	Field Name	Туре	Width	Dec	Description		
1	NAME	С	25	0	Name of the city entered as a proper name i.e. first letter caps.  Indexed on: UPPER(NAME)		
2	COUNTRY	С	30	0	Country to which this city belongs. Picked out of the COUNTRY.DBF		
3	REGION	С	50	0	Region in which this country lies. Picked out of VALTABLE.DBF		
4	AREA_CODE	С	5	0	Telephone area code. Will be used to store the codes required to dial up the city from Vienna.		
5	TELEX	С	3	0			
6	INPUT DT	D	8	0			
7	UPDATE_DT	D	8	0			
8	UPDATE_TM	С	8	0			
9	UPDATE_BY	С	8	0			

	REPORTS.DBF						
Field	Field Name	Туре	Width	Dec	Description		
1	REPORTNAME	С	8	0	Name of the report file (.FRX) Indexed on: REPORTNAME		
2	CONTENTS	С	31	0	Short description of what the report contains		
3	MODTYPE	С	8	0	Which module this report belongs to e.g. petch. This way one database can be used for all the programs that might eventually come and the user will see only those reports that pertain to the program he is currently in.		
4	NOTES	M	10	0	This will be used by the developer to write notes re. the various reports		

	INTIBHLP.DBF						
Field	Field Name	Type	Width	Dec	Description		
1	TOPIC	C	60	0	Help topics that appear when the user presses F1		
2	DETAILS	M	10	0	Containes the actual text of the help message		
3	CLASS	С	20	0	Contains a class which will be used to selectively display help e.g. class petch will only		
					display records belonging to the Petrochemical program.		

					INTIBUSR.DBF
Field	Field Name	Type	Width	Dec	Description
1	TYPE	С	12	0	
2	1D	C	12	0	
3	NAME	С	24	0	
4	READONLY	L	1	0	
5	CKVAL	N	6	0	
G	DATA	M	10	0	
7	UPDATED	D	8	0	

					PCSUBSID.DBF
Field	Field Name	Type	Width	Dec	Description
1	REFERENCE	С	8	0	Points to the company to which this manufacturing subsidiary belongs.  Indexed on: REFERENCE
2	NAME	C	70	0	Indexed on: NAME
3	LOCATION	С	25	0	Indexed on: LOCATION
4	INPUT DT	D	8	0	
5	UPDATE_DT	D	8	0	
6	UPDATE_TM	C	8	0	
7	UPDATE BY	C	8	0	

					PLANT.DBF
Field	Field Name	Туре	Width	Dec	Description
1	REFERENCE	С	8	0	This field will connect all records belonging to this plant in all the other databases
		}			together.
	COMPREF	c	8	0	Indexed on: REFERENCE
$\frac{2}{3}$	NAME	C	70	0	Indexed on: UPPER(NAME)
4	ACRONYM	c	10	$\frac{0}{0}$	indexed on: OFFER(NAME)
5	COUNTRY	C	30	$\frac{0}{0}$	
6	CITY	c	25	0	
7	REGION	C	50	0	
		C	35	0	
8	ADDR 1		35	0	
9	ADDR 2	C			
10	TELEPHONE1	C	20	0	
11	TELEPHONE2	C	20	0	
12	TELEPHONE3	C	20	0	
13	TELEX	C	15	0	
14	FAX	C	20	U	
15	CABLE	C	20	0	
16	EMAIL CARR	C	15	0	
17	EMAIL_ID	C	20	0	
18	CHIEF MRMS	C	10	0	
19	CHIEF NAME	C	30	0	
20	CHIEF TITL	C	12	0	
21	CHIEF TEL	C	20	0	
22_	CHIEF FAX	C	20	0	
23	CONT_MRMS	C	10	0	
24	CONT_NAME	С	30	0	
25	CONT_TITL	C	12	0	
26	CONT_TEL	C	20	0	

					PLANT.DBF
Field	Field Name	Type	Width	Dec	Description
27	CONT_FAX	С	20	0	
28	INPUT_DT	D	8	0	
29	UPDATE DT	D	8	0	
30	UPDATE TM	C	8	0	
31	UPDATE_BY	С	8	0	

					PCCOMP.DBF
Field	Field Name	Туре	Width	Dec	Description
1	REFERENCE	С	8	0	Indexed on: REFERENCE
2	CAPITAL	N	8	2	
3	PRIV COMP	L	1	0	
4	LIMI_LIAB	L	1	0	
5	UNLI_PART	L	1	0	
6	STAT_ENTE	L	1	0	
7	JOIN_ENTE	L	1	0	
8	COMP_SHAR	L	1	0	
9	PRIVATE	N	6	2	
10	STATE	N	6	2	
11	NATIONAL	N	6	2	
12	FOREICN	N	6	2	
13	MANUFAC	L	1	0	
14	R AND D	L	1	0	
15	ENCINEERIN	L	1	0	
16	CONTRACTIN	L	1	0	
17	TRAINOWN	L	1	0	
18	TRAINOUTSI	L	1	0	
19	ESTAB YEAR	С	4	0	
20	INPUT_DT	D	8	0	
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					PCCOMP.DBF
Field	Field Name	Type	Width	Dec	Description
22	UPDATE_TM	C	8	0	
23	UPDATE_BY	С	8	0	

	·				PCCOTURN.DBF
Field	Field Name	Type	Width	Dec	Description
1	REFERENCE	С	8	0	Indexed on: REFERENCE
2	YEAR	С	4	0	Indexed on: YEAR
3	GROSSPROF	N	8	2	
4	ADDEDVAL	N	8	2	
5	RDEXPEND	N	8	2	
6	INVEXPEND	N	8	2	
7	SALES	N	8	2	
8	EXPORTS	N	8	2	
9	EMPLOYEES	N	5	0	
10	INPUT_DT	D	8	0	
11	UPDATE_DT	D	8	0	
12	UPDATE_TM	С	8	0	
13	UPDATE_BY	С	8	0	

					PCPROD.DBF
Field	Field Name	Type	Width	Dec	Description
1	REFERENCE	С	8	0	Indexed on: REFERENCE
2	NAME	C	50	0	This field is normalized against the values in VALTABLE.DBF Indexed on: NAME
3	CAPACITY	N	8	0	
4	FEEDSTOCK	С	50	0	
5	LICENSOR	С	50	0	
6	STARTYEAR	С	4	0	
7	CURRPROD	N	8	0	
8	PRODCAPTIV	L	1	0	
9	PRODEXPORT	L	1	0	
10	FEEDCAPTIV	L	1	0	
11	FEEDIMPORT	L	1	0	
12	INPUT_DT	D	8	0	
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Field	Field Name	Type	Width	Dec	Description
1	REFERENCE	С	8	0	Indexed on: REFERENCE
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3	LICENSOR	С	50	0	
4	CHARACTER	С	150	0	
5	CAPACIFROM	N	8	0	
6	CAPACITO	N	8	0	
7	CAPACISTD	N	8	0	
8	INVESTMENT	N	8	2	
9	BYPROD1	С	50	0	
10	BYTON1	N	5	2	
11	BYPROD2	С	50	0	
12	BYTON2	N	5	2	
13	BYPROD3	С	50	0	
14	BYTON3	N	5	2	
15	BYPROD4	C	50	0	
16	BYTON4	N	5	2	
17	BYPROD5	С	<b>5</b> 0	00	
18	BYTON5	N	5	2	
19	RAWPROD1	С	50	0	
20	RAWTON1	N	5	2	
21	RAWPROD2	С	50	0	
22	RAWTON2	N	5	2	
23_	RAWPROD3	С	50	0	
24	RAWTON3	N	5	2	
25	RAWPROD4	С	50	0	
26	RAWTON4	N	5	2	
27	RAWPROD5	С	50	0	
28	RAWTON5	N	5	2	

					PCPROCFO.DBF
Field	Field Name	Туре	Width	Dec	Description
29	POWER	N	7	2	
30	STEAM	N	7	2	
31	PROCWATER	N	7	2	
32	COOLWATER	N	7	2	
33	OTHERENER	N	7	2	
34	INPUT_DT	D	8	0	
35	UPDATE DT	D	8	0	
36	UPDATE TM	C	8	0	
37	UPDATE BY	C	8	0	

					PCPROJFO.DBF
Field	Field Name	Туре	Width	Dec	Description
1	REFERENCE	C	8	0	Indexed on: REFERENCE
2	MAINPROD	С	50	0	Indexed on: MAINPROD
3	LICENSOR	С	50	0	
4	CHARACTER	C	150	0	
5	CAPEXTENS	L	1	0	
6	REVAMPING	L	1	0	
7	NEWINVEST	L	1	0	
8	GRASSROOT	L	1	0	
9	ENGCOMPANY	С	70	0	
10	CONCOMPANY	С	70	0	
11	STARTYEAR	С	4	0	
12	CAPACITY	N	8	0	
13	INVESTMENT	N	8	2	
14	STUDY	L	1	0	
15	PLANNING	L	1	0	
16	ENGINEERIN	L	1	0	
17	UNDERCONST	L	1	0	
18	STARTUP	L	1	0	
19	COMPLETED	L	1	0	
20	INPUT_DT	D	8	0	
21	UPDATE_DT	D	8	0	
22	UPDATE_TM	С	8	0	
23	UPDATE_BY	С	8	0	

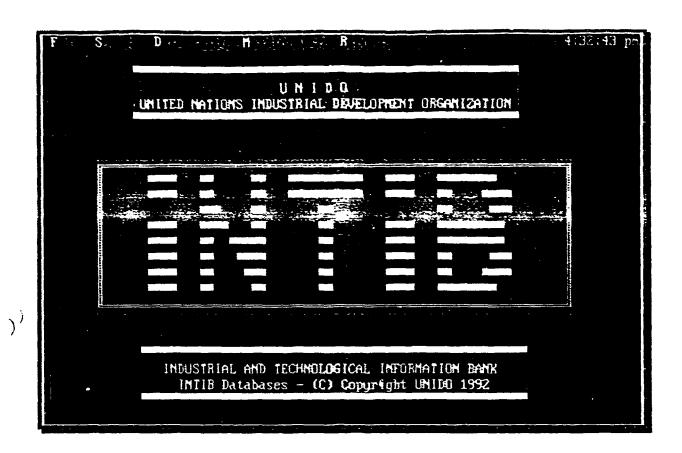
3. Screen Layouts

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The following screen dumps show some of the screen formats in use by the program.

The program uses the standard CUA -style merci system. A mouse can also be used and it facilitates working with the program a lot. All items that are available to be chosen can be picked from popup lists e.g. selecting a plant to be edited. Wherever possible the data is checked against predefined values to guarantee that spering errors are not introduced into the data e.g. country names, city names, product names.

The following screen dumps also demonstrate how the PetroChemicals database would fit together with all the other databases that might eventually be developed. Any update work on any of the system databases would immediately become apparent in the PetroChemicals database as well. Since the application is designed to run on a server, this updating could be done from anywhere in the UNIDO. This increases the utility of the program. Different people could be put in charge of updating different portions of the database system. Since there is only one copy of the database system in use, this would prevent duplication of work with all its inherent problems, as well as guarantee access to the application from anywhere within the UNIDO Token Ring network. Should the Token Ring backbones be extended horizontally (IAEA and UNOV) this would widen the availability of the use of the application.



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	Year of Establishment: 1979 < Cancel > «Update & Quit»
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Te Ca	R&D Expenditure: 5.69	Investment Expenditure 0.00	<pre>Select Year &gt;</pre>	3.1 : \$1 <b>&gt;</b> 1
Hf ici	Sales: 200.00	Exports: 0.00	<pre>&lt; Delete Year &gt; </pre>	
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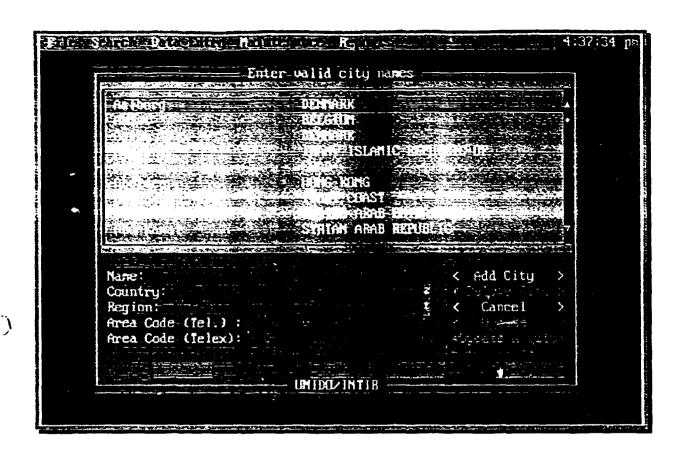
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4. Questionnaire

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The PetroChemicals Database Questionnaire is subdivided into the following categories:

# Company Information (3 pages)

For the purpose of this questionnaire. a Company is defined as follows:

A legal person engaged in petrochemical activity. Independent companies fully or partially owned by multinationals are considered as seperate companies. Different plants of the same company having no independent legal personality are grouped together within the same company, but under the subgroups of "plants".

This category should be filled out at the Company Headquarters and reflects information about the Company in general and - wherever figures are requested - represents totals for the entire company.

## • Plant Information (3 pages)

)

For the purpose of this questionnaire, a Plant is defined as follows:

A locally defined part of the company. It is composed of one or more production units.

This information refers to each Manufacturing Plant owned by the Company. Should the company own more than one plant then the pages should be photocopied and one set filled out for each plant.

## Process Information (1 page)

For the purpose of this questionnaire, a Process is defined as follows:

A chemical process used in the petrochemical industry for manufacturing one product or a given set of products under given conditions and using specific equipment.

This information refers to each Process used within a Production Unit. Should the production unit be using more than one Process then the page should be photocopied and one page filled out for each Process.

## Project Information (1 page)

For the purpose of this questionnaire, a Project is defined as follows:

An investment for the realisation of a petrochemical manufacturing unit.

This information refers to each Project currently being carried out, or that was implemented since the last time the questionnaire was filled out, within a Manufacturing Plant. Should the Manufacturing plant currently be implementing more than one Project then the page should be photocopied and one page filled out for each Project.

Definitions of some of the other terms used in the questionnaire:

## **ACRONYM**

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**)**)

Internationally used short name.

### **GROSS PROFIT**

The sum from the corresponding heading in the accounts of the company. Value in millions of USD.

## **INVESTMENT EXPENSES**

The total sum of all the expenses incurred either from own or subcontracted investment work in millions of USD.

#### **LICENSOR**

An enterprise having the legal right to licence a process.

### **R&D EXPENSES**

The total sum of all the expenses incurred either for own or subcontracted research and development work in millions of USD.

### **SALES**

The sum from the corresponding heading in the accounts of the company in millions of USD.

### **STAFF**

The number of persons employed.

# STANDARD CAPACITY

The typical and mostly used capacity for a given process. The investment costs and specific values refer to this capacity.

# **USD**

United States Dollars.

# General Guidelines for filling up the questionnaire:

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- Most of the items in the questionnaire have two fields (one white and below it. one shaded). The first time a company is sent the questionnaire, both these fields will be blank. The company should use the white field to enter the relevant information. On receipt of the filled out questionnaire. INTIB will enter this information into the database. The date of entry is also stored. One year from this date the program will automatically print the stored information using the white fields wherever possible. This filled out questionnaire will then be sent back to the company it refers to for validation and updating. Any changes to be made should then be typed into the shaded field below this.
- The first time the questionnaire is sent to a company, all the subcategories will be directed to the Company Headquarters. The person in charge of filling out the questionnaire is invited to photocopy the relevant parts and send them further (to Plants) as required. The Company should in their reply to INTIB, specify if subsequent questionnaires be directed via Company Headquarters or whether they should be sent directly to the various plants.



Petrochemicals Database -- Company Information (Page 1 of 3)

Company	Name:					<u> </u>	Acronym	
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Address:								
Street:								
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City:					Postal Code:		Country:	<u> </u>
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Tel.:						Telefax:		
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Contact F	erson:							
Name:						Title:		<del> </del>
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Petrochemicals Database -- Company Information (Page 2 of 3)

Capital	-					Millions	USD
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No. of Employees	<b>S</b>						
Year of Establish	nment						



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# Industrial and Technological Information Bank (INTIB)

Petrochemicals Database -- Company Information (Page 3 of 3)

# **Manufacturing Subsidiaries:**

Name	Location
	-



Petrochemicals Database - Plant Information (Page 1 of 3)

	t Name:			<del> </del>		Acronym:	
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Petrochemicals Database -Plant Information (Page 2 of 3)

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Other Activities	s (please tick the	cells that ar	e applica	able):				
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Petrochemicals Database -- Plant Information (Page 3 of 3)

## **Products Manufactured:**

Product Name	Capacity Feedstock		Process St	Start-up	Start-up Curr. Prod.	PRODUCT DE	PRODUCT DESTINATION		FEEDSTOCK SOURCE	
Product Name	(Tons/Year)		Licensor	Year	(Tons/Year)	Captive Use	Export	Captive	Import	
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Petrochemicals Database -- Process Information (Page 1 of 1)

## Please fill in a seperate sheet for each process!

Plant:				
Main Product:		Lie	censor:	
Process Characteristics:				
Capacity range (in ton	s/year): From	n:	To:	
Standard Capacity (in	tons/year):			
Investment cost for st	tandard capacity (	in Millions of USD):		
Specific Values (for Byproducts	1 ton of main	product):		Ton/Ton
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2.				
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5.				
Raw Materials		Name		Ton/Ton
1.				
2.				
3.				
4.				
5.				
Power		kwh/	ton	
Steam		ton/to	on	
Process water		m3/to	on	
Cooling water		m3/to	on	a farmat na talanda da di Amerikana da Amerikana da
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Please attach all public information on the process: flow-sheets, process description, reference lists,



Petrochemicals Database -- Project Information (Page 1 of 1)

# Please fill in a seperate sheet for each project!

General Information:					
Plant Name:	·				
Main Product:	Licensor:				
Process Characteristics:					
Project Description	Capacity extension				
(please tick the cell that is applicable)	Revamping				
applicable)	New investment on existing site				
	Grass-root project				
Engineering Company:					
Contracting Company:					
Planned Start-Up Year:					
Capacity (in metric tons/year of r	main product):				
Investment cost (in millions of US	SD):				
Status	Study				
(please tick the cell that is	Planning				
applicable)	Engineering				
	: Under construction				
	Start-up				

Completed

5. Verbal Description

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The following is a description of some of the terms that are used within the body of the preceding text

#### ACRONYM

Internationally used short name.

### **ENTERPRISE**

A legal person engaged in petrochemical activity. Independent companies fully or partially owned by multinationals are considered as seperate enterprises. Different plants of the same enterprise having no independent legal personality are grouped together within the same enterprise, but under the subgroups of "plants".

#### **GROSS PROFIT**

The sum from the corresponding heading in the accounts of the company. Value is stored in millions of USD.

### **INVESTMENT COST**

The total capital used for the project implementation (battery limits only).

## **INVESTMENT EXPENSES**

The total sum of all the expenses incurred either for own or subcontracted investment work in millions of USD.

### **LICENSOR**

An enterprise having the legal right to licence a process.

### **PLANT**

A locally defined part of the enterprise. It is composed of one or more production units.

#### **PROCESS**

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A chemical process used in the petrochemical industry for manufacturing one product or a given set of products under given conditions and using specific equipment.

#### **PROJECT**

An investment for the realisation of a petrochemical manufacturing unit.

#### RAW MATERIAL

The basic materials entering the petrochemical industry. Will be stored in the Values database.

### **R&D EXPENSES**

The total sum of all the expenses occured either for own or subcontracted research and development work in millions of USD.

### SALES

The sum from the corresponding heading in the accounts of the company. Value in millions of USD.

### STAFF

The number of persons employed.

# STANDARD CAPACITY

The typical and mostly used capacity for a given process. The investment costs and specific values refer to this capacity.

# STARTUP DATE

The year in which the unit started commercial production.

### UNIT

A petrochemical production line serving for the manufacturing of a given product or of a given set of products.

6. List of Products

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# 1. RAW MATERIALS

Crude Oil
Naphta and Gasoline
LPG
Fuel Oil
Natural Gas
associated
non-associated

Ethane Coal Others

# 2. PETROCHEMICAL PRODUCTS

# 2.1. BASIC PETROCHEMICALS

# 2.1.1 Aliphatics

## **Olefins**

Ethylene Propylene Butadiene Butenes Other Alkenes

### **Others**

Methanol Others

# 2.1.2 Cyclics

Cyclohexane Other Cyclics

### 2.1.3 Aromatics

Benzene Toluene Xylenes o

mixtures

Ethylbenzene Naphthalene

### Others

## 2.2 INTERMEDIATES

# 2.2.1 Aliphatic Compounds

## 2.2.1.1 Cl Compounds

Formaldehyde Formic Acid Others

# 2.2.1.2 C2 Compounds

Ethylalcohol Acetic Acid/anhydride Acetale (Acetic Aldehyde) Ethylene Oxide (Etox) Ethylene Glycol Others

## 2.2.1.3 C3 Compounds

Propylene Oxide C3 Alcohols Acetone Propylene Glycol Others

# 2.2.1.4 C4 Compounds

Maleic Acid/Anhydride Others

# 2.2.1.5 C5+ Compounds

Alkanes Alkenes Oxoalcohols Polyols Fatty Alcohols Fatty Acids Others

## 2.2.1.6 Others

Aliphatic Alcohols (except Fatty Alcohols) Aliphatic Amines Chlorinated Aliphatic Hydrocarbons Others

## 2.2.2 Cyclics

Cyclohexanol Others

# 2.2.3 Aromatic Compounds

Phenole
Cresole
Aniline
Styrene
Phtalic Anhydride
Terephtalic Acid
Chlorinated Aromatics
Nitro-Aromatics
Others

## 2.2.4 Monomers

Acrylonitril
VCM
VAcM
Caprolactam
Acrylates and Metacrylates
Adipic Acid
Isocyanates
Others

## 2.2.5 Others

## 2.3 End Products

### 2.3.1 Plastics

## 2.3.1.1 Thermoplastics

Polyethylene HD LD LLD Polypropylene

PVC

**PVaC** 

Polystyrene

Acrylics

Polyurethanes

Others

# 2.3.1.2 Thermosettings

Phenole-Cresole-Formaldehyde Resins (PF) Urea-Formaldehyde Resins (UF) Melamine Resins Others

## 2.3.1.3 Non-Plastic Resins

Epoxy Alkyds Esters Others

### 2.3.2 Elastomers

Polybutadiene

Polyisoprene

SBR

ABS

Others

Natural Rubber

## 2.3.3 Fibres

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PAN (Polyacrylonitril)

Nylon 6

Nylon 66

Polyester

Polypropylene

Others

# 2.3.4 Surfactants

### 2.3.5 Others

7. Thesaurus

ACETALE = ACETIC ALDEHYDE = CH<sub>3</sub>CHO

 $ACETIC\ ACID = CH_3COOH$ 

ACETIC ALDEHYDE (see ACETALE)

 $ACETONE = C_3 KETONE$ 

ALIPHATICS = Hydrocarbons and derivatives with open carbon chains.

ALKANES = Saturated aliphatic compounds

ALKENES = Aliphatic compounds with one double bond

ANHYDRIDE ACETIC =  $(CH_3CO)_2O$ 

ANILINE =  $C_6H_5NH_2$ 

ASSOCIATED NATURAL GAS = The natural gas extracted from the oil wells together with the crude oil.

BENZENE =  $C_6H_6$ 

BUTADIENE = CH<sub>2</sub>=CH-CH=CH<sub>2</sub>

BUTENES =  $C_4$  olefins with one double bond

COAL = All carbon containing solid fuel of all ages

CRESOLES = Methylphenoles

CRUDE OIL. Sometimes called improperly simply oil, the liquid hydrocarbon mixture extracted from the oil wells.

CYCLICS = Organic compounds with closed rings

CYCLOHEXANE = Saturated ring formed by six carbon atoms

CYCLOHEXANOLE = Cyclohexane with one alcohol function

DIESEL OIL (see FUEL OIL)

DIMETHYLBENZENES (see XYLENES)

ETHANE =  $C_2H_6$ 

ETHANEDIOL (see ETHYLENEGLYCOLE)

ETHANOL (see ETHYLALCOHOL)

ETHENE (see ETHYLENE)

 $ETHYLALCOHOL = ETHANOL = CH_3CH_2OH$ 

ETHYLBENZENE =  $C_2H_5C_6H_6$ 

ETHYLENE = ETHENE =  $CH_2 = CH_2$ 

ETHYLENE GLYCOLE = ETHANEDIOL =  $CH_2OHCH_2OH$ 

ETHYLENE OXIDE = ETOX =  $CH_2CH_2O$ 

ETOX (see ETHYLENE OXIDE)

FATTY ACIDS = Linear aliphatic acids with long chains

FATTY ALCOHOLS = Linear aliphatic alcohols with long chains

 $FORMALDEHYDE = METHANAL = CH_2O$ 

FORMIC ACID = HCOOH

FUEL OIL = diesel oil. For our purposes, the fraction used for domestic heating and/or for diesel engines belongs here.

GASOLINE (see NAPHTA)

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LPG = LIQUID PETROLEUM GASES. The fraction containing mainly propan and butan, separated either from natural gas or coming from refining

METHANAL (see FORMALDEHYDE)

 $METHANOL = METHYLALCOHOL = CH_3OH$ 

METHYLALCOHOL (see METHANOL)

METHYLBENZENE (see TOLUENE)

METHYLPHENOLES (see CRESOLE)

NAPHTA = gasoline = petrol. For our purposes, the light liquid hydrocarbon fraction, whether seperated from natural gas, or product of crude refining is included in this expression

NAPHTALENE = Basic aromatic compound C<sub>10</sub>H<sub>8</sub>

NATURAL GAS = The gas extracted from the wells containing mainly methan.

Since in most cases other components are also present, the name sometimes used (METHAN) is improper

NON-ASSOCIATED NATURAL GAS = The natural gas coming from "dry" wells without crude oil production

OLEFINS = Organic compounds with one cr more double bonds

OXOALCOHOLS = All aliphatic saturated alcohols which can be produced by oxosynthesis

PETROL (see NAPHTA)

PHENOLE =  $C_6H_5OH$ 

POLYOLS = Polyvalent alcohols

PROPANE DIOL (see PROPYLENE GLYCOLE)

PROPENE (see PROPYLENE)

PROPOX (see PROPYLENE OXIDE)

PROPYLENE = PROPENE =  $CH_3$ -CH= $CH_2$ 

PROPYLENE GLYCOLE = PROPANEDIOL

PROPYLENE OXIDE = PROPOX =  $C_3H_6O$ 

TOLUENE = METHYLBENZENE  $CH_3C_6H_6$ 

VAcM = VINYLACETATE MONOMER

VCM = VINYLCHLORIDE MONOMER

VINYLACETATE MONOMER = VAcM

VINYLCHLORIDE MONOMER = VCM

XYLENES = DIMETHYLBENZENES