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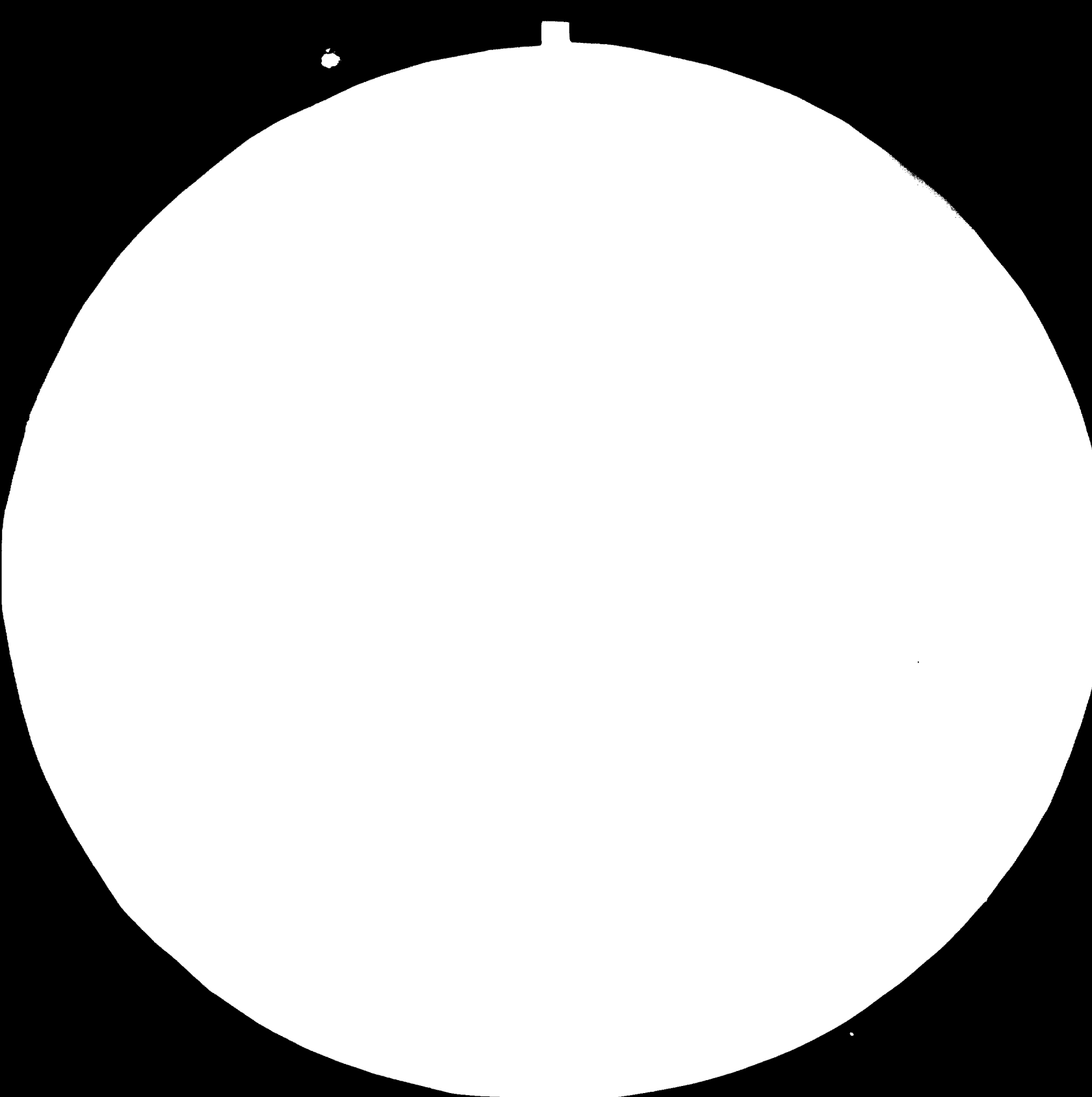
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MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS
STANDARD REFERENCE MATERIAL 1010a
(ANSI and ISO TEST CHART No. 2)

REPORT OF MR. VENTURI ON THE TRAINING COURSE HELD
IN TURKEY - TEKEL GENEL MÜHÜRLEME
Cigarette Factories.

The Training Course at MAMTEPE Cigarette Factory was held during two periods of time. From April 6, 1983 to April 20, 1983 and from May 23, 1983 to May 27, 1983.

The machines concerned were the following:

- Cigarette Makers type CS10
- Filter Tip Attachment type 1-C128
- Filter Tip Attachment type HO

13636

The Training Course at MALATYA Cigarette Factory was held from May 4, 1983 to May 20, 1983.

The machines concerned were the following:

- Cigarette Makers type CS10
- Filter Tip Attachment type HO

The explanations of machines, an their parts, were given following strictly the relevant Instructions Manuals and by dwelling upon those subjects which resulted of some difficulty for the Trainees.

As concerns the Cigarette Maker CS9 the most critical subjects were:

- Carding drum, see Inst. Manual page 15 - table 5
- Cleaning roller, see Inst. Manual page 17 - table 5
- Cut tobacco collecting belt, see Inst. Manual page 23 - T.8
- Suction wheel, see Inst. Manual page 26 - table 9
- " " " " " " 27 - table 9
- " " " " " " 28 - " "
- " " " " " " 29 - " "
- Compression wheel, see Inst. Manual page 38 - table 11/12
- " " " " " " 40 - " "

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- Tongue piece, see Inst. Manual page 42 - table 13
- Folder, see Inst. Manual page 43 - table 13
- Cut-off device, see Inst. Manual page 52 - tables 18/19
- Vacuum system, see tables 1A/1B.

As concerns the Filter Tip Attachment 1C28 the only critical subject was the adjustment of the machine, see Inst. Manual section V.

As concerns the Filter Tip Attachment H0 since this type of machines have been recently supplied to Turkish Monopoly the explanations of machine and their components were given following step by step the relevant Instructions Manual; the only critical subject was the adjustment of roll guide, see Inst. Manual pages 52/53.

After the theoretical explanations the most important adjustments have been carried out in practice on the machines and many components have been dismantled and mounted again by the Trainees themselves.

In that occasion I had the possibility to ascertain that local personnel was sufficiently skilled for the various adjustments of machines but, in case of breakage of parts or cloggings, the repair or replacement of broken parts were, sometime, carried out not correctly.

This is mainly due to the shortage of spares and to the fact that raw materials used for spare parts are of poor quality and out of tolerance.

September 16, 1983.

Venturi Vincenzo



