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Final report for the implementation of national phase-out of MB-China Phase II-III

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**FINAL REPORT**

**FOR THE IMPLEMENTATION OF THE  
NATIONAL PHASE-OUT OF METHYL BROMIDE-CHINA  
Phase II-III**

**REPORTING PERIOD:** December 2007 - March 2008

**Project No.:** MP/CPR/07/006

**UNIDO's Contract No.:** 16001470

**Beijing, China**

**31<sup>st</sup> March 2008**

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**Acronyms:**

ExCom: Executive Committee

FECO: Foreign Economic Cooperation Office

MB: Methyl Bromide

MEP: Ministry of Environmental Protection

MLF: Multilateral Funds

ODP: Ozone Depleting Potential

SAG: State Administration of Grain

STMA: State Tobacco Monopoly Administration

TA: Technical Assistance

UNEP: United Nations Environment Programme

UNIDO: United Nations Industrial Development Organization

## 1. Abstract

Phase II: At the 44<sup>th</sup> Meeting, an additional 10,702,742 US\$ were approved, which includes 4 million USD from the Italian contribution, to achieve the complete phase-out of methyl bromide, corresponding to additional 698.8 ODP tones.

The final report for the implementation of the national phase-out of methyl bromide-China phase II-III summarizes the activities implemented until 31st march 2008.

## 2. Methyl bromide phase-out target achieved

In 2007, according to the agreement signed between China and ExCom, of the MLF, 153.2 ODP tones MB have been phased out, to meet the maximum eligible consumption of 570.6 tones. It is estimated that the total consumption of methyl bromide in China, in 2007, is 389.54 ODP tonnes, which is 181.06 tones lower than the eligible consumption limit agree with the ExCom, of the MLF. As established by the MLF, the final methyl bromide consumption figure for the year 2007 will be reported to the Ozone Secretariat in September 2008.

### Methyl bromide consumption in 2003-2007

| Year   |             | 2003   | 2004   | 2005  | 2006   | 2007    |
|--|-------------|--------|--------|-------|--------|---------|
| Max. allowable consumption approved by Excom (ODP tones) | Commodity   | 126    | 126    | 46    | 25.2   | 0       |
|  | Tobacco     | 427.8  | 427.8  | 300   | 164.6  | 124.6   |
|  | Agriculture | 534    | 534    | 534   | 534    | 446     |
|  | Total       | 1087.8 | 1087.8 | 880   | 723.8  | 570.6   |
| Actual consumption (ODP tones)                           | Commodity   | 126    | 52.2   | 32.1  | 6.96   | 0       |
|  | Tobacco     | 427.8  | 227.8  | 54    | 21     | 32.4*   |
|  | Agriculture | 534    | 534    | 534   | 282.08 | 357.14* |
|  | Total       | 1087.8 | 814    | 620.1 | 310.04 | 389.54* |
| Phase-out achieved (ODP tones)                           | Commodity   | 0      | 73.8   | 20.1  | 25.14  | 6.96*   |
|  | Tobacco     | 0      | 200    | 173.8 | 33     | -11.4*  |
|  | Agriculture | 0      | 0      | 0     | 251.92 | -75.06* |
|  | Total       | 0      | 273.8  | 193.9 | 310.06 | -79.5*  |

Note:

- 1) "\*" estimated figure.

- 2) Though the control target has been met, the consumption of methyl bromide increased in 2007 compared to 2006 because:
- In 2006, 300 tonnes of methyl bromide were exported due to the political reasons and, since the methyl bromide production is also controlled under the "Sector plan for methyl bromide production sector in China", the system was unable to compensate timely with extra production, therefore the national market was affected by a shortage of methyl bromide.
  - To increase the farmland area and the crops output, China has adopted several policies to protect the existing farmland and encourage farmers to expand their farmland area, which consequently slightly increased the demand of the methyl bromide in 2007.

### **3. Achievement in tobacco seedling sector**

Since 2004, FECO/MEP and STMA had established a joint working group for phasing out methyl bromide in the tobacco sector. The programme has been developed in 2 stages. A total of US\$4.165 million was also allocated in stage II, of which, US\$ 3.665 million has been used for construction of greenhouses and procure equipment for floating tray tobacco seedlings, and of which, US\$ 0.5 million partially has been and partially will be used for technical assistance activities.

#### **3.1 Alternative technology**

Tobacco floating tray technology has been selected to substitute methyl bromide in the tobacco seedling sector.

#### **3.2 Investment**

- a) In Stage II, 17 additional technology transfer centres will be built, the technical specifications have been approved by FECO/MEP and UNIDO. In September 2007, the contracts for construction of these 17 demonstration centres were signed. So far, the construction and installation of six centres have been completed in Chenzhou, Hunan Province, Qujing, Yunnan Province, Liangshan, Sichuan Province, Sanming, Fujing Province, Nanping, Fujian Province and Chifeng, Inner Mongolia. No. 2 centres in Nanping and Chifeng have been verified by MEP/UNIDO (See detailed information and photos about Nanping and Chifeng regions at Annex II and III). For the other 11 demonstration centres, the installation will be completed before the end of August 2008. (See contract information and the installation progress of the stage II, at table No.1, Annex I)
- b) STMA has invested more than US\$ 55 million as co-funding for greenhouses, polystyrene trays and other auxiliary equipment for producing tobacco seedling using the floating tray system and so replacing methyl bromide. About 2.39 mil m<sup>2</sup> of different types of greenhouses have been completed and about 400 ODP tons of methyl bromide had been phased out.

### **3.3 Technical Assistance activities**

#### **3.3.1 Meeting**

- a) Six coordination meetings have been organized to finalize the phase-out plan, the construction procedure and identify the technology transfer centre sites.
- b) Wrap up meeting for Phase I was held in 2006 to summarize experiences and planning for the next stage.
- c) Training workshops: two training workshops for local tobacco bureaus and companies were held. One for the formulation of the Technical Specification and the other is for bidding procedures. 302 participants from local tobacco bureaus and companies have been trained (See UNIDO/STMA presentation delivered in the workshop at Annex IV).

#### **3.3.2 Study tour and training**

- a) 1<sup>st</sup> -16<sup>th</sup> November, 2004, 8 trainees from tobacco companies, research institutes, STMA, FECO/MEP visited Brazil, where floating tray system is largely used and well developed.
- b) 14<sup>th</sup> – 22<sup>nd</sup> November, 2006, 13 trainees from tobacco companies, research institutes, STMA, FECO/MEP visited Cuba where floating tray system is largely used and well developed as well as policy and management system.
- c) Study tours to USA, Israel and the Netherlands are under preparation.



Study tour to Brazil



Study tour to Cuba

#### **3.3.3 Awareness**

In March 2007, to promote new technologies to phase-out methyl bromide in the tobacco seedling sector, STMA signed a contract for developing a tobacco sector websites. STMA also proposes to carry out a series of awareness activities in the future. The terms of references are under preparation (See summary of technical assistance programme of tobacco sector at table No.2, Annex I).

#### **3.4 Performance Assessment**

The cost comparison between floating tray system and methyl bromide shows that the floating tray system technically and economically satisfies the requirement of



tobacco seedlings production (See details at table No.3 and No.4, Annex I).

The tobacco sector took advantage of the technology transfer centres, which played important role to promote the alternative technologies to other tobacco production areas.

### 3.5 Project financial balance

| No. | Activity                            | Contract Amount (USD) | Disbursement (USD) | Status    |
|-----|-------------------------------------|-----------------------|--------------------|-----------|
| 1   | Greenhouse construction of Stage II | 3,665,000             | 0                  | Ongoing   |
| 2   | Meeting                             | 48,785                | 48,785             | Completed |
| 3   | Study tour                          | 48,006                | 48,006             | Completed |
| 4   | Expert fee                          | 6,643                 | 6,643              | Completed |
| 5   | Website for awareness               | 29,500                | 8,850              | Ongoing   |
|     | Total                               | *3,797,934            | 112,284            |           |

“\*” Notes:

- 1) US\$ 3,665,000 has been used for greenhouse and procurement of equipment as listed in item 1;
- 2) US\$ 112, 284 has been allocated for the technical assistance activities as listed in item 2-5. In addition, another US\$ 387,716 will also be allocated for technical assistance.

### 3.6 Conclusion

#### 3.6.1 Experience

- a) The floating tray system technology is effective.
- b) The Chinese government, especially STMA, attached great attention to this project and invested consistent additional fund.
- c) An effective working mechanism was established, including the joint working group, the regular meetings between MEP and STMA and the close collaboration with local tobacco bureaus/companies.

#### 3.6.2 Problems encountered

- a) In some of the project sites, the utilization of the greenhouses needs further optimization.
- b) Space management need to be improved.
- c) The cost of the greenhouse is relatively high. Common farmers with poor revenue can not afford to build that kind of greenhouses as technology transfer centres.

### **3.6.3 Suggestions and proposals**

- a) To improve the methodology for a more effective utilization and space management of the greenhouse.
- b) To develop more cost-effective structure and mythologies for floating tray system.

## **4. Policies**

For the management of methyl bromide production, consumption and trade in China, the following policies have been issued:

- a) Circular on the establishment, expansion or innovation of 1,1,1-Trichloroethane and Methyl Bromide production equipment (Huanfa No. 60 [2003]), July 1st, 2003.
- b) Public Notice on Implementing Methyl Bromide Production Licensing and Quota Management (Huanfa No. 155 [2004]), 21st May 2007.
- c) Control for the methyl bromide import and export (including QPS): the Licensing Management for import and export of Methyl Bromide (including QPS) became effective since 1st January 2004.
- d) Catalogue of Controlled ODS in China's Import & Export (Third batch) (Huanfa No. 25 [2004]), 6th February 2004.
- e) Ban of Methyl Bromide in the commodities sector by SGA and MEP (No. 4 [2006]), 26th September 2006.

**(The end)**

## Annex I

**Table No. 1: Progress of greenhouse construction Stage II for tobacco sector**

| No. | Beneficiary             | Contract No.   | Grant Amount (\$) | Area (m <sup>2</sup> ) | Date of bidding | Construction started on | Completion date           |
|-----|-------------------------|----------------|-------------------|------------------------|-----------------|-------------------------|---------------------------|
| 1   | Baicheng, Jilin         | F/III/S/07/380 | 180,000           | 12,850                 | Sep.2007        | Oct.2007                | to be completed in Apr-08 |
| 2   | Baoji, Shanxi           | F/III/S/07/384 | 180,000           | 12,850                 | Sep.2007        | Jan.2008                | to be completed in Jun-08 |
| 3   | Bijie, Guizhou          | F/III/S/07/374 | 230,000           | 16,400                 | Oct.2007        | Nov.2008                | to be completed in Apr-08 |
| 4   | Chenzhou, Hunan         | F/III/S/07/378 | 230,000           | 16,400                 | Sep.2007        | Oct.2007                | Completed in Jan-08       |
| 5   | Chifeng, Inner Mongolia | F/III/S/07/381 | 240,000           | 17,100                 | Sep.2006        | Oct.2006                | Completed in Dec-06       |
| 6   | Liangshan, Sichuan      | F/III/S/07/388 | 230,000           | 16,400                 | Nov.2007        | Dec.2007                | Completed in Jan-08       |
| 7   | Luoyang, Henan          | F/III/S/07/376 | 220,000           | 15,650                 | Sep.2007        | Nov.2007                | to be completed in Jun-08 |
| 8   | Luzhou, Sichuan         | F/III/S/07/385 | 200,000           | 14,300                 | Dec.2007        | Jan.2008                | to be completed in Mar-08 |
| 9   | Nanping, Fujian         | F/III/S/07/372 | 260,000           | 18,600                 | Oct.2006        | Oct.2006                | Completed in Dec-06       |
| 10  | Qujin, Yunnan           | F/III/S/07/386 | 230,000           | 16,400                 | Oct.2007        | Dec.2007                | Completed in Jan-08       |
| 11  | Rizhao, Shandong        | F/III/S/07/382 | 125,000           | 9,000                  | Sep.2007        | Nov.2007                | to be completed in Apr-08 |
| 12  | Sanming, Fujian         | F/III/S/07/373 | 230,000           | 16,400                 | Sep.2007        | Nov.2007                | Completed in Dec-07       |

| <b>No.</b> | <b>Beneficiary</b> | <b>Contract No.</b> | <b>Grant Amount (\$)</b> | <b>Area (m<sup>2</sup>)</b> | <b>Date of bidding</b> | <b>Construction started on</b> | <b>Completion date</b>    |
|------------|--------------------|---------------------|--------------------------|-----------------------------|------------------------|--------------------------------|---------------------------|
| 13         | Shiyan, Hubei      | F/III/S/07/377      | 190,000                  | 13,650                      | Sep.2007               | Nov.2007                       | to be completed in Apr-08 |
| 14         | Tongren, Guizhou   | F/III/S/07/375      | 230,000                  | 16,400                      | Sep.2007               | Dec.2007                       | to be completed in Apr-08 |
| 15         | Weifang, Shandong  | F/III/S/07/383      | 230,000                  | 16,400                      | Sep.2007               | Nov.2007                       | to be completed in Apr-08 |
| 16         | Yichang, Hubei     | F/III/S/07/387      | 180,000                  | 12,850                      | Sep.2007               | Nov.2007                       | to be completed in May-08 |
| 17         | Yongzhou, Hunan    | F/III/S/07/379      | 280,000                  | 19,900                      | Sep.2007               | Oct.2007                       | to be completed in Aug-08 |
|            | Total              |                     | 366,5000                 | 261,550                     |                        |                                |                           |

**Table No.2: Summary of technical assistance projects of tobacco sector**

| No.   | Project  | Duration       | Expenditure (US\$) | Remark  | Status    |
|-------|--|----------------|--------------------|---|-----------|
| 1     | MB study tour to Brazil  | 2004.11.1-16   | 12,343.00          | Training floating tray technology   | Completed |
| 2     | First coordination meeting                                     | 2005.6.10-11   | 4,959.00           | Planning the MB phasing out plan of tobacco sector, Phase I                             | Completed |
| 3     | Second coordination meeting                                    | 2005.8.4-5     | 11,123.00          | Define the procedure for establishment of demonstration centres, Phase I                | Completed |
| 4     | Third coordination meeting                                     | 2005.10.13-14  | 8,009.00           | Define the procedure for greenhouse construction  | Completed |
| 5     | MB phase-out (Stage I) wrap-up meeting                         | 2006.4.20-21   | 3,635.00           | Assessment of experience and planning for the next stage                                | Completed |
| 6     | Expert team  | 2005.11-2006.7 | 6,643.00           | Supervise the construction of greenhouse  | Completed |
| 7     | MB study tour to Cuba  | 2006.11.14-22  | 15,000.00          | Training on policies and floating tray technology                                       | Completed |
| 8     | Fourth coordination meeting                                    | 2006.8.18      | 8,625.00           | Planning the MB phasing out plan of tobacco sector, Phase II                            | Completed |
| 9     | Fifth coordination meeting                                     | 2006.9.16      | 2,188.00           | Define the procedure for procedure for establishment of demonstration centres, Phase II | Completed |
| 10    | Sixth coordinating meeting                                     | 2007.6.21-22   | 9,467.00           | Confine beneficiary areas   | Completed |
| 11    | Training for Local tobacco companies for equipment procurement | 2007.8.9-10    | 10,867.00          | Training and compilation of TOR for equipment procurement                               | Completed |
| 12    | Training for Local tobacco companies for procurement           | 2007.9.3-5     | 10,575.00          | Training for procurement rule and regulation  | Completed |
| 13    | Awareness  | 2007.3.        | 29,500             | Website for tobacco sector  | Ongoing   |
| Total |  |                | 132,934            |   |           |

**Table No. 3: Cost assessment of the alternative technology of tobacco sector**

| Beneficiary                   | Supplier  | Type | Construction site                            | Span* length (m) | Span | No. | Area (m <sup>2</sup> ) | Unit cost (RMB/m <sup>2</sup> ) | Sub-total (RMB) | Total Amount (RMB) |
|-------------------------------|---|------|--|------------------|------|-----|------------------------|---------------------------------|-----------------|--------------------|
| Enshi area, Hubei Province    | Jiangxi Jinxian Lvjia greenhouse project Ltd.   | A    | Cuiba base of Research Institute for Science | 9.6*32           | 1    | 2   | 614.40                 | 846.02                          | 519,796.42      | 2,613,360.58       |
|                               |   | B    | Enshi City Xintang Town Qianping Village     | 8*64             | 3    | 3   | 4,608.00               | 161.50                          | 744,192.00      |                    |
|                               |   | B    | Lichuan City Wendou Town Anshan Village      | 8*64             | 3    | 3   | 4,608.00               | 161.50                          | 744,192.00      |                    |
|                               |   | B    | Hefeng County Zhongying Town Yanwu Village   | 8*48             | 3    | 3   | 3,456.00               | 175.11                          | 605,180.16      |                    |
| Linyi area, Shandong province | Beijing Jingpeng global greenhouse project Ltd. | A    | Fei County Xiaoshan Village                  | 12*44            | 2    | 1   | 1,056.00               | 554.73                          | 585,800.00      | 2,585,014          |
|                               |   | B    | Fei County Xiaoshan Village                  | 8*104            | 8    | 1   | 6,656.00               | 167.23                          | 1,113,075.00    |                    |

| Beneficiary                   | Supplier  | Type                          | Construction site                         | Span* length (m) | Span | No.      | Area (m <sup>2</sup> ) | Unit cost (RMB/m <sup>2</sup> ) | Sub-total (RMB) | Total Amount (RMB) |
|-------------------------------|---|-------------------------------|---|------------------|------|----------|------------------------|---------------------------------|-----------------|--------------------|
|                               |   | B                             | Daotuo Tobacco Station of Yishui County   | 8*124            | 3    | 1        | 2,976.00               | 182.38                          | 542,768.00      |                    |
|                               |   | B                             | Daotuo Tobacco Station of Yishui County   | 8*32             | 6    | 1        | 1,536.00               | 223.55                          | 343,371.00      |                    |
| Nanyang area, Henan province  | Beijing Jingpeng global greenhouse project Ltd. | A                             | Golden leaf Garden of Nanyang             | 9.6*32           | 2    | 1        | 614.40                 | 823.87                          | 506,186.17      | 3,419,933.43       |
|                               |   | B (single film)               | Fangcheng County Guangyang Town           | 8*40             | 8    | 2        | 5,120.00               | 222.89                          | 1,141,196.80    |                    |
|                               |   | B (single film)               | Sheqi County Miaodian Village             | 8*40             | 8    | 1        | 2,560.00               | 222.89                          | 570,598.40      |                    |
|                               | B (double film)                                 | Neixiang County YuguanVillage | 8*40                                      | 8                | 2    | 5,120.00 | 234.76                 | 1,201,952.06                    |                 |                    |
| Zunyi area, Gui Zhou Province | Jiangsu Agriculture mechanism                   | A                             | Zunyi County Dieguan Town Lianxin Village | 9.6*32           | 2    | 1        | 629.00                 | 530.21                          | 333,502.30      | 2,188,671.9        |

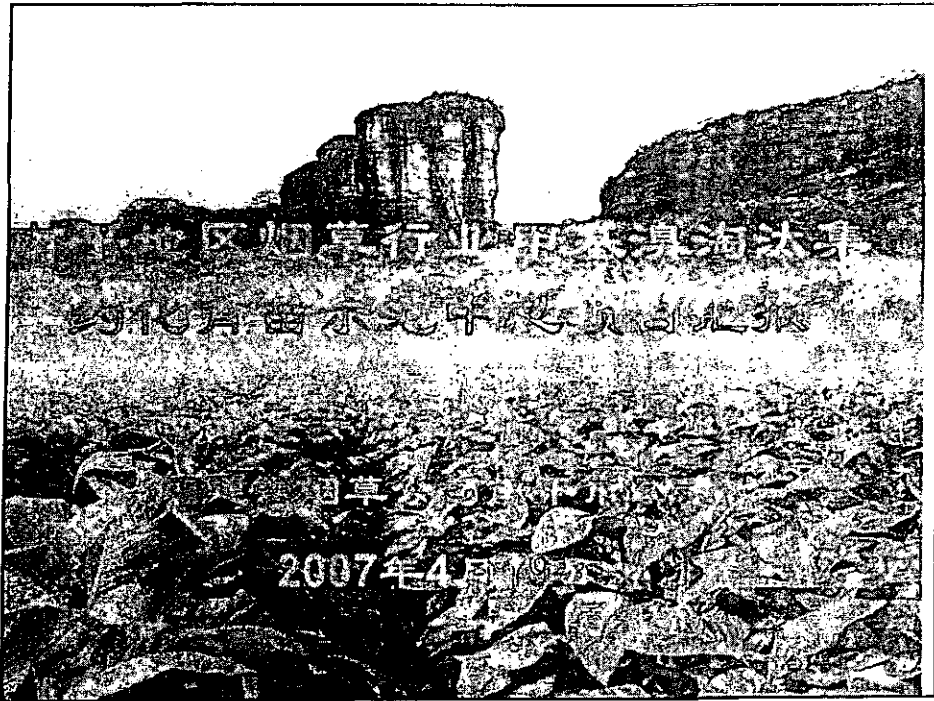
| Beneficiary    | Supplier   | Type | Construction site                               | Span* length (m) | Span | No. | Area (m <sup>2</sup> ) | Unit cost (RMB/ m <sup>2</sup> ) | Sub-total (RMB) | Total Amount (RMB) |
|----------------|--|------|---|------------------|------|-----|------------------------|----------------------------------|-----------------|--------------------|
|                | Research institute                               | B    | Meitan County<br>Xima Town<br>Xinchang Village  | 8*32             | 3    | 5   | 3,840.00               | 120.78                           | 463,792.40      |                    |
|                |  | B    | Zunyi County<br>Dieguan Town<br>Lianxin Village | 8*32             | 3    | 5   | 3,840.00               | 120.78                           | 463,792.40      |                    |
|                |  | B    | Suiyang County<br>Wangcao Town<br>Xiasi Village | 8*33             | 3    | 5   | 3,840.00               | 120.78                           | 463,792.40      |                    |
|                |  | B    | Tongzi County<br>Jiuba Town<br>Shanbao Village  | 8*34             | 3    | 5   | 3,840.00               | 120.78                           | 463,792.40      |                    |
| Longyan,Fujian | Jiangsu Agriculture mechanism Research institute | A    | Longyan Research Institute for Science          | 9.6*32           | 1    | 1   | 322.00                 | 626.40                           | 201,701.20      | 1,685,836.88       |
|                |  | B    | Changting County Hetian Town Songlin Village    | 8*32             | 3    | 8   | 6,144.00               | 120.78                           | 742,067.84      |                    |
|                |  | B    | Shanghang County Lufeng Town                    | 8*33             | 3    | 8   | 6,144.00               | 120.78                           | 742,067.84      |                    |



| Beneficiary  | Supplier   | Type      | Construction site       | Span* length (m) | Span | No | Area (m <sup>2</sup> ) | Unit cost (RMB/m <sup>2</sup> ) | Sub-total (RMB) | Total Amount (RMB) |
|--------------|--|-----------|-------------------------|------------------|------|----|------------------------|---------------------------------|-----------------|--------------------|
|              |  |           | Fengkang Village        |                  |      |    |                        |                                 |                 |                    |
| Dali, Yunnan | Jiangsu Agriculture mechanism Research institute | Upgrading | Xiangyun County of Dali |                  |      |    | 31,302.00              | 69.30                           | 2,169,313.66    | 2,169,313.66       |

**Table No.4: Technical Assessment of the alternative technology of tobacco sector**

| Area    | Seedlings Quality | Healthy seedling produced / m <sup>2</sup> | Seedling lost after transplanting | Variation of Seedlings harvesting schedule (early/late) | Disease incidence on seedlings | Market acceptance | Alternative technologies             |
|---------|-------------------|--|-----------------------------------|---|--------------------------------|-------------------|--------------------------------------|
| Chifeng | Good              | 3,000-3,500                                | 2-3%                              | Little earlier  | Reduced                        | Acceptable        | Suspended boxes, overhead irrigation |
| Dali    | Good              | 810  | 1%                                | No  | No                             | Acceptable        | Floating tray                        |
| Enshi   | Good              | 450  | 5%                                | No  | Reduced                        | Acceptable        | Floating tray                        |
| Linyi   | Average           | 500  | 5%                                | 10 days earlier   | Reduced                        | Acceptable        | Floating tray                        |
| Longyan | Good              | 235  | None                              | No  | Reduced                        | Acceptable        | Suspended tray, overhead irrigation  |
| Nanping | Good              | 400  | 1%                                | No  | No                             | Acceptable        | Floating tray                        |
| Nanyang | Good              | 700  | None                              | No  | Decreased by 20%               | Acceptable        | Floating tray                        |
| Zunyi   | Better            | 800  | 2%                                | Later   | Reduced                        | Acceptable        | Floating tray                        |





## 南平烟区甲基溴淘汰育苗示范中心项目



- 一、南平烟区简介
- 二、项目基本情况介绍
- 三、项目招投标情况
- 四、项目示范中心建设情况
- 五、项目验收



## 南平烟区甲基溴淘汰育苗示范中心项目



### 地理位置

南平市地处福建省北部，武夷山脉东南坡、闽江上游；位于东经 $117^{\circ}12'$  -  $119^{\circ}17'$ 、北纬 $26^{\circ}15'$  -  $28^{\circ}19'$ 。



## 南平烟区甲基溴淘汰育苗示范中心项目

南平烟区简介

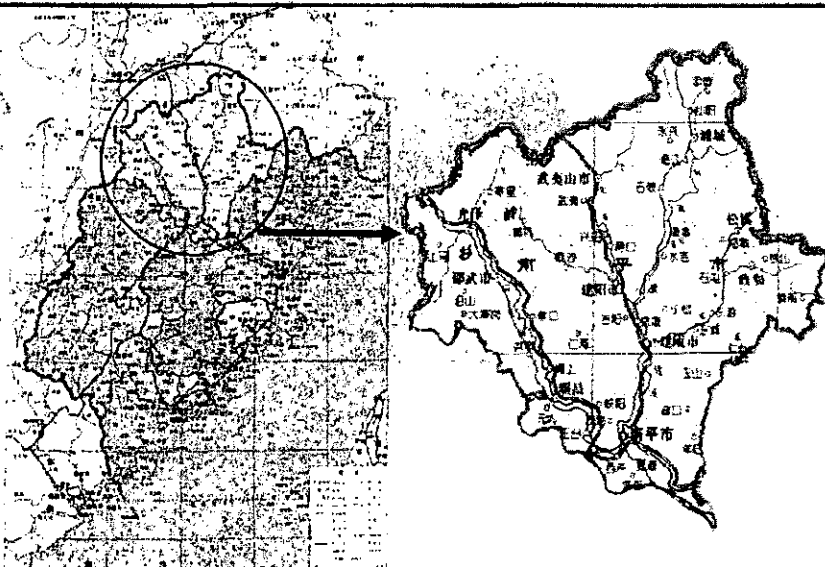
### 南平市概况

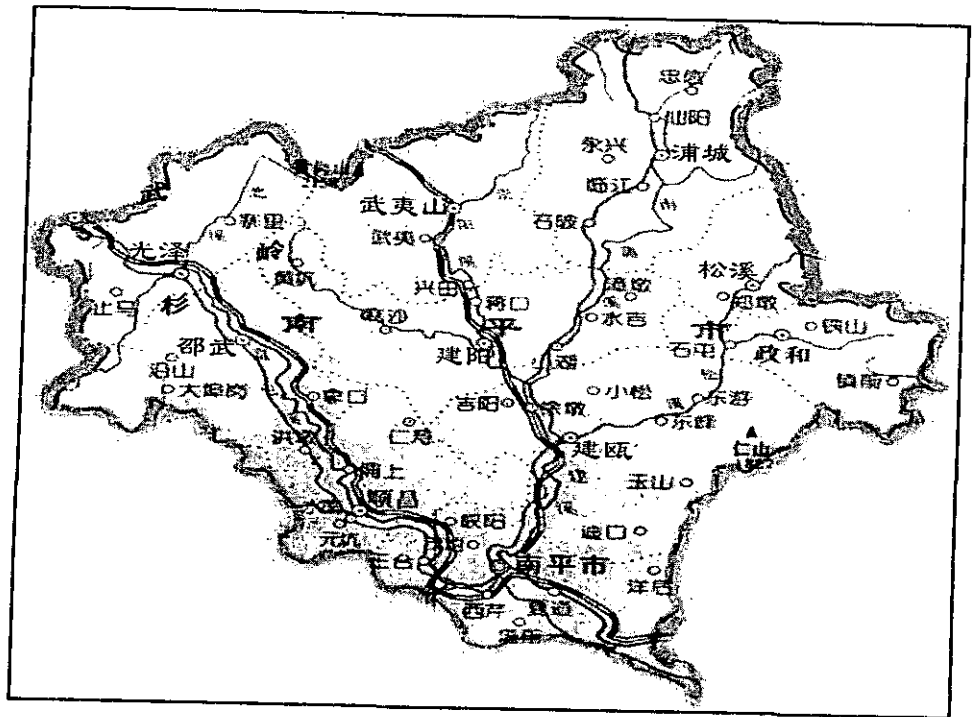
南平市下辖5县4市1区，128个乡镇，土地面积26301平方公里；地处中亚热带，自然条件优越，素有“绿色金库”和“粮仓”之称，是适宜发展优质烤烟的地区。




## 南平烟区甲基溴淘汰育苗示范中心项目

南平烟区简介







CHINA TOBACCO  
中国烟草

### 南平烟区甲基溴淘汰育苗示范中心项目

南平烟区

#### 生产规模

南平市2006年烟叶种植面积22.2万亩，收购烟叶63.3万担。2007计划种植22.7万亩，收购烟叶66.07万担。



## 南平烟区甲基溴淘汰育苗示范中心项目



- 一、南平烟区简介
- 二、项目基本情况介绍
- 三、项目招投标情况
- 四、项目示范中心建设情况
- 五、项目验收



## 南平烟区甲基溴淘汰育苗示范中心项目



烟草行业甲基溴淘汰赠款由执行《关于消耗臭氧层物质的蒙特利尔议定书》多边基金提供，国际执行机构是联合国工业发展组织，国家环保总局外经办负责具体资金理。



## 南平烟区甲基溴淘汰育苗示范中心项目

项目总体目标

总体建设目标是在2006年底建成南平烟区集约化育苗示范中心，2007年底完全淘汰甲基溴在南平地区烟草上的使用，保证烤烟育苗的安全化生产。



## 南平烟区甲基溴淘汰育苗示范中心项目

项目管理

- 1、我市烤烟播种时间为12月10日至25日，因此项目工程必须准时完成，保证育苗不受影响；
- 2、季清波副经理召开项目启动会议，要求加强管理，细化职责，并成立了项目领导小组、项目办公室、项目物质采购招投标小组和育苗示范中心工作小组；
- 3、南平市公司下发文件《关于做好“甲基溴淘汰集约化育苗示范中心（二期）”建设工作的通知》（南烟旬叶[2006]171号）对项目进行管理。





## 南平烟区甲基溴淘汰育苗示范中心项目

项目管理

### 项目领导小组

组长：季济武

副组长：徐 蕾 杨全忠 占朝琳

成员：刘雷刚 吕潭斌 王新旺

陈乾锦 唐义忠

### 项目办公室

主任：徐 蕾

成员：刘雷刚 吕潭斌 王新旺

### 育苗示范中心工作小组

组长：杨全忠 占朝琳

成员：陈乾锦 杨隆飞 李小龙 徐辰生



## 南平烟区甲基溴淘汰育苗示范中心项目

项目施工进度

| 序号 | 时间进度        | 工作内容       |
|----|-------------|------------|
| 1  | 2006年8月25日  | 建设方案申报     |
| 2  | 2006年9月18日  | 建设方案批准实施   |
| 3  | 2006年9月21日  | 项目启动会议     |
| 4  | 2006年10月10日 | 邵武招投标会议    |
| 5  | 2006年10月12日 | 武夷山招投标会议   |
| 6  | 2006年11月6日  | 简易棚棚膜招投标会议 |
| 7  | 2006年12月20日 | 工程竣工       |
| 8  | 2007年3月28日  | 工程验收结束     |



### 南平烟区甲基溴淘汰育苗示范中心项目

项目规模

| 类型       | 建设地点       | 规格 (米)<br>(长×宽×高) | 数量<br>(株) | 建设面积<br>(平方米) |
|----------|------------|-------------------|-----------|---------------|
| A筒<br>易棚 | 邵武、<br>武夷山 | 14.25×4×2.2       | 1080      | 61560         |
| B型<br>棚  | 邵武、<br>武夷山 | 32×24×5.2         | 6         | 4608          |



### 南平烟区甲基溴淘汰育苗示范中心项目

项目建设规模

2007年邵武市计划种植5.5万亩，收购16.5万担；武夷山市计划种植2.85万亩，收购8.5万担。



### 南平烟区甲基溴淘汰育苗示范中心项目

项目示范中心建设情况

邵武市和武夷山市示范中心育苗移栽面积均为11610亩，分别占该市总种植面积21.1%和40.7%



### 南平烟区甲基溴淘汰育苗示范中心项目

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## 南平烟区甲基溴淘汰育苗示范中心项目

项目招投标

- 根据要求,邵武和武夷山分公司项目招投标小组分别进行了招投标工作;
- 项目办公室刘雪刚、王新旺、吕潭斌参加了项目投标会;
- 南平市公司审计科对招标程序及项目合同进行了审定。



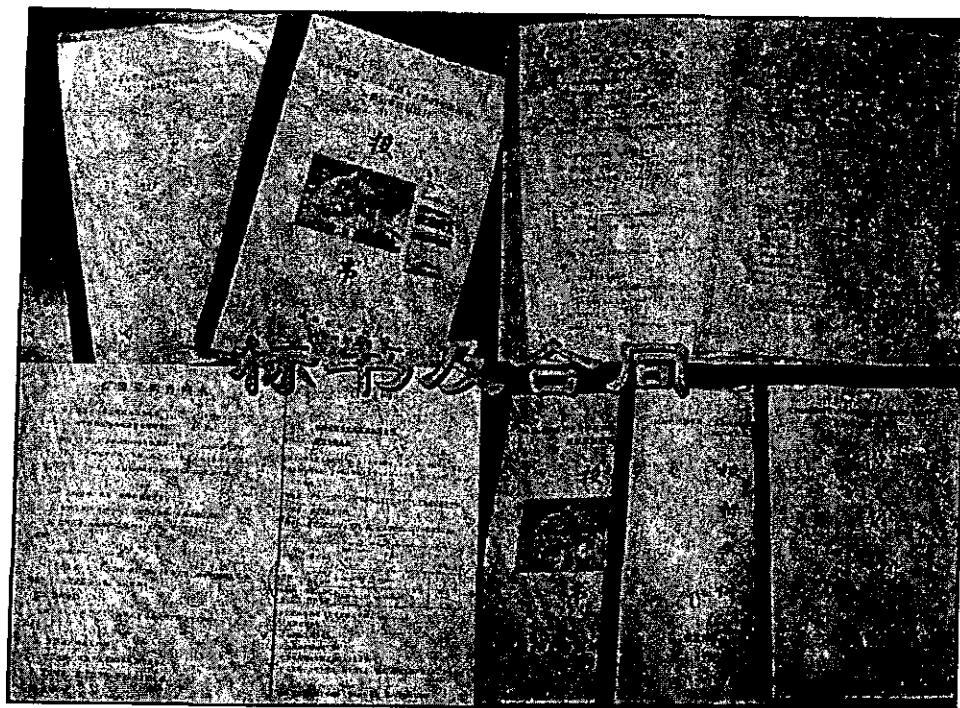
## 南平烟区甲基溴淘汰育苗示范中心项目

项目招投标





| 投标项目             | 投标单位            | 单体棚投标金额 |           | 中标单位 | 招标单位        |
|------------------|-----------------|---------|-----------|------|-------------|
|                  |                 | 简易棚     | B型棚       |      |             |
| 邵武市育苗中心温室主体建设项目  | 邵武市九美工贸有限公司     | 1849.65 | 272405.76 |      | 邵武市烟草公司     |
|                  | 昆山市昆立园艺温室工程有限公司 | 1995.00 | 122880.00 |      |             |
|                  | 烟台东海机械厂         | 1536.15 | 103680.00 | ✓    |             |
|                  | 吴江裕丰温室设备有限公司    | 1704.30 | 96000.00  |      |             |
|                  | 江西省农业机械研究所      | 1532.16 | 86945.44  |      |             |
| 武夷山市育苗中心温室主体建设项目 | 厦门裕丰环境工程有限公司    | 2120.40 | 135168.00 |      | 武夷山市烟草公司    |
|                  | 福建省三明星阳机械制造有限公司 | 1972.20 | 126720.00 |      |             |
|                  | 烟台东海机械厂         | 1536.15 | 103680.00 | ✓    |             |
| 简易棚棚膜            | 南京市科创机电设备设备有限公司 | 407.50  | —         | ✓    | 邵武、武夷山市烟草公司 |
|                  | 福建省三明市成康贸易有限公司  | 421.95  | —         |      |             |
|                  | 福州通地贸易有限公司      | 430.68  | —         |      |             |





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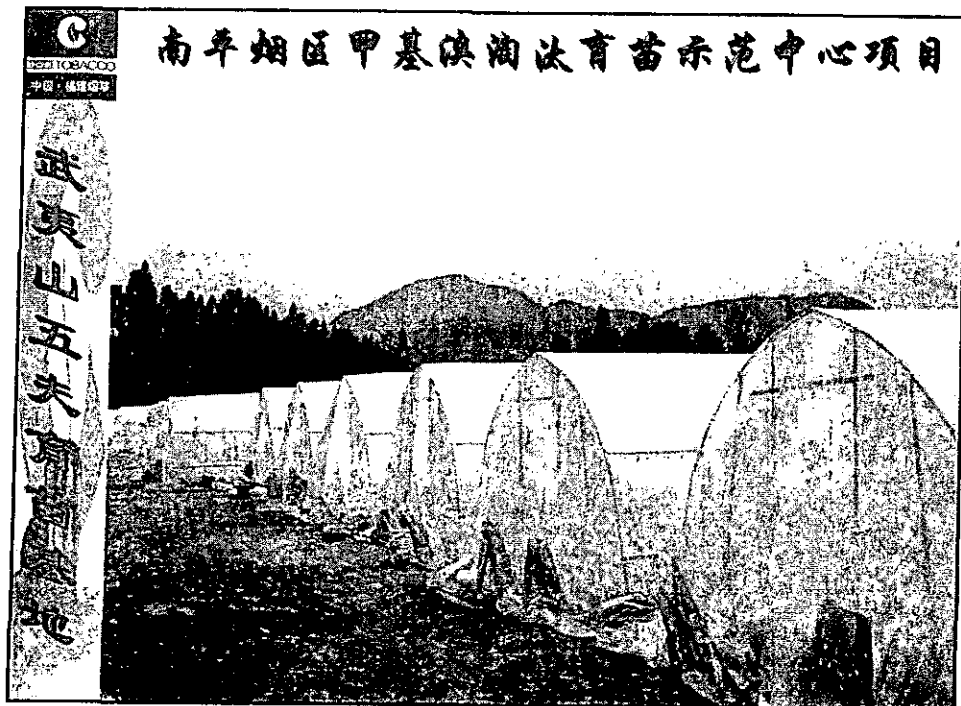


## 南平烟区甲基溴淘汰育苗示范中心项目

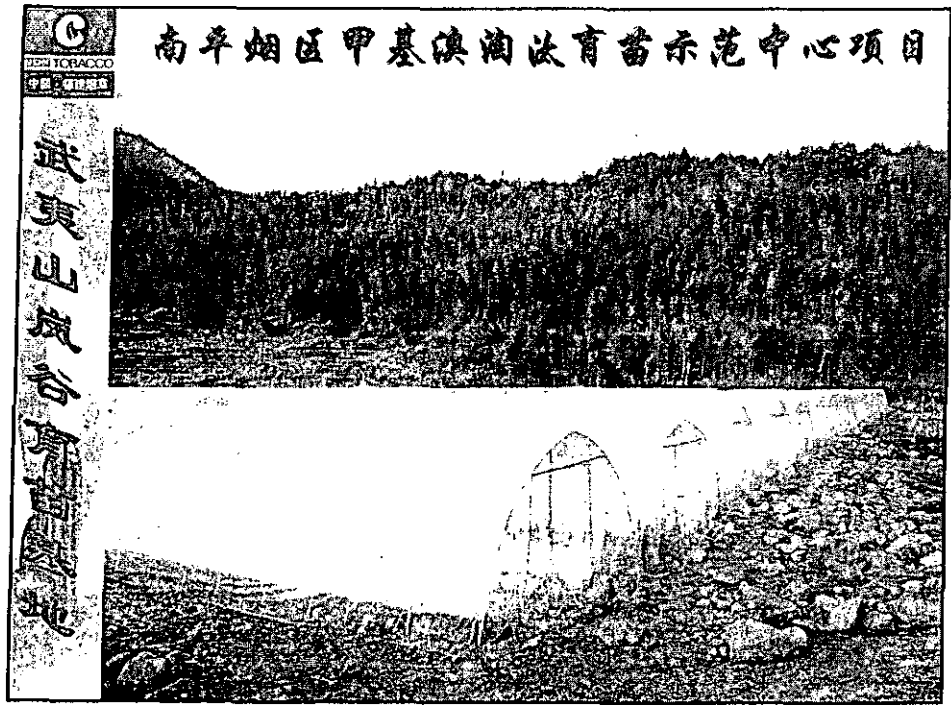


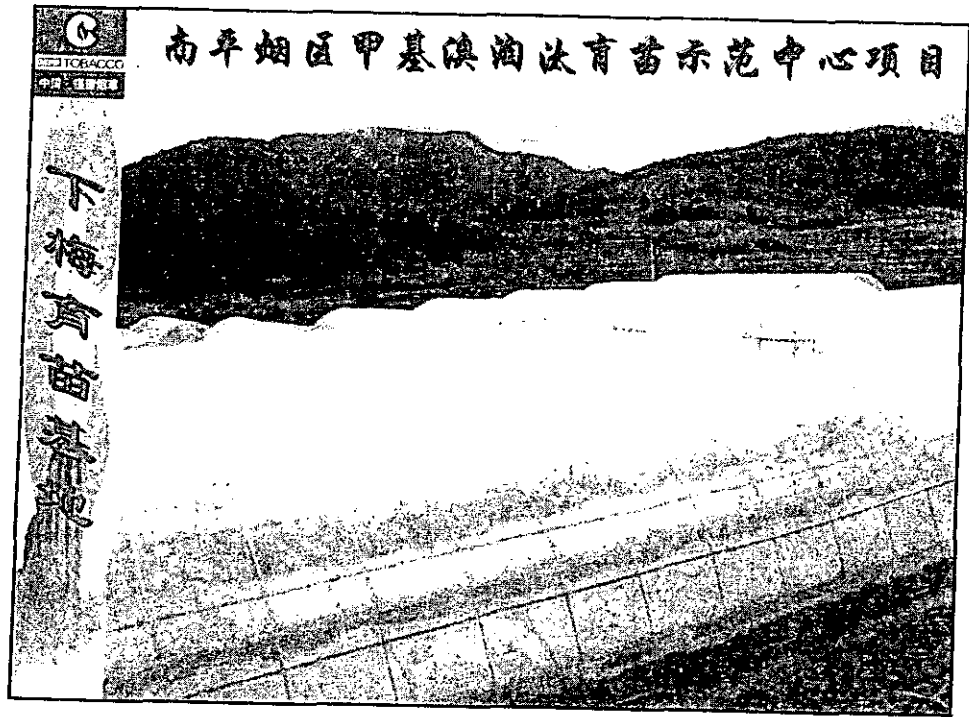
- 武夷山市育苗示范中心介绍
- 邵武市育苗示范中心介绍
- 育苗示范中心管理

|  <b>南平烟区甲基溴淘汰育苗示范中心项目</b> |          |     |
|--|----------|-----|
| <b>南平烟区甲基溴淘汰育苗示范中心项目</b>   | 武夷山市分布站点 | 数量  |
|  | 武夷烟草站    | 160 |
|  | 岚谷烟草站    | 52  |
|  | 上梅烟草站    | 20  |
|  | 兴田烟草站    | 151 |
|  | 五夫烟草站    | 99  |
|  | 星村烟草站    | 58  |





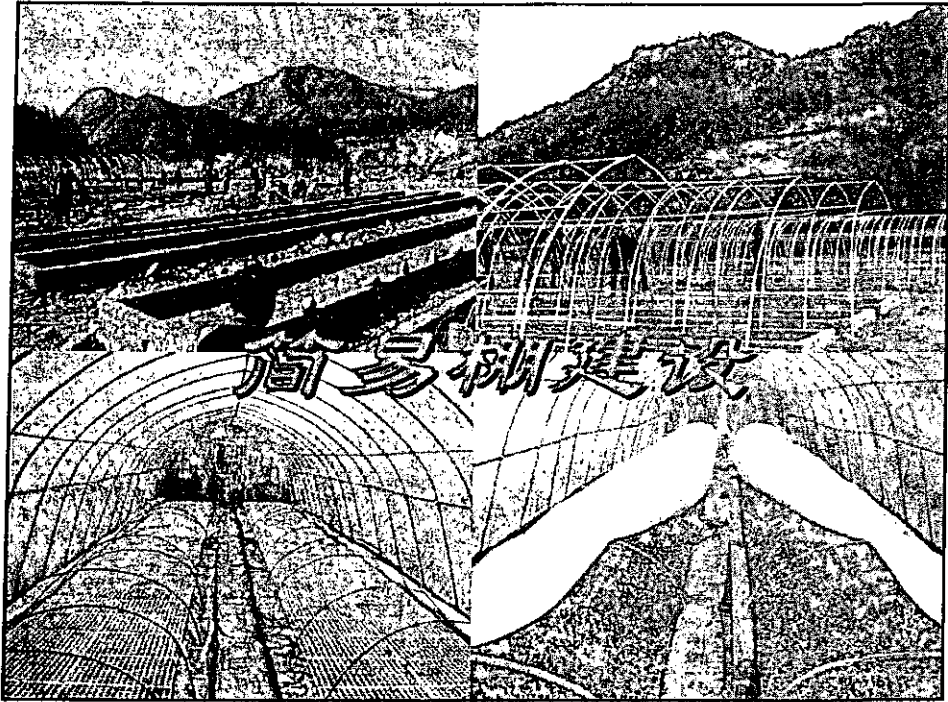






高平烟区甲基溴淘汰育苗示范中心项目

武夷山黄岗育苗基地





### 南平烟区甲基溴淘汰育苗示范中心项目

武夷山南平育苗示范中心

南岸育苗示范中心占地面积约20亩，主要建设3个钢架B型棚，建设面积2304平方米，可育苗810亩；50个简易钢架可拆卸大棚，建设面积2850平方米，可育苗1000亩。

中心同时配备仓库、办公区、播种区和垃圾池等附属设施。中心大棚建设资金40.82万元，基础设施预计50万元。

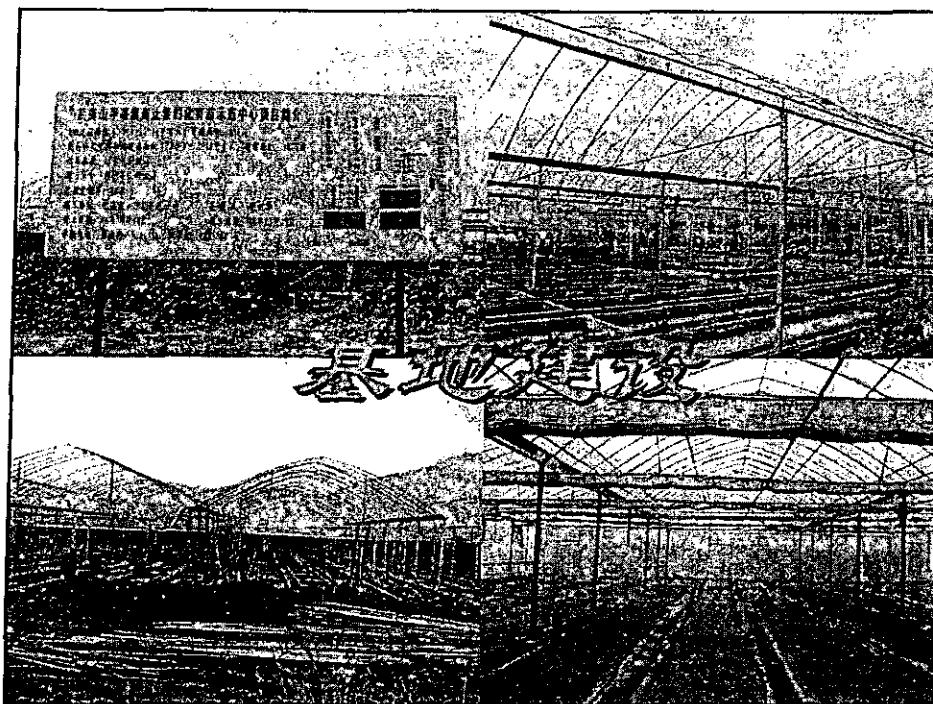


### 南平烟区甲基溴淘汰育苗示范中心项目

武夷山南平育苗示范中心

南平烟区武夷山市育苗示范中心  
NANPING TOBACCO AREA WUYISHAN CITY SEEDLING DEMONSTRATION CENTER




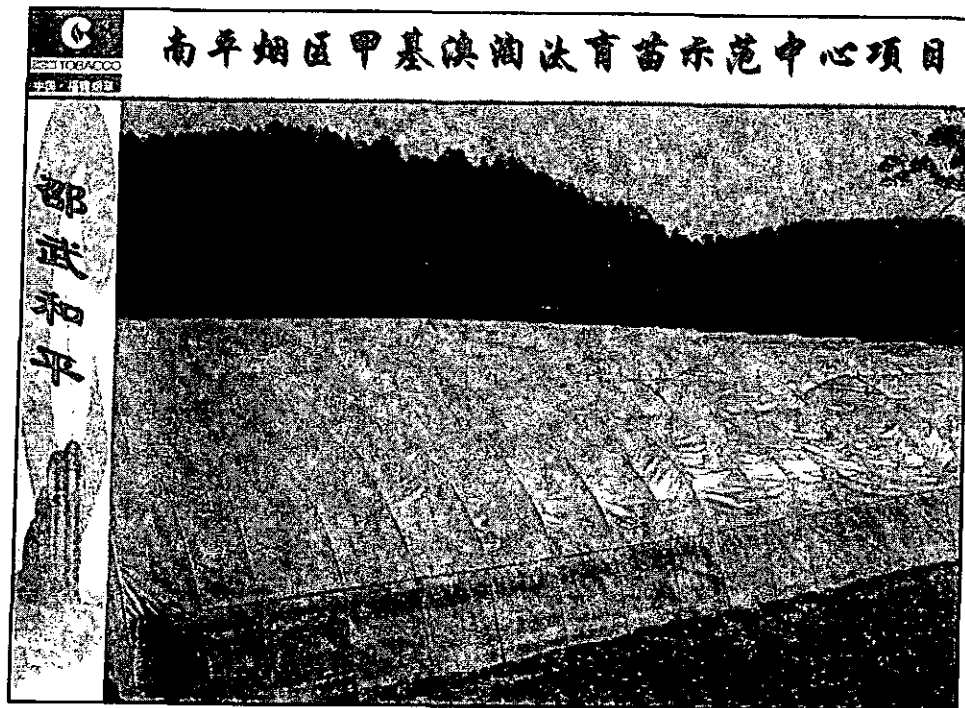


## 南平烟区甲基溴淘汰育苗示范中心项目

第四届中国烟草

- 武夷山市育苗示范中心介绍
- 邵武市育苗示范中心介绍
- 育苗示范中心管理

|  南平烟区甲基溴淘汰育苗示范中心项目<br><small>TOBACCO</small><br><small>中国烟草</small> |         |     |
|--|---------|-----|
| 育苗棚分布  | 邵武市分布站点 | 数量  |
|  | 大竹烟草站   | 183 |
|  | 和平烟草站   | 95  |
|  | 沿山烟草站   | 162 |
|  | 金坑烟草站   | 10  |
|  | 卫闽烟草站   | 10  |
|  | 肖家坊烟草站  | 80  |





南平烟区甲基溴淘汰育苗示范中心项目



邵武大竹



南平烟区甲基溴淘汰育苗示范中心项目

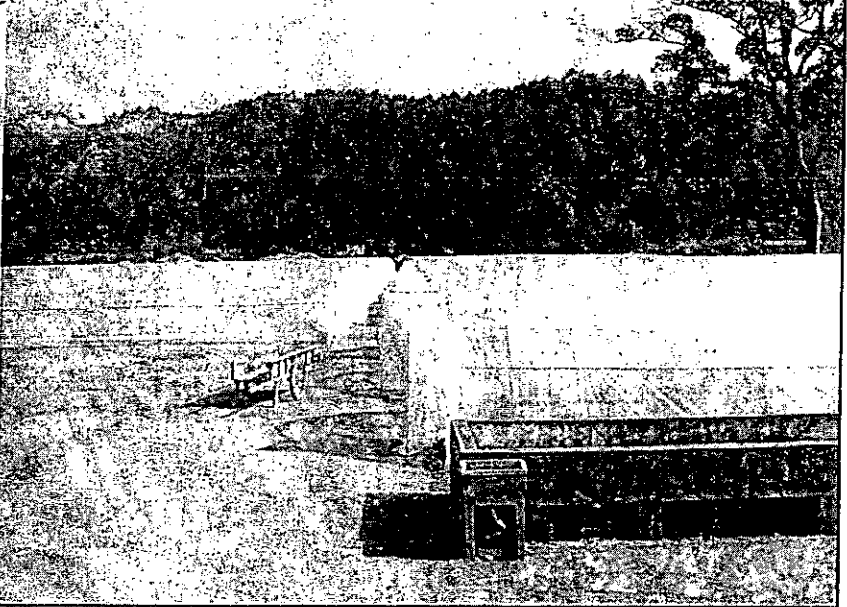
基地位于邵武市沿山镇徐溪村，占地面积15亩，共建设简易可拆卸棚80个，可育苗1600亩，大棚骨架总投入资金16万，基础设施总投入资金6万元。

邵武沿山育苗基地



# 南平烟区甲基溴淘汰育苗示范中心项目

邵武市郊外烟区

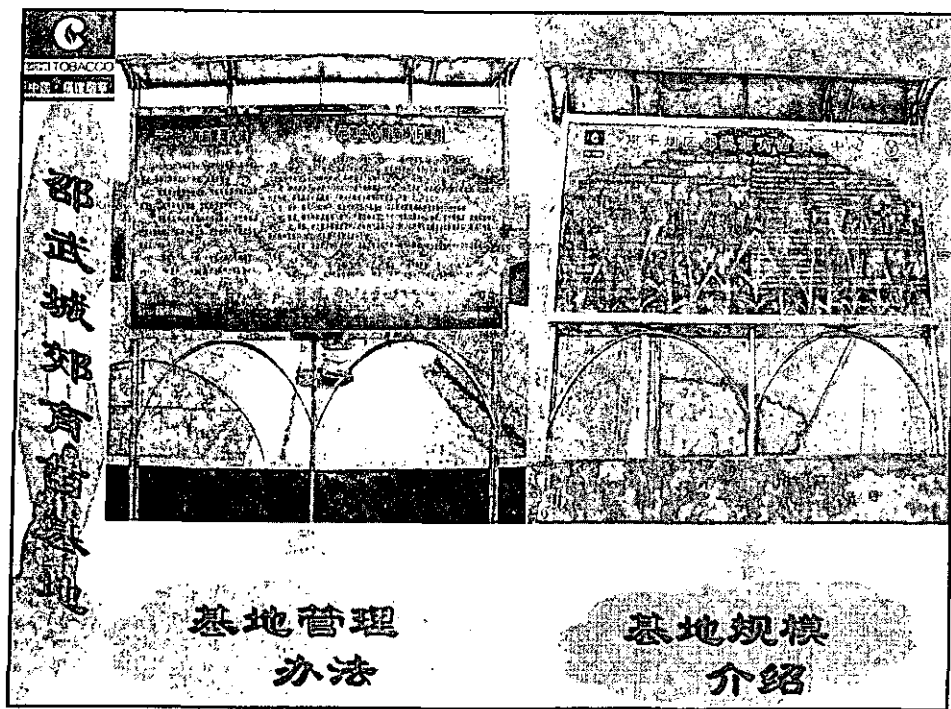
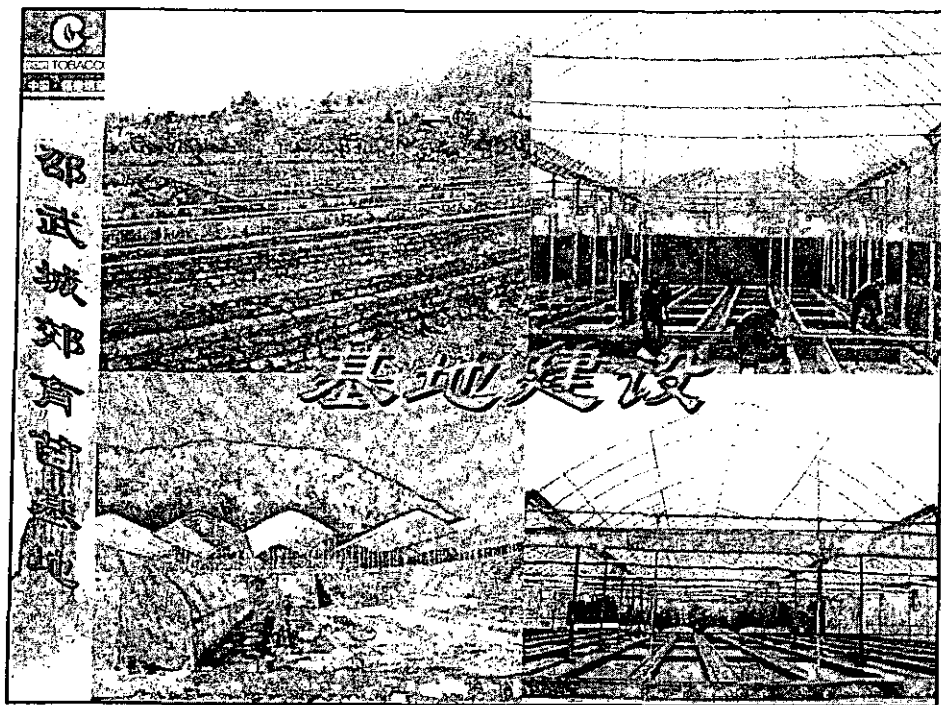


# 南平烟区甲基溴淘汰育苗示范中心项目

邵武市郊外烟区

基地位于邵武市城郊镇香铺村，占地面积12亩；2005年建设12个钢架大棚，2006年新建3个B型棚，总共可育苗350亩。钢架大棚总投资41.5万元，基础设施总投资38.6万元。





**南平烟区甲基溴淘汰育苗示范中心项目**

项目示范中心介绍

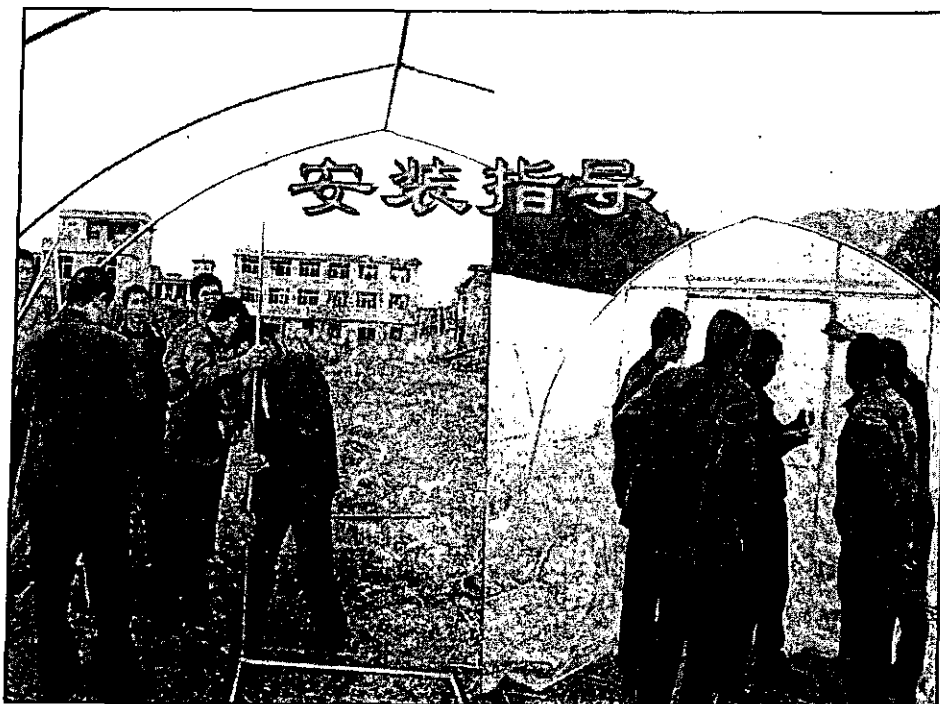
- 武夷山市育苗示范中心介绍
- 邵武市育苗示范中心介绍
- 育苗示范中心管理

**南平烟区甲基溴淘汰育苗示范中心项目**

项目示范中心介绍

- 简易棚温室相对集中，形成集约化育苗基地。育苗专业户签订合同后拥有使用权，并负责管理，属于小型集约化育苗，就近出售给烟农，操作性强，利于推广；
- 以B型棚为中心，成立现代化商品育苗基地。建立商品化育苗基地，配备仓库、办公区、播种区和垃圾池等附属设施，漂浮育苗操作技术规范程度高，消毒设施齐全；
- 专业户集中管理，确保育苗质量

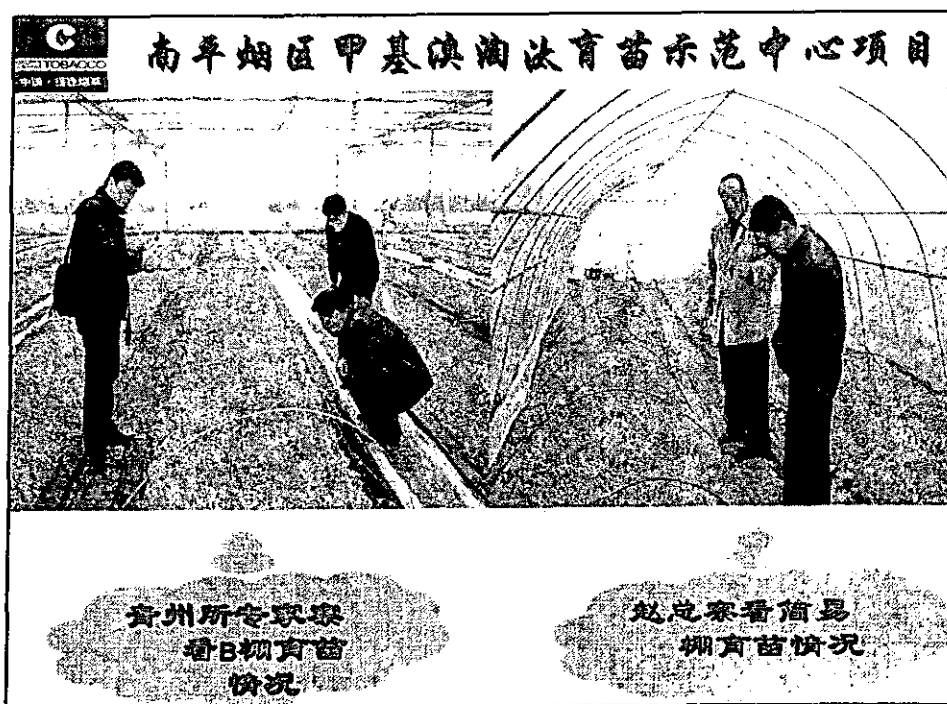
烟草公司负责提供所有育苗中心育苗物质，并根据需要对育苗专业户进行育苗培训，加强育苗中心的监督和管理。



**C**  
BEST TOBACCO  
412-6112

烟草公司  
烟草公司  
烟草公司

商品化育苗模式，聘请育苗专业户进行育苗管理，并优惠出售给烟农，烟草公司负责指导培训工作





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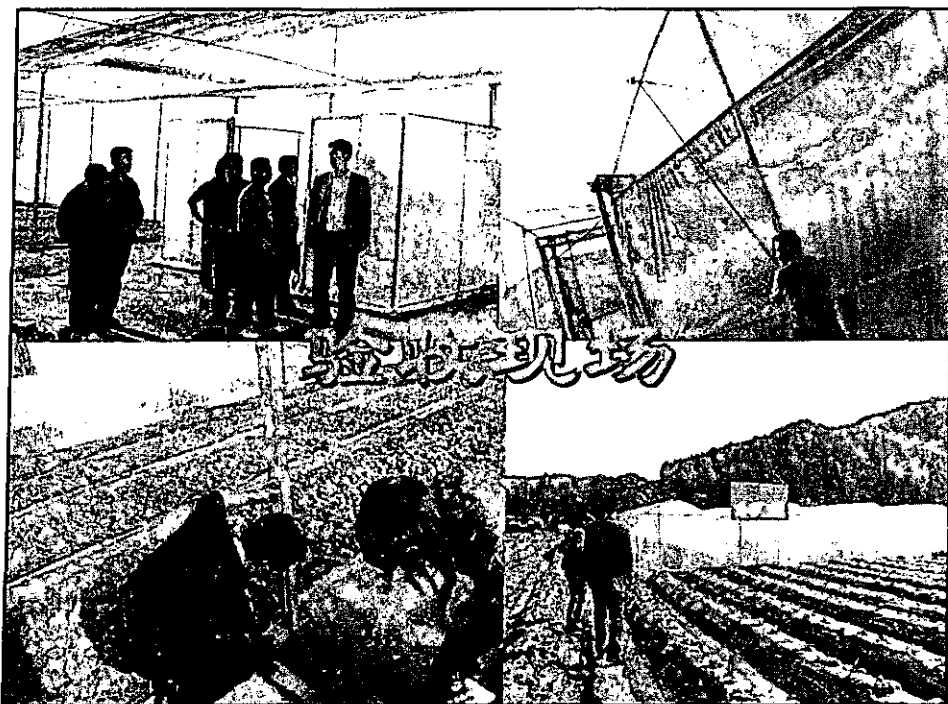
项目验收

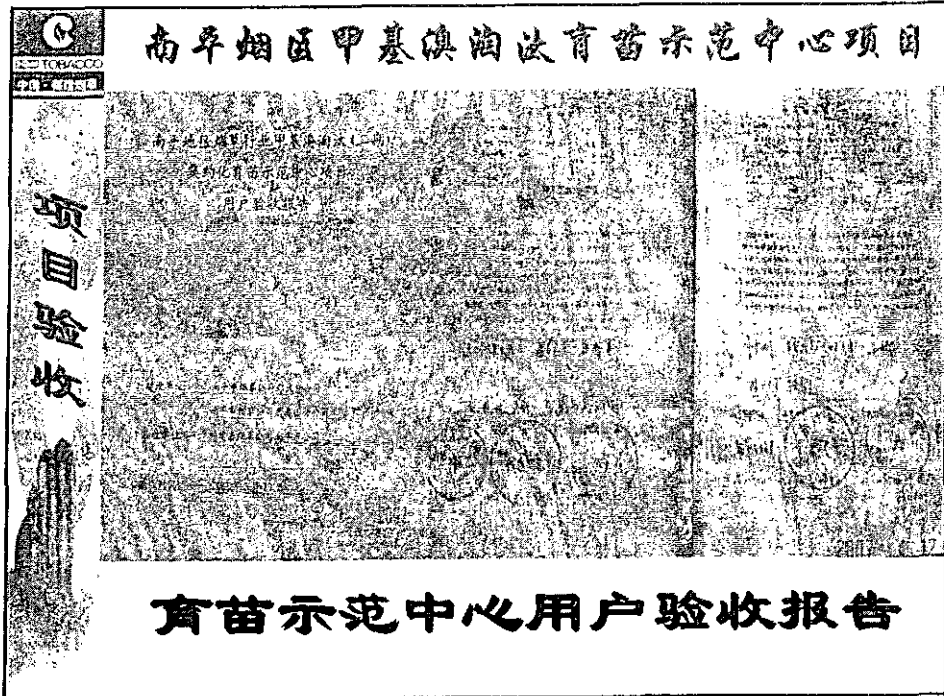
- 南平市公司组织部武和武夷山分公司审计、监察、综合计划等科室以及项目建设领导小组相关人员成立验收小组对项目进行验收；
- 根据《烟草行业甲基溴淘汰（二期）“甲基溴淘汰集约化育苗示范中心”建设工作实施指南》要求对项目物质采购招投标资料、采购合同以及资金往来发票等进行了审核；
- 召开项目验收会议，听取建设单位及施工单位的建设报告，最后签定《项目验收表》。





# 南平烟区甲基溴淘汰育苗示范中心项目

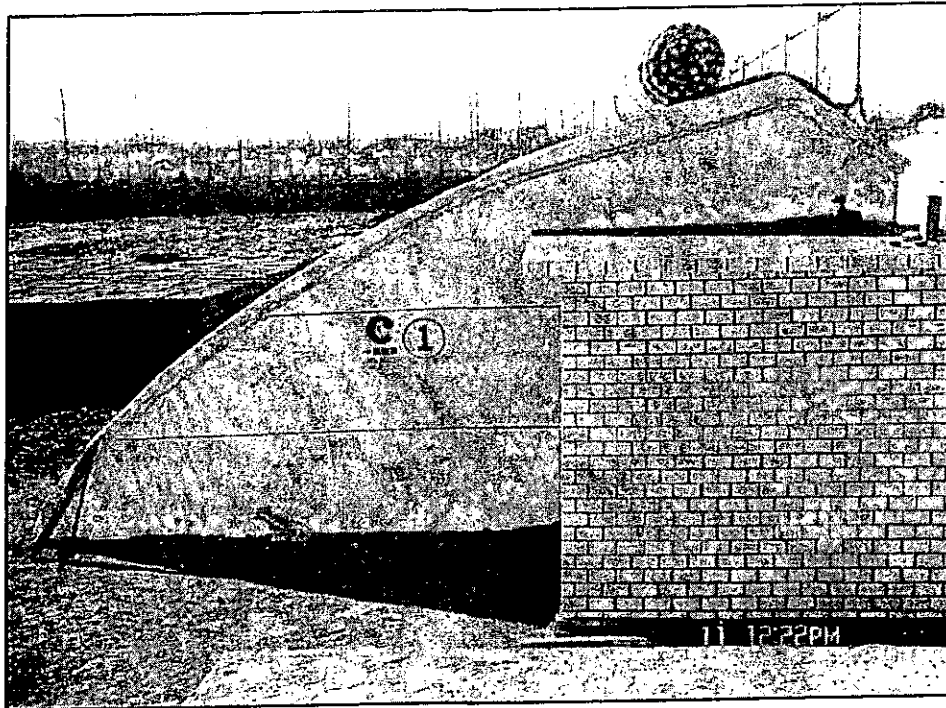
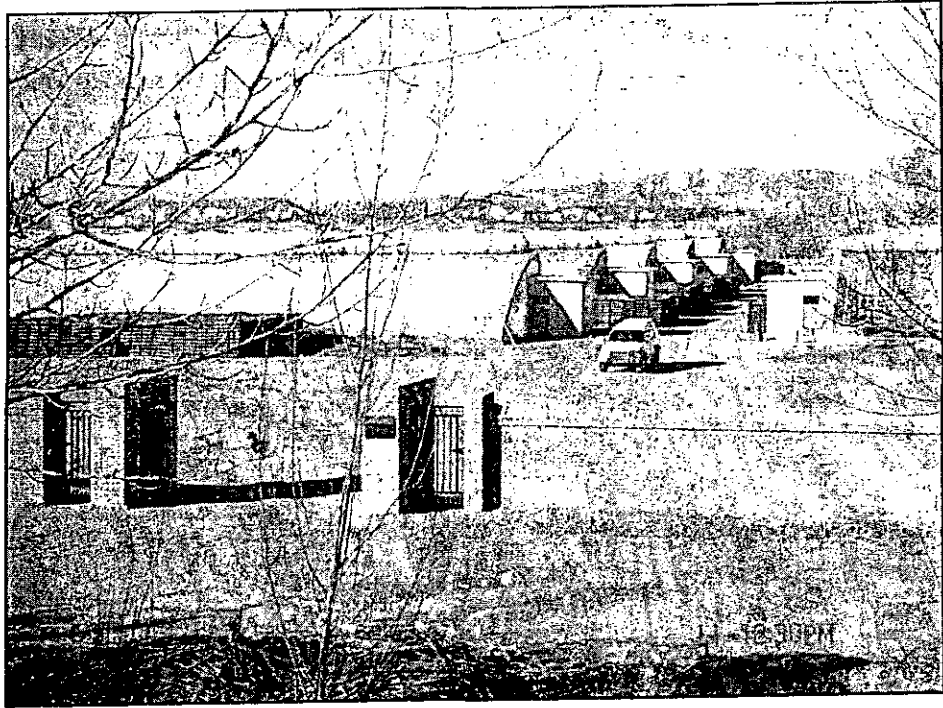


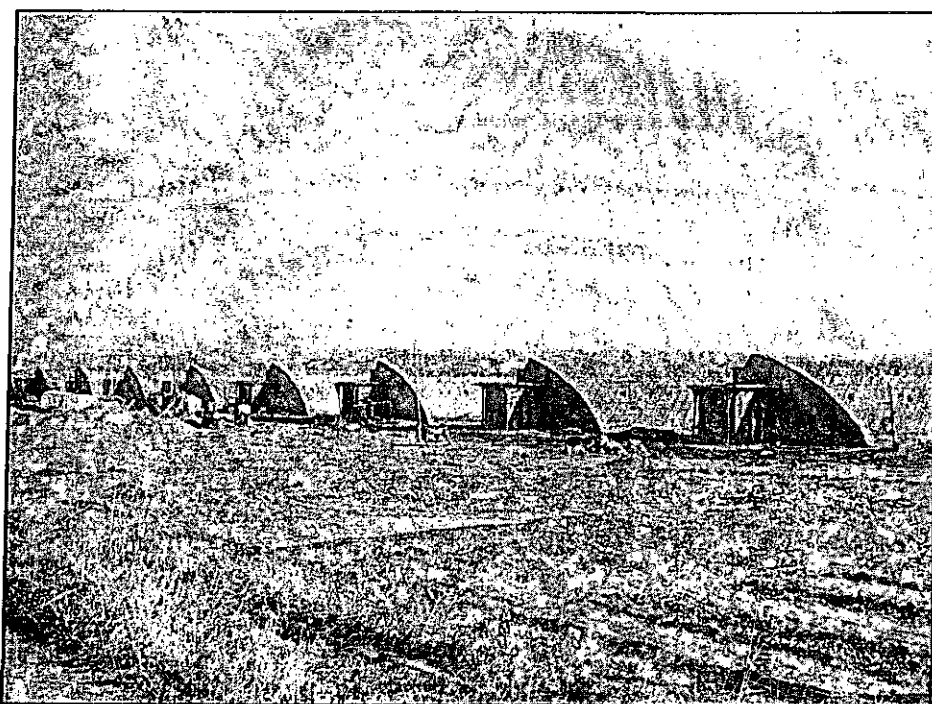




热烈欢迎联合国工业发展组织  
驻华代表处、国家环保总局、  
国家烟草专卖局、内蒙古自治区  
烟草专卖局（公司）领导来  
我市检查指导







履行承诺 保护环境

# 项目区概况

## 赤峰市基本烟田规划及基础设施项目分布图

赤峰市位于内蒙古自治区东部，是著名的“红山文化”的发源地。全市总面积11.79万平方公里，总人口280万人。赤峰市地处东北、华北、蒙古高原三大板块的交汇处，具有得天独厚的区位优势。近年来，随着国家西部大开发战略的深入实施，赤峰市的基础设施建设和经济社会发展取得了显著成就。特别是随着“一带一路”倡议的推进，赤峰市的对外开放水平不断提高，为全市经济社会的全面发展注入了新的活力。在农业方面，赤峰市拥有悠久的烟草种植历史，烟草产业已成为全市农业经济的重要组成部分。为了进一步促进烟草产业的可持续发展，赤峰市制定了基本烟田规划及基础设施项目分布图，旨在通过科学规划和合理布局，提高烟草生产的效率和效益，推动全市农业现代化进程。



| 项目  | 数量      |
|-----|---------|
| 公路  | 1120 公里 |
| 铁路  | 120 公里  |
| 桥梁  | 150 座   |
| 涵洞  | 100 座   |
| 水渠  | 100 公里  |
| 机井  | 100 眼   |
| 水库  | 10 座    |
| 水电站 | 10 座    |
| 变电站 | 10 座    |
| 学校  | 10 所    |
| 医院  | 10 所    |
| 派出所 | 10 所    |
| 村委会 | 10 处    |

- 图例
- ① 基本烟田
  - ② 公路
  - ③ 铁路
  - ④ 桥梁
  - ⑤ 涵洞
  - ⑥ 水渠
  - ⑦ 机井
  - ⑧ 水库
  - ⑨ 水电站
  - ⑩ 变电站
  - ⑪ 学校
  - ⑫ 医院
  - ⑬ 派出所
  - ⑭ 村委会

## 地理坐标

- 北纬 $41^{\circ}17'$  -  $45^{\circ}24'$
- 东经 $116^{\circ}21'$  -  $120^{\circ}59'$

## 面积人口

- 总面积90021平方公里
- 总人口459万人

## 气候环境

- 年降水量400-500mm
- 无霜期135-145天
- $\geq 10^{\circ}\text{C}$ 有效积温3000 $^{\circ}\text{C}$



## 烟叶育苗形式

- 集约化母床阶段大棚育苗
- 以各烟户为单位的“双棚母床悬床假植育苗”

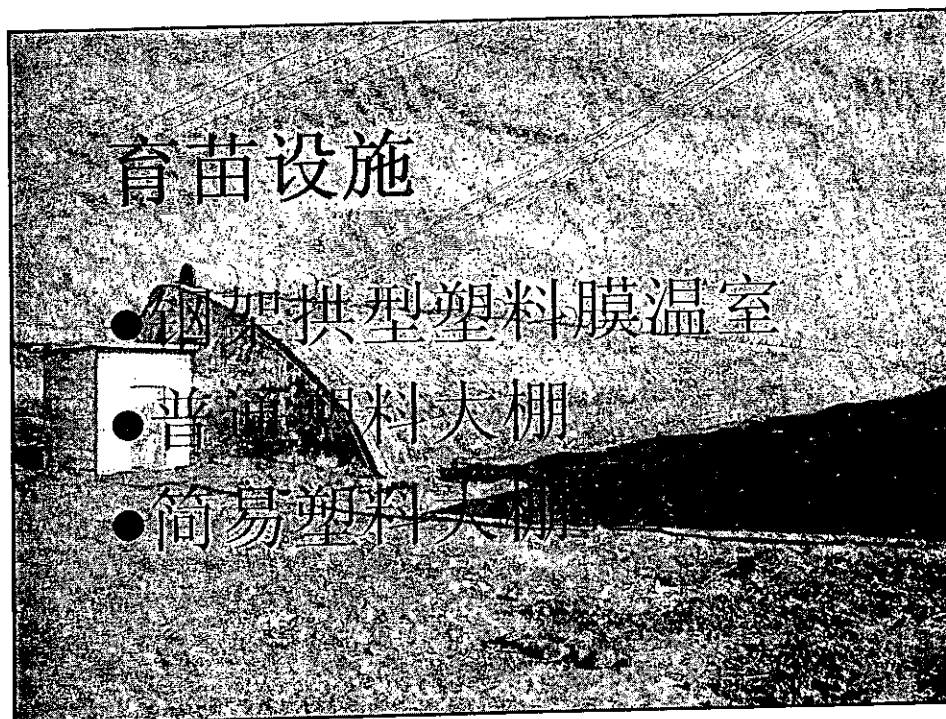


其中托盤育苗占50%

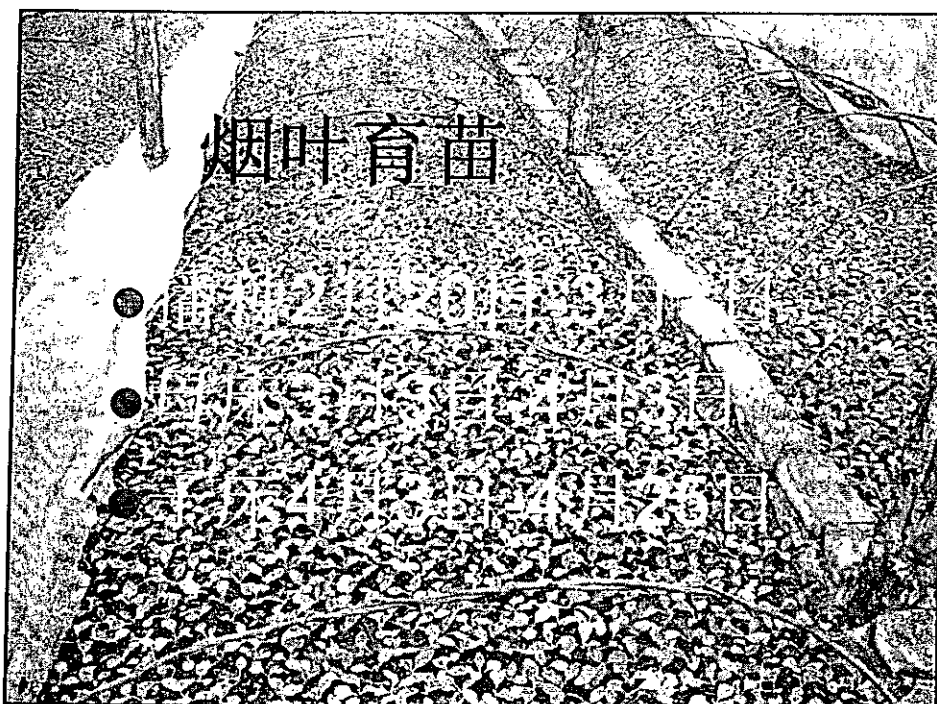


## 育苗設施

- 鋼架拱型塑料膜溫室
- 普通塑料大棚
- 簡易塑料大棚







## ■项目实施总体情况

## 甲基溴淘汰温室建设分布

- 松山区：10座
- 元宝山区：3座
- 宁城县：13座



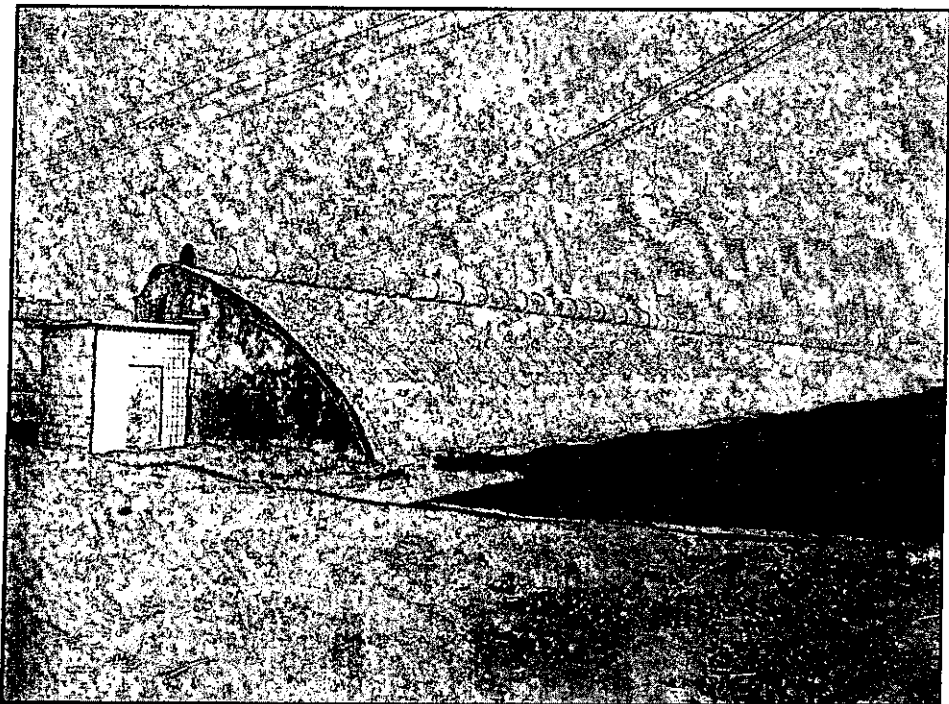
- 单座温室面积562.5m<sup>2</sup>

- 建设总面积14625 m<sup>2</sup>

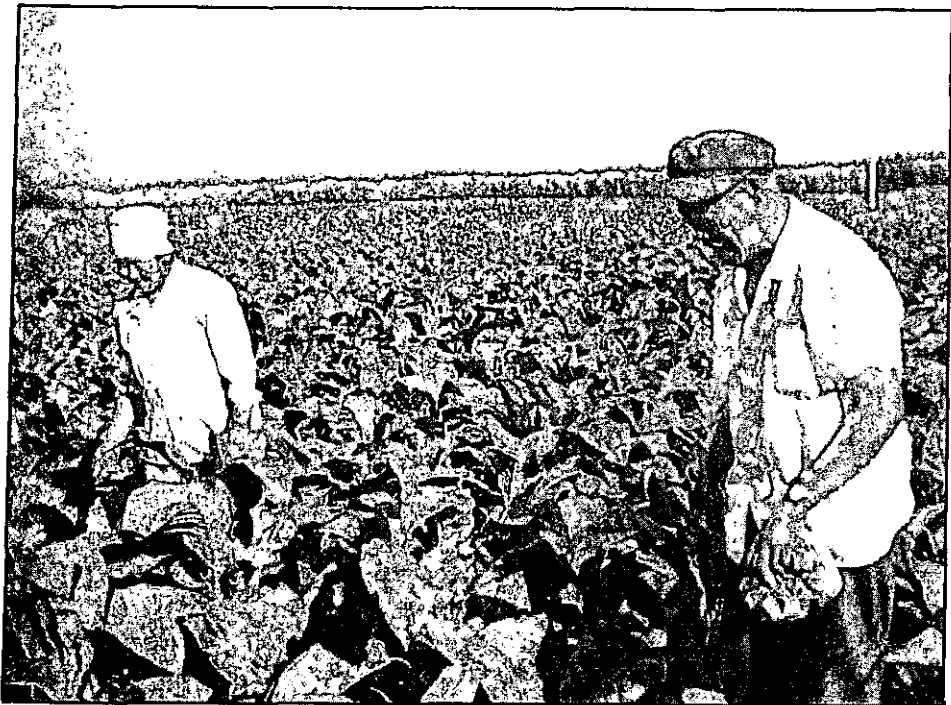
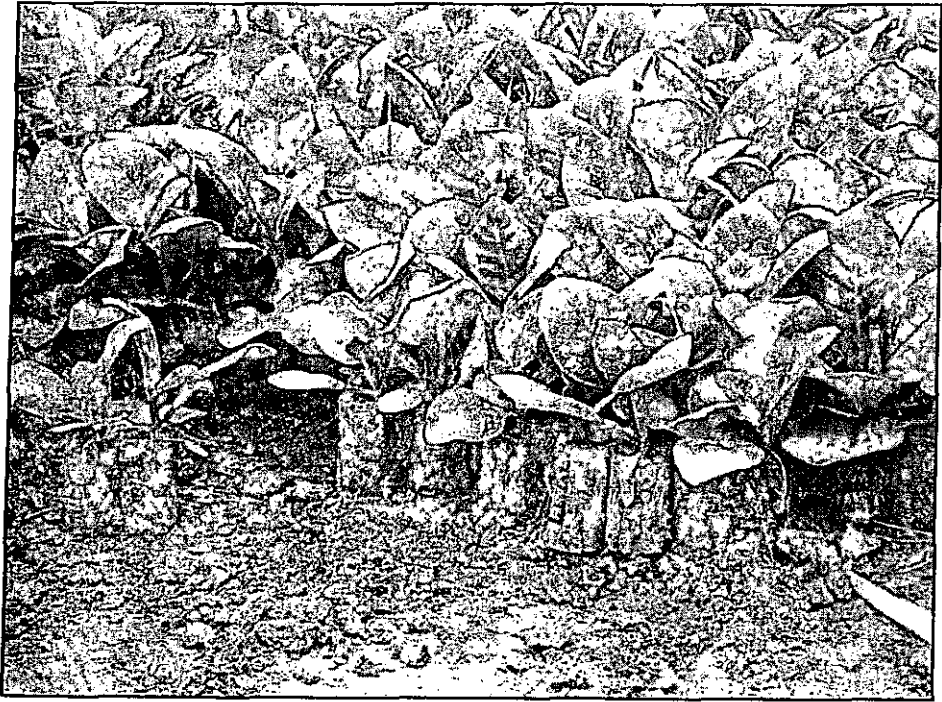
- 种植面积14625 m<sup>2</sup>

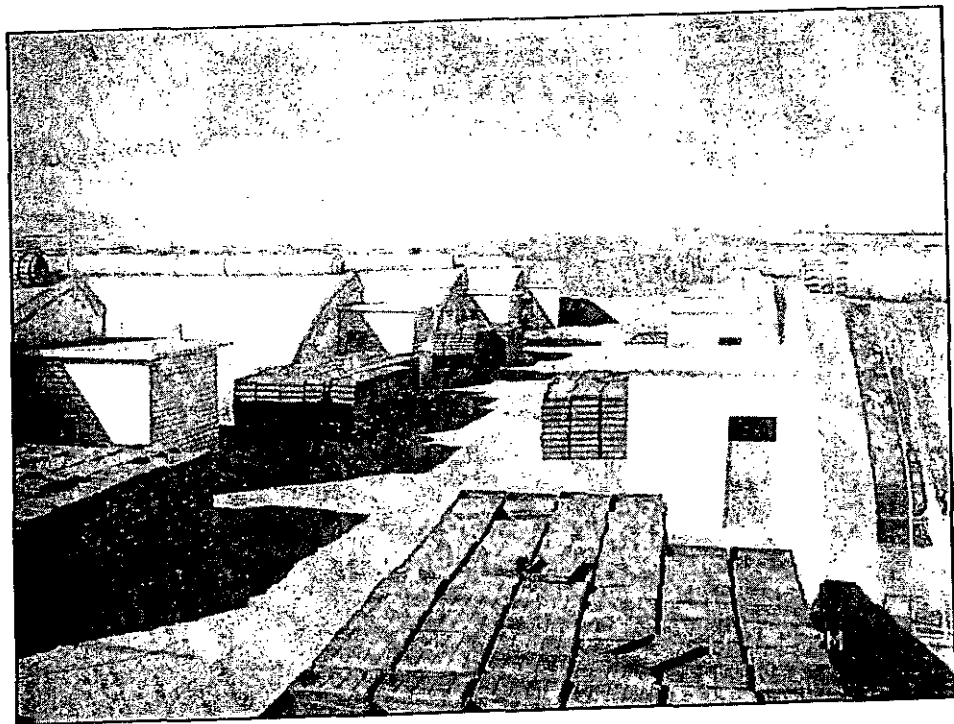
## 全市现有温室情况

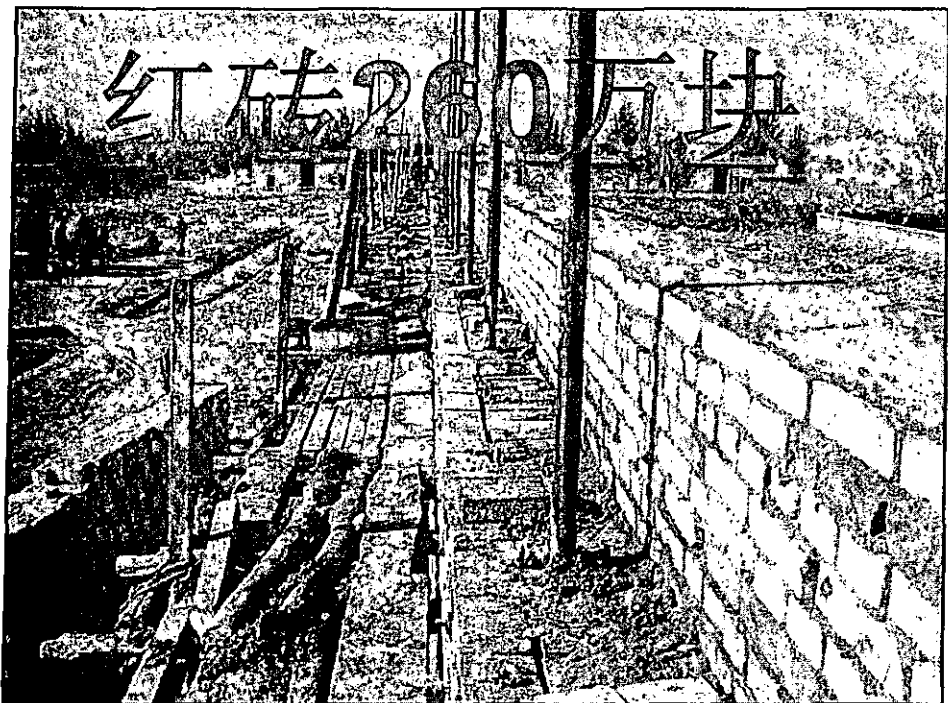
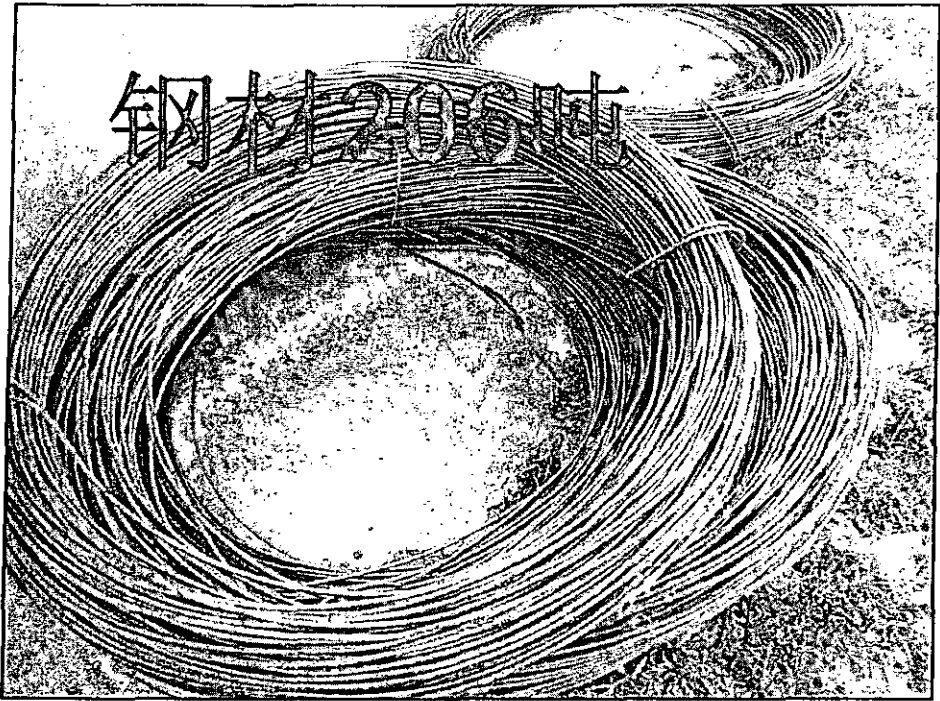
- 温室总面积17114平方米
- 可供移栽面积3.42万亩
- 占2007烟叶计划种植面积4.04万亩的84.6%

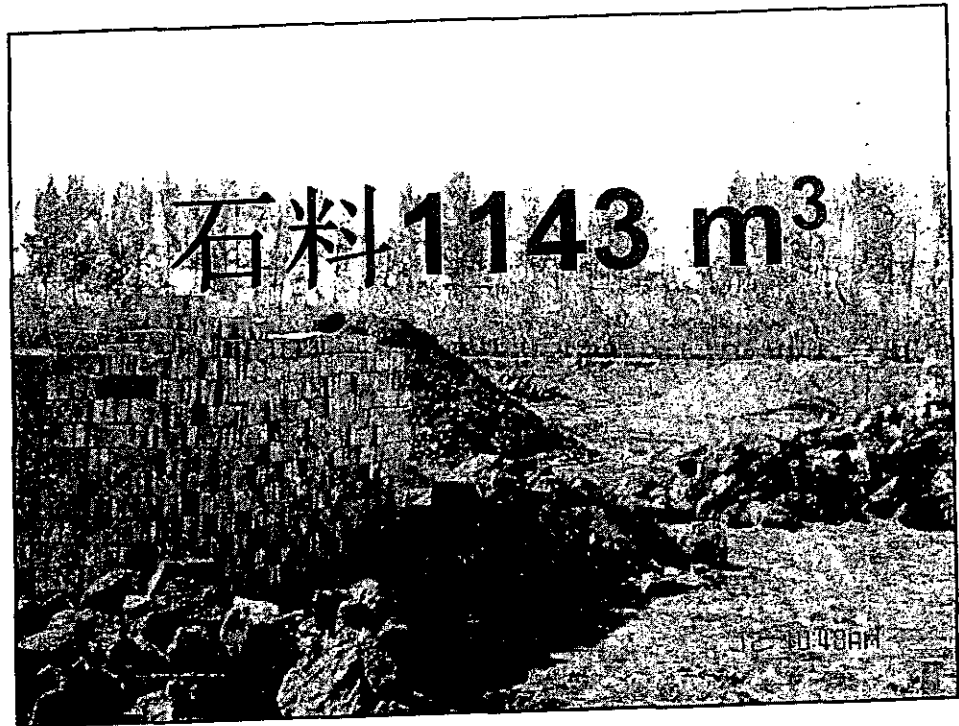




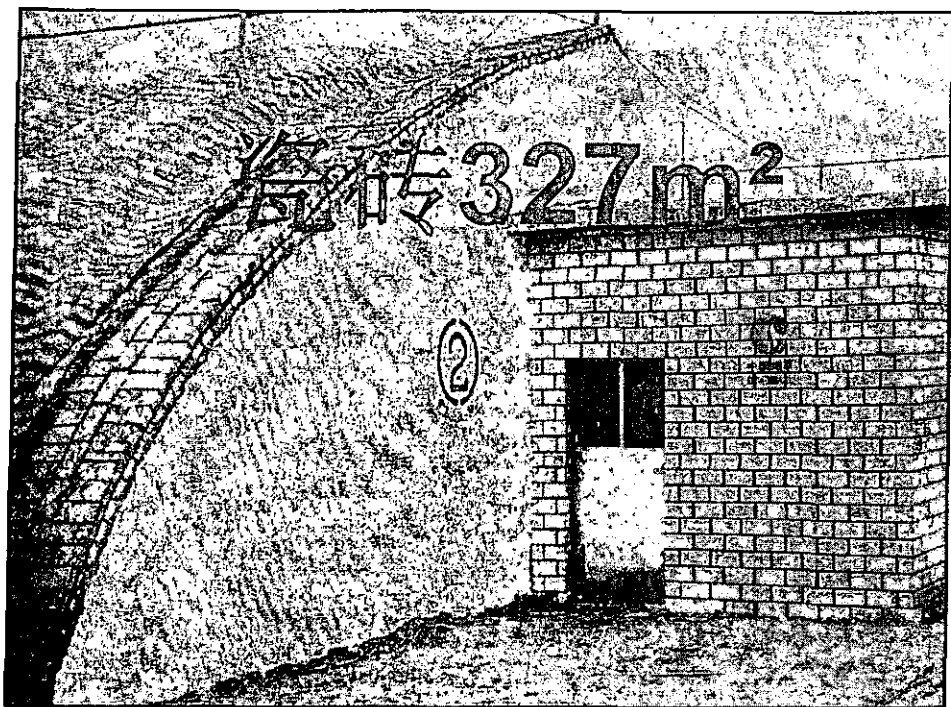
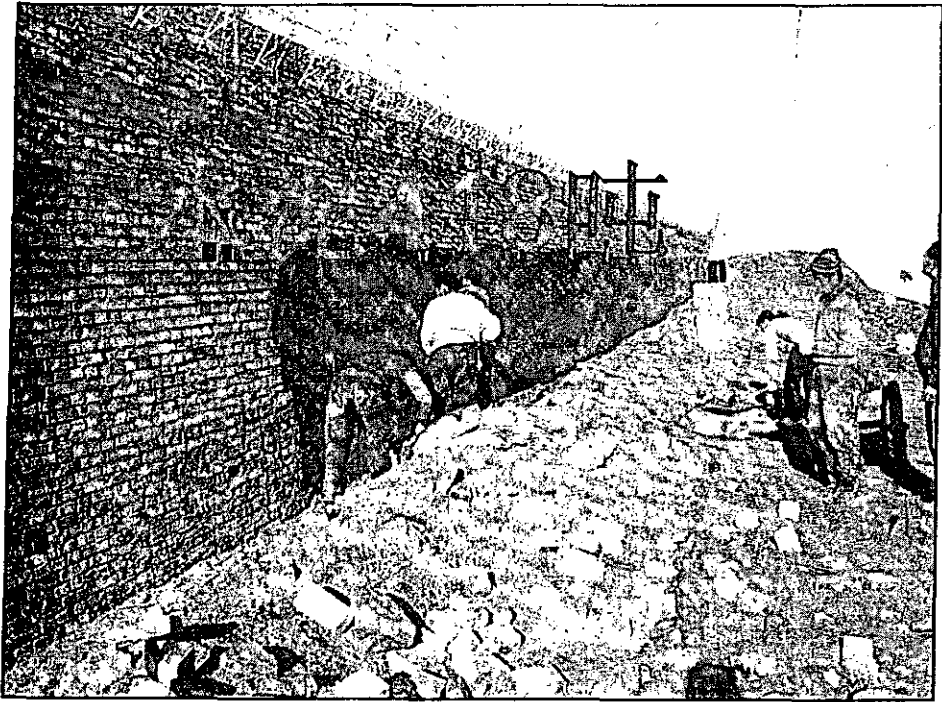


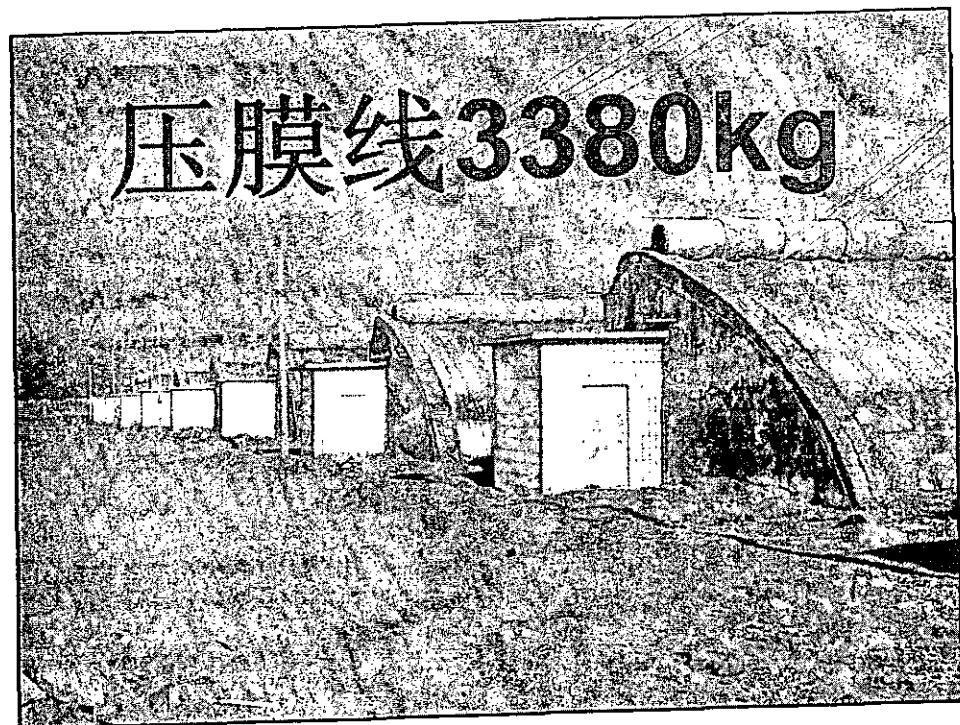
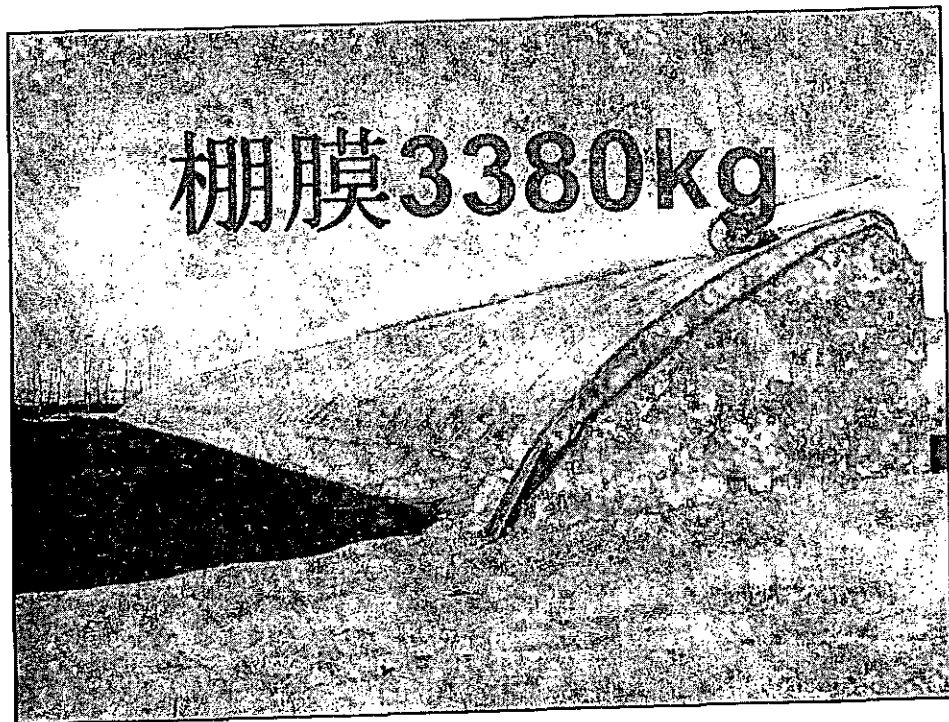


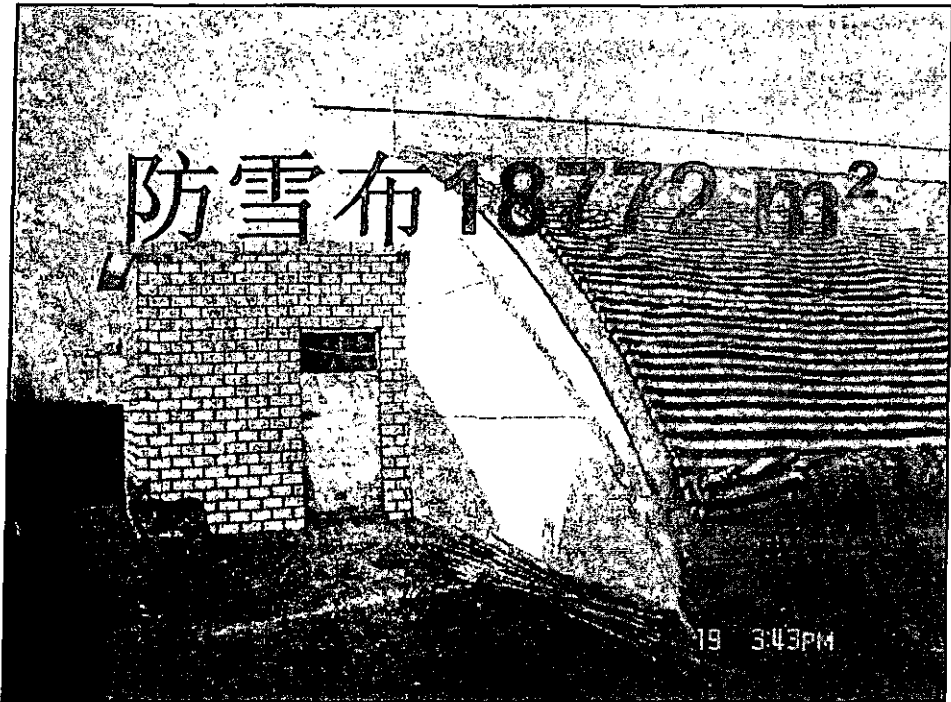










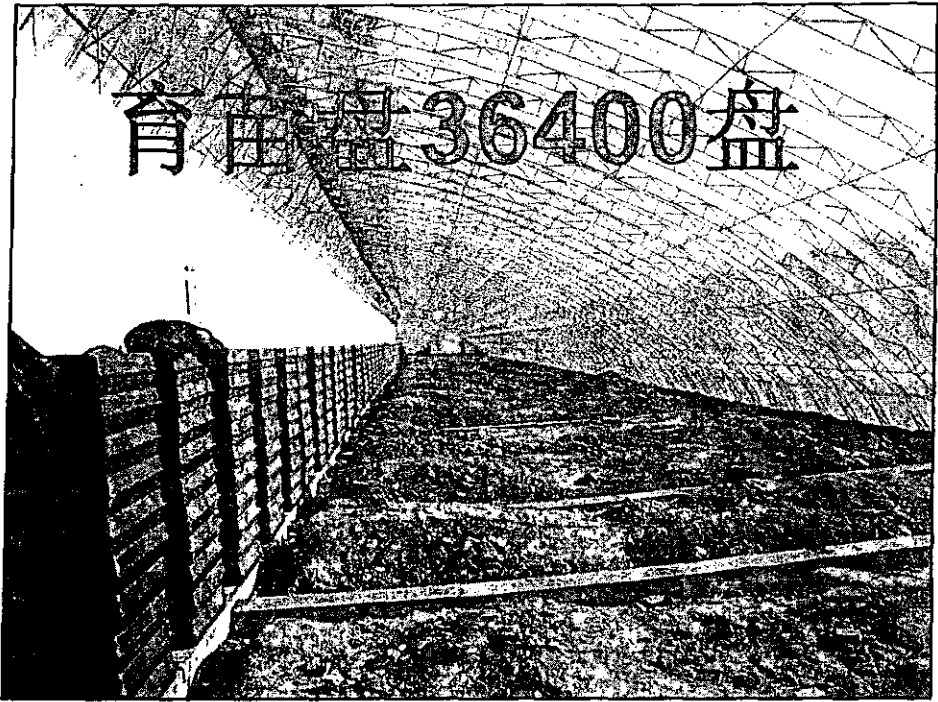


卷帘机械26套

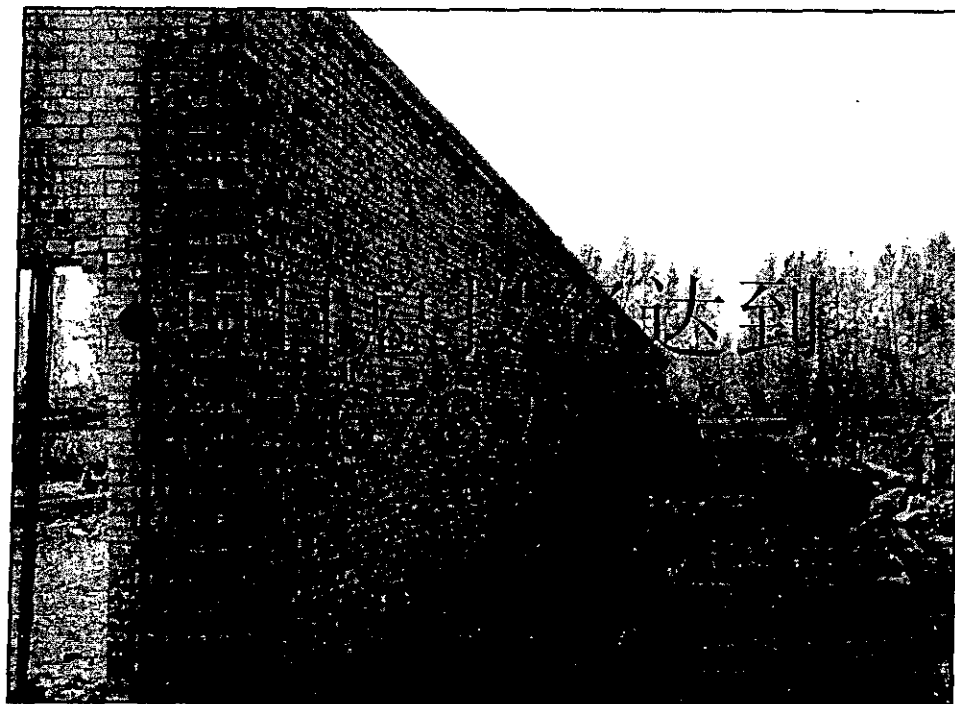


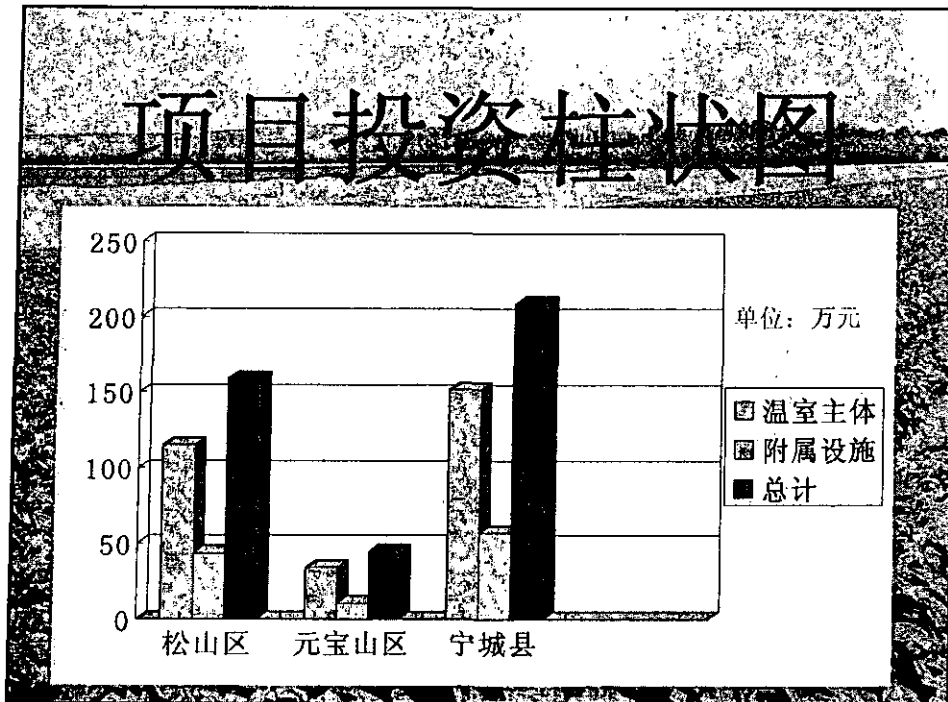
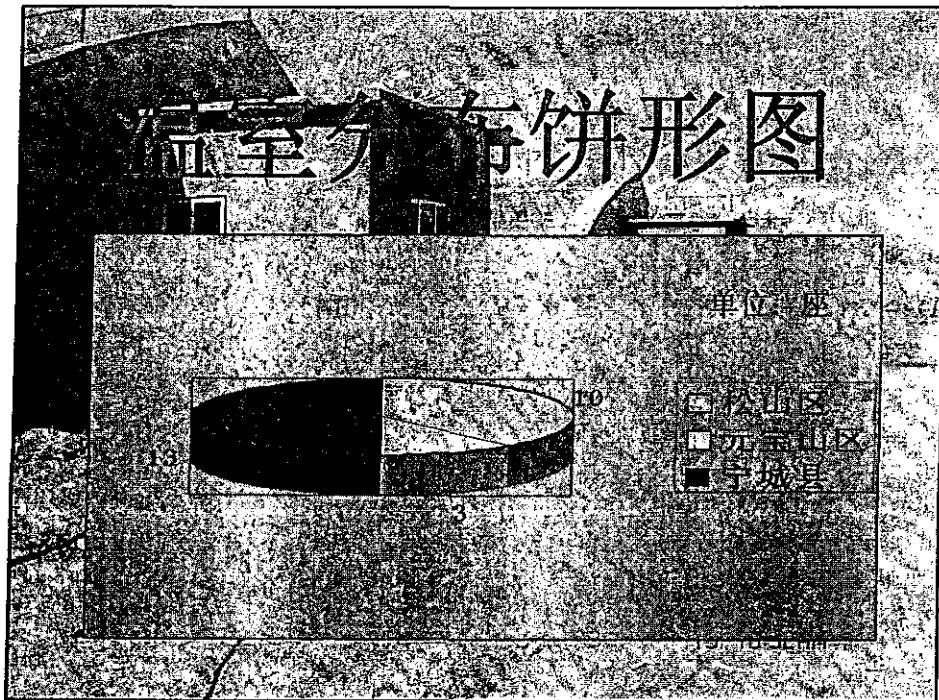
滴灌设备26套



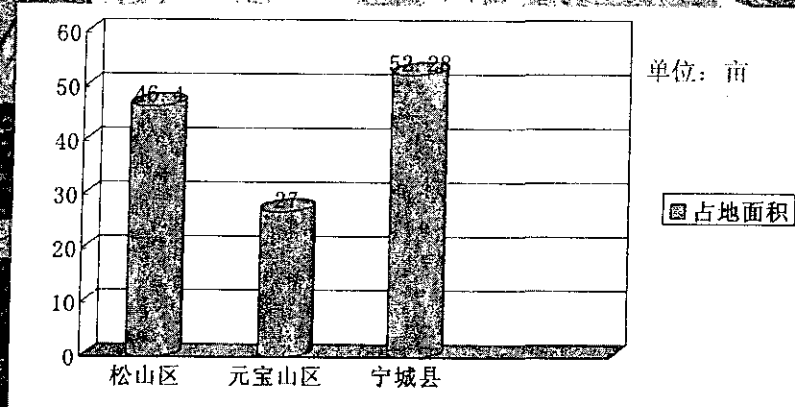


- 温室投资301.339万元
- 附属设施投资111.339万元





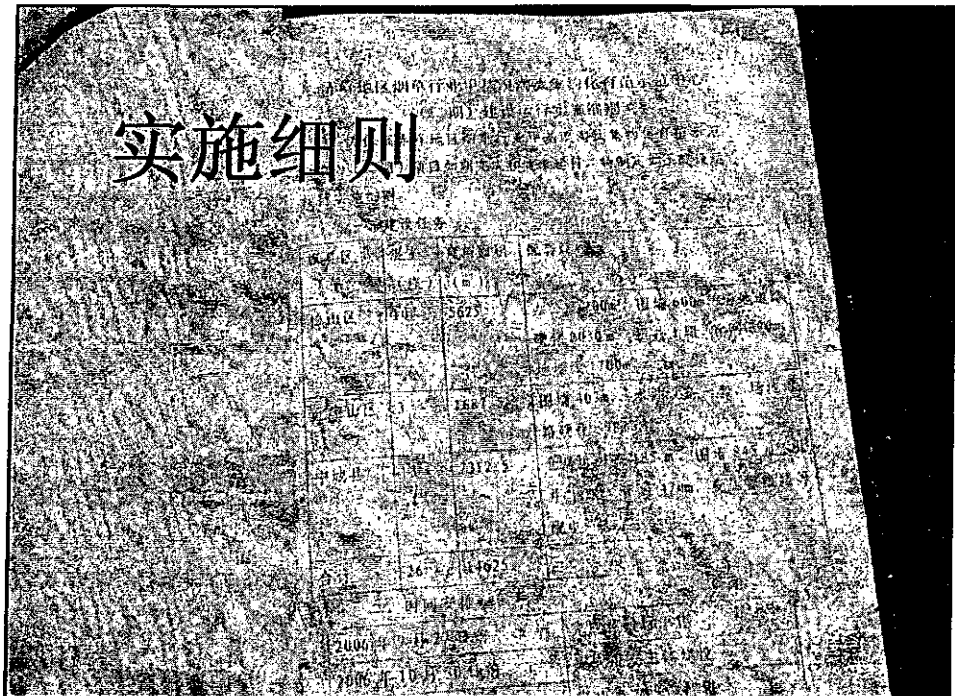
# 项目占地面积

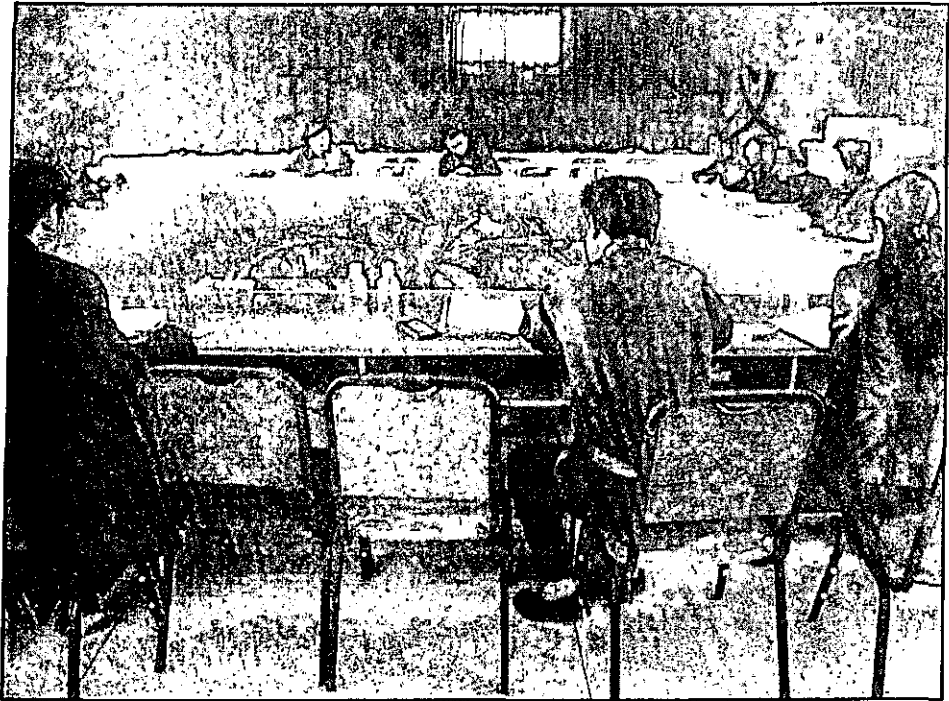
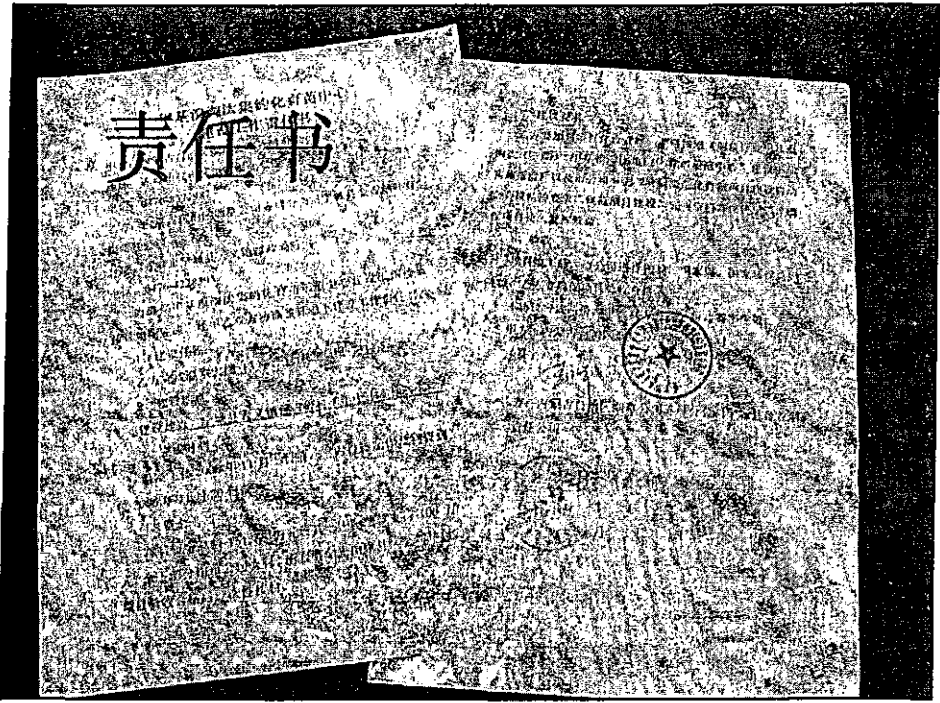


# 建设措施

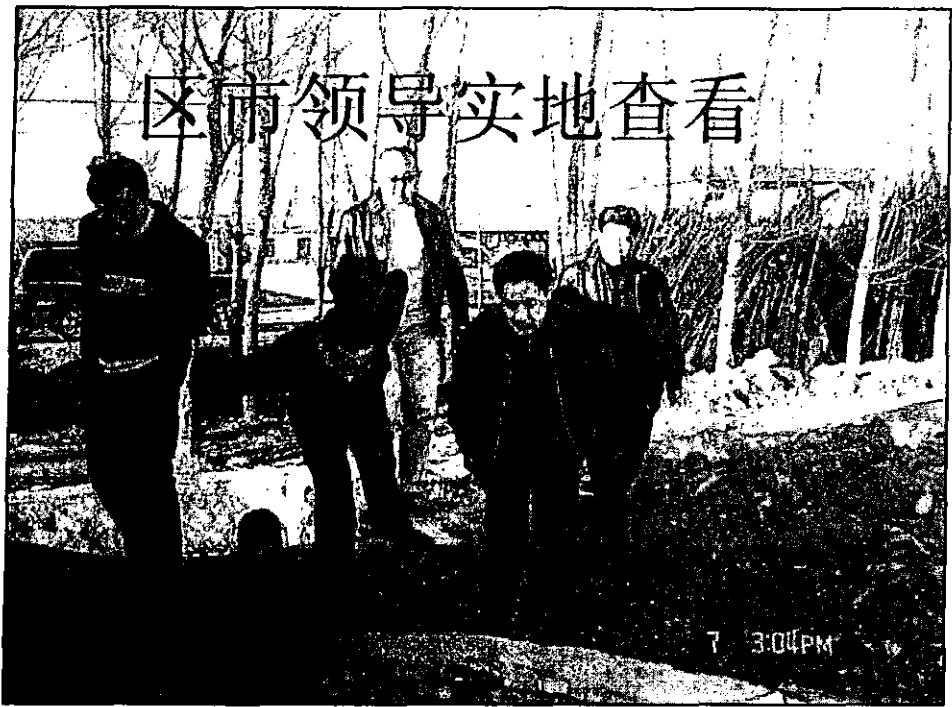


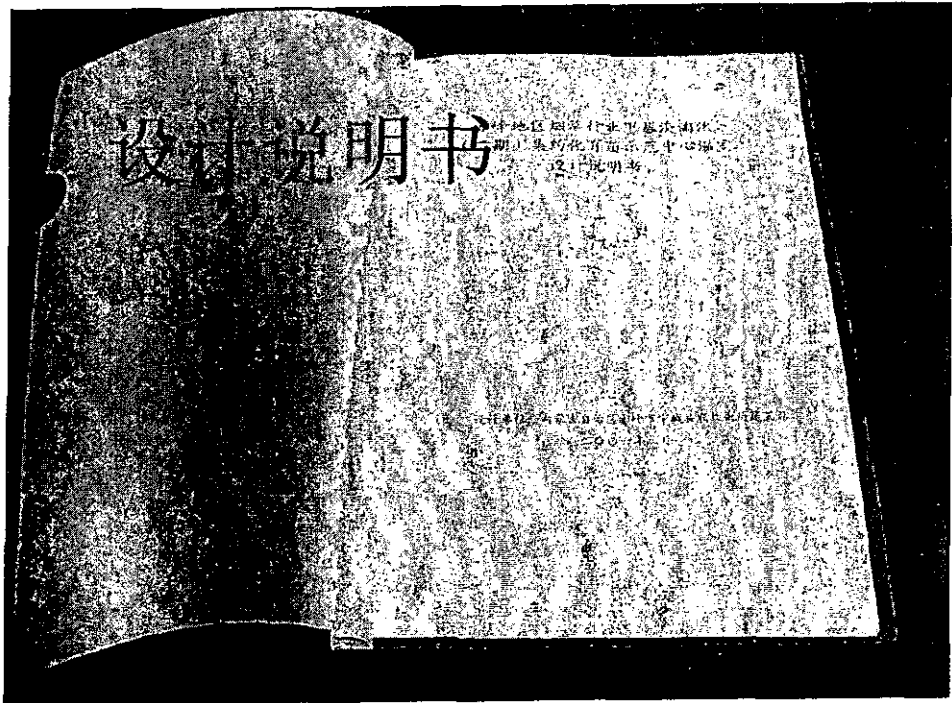
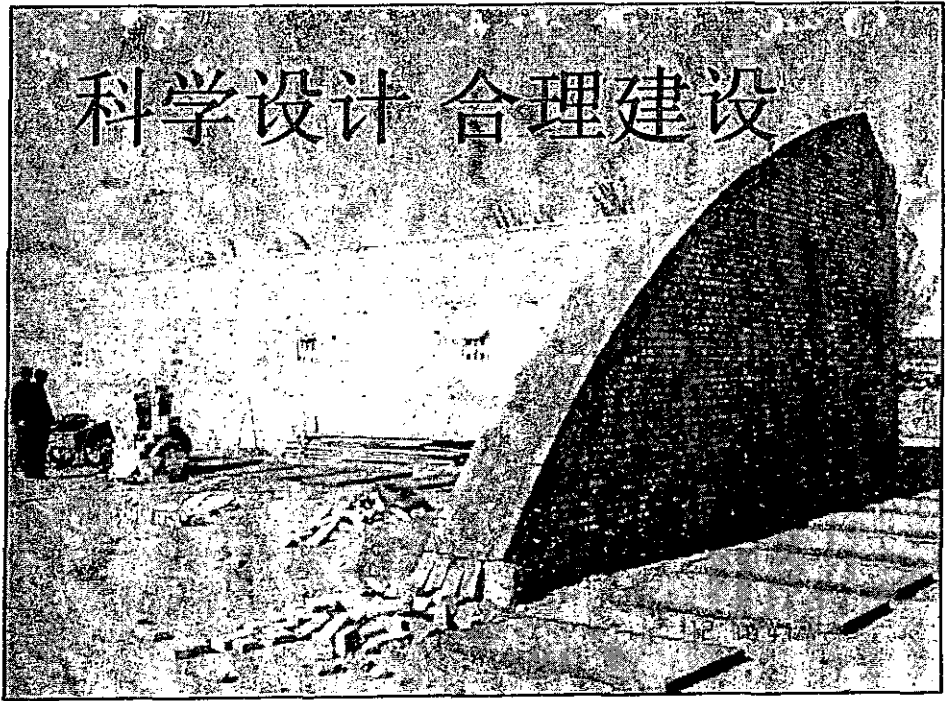


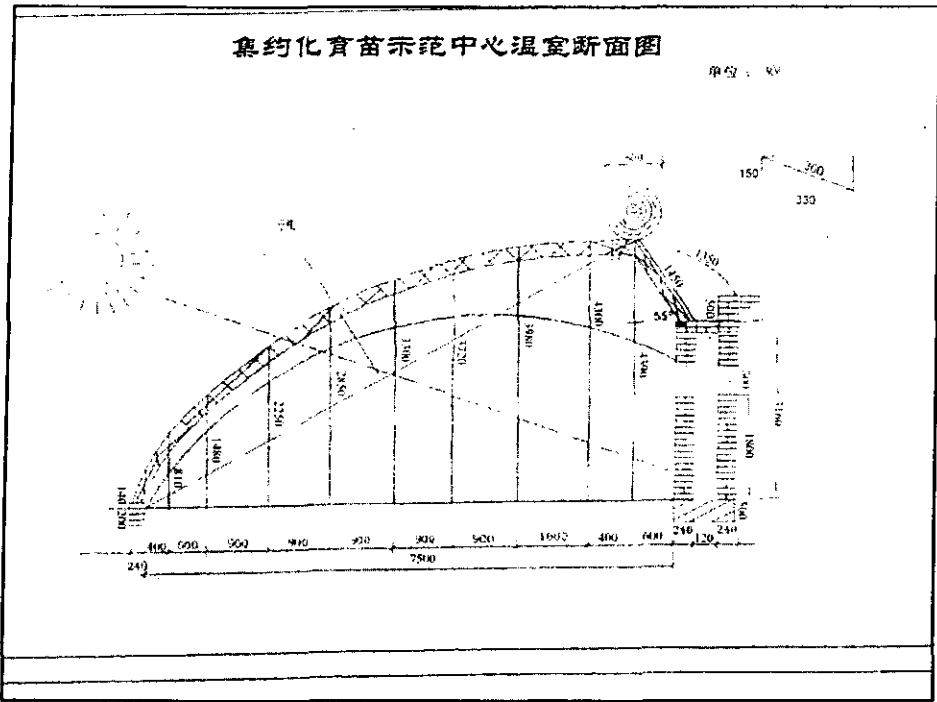


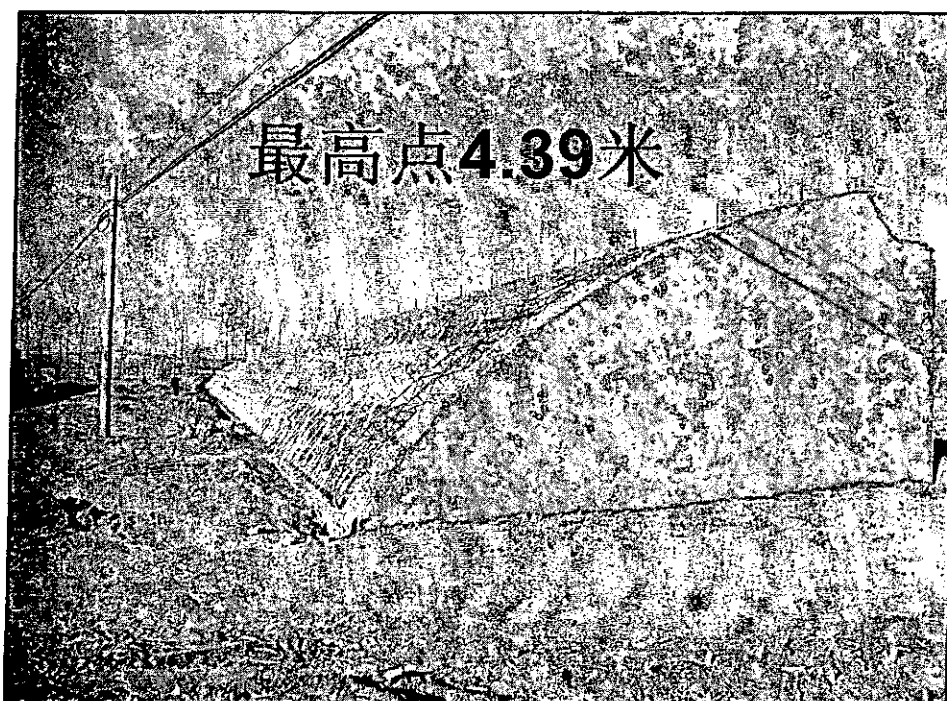




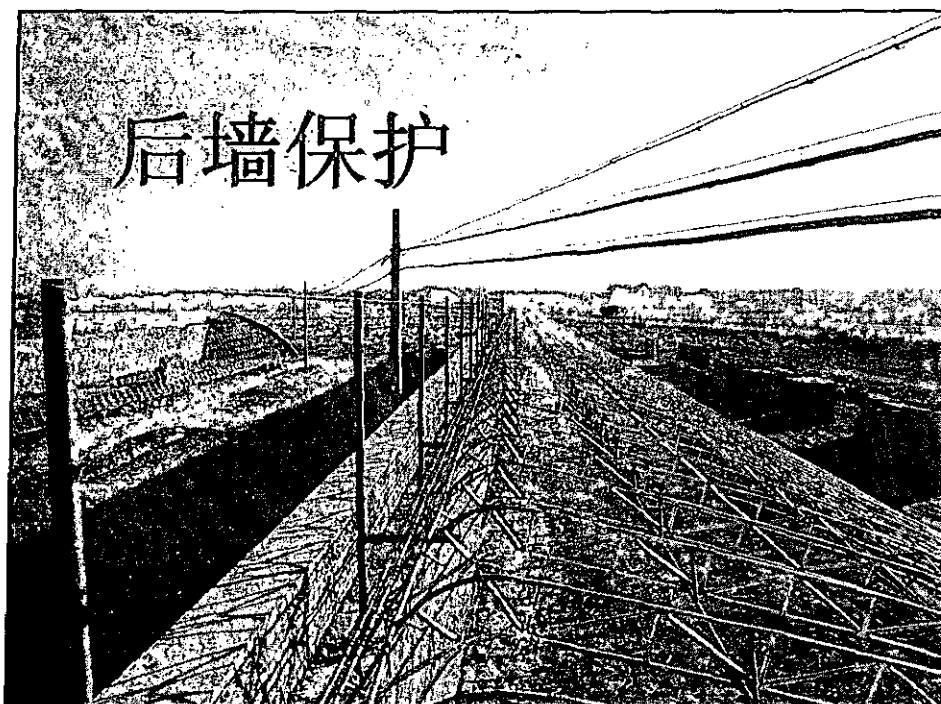


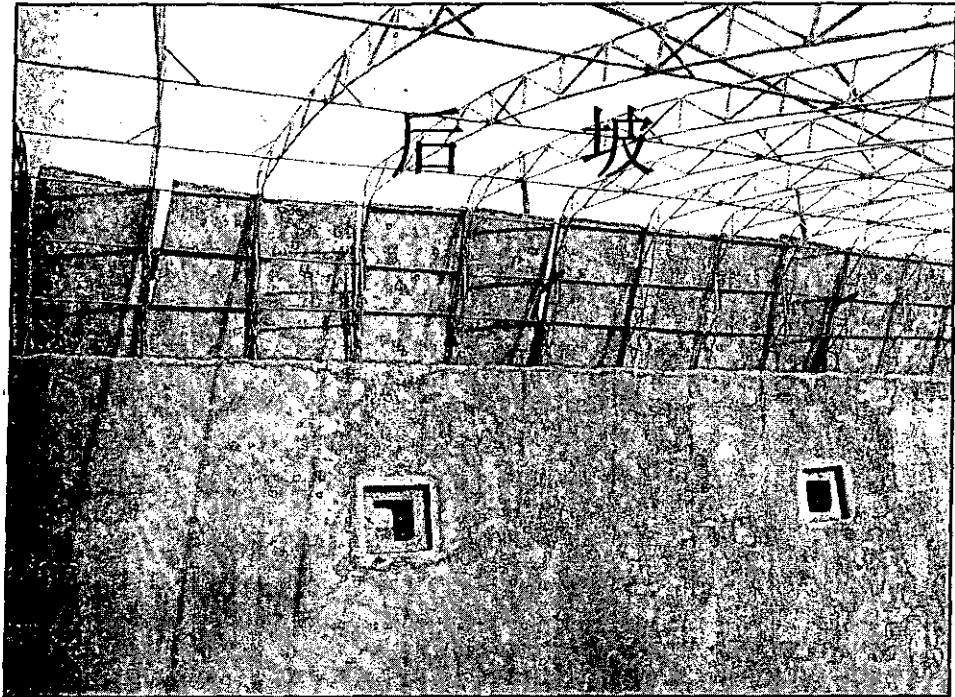


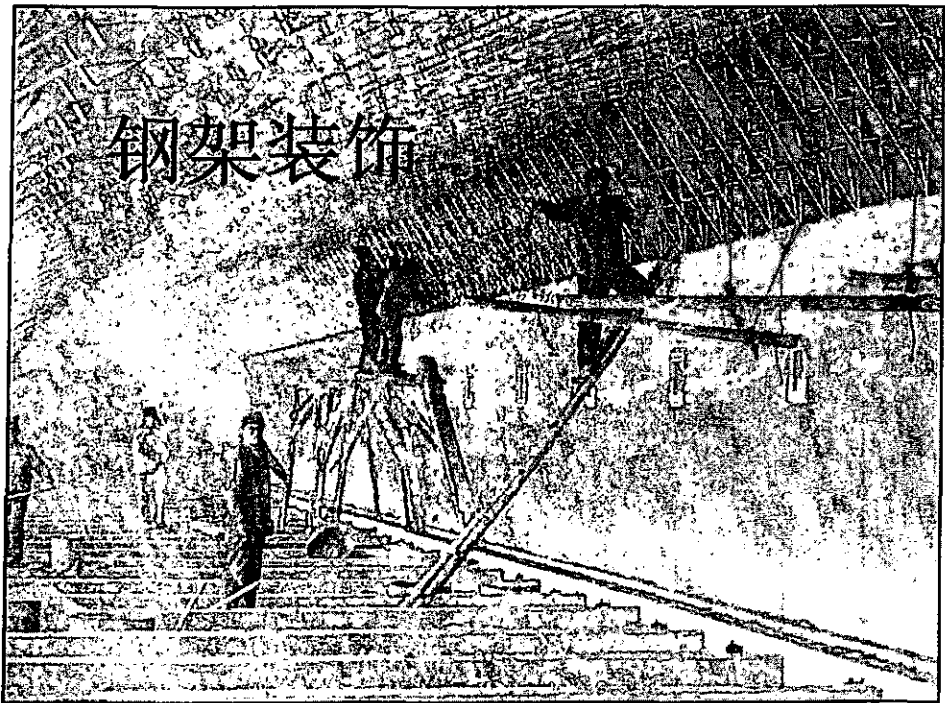
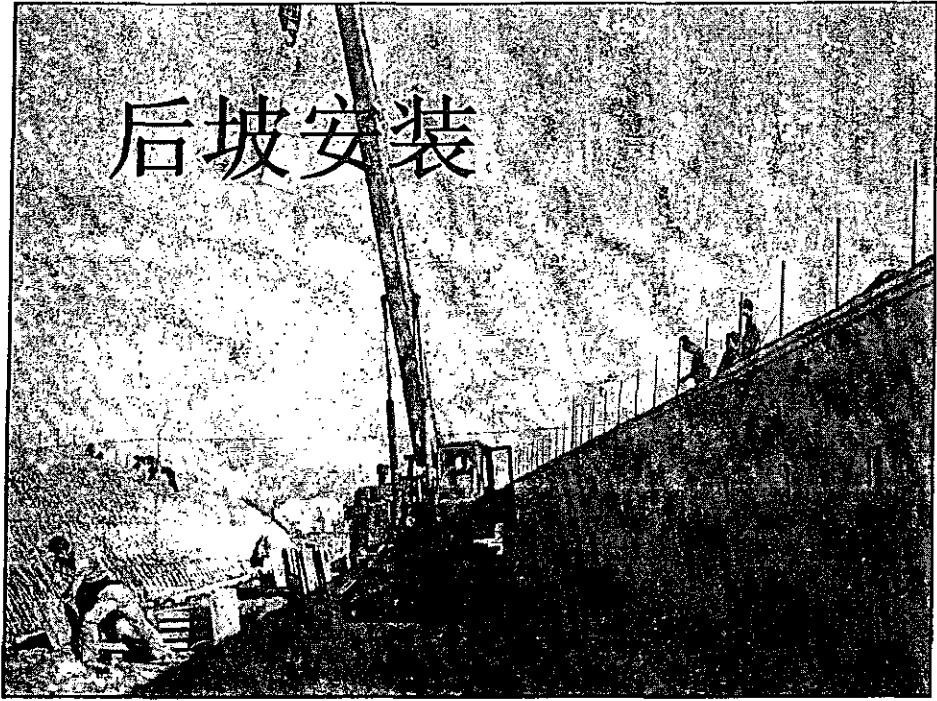


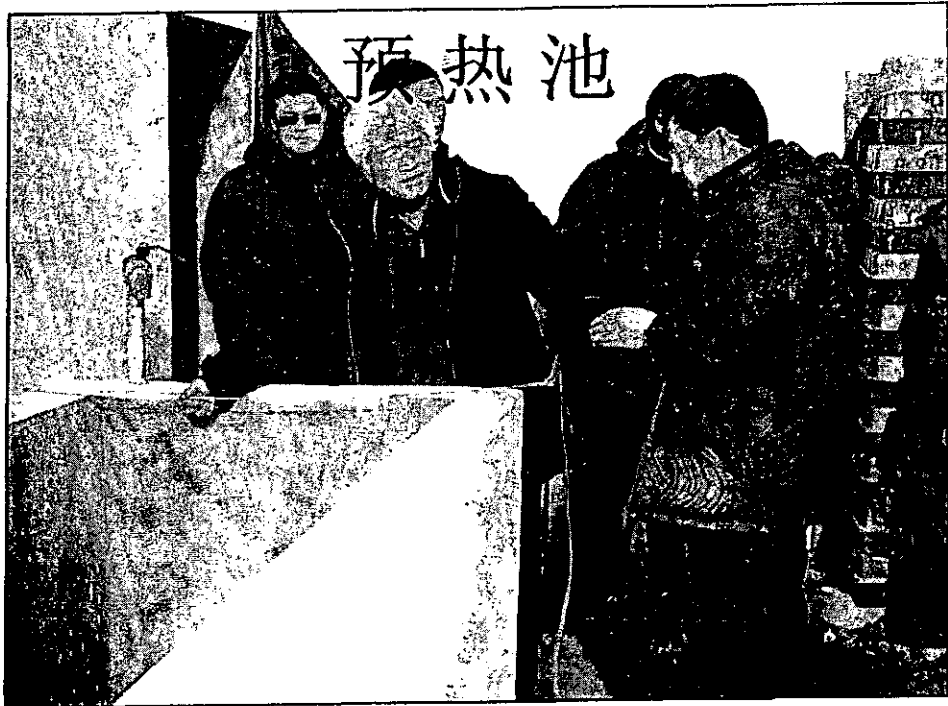
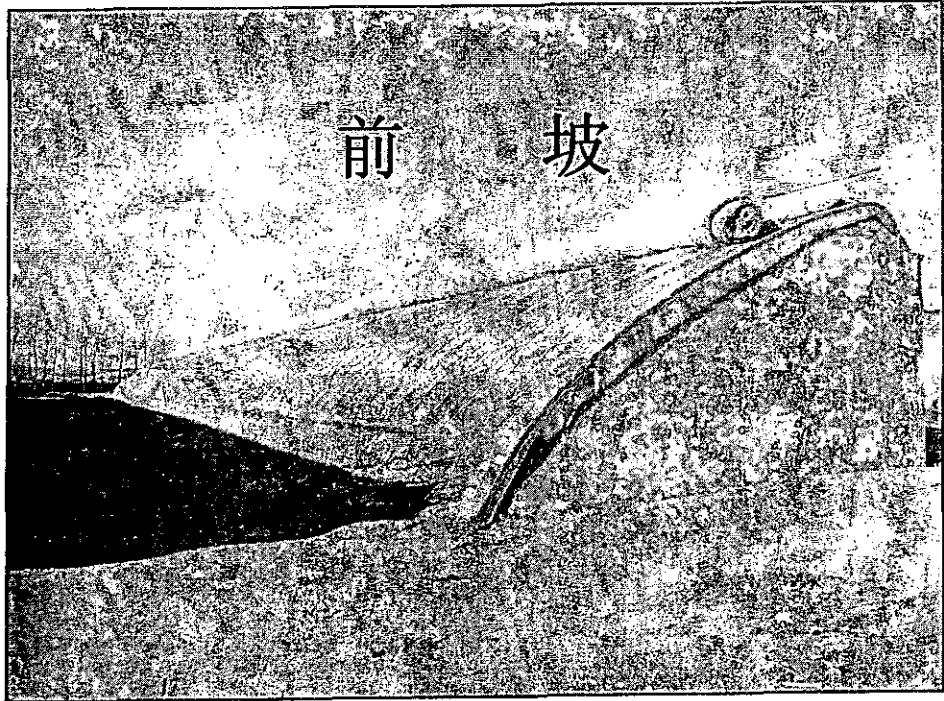


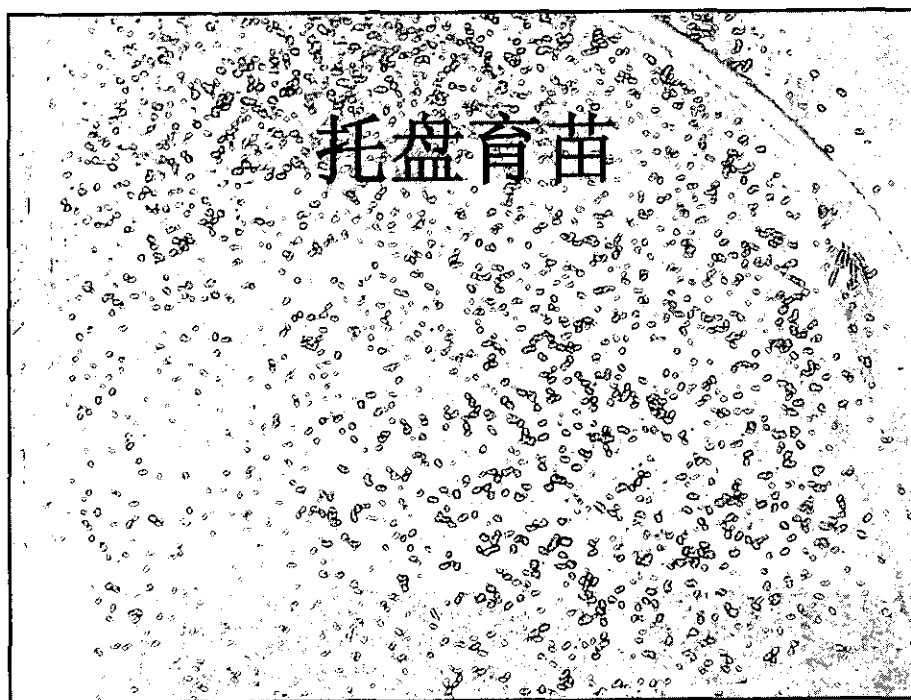
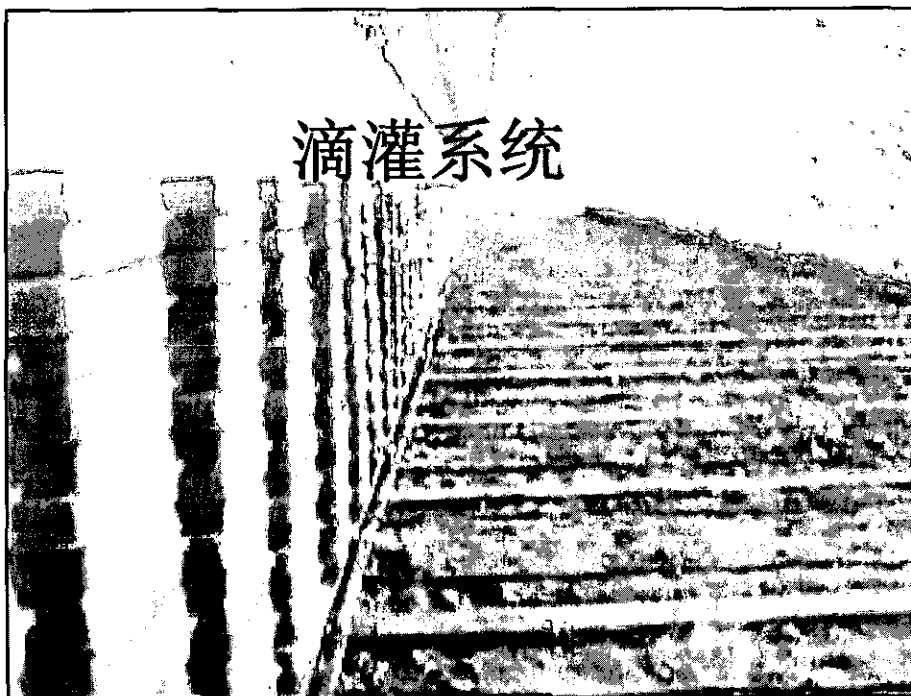


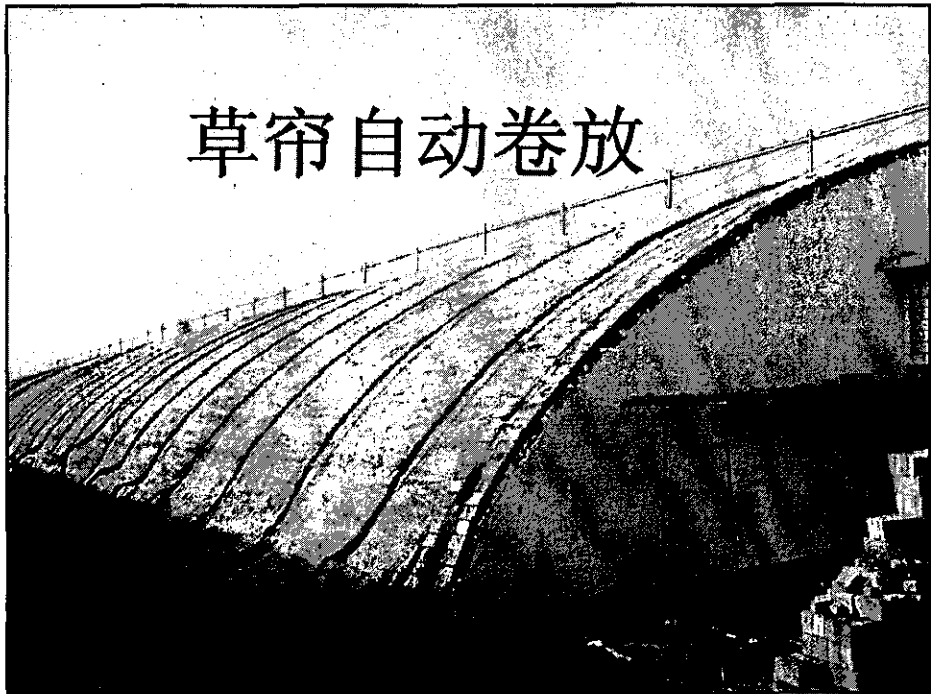


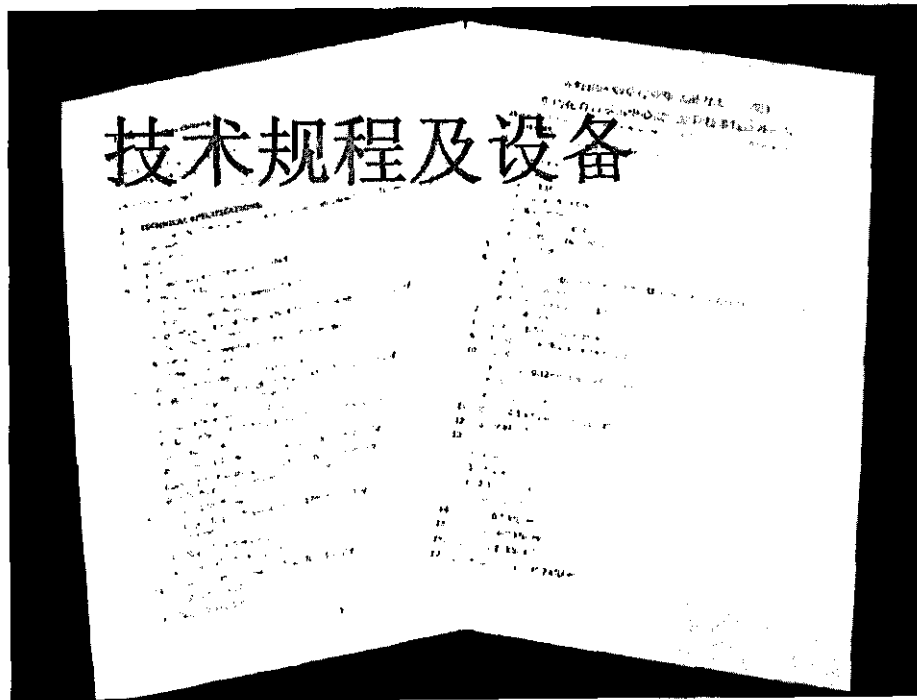


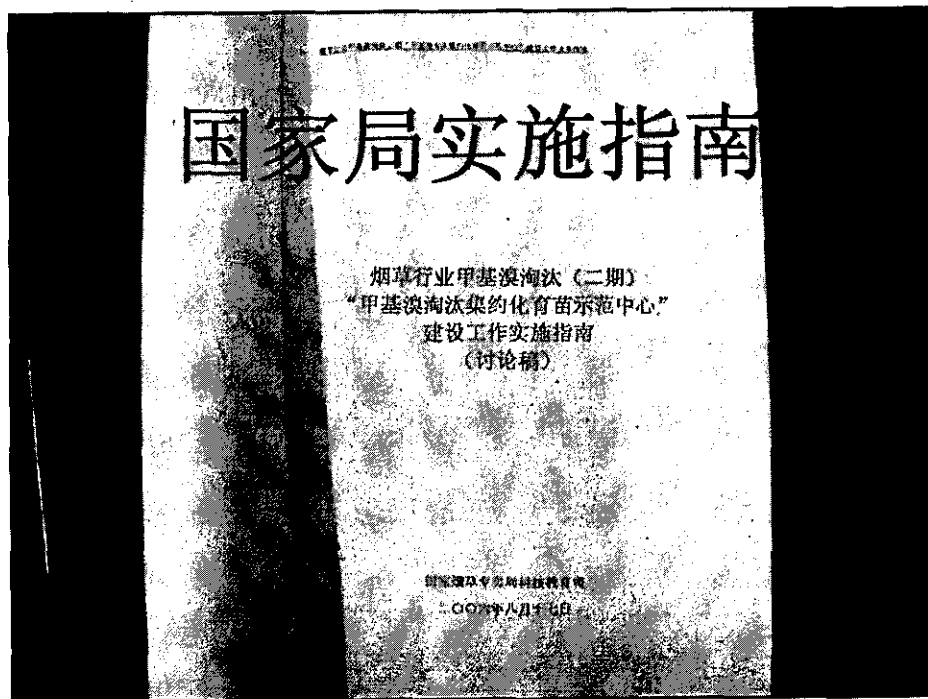




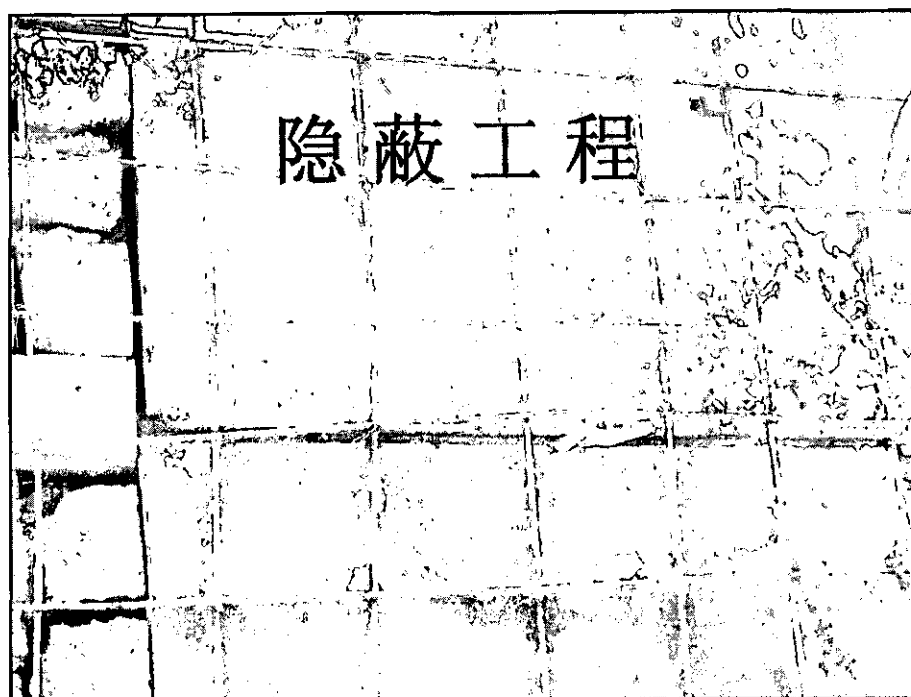


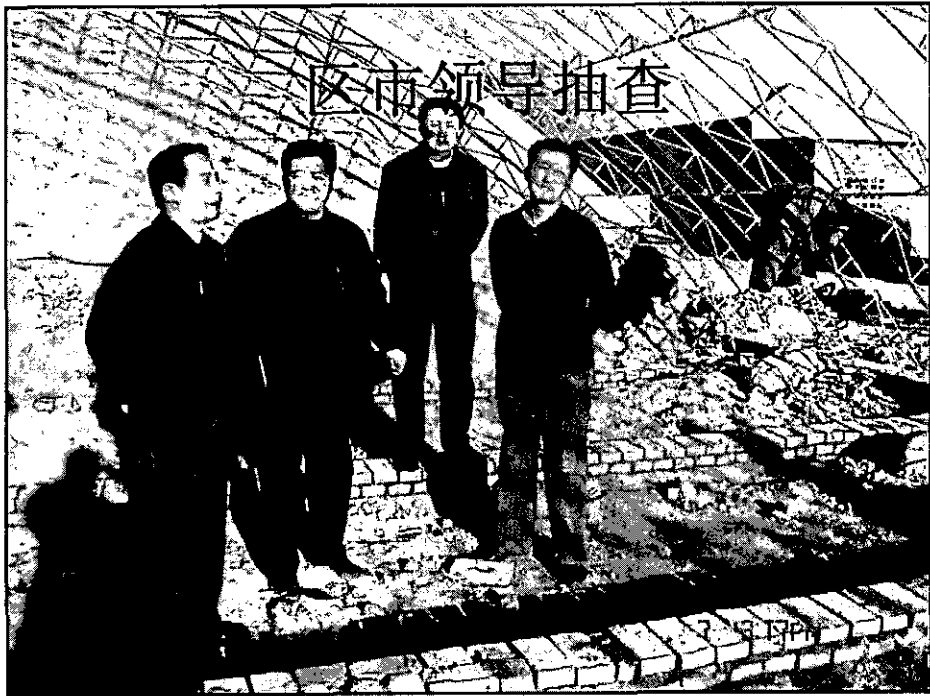
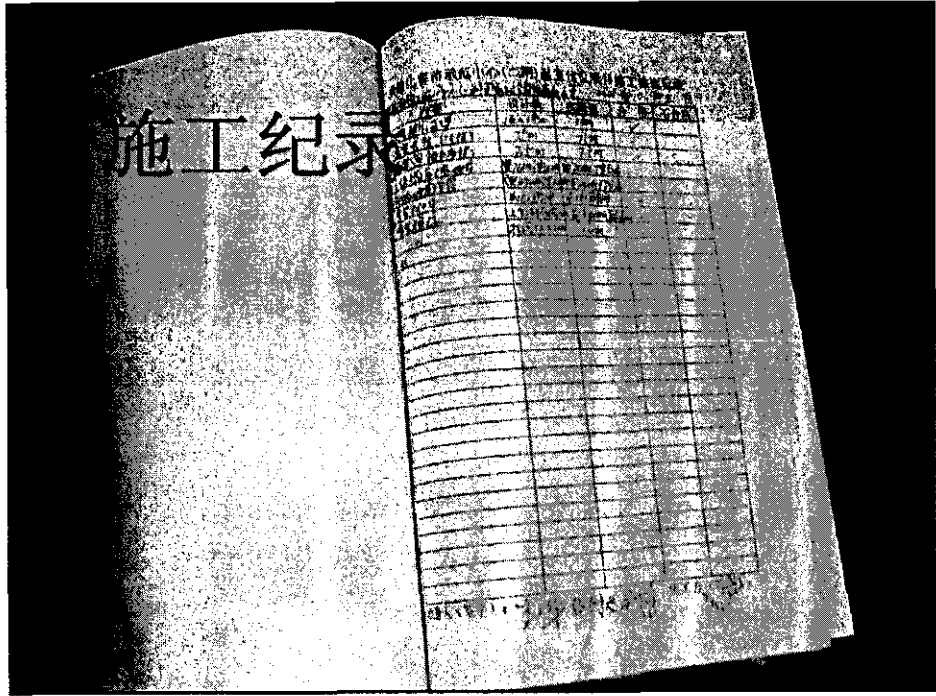




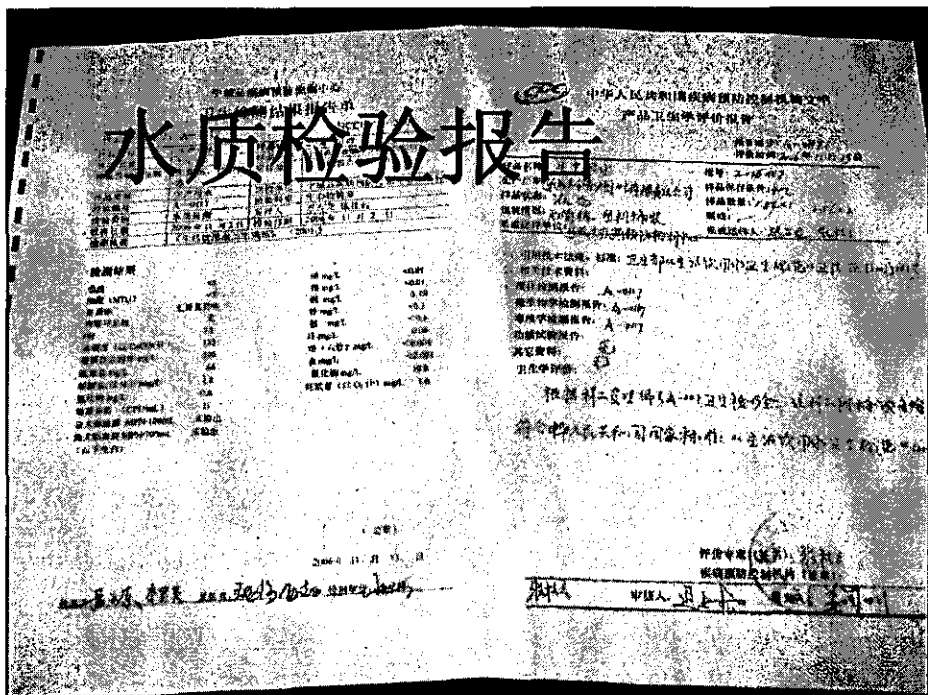


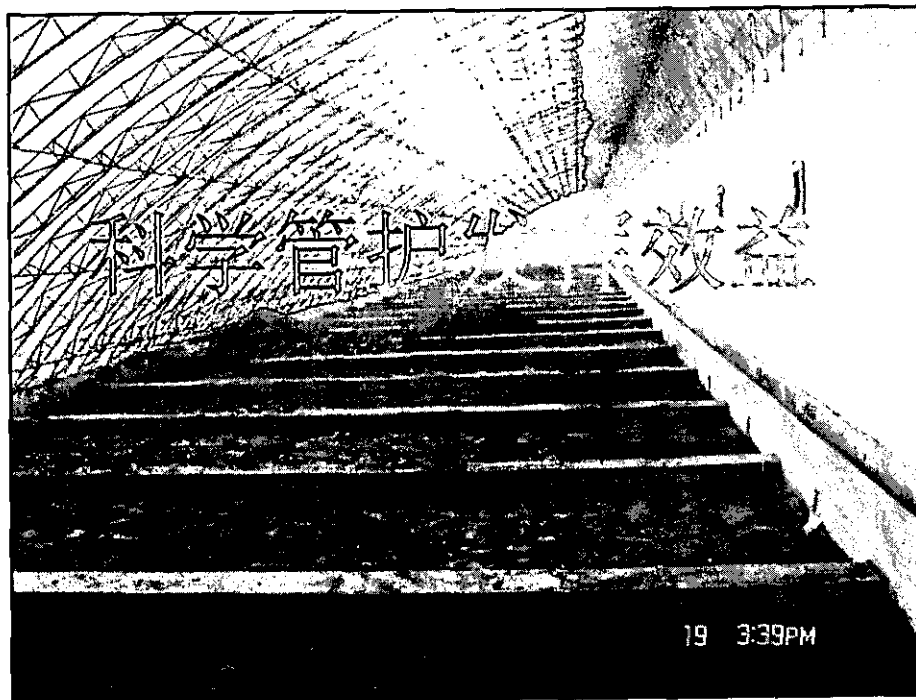
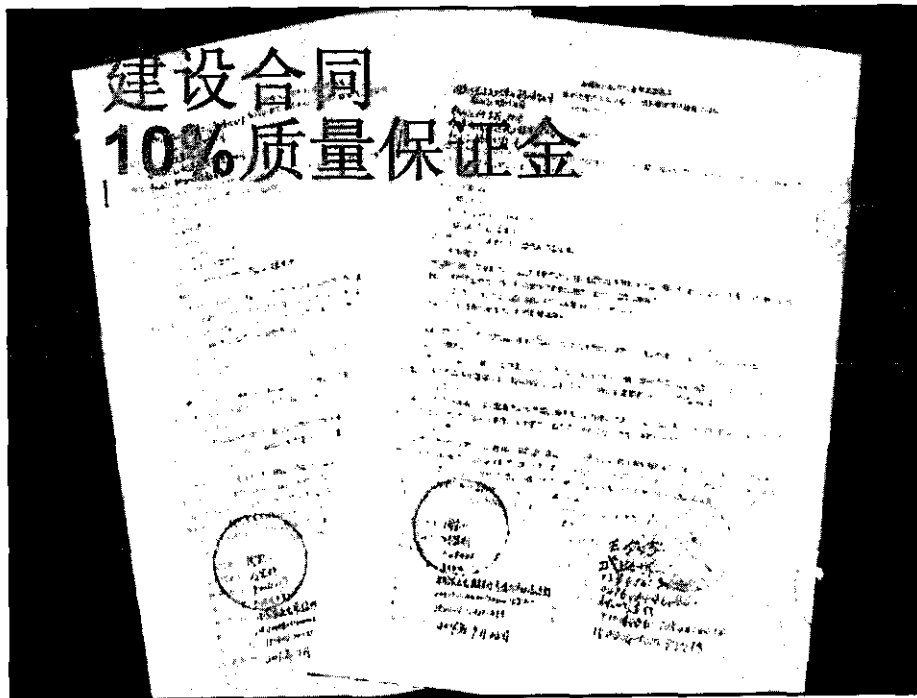












甲基溴淘汰集约化育苗示范中心管理办法  
(运行规程)

# 中心管理办法

育苗示范中心应定期进行评估，对评估合格者，由县  
区烟草公司。

三、育苗示范中心用于培养常规有网甲类烟苗或兼基的技  
术替代、宣传 and 培训。

四、育苗示范中心应严格按照技术规范进行管理和操作。

五、育苗示范中心使用寿命原则上不超过 10 年。育苗示范  
中心使用用途，需经烟草公司批准。

六、育苗示范中心资金管理须独立核算。运行费用从苗  
收入中解决，供苗收入结余部分用于中心维护。

七、各育苗示范中心积极推广应用新技术新模式研究创  
新，努力降低运行成本，提高育苗示范中心效益。

八、非管理单位入中心须经中心批准。

## 技术规程 集约化托盘育苗技术规程

### 1. 适用范围

本标准规定了吉林省烟草集约化育苗中心托盘育苗操作  
规程。

### 2. 育苗标准

苗龄 60 天，真叶 5-6 片，叶绿色至浅绿色，叶片嫩厚，  
茎秆有韧性，根系发达，无病虫害；群体整齐一致。

### 3. 育苗设施

育苗棚构造  
高后墙侧挂架圆形塑料温室

### 4. 棚膜

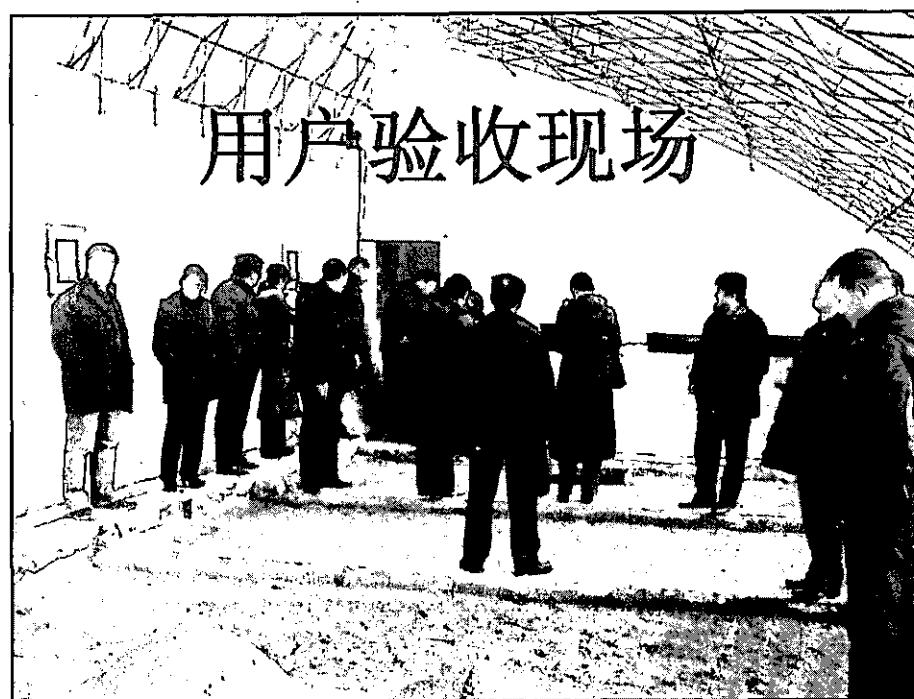
厚度  $1.2 \pm 0.02$ mm 聚氯乙稀无滴膜。

### 5. 草帘

3m × 1.3m × 0.06m 草帘

### 6. 托盘

规格：80cm × 70cm × 1.5cm 硬塑料制成，子床：100 个  
聚乙烯塑料膜。



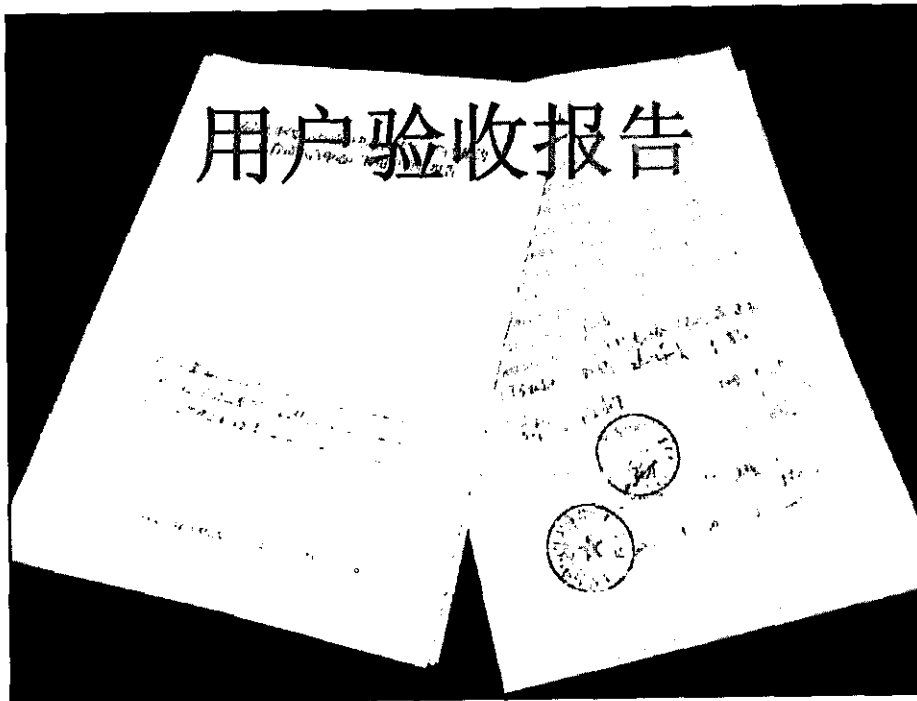
# 纪检部门监督项目建设

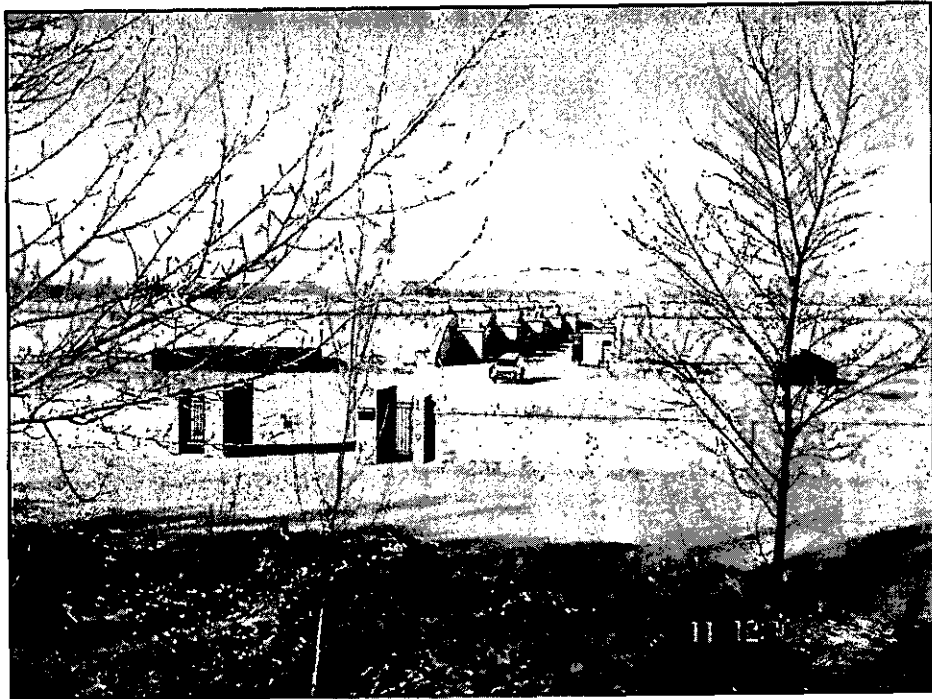



# 检查通风窗










- 
- 2007年集约化培育母苗面积100%
  - 斯美地使用面积84.6%

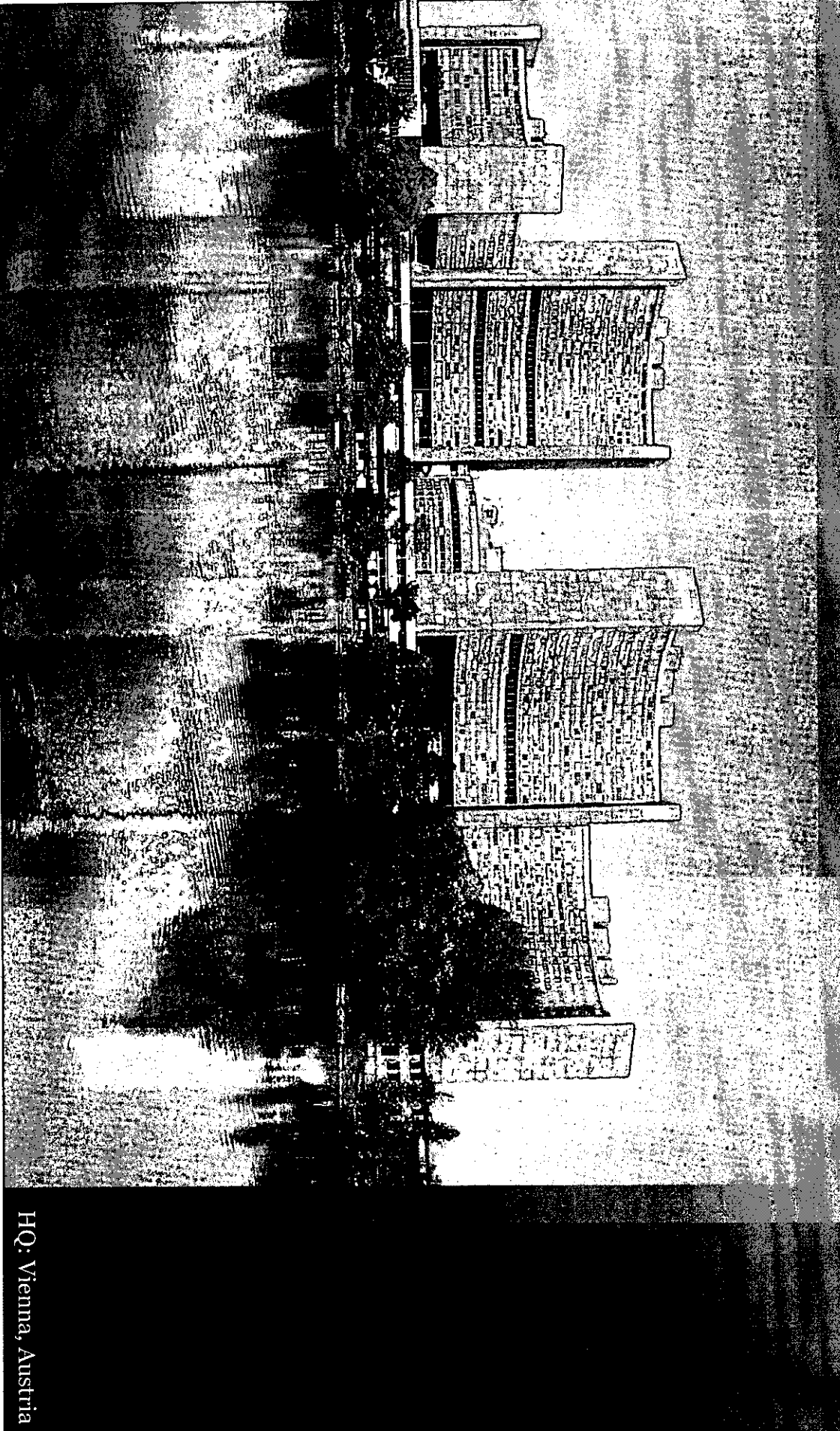
- 
- 2008年集约化培育母苗面积100%
  - 斯美地使用面积100%

感谢联合国工业发展组织、国家环保总局、国家烟草专卖局、内蒙古自治区烟草专卖局（公司）对赤峰地区烟叶事业的关怀帮助，赤峰地区将履行承诺，为保护人类发展环境做出贡献。



UNIDO

United Nations Industrial Development Organization





# **Greenhouse technology for seedlings production**

**Mr. Alessandro AMADIO**  
Industrial Development Officer

UNIDO Regional Office – Beijing, China

Phone: +86 10 6532 3440 ext. 220

Fax: +86 10 6532 6315

e-mail: [a.amadio@unido.org](mailto:a.amadio@unido.org)



This presentation is a summary of lessons learned during  
the verification missions for commissioning the  
greenhouses installed by the regional STMAS in Chifeng  
(Inner Mongolia), Fujian and Yunnan provinces



## Summary

1. Nursery Location
2. Greenhouse Orientation
3. Greenhouse Types
4. Light radiation and transmission
5. Metal structure
6. Thermal Screens
7. Civil works and installation
8. Space management and efficiency
9. Greenhouse volume
10. ... Others: cooling and ventilation systems, overhead irrigation and suspended tray system.

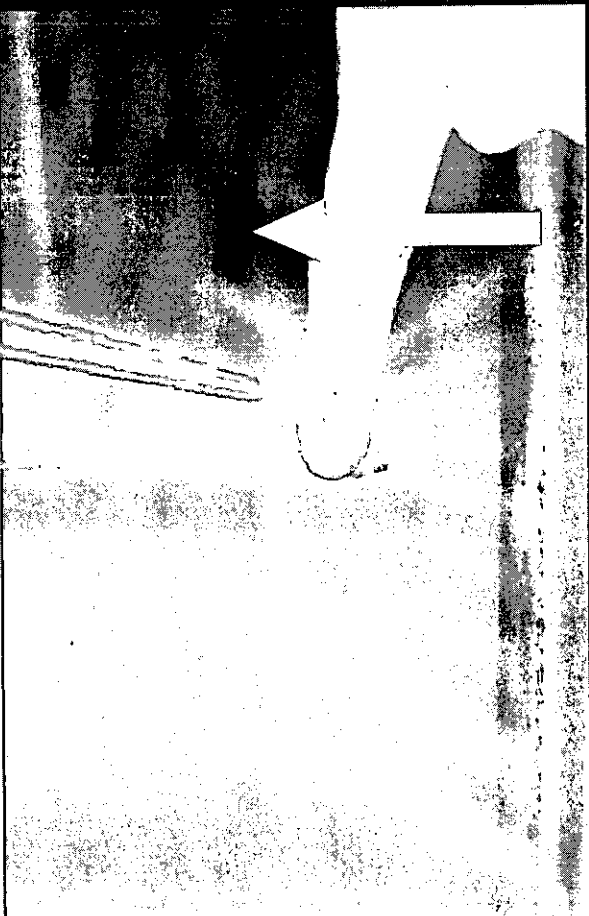




## Nursery Location

The selection of the proper location is the precondition for the success of the nursery in terms of seedling quality and cost. It has to look into the following parameters:

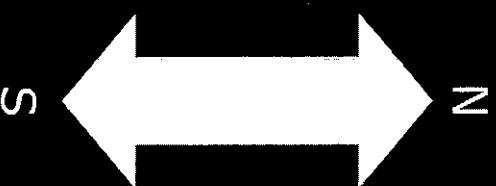
1. A favorable micro climatic condition characterized by: constant ventilation, high sun radiation and low relative humidity.
2. Free from potential sources of pathogens (insect, virus and fungi), as flower and horticulture crops plantations.
3. Water availability, in terms of quality, quantity.
4. Clean environment, free from pollutants such as smoke, ash, dust, etc.





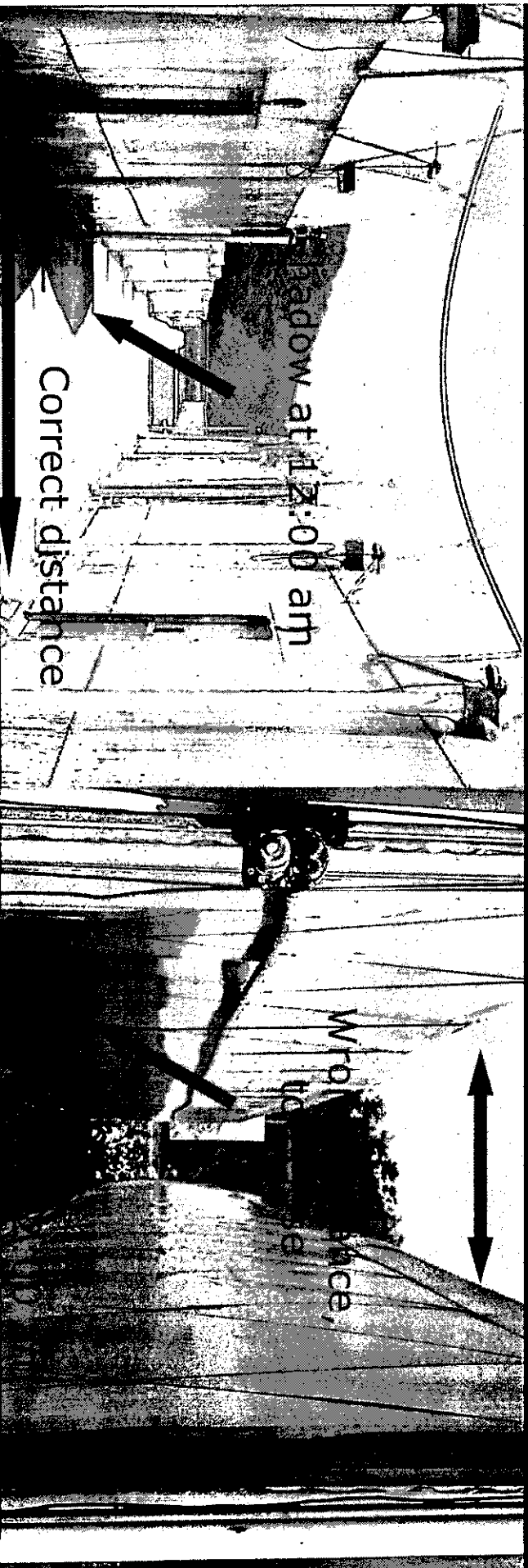
# Greenhouse Orientation

North - South



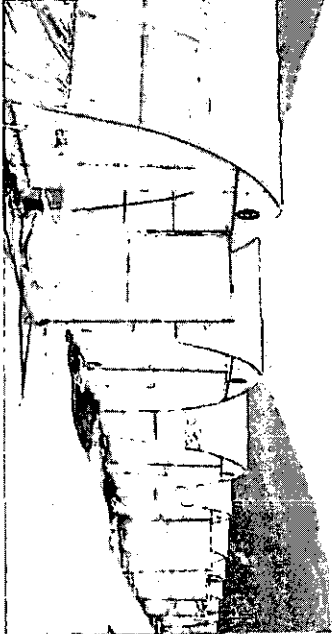
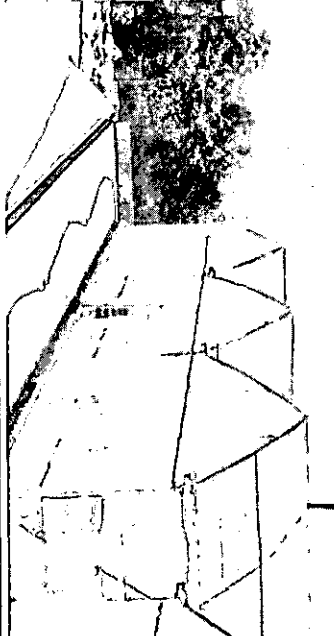
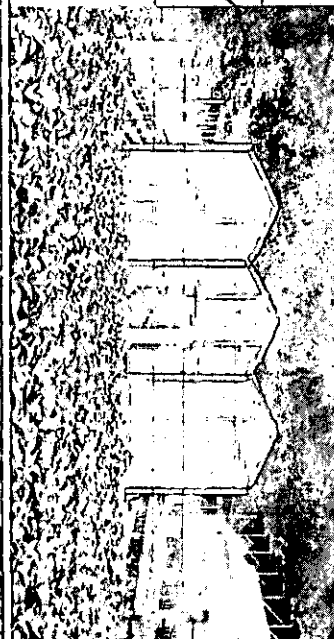
Correct North - South oriented

Wrong East - West oriented





## Greenhouses Types

| Low tunnel   | High tunnel   | Venlo  |
|--|---|--|
|  |  |  |
| Cost: 27 RMB/m <sup>2</sup> (1/5)  | Cost: 130 RMB/m <sup>2</sup> (1)  | Cost: 1,040 RMB/m <sup>2</sup> (x8)  |
| Polyethylene film  | Polyethylene film   | Polycarbonate panels   |
| Removable structure  | Fix structure   | Fix structure  |
| Low volume and poor climatic control   | High volume and good climatic control   | High volume and good climatic control  |
| High light radiation   | High light radiation  | Low light radiation  |
| Suitable for Short crop season   | Suitable for Long crop season   | Suitable for Long crop season  |
| Poor ventilation   | Good ventilation  | Good ventilation   |
| Low resistance wind  | High resistance wind  | High resistance wind and snow load   |



## **Light radiation and Light transmission**

Light radiation is given by the local climatic condition.

Light transmission is given by the construction material.

1. Light and Temperature are the two key production parameters, their control ensure the production of strong and healthy seedlings.
2. Low light radiation results on excessive internodes elongation, soft tissues, susceptibility to fungal disease, plants lost after transplanting.

Venlo – polycarbonate panels  
Low light transmission



High tunnel – polyethylene film  
High light transmission

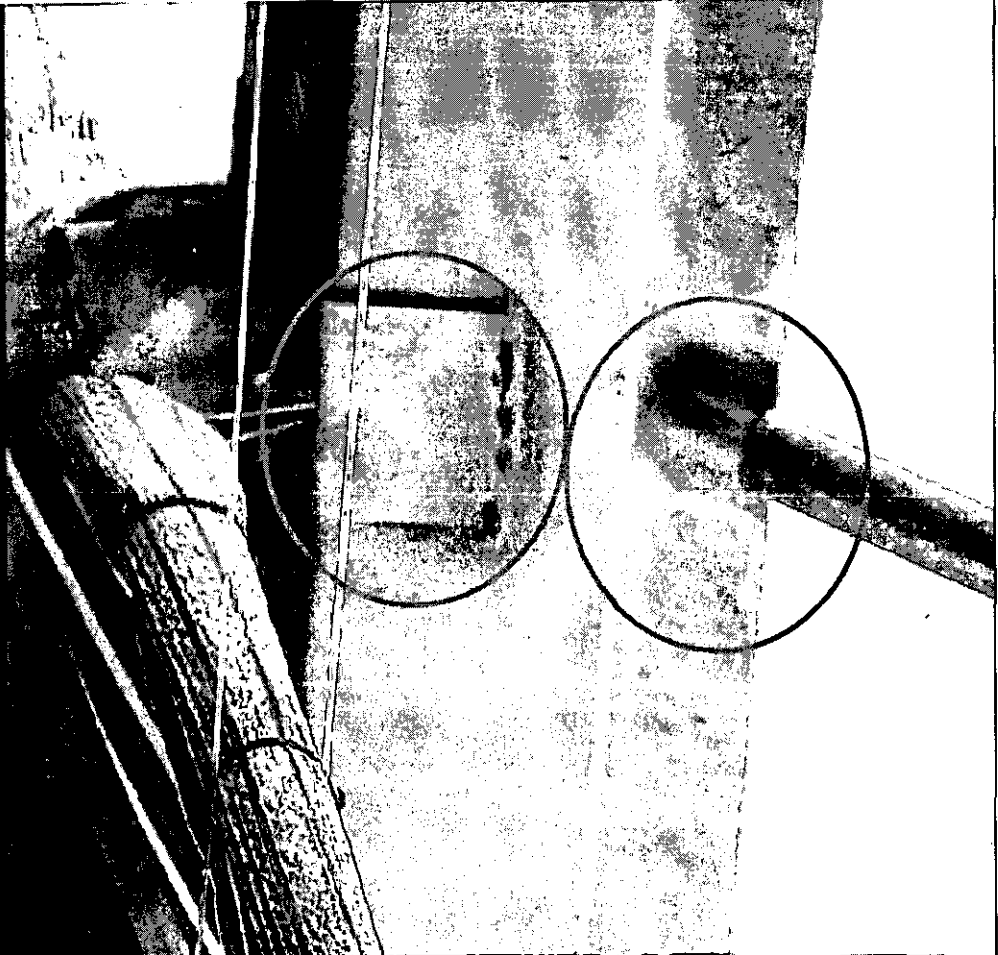




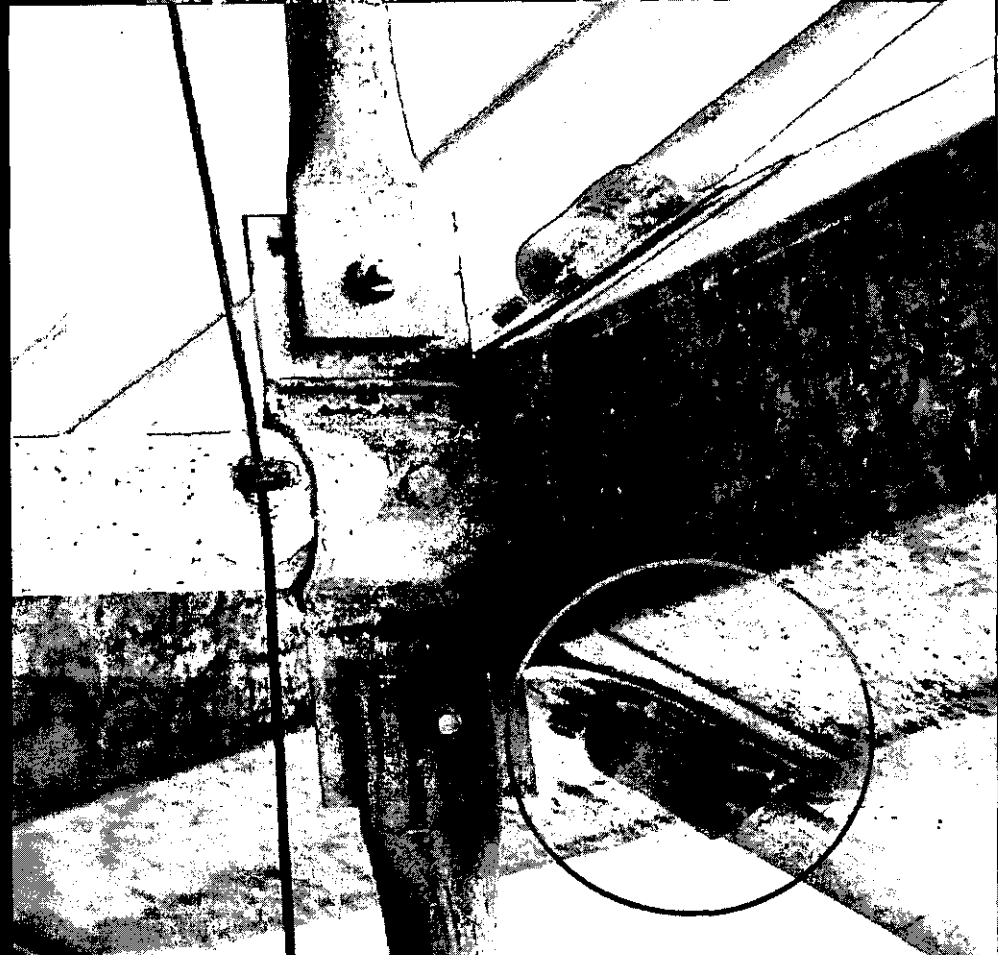
## Metal structure - Welding / bolts

1. Welding is not allowed for greenhouses installation, only bolts.
2. Temperature stress and wind quickly brake apart welded parts.

Welded - Wrong



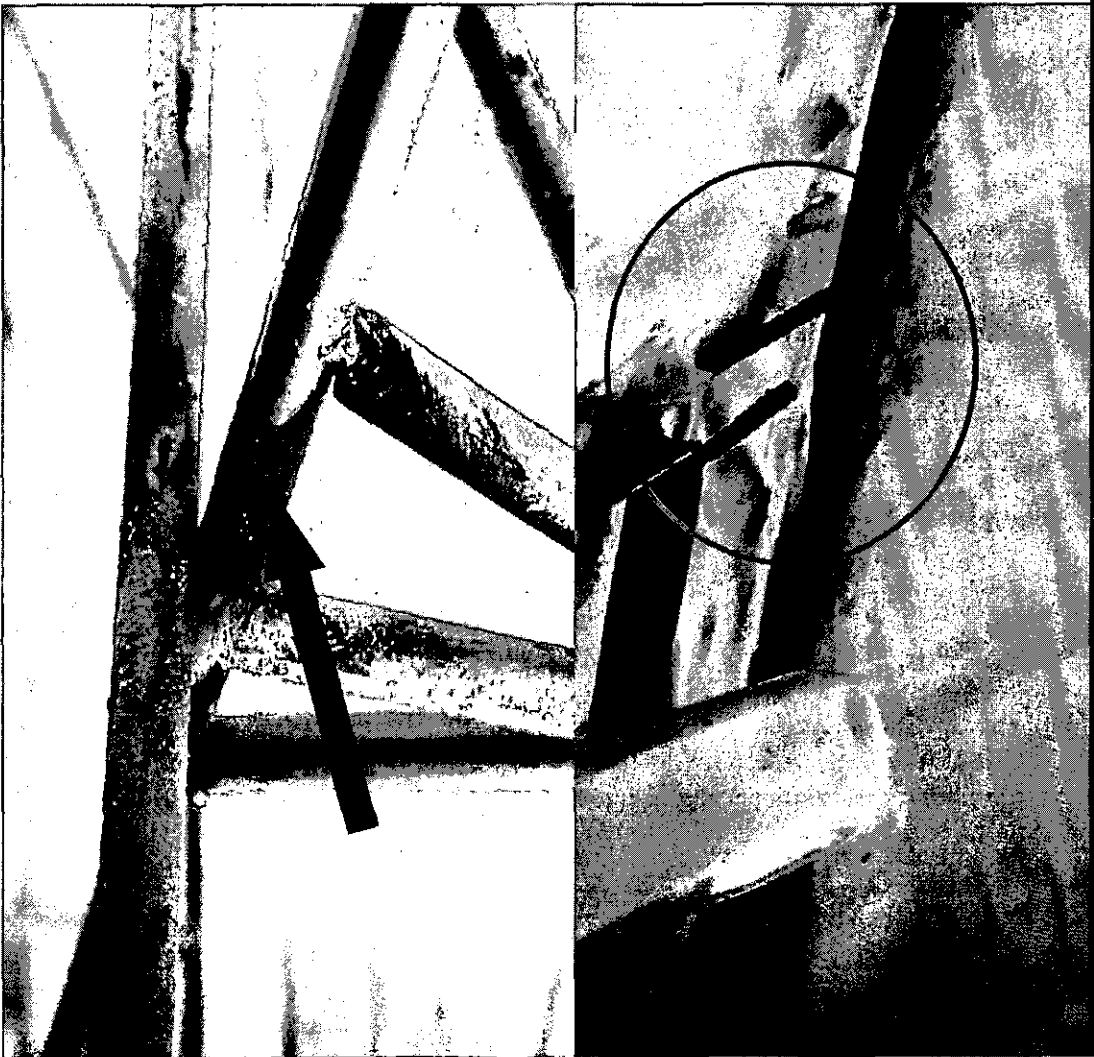
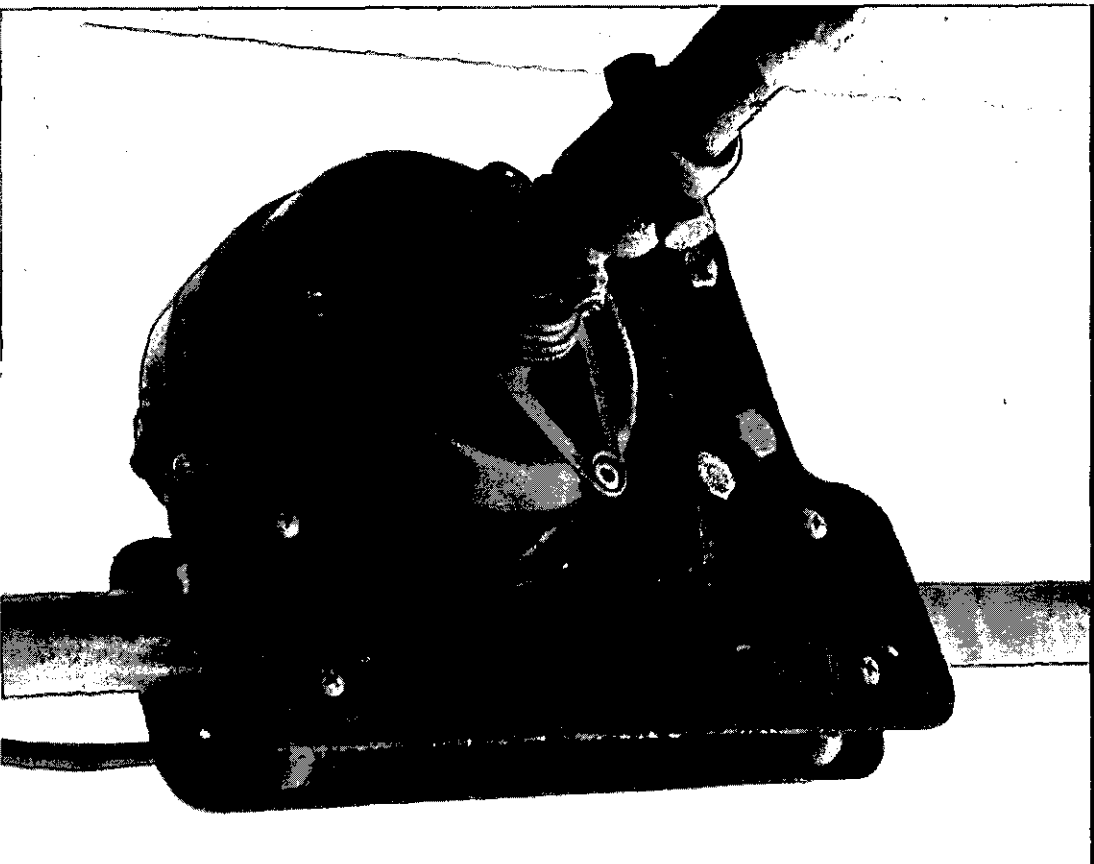
Boltded - correct





## Galvanization

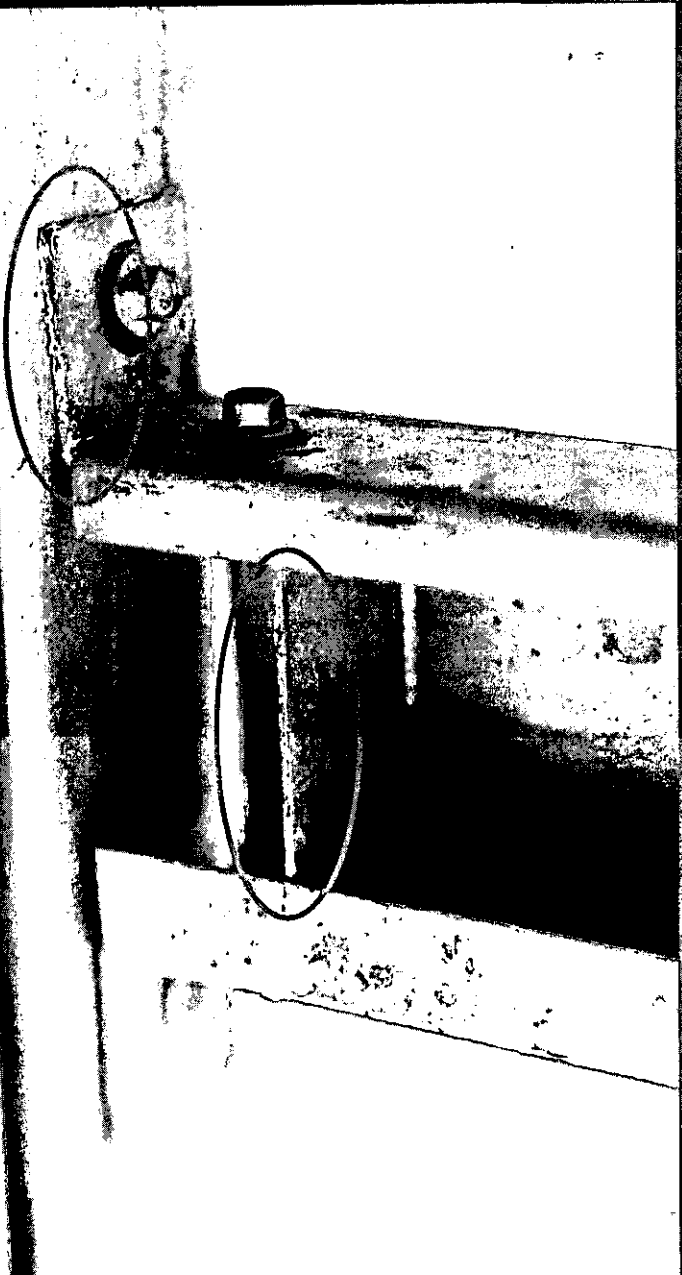
All component must be host still or cold (Zenzimir) galvanized  
Metal part not galvanized get quickly rusted





## Galvanization

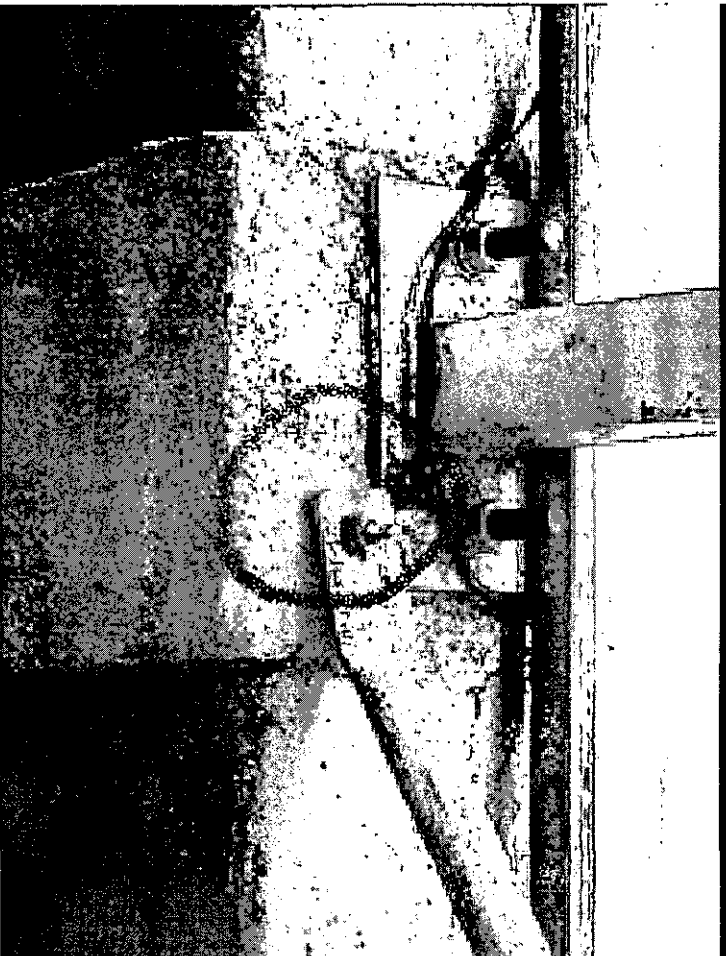
1. This component is cold still galvanized (Zenzimir) and was cut after the galvanization.
2. Components cut after the galvanization get rusted in the cutting point. Therefore they must be produced in row still and hot still galvanized afterward.





**Bolds must be dimensioned according to the components' strength required**

Correct bold size



Wrong bold size, too small



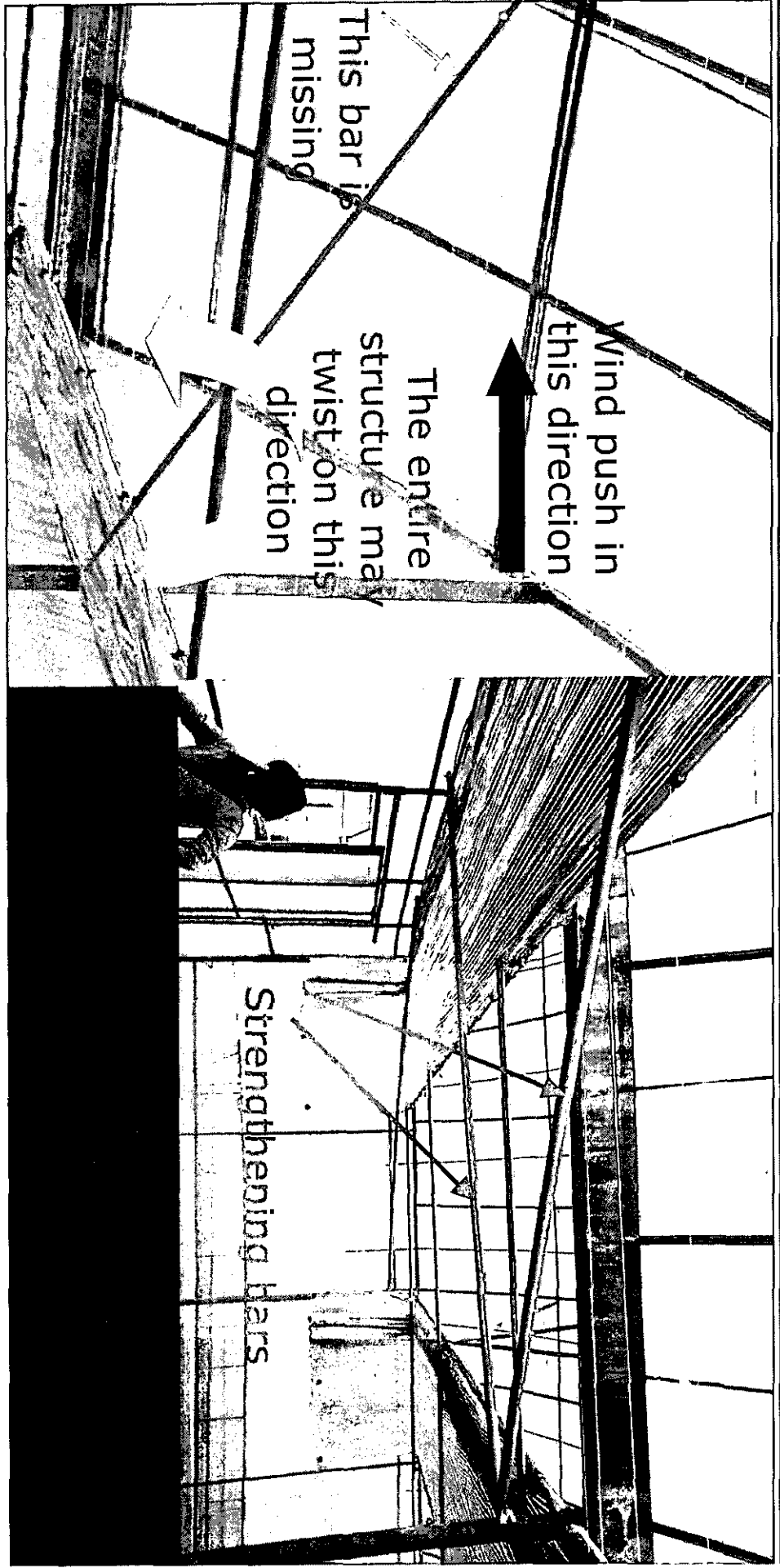




# Structure strengthening components

Wrong - No bars

Bars correctly positioned





# Structure strengthening components - bars





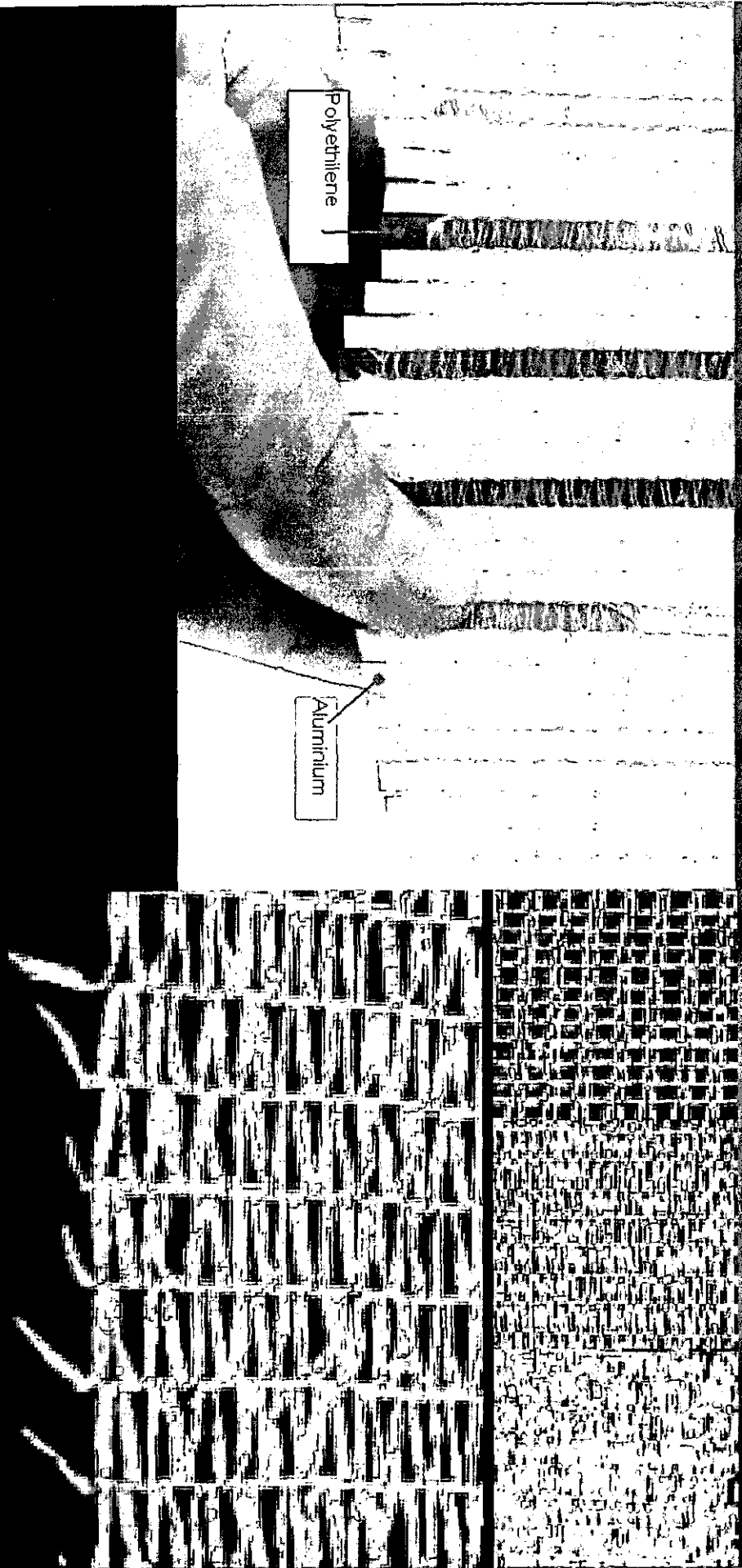
## Thermal screen

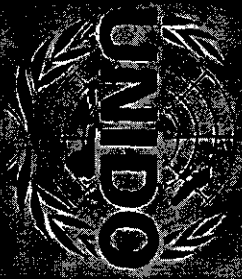
Close structure: aluminum + polyethylene

Scope: to

Open structure: aluminum

Scope: to





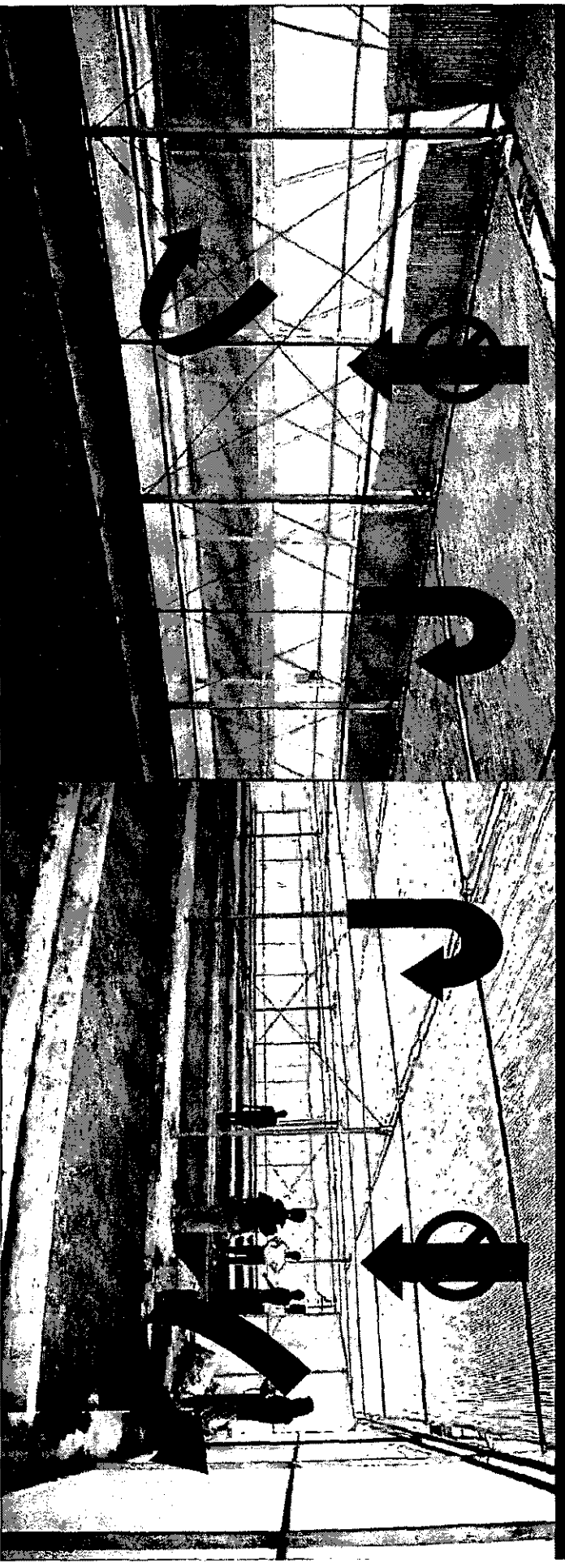
## Close structure Aluminum + Polyethylene

**Strength:** to temperature. It must fully cover ceiling and walls.

In the specific case shown below, the design chosen makes the screen inefficient, because heat escape through the uncovered side and front walls. No considerable increase of temperature is achieved.

**Weakness:** to temperature.

Very inefficient, the air circulation is limited therefore the heat do not escape through roof windows. The greenhouse overheat.



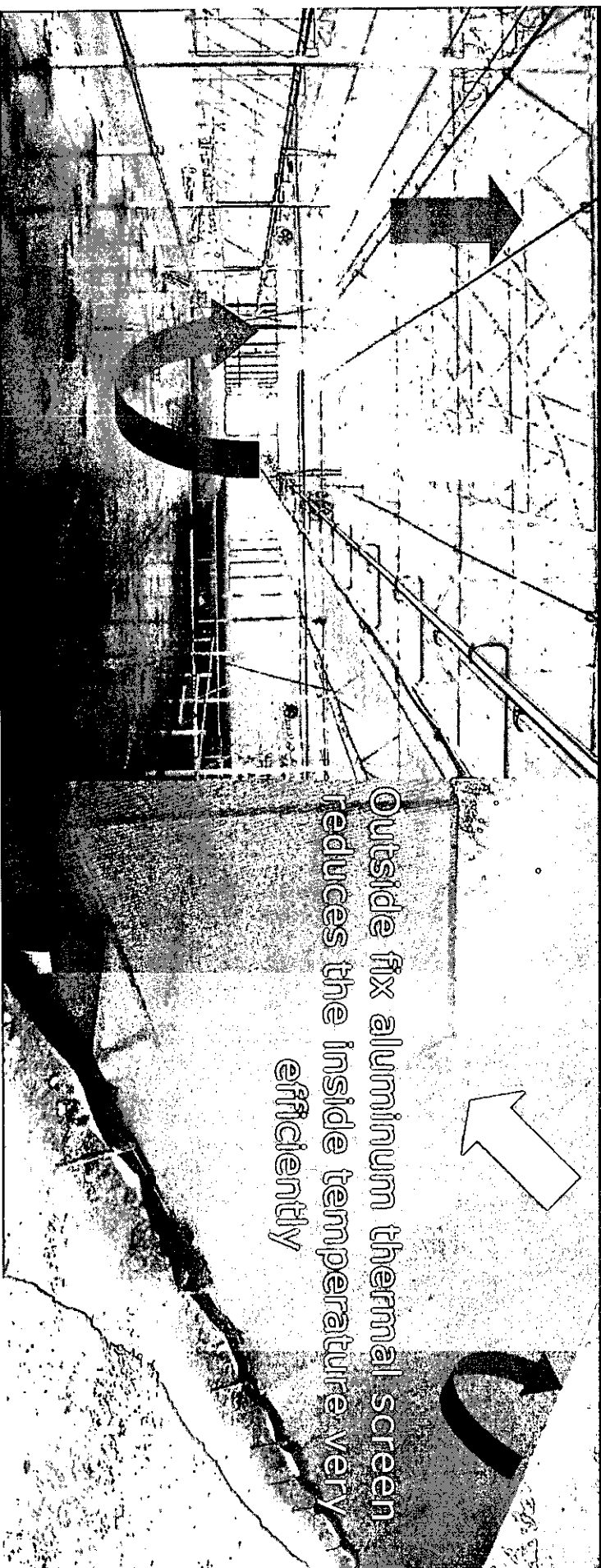


## Open structure aluminum screen

**Strength:** to the south wall.

temperature. No need to cover the side walls, eventually Very efficient, the air circulate through the screen and roof and side windows. A considerable reduction of the inside temperature is achieved.

**Weakness:** to increase temperature. Very limited, the heat escape through the open structure of the screen.



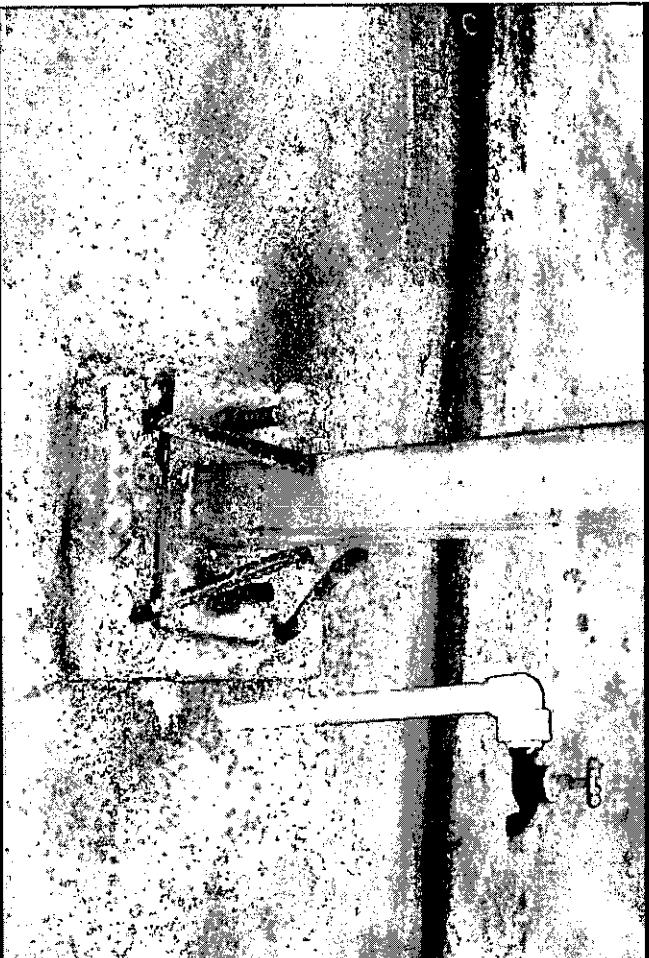
Outside fix aluminum thermal screen reduces the inside temperature very efficiently



## Civil works and installation

An accurate installation is the precondition to achieve the best possible performances from the equipment available

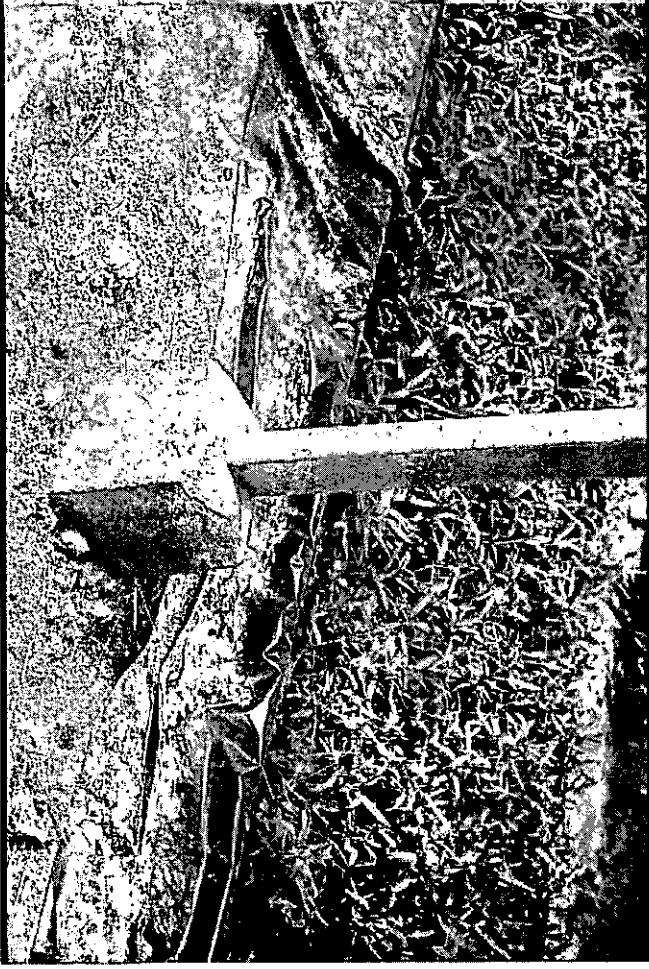
Wrong



The post is loose

Bolds and metal part are rusted

Correct



The post is stable

The base is protected against rust, corrosion and machinery



## Civil works and installation

Installation of rails under entrance doors

Wrong

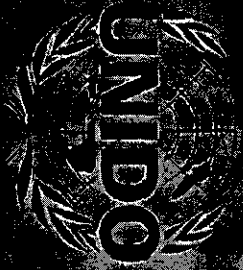


Correct



Open space between the rail and the concrete path, insect easily enter into the greenhouse

The junction between the rail and the concrete path is perfectly sealed



## Civil works and installation

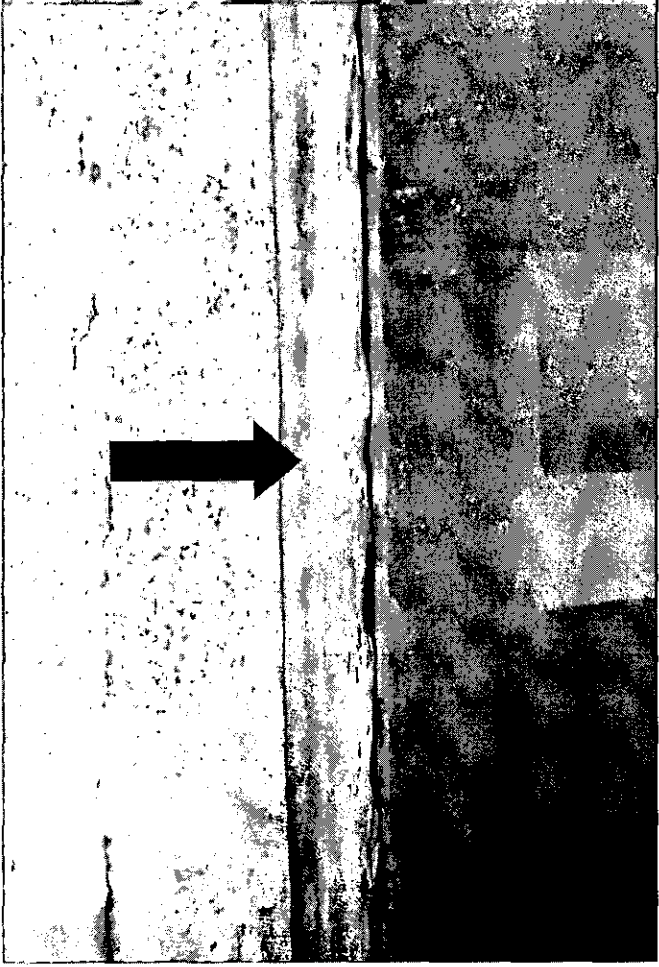
Junction between side walls and side paths

Wrong



Open space at the bottom of the side wall, insects, rats and other animals could easily enter into the greenhouse

Correct



The junction between the side wall and the side path is perfectly sealed





## Civil works and installation

: the system is unsuitable, the hooks are too weak and get quickly rusted, therefore the strings are loose and so the side curtains insecure.

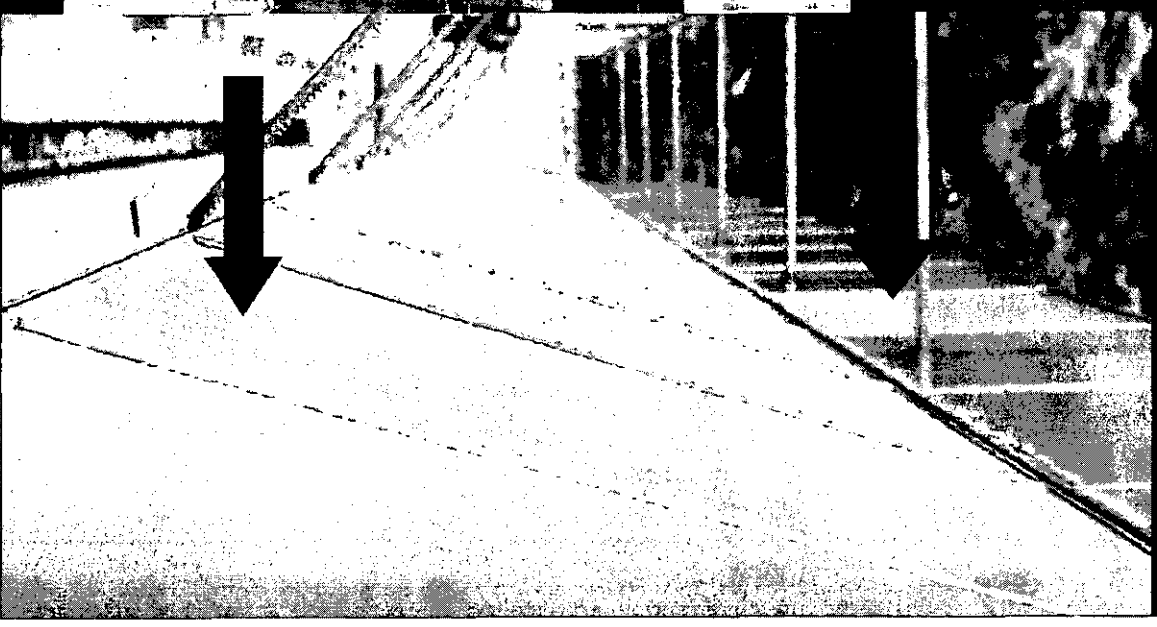




## Civil works and installation

Maintenance must be carry out regularly and promptly

The polycarbonate panels of this Venlo greenhouse had never been cleaned, either the insect proof net. It result on a considerable reduction of light radiation inside the greenhouse.



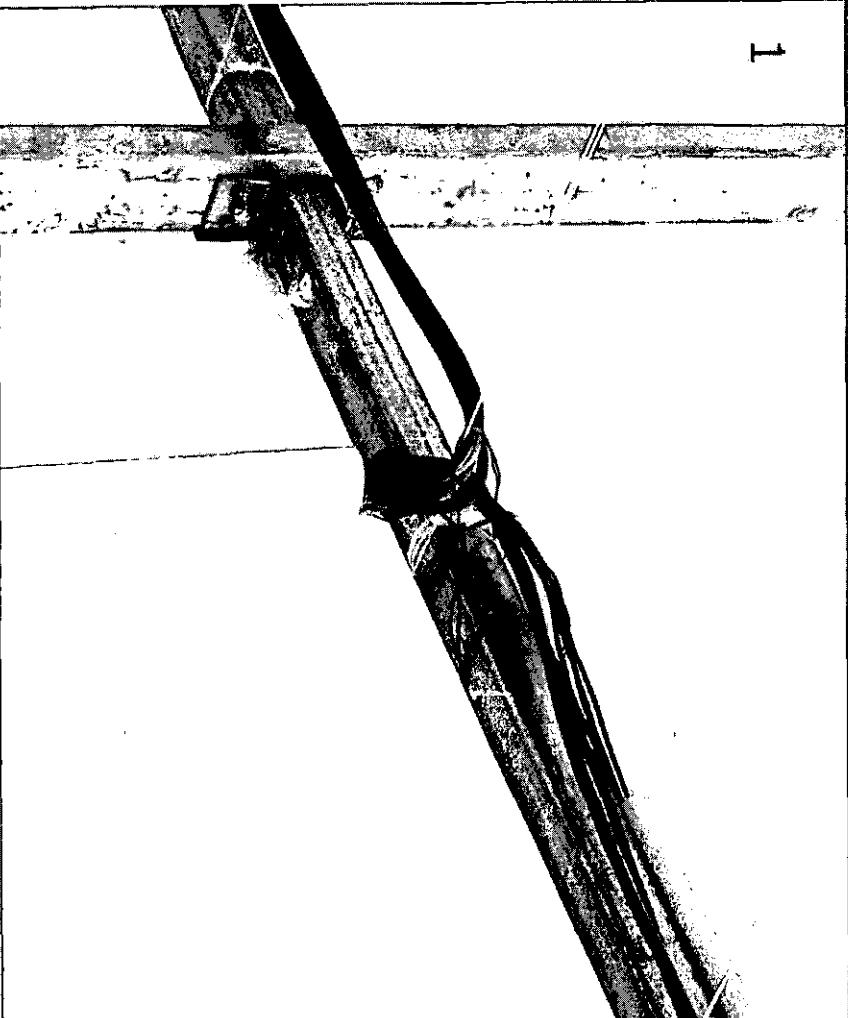


## Civil works and installation

Maintenance must be carry out regularly and promptly

1. Electric wires unprotected.
2. Side profile damaged and bended.
3. Strings loose and partly missing

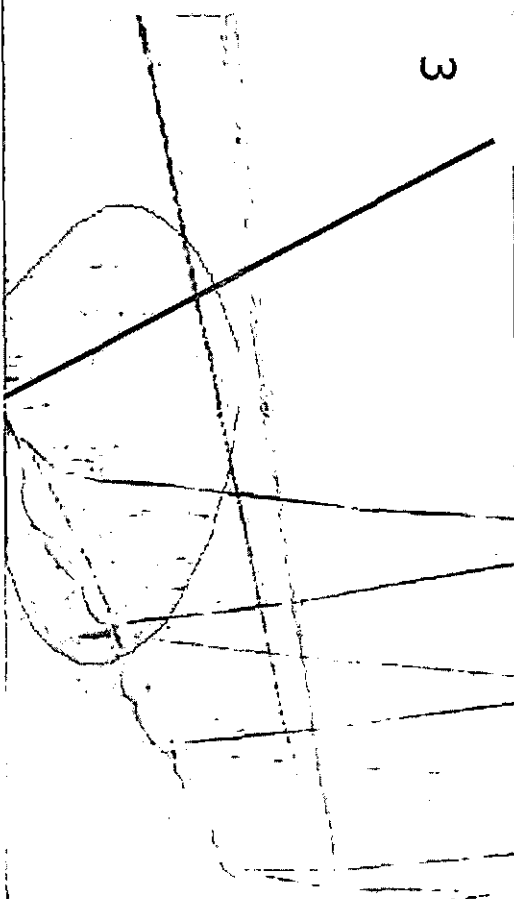
1



2

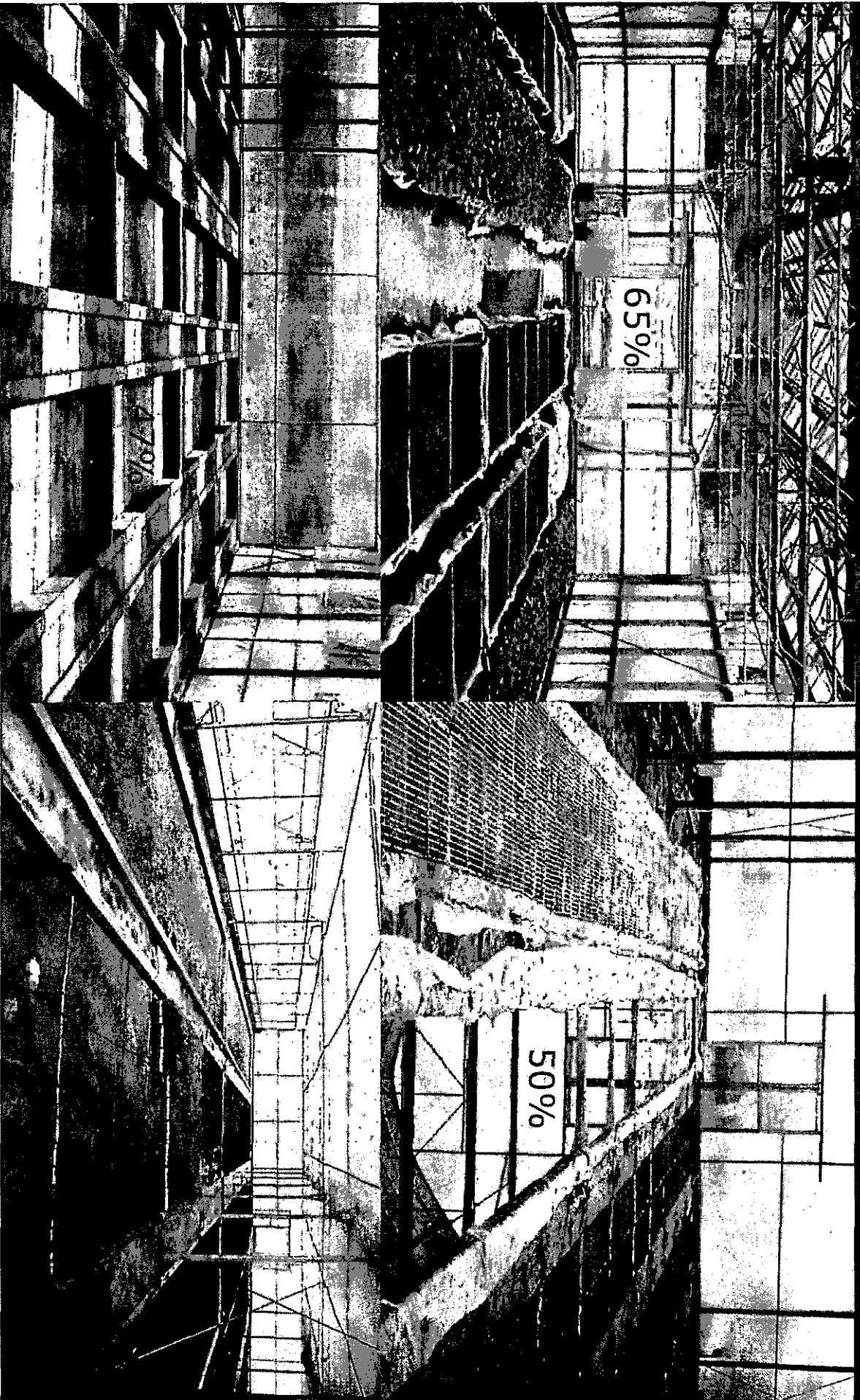


3





# Space management and efficiency

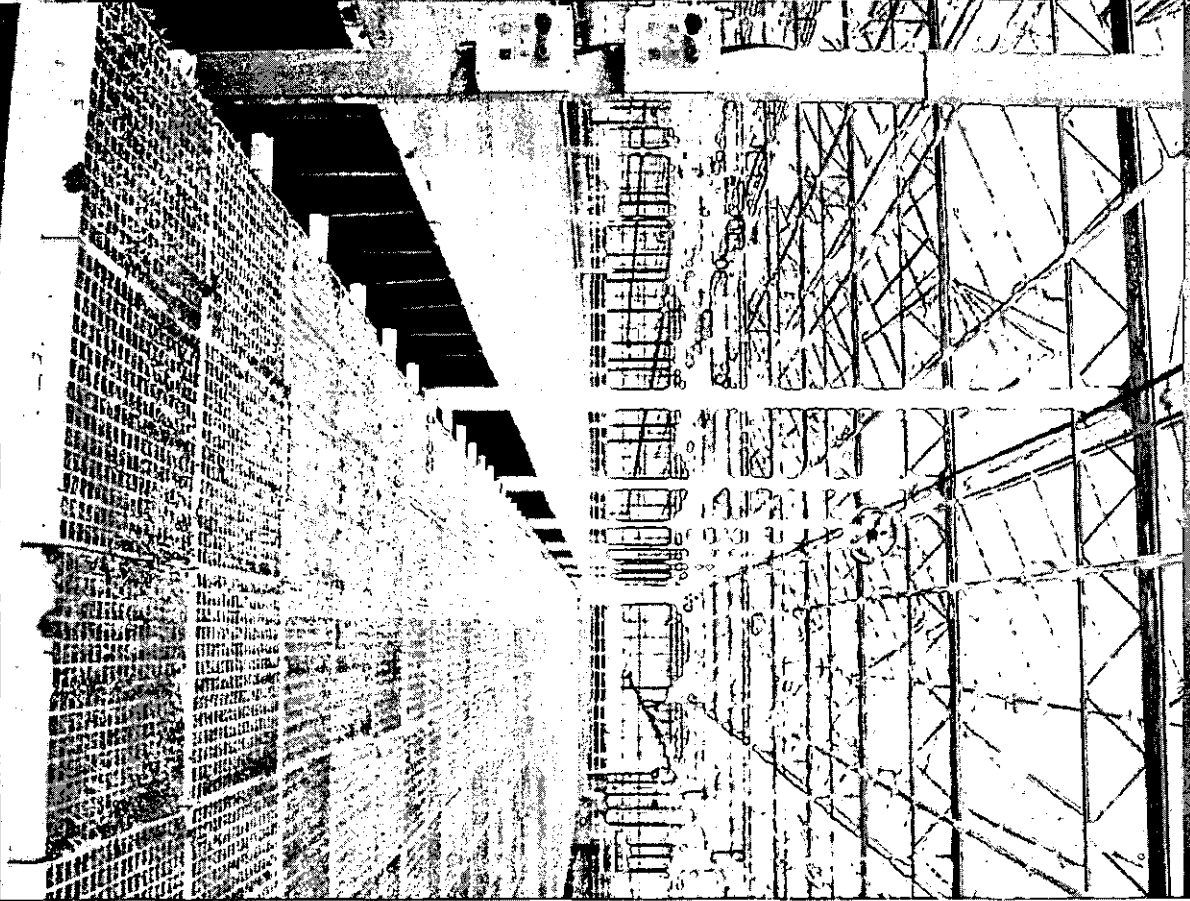
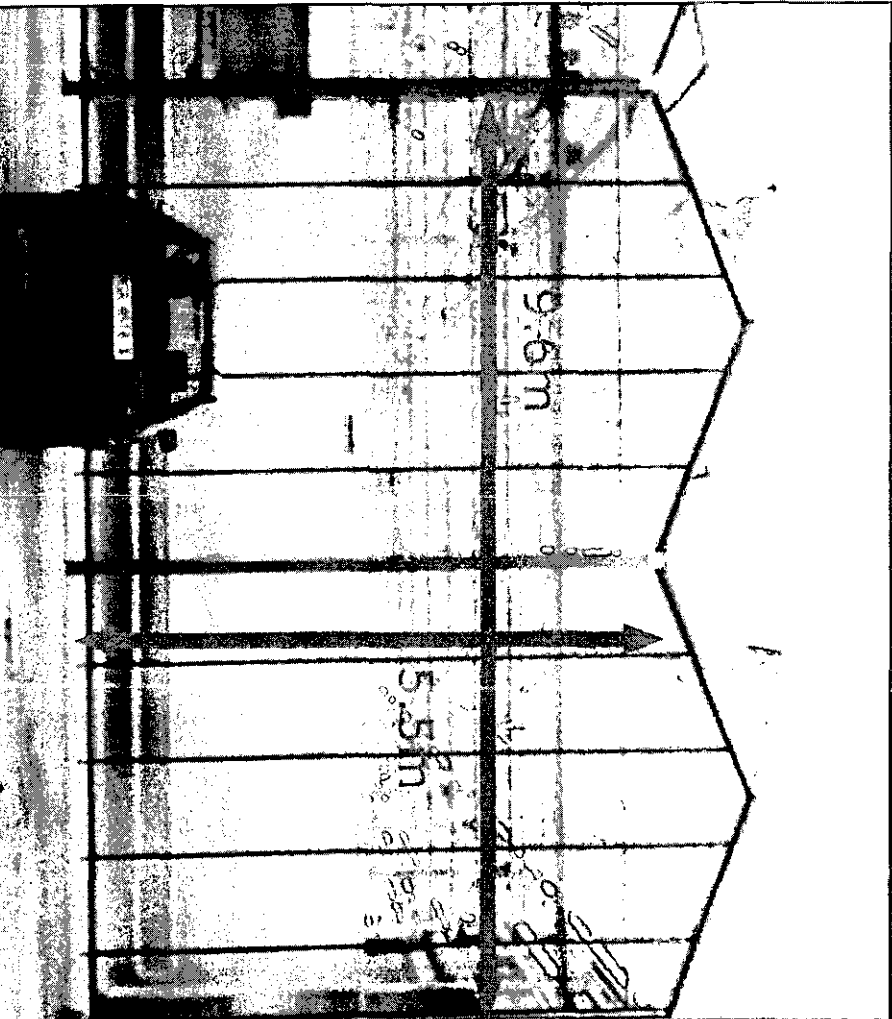




## Greenhouse volume

The highest the volume the better the climatic control  
Venlo type glass

1. Ratio Volume/Area =  $6.1 \text{ m}^3/\text{m}^2$
2. High energy efficiency glasshouse
3. High light radiation

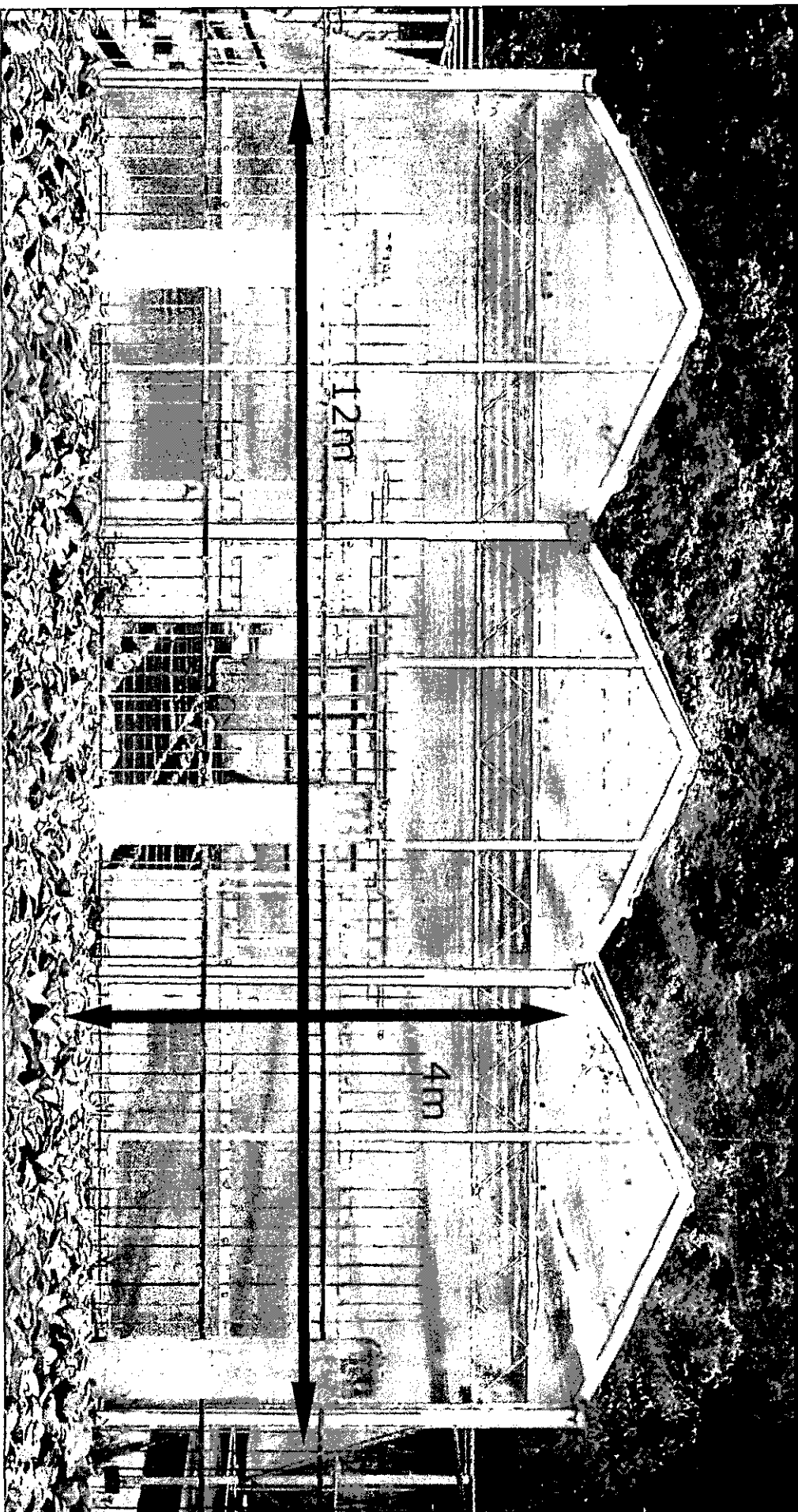




# Greenhouse volume

Venlo type polycarbonate

1. Ratio Volume/Area =  $4.6\text{m}^3/\text{m}^2$

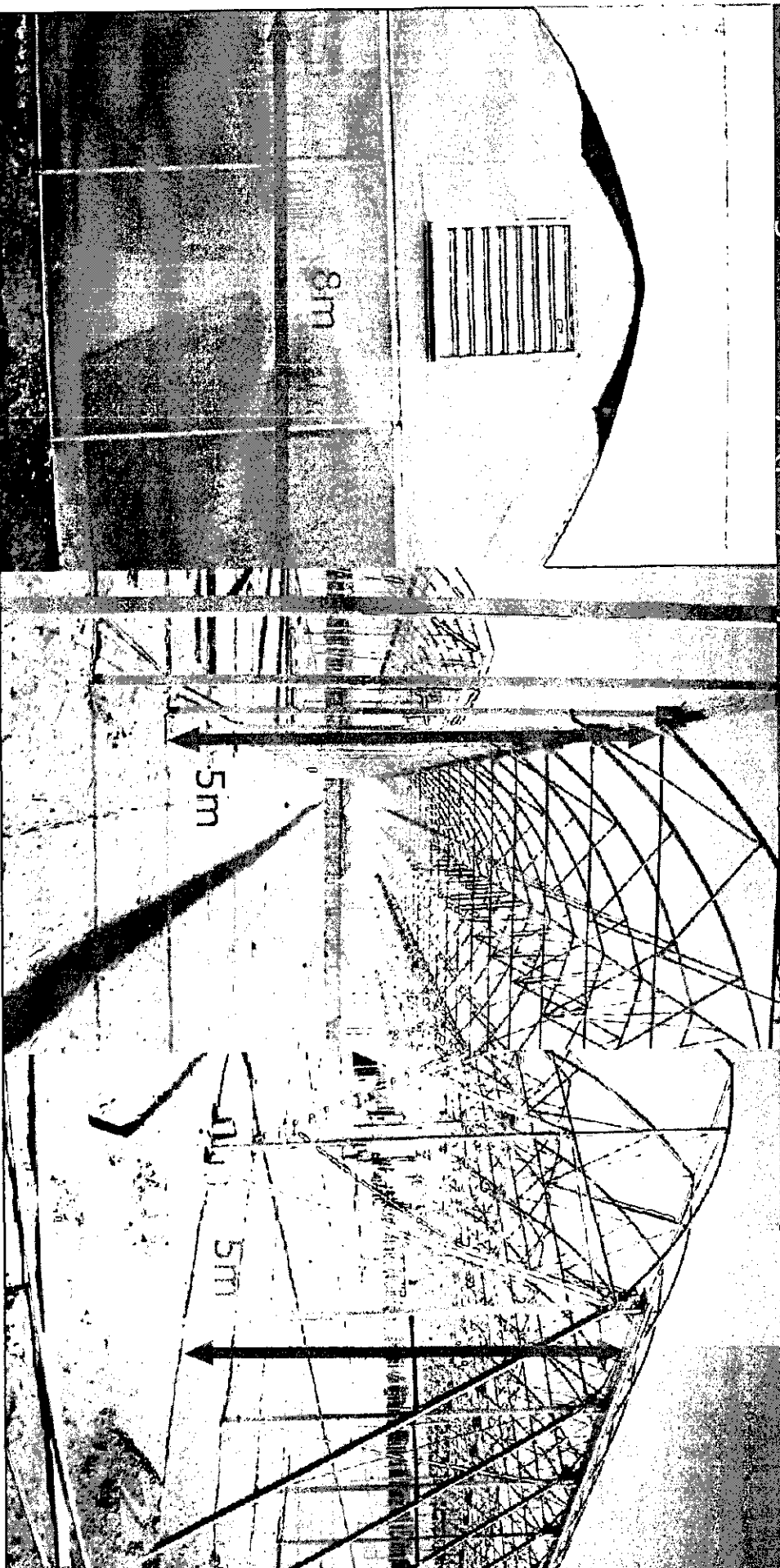




## Greenhouse volume

Multunit plastic house - Gothic shape arch

1. Ratio Volume/Area =  $6.1 \text{ m}^3/\text{m}^2$
2. High wind strength
3. Covering flexibility (polyethylene film, shading net, insect proof net, etc.)

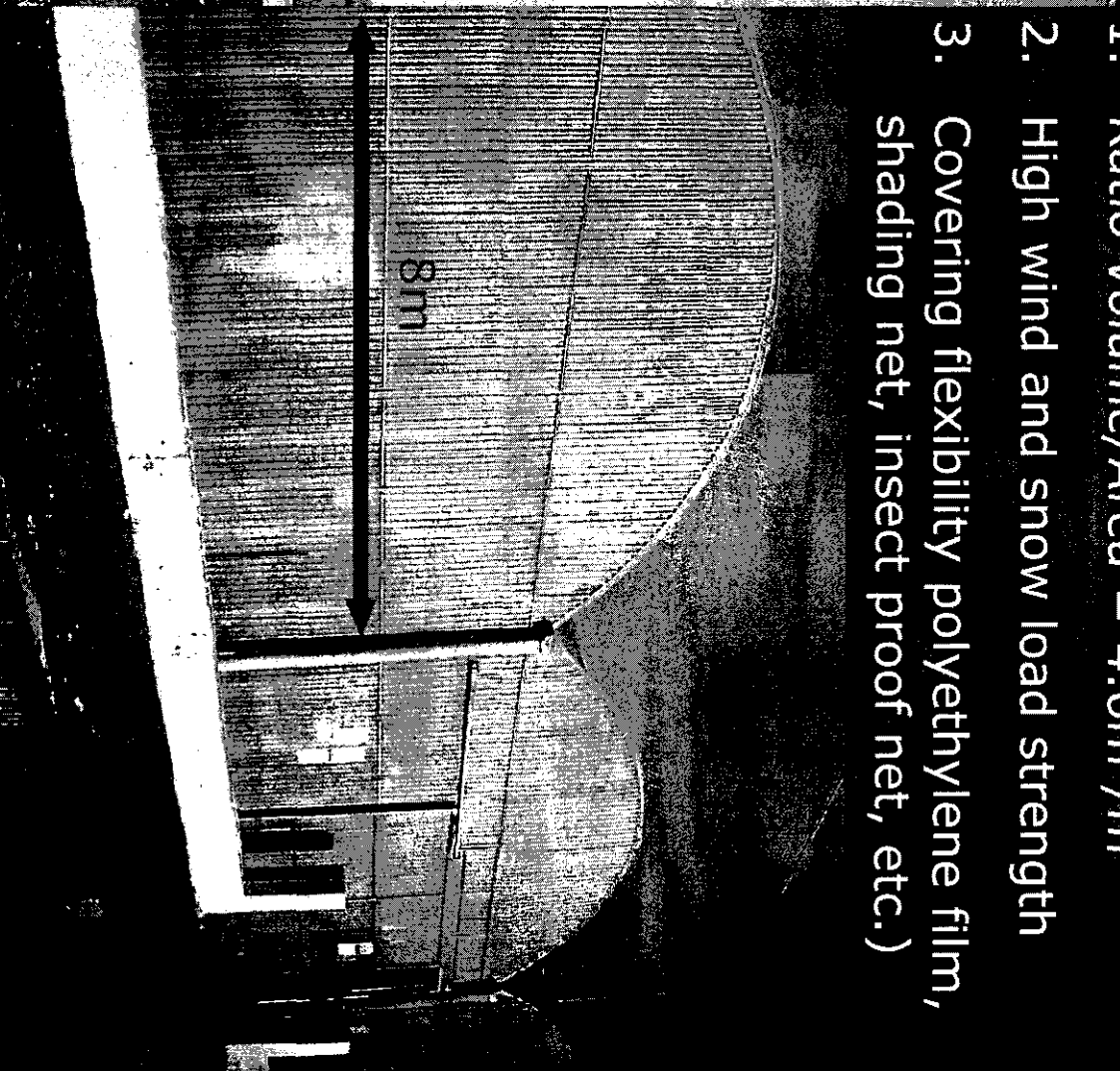
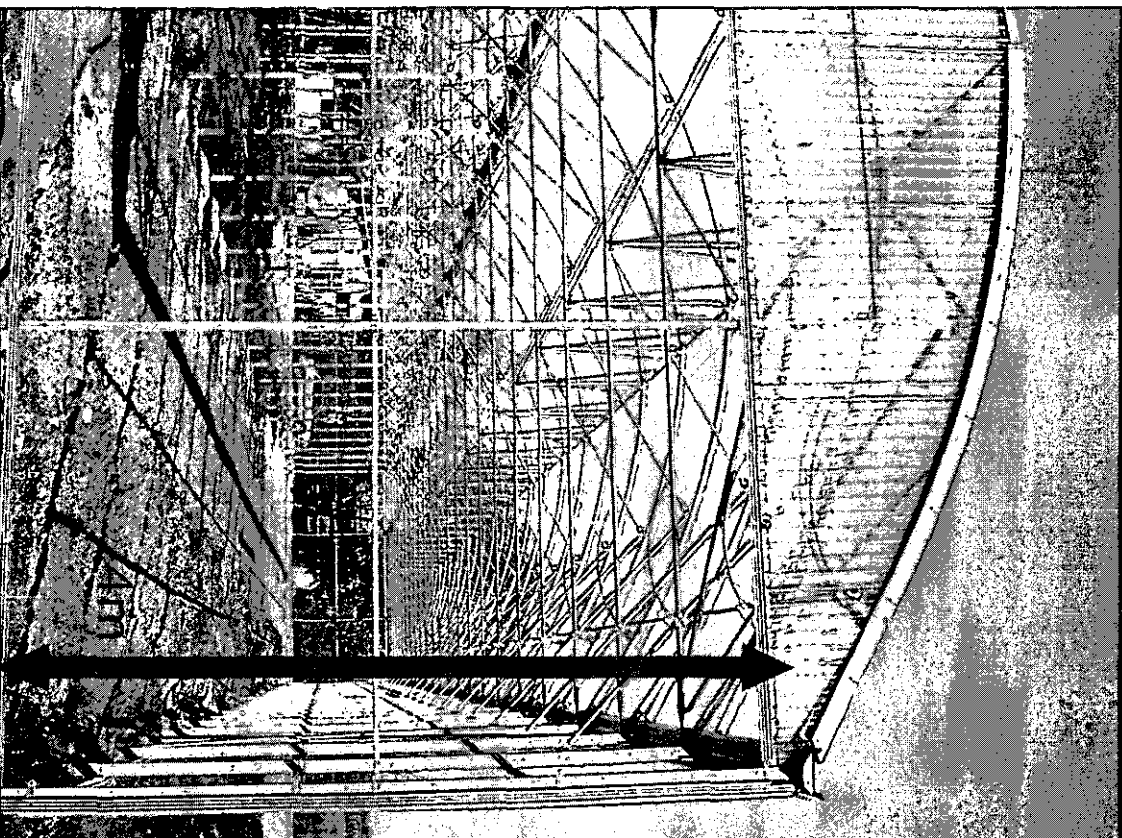




## Greenhouse volume

Multunit plastic house - Round shape arch

1. Ratio Volume/Area =  $4.6\text{m}^3/\text{m}^2$
2. High wind and snow load strength
3. Covering flexibility polyethylene film, shading net, insect proof net, etc.)



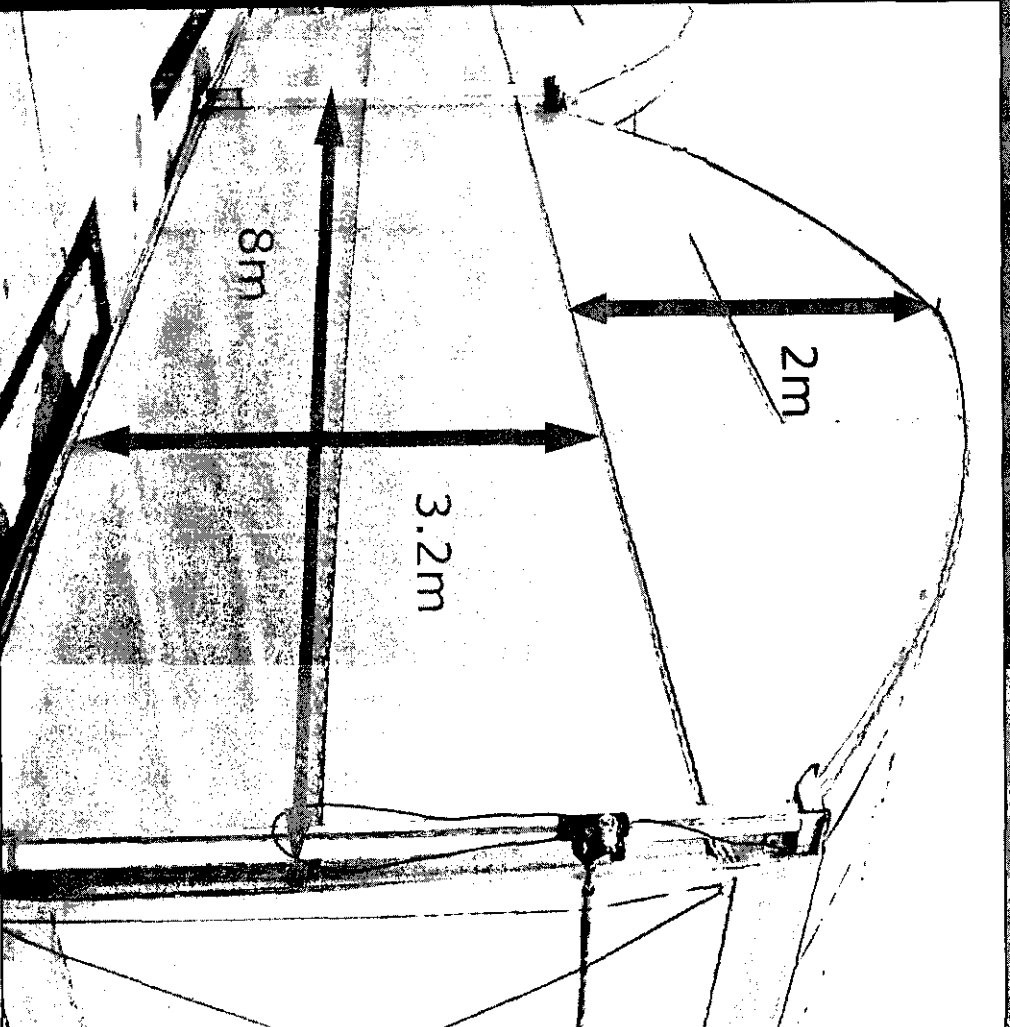




## Greenhouse volume

Multunit plastic house - Round shape arch

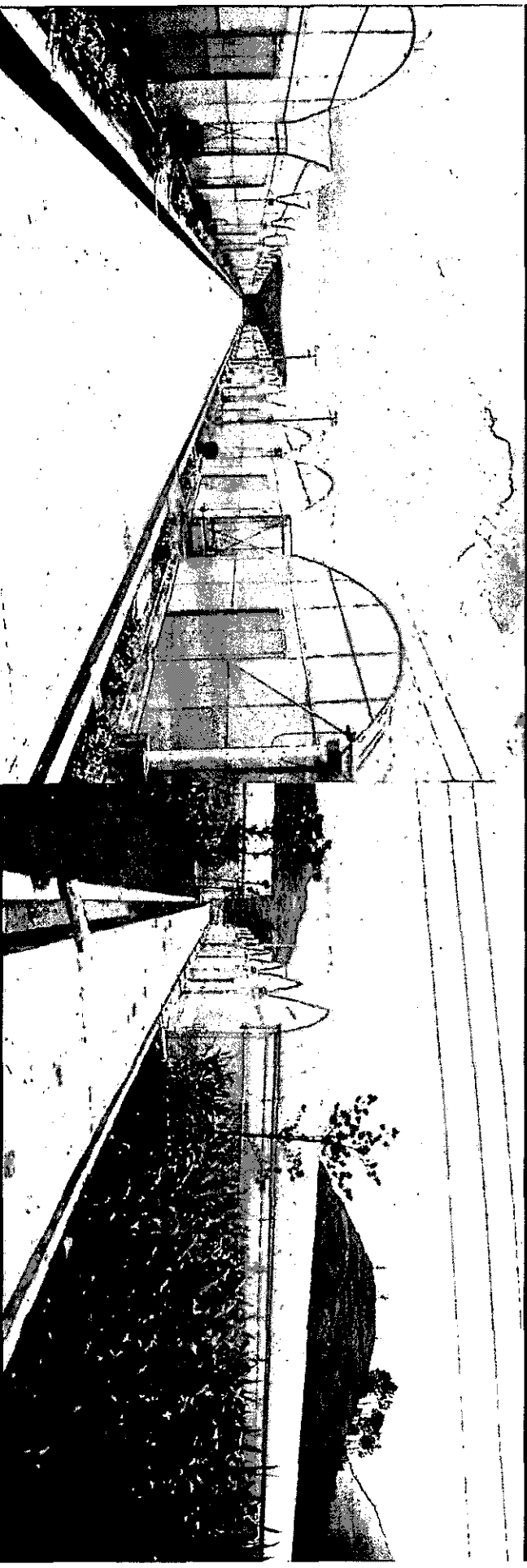
$$\text{Ratio Volume/Area} = 4.3\text{m}^3/\text{m}^2$$





## **Pest management and virus management**

It is recommended not to grow any plants around greenhouses, it may facilitate the propagation of insects and pathogens (Virus) inside the greenhouses. The surrounding must be clean of green plants of any sort, mainly ornamentals and flowers, and weeds.

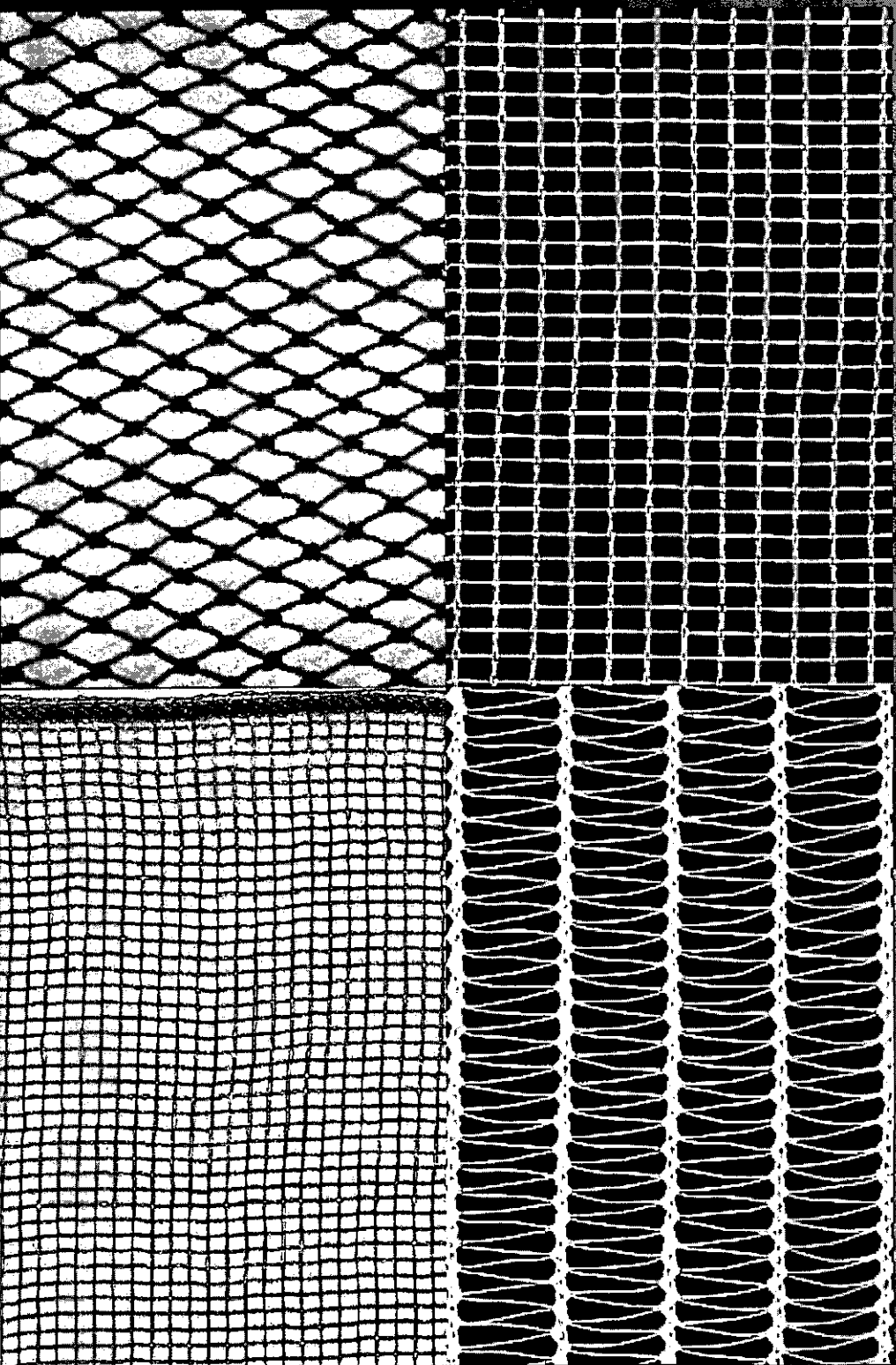




## **Insect proof net**

In principal, all kind of nets reduce the air circulation with consequent increase of temperature and relative humidity.

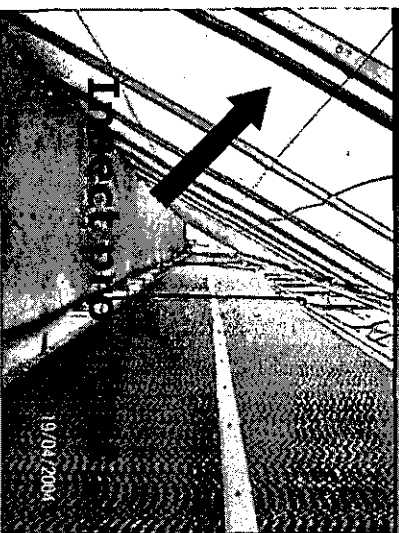
Net must be selected base on the presence of insects transmitting virus, bigger holes are preferable whenever possible



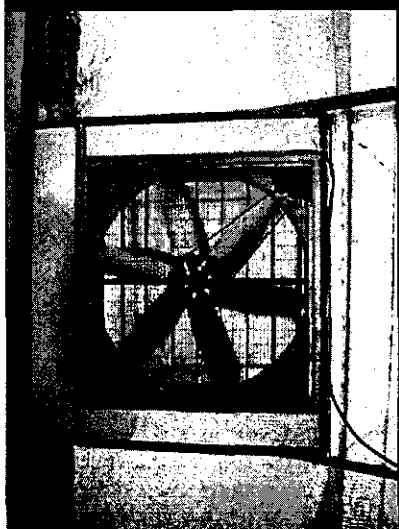
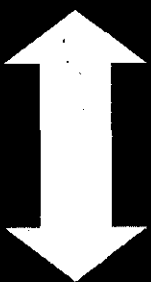


## Cooling plants

It may reduce the inside temperature from 5 to 7°C according to the relative humidity (RH) in the air. The higher the RH the lower the temperature reduction



Orientation





## Ventilation plant

It can be used to reduce temperature and relative humidity or making them more uniform within the different layers.

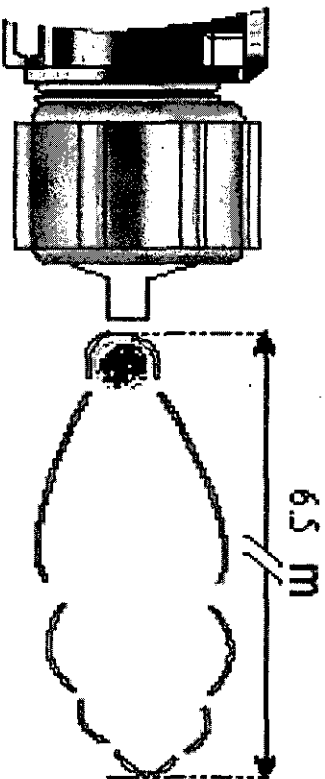
It prevent the humidity to condense on the seedlings, reducing the risk of fungal diseases.

Fans: they brake and mix air layers inside the greenhouse, making the temperature and relative humidity uniform. The advantage apply for both heating and cooling.

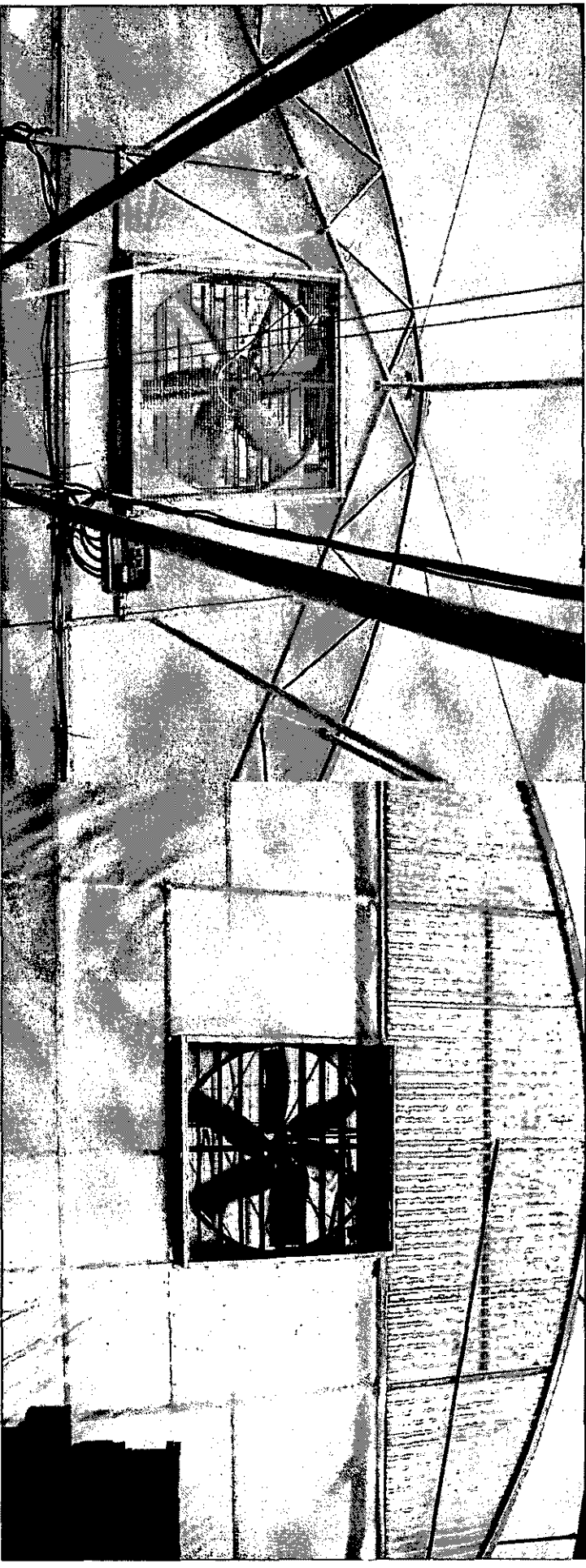




Exhaust fan: they remove the hot air from the greenhouse.  
They also generate an air circulation with the same beneficial effect as fans.



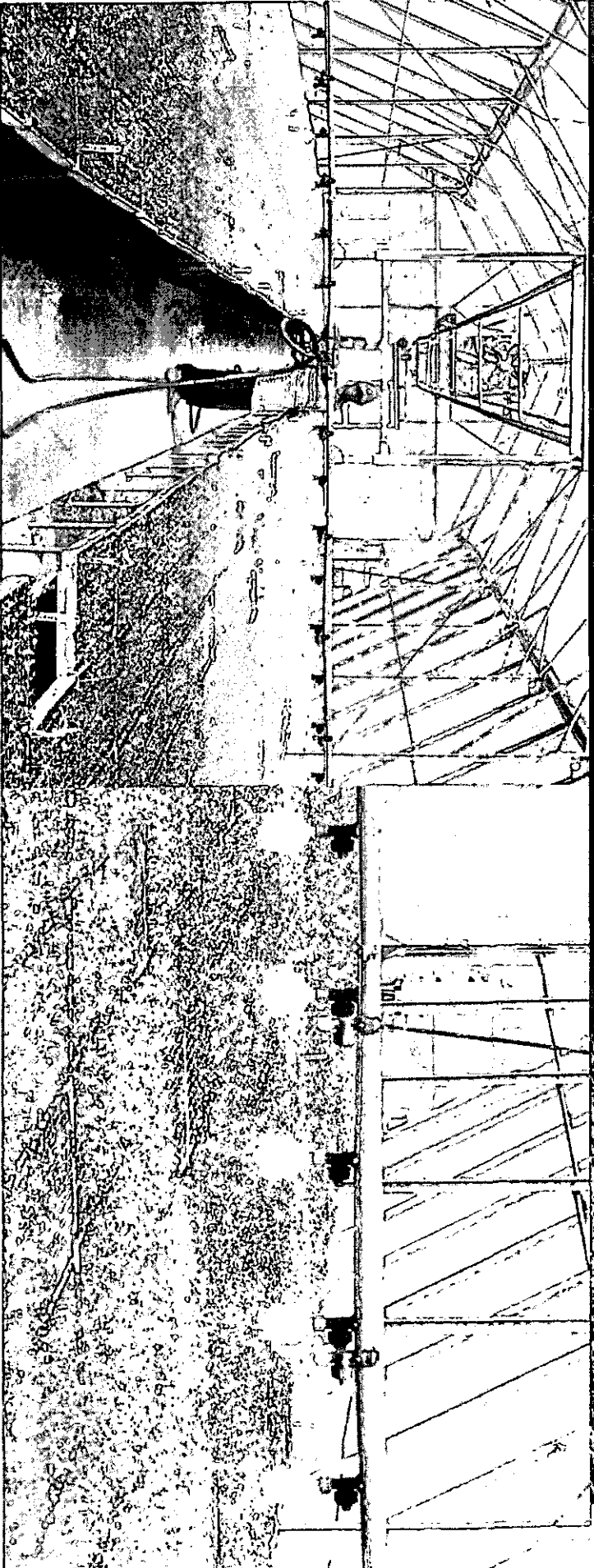
The cooling effect can be strengthened using fog nozzles (air/water) that spray small water particles (max. 50 micron) in the air. The cooling effect is achieved by evaporation





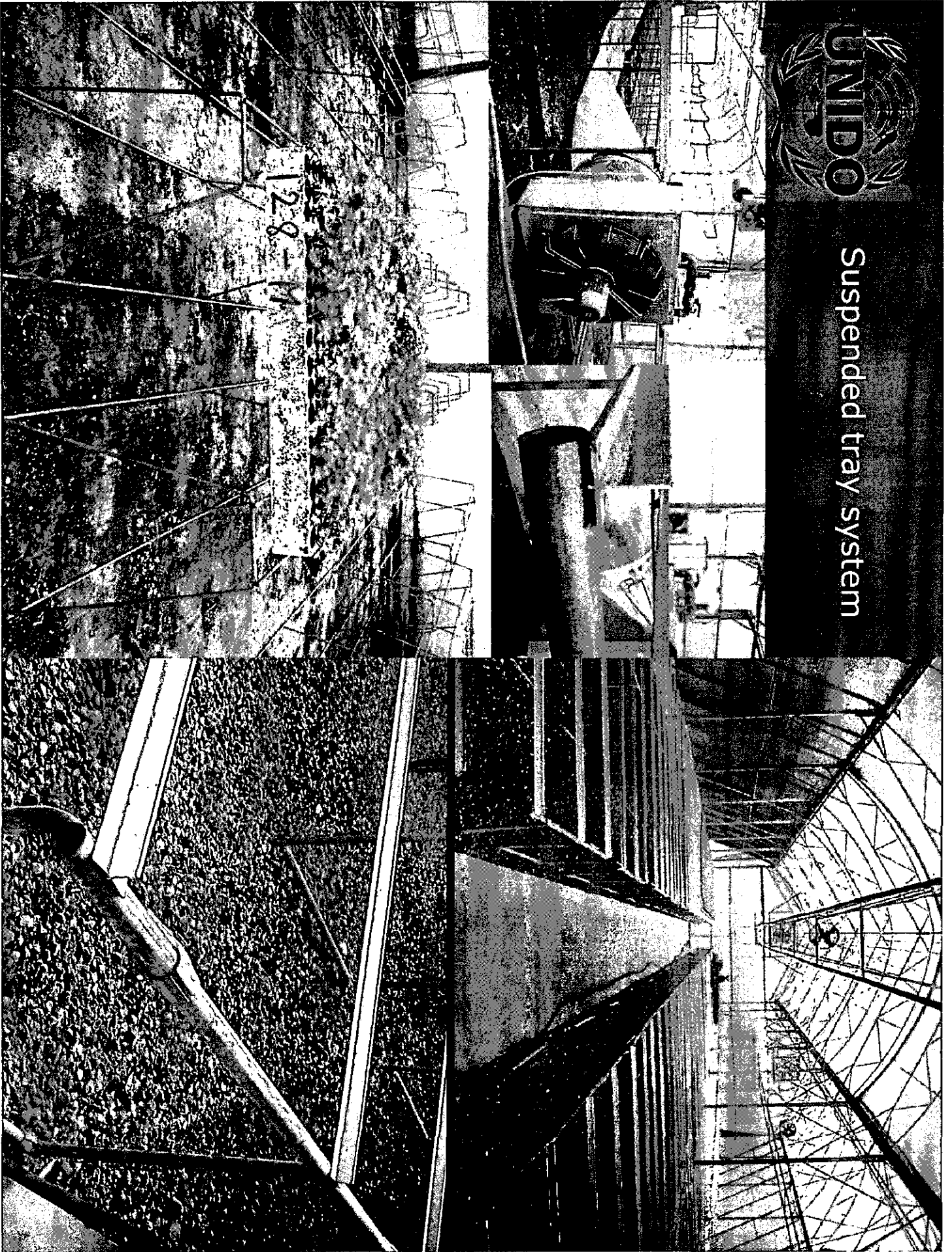
## **Suspended tray system and Overhead irrigation systems**

For those cases where the floating tray system is not suitable, tobacco seedlings may be produced with the suspended tray system. The irrigation is done through irrigation bars.





# Suspended tray system







.../...

Thank you