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## OCCASION

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23089



**QS Group S.p.A.**  
Via Pian di Morro 1, 1/A  
60043 Cerreto d'Esi (AN) - ITALY  
Tel. +39 0732 670.81 (r.a.)  
Fax +39 0732 670.804  
info@qs-group.com

[www.qs-group.com](http://www.qs-group.com)  
Cap. Soc. L. 620.000.000 i.v.  
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Cod. Id. CEE IT 00872550423

**UNIDO PROJECT NUMBER MP/BIH/03/029**

**PHASING-OUT OF CFCs AT SOKO PANELI located at Ljubunje, BOSNIA and  
HERZEGOVINA  
CONTRACT NO. 2003/092  
Unido purchase order no. 16000487**

**FINAL REPORT**

**Report covering all activities at the plant site for the Start-up and  
Commissioning of the foaming machines for HCFC-141b**

In this section we summarize all the actions we made for the test run, the start-up and commissioning of the foaming machine installed respectively in:

**SOKO PANELI**

located at Ljubinje (Bosnia and Herzegovina).

- We had positioned the foaming machine type “Ecodosing ED2-50DS” where it will be used for the production; the machine was connected to all the necessary utilities;
- Then we foamed some bags with the cabinet foaming machine to test the quality of the polyurethane foam and to adjust the pouring time;
- We set up the final adjustments of the ratios and pressures of the materials.
- We injected some samples of cabinets in order to find the right grade of filling and also the right pouring time.
- We got a good quality of cabinets according to the Customer’s requirements and we fixed the pouring time.
- Final training on the use of the machine, maintenance of the machine, repair and operation of the modified plant.

Attached (Annex 1) you will find the final document with the final acceptance of the Customer.

**QS Group S.p.A.**

*Plastic Division*

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Antonio Fogliaro  
Sales Engineer

**Annex 1**  
**Certificate of Final Acceptance Test**



# qs group®

Integrated Industrial Automation

QS Group S.p.A.  
Via Plan di Morro I, 1/A  
80043 Cerreto D'Esì (AN), Italy  
tel +39 0732 670.81  
fax +39 0732 670.804  
info@qs-group.com

www.qs-group.com  
Cap.Soc. € 373.380.00 i.v.  
R.E.A. An 84095  
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Cod.Id.CEE IT00672550423

## CERTIFICATE OF FINAL ACCEPTANCE TEST AND MACHINE TAKING-OVER REPORT

<u>Purchaser</u>	UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION - UNIDO VIENNA INTERNATIONAL CENTRE P.O. BOX 300, A-1400 VIENNA, AUSTRIA
<u>Customer</u>	SOKO PANELI, Crnogorski put bb Ljubinje - Bosnia Herzegovina
<u>Supply</u>	HIGH PRESSURE FOAMING MACHINE MOD. ECODOSING ED 2-50DS; Serial Number:
<u>Contract</u>	PROJECT NO.: MP/BIH/02/157 UNIDO CONTRACT NO.: 03/065 UNIDO PURCHASE ORDER NO.: 16000472
<u>QS-GROUP/Plastic Division reference</u>	T18

The machine starting-up, foam production testing and putting into operation was performed:

from 10 May to 12 May 2005 in the Production Plant of the c/o SOKO PANELI, Lubinje Ljubinje - Bosnia Herzegovina.

Mr. Fabio Trombini, the technician of the supplier QS-GROUP-PLASTIC DIVISION have finished the commissioning and have effected the final test of the following plant, with positive result:

### N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Starting from 13 May 2005 the plant has successfully started to produce rigid foam for the customer products: insulation panels and commercial refrigeration appliances using the foam components and raw materials that were in the factory:

**CHEMICALS:** Pre-mixed Polyol with HCFC-141b (Deltapur 55607/BW)  
Isozianat (Deltanat ISL)

**HYDRAULIC OIL:** Super HVL-46, Modriča, BiH

**Metal sheet division**  
Metal sheet processing technology

Factory: Cerreto D'Esì (AN)  
Tel +39 0732 67081  
metalsheet@qs-group.com

**Plastic division**  
Plastic processing technology

Factory: Abbiategrosso (MI)  
Tel +39 02 9401821  
plastic@qs-group.com

**Logistic division**  
Handling, assembly, automatic  
warehouse, AGV  
Factory: Pavia (PV)  
Tel +39 0382 575601  
logistic@qs-group.com

**Electronic division**  
Test devices, Industrial software  
applications  
Factory: Cerreto D'Esì (AN)  
Tel +39 0732 67181  
electronic@qs-group.com

During the assembly and the final start-up of the plant, the necessary training for operators, maintenance people and safety team was done by QS-GROUP S.p.a, with positive result:

Specialist : **Mr. Cuk Radenko, Mr. Lugonja Zdravko, Mr. Toholj Trifko**

NOTE:

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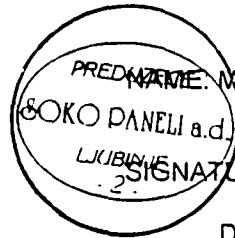
**QS-GROUP – PLASTIC DIVISION  
REPRESENTATIVE**

NAME: Mr. Fabio Trombini

SIGNATURE: 

Date: 12. May 2005

**CUSTOMER APPROVAL**



NAME: Mr. Borko Bogdanovic, Director

SIGNATURE: 

Date: 12. May 2005

**ENDORSED BY NOU REPRESENTATIVE**

Mr. Ibro Cengic, NOU Manager

SIGNATURE: \_\_\_\_\_

Date: 12. May 2005