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OCCASION

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Reg. Imprese An 9279
C.F. e Part. IVA 00672650423
Cod. Id. CEE IT 00672550423

UNIDO PROJECT NUMBER MP/NIR/02/157

**PHASING-OUT OF CFCs AT JIMADE TECHNICAL INDUSTRIES Ltd.,
AMMARSTAR VENTURES Ltd., WESTON PORKKA Ltd. located at Lagos
(NIGERIA)**

CONTRACT NO. 03/065

Unido purchase order no. 16000472

FINAL REPORT

**Report covering all activities at the plant site for the Start-up and
Commissioning of the foaming machines for HCFC-141b**

In this section we summarize all the actions we made for the test run, the start-up and commissioning of the three foaming machines installed respectively in:

JIMADE TECHNICAL INDUSTRIES

AMMARSTAR VENTURES

WESTON PORKKA

located at Lagos (Nigeria).

JIMADE TECHNICAL INDUSTRIES Ltd. (from 30th March 2005 to 01st April 2005):

- We had positioned the foaming machine type "Ecodosing ED2-50DS" where it will be used for the production; the machine was connected to all the necessary utilities;
- Then we foamed some bags with the cabinet foaming machine to test the quality of the polyurethane foam and to adjust the pouring time;
- We set up the final adjustments of the ratios and pressures of the materials.
- We injected some samples of cabinets in order to find the right grade of filling and also the right pouring time.
- We got a good quality of cabinets according to the Customer's requirements and we fixed the pouring time.
- Final training on the use of the machine, maintenance of the machine, repair and operation of the modified plant.

Attached (Annex 1) you will find the final document with the final acceptance of the Customer.

AMMARSTAR VENTURES Ltd. (from 4th April 2005 to 06th April 2005):

- We had positioned the foaming machine type "Ecodosing ED2-50DS" where it will be used for the production; the machine was connected to all the necessary utilities;
- Then we foamed some bags with the cabinet foaming machine to test the quality of the polyurethane foam and to adjust the pouring time;
- We set up the final adjustments of the ratios and pressures of the materials.
- We injected some samples of cabinets in order to find the right grade of filling and also the right pouring time.
- We got a good quality of cabinets according to the Customer's requirements and we fixed the pouring time.
- Final training on the use of the machine, maintenance of the machine, repair and operation of the modified plant.

Attached (Annex 2) you will find the final document with the final acceptance of the Customer.

WESTON PORKKA Ltd. (from 6th April 2005 to 08th April 2005):

- We had positioned the foaming machine type "Ecodosing ED2-50DS" where it will be used for the production; the machine was connected to all the necessary utilities;
- Then we foamed some bags with the cabinet foaming machine to test the quality of the polyurethane foam and to adjust the pouring time;
- We set up the final adjustments of the ratios and pressures of the materials.
- We injected some samples of cabinets in order to find the right grade of filling and also the right pouring time.
- We got a good quality of cabinets according to the Customer's requirements and we fixed the pouring time.
- Final training on the use of the machine, maintenance of the machine, repair and operation of the modified plant.

Attached (Annex 3) you will find the final acceptance of the Customer.

Notes (Annex 4):

The machine was damaged at the following points during the shipping (made by the Customer and not during the transport under our responsibility):


- Head arm is fold around 1m
- Hydraulic unit motor terminal box is broken
- Push button control panel head broken
- Polyol suction pump pressure gauge broken (replace)

The place of the installation is unprovided of the following services:

- Power supply and H2O line
- Compressor air
- Heart system
- Roof
- Flooring

QS Group S.p.A.

Plastic Division


Antonio Fogliaro
Sales Engineer



PLASTIC DIVISION

Annex 1

Certificate of Final Acceptance Test - JIMADE TECHNICAL INDUSTRIES Ltd.



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Integrated Industrial Automation

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C.F./P.I. 00672550423
Cod. Id. CEE IT00672550423

CERTIFICATE OF FINAL ACCEPTANCE TEST

Purchaser : UNITED NATIONS INDUSTRIAL DEVELOPMENT
ORGANIZATION - UNIDO
VIENNA INTERNATIONAL CENTRE
P.O.BOX 300,A-1400 VIENNA, AUSTRIA

Customer : JIMADE TECHNICAL INDUSTRIES Ltd
7/11, JIMADE CLOSE,
MATORI INDUSTRIAL ESTATE,
P.M.B.1060, EBUTE MATTA, LAGOS - NIGERIA

Supply : N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING
ED 2-50DS

Contracts : UNIDO CONTRACT NO.: 03/065
UNIDO PROJECT NO.: MP/NIR/02/157
UNIDO PURCHASE ORDER NO.: 16000472

QS-GROUP/Plastic : T16
Division reference

From 30-03-05 to 01-04-05 do JIMADE TECHNICAL INDUSTRIES Ltd,
our technician Mr. FABIO TROMBINI have finished the commissioning and have
effected the final test of the following plant, with positive result:

N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Starting from 01-04-05 the plant have successfully started to produce with the
components and raw materials that were in the factory.

During the assembly and the final start-up of the plant, the necessary training for operators,
maintenance people and safety team was done by QS-GROUP S.p.a, with positive result:

Specialist YINKA AJAYI (Engr.)

Date 01-04-05

QS-GROUP - PLASTIC DIVISION

Fabio Trombini
TROMBINI FABIO 06/04/05

CUSTOMER 4/4/05
E. A. ADEKUNLE

Metal sheet division
Metal sheet processing technology

Factory: Cerreto D'Esi (AN)
Tel +39 0732 67081
metalsheet@qs-group.com

Plastic division
Plastic processing technology

Factory: Abbiategrosso (MI)
Tel +39 02 9401821
plastic@qs-group.com

Logistic division
Loading, assembly, automatic
warehouse, AGV

Factory: Pavia (PV)
Tel +39 0382 575601
logistic@qs-group.com

Electronic division
Test devices, industrial software
applications

Factory: Cerreto D'Esi (AN)
Tel +39 0732 67181
electronic@qs-group.com



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NOTE:

THE CUSTOMER DOESN'T HAVE THE CHEMICAL
COMPONENTS FOR THE FOAMING TESTS.

Date 06-04-05

QS-GROUP - PLASTIC DIVISION

CUSTOMER

Metal sheet division

Metal sheet processing technology

Factory: Cerreto D'Esri (AN)
Tel +39 0732 67081
metalsheet@qs-group.com

Plastic division

Plastic processing technology

Factory: Abbiategrosso (MI)
Tel +39 02 9401821
plastic@qs-group.com

Logistic division

Handling, assembly - automatic
warehouse, AGV

Factory: Pavia (PV)
Tel +39 0382 575601
logistic@qs-group.com

Electronic division

Test devices, industrial software
applications

Factory: Cerreto D'Esri (AN)
Tel +39 0732 67181
electronic@qs-group.com

Annex 2

Certificate of Final Acceptance Test - AMMARSTAR VENTURES Ltd



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CERTIFICATE OF FINAL ACCEPTANCE TEST

Purchaser : UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION - UNIDO
VIENNA INTERNATIONAL CENTRE
P.O.BOX 300,A-1400 VIENNA, AUSTRIA

Customer : AMMARSTAR VENTURES Ltd
1 ADEBAYO AJABDE STREET,OFF OREFUN ROAD
OREGUN/ALAUSSA
P.O.BOX 9251, IKEJA, LAGOS - NIGERIA

Supply : N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Contracts : UNIDO CONTRACT NO.: 03/065
UNIDO PROJECT NO.: MP/NIR/02/157
UNIDO PURCHASE ORDER NO.: 16000472

QS-GROUP/Plastic : T16
Division reference

From 04-04-05 to 06-04-05 c/o AMMARSTAR VENTURES Ltd, our technician Mr. TROMBINI FABIO have finished the commissioning and have effected the final test of the following plant, with positive result:

N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Starting from 06-04-05 the plant have successfully started to produce with the components and raw materials that were in the factory.

During the assembly and the final start-up of the plant, the necessary training for operators, maintenance people and safety team was done by QS-GROUP S.p.a, with positive result:

Specialist AIVOTI DUSEGUN

Date 06-04-05

QS-GROUP - PLASTIC DIVISION

CUSTOMER

Metal sheet division
Metal sheet processing technology

Factory: Cerreto D'Esè (AN)
Tel +39 0732 67081
metalsheet@qs-group.com

Plastic division
Plastic processing technology

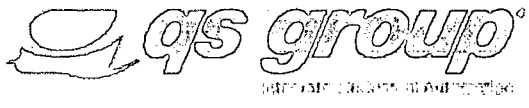
Factory: Abbiategrasso (MI)
Tel +39 02 9401821
plastic@qs-group.com

Logistic division
Finishing, assembly, accessories
warehouse, AGV

Factory: Pavia (PV)
Tel +39 0382 575601
logistic@qs-group.com

Electronic division
Test devices, industrial software
applications

Factory: Cerreto D'Esè (AN)
Tel +39 0732 67181
electronic@qs-group.com



**Annex 3
Certificate of Final Acceptance Test – WESTON PORKKA Ltd.**



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Cod Id. CEE IT00672550423

CERTIFICATE OF FINAL ACCEPTANCE TEST

Purchaser : UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION - UNIDO
VIENNA INTERNATIONAL CENTRE
P.O.BOX 300,A-1400 VIENNA, AUSTRIA

Customer : WESTON PORKKA Ltd.
5 WESTERN AVENUE,
NEAR OJU-ELEGABA,
SURU-LERE – LAGOS - NIGERIA

Supply : N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Contracts : UNIDO CONTRACT NO.: 03/065
UNIDO PROJECT NO.: MP/NIR/02/157
UNIDO PURCHASE ORDER NO.: 16000472

QS-GROUP/Plastic : T16
Division reference

From 06-04-05 to 08-04-05 c/o WESTON PORKKA Ltd, our technician Mr. TROMBINI FABIO have finished the commissioning and have effected the final test of the following plant, with positive result:

N°1 HIGH PRESSURE FOAMING MACHINE MOD.ECODOSING ED 2-50DS

Starting from 08-04-05 the plant have successfully started to produce with the components and raw materials that were in the factory.

During the assembly and the final start-up of the plant, the necessary training for operators, maintenance people and safety team was done by QS-GROUP S.p.a, with positive result:

Specialist BOLAJI O. AIYEOLA

Date 09-04-05

QS-GROUP – PLASTIC DIVISION

CUSTOMER

NOTE:

Metal sheet division
Metal sheet processing technology

Factory: Cerreto D'Esè (AN)
Tel +39 0732 67081
metalsheet@qs-group.com

Plastic division
Plastic processing technology

Factory: Abbiategrosso (MI)
Tel +39 02 9401821
plastic@qs-group.com

Logistic division
Handling, assembly, automatic warehouse

Factory: Pavia (PV)
Tel +39 0382 575601
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Electronic division
Test devices, industrial software applications

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The machine is damage at following points: *in The shipping.*

- Head arm is fold around 1 mt.
- Hydraulic unit motor terminal box broken
- Push button control panel head broken
- Polyol suction pomp pressure gauge broken (replace)

The place of installation is unprovided the following services:

- Power supply
- H2O line
- Compressed air
- Heart system
- Roof
- Flooring

To make the dry test the customer provides to install an electric generator, AND MOBILE COMPRESSOR
 The customer doesn't have the chemical components for the foaming tests.

Date 08.04.05

QS-GROUP - PLASTIC DIVISION

[Signature]

CUSTOMER

[Signature]
 Ingeg. Balgi Aygüel

Metal sheet division

Metal sheet processing technology

Factory: Cerreto D'Esì (AN)
 Tel +39 0732 67081
 metalsheet@qs-group.com

Plastic division

Plastic processing technology

Factory: Abiategrasso (MI)
 Tel +39 02 9401821
 plastic@qs-group.com

Logistic division

Production, distribution, assembly
 warehouse - A/C

Factory: Pavia (PV)
 Tel +39 0382 575601
 logistic@qs-group.com

Electronic division

High level of industrial software
 applications

Factory: Cerreto D'Esì (AN)
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Annex 4
Photos about the condition of the plant site and foaming machine
WESTON PORKKA Ltd.

