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22739

**Final Report**

**Project No:** MP/CMR/97/158S.O.N.O.P.O.L

**Contract No:** 98/076/AV

**Dates:** Start 25.07.2002 - Finish 31.05.2002

**Address:** SONOPOL  
BP1248  
DOULALA  
CAMEROUN

**Beamech Engineers:** Paul Mason  
William Doherty  
Gary Howard

## Summary:

### (1) Installation

The Installation of the Liquid CO<sub>2</sub> system was carried between 25.07.2001 and 06.08.2001 by Gary Howard. During this visit the machine was also electrically tested.

The CO<sub>2</sub> machine was fully tested calibrated and was dry run by William Doherty and Gary Howard between 19.11.2001 and 06.12.2001.

### (2) Commissioning

The commissioning of the Liquid CO<sub>2</sub> system was carried between 10.05.2002 and 31.05.2002 by Paul Mason.

During the commissioning period both UNIDO and the counterpart were pleased with the quality of the foam produced on the machine. The counterpart signed the Foam Acceptance Protocol (attached) when they were satisfied with the 3 different density of foam produced. The foam density's signed for were as follows:

15kg/m<sup>3</sup> Density foam produced on 27.05.2002, the machine was run for 2 minutes and 48 seconds.

18kg/m<sup>3</sup> Density foam produced on 28.05.2002 the machine was run for 2 minutes.

21kg/m<sup>3</sup> Density foam produced on 24.05.2002 the machine was run for 4 minutes

Once the CO<sub>2</sub> system was fully commissioned by Beamech all the formulation and calibration sheets were copied and given to SONOPOL

The Beamech equipment was left in good working order and SONOPOL personnel have been given full training on the equipment.

### (3) Post Commissioning

The equipment supplied by Beamech was fully tested and commissioned to the complete satisfaction of the counterpart.

A final Certificate of Acceptance was signed (attached) by the company Technical Director.

The Counterpart is entirely satisfied with all aspects of the equipment, process and training services.

Due to local conditions the counterpart is studying the costs of local supply of liquid CO<sub>2</sub>.

We hereby confirm in agreement with the counterpart that the project was successful and is completed.

Signed: Sh. Beakel Director

Date: 9/7/02 .



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**FOAM ACCEPTANCE PROTOCOL**

Customer: SO.NO.POL.

Job No. 1228

Foam Grades	Density Kg/m <sup>3</sup>	Foaming Process (Conv./ Maxfoam. / CO-2™)	Date	Acceptance Signatures	
				Customer	Beamech
	15	CO-2	31/05/2002		
	18	CO-2	28/05/2002		
	21	CO-2	27/05/2002		

**SO**  
P.T.  
P.T.

Beamech Group Ltd.

Manchester

## Certificate of Acceptance

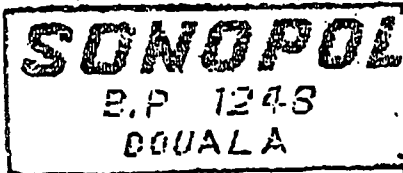
UNIDO Contract Number: 98/076  
Project Number: MP/CMR/97/158

Equipment: CO-2 Plus

Serial Number: 1228

Customer: SONOPOL Cameroon.

We hereby confirm that all works and training regarding the equipment supplied by Beamech Group Ltd. has been completed to our satisfaction and this equipment is capable of mass production.



Signed on behalf of Sonopol

*[Signature]*  
YOUNG & MATIAS

*[Signature]*  
NROUENOU RENE

Position in company Director And Technical Director.

Date 04/07/2002