



OCCASION

This publication has been made available to the public on the occasion of the 50th anniversary of the United Nations Industrial Development Organisation.



DISCLAIMER

This document has been produced without formal United Nations editing. The designations employed and the presentation of the material in this document do not imply the expression of any opinion whatsoever on the part of the Secretariat of the United Nations Industrial Development Organization (UNIDO) concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries, or its economic system or degree of development. Designations such as "developed", "industrialized" and "developing" are intended for statistical convenience and do not necessarily express a judgment about the stage reached by a particular country or area in the development process. Mention of firm names or commercial products does not constitute an endorsement by UNIDO.

FAIR USE POLICY

Any part of this publication may be quoted and referenced for educational and research purposes without additional permission from UNIDO. However, those who make use of quoting and referencing this publication are requested to follow the Fair Use Policy of giving due credit to UNIDO.

CONTACT

Please contact <u>publications@unido.org</u> for further information concerning UNIDO publications.

For more information about UNIDO, please visit us at www.unido.org

OF 2 04458

MICROCOPY RESOLUTION TEST CHART Notes Notes to the control of the 24 × D

development organization CY453 (1)

TEPCO FILECOPY

89Ma

comp (moto international)

could company to region of shready (
chip could ! 10/10 res des company (pro 10
1.0 perto de la SD-1 h.a.a.a. SD R 10/10/10

TEPCO FILECOPY

WILLIAM MINOCHO INDIGNOSA, IMPROAPRIM GRANDASTAN

RETARLEMENTER OF A MARMACHUTICAL INDUSTRY SECTOR
IN THE BASE APRICAN COMMUNITY

SHEWIN MERCHE PART I I SHEK PROCEMOTERA UNITER

> Project n° 585 70/784 AFR 80 Phone 21

EMA (METRA INTERMATSONAL)

Division "Kerbeting et Développement Industriel"

PARIS

Princery 1979

.....

TOPENSMAY PRODUCTS	R	4
Sie east appleanian praiorchatical counces.	•	44
THE DAUG CHALLET! CONTROL LANDRATORY	•	4
THE DRUG STEERCTION OLINE	R	46
redover? Of animal and minan by-frequence	R	34
PLANT KKTRACTS	A	**
PRODUCTION OF PLANIACINITICAL PRODUCTS		94
STRATEGY SOR THE SEPTING UP OF A SACRACTME THREE PROPERTY	R	44

ABLISTIANA LUCCIOSE

THE PURPLE AND A CORNER

PROPERTY OF PRODUCTS FOR VITERINARY WAS

TOTAL SET IN THE PARTY.

The animal industry development is very different with regard to the three States.

Manyan industry is the most highly developped : beside traditional breeding, there are many remains that perform the newest elaborated operations. The Kenya Meat Commission administrates two slaughter houses that ensure as important flow of meat expert amounting to million shillings in 1970.

TANZANIA holds a certain number of reaches but most of its production comes from traditional breeding. It came a slaughter house in DAR MI SALAM that ensures a fairly important export flow.

WBANDA only came one traditional breeding and few renches, and does not expert tinned-meat. A steady arrival of Kenyan herds in the Uganda slaughter houses shows that the Uganda cattle is not sufficient to meet with local needs.

Of source it is in KENYA that the most important and moderalized organisetion has been set up, and the yields are high enough to prevent the Severement from giving care subsidies t they are taken over by the stockbroaders themselves.

Nest of the used pharmacoutical products are vaccines and antibiotics. The antibiotics used by veterinaries are fairly close to those used in human medocine, we thus will not talk about them in this chapter.

As for as teaches are concerned, there are three equation to EMMA. That produce them t

- . the MANTE Laboratory (Honga Voterinary Services),
- MCCUGA's (Y.A. Votorinery Research Organisation), and
- MAUNUALITATIONE Pounda Lion's.

the three of them are able to supply meet of the veterinary vacuines required in RAFF AFRICA.

The KHRA entant industry deals in most came with those organizations, but WAKBA and TAKANIA have their vaccines coming from elsewhere; so far we have not been able to figure out the reasons of it beside the fact that the KARME laboratory is practising a very sky connercial policy.

Considering the perfect Kenyan organization, we think it unnecessary to advice the setting up of another vaccine producing firm.

On the other hand, we think it is highly desirable that the WARDER Laboratory should adopt an efficient connercial policy and done to an agreement with connercial firms that should accept connercializing their products. They notually appear willing to do so.

PAUL CATELO ME ME A

the are giving in the supplement a list of all registered discusses in last Article.

The main diseases are t

BOVI IF'S

Post and Houth Diamese (PHP)

Minderpeid

Centaglous Bovine Ploure Pneumonta (CHPP)

Trypanosomiasts

Lampy skin Disease

Puberouloese

Fast Coast Fever and Tick Norme Diseases (TDB) such as

. Anaplasmonie and Red Water

Asthrex

Black Quarter

Heart Vator

Mift Walley Power

Salmonellosis

Blue ton; No

Nairobi Sheep Disease

Sheep Seap

GOASS Contegious Caprine Pleure Pneuments

SCHEENY Newseatle Disease

Powl Typhoid

Powl Post

Respiratory Fowl Cholera

Questdiosis

The most common once are 1 1960, Monoastle Musane, Theop, Youl Typinide,
The Tungue and a hard Flant in boths carried incomph against Anthrone
Richmarter, RIT Valley Fever, Hencestle Disease, Fuel Typinide,
Fool For by may of vancinations.

Against 400 disping only in officient. The MMS 3A laboratory has worked out a vaccine against X.C.F. (Fact Coast Pever), but so for it has remained on experimentation grounds.

MACCINE PROPERTIES OFFICE ATTIONS

There are three of them in KENA.

The most important one, the KABETS laboratory depends on Veterinary-Services.

The K.A. Veterinary Research Organisation in MUGUGA.

The BURROWS-WHILCOME foundation laboratory in HEDAKASI.

THE KARRES LABORATORY

This laboratory was founded in 1970 and is now managed by Dr. J.M. TRUMLMET. It produces 18 vaccines in varying quantity (from half a million down to 300 doses). This figure might be raised up to 22.

A joined list of those vaccines as well as the issued quantities during the last few years will be found in the supplement.

This laboratory is entirely equipped for producing, stocking, controlling, commercializing and dispatching vaccines. The control operations also include "an after sale service" : after treatment the laboratory proceeds to the taking of serum and checking of antibodies.

The laboratory is far from working at its fullest, and it is likely that with a slight increase in staff, it could supply all EAST AFRICA with vaccines.

Let us point out that the laboratory already exports vaccines to UGANDA and SUDAN.

There still remains a field where its ability is limited : the issue of anti-rables vaccines.

WITH THAT'S VICINITIES

Three or antontions deal with the training of setorinary personnel.

THE PACIFIC OF PROPERTY AND ASSOCIATE OF PACIFIC

It takes the Samily five years to food exteriory producted.

The school was founded in and form set-rikery gramming a year.

THE OF THEM VIEW THAT BARE AT LOSS.

The school form (radiates in the following disciplines t

- Animal products
- thin
- Activature on lacoring
- Reace Maker work
- General Apriorations
- . Hans openantes
- nte.

There are three year courses.

THE VETUE TO HAVE A TRULY HAVE TO BE THE TANK OF THE PARTY.

The school forms entitled students (certificate level - ter certificates are merided)

- Animal Months
- . Reach Management,

There are two pear courses.

Both schools have the seas entrease enamination t the book go to property and the extern to RAPLETY.

The Prointing Insatilute can welcome P.O abusentes it forms 100 graduates.

Broth the two started desired for certification, the school also given "to service courses" to the start or claimant villing to acquire appeals graff floation.

For Instance the sensel alway course to a

- · Respondents
- · Morter age
- . Artistal insulantion.

The extent to pairties of by the British Government, PMF and N20 and receives other underlikes on wall. It releases attained from USANDA, passential, and LSR-21A as well as refusees from extent sensities.

THE NUMBER OF VEGE MARTON

Now there are about 200 viterinaries in KENYA : 50 of them work for the government ; their functions are :

- Propiylany
- . Supervision of Quarantine
- Control of Livestock Movement
- Artificial innumination
- Improction of Neat
- Negograh

36 of them work at the University,
30 are in MJGUGA,
and another thirty work as "private practitioners".

The government is wishing that the number of private practitioners should increase so that the government veterinaries will be able to devote themselves to their control task and will no be free from all greatise (treatment, artificial inscrimation, etc.).

EMPORINATIONS OF VESTIGNARY PRODUCTS

The sale care are i

- COOPERS, No ROUGELL ROPERESCH MA LAG (MAIRORS)
- THICK CONTINUE
- . E.T. MANS
- PYLERA
- PERSONALIN-BADDONNIA
- · MACHET
- . HORELY, No UNIONICE

THE EAST APRICAN PHARMACEUTIC COUNCIL

DITIES OF THE PAST AFRICAN PHARMACHUTIC COUNCIL (H.A.P.C.)

The E.A.P.C would be the general centre for reflexion about pharmaceutical matters in East Africa; it should provide the three East African countries with reliable information on the pharmaceutical products available in the region and promote legislation conducive to the harmonious development of this sector for the benefit of the three Partner-States.

To this end, it should :

- eollect full and exhaustive documentation on drugs existing or due to be introduced in E.A.; in particular, and as first priority, so drug or preparation should be allowed to be introduced until the manufacturer's dossier of tests and controls has first been seen and examined. The E.A.P.C. should also keep itself aware of results, including mishaps (1) recorded after the drug is made available to the public;

⁽¹⁾ Chloramphenical is used in the treatment of typhoid and typhus, successfully in the vast majority of cases. But in one case out of 150,000 it destroys not only the microbe of these diseases but also the bone-marrow cells which produce red globules. It is reckened that more than five million typhoid and typhus cases had to be treated with chloramphenical before the medical profession realised that the drug was responsible for the unexpected outcome. A further example that may be sited is that of transleypromine, used as an anti-depressant, which in some cases produces dangerous hypertension when the patient cats certain kinds of cheese containing tyramine s This effect was not discovered until long after the drug had been put on sale.

- In a second stage, the E.A.P.C. should publish and keep up to date a list of the preparations available in the country, and check the appropriateness of introducing a particular drug on the basis of test and supervision dossiers : on the strength of this information, the E.A.P.C. could recommend the banning of particular drugs as being out of date or dangerous:
- So far as possible, the E.A.P.C. should cellect all the statistics meeded for a better knowledge of the sector; in particular, it should gather basic material for a cost-benefit analysis of the effect of certain drugs on the major endemic diseases;
- It should endeavour to assemble the fullest possible information on the pharmaceutical industry in E.A. and in the world;
- Similarly, in close liaison with the W.H.O., it should draft and propose to the Governments of the Community legislation adapted to their needs and resources concerning quality control, manufacturing standards, rules for distribution, and the registration of new drugs. It should also make recommendations about training personnel;
- Relying at first on manufacturers' test dossiers, and then increasingly on the results of tests carried out locally as the range of testing.

 by the Drug Quality Control Laboratory (D.Q.C.L.) is progressively extended and consolidated, the E.A.P.C. should publish at regular intervals a Drug Selection Guide (D.S.G.) to assist those responsible for purchasing or prescribing drugs.

1:

- This in our view is one of the major functions of the E.A.P.C. and is sufficient in itself to justify economically the cost of the establishments
- Lastly, the E.A.P.C. should preside over the establishment of the Drug Quality Control Laboratory responsible for inspecting, or initially, supervising the inspection of the Safety and Efficacy of Drugs. Both drugs and production processes will be subject to control. On each of these there is a general text of the W.H.O.(A 24/4/4 of 5.4.1921 i Safety and Efficacy of Drugs Principles for Drug Control, and Annex 12 to Doc.

 A/22/P and B/12 of 6.6.1969 i Cuality Control of Drugs -Good Practices in the Manufacture and Cuality Control of Drugs) i these papers deal fully with the two subjects i quotations from them are appended to this Report.

Drug centrol will be carried out by the D.Q.C.L. The centrol of manufacturing processes at the place of production will be the responsibility of a corps of Inspectors under the E.A.P.C.

Drug control might cover !

- Products sent by Medical Stores for inspection at their request.
- drugs already on sale to the public, whether imported or locally produced,
- imported raw materials, either submitted for inspection by the manufacturer, or specimens taken by the E.A.P.C.,
- . drugs submitted to the D.Q.C.L. by importers for approval.

ATTRIBUTION POWERS OF THE FAPC

Apart from its function in the field of information and preparing legislation, the authority of the E.A.P.C. will largely depend on how far the Partner-States, more precisely their Health departments, are prepared to hand over some of the responsibilities of the Drug Inspectors and Advisory Committees whose duties and powers overlap with those of the E.A.P.C.

At one extreme, it is possible to visualise the E.A.P.C., simply advising the Department concerned, each of which would retain its present structure; clearly, this would greatly reduce the impact of the E.A.P.C.

At the other extreme, the Health department would delegate full powers to the E.A.P.C. in regard to pharmaceutical information and control i this would give the E.A.P.C. a high degree of effectiveness. Needless to say, in the second case, the three Ministers or their representatives would be ex-officio members of the Board of Governors of the E.A.P.C.

Similar structures already exist in the Community : each of the three countries has its own Ministry of Transport and yet ports, railways, and air transport are Community matters.

OTHER FUNCTIONS OF THE E.A.P.C.

The E.A.P.C. chould s

- Supply the three Partner-States with basic material for health policy,
- Organise and finance medical research in East Africa,
- approve the production of new drugs in East Africa.

THE DRUG QUALITY CONTROL LABORATORY

DRUG CUALTTY CONTROL

"In the pharmaceutical industry, overall control is essential to ensure that the individual consumer receives drugs of high quality. Haphazard operation cannot be permitted in the manufacture of substances that may be necessary to save life or to restore or preserve health" (1).

Reading the introduction of that WHO document and then visiting the majority of the production units of available pharmaceutical products (except the Medical Research laboratory, NAIROBI) is enough to realize that pharmaceutical industry in East Africa is far from having this goal and that the consumer is wholly within the hand of the producing firms. (beside a few obvious cases of bad manufacturing).

A few products or vaccines, either imported or locally manufactured are known to be of dubious quality by the medical profession, but no centrol has yet been done, neither there nor abroad.

The producing process is far from being completed according to the required strictness. To quote but one detail, the WHO suggests in the document mentionned above (see the supplement):

*To prevent packaging and labelling errors, a known number of labels should be issued and properly coded. Such issuance should be made against a written signed request that indicates the quantity and types of label required. Upon completion of packaging and labelling, the number of labels actually used should be carefully compared with the number issued and coded.

Destroyed and unused labels should also be checked".

Inasmuch as the labour remains rather unskilled, such process should be difficult to achieve.

(1) doc. A 22/P and B/12 - 6 June 1969 - WHO

DRUG QUALITY COLLEGE IN MENOA

We refer to a report made by Professor ATTISSO (1) on the matter.

A laboratory control is provided for in the Pharmacy and Poisons ordinance of 1962 and in the Food, Drug and Chemical Substances Act of 1967.

These laws require that all products should conform to the stardards laid down in the British Pharmacopocia or British Pharmaceutical Codex; but there is nowhere mention of an obligation for the Government itself to carry out such a test to check the required conformity.

Nevertheless one must point out that producers are actually doing some testing and that they are ready to undertake a real quality control. Yet the Ministry of Health is doing nothing so that they were made to do so.

The manufacturing of pharmaceutical products is liable to a licence awarded by the Ministery of Health. There is a law as well which requires that producers should be encured that their products are of satisfactory quality and fit in with what the label says. Production is meant to be supervised by the Chief Pharmacist who himself should ask help from the Government Chemist in order to undertake the necessary testing. This testing should be carried through by the Government himself or done in a recognized laboratory from outside. To our knowledge this only happened once.

Finally, production and distribution of pharmaceutical products can be said to be under no control: the only guarantee being the "respectability" of the producing firm. Actually the amount of drugs sold in East Africa in the early sixties did not require any control, but as in 1970 it was raised up to 4 times what it was in 1960, it is quite reasonable to wonder whether • from an economical point of view - some control or at least some informative action - or both - are not being justified.

(1) WHO Document AFR/PHARM/5.

Kenya has two national laboratories able to undertake drug quality control.

- the Government Chemist's Laboratory
- The Medical Research Laboratory

THE GOVERNMENT CHEMIST'S LABORATORY

The laboratory undertakes analyses such as t

- drinking water and others
- foodstuffs and drinks
- various natural or synthetic products, locally manufactured or imported.

It carries out also :

- toxicological evaluations
- -analysis of drugs in connection with evaluations or fraud biochemical and serological analysis for hospitals.

The present premises are extensive and well laid out, but already appear inadequate for the development of the laboratory.

The laboratory is equipped with modern apparatus particularly absorption spectrophotometry, chromatography, polarography, polarimetry, refractometry; its equipments include also all the usual implements such as balances, incubators, ph meters etc.

However, the specific equipment for the control of pharmaceutical product is lacking.

It is the Professor ATTISSO's view that "the Government's Chemist's laboratory could effectively undertake quality control of drugs, in view of its facilities, equipment and highly competent staff". This laboratory has been already inspected by Professor American and Dr. P. KOKKO (1). "This is the central inhoratory in the country. It has been in existence for ever 40 years. In its lates around a rore (its a) the following typical public Health laboratory a notions or a second of an part of its mission !

- (a) serving as a reference imboratory for previous laboratories.
- (b) maintaining standards for mailest laborates; was in the country;
- (a) training of laboratory support for station on foods under and milk contentantes and for apticularity less studies on gentroestatistic diseases and mentagistal.
- (e) it provides a clinical laboratory service to RYLYSTER HOSPITME.

In 1966, over 220,000 specimens were presented by the ML constituting approximately 80 % of its total verkload. Follows also precise a security shallow vector and serve as a vised bank.

Presently, the ME's total staff (professional, technical and smalllery) amounts to approximately 20 ...

Then D. NORO mentions the nest re-organisation neveral after a legical opportunity to revitation the public Health Laboratory Constitute in the ME., which have become increasingly corresponded by the repidly graving eliatent laboratory countd. The health laboratory envises in 1787A facus a number of problem, the cost important of vales is the lack of computant scientific personnels. This problem, which is the lack indirect scient of plant in the lack indirect scient of plant is the lack in the lack indirect scient of plant is the lack in th

- (1) Mil Document Ariv/EA/14
- (2) underlined by unrecives

It to the optoton of the elevator of the Entled Section I describely and the Restaurance that the proposed new facilities, the laborator work to obtain the proposed new facilities, the laborator work of the laborator in a section law arms.

- . Mortilly control
- . Motories Mirelia of seen antiblation and stranges
- . some and empende teadelity to the

gentle test I the professor ATTISD opinion to I

Photocontrabated and physico-co-about control t at could be carried and by the Consposed Chaptel Laboratories, exertitly, binterfeet tire-tien (antiblotics and vitables) and sends and encouls include the could be appended 1966 promises.

At the time of his visit, for the inches tenter leaders of Pharmonisty was not yet arrived, but following the idea and suprostry that for TAYLOR has ensuch time toth for untertaking laboratory work, it round be supposed that pharmonicalists tooks round be carried sut by in, TAYLOR and his applications.

"Clinical Tests of new specialities should also be envisaged at becausely once the new EDN/ACTA WHY DOLLY HUBI ITAL becomes operational.

Professor ATTIMES suggests that "the type of organization suggested (for a drug control interestory) would be national and not regional. In fact cost of the three status of Fact African Community has at the moment a metional chemical interestory and a national interestory of medical biology which are attracted and could serve as a framework for systematic control.

The technical staff in RENYA, WIANDA and TANZANIA are very similar in matter and quality. The equipment is also the same.

In the electrons and the second secon

Provided to follow a Professor Attiso's suggestions there would be no loss than there control interviewed in that Africa.

Should drug control, quality testing etc., be what sattered in error to someone the parameterist industry in the Africa, and should all testa be extremely atopic and require so highly qualified staff, we would fully support for A 71370°s views.

In fact, we expected that there should be some than where central, and despite the fact that the shole scale of tests includes analysis and central that should be better left to national or ententions, it would be entired and centry tests requiring ruch a highly qualified personnel as eliminal testine does, were undertaken as a sational level (provides it could naturally be done on East African level).

Without going back to the details of the general chapter dealing with the Mast Africa Pharaserutic Council (PARC), we think it more communical to create in the first place CME central central leberatory.

The ideal setting up will be discussed later on.

THE STLETTON OFFICE

OUT TO YOR DRUG SELECTION

One of the first tasks of this laboratory would be by its own means or with the help of other correspondent laboratories to examine the most widely used drugs in East Africa. The result of such exercise would be published in a DRM SPLECTION GUIDE.

The general objective of the DEG would be to assist people to obtain presented pharmaceutical products of quality at a reasonable cost.

This could encourage fair competition and more efficient method of distribution and utilisation of pharmaceutical preparation available to people.

This guide would require knowledgeable interpretation and would not be intended for general distribution. Therefore, circulation would be restricted to practitioners, phermacists, hospitals and affiliated organization associated with the manufacture distribution and use of phermacutical preparation in order to serve as a

- (a) a guide to practitioners in identifying quality products for prescribing;
- (b) a guide to pharmacist in stocking comparable products for dispensing 3
- (e) a guide to professional committee in the selection of pharmaceutical preparation recommended for use in hospitals.

Product 18sted in this guide should be selected by a committee on the following basis :

(a) Major drug estegories and individual generic groups most commonly used in medical practices should be considered first;

- (b) The products selected for listing should be therapeutically effective and manufactured under conditions which assure a continuance of good quality.
- (e) The committe assessment should involve !
 - 1. Examining manufacturing operations directly when in East Africa or abroad through consultants specially appointed for this purpose to determine the degree of responsability exercised in production and quality control.
 - 2. Evaluating records and relevant data on formulation productions and control methods plus laboratory and clinical analysis attesting to quality and therapeutic efficacy.
 - 3. When possible testing samples by the DQCL directly or indirectly through correspondent laboratory.
 - (d) The committee should be kept fully aware of the development following the release of a drug into the public in cas of new harmful effect, not come to light in the long process of testing a drug for safety.

The first benefit to be expected from the DSG is a fall in the cost of prescriptions.

On the matter we can refer to a country that yearly published a report comparing the cost of each tablet or capsule of one single product issued by different producers. It concerns 238 products or various conditionings.

As an example we have selected 13 among the most typical cases where price differences are the most noticeable.

We shall stress the point that, as far as active products are concerned, ratios varying from 1 to 5 are fairly common.

Ratios from 1 to 2 are very frequent and in the most cases, differences vary from 20 to 30 %.

If we consider a medium difference of 20 % as an average, and provided that doctors followed the DSG instructions in half of the cases, one can say that the DSG should reduce the expense costs by 10 % which would more or less mean a saving of 40 million shillings to East Africa.

One may object that products with similar chemical ingredients are not necessarily of equal quality or efficacy. Having this in mind they say they spended considerable effort in evaluating products and, on the basis of its investigations, they consider the chemically equivalent products listed in the index to be of comparable therapeutic value.

The given prices are calculated after the selling prices to the retailer.

Our suggestion is that the DQCL and so the DGG should in the first place consider the delicate problem of pharmaceutical products originated from countries newly thrown onto the market and whose products are sold at a better price although they are said to be of inferior quality. The latter assertion has yet to be proved after unprejudicied testing.

It is important to point out that the publication of the DSG - in reference to a given therapeutic value - and the publicity for a drug fulfilling the requested aims at a lower cost, must not lead to the elimination of more expensive ones. Some freedom must be left to practitioners. A possible allergy to the drug is enough to justify such a warning.

WHOLESALE PRICE DIFFERENCES IN DRUGS

(costs per capsule or tablet (EA cents).

ALLOCATION

The allocation of any activity inside an economic Community is one of the thorniest of all problem - and this is true fo Communities in general, not only of the East African Community.

Though it has nowhere been possible by political action to harmonise industrial activity, institutions can be allocated without too much difficulty, as has been the case in East Africa.

The E.A.P.C. may be regarded as an institution, and we believe that its allocation to one of the three countries will be less controversal than that of industry.

We have seen that each of the three countries already possesses the material facilities necessary to carry out partial tests.

Professeur ATTISO thinks the best thing would be to develop these facilities by adding to them. That is certainly a very reasonable approach.

There is however, a substantial negative factor -the almost total lack of qualified personnel to launch such an operation.

It is practically out of the question for the staff of the Medical Research Laboratory in Nairobi, on top of their routine work, to carry out tests that can be estimated to number in the region of 5 to 10 thousand. Economic considerations also apply, and from this point of view it is better to have one laboratory performing three series of operations than three laboratories performing one each, but this is a minor matter compared with the first consideration

The second question is where the laboratory is to be established.

If there is intended to be more or less equal sharing of the pharmaceutical industry, then clearly Kenya cannot be chosen : in all likelihood a packaging plant will be set up in that country very shortly, and there is some chance of a gland extract manufacturing plant being built either at Nairobi or Mombasa in the same country. Kenya can also look forward to wider prospects in the growing of medicinal plants, but that is not a decisive factor since, at this stage in our enquiries, all three countries are on an equal footing.

Similarly, Tanzania has a good chance of getting its packging plant as well as a gland processing plant.

In the circumstances, Uganda seems the appropriate bost country for the E.A.P.C.

There are further reasons in favour of this choice :

- a) The E.A.P.C. needs a degree of independence from the packaging laboratories, which physical remoteness will provide.
- b) The National Chemotherapeutics Research Laboratory (N.C.R.L.) at Kampala, whose vocation we see principally in discovering

useful compounds but not testing them, could very easily in our opinion get the D.Q.C.L. to carry out these preliminary tests and could offer foreign laboratories products that were already fairly well known.

- c) A prostaglandines research laboratory is being built at Kampala under the aegis of Professeur KARIM, and the proximity of this with the D.Q.C.L. and the N.C.R.L. cannot fail to produce a highly profitable synergy.
- d) It is recognized that East Africa definitely needs a School of Pharmacy; we believe it should initially be a single institution within Makerere University and the D.C.C.L. should also take advantage of it.
- e) Another determining factor is the affirmed will of the Ugendan Government to set up such an organisation.

It may be noted, however, that there is no physical obstacle to establishing the pharmaceutical complex at Nairobi or Arusha, and that considerations of independence from manufacturers or the existence of the N.C.R.L. -in present circumstances - are of little weight compared with considerations of national independence. Still, we believe that if the development of a pharmaceutical sector were to proceed haphazardly, the Community would have missed a great opportunity, and - bearing in mind the way the E.A.C has for the last 4 years succeeded in surmonting the formidable obstacles thrown up by political differences and outside influences - we confidently expect that economic considerations will prevail and Uganda will get her proper share of the cake.

RECOVERY OF ANIMAL AND HUMAN BY-PRODUCTS

1 - MANUFACTURING PROCESSES AND PROFITABILITY LIMITS

1.1 - By-products from animal origin

The slaughter-house by-products likely to be used are :

- skins
- bones
- blood
- squaring waste
- fats
- glands

1.1.1 - Gelatin

It is obtained from bones and skins (one uses what is no good in tannery) through sulphuric destructive action, then by neutralizing the obtained liquid with lime. This process is discontinuous and refuses are taken over twice by sulphuric acid. The successively obtained broths have various qualities characterized by their bloom measuring the coagulating speed.

The first broth (the best one) is used in pharmacy (gels ...) and photography.

The second one goes to alimentary industry (iced-creams, sweets, hams, soups, ready-made dishes ...).

As to the third one, it is used for the making of glues.

7 kilos of skins or 5 kilos of bones give one kilo of gelatin : 50 % for the first broth and 50 % for the two following ones.

The world production amounts to some 150 000 tons a year and there are not many issuers.

(from India among others) that the supplies see down, this may be an expect nity to value African bones. But the production limit - 600 tens of selection a grade at 80MAGEL TANAHAMIVE that is 1 000 tons of fat ear nonecont account for the 100 000 bovines a year (this is the smooth the TAGGGARGER stands to be been with). This limit atomic below what the the a victime stands houses in Fact Africa (ATHI RIVER, NUMBALA, TARRACTER SACKER) and likely to do in reference to most developing production

. In (11), the works prove at a territory is a territory and one cannot consider may project before dealing with a project.

1.1.2 - Meals

Products such as blood needs, meat ones and meads entered to latined bones of not, we only quote for they are obtained through popularly personage uniquely. These meals are used either in food sattle or as manufacturing limit, for the equipment is very simple, but there are examinated cialization limits.

1.1.3 - Fet bodies

These are enimal fuls either recovered as they are sally are or abtained to reach the water cooking of bones (infore possible attack of substance per escentiage geletin. Those tallows are used in some industry or opening a straight in feed consuming or foot oil recovered through water cooking to see the enter making and mechanics.

1.1.4 - Glande

Liver and ponerous are the most remainly used glands, but hypophysic, everies, surround glands and lungs are used too.

comment into competition

to pharmacoutical usage are very low - summthing around the -//11 per aile,
so it is a most nourishment usually less expensive than most itself. One must
not forget that must remains a luxury for must populations.

Panerous is also used in the making of insulin but this is a sumplimental processes.

It can also give diquative engage, among which trypole.

The richest paneress for insulin is the call's that gives 100 gr. insulin a ton, the exe's only gives 50 gr. a ton. One kilo of insulin costs some 70 000 CFA frames and one gets two kilos of paneress per ton of carcass. Insulin extraction is completed through watery alcohol set in acid t one then must purify it through presipitations and successive re-dissolution. Those processes require much care.

Ensym obtaining is more simple : one can manufacture industrial pancreatin at low coats and low value as well, used in tannery. But extracting equipment by way of a solvent is expensive.

by purification one gets a pharmocutical panerontin used in the raking of proteolysats after blood. Finally one can obtain itelated enzyms (paneroutin contains several enzyms) via a succession of precipitations set in vater or alcoholomolisabletion, district, etc... all delicate and entity processes.

tings give heparin t one ton of large yields 00 gram departs and one has about this of large per ton of earmer. Reparts coats about this 18 of 10,000 per kits. The making process consists in a supporting larg digestion by way of an usual ensymment then extracting solution beparin form enter. It has then to be purified. After they have been pushed, large are put into many great recommends a for extraction and purification one uses usual eachiery.

Various products are estructed from the other glands too, but is very small quantities.

The hinds of production can be thought of a

- the taking of glands, their solidification and sending vithout treatment to European promotestical inheritaries. It is unlitely that we could have enough liver to do so. This could only be done with large and other glands. The taking requires some qualities at aff. The simplering conditions must neet with the required sanitary standards and one must have cold storage equipment. In order to consider such an approximat, it appears that the production limit of a singhter-house about reach some to to 50 000 bosine units a year.

- treatment of pancreas and lungs: the limit is of some hundred thousand bovine units a year. This figure could be attained provided that the three East African Slaughter-houses were grouped.

1.2 - By-products from human origin

Human placentse are used in preparing gamma-globulins. Extracting them requires a succession of complicated processes, technically difficult to carry through. Here they are:

- pounding and reducing congeslated placentae into powder
- solution hold in salt water
- filtration and centrifugation: only the liquid is kept
- precipitation via alcohol
- centrifugation: the precipitate accumulation of globulins is kept
- precipitation via PH modification down to 6
- centrifugation : liquid is kept
- precipitation via alcohol (30 % in volume)
- precipitate hold in solution in salt water again
- last precipitation via alcohol with very definite dosage

Here are the technical difficulties :

- all these operations are undergone at 5° minus (1/10° margin degree). How when alcohol is poured for precipitation, some heat occurs. One must them mis it all up to avoid local overheating. The whole process is undertaken in 2 000 liter containers. However 600 liters of alcohol have to be poured in in less than an hour.
- contribugation are very elaborated : one only gets one kilo of precipitate out of 50 solution likers. ALPA LAVAL alone makes this hind of contribugation machinery.

- the whole process must take place in a perfectly sterilized envi-

Pulps are recovered, and out of them do we extract raw material for cosmetics. What is eventually left can be used in cattle food.

After the extracting process has been discribed one is led to conclude that so far East Africa is not ready to consider doing anything like it.

What could be considered is: gathering, congealating and exporting. But then the profitability limit lies around 40 000 new born babies a year. There is no African hospital that reaches such a figure.

Howener would the demand increase, the limit could be cut down to 15 - 20 000.

1.3 - Market and prospects

So far the placenta export countries are: East European Countries, South-American, Asian and North. African countries.

The seling price of placentae is shs 4.7 per kilo. Europe delivered - 100 kilos of placentae give approximately 1 kilo crude gamma-globulin which it self gives 30 gr. of dried gamma-globulin sold at shs 1 000 per gram.

2 - EAST AFRICAN MARKETS

East African markets of the studied products (gelatin, animal glands and their product extracts, gamma-globulins) can be said non-existent.

The only point worth considering is the export markets.

All these products will have to undergo further transformation before final dispatching. Their production and market are within the hands of a few European, American and Japanese firms; production processes require subtle techniques. Apparently nothing can be done before technical and commercial deals with those firms.

3 - PRODUCTION MACHINERY AND PLANS

There is already one factory treating slaughter-house wastes in a fairly complete way.

Since 1967 PROCHIMAD in Tananarive has been carrying through the treatment of locally re-covered bones and issuing tallows and bone meals sold as manure. PROCHIMAD executives have been able to make a deal with the French firm ROUSSELOT some two years ago and have just started, close to the slaughter-house to be in Tananarive intended for 100 000 tovine units a year, a new factory known after the name SOMAGEL witch will be issuing 600 tons of gelatine a year (the three kinds of gelatine previously described). This is actually the single unit really belonging to pharmaceutical industry.

The only trade channel of the products obtained through the treatment of slaughter-house wastes and placentae through chemical process is exportation towards developed countries.

Building two if not three gelatine factories seems quite possible : one in MOMBASA/NAIROBI, another in DAR ES SALAAM.

The gathering and congelation of lungs and small glands (except for liver) could be completed in DAR ES SALAAM, MOMBASA/NAIROBI whose slaughter-houses can cope with more than 50 000 animals.

Along with this the gathering of placentae and their congelation can only be achieved in places where there are from 40 to 50 000 new born babies a year. Alone the NAIROBI district might be adequate as it has a population of around on million inhabitants with the more or less required figure of new born babies, provided they were born in hospitals or welfare centres.

The treating of animal glands, lungs and pancreas can be thought of in NAIROBI or MOMBASA only. Even though one should probably no face the requirements, and supplies coming from TANZANIA and perhaps MADAGASCAR would have to be considered.

PLANT EXTRACTS

EXECUTIVE SUMMARY

For plant extracts and essential oils, the three East African countries offer a number of advantages, e.g. -

- 1. A wide variety of climates, from arid desert in Northern Kenya to the eternal spring of Nairobi and including the mild tropical climate of the Tanzanian central highlands.
- 2. Virgin land in great abundance; though this needs to be qualified by the consideration that the highland areas between about 4000 and 7500 feet are for the most part heavily populated and it will be difficult to introduce there a new crop, probably less rewarding than coffee or pyrethrum.
- 3. Cheap labour.
- 4. Comparatively well developed communications.
- 5. A political and economic system that lends itself to this kind of operation (cf. the success of pyrethrum).
- 6. Each of the three countries already has a solvent extraction plant either working, though not full capacity, or else closed down or operating occasionnaly.

- 7. The managements of both the Kenya and the Tanzanian plants have expressed their intention to diversify production to include other things than pyrethrene, and have even carried out tests (TANGANYIKA EXTRACT Co).
- 8. The NATURAL CHEMOTHERAPEUTIC RESEARCH LABORATORY has already produced 5 plant extracts with attractive properties.

THE PYRETHRUM INDUSTRY

OFNERAL.

Pyrethrum is extracted from the flower of pyrethrum (Chrysanthemum Cinerariae Folium). This plant, just like a China aster, grows at altitude above 6500 feet in the regions of Kisii, Nyandarua, Rift valley, and the Aberdares, in Kenya; and in the region of Iringa Songea, Njombe, Mbeya, and on the slopes of Mount Meru, near Arusha, in Tanzania.

The plant needs at least 48 inches of rain, extending over the whole year, and a fairly wide range of temperature over the day.

The flowers are picked individually, at regular intervals, as frequent as possible and never more than two weeks. The biggest crop is in November, December and January, and the smallest in April and May, in Kenya. In Tanzania, where the main growing areas are some 600 miles further South, production is at its peak in November an February, with a slump in June and July.

After being dried, either naturally in the sun, or artificially in a heated drier, the flowers are bagged and taken to the processing plant at Nakuru (Kenya) or Arusha (Tanzania).

On arrival, each consignment is inspected, a sample is taken, ground, and its pyrethrine content measured, to determine what price is to be paid to the grower.

Content ranges between 1.2 and 3 per cent and averages 1.3 per cent.

Processing includes grinding and extraction with a solvent (ISO-HEXANE).

In both countries, pyrethrum production was started by European (chiefly British) settlers, but very soon taken over by Africans.

The main qualities of pyrethrum are :

- its knock-down effect, acting on the insect's nerve-centres,
- of all insecticides, it is one of the least harmful to mammals,
- practically no insect can withstand it,
- pyrethrine degrades rapidly under the impact of air and sun, it has no remanent effect,
- it repels insects for a long time after it has been applied,
- there is as yet no evidence of acquired resistance.

It was feared for a time that the natural product might be replaced by synthetic substitutes, the pyrethroids. However, while it is true that these are more efficient per unit of weight, field tests have shown that their spectrum is not so wide as that of natural pyrethrine; some are effective against flies, less against beetles, cockreaches, or mosquitoes. Natural pyrethrum is effective against all insects.

So in the short run there is no reason to fear competition from synthetic products.

A long-term venture, including for instance the construction of a new plant, might be more hazardous. Fortunately, each of the two countries already has a plant and can regard the near future as being safe and very favourable.

THE PYRETHRUM INDUSTRY IN KENYA AND PLANT EXTRACTS

The PYRETHHUM BOARD, which runs the whole of the pyrethrum industry, is already very interested in the idea of processing other things besides pyrethrum flowers.

The Board is concerned both :

- (a) to use its plant to full capacity, and
- (b) to diversify operations and reduce its dependence on a single product (despite the present situation, there is no guarantee against the eventual discovery of a broad-spectrum pyrethroid that would push out the natural product).

A senior official handed us a list of the products that have been considered by the Board :

LEPTOSPERM OIL
CITRONELLA
GERANIUM OIL
EUCALYPTUS OIL
STROPHANTUS KOMBE
RAUWAULPHIA SERPENTINA (source of reserpine)
RAUWAULPHIA ACUTIFOLIA
CEDAR OIL
CUININE

Our talks showed that, if extraction requires a solvent facility, the PYRETHRUM BOARD is certainly the organisation on which any new operation should rely. Likewise, the experience of the PYRETHRUM MARKETING BOARD will be extremely valuable for the marketing of output.

THE PYRETHRUM INDUSTRY IN TANZANIA AND PLANT EXTRACTS

The growing areas are practically all in the South. But the production plant is in the North, at ARUSHA, where only per cent of the throughput is grown.

The plant originally handled the crops of European settlers' estates in the immediate vicinity. But these crops levelled off and then fell, while the less developed South the crop was introduced successfully and output quickly rose until it accounted for almost the total supply, despite the flowers having to be transported over more than 300 miles.

For our purposes, it is unlikely that a new crop could be introduced in the ARUSHA region where coffee and tea growing, wheat, meat and milk farming, and jobs in the new industries, hotels, and the offices of the Community, are much more attractive propositions.

The General Manager of the TANGANYIKA EXTRACT COMPANY (MITCHELL COITS & Co 51%, NDC 49 %) therefore thinks that, if a new plant were to be built, it would be in the South rather than at ARUSHA.

4

The present plant has a capacity of 7000 tons (three shifts a day, 300 days per year) and is currently processing about 3000 tons.

Efforts have already been made to diversify, and the plant has produced or processed :

GERANIUM OIL
LEMON GRASS
NINDE (successfully oultivated in MALAWI)
LAVENDER
THYME

UGANDA AND PLANT EXTRACTS

WANDA has two major assets for a venture in this field :

THE NATURAL CHEMOTHERAPEUTIC RESEARCH LABORATORY, and THE INSTANT TEA MANUFACTURING PLANT AT PORT BELL.

THE NATURAL CHEMOTHERAPEUTIC RESEARCH LABORATORY

This Laboratory was set up in 1964 for research into local medicinal plants. It has fairly complete facilities for extraction and analysis, and can carry out tests on animals.

As the Laboratory has not been able to get all the money hoped for, work has concentrated on three compounds :

- Amgicides,
- antibiotics, and

Five entracts have been obtained and one of them, an paid to like a in being studied in vivo after successful tests to hitter. In suction to possible uses in the n reliefner title entry as a been force to be effective against Coffee Harry Disagree (CDH).

There is nothing to prevent this or animation within where contract for a fermion Company.

We consider that it is along these lines that the Laboratory should mainly work.

It is perfectly sound economically, in our views, that the internally should make discoveries, investigate local scalarinal products, select the most effective produce extracts, and wake a few terms in this was in vival but we do not think it would be an acquests properties to test products completely for use on the local marks t, even if the local marks were to include the whole of ACCICA, which would imply having everage all difficulties due to notional particularisms.

Measuring and testing the officery and selecty of a new drug calls for extraordinarily expensive efforts, requiring a heaptest and laboratory system that does not exist and which, to be developed would cost for more than WANDA can efford within the limits of balanced growths.

Provinc a drug to one of the most difficult tasks of southern selences colling for broad knowledge, inventiveness, actiquismens.

The emises of the difficulties are several. First of all, most patient recover from their eliments whether they are unuse or not. Many others Pussion as a result of the physiological effect of receiving treatments oven when the "drugg" they reacted are pleacher, totally innocuous matances that do not affect physicianical protessis.

Oftens it is impossible to predict that a drug will not harm the policet. let alone cure him, for preliminary trials on animals can be misked ling (animals react att: rently from humans) and tests to a few voluntering are in conclusive (people very widely in their reactions).

The modern drug tester dreve on the accumulated knowledge of half a desen scientific disciplines, as t

- . shoul-try
- marmosology
- . Mystology
- . payohology . beneuse drags can affect the body through the mind as well as directly in the body
- . statistion.

It is not uncommon that a pharmalogist may spend seven years evaluating a new drug - trying it on several species of animal, administering it to successively larger groups of people, analyzing his findings -before he finally convinces governmental authorit that the drug should be admitted to medical respectability. (1)

And after a drug has won acceptance, its ation still cannot stop, for prolonged and widespread use may turn frects that no testing programms, even if it includes thousands of his and lasts acveral years, could predict.

According to American industry, 3 products reach the market out of every 1000 that are studied, i.e. after getting beyond the stage of pharmacological analysis.

In these circumstances it is clear that, left to its own devices, the NCRL has little chance of operating economically with its 5 products already selected.

⁽¹⁾ The following examples illustrate the expense and difficulty of the pharmaceutical research :

⁻ One speciality cost # US 120,000 before being marketed.

An antibiotic required 200,000 strains being observed, and 3,484 of them examined.

⁻ Out of 200 new selts claborated by a research team over one year, 50 are selected at the stage of physiological testing, 10 at the stage of chemical tests, and only 2 have a serious chance of being marketed.

The kind of effort the Government is prepared to make in this field is sufficiently apparent from the small amount of funds made available to the Laboratory for the current fiscal year, viz. £ 7000.

We feel it would be more reasonable - as being immediately profitablefor the Laboratory to look abroad and agree to work under contract for foreign firms.

There is a striking contrast within the space of a few hundred years, between the activity of the unit under the leadership of Professor KARIM (1) and the comparative inactivity of those we are discussing.

We see here an example to be followed.

This would involve the Laboratory circulating its findings -after they had been properly patented - and bringing them to the notice of all bodies in a position, either to ensure the fundings of research into new extracts (for the greater benefit of the Laboratory), or to further develop the 5 products already available (for the benefit of mankind).

This would assume a change in the attitude of management, whose secretiveness prevented us from having access to their findings.

⁽¹⁾ Professor KARIM is cooperating with an American pharmaceutical firm, and has obtained quite remarkably quickly one million US dollars to finance a prostaglandines research institute.

PREVIOUS ATTEMPTS OR RECOMMENDATIONS

As a landlocked country more than 600 miles from the sea, UGANDA is destined by nature to be a producer of high-cost low-weight goods whose price is little affected by transport and which can, if necessary, be carried by air freight.

Pharmaceutical extracts and essential oils are such goods.

It has already been suggested that plants such as following might be processed: VANILLA, PELARGONIUM COORATISSIMUM, CARDAMOM, HOT CHILLIEB, GINDER, GERANIUM, and ROSES. Roses Grow very well in UGANDA; the present varieties are not those that produce the oil required, but there should be no difficulty in changing over.

The Ministry of Cooperation is attempting to introduce the growing of SENNA in collaboration with COLEMAN (U.K.). This plant provides L-DOPA, which is effective against Parkinson's disease, and it is still produced in the Sudan. With a view to diversification, the British firm wishes to develop the growing of SENNA in UGANDA.

The ideal would be to produce enough to permit processing locally .

AROMATIC PLANTS CITRUS AND CONCORTIUM

A citrus processing plant was set up in 1970 by the IVORY COAST CITRUS AND ARCMATIC PLANTS CONSORTIUM (COCI), whose shareholders are the Ivory Coast Government (50 %), SIAN (10 %), and private persons (40 %).

The plant is situated at SASSANDRA, 150 miles west of ABIDJAN, on the coast. It is supplied by 4,000 acres of plantations (441,000 trees) in the neighbouring regions.

The plant processes lemons, which are utilised fully (oil, peel, and pulp), bergamots for oil and peel, and Seville oranges for oil, juice and pectine.

The juices and oils are sold in FRANCE, the dried peel in ITALY and GERMANY.

The capacity of the plant, supplied initially by the existing 4,000 acres of plantations, representing 37,000 tons a year, is 170 tons of essential oils, 1260 tons of concentrated fruit juice, and 2150 tons of pectine.

The investments amount to 11 million shillings.

A further 1250 acres is to be planted over the years 1970-75 at a cost of 15 million shillings, and it is planned to grow other aromatic plants (basil, palmarosa, ambrette) if the conditions of vegetation are satisfactory and if circumstances are appropriate.

OTHER MEDICINAL PLANES REQUIRED

The following list, obtained in one of the three countries of MAT AMRICA, indicates the plant species that a European firm would be ready to buy (see Annex).

NAME AND SPECIFS	QUANTITIES REQUESTED	OBSFRVATIONS
BARK OF CHINA TREES		
(CHINCHONA BARK)	150 - 200 tons/year	
RAUWOLFIA VOMITARIA	All quantities	BARK AND ROOTS Grows in wilderness local extraction could be made
STROPHANIUS	All quantities	
DATURA INNOXIA	All quantities	Lea ves dry
Datura Stramonium Alba Metel	All quantities All quantities	Leaves dry Leaves dry
DIGITALIS LANATA	·	Leaves dry : could be grown in plantations
SOLANUM LACINIATUM or Ancolora		Leaves dry
VINCA ROSEA		ROOTS - raw material for the obtention of VINCRISTINE CULPHATE end of the newest and most effective anticancer drug. Fifteen tens of wild periwinkle leaves and 16 weeks of pro- cessing yield only one ounce of VINCRISTINE.

Papaina in an enzyme extract obtained through the treatment of latex, the latter being gathered from incision of the pawpaw tree fruit not yet riped.

Papaina is mostly used for :

- the softening of meats
- the clarifying and steadying of beers

It is also used in tannery for peeling off the fur in textile industry (recovery of wool and silk treatment), in malt-houses (in order to improve the yields), in rubber industry (for the treatment of latex meant for casting), in pharmaceutical industry (drugs for gastric or duodenal deficiencies), in the making af cattle food (pre-digestion of oil cakes) and finally in bacteriology for preparing sets of bacteria (culture).

The main issuers of papaina are Uganda, Kenya, Zaire and Ceylon.

This product world exports vary from 150 to 400 tons a year for a value going from shs mn 5.5 upto shs mn 16. The world market is one hand very narrow and on the other very difficult to analyse because of the many fluctuations due to speculation. Prices actually fluctuate between shs 2,000 and 5,500.

The main consumers of papaina are the United States - they use 35 % to 40 % of the world market sales -. Western Europe and Japan.

The papains world market remains too limited and thus cannot yet be of any noticeable profitability to the East African countries concerned.

Provided that a new usage of this product was found so that it would meet with greater demands, the three East African countries should be the first to take profit from this increase in production.

Let us point out that the Ivory Coast is presently thinking over the industrial channels it would be given from exploiting the pawpay tree.

 \mathcal{L}^{-1}

PRODUCTION OF FHARMACEUTICAL PRODUCTS

The main characteristic of pharmaceutical products is their variety. The number of used types (under their various shapes) in the East African countries amounts to approximatly 10 000, this figure can be cut down to 2 000 for basic drugs. The latter figure remains impressive; one can then understand that within the limits of this survey, it is impossible even to consider describing the manufacturing process of those 2 000 basic drugs, and all the more so as a few of them are the more or less exclusive monopoly of a very small number of industrial firms.

Although it is impossible to give a description of the manufacturing processes of all basic drugs, we shall endeavour to supply you with general.

1 - MANUFACTURING PROCESSES - PROFITABILITY LEVELS (LIMITS)

Several great processes may be considered for the obtaining of basic components.

There are:

- vaccine manufacturing
- antibiotic manufacturing
- extraction from plants
- extraction from animals
- organic synthesis.

Then come the formulating, preparing and packaging processes.

1.1 - Vaccine manufacturing

The manufacturing process first requires micro-organic culture in a specific bacteria set, living animal or rather animal tissue, the recovery of microbes by way of centrifugation or filtration and inactivation by means of ultra-violet rays or chemical reagents. One must then test the obtained vaccines on animals, which requires knowing all about their past and so making sure that they are thoroughly free from the disease one is attempting to fight against. The manufacturing in itself is fairly easy but requires much care.

The most important is finding and then renewing the animals, they may be of two kinds: those used as bacteria sets when this is the case and those used for testing, as the latter must be completely free from any infection, a sanitary barrier must be set up.

There is hardly any technical limit in production, but there is one where staff qualification is concerned.

1.2 - Antibiotic manufacturing

First of all there are two types of antibiotics, along with two types of bacteria named Gram+ and Gram-; The wall of the Gram + is pervious enough to let antibiotics act upon them. As for the Gram-bacteria it is impermeable and so far colimycine alone can act destructively upon them.

The manufacturing process first includes the culture of yeast hold in vat and set in a sterilized and approgeneous water with an admixture of mineral salts and nutritive components (galactose, proteins, etc...). The water producing is technically difficult.

During the growing of the yeast, the antibiotic is released: in a way this antibiotic is the toxin secreted by the yeast. One must then extract it from the liquid via several precipitations, centrifugation or filtration, re-dissolution, and purification of the last liquid on activated carbons. One thus obtains a precipitate that will be dried up and changed into powder: one has thus got a basic product that will then be packaged either into tablets (mouth absorption) or into a solution within water or ofl (intra-muscular injection).

The packaging - that is the making of definite doses - is simple enough but requires being done within a thoroughly sterilized environment.

Producing powder is a highly automatized operation requiring few employees while packaging requires five times as many.

Before finishing with the sole technical matters, it is necessary to give an idea of what the supply is like. There are many anti-biotic issuers of Grambacteria (penicillin, tetracyclin) in the world, because producing then is an easy job.

Therefore there is surplus production and their export price is a dumping one. There is no doubt that so far, would East Africa start issuring them, its cost prices would increase by two or three times those usually practised on the world market.

Obtaining antibiotics for Gram- bacteria is a technically more difficult job and besides their manufacturing is protected by patents.

Is it worthwhile considering packaging? No doubt, the difference of prices between loose antibiotics and packaged antibiotics is big enough, but along with it goes a big technical problem, nowhere equipment complexity is concerned but in reference to staff conscientiousness.

(1) An apyrogeneous water is a water free from all substance likely to provoke fever - a toxin usually secreted by bacteria water.

1.3 - Extraction of vegetal and animal substances

Please refer to specialized chapters.

1.4 - Organic synthesis

There are many organic synthesis products used in pharmaceutical field. The most important ones are:

- cyanogen chloride
- chloroacetates
- acetyle/chloracetyl chloride
- ucetyl-acetates
- acetyl-acetone
- cyanacetates

- chlorure alkyl-amino ethanol elilorides
- chloride benzite
- chloraniline
- chlorobenzenea
- bromoben general
- orthognd para-teluene-sulfochlorides
- bromopyridines
- naphtols
- mothyl/ethyl sulfate
- dissetty: sulfage
- cet one
- phoseese
- hydrides and amidrides

The chemical reactions that must be set out are very different tellorination, sulphonation, acetylation, oxidation, bromidation etc...

Two equipments can be used :

- one multivalent unit: all reactions can be achieved in view of small or average quantities. The cost of such a unit is of some sha un 15.
- specialized units for large issues, each of them equipped for producing a small amount of components, most of pharmeceutical laboratoires are equipped with those.
 - a) because they are of small or average importance and specialized in a small range of products.
 - b) because they are large insures and so require specialized installations.

In any case such installations require highly qualified staff and being close to research laboratories: the K.A. Community Countries cannot consider such an industry without the technical commercial help of pharmaceutical firms. How the latter are not willing to do so.

1.5 - Permutation

Formulation is the making up of a drug after the basic products obtained either by way of organic synthesis or extraction. This is the job research pharmaceutical inhoratories are mostly concerned with and which requires highly qualified personnel and great experimentation means.

These inhoratories have mostly been working on developed country diseases. But even when research on specific African country diseases is concerned (Eilhar-siesis), it has been undertaken in those laboratories because of the required necessary means.

At present considering building real research laboratories in the E.A. Community countries is unthought of.

1.6 - Pharmaceutical shaping and puckaging

The job consists in putting products in shape of a

- solids : sugar conted pill tablet pill gel suppository etc ...

- liquids : bottle for drinkable solution
container for " "
container for injection
dropping tube bottle
ctomiser
cellyre
letion
cto...

C

- gas : afrecol

It is necessary to achieve solution sets in various liquids (if water is the required liquid, it must be pure and sterile something difficult to get in Africa as there are very few underground water-levels free from all infection) drying, filtrating, powder mixing, lozenge making. This requires:

- means of treating water
- air conditionning (unless the factory is situaded in NAIROBI or ARUSHA)
- working in sterilized settings

One must also be supplied with packages: cardboard boxes, tin boxes, plastic under various shapes, glass (of special quality for certain liquids) and rubber caps.

Finally one must be able to control the manufacturing :

- testing of raw materials unless warranted by issuer
- testing in the course of manufacturing
- testing of finished products.

Equipments are fairly simple, technical limits are relatively low: 10 million tablets a year per one lozenge machine.

On the other hand there should be an economical limit: one must share out overhead expenses (installation and running of general departments, stocking at cool temperature, control laboratory) and qualified personnel costs amongst an adequate sales volume. If we attempt working out this limit through experience (the sales volume of a few packaging laboratories in Africa) one should be given the figure of some 3 million shillings a year.

1.7 - Various concerns

As we shall see later on, there are but two activities among those previous by talked of in East Africa:

- vaccine manufacturing;

 Medical research laboratories in Nairobi, 3 veterinary vaccine
 laboratories in Kenya and a newly set up one in DAR-ES-SALAAM.
- preparing and conditionning half a dozen in Kenya, one in Tanzania and two in Uganda.

We shall now think over the possibilities of working out a small preparing and packaging industry in some countries (in as far as it may be profitable in terms of local added value). The added value in as far packaging -changes a lot according to the drug cost and in Europe impels the policy of the issuer.

- considering expensive raw materials issued in small quantities, the packaging costs represent a minute percentage of the cost price. The issuer will then be likely to package the product.
- condidering a common product, packaging will then cost more than producing. The issuer will so package the products and get most of his profit margin out of it.
- as far in-between products one has better sub-contract packaging as it costs a lot.

One must understand that pharmaceutical issues are the monopoly of industrial firms (some small very specialized (1) ones: others very large ones with a wide range of products) all investing alot into research and new drug development. There is then much competition. One then can think of several methods for the setting up of a large packaging unit in East Africa.

- one single laboratory provided it has an adequate market.
- the coming up together of a few laboratoires which result in a wider range of manufacturing.
- (1) The animal sales volume of a laboratory depends on the vulgarisation of the manufactured product. (Specific product or common one) but for a "in-between product" it can amount to Shs 400 600 000.

- someone working on request without any commercializing concern.
- and last it could be a state organization with hospitals and welfare centres being its biggest customers.

The first one exists in East Africa: besides the fact that the market is very narrow, such a method gives a dim view on the sale prices of raw materials from the Mother Establisment to its subsidiary.

The second one is very difficult to under take : competitive firms cannot easily come to an agreement.

The third one exists in East Africa on a very small scale. It requires someone who holds capital (1 to 2 million shillings) as well as some technic and qualified personnel in order to offer adequate warrantee.

Therefore there is no ideal solution. But we fell sure that the first two are the most likely to fit in with East Africa countries: a neutral, private, public (or both) industry working on request.

We will discuss this point in chapter.

STRATEGY FOR THE SETTING UP

OF A PACKAGING INDUSTRY

STRATEGY FOR THE SETTING UP

OF A PACKAGING INDUSTRY

INTRODUCTION

We have seen that the only industry that can be thought of in economical terms is the packaging one : one must leave out -as far as economy is concerned - the possibility of an integrated pharmaceutical industry within such a small market as the EAST AFRICAN one and more especially in a country where there are very few technicians - or even none - able to help the launching of an integrated pharmaccutic industry : we will find, in these three countries, plans that will be more profitable than this one whatever the standards one is referring to .

The packaging industry can be outlined in the following :

- -a) compared with the turnover, investment is low (1)
- -b) the added value is low: raw materials are imported, there is no import tax, a great amount of packaging material is imported; foreign management staffing is highly needed to supervise local labour.
- -c) there is no hope of new connected industries before a long time.
- -d) industry offers few new jobs.
- (1) PFIZER is thinking of investing one million dollars in the Kenyan plan.

It is easy to understand that ill-negociated setting up of a pharmaceutical industry can be of no benefit to the country and can even result in a loss for the economy of the country.

Various strategies

The most prejudicial eventuality would be that of a single investor who, in return for the setting up of such an industry in the Community, would gain the sole rights in the supplying of drugs that could be conditioned in this own factory.

other makes although the latter might be more efficient. Little by little the other manufacturers will lose interest in such a cornered market, and a few years shead one single make will remain available on the market. It will remain that the promoter will have to buy some of the products he will not be manufacturing, but nothing can prevent him from buying them on the world market at their lowest rate and taking them back to his own factory to be packaged at the highest; we have seen in the chapter concerning the EAFC the huge margin there is between the highest and the lowest prices in reference to a given product.

Would this solution be adopted the only way to dwindle its bad effects would be setting up a second packaging factory in another country. A competitive element would thus be introduced on the market to the benefit of the Community.

Another alternative would be to make a deal not with a single manufacturer, but with a cartel such as PMINE-MORDER, PMONE-MORDER and its subsidiaries (THERAMIEX, SPECIA, EGGER BULLOW, INSTITUT MURIEUX) (1), IFF (5 partners), FMARMA (22 partners) (2) etc... This enables to enlarge the product scale without acting upon prices.

The third and most favourable possibility with resert to both the product scale and the action upon prices would be giving raw material to an executer that would condition them on request.

Under the present circumstances it is the most difficult one, for it understates the existence of an "entropreneurial skill" in this particular field, and governments - they may be right - rather trust a powerful organisation from outside than a private individual often uncediable.

In this case the "executer" does not have to both r about commercializing his products t the outside firm has its own medical salesmin, its dispatching network and agents but knows that packaging is ensured by an independent firm. In the same way the dispatching firms of petroleum products bring crude petroleum to ECCEMA OR IARES SALAAM cefineries and though a settled conditioning marcin - receive finished goods.

It is fairly more complicated here, for there is a packing proof mas well.

This process gives warranty for the quality of the finished goods because the latter will only be accepted when leaving the packaging factory, if they meet the specialisations spelt out by the commercializing firm.

- (1) According to the laws regulating the East African Common Market this could be done.
- (2) Ve have chosen those firms as examples only I they have let us known that they had no interest in any plan with the East African Community.
- (3) This cauld be a state controlled or owned company working on profit basis.

Another improvement would consist in having 2 packaging factories.

Such an organisation might then enable the government to have the products for Hospitals or Health Centers conditioned under more interesting conditions.

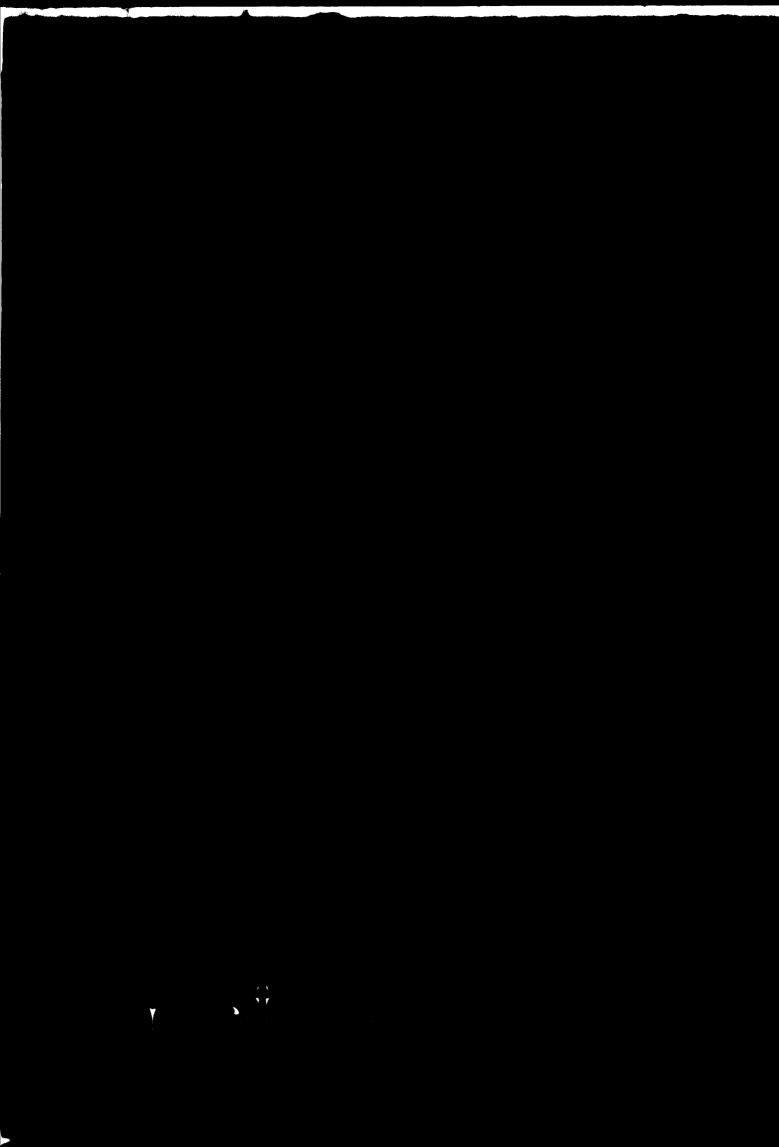
Would the "entrepreneurial skill" not be lacking, this last solution would be the easiest to achieve for it can be set up without the help of foreign organisations.

The first contacts we had, made us realize that v:ry few pharmaceutical firms were interested in setting up a firm in Africal

- 1) the managing executives we have come in touch with are hardly interested in this continent which they think of as "unpredictible"
- 2) the African market is a small and commetitive one with low price products, while they are only interested in expensive and sophisticated products.

Plus the fact that, as far as French firms are concerned, drugs used in FAST AFRICA are labelled in Inglish and that most doctors have received an English training.

Under such direcumstances, it is easy to figure out that a foreign firm. will find interest in this market provided it is given the same advantages as these talked of at the beginning. This of course hardly makes the process werthwhile.



TEPCO FILECOFY REED 244

united nations industrial development organisation 04458

establishment of a pharmaceutical industry sector in the east african community

part II: Intertm report market and drup distribution

sema

UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANISATION

ESTABLISHMENT OF A PHARMACEUTICAL INDUSTRY SECTOR IN THE EAST AFRICAN COMMUNITY

INTERIM REPORT

PART II : THE PRESENT SITUATION :

MARKET AND DAUG DISTRIBUTION CHANNELS .

UMIDO CONTRACT N° 71/44
Project n° 515 70/784 AFR 10
Phoce II

SKIM (NETRA INTERNATIONAL)

Division "Morketing and Industrial Development"

PARIS

April 1972

TABLE OF CONTENTS

- I. THE MARKET
- II. DRUG CONSUMPTION
- III. DISTRIBUTION CHANNELS
- 1V. FURCHASING ORGANIZATION
- V. DISTRIBUTION MARGIN
- VI. THE PRESCRIPTOR'S ROLE.

I. THE MAKES

,

•

·

;

.

•

Our first tack use to accortain the E.A. Market. As our terms of perference did not include the local manufacturing plants or vaccine production units both for human and veterinairy uses, at first, we did not take them into consideration and felt this was not an important agreet of the EA drug industry.

The result of the compilation of Trade Statistics is ensuing and demonstrates that the local production plays an important Tole, as shown in TAM.5. 11 :

THEMIA seems to consume more than twice as such as KENYA does and WENNA is a larger consumer than KENYA.

This is a susprising result when one considers the GNP, per head income and population figures.

So, the local drug production for from being negligable to an important fact of the E.A. drug some. So, we feel a comprehensive entropy should include this aspect, as shown in table III.

TABLE 1 - DRUG INFORTATIONS

SECTION - NET INFORMS OF DEDGE PROM OFFICEAS

1970 siis	12 562	2 486 554 2	णु इस	1		3 190 652	24 965 0	
	8 K 5 89	194 8-2 2 991 522	87. 87.8 87. 98.8 48.9 98.8 48.7 98.8	20.00 20.00	Marin more statistical de la constant de la const	0 Kg 96 75 N	20 039 4 20 03 03 03 03 03 03 03 03 03 03 03 03 03	
19 69 gris	188 276	1 875 613	1 135 205	115 611 35 259	ķī	1 924 717	14 061 547	
9.00 S	16 665 171 611	13 cgs 1 861 571	57 848 1 077 357	0 115 611 0 0	° 557	27 526 2 524 521	1 117 575 12 946 019	
88	01-	- # E	12 S.S.		o,	11 076 2175 2175	70 - 07 70 - 07	
3 3 3	7 477	8	£ 48 6 2	8 8	σı	62. T	665 166	
37	2 245 244.5	3	₩ ₩ 85.	()	8 4	ńī. Kr	£	:
19 67 3	301.3	23 22	2	*	62	£ .	5.5 TES	
88	221 91 121 91	** * * * *	1	e e e	¥ ₆	۶: <u>۱</u> ایم بر		
1355 £	8 38	56 672	8 :33	ž.	*	k 1 k	739 SEF	
		finious and sir derivatives Government	Manager Sector		COLOR CONTRA COLOR CONTRA COLOR CONTRA CONTR	1000 000 000 000 000 000 000 000 000 00		9,000 9,000 1,000 1,000

TANZANIA - MET DECENS OF DECO. FROM OVERSEAS

	A	1956 5	1967 1	&	196E	₩.	1969 STR	8, 13	C. W	1970 878
bra salrati	25.25		% 9 £2		22 22		- vilitir ir vilit (film)	₹39 67 8		, K/3
- Soverment		2 26 23 335		2 X		1 20. 20 916	57 587 382 091		329 OÉ1 313 961	
Anna to the control of the control o	06 E	3. 5. 5. 5. 5. 5.	100 765	25	165 141	8 125 97 015	25. 25. 25. 33. 25. 34.	3 093 540	2 255 469 1 940 103	(A) (B) (C) (A)
	EE 17E		100 SC	n g E in E in	m %	%	120 050 010 010	2 395 202	170 027 1 047 708	2
	8 6.	4.9	\$		3 916		\$ 2%	112 94	, D.o	F \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Andreas and the formation of the formati					86	935	8 921 514 475	57 335	12 619 179 560	(U C) e-1
	\$	3	ä	ર્જ ¥	8	ង,ម	₹ 3	63 14 1-	10 10	
Corrected products Corrected back tos	E2 23	n n	4 115	5 7: 5 7:	8	11 035 53 631	228 802 1 610 475	1 879 277	で (で) (で) (で) (で) (で) (で) (で) (で	2 093
Teriographs - Government	7.9 7.6	16.7 52.7 17.7 52.7	609 650		999 Bat	253 340 7.6 461	6 263 041 12 404 ETS	20 7 5 7 92. ²	9 940 458 20 301 240	30 241 11
1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0									·	

HENTS - NET DECKES OF DATOS FROM OVERERAS

	1055	55	1057 5		1958 £	φQ	H T	176 9 8.18		1970 315
Transms	33 320		** K		193 24			372 905 1		7 136 0
		7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8		2 12 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		107 C4	72 657 274 111		2 650 XII	
	**		1 1 2 2 3		× 33			1 366 099		र होड़े र
100 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		21.0 2.0		R R		E S	1 187 193 196 995		100 100 100 100 100 100 100 100 100 100	
	3 × 6		3 970		32 778			X 8 56		E.
. covernment		1 12		88	* ** *********************************	600 600 600	25 55 100 500		15 222	
#600 00 00 00 00 00 00 00 00 00 00 00 00	1 072	0 11 F C	1	(0 1 (0 1)	E E			E17 K	6 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1/1 1/1 1/1
Section Sections					65.			93 603		E)
- 1279.0 5.002.		THE STATE OF THE S	r difference de la companya de la co	STATE OF THE PARTY OF THE PART		€ F	6 Kg		3,535	
State		w w 400ml	8		ಜ್ಞ			K 45 W		t Cu
Joseph Programme Commence -		6		252		T	0 N		C W	
THE STATE OF THE S	1:1 226	S. 48	38	and the second of the second	£50 03 ₹		er dengere di	3 926 465		
		103 801		4 E	-	14 925 14 925 1	120 90		1 500 C	
#	1 353 EE3	1567 6.2	68 68;	CYPA CYPA CYPA CYPA CYPA PA BA	50 E		10 pt 4 07 6 7		10 to	C.1 • 4 = *
total en										
			1							

DESIGN OF LOCAL DRIVES THAN DISTRICT AND USANDA

رب ده currency : ... 222 272 41 368 DOANDA TANZANTA DOANDA κ√ čú 1970 Ċ Ç B **6**00 107 Tet 275 356 ľ 242 657 132 X 205 852 28 TANZAKIA 168 286 635 21 155 697 ı CANCA 225 400 254 260 26 28 8 • 1968 TASSANTA 8 63 720 63 940 153 660 156 260 8800 ACTACO ACTACONO ACTACO 8 8 87 520 078 33 2 200 100 000 10% 280 38 TREZZERA K. 51 150 87 ES Remerial products, sers. Antibloties and their Vitesias and provites Signosides and their doctors Organo-therapectie tiefr derivatives Criura alimiotes derivatives TOTAL MOUNS Xe.11cmen's veccines Formones CTENTS

IMPORTS OF LOCAL INCOS FROM TANZANIA AND KENTA

current: Sils

									carrence	٠٠٠ کاران
	61	1966	61	1961	1968	88	19	1969	31	1970
				O	E.	H 0	×			
	KENTA	TANTONTO	KENYA	TANKANYKA	KENYA	TANZANIA	KENYA	TANZANIA	KENYA	TANZANIA
Titamine and prooftendes	8	•	•	•	•	•	•		1 540	•
Antibiotics and their dérivatives					35 58	•	•	•	6 50	\$ 600
Cofum, alkaloids and their decivatives	*	•	સ્ટ લ્ટ	•	30 4 94	•	314 106	•	972 568	1 550
Herrones										
Signosides and their derivatives								ann affrair or an indifferent		
Creano-therepoutle gland.	managanga akan menumun									
Sectorial products, solu-	3 8	,0	R		006 1 8	•	293 962	• •	729 627	1
	\$ 82 EPO	14C 7 32C 8C	21 146 2	8	5 202 760	78 540	5 241 350	71 LC	रु३ ६५७ ३	6 252
	3 872 350	SZ X	76 59. 7. 22 8	322 B	om 976 S	0179 32	6 052 31.	31 1 70) 75% 6C-	ा० भार
					1					

ACTUADO CITA ATMENT PROPE SCOTTO EXCOLO DO SUFFICIENT

1 1 1 1 1 1 1 1 1 1											
1 720		Ž,	5 8	195	* .	7		*	É	£ć ₹	O
1 720					1 1	+ 4		×			
		E	CORCO		COANDA	IESTA	COANTA	KENTA	ACTIKOD .		rower.
11 15 16 15 15 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	The series and provitesties	e R T	•	•	•	•		•	•	•	1
Tradets and 95 years 1 797 274 600 15 15 15 15 16 15 15 16 15 15 16 15 15 16 15 15 16 15 15 16 15 15 16 15 15 16 15 15 16 16 15 16 16 16 16 16 16 16 16 16 16 16 16 16	i	•	•	•	•	&	•	•	•	•	
19 20 11 12 20 20 24 25 11 20 20 24 25 25 26 27 27 20 24 25 25 25 25 25 25 25 25 25 25 25 25 25	Trium, elimioids emd treir derivetives	X Ž		-		151 163	53	45 67k			
515 E. 15 75 75 75 75 75 75 75 75 75 75 75 75 75	Second Control of the	•	•	•	•	•	•	ેઠ 9	•	•	Name of the second
For the gland. 5 25 20 2 2 2 20 20 20 20 20 20 20 20 20 20	1										y a salah aran in sa
25 25 1	ngano-chemapeutle glands. ongsin										60.0 000
2 15 25 25 27 37 30 26 2 30 20 20 20 20 20 20 20 20 20 20 20 20 20		\$ 2	, •	•		Ç. În		\$ 7£	•	13	
		3 57 6					32 64	() & ()	54 52	197 C	17
			<u>(</u>)			€ .				•	•

THE R.A. MAKET

e)	without regards	to the local production	SARLE	11
b)	considering the	Seeal production	TABLE	111

TABLE II

KENYA MARKET

Without regard to local production

E.A. She

TAMBANIA MARKET

MANDA MAKET

Imports | \$2.608.652 + Imports from MC | 0.745.596 42.354.246 - caparts to MC | - 304.457 42.000.001

		1966	1961	1968	1969	1970
up? tag						
	- gross imports of and products - tempers of new managed.					
Marage	Restrort to partners - Uganda - Lensella					
	Met Seport: - Covernment - Private sector	25 213 750 4 909 140 25 004 640	31 920 100 2 EE2 340 29 037 760	39 67 E60 3 721 740 35 E96 120	46.8 62.8 60 46.8 60.8 60 40.8 60.8 60	51 653 773 7 656 773 ## 567 800
TOTALY TOTAL	Local prediction Imports of east African provincts - Therenia - Ugento	51 420 12 460	୦% ୬ ର ୦% ୬3	036 482 046 E9	16: 256 24 2 6 57	(A)
	Emports of local preducta - Tanzania - Tenda - Others Total east African drags available in local market	6 252 930 3 572 350 3 572 350	6 107 420 4 765 940	5 722 450 5 746 440	5 ඉදි.3 සපය 6 ව52 316	
10 X	Total drugs available in local market for consumption					

TANBAN HANNET

						Cremency Sin
		1965	1967	1968	1959	1970
Origin	Green Leparts					
	- Smar Saparts of cade products - Imports of res materials					
Parales Caristi	Mergert to perfect Tenys Ursada					
	Mot departs - Covernment - Private sector	17 203 320 5 219 650 13 17 1 550	16 069 960 4 344 720 13 725 240	25 746 200 5 511 320 20 235 550	26 6% 340 7 332 622 21 303 728	56 580 557 16 022 834 12 258 73
ř	Local production Imports of Book African products - Menga		9 107 420	CS 4 62 4	6.9 53 8 2.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	136.11 198.11
Africa	- Uganda Exports of local protects - Menna - Uganda		165 PM 88 246 6 223	% %	168 256 71 170	
	- Cthers Total Mar African drups grallable in local meriet					23 6 - 78
3635	Total drugs evailable in Mecal market for construction					

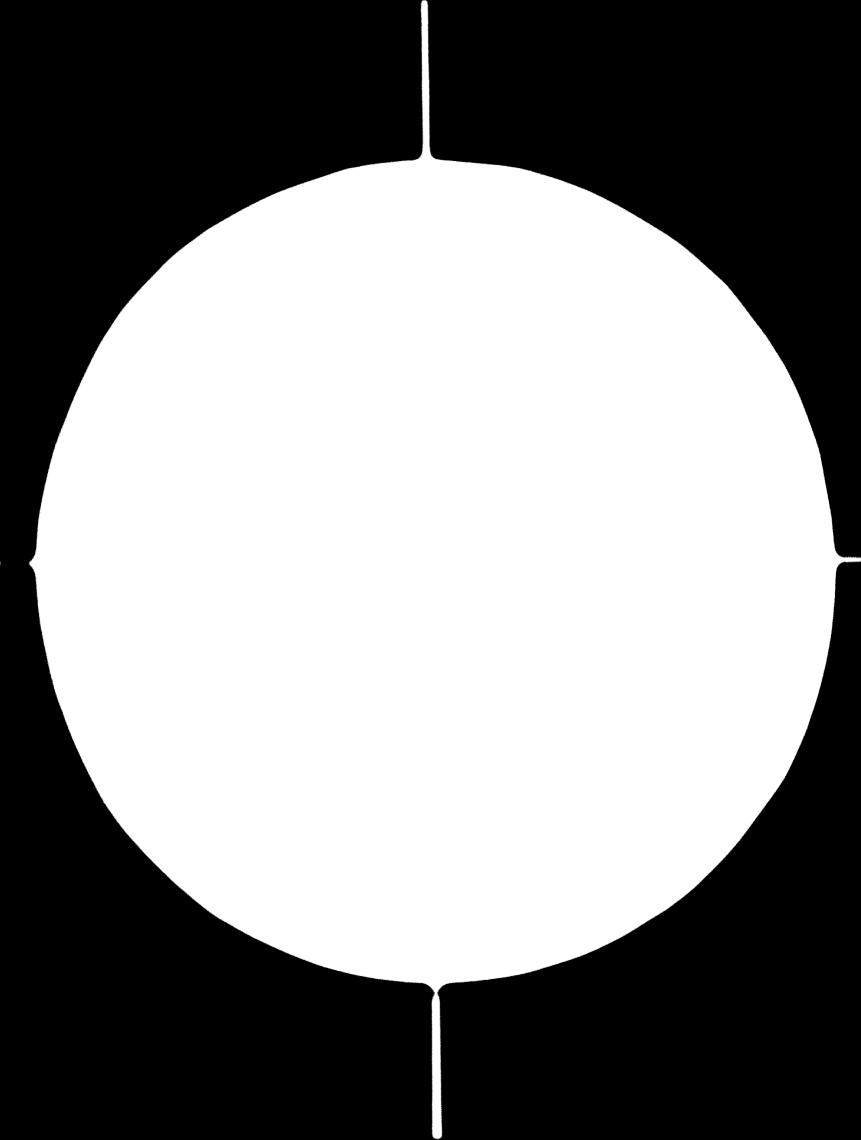
COARBAR RABRET

TABLE III

						Ourrency (313)
		1966	1967	3961	1969	1970
Crista	Grees Experts					
	• Groce Emperts of ond products • Emports of nor materials					
Foreign	Newyork to partners					
*át-új	• Kenga • Tanza nia					
	Met Seperts - Covernment - Private sector	8 109 560 2 165 460 12 344 120	13 972 760 2 102 360 11 830 400	16 765 000 1 121 540 15 253 520	19 325 228 1 501 026 17 834 927	32 6 06 652 7 821 £25 24 756 827
	Lace: production					
	Imports of Bast African products					
Zast Africas	• Kenya • Tenzania	0% 5% 5% 0% 5% 5% 0% 5% 5%	4 765 940 8 220	5 346 440 78 640	6 052 318 31 170	9 774 584 10 912
Sp. Ch	Experts of local products					?
	• Kenya • Tanzania • Others	104 260 150 220	156 280 165 040	250 450 250 640	24 2 65 7 226 378	263 505 50 052 324 457
	Total East African drugs evalishee in local market					
3 K. J.	Dotal drugs evailable in local morket for consumption					

-659







MR ROCOPY RESOLUTION TEST CHART

24 × D

11. DRUG CONSUMPTION

THE EAST KEES

It is very difficult to estimate drug expenses in developped countries. In East Africa, it is even worse, if not impossible, because I

- the whole statistical system on the subject of health is very poor,
- it is impossible to isolate the amount of drugs bought out of the total amount of purchases made by the government medical stores,
- the private sector's commerce of pharmaceutical products is in such a state of confusion that the real margins and actual prices paid by consumers are impossible to determine.

This last remark is especially valid for Kenya and Uganda, as Tansania's centralized structure allows a better estimation of private sector affairs.

We do dispose of the following factors to estimate drug expenses :

- amount of annual imports of finished pharmaceutical products at CIF price.
- amount of local annual production,
- amount of annual exports of local products,
- astimation of margins between CIF prices and retail prices,
- purchases and sales of the medical stores (sometimes including equipment and dressings).

Amongst the factors which can influence the level of consumption of drugs, the most important are:

for the paring exches !

- the consumer's purchasing power,
- the retail prices of drugs,
- the number of prescriptors,
- the geographical distribution of prescriptors.

Por the free-fo-charge sector !

- definition of the free-of-charge system,
- the importance of sums voted for the purchase of drugs by the public sector (block grant system),
- the importance of the central medical stores' working capital,
- the organisation of the purchase and distribution system which tends towards a better of worse use of allotted sums.

For the free-of-charge or public sector, the number and geographical distribution of prescriptors (health centres, dispensaries) can also be of importance, even though the approved expenses for medical stores create the real bottleneck. In fact, when new health units are opened, there are usually two consequences :

- the distribution of scarcity is harder to define,
- the working capital must be increased to allow for additional stocks.

This always brings about an increase in working expenses, or a better use of the money, and this usually means that more drugs are consumed.

I. BORN MENS, INCOME

Apart from the particulars of foreign commerce and production given in the earlier chapters, we do have the book-broping statistics on purchases (and semetimes sales) of the medical stores.

MENTA - PURCHASE OF STORES, PLANT AND EQUIPMENT

	Stores, pla equipment		Medical stores only estimates
1966/67			
1967/68	846,000	749,557	
1960/69	902,000	991,621	
1969/70	950,000	1 351,694	
1970/71	1,315,150	1,513,638	
1971/72	1,300,000	-	1,122,450

14.

1 · March Charles and a second and a second

15 6/14	• T. Pto •	house of the
1: 59/10	•	6.5% 600
15:00/1	•	7.635,061
	_	7 455.20-
16 30/3	•	763.00/-
15 5 3/ 54 1964/65	•	F.C. 1,4 Q/-
195465	•	9.2.3.500/-
1966/67	•	1800 10700/=
• •	•	16,000,300/-
1561/68 2008/60	•	15.34.63.
19/18/69	•	80 CE2,454/~
1969/70	•	81 11/30 CM-
1970/77	•	

8 - Total Pundades - (Logal and My word)

1969/10	•	T. Sl.s.	\$1.016.276/=
4503710			33,090,957/=
3000 (1)	_		ファ レン・43フリイン

BRAINA - GOVERNOUNT EXPENDETURE OR STORES HOURS AND EQUIPMENT

	Rensen, Brugs, Indipment		bruse maly	
	Estimates	Actual	Artual	
1966/67		7,944,000		
1967/66	6,840,000	9,506,000		
1960/69	10,468,000	13,139,000		
1969/70	16,360,000		13,700,00	
1970/71	24,190,000		15,700,000	

2. GEOGRAPHICAL DISTRIBUTION OF DRUG FXPENSES

This distribution is only partially possible and this, only for the public sector.

It is nevertheless useful to appreciate the rural zones' comparative under-consumption, where the private sector plays a very small part.

It is possible to complete this information by a regional distribution of the prescriptors, which of course has a direct effect on the distribution of consumption.

For more precise information on the distribution of health personnel in each country, see appendix.

71 'TV '	10)	
"* 4 1 * 00 * 10 *	\$\$ 4 € % 9	C€x⊕€
Ottom the Italia	1	19. €
Rengatio National Compiter	i •O	\$4° 🕳 "S
). 	Marketine with the trible of the control of the con

10 TM + N.A. K. CETTOP LONG BLOW . CAR HOLL CO.

Ceté orica	Take (1	() () () () () () () () () ()		
Pheno Int	1: •	F (•	154
Assistant place of a	₽0	139	:0	11.
Poga telan	47%	>1 .2	73	t 100
Medical Ansistes	87	661	ιψ.	
Health eneleunit	4	15.	78	15.1
Dentist	y ,	2 4 ,	•	

The case are the process and the second of t

7	
man 🕽 🐞 en 🏅 😲 📑 👒	♦ /• • • •
Sintelat scali	10 M. 101
`lsaler«	1.6 %
Personal as an extremt	1.7
~a(•)	

THE CANADA CARE DO DE CONTRACTOR OF A CONTRACT

) elst	N 4 000		Y 1	T.
AR CONTINU	, , , , ,)		60	. 1
'intricts in sly in one eapitel of ne	1.5	ţ, ,	7 9	\$. yt
Other (5)	(e) ;)	• -	9 •	1 9 26
Total	у.		111	17

- (1) Include: 7 full time teaching dectors at the University of DAR on SALAAN.
- (2) exclusive product to chinese Touleal Personnel practising in up country stations and rural areas
- (3) on testiming and local authority

111

DESCRIPTION OF ANY OTHER RESTARDS DESCRIPTION OF THE POST OF

	ſ				
የቀ ነ ም ቀር። ወነደር 3 3 1 3			Z to I constitute the		
			* /		
MANO MODERN	P.70 % (50)		5 · · · · · · · 3		
Government to 1th	5,700,000	C, -1,791	10,7 % &5		
for all Automotics	2000				
WW.	1000000	11,14,24	Lag ⁶ en og 15.		

3. CETIMATION OF THE PER READDRUG CONSUMPTION AT THE CONSUMER LEVEL (VALUE)

This is nothing but a rough indication of the per head consumption at the consumer level.

One cause of distorsion in the existence of stock - which we do not take into consideration in our calculation - at different levels. Another one is the 10 % distribution margin taken by the Medical stores which certainly does not reflect the true distribution cost by the Medical stores: the distribution of drug is certainly subsidized in a certain extent by the Government by the way of both running and development expenses.

These have been obtained by the way of interviews and the distributors were not quite willing to release such information and that obtained is eventually biaised.

Amongst other possible causes of distorsion let us note:

The small proportion of drugs purchased by the three Medical Stores estimeed at about 2 % by the heads of the three Medical Stores but no accurate figure is available.

	3965	1961	9951	56.69 19.09	1970
				·	
Total drugs available in local market					
1. Government sector Expenditure in public sector - CIF price					
medical stores mardin Expenditure in public sector - selling price:			*************		
2. Private sector					
Expenditure in privatesector - CIF price Oustomiuties					****
Total Average mangin of private sector and thin in private sector - selling					
price.					
ROTH ENTITY OF TA RELIGIOUS TRACE					

III - MILLIANTO CHARACH

I. SOUTH AND ESSAURI

11. Eximate Section

The ottoriors of drug distribution is very such alike in both countries. And this, mainly because of their financial ties in imports and the topole businesses, errongtherd by the fact that imports into Uganda. from storesse pass through Kenya.

Decide the countries, the competer of drugs has hardly any structure because of the placetion of most important, wholesalers and retailers, then because of vory incomplete legislation. In fact, apart from the change conservation between private sector and government active, there are changed defined distribution circuits. The tables below only show this tenders is a feeling to mark more complete.

111: Immilesta

Expert livewere (Part I and Port I) can be obtained by any authorized tender. This means that meet abolesolers and retailors are also importers, which further increases the amount of imported potent underlines.

110. Embondest

In Cospe, twee are should be shelvestore, & of which are also members were seed parties, and I more also parties or members are liniments and fundated to. Some of these shelpestore have several agencies in the forest and the forest and the fillips, there and the forest and the lists, there is the forest and the fillips, there is an include the fillips, there is an include the fillips, there is an include the fillips of the fillips of the fillips in the

Goegraphically, the wholesalers' agencies are divided as follows :

113. Beteilers

a. Kenya

In Kenya, the retailers are divided as follows :

	Licence Part 1	Licence Part 2
Hairobi Provinces	31 13	70 260 (1)
TOTAL	54	330 (1)

(1) oot lood

To these figures, one must add the authorised vendors of products for agriculture (especially sattle dips). These are mainly the agencies of the Kenya Farmers Association. They represent about 230 selling points all over the country.

b. Uganda

There are about 20 retailers in Uganda, most of which are importers and wholesalers.

To give an idea of the complexity of the circuits, both in Kenya and Uganda:

- not all foreign companies have a subsidiary on the spot and some of their representatives are local importers,
- the foreign companies' subsidiaries do not necessarily import themselves all their own patent medecines and products, and can use local importers in a better position to sell certain goods,
- local manufacturers sometimes try to sell products they make or pack on the spot,
- there are many authorized parallel circuits (dispenser doctors)
 or non-authorized (resalers).

114. Stocks

According to the importers' statements, these take from 3 to 12 months. As an average, stocks take 5 to 6 months: 1/3 ordered, 1/3 floating, 1/3 delivered. This means that the actual stock delivered is of 2 months. As the supplier's credit is usually of 6 months, the working capital is reduced to a bare minimum.

Some importers do consent to have larger stocks so as to be in a better position to meet local tenders or to supply the government in urgencies, e.g. NAKIVUBO at Kampala.

115. Commercial promotion

The market is very competitive and sales are irregular. Commercial promotion has an essential role and sales are "led" by the importers. Few importers, however, invest by themselves. Commercial promotion is usually financed by the manufacturer. It includes, as anywhere else, medical visitors, samples, literature, personal contacts for "ethical" products. As for the other products (household and proprietory) they are usually promoted by samples at first given to the chemists, and later sold.

12. Public Sector

The Medical Stores, both in Kenya and Uganda, distribute all drugs in all the government's health units. In Kenya, the Medical Stores also supply the missions when this arrangement offers better prices. In Uganda, the Medical Stores also supply the local authority dispensaries and health centres, but these can make their own decisions.

121. Organization and Distribution of Stocks

Each health unit writes out its own orders for drugs, but these orders are usually transmitted to the Medical Stores by the District Medical Officer. A list of the various health units which stock drugs will be found as an appendix to this report.

In Uganda :

The stock of drugs held by a district is roughly that of the amount used in 2 months. In Health centres and dispensaries it represents the needs for 1 month or 1 week. In Government hospitals, the stock has been reduced from 6 months to 2 months after improvement of the ordering and delivery process.

In Kenya:

The Central Medical Stores have a 6 months stock. All government hospitals and departments used to make their orders twice a year (6 months stock - see appendix). This process will probably be changed too. In fact, in october 1971, the reorganization of stock management was being studied (costing, entering, laying out, packing, dispatching). Besides, there is no adequate accommodation in Nairobi nor in hospitals. Time to deliver drugs from central stores is too long. Because of this, there is talk of opening nine regional stores which would directly supply the health units. In a first step, may be in 1972-1973, four of these centres could be opened in Nairobi, Mombasa, Kisumu and Nakuru.

2. TANZANIA

21. Private Sector

Since March 1970, a "pharmaceutical products" department has been opened in the State Trading Corporation which controls a large amount of the imports and distribution in Tanzania.

211. STC's "Pharmaccutical Products" Department

STC has concentrated all import and distribution operations above the retailer. Only a few isolated importers still use their license.

STC has a Central Store in Dar Es Salaam and regional stores which act as wholesalers. Only a few regional stores seem to be really active: DAR, MOSHI, MWANZA, TANGA, MBEYA. An imposed price system has been established so that STC might indirectly control the retail stage. Actually, STC's working capital isn't sufficient to avoid

discontinuation of stock. Examination of stock forms has shown that some essential products are missing 2 or 3 times a year at the Central Stores. The effect of this is of course increased at the regional stores and even more so at the retail chemist shops.

As a remedy, the working capital is to be increased to 2 months' needs, which would be a minimum, and also the amount of distributed products and especially patent medecines is to be limited, as they often duplicate with eath other.

It is also important that in Tanzania, distribution of drugs is mainly carried out by the public sector, the private sector, including STC, only distributes a small amount of the drugs used. STC imported 24,000,000 Shs worth of drugs in 1971.

212. Private Importers

A few big retail chemists import and distribute some patent medecines not controlled by STC.

22. Public Sector

The Tanzanian Central Medical Stores are organized along the same lines as those of Kenya and Uganda. However, their action is more widespread as they also supply nearly all missions and voluntary agencies.

All health units order directly through the closest district or regional hospital.

The following stocks are kept by the various units:

Central Medical Stores

Safety stock + stock on hand + stock in order : 6 months
Safety stock + stock on hand : Abt. 3 months.

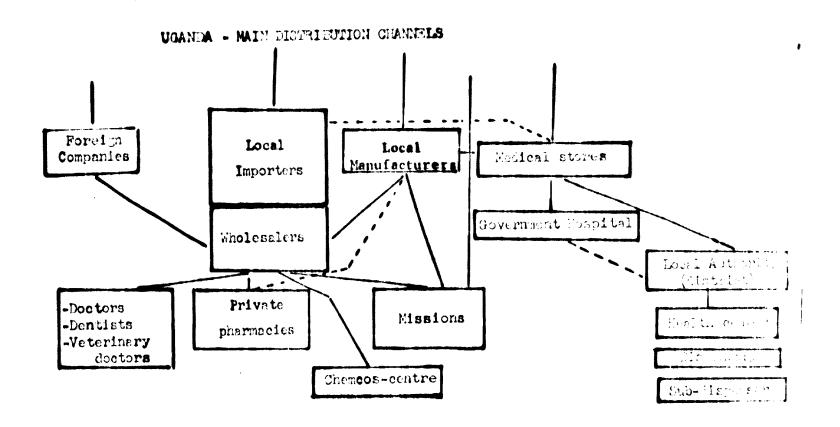
According of the Fund's regulations, value of stocks held at any one time should not exceed shillings five million, i.e. one month and a half of the amount of drugs used in 1970-1971.

Muhumbili Hospital

4 month stocks (3 orders per year)

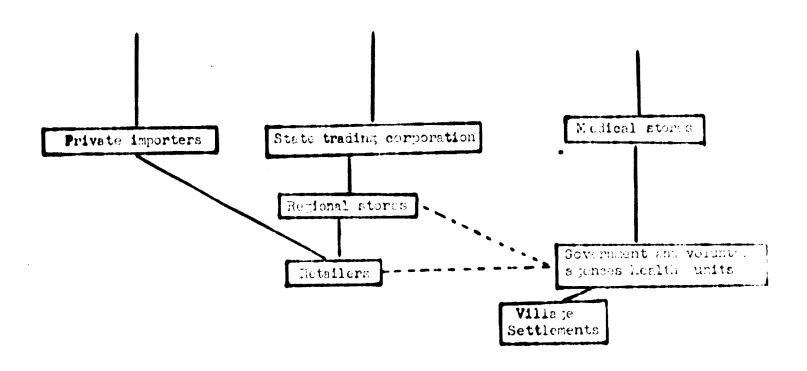
Regional and District Hospitals

3 months, but can fall to a few weeks.

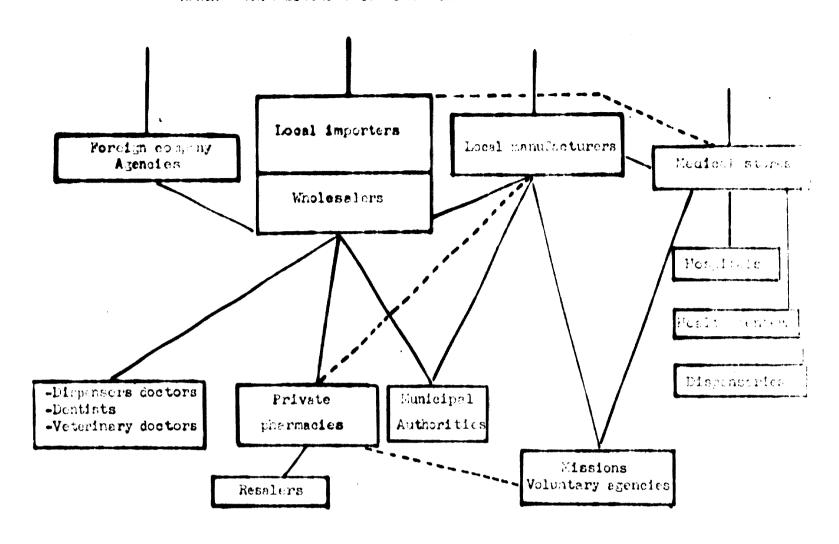


- Scheduled connection
- --- Occasional connection

TANZANIA - MAIN DISTRIBUTION CHANNELS



- -- Scheduled connections
- --- Occasional connections



Scheduled connections

---- Occasional connections

IV. PURCHASING ORGANIZATION

BUYING ORGANIZATION

In the private sector, the buying organization has nothing remarkable. The importers are somewhat specialized: the subsidiaries of foreign companies import their own products, and local importers share:

- the products of western firms which do not have subsidiaries,
- the products of eastern countries,
- Indian products.

Terms of delivery are from 2 to 6 months and Indian products often take longer than western products.

In the public sector, the Medical Stores of all three countries send out tenders. An international tender is used in the three states, as well as urgency local tenders. The tender is sent out from the Central Tender Board and not from the Medical Stores themselves, who only specify their needs. These are mostly written in generic terms.

For 1970/71, purchases were made as follows:

KENYA:

- Crown Agents 80 X
- local tenders 20 %

UGANDA:

- Crown Agents 98 %
- local tenders 2 %

TANZANIA:

- STC : items purchased in bulk from overseas agents
- open publics tenders : common preparations
- local purchases (East Africa) : non scheluded specialities.

In all three countries, the obligation to go through the Central Tender Board is felt to be a rather inadequate process for drugs. To-date, one year to one year and a half can pass between the time the need is expressed and the goods received. In Kenya, as in Uganda, the people responsible for the medical stores would like to establish their own tender board to shorten the buying process and make more sophisticated selection tests.

Between the time of the order and the delivery from the works, the ordered quantities can be adjusted by $\frac{+}{20}$ %.

T. MOTHER LIGHT MALES

The structure of the distribution will of routes have a strong influence on the prices. Because of this, frame and beaute will be dealt with an one case, and because as another.

1. MICH AND MANUE

The structure of distribution described above brings about a very confusci-

There is an imposed price schedule, and our can only give average margine.

The are three main circuits, however, leading to different prices t

- government imports,
- private sector imports of patent moderines,
- private sector imports of standard drugs.

According to some importors, average margins can be estimated as fullows :

(index 100 for CIF price)

	PRIVAT	S SECTOR	CONTRIBUTION SECTION
	Specialities	Standard drugs	CANADAMAN BILLION
CIF	100	100	100
Landod rest	110	110	110
Agent curmission	138	154	
Welesale	172		
Rotai l	257		
Dispenser dector		230 1	
Modical stores			115 7

P. MORROLLA

Indical Morre and Mate Trading Corporation prices are the following :

	916	Medical Stores
())) (W)	†n n
STC purchasing price	107	
Solling price to government cooperatives	121	107
Solling price to chemist thep :		
- In large quantities	124	
- 10 cmell quantities rach	112	
- in small quantities exedit	114	
Solling price to consumer	174	
Nudical ateres selling price		7

J. CHECK MILLS

For some drugs which are not occupied, there is a 30 % duty, also, but revely, for certain vitamines and alkaloids.

The price levels show correspond to duty-free products. In Kenya and Uganda, the price of patent undecines with customs duty should be unitiplied by about three for the retail price (instead of 2.5 for a duty-free product).

4. MESPECT FOR PRICES

Encept for Tanzania and the Government distribution systems, there are no imposed prices in East Africa.

Thus, dispenser dectors can sell the products they have in stock to their patients at whatever price they wish, and chemists frequently apply 10 to 25 % discount to their best customers.

S. SOME EXAMPLES OF PRICES

Dente 1

Konya	Tanzania	Uganda	OBSERVATIONS
	Ronya	Ronya Tangani a	Ronya Tansania Uganda

VI. THE PRESCRIPTORS 'ROLE

THE PRESCRIPTORS'ROLE

Private Sector

The main prescriptors of drugs for human use are doctors and also, to a slighter degree, dentists.

All doctors have a more or less important stock :

- First-class doctors have a small urgency stock which enables them to give their patients first aid.
- Dispenser doctors with more popular patients have an important stock they result to their patients. The result prices seem to be extreemly variable and this process is made even easier because there is no packaging to recognise the administred product.
- Between these two extreme categories, there is an intermediate one of doctors who prescribe and sell certain drugs themselves, but do not answer to "dispenser doctors". Here, we can class doctors who have a stock "to compensate the deficiencies of the distribution system". This is an argument frequently used by private doctors in Tanzania.

The prescriptions of private doctors are of course very much influenced by the origin of their diplomas and by the kind of patients they have. In the private sector, there are two categories:

- the doctor who has studied in Europe and whose patients are well-to-do will prescribe almost nothing but western products from well-known laboratories,
- the doctor whose patients are popular, who is often Indian and prescribes cheap products, often Indian themselves.

The medical visitors' work tends to increase the cleavage between the two very different types of doctors.

Public Sector

The states' policies have of course a great influence on the quantities and kinds of drugs used. Each country has three policies:

- a system of free medical treatment
- restraints imposed in government doctors' prescriptions
- a policy to bring about standardization of drugs.
- a. Systems of Free Medical Treatment

KENYA

Government health services are financed by :

- treasury
- hospital insurance schemes
- individual payment at hospitals

The system of free medical treatment can be defined as follows :

BENEFITS	KENYA	UGANDA	TANZANIA
- Full provision for hospital care			×
- Partial provision for hospital care	×		
- Surgical expenses when surgery is			
performed in hospital	×	×	×
- Surgical expenses when performed			i
outside of hospital			
- Medical attention in hospital	×		
- out-patient medical care	×		
- Doctor's care in public clinics	×		
- Doctor's care in doctor's office			
- Doctor's house calls			
- Orthopedic devices			
- Eyeglasses			
- Dentistry			
- Dentures			
- Prescription in government		,	
medecines units	×		.x
- Proprietary only	-	. "	
medecines			
- Convalescent or rest homes			
Following illness	:		
- Nursery care			
- Nursery home			
- Maternity care	×	×	×
- Confinement in mental inati-			
tution	×		

Out patients

Medical attention is free for all outpatients in government clinics.

In patients

Taxable incomes of less than 600 to a year: small fee of to it is charged for adult inpatients, but not for children in government hospitals.

Taxable incomes of at least t 50 a month (or t 150 in the previous three months, or t 600 in the previous year) are required to contribute compulsorily to the National Hospital Insurance Scheme.

"Benefits consist of daily allowances, depending upon the hospital at which treatment is obtained, towards the cost of hospital treatment received by a contributor, his named wife (or husband) or any child of his under the age of 18 years, except that no benefit is payable in respect of treatment received by a child within 10 days of the birth of that child. In maternity cases resulting in confinement of the named wife of a contributor, other than in an approved hospital, a benefit of up to Sh 150 may be paid in respect of expenses necessarily incurred for services rendered by a registered or enrolled midwife or registered medical pratitioner in connexion with that confinement".

The cost of a day in hospital varies from 35 to 120 shs, depending on the hospital's category, and whether it is a private of public hospital. (35 to 40 Shs in a private hospital, 55 Shs in a private maternity). The Fund refunds 40 Shs per day.

The NMIS's role is especially important for private hospitals.

As for drugs, they are only completely free for people with low incomes. They are partially refunded for the others up to the limit of the NHIS's contribution. However, civil servants can obtain additional facilities from their administrations.

b. Drugs Prescribed by Government Doctors

In all three countries, there are two lists of drugs (see appendix) : scheduled drugs and non-scheduled drugs.

The second list is mainly one of expensive drugs for use by consultants and specialists or doctors controlled by the head of the health unit.

In Tanzania, the use of drugs in dispensaries, where the prescriptor is most often only a medical assistant, has been studied with special care. The following classification has been used since 1969:

- A. Drugs authorized by the Ministry for grade A dispensaries only,
- B. Drugs authorised by the Ministry for grade B dispensaries only,
- 8. Drugs on the <u>supplementary list</u> of the Ministry, which can be authorized by the District Medical Officer;
- Extra drugs, which are not on the Government list, but which are suggested in this booklet. According to authority if the Ministry, District Medical Officers may use their discretion to approve the use of these drugs in individual dispensaries. They will give you full information on properties, use and dosage of these extra drugs.

In addition, the Rural Medical Aids get special training and the Health Ministry's services draw up a list of "recommended" drugs for the dispensaries which still further limits lists A and B in order to simplify prescriptions and meet most common cases without any risks.

c. Standardization of Drugs

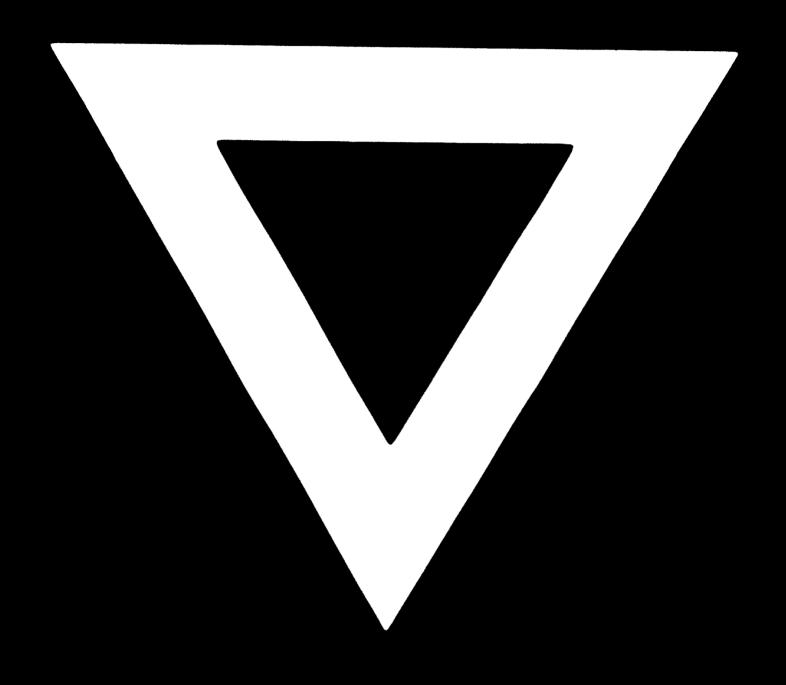
As we have seen, tenders sent out by the Medical Stores are written in generic terms, but the private sector remains of course much attached to trade names.

Standardization is still only at the study stage, except in Tanzania where, as we mentioned earlier, it is being applied more and more in the public sector. The STC also intends to reduce to 1,500 to 2,000 products it is now importing. The Dutch Research Institute is apparently also studying the matter in Nairobi.





-659



81.11.30