



## **OCCASION**

This publication has been made available to the public on the occasion of the 50<sup>th</sup> anniversary of the United Nations Industrial Development Organisation.



### **DISCLAIMER**

This document has been produced without formal United Nations editing. The designations employed and the presentation of the material in this document do not imply the expression of any opinion whatsoever on the part of the Secretariat of the United Nations Industrial Development Organization (UNIDO) concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries, or its economic system or degree of development. Designations such as "developed", "industrialized" and "developing" are intended for statistical convenience and do not necessarily express a judgment about the stage reached by a particular country or area in the development process. Mention of firm names or commercial products does not constitute an endorsement by UNIDO.

### FAIR USE POLICY

Any part of this publication may be quoted and referenced for educational and research purposes without additional permission from UNIDO. However, those who make use of quoting and referencing this publication are requested to follow the Fair Use Policy of giving due credit to UNIDO.

## **CONTACT**

Please contact <u>publications@unido.org</u> for further information concerning UNIDO publications.

For more information about UNIDO, please visit us at www.unido.org



06645



Distr. LIMITED ID/WC.206/6 12 September 1975

ORIGINAL: ENGLISH

## United Nations Industrial Development Organization

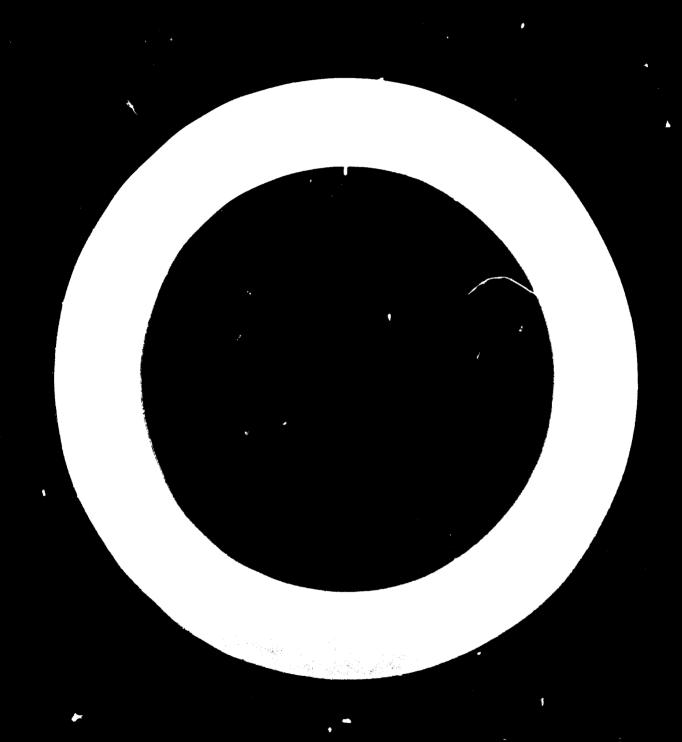
Regional Workshop on Technology Acquisition through Licensing Agreements by Exchange of Experience between Selected Developing Countries in Asia and the Far East

Kuala Lumpur, Malaysia 13-22 October 1975

ACQUIRING TECHNOLOGY FOR METALLURGICAL INDUSTRIES 1

prepared by "SCAP/UNIDO Bangkok

<sup>1/</sup> The views and opinions expressed in this paper are those of the author and to not necessarily reflect the views of the secretariat of UNIDO. This document has been reproduced without formal editing.



## A TOLL

The massive to state of technology now needed by developing countries for extracting metals from winders and transforming metals to components call first for policies and instruments a strengther local technological capabilities. These words include high a well with and facilities for adaptive research and commercial countries, engineering consultancy and management of technology transfer.

Concurrently, the locate of imported technology has to be increased significantly and measures devise to ensure that the recipient gets the right know-how at fair terms while the supplier's interests are also safeguarded. Of the various transfer channels available, the licensing of patented and unpatented know-how has marit for special processes such as the making of alley steels. The experiences of countries like Indis and Mexico in know-how acquisition through licensing have pointers for other developing countries.

### Contente

		SALE MARKET		Pres
	Magnitude of future t	technological inputs		1
ı.	Know-how requirements	in metallurgical industries		3
	Typology of matals to The know-how transfer			4 5
II.	Transfer mechanisms for	r metallurgical know-how		
	Channels primarily fo	or planning of metallurgies or operating know-how anding and operating know-how the small firm	ew	8 10 12 16
III.		las of rectpiont sof source		16 19 21 21 25
IV.	Idensing for alloy and Case study	t special steels		
٧.	Mondtoring of imports	ion in technology acquisition of know-low at 8 capabilities	<b>on</b>	
	Conclusion	Land Control		
Pig.	1 - Paradiga of the to 2 - Know-how types and 3 - Assumulation of kn			

- Table 1 Restraints to technology typicals, and preferred design
  - 2 Regulatory clauses in Indian Statements of the court of the court
    - A Reporters Excelleng example in all any argument

Katals have been extracted from ores and transformed to products in what are now called the developing countries since neolithic times. Only 180 years ago samples of 'woots' steel from India were examined theroughly by the Royal Society and found to much the best steel then evailable in Britain. An eminent instrument maker, Stodart, wrote that it was "excellently adapted for the purpose of fine cutlery and particularly for all edge instruments used for surgical purposes... If a better steel is effered to me, I will gladly use it; but the steel of India is decidedly the best I have yet met with."

A systematised metals technology combining practice with theoretical knowledge did not bewerer develop in the developing openation, although practitioners of traditional techniques can still be found. They when metals are to be produced and fabricated on a significant scale or to special qualities, the know-how has generally to be acquired from abread.

## Bearing of Interestant and Company

Very substantial impute of technology will now be needed in order to imput so the processing of since the that the devel ping countries growns. For instance, they held % per cent of the world's bauxite reserves and since 56 per cent, but produce only 6 per cent of the world's aluminium. The fairless of global copper even occur here, but loss than one-fourth of the matel is produced. In land and nime, the developing countries have in part and if the matel of the world's ores, and matel only 10 for cent of the matels.

The second secon

A country like breakly is estimated to have indured US\$154 million on direct payments for explicit know-how in 1972 and feur-times this amount on know-how subodied in equipment, etc. By 1980, explicit know-how imports alone could reach all billion at present tates. A comprehensive methodology and action plan have now been formulated by the Government for local production or know-how in order to reduce such imports to possibly about US\$500 million.

The metallurgical industry sector constitutes a significant component of the <u>total</u> payments for imported technical services in a developing country. In India, 'metal and metal products' covered 12 per cent of the total number of technical collaboration agreements in the period 1964-70. In addition, 'machinery and machine 'cols' constituted 24 per cent and 'transport equipment' another 11 per cent. Thus, metal-based industries taken together represent as such as half the total imports.

In developing Asian countries (excluding China and North Korea) steel consumption, for imptance, is expected to reach 51 million tens by 1985, against present production of about 10 million tens. \*\* Bren assuming that only 20 million tens of additional indigenous eagestly sould be installed, still leaving very substantial gaps, this alone would require an investment of say US\$20 billion over the next 10 years. Of this, one could roughly estimate that \$3 billion would be in engineering and know-how, \$6 billion in equipment and the balance \$9 billion in local construction and erection works. The challenge before Asia's steel industry is, therefore, to undertake as much as possible of the engineering and equipment manufacture within the countries (total \$11 billion) and acquire the balance at the best possible terms, on the basis of careful scalamtics of technological alternatives, and in a manner which would strongthen leavily expandition for the future.

L.C. Correa de Silva, Industrial Technology in Brusile Ideals, Methodology and Action, Management Development Mortaken, Designation de Feaquises Technologises and Desiver Research Institute, Telling September 1973

Wereign Collaboration in Indian Indiatry, Second Server Second Second Server Second Se

Prejection 85: World Steel Demand, Eist, 1972

## I. KNOW-MOM RECUIREMENTS IN INTALLINGUICAL INCUSTRING

A characteristic of the metallurgical industry is that it is eaglital-datensive. Further, the sale values of its products cover a very wide range. In turn, this does not allow quality or productivity to be secrified as may happen in the pursuit of an indigenous technology. What is generally possible, however, is to build on some local capability and supplement it with imported know-how on a selective basis.

Further, extractive processes are constitive to the composition and other proporties of specific reventals and, as noted earlier, substantial resources are located in the Third World; therefore processes have to be adopted to those possibilities as also to the smiletile production factors. Local impossive and adoptive talents can play a significant rele. 'A thorough implicate of processes currently in operation and available... is a pro-requisite for conducting as adopted technology transfer negotiation, but it is simultaneously the first top towards starting the creation of local technology.'

For the purpose of this paper, sutalizing only operations one be said to gover too main entergaries - granding of schola from minerals, principally by physical, chemical and destrolytic treatments, and minimal distributions to products by processes such as unoting, forging, enterficient, custing, etc. In such entergry, there is a wide range of techniques - from day simple tech francing, etc. one and, extending to provide the factor of the continuous properties complex incoming.

and the second second

## Troology of metals tuchn low

One could classify metallurgical technologies applicable to developing countries into whom appear - produces essential for large outputs, technology where scaling down is feasible, and operations where labour could substitute capital:

Instituble technology: This is typified by the large blast furnace and the wide strip mill which seem to violate all criteria for appropriateness to developing conditions, but are unavoidable if large requirements of a basic material are to be met viably in terms of commercial and often surprisingly also social cost-benefits. (Even here, operations sould be disaggregated and more labour deployed outside the core process units.)

Scaled-down technology: The 'mini-steel mill', viable down to capacities of say 50,000 tons per year and with per-ton investment costs of about half the conventional integrated plant, is a classic sample. Casesas direct reduction to produce spon/s iron is another. Both these technologies reached maturity in the developing countries themselves. The mini-mill has the added attractions of being able to re-cycle serup to produce such-medical steel and to consume relatively less energy than other process routes.

In non-ferrous operations, new developments include the application of flash-emalting to copper and lead sulphide concentrates by Quickuspu and other processes, modifications to the shaft furnace to ascept fine-sized feed (Mossoda furnace), and various hydro-metallurgical processes for treatment of sulphide concentrates.

Gamital-substituted technology: Centain extractive metallurgical process, and be modified to save inventment by utilizing more labour. One houself smalling of high-grade lead ores, electro-refining of copper and desilverisation of lead are examples.?

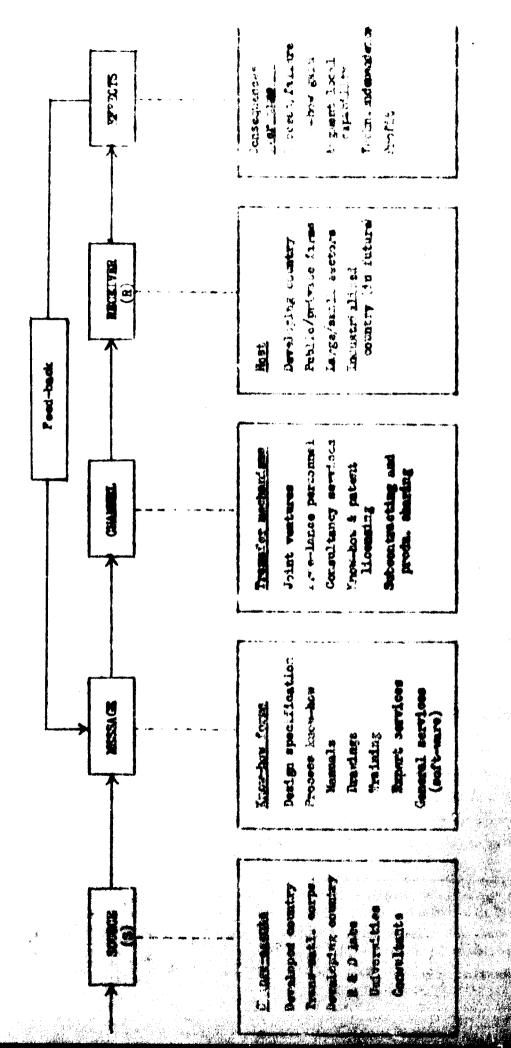
<sup>7/</sup> R.M. Medkarni, C.L. Kusik and C. Blies, The Smanfar of Belleville, Metallurgical Technology to Developing Countries, Mercany, Oreation and Tru. for of Metallurgical Know-how, UKIND IN ACCORD. Cotober 1971

In the metal-transferming field, the 6,000 backyard foundries in ladia represent a unique combination of low-cost t chaiques to produce gray iron castings with quality acceptable for agricultural implements and ungraded mechine tools. The Baranson study on diesel engine manufacture in India mentions the use of sand-soulded eastings for oil pane and fly-wheel housings at the Peons licenses (against permanent mould die castings at the parent U.S. plant), and manual labour for assembly, transport, inspection, etc. to substitute mechanical devices. At a tractor plant set up by the Punjab Government, reduction of 30 per cent was achieved on investment plans proposed by prospective foreign collaborators, through climination of enjancies simple mediae tools with extensive jigs and fixtures.

## The immediate tenunder madel

The technology acquisition process is not to be viewed as just the set of transfer but or an integrated chain of actions within the framework of mational economic, social and technological development plans.

Defers the know-hor transfer process gots under uny, ecosiderable propertiesy work is needed. For the extraction of metals from cross, prospecting properties usual include the amilyons of metals. These, prospecting of the metals, stuffes us everall visibility and ecological impacts. I had preceding project would require metals analyses, conceptual designs in Stuffes. Only when there is a definition of the bread requirements of the bread requirements.



A THE RESIDENCE OF THE PROPERTY OF THE PROPERTY OF

- 7 -

The know-how message in metallurgical industry systems consists of at least three main components. The first is the <u>process or design</u> specification which delineates the technique or product features by means of drawings and specifications.

Secondly, the manufacturing know-how which is required for the setual production operations. This can be transferred partly in the form of working manuals and designs of special devices, tools and fixtures, but primarily through on-the-job training and practical demonstrations. This involves detailed procedures and sequences together with their desired operating parameters. An operator can only absorb these techniques and skills by deing the job with his cum hands, following the regimes where specified and using his judgment where required. The know-how transferrer may have taken years of trial and error to master these procedures and the primary object of a transfer arrangement is to minimise these development and learning costs.

Finally, there are general advisory services to be provided which tower problems of erganization, management, quality control, marketing, equipment maintenance and materials procurement. Unless technological impute are complemented by this software, productivity and quality at the benderegalphed plant would drep and : t could soon come to chaos.

The improvious dispussed about any constant of general or constants between two products of general to the product of general to the product of generals, and estampsion-appealite experience which is unique to the general flow.

# II. TRANSFRA MYCHANISHS MY METALLUNGICAL KN --HOM

A variety of channels is available to satisfy know-how requirements for planning metallurgical industries and operating them. These are reviewed below before coming to a discussion of know-how lisensing as a transfer mechanism.

# A. Channels primarily for planning of metallurgical projects

## Freely available know-box

The metallurgical journals and meetings of technismi scalesties, often together with plant visits, offer unique opportunities to acquire familiarity with developments elsewhere. A government agency engaged in promoting industries or an individual entrepreneur can develop world-edde contacts to tap this source, provided there is a strong motivation for self-reliance.

A recent study of the metal-working industry in the Philippines has shown that 62 per cent of the plants were planned by the firm's game staff after a study tour and 20 per c at through foreig equipment suppliers. When asked how they would plan their expansions, 34 per cent said they would use their own engineers and 6 per cent would rely on equipment suppliers (15 per cent said they would use foreign pensultants and 20 per cent local consultants).

# Land how mounted on equipment

This 'free engineering' can often be very expensive.

A potential entrepreneur my have a vague isse of the product in mante to make as to see the equipment that may be needed in an advertisation or in the plant of an existing fabricator; he then contacts an appear house

<sup>12/</sup> R.D. Lalkaka, Technical Consultancy as a Technology Princefor Mechanism, MCGP/WHDO, June 1974

for technical literature and an equipment quotation. 'fter a personal visit to some plant abroad, he orders equipment with assurances of receiving the embodied operating know-how from the supplier. In some cases this works well, in others the entrepreneur in left with an expensive process line and practically no means to operate it.

The effectiveness of such an arrangement depends largely on the technical ability of the buyer. He banefits to the extent of his absorptive especity. The equipment supplier ocvers the cost of know-how, including the research cost for developing the equipment, in the price of the equipment.

## Indianating consultancy contracts

Installing a new metallurgical facility and bringing operations up to rated production requires a range of technical services - from planning, design, engineering and construction management on the one hand, to plant epocation including management and marketing on the other. A combination of an engineering consultant firm and a plant operating company may be an appropriate source, and has at times been preferred on internationally financed projects.

Constally, an equipment supplier, however experienced, may not be an apprepriate against to provide the project design, the equipment and the specialing brow-how. Many developing countries have had unfortunate experiences as such turn-key type arrangements. It is generally preferable to unpackage the breaks, to undertake as much of the work using local consultants and services and to import the balance from the best possible sources. If this makes additional co-ordination to cope with the divided responsibilities, it may be a cost much incurring in the interests of securing the most appreciate and of building future capabilities.

## B. Chample primitly for operating know-how

## Know how licensing

Know-how contracts, streight patent and trade-mark licences are not common in extractive industries for the production of primary metals as the processes involved are generally well-established. For some of the newer developments, such as direct reduction processes or continuous casting, payments for use of patents with some know-how support are still necessary.

Licensing arrangements for know-how and patents, however, are wide-apread in such special areas as the production of alloy special and the metal-bransforming processes. This transfer channel is discussed in the next section.

# General technical assistance

A number of metallurgical enterprises in developing countries have benefited by retainer arrangements which entitle them to consult a reputed manufacturer on specific problems, permit their staff to observe operations as the plant abroad and furnign personnel to spend stipulated time on their plants. The success of such general technical assistance contracts depends primarily on the initiative and curiosity of the recipients.

A fixed annual fee is generally preferable to a per-ten regulty payment (travel costs are normally to the account of the recipions company).

# Hiring free-lance personnel (a device often used but seldom published)

If a competent individual can be secured, chances are that he would transfer knowledge at a relatively low cost and become quite invalval in the success of those hiring him. On the other tand, a company (as against an individual) could provide an integrated range of carylana and be held more responsible for its advice, although at a higher suck.

Hiring of developing nountry professionals his been a sufficient series of the property beauty of technology has been to the detriment of the paper because

The problem, as always, is to find the right individual and errate the conditions in which he can give of his best. Developing and publicating a rector or such experts would be a useful task for an intermational agency.

## Industrial Log

A smekine-builder who wishes to off-load the supply of general enetings my provide his vendor with the patterns, drivings, materials and substituting know-key. As many as 10,000 small scale units in India are now supplying components and ann-accombines to 200 large enterprises. Sub-contracting, intro- and inter-rational, is becoming a channel of inequaling significance.

## Materials, emedian

A first presenting a firstation again or an earthornto compress any gravide the complete date and know-how on 1 to 100.

## Introduction, named on Association

An energia is the net-west of Smill Laboraty Services Institutes
in India token has being in two paterties better techniques. The data
of Minis Indiatory by Anabasan Country and the William in the Milippines,
included Country by Anabasan Minister on preventing techniq, techniques
and
Country Country is and the Minister of Security and Securities

not only of innovative work, but also of the adaptation of the imported processes and the semigrating of trade and techniques. At the same time, efforts are needed to commerciative R and D results and transmit them effectively to industry. The flow of technologies from national laboratories and universities backed by technical consultancy services is essential for progress towards self-reliant economies.

## Technical information cents a

Recent surveys have shown that 75 per cent of the technological needs of small industries are for information on alternative technological. In the Philippines, the service most requested and used by the metals industry was again technological information. Programmes such as TECHNONET ACIA, which combines information with technical extension for selected Asian countries, the Small Industries National Documentation Centre (SENDOC) at Hydersbad, India, and various international information systems have a catalytic role in the transfer process. UNIDO's Industrial Inquiry Service, for instance, is now dealing with more than 1,000 technological questions annually.

Such transfer agents, however, are more effective (i) in the neighbourhood where they are located, (ii) when information is accompanied by a technical demonstration or extension approach and (iii) when, from its very conception, the system is demand (and not supply) oriented.

# C. Channels for both planning and operating know-house

## International technical assistance

The above delivery systems operate primarily on an institute to enterprise or enterprise-to-enterprise basis, in addition, while immediate in developing countries inve benefited through technical assistance, training services and institutional facilities provided by interestical organisations.

Report of MCST Panel on R & B for Small and Industrial Bepartment of Science and feeling Report of Science and Science a

UNIDO has been instrumental in transferring a wise range of metallurgical technologies in the ferrous and non-ferrous fields as well as in creating local metallurgical research capabilities. As an example, the pilot work done under UNIDO amprices for a gaseous direct reduction plant in Iran resulted in the installation of substantial production capacities with accompanying know-how; at the same time, the concern velocity UNIDO on the colid reductant sponge iron processes has helped developing countries in making an appropriate choice of technology.

# Inter-counter injustrial co-posestion

in BCS study otataer "The Corole, ment of industrial co-operation even such to discatisfaction with single license technology transform. Besides difficulties in applying licenses technology, and the absence of any count twent on the part of the licenses to the successful application of the technology, simple licensing deep not as a rule imply any countment on the part of the licenses to imp the technology transformed up to date." The study defines industrial co-operation in an extraoret context as "the counsile relationships and activities arising from (a) contracts extenting ever a success of pasts between pitterns independing to different counts systems which as between pitterns; and at picture of goods and correlate to licensific a between the development of pictures of goods and correlate to licensific at technology, in applicabilities and development of technology, in applicabilities and development of technology, in applicabilities and development and development or technology, in applicabilities of licensific at technology, in applicabilities and development and development and development or licensification while the licensification and library bein identified at licensific to technology.

transfer agreement provides for visits by terms of planers and technologists from developing community to a rate of fire term, its Indian technology establishment in order to decreasing the technological co-operation possibilities. At the same them, whrough the almost programme the Indian Government has signed solones and technology 'treaties' with a dosen countries on exchange of technical information and personnel. Recent moves by ASMAN to promote industrial co-operation in the steel industry is another example.

The various transfer mechanisms reviewed above require that a choice be made of a device appropriate to the given project and the country's stage of technological development. The benefits of licensing technology from abroad, as against its local development for instance, have to be weighed against costs over the years and expertunities leet, from the methodal perspective. The methodalogy of social-cost benefit analyses could wall be extended to the technology-transfer decision.

Figure 2 indicates the major transfer channels available, the types of know-how specialization and typical operations in the steel scatter to which these have to be applied. "" loant developed countries atom at the (O,O) point and more outwards along the three axes towards greater industrial acquisitionic

taria eta bilaria da la centra de la composición de la composición de la composición de la composición de la c

A STATE OF THE PROPERTY OF THE PARTY OF THE

The second secon

Y huor-hor transfer chapte) The Collect for D. C. S. Carrest State for Filter to the Manual of the Filter of the State of the St How is a standing De Man e operations i relat. Smallitty studies Colaride Privalines to bot enforcing Destal C 170 hote Sofint Walteren Service Control of the service of th Marin Marin pel dicid nea

# eath a set as rederdess slate.

The roblems of compassion to se very until fire in Asia are among the most complex. There is undoubtedly a great deal of native skill and innovation at the a par-Cloor level, as evidenced by may the manufacture of lather and planing michines in the open air on a street in Batala, Panjab, without benefit of everneed cross motal or sand control, or trained engineer. In lace, one of the lacat developed countries, a small shop has set up a swords-to-ploughshares operation, utilizing sheet scrap from old explosives containers it is producing a variety of shovels and other agricultural implements, expecity 4,000 pieces per day. A Thai entrepreneur has designed simple 2-stroke gasoline engines (7 to 25 HP) and is casting, machining and assembling those at the rate of 500 per month. They are popular because of low cost (20 per cent below commercial imported models), easy maintenance and versatility as prime mover for pumps, boats and hand-tillers." But there are major problems in spreading the technologies which are essential to improve quality, reduce rejections, diversify production, widen its market and indirectly raise living standards of the work force without raising production costs. This technology may exist in enclaves within the country and has to be transferred horisontally in a manner such that it reaches the weaker units and does not convert small entrepreneure into big exploiters of the work force.

The small firm is not likely a up-grade its man unless the new technique is demonstrated computently, not once but again and again, and unless it is convinced of clear longiture in 1912. Such transfer and should require vigorous technical extension services backed by adaptive it and is possibly government-assisted but preferably also through self-bely associations and consulting firms with small industry extendations de the same time, this technical effort must be part of an integrated pechage condition or conditional for working capital and investment, supplies of security servicing assistance including suport promisely in industries industries including suport promisely in industries industries in industries industries. The Small Industries is broken.

<sup>20/</sup> R.D. Lalkata, Advisory Survices Suport to Georges of Sec.

Visit to Viscos Nabiles Codes: benefit that the

In a recent survey of the metals working industry in the Philippines, the difficulty in securing capital was cited as the main problem in acquiring new precesses and equipment. With regard to mechanisms for technology transfer, joint venture companies were the first choice. Table 1 summarises the major constraints and preferred means of acquiring know-how in small, medium and large enterprises.

Table 1: Restraints to Technology Transfer and Preferred Channels in Notel-sprking Firms in the Philippines

	***		Vindo	r 50	· ·	- 99		playees
	Bo. of	) of	No. or	N of	h.of	s of	No. of	is of Expans
Main experientate to								
1. Coveraged policy	Ā	6,56		-	1	5.26	3	9.09
2. Lack of medial	30	49.18	5	55.56	9	47.37	36	48-48
3. hade of training	24	34.43	1	11.11	. 7	36.44	13	39.39
4. Last of Automobies	<b>2</b>	22.95	8	22,22	7	36.64	5	15.15
5. Outrest problem	6	9.4	•	•	2	10.53		12.17
6, <b>64</b>	•	14.25		22,22		10.53	5	15.15
	W					1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		
	\$ * <b>11</b>	منط		B1.82		21,95	11	33.33
	18 ar 40.	**	****					
	•		** <b>0</b>	<b>JF:</b>	•		19	29.3
			ranger Magazina		er a	ظه	andre S	9.09
						LA more		
						وعر		4,3
				7	<b>.</b>		19 a 18 a 18	er.
								گار ا
		± <b>a</b>					w)	
				ō •				¥.

# THE FORMS TO FAINT APPLICATION TO ASSAULT

Industrial units in Asian countries, both Covernment and private, have often Cacatern out of figurities in technical collaboration arrangements. To dive our typics a metances, in the case of a scooter project the collaborators of a public sector corporation in a developing country changes the model within a year after expensive dies had been presented. They country had the same experience in a diesel engine samefacturing project. In one case the know-how agreement for a module set of factory expired before the factory itself was completed. Typical is the set of another firm which located a source for know-how on casting of cylinder heads of special design but the party refused to sell this technology as it was more interested in continuing sales of its castings. It was found in one Asian country that the total monthly nost of maintaining a foreign expert was fifteen salary of its prime minister.

Glearly, much needs to be done in removing the chetacles to the flow of technology and in strengthening technological cambilities to ensure that the most-suited processes are developed or acquired, from the right sources, and at equitable terms and conditions.

# Absorptive capabilities of recipient

For the know-how licensing channel to be a second, both the supplier and recipient have to met some minimum requirements.

The capacity of en enterprise to shooth technolog is a crucial factor in the effectiveness of transfer. Entrepresental shifting and sound technical leadership are needed to help provides the difficulties, endemic in developing countries. Typical of the problems besisting metal-working factories in an injur country such as the factories are as follows:

Baleriale!

BY BUTTON TO THE STATE OF THE S

inadequate heat-treatment facilities, lack of standards, peer quality tools, frequent machine break-downs, lack of skilled operatives

immatisfactory production scheduling, immadequate management skills, excessive local competition, difficulty of financing/collecting bills,

Interviews with it metal-working firms on aspects of technology acquisition indicated that

755 of the total had less than five engineers ME had mg in-plant training facilities 775 had mg B and D facilities.

The implement absorptive aspectly at the enterprise level is a prefective of the understoped impactively infrastructure in a country. This couldness deficiency can impair the morting of a inner-how licensing management, and unless the prespective licenses has a technical inco for deciding in the law in mall address to try ones other management acquising management.

Coviously it is advantageous if the proprietor of the know-had has had provious experience in the ling a transfered technology package for use under developing conditions, and the technology gap between the two parties is not excessive. It also helps if he can realise an adequate return on his endeavours. The proprietor, who has spent large sums in acquiring a body of knowledge and skills, sets two basis conditions when considering a licensial project. ((1) it should not disrupt some satisfactory business already existing is other countries relating to such technology; and (ii) it should have a reasonable profit potential, at least in the long rum. Any significant increase in flow of technology from those who have it to those who need it will depend on efforts to reconcile view-points which are increasingly in conflict.

## Dog essential ambience

The fine print of a lengthy contract document does not necessarily make for a successful transfer - the goodell both parties bring to bear on the whole undertaking can be a significant contributor. Wisking people co-operate who have a built-in prejudice or grudge against each other is simply a non-starter. The selection of unprejudiced men and the prevention of grudges is a point worth considers le effort.

The technical collaboration arrangement has to be florible because metals technology is changing so rapidly that conditions at the end of the licence period carnot fully be anticipated. Even the most carefully denoted agreement requires a great deal of give-end-take in implementation.

For instance, an Indian enterprise has a Joint venture with a Japanese roll maker together with a 10-year know-how livenes (repulty 3 % per cent of total good makes). The liveness specified chargest play iron for producing clear-childed makes but at this material was mos assignable the joint venture itself developed an alternative process. It has also developed Pilger mill rolls for take-making, as item not originally assignable.

R. Goldschälder, Date Elements of Interpretational Ligarity to Develop the Involving Developing Comparis, both will outsity as Danning Comparis, literature will be the Comparison of Co

G. Dobas, Total of Carlos and Car

in the know-how licence. But for both the above products, royalty is being paid as the Indian party believes that the loss of goodwill by entering into a controversy may be counter-productive!

## Information sources on know-how

while large communies have access to advanced technology, information sources are practically non-existent for small and medium metal transferming units which now seek to improve their product quality, diversify or expand. These units offer good possibilities of much-needed expansion of employment at low per-job investments.

A current UNIDO project is assisting such small and medium-scale firms in developing countries to establish contacts with companies prepared to sull their know-how. A 'pertfolio' has been prepared of some 300 typical metal-transforming technologies and this has been widely premoted in 12 countries of latin America and six countries of Asia, uninly through existing technical associations and local commutants in the countries themselves.

In midition to the interest - and opportunities - this project has created in know-bow licensing, it has ind other interesting recultor for Ambiene, in Respicted the particular liceings are being used to identify technique, and the indicates and to notivate entropressure to balk of the nature. In this case fields already presentes the balk of the nature techniques and to the nature. It was the nature of anything presentes in the field presented to the nature.

# Technical collaboration: the Incian emerience

A comprehensive etudy of foreign financial and technical collaborations by the Reserve Early of India overed 877 companies in the Indian private sector for the region 1964-70.26/ Of these 620 companies had know-how arrangements involving a total of 1698 agreements. In addition, 41 government companies had 163 agreements. Metals and metal products covered about 12 per cent of the total agreements.27/

Know-how requirements: Analysis of the types of know-how sought by the 'metals and metal products' sector indicates that joint venture companies were confined to selected products such as tungsten cartide and machine screws. Minority participation companies produced rolls, bearings, forgings, welding electrodes and coil springs. Pure technical licensing covered specific items such an tubes, gears, wire ropes and special eastings.

Remuneration: Of the 64 agreements in the metals sector, 17 paid royalty at 2.1 to 3 per cent of sales/production value, 11 paid 3.1 to 4 per cent, and 21 paid 4.1 to 5 per cent. This was a similar pattern to average payments for other manufacturing sectors. Of the total remittance of technical fees by all industries (about \$28 million in 1969-70), the metals sector represented \$3 million. Contract duration was generally between 5 to 10 years.

Restrictive clauses: Three-fifths of the technical agreements had regulatory clauses related to exports, sources of supply, pattern of production, sales procedures and so on. The point to note in that the proportionate incidence of such clauses had increased over the 1960-64 period, particularly regarding export restrictions. Exclusive rights for use of know-how was granted in the majority of cases but the know-how was generally not available for continuous use after the expiry of the agreement. A break-down of restrictive clauses for the metal and metal products as compared to other sectors is given in table 2 on the following page.

<sup>26/</sup> Foreign Collaboration in Indian Industry, Second Survey Report 1974, Reserve Besk of India, Bosbay

<sup>27/</sup> Gross profits as per sent of total capital employed was 5.8 per sent in metals compared to 16.8 in food and beverages, 20 per cent in pharmaceuticals, and 9.8 per cent everage for all manufacturing in 1969-70.

Table 2 : Regulatory Clauses in Technical Collaboration Agreements - Industry-wise for Major Categories [1964-70]

		Chemicals 4	& ellie	allied Products		
For Hotele and		Potal (im)	Sario	Madicines	Rubber	A11
	Sochi sery	other che- mionis)	trial	ceuticals		(Including others not
h	7	5	28	56	9	
	;	`	•	•	7	Ġ
8	×	٥	~	~	4	8
(C)	erit	~4	1	<b>4</b>	ì	~
•	*	i/\	-	~	•	19
***	\$	32	~	<b>\</b>	-	80
		1	•	ţ	)	
	4-4		,	;	,	1
2	276	ሟ	X	10	r- <b>1</b>	F. (1)
2	2	~	<b></b> 1	ł	ı	TO TO
•	Si .	13	~	<b>9</b>	~	113
8	151	*	2	16	~	618
			<b>)</b>		ı	
	\$	ç	a	α	α	Ø **
2	2	<b>,</b>	<b>5</b> (	>	J	\ .
유	~	ø	**	•	,	7 :
<b>6</b> 0	23	<b>3</b> 2	<b>a</b> O	9	₩	io:
3	115	43	20	**	12	563

H (vi) Exports restricted to certain gypes of products; (vii) Exports only through collaborate compared to that on internal sales; (xiii) Prohibition on the use of technology obtained through triction on the use of trademarks; (.f.) Restriction on the annual value of exports; (x) fastri portes (xi) Restriction on export prices; (xii) Charging of higher royalty rate for that portion ustay (iv) Prohibition of exports to countries other than those covered in ii) and to occarities in which the collaborator operates through branches/subsidiaries/affiliates or collaborator for exports; (ii) Prohibition of exports to collaborator's country; for exports; (xiv) Any other export restriction.

& fixed minimum payment to be made pur year; (ii) Payment conditional on achieving a given producili least on compulsory exports; (iv) Other conditions.

[111] Mestriction on manufacture of products similar to those produced under the collaboration agreement; upply of raw materials and plant and machinery; (ii) Restrictions on production capacity imposed by internal males should be routed through distributors specified by the collaborators; (v) Other The survey was oritical on the restrictions imposed by foreign firms to safeward their inefentive, westmonth, which intaited a virtual banning of expects to potential markets and wave not inductive to expansion of production and sales. The survey concluded that "the impact of these disadventages has, however, to be believed of the tenefits of getting capital from abroad and acquiring the latest technology."

## Multiple collaborations

The problem of multiple collaborations for the same resduct is acute in the metals sector of many developing countries. Even where a know-how licence does not preclude a horizontal transfer and even after the licence has expired, an entrapreneur is generally unwilling to sub-licence his know-how to a potential competitor; the latter also feels inscoure in being tied completely to the former. This repetitive import of know-how already available in the country creates recurring foreign exchange payments and a multiplicity of designs and specifications. Thus, in India from 1960 to 1964 there have been 1/2 licences for steel forgings, 10 for ball-bearings, 16 for castings. There have been as many as 40 agreements with a single foreign collaborator.

The difficulties of horizon al transfer have resulted in situations where, say, each tractor manufacturer has a separate collaborator for engines, instead of sharing the know-how from one source with consequent scale and standardization economies. The problem has been tackled more effectively in the case of scooters where Scooters India, a public sector company, will make the engine and power pack for distribution to industrial corporations in various states who will make their own brand of scooter.

Centralized purchase of technology, however, can be applicable mostly in cases of simple repetitive products where changes are not rapid.

Commenting on the fill survey is its editorial of 25 June 1975, he second Times stated: Distortion of the impact of imported test along would seem to be due to ineffective operation of accepted industrial and trade policies and lack of proper perspectives... This calls for not only a revision of existing guidelines, but also improvements in the relevant administrative sechanism to ensure strict adherence in policies formulated.

<sup>29/</sup> Subrehmanian, K.K., Import of Capital and Technology, Peoples Page

Another problem has been the frequent requests for renewals of sollaboration agreements. The local party has often been complacent with regard to prompt arrangements for its own R and D to accelerate absorption, adaptation and innovation; the foreign party has created a sense of indispensability by periodic changes in designs. Foreign collaboration is then looked upon has the personnal source of technology even in simpler products where technological developments have not been fast.

## James as a horrower and lander of metals know-how

Japan, as the lending technological nation in Asia, has been a major supplier of know-how for metallurgical industries. In the bulk of the enses the know-how agreements have been accompanied by equity participation. Table 3 below indicates the heavy concentration of joint ventures in Asia as compared to other devaloping countries. It also shows that most of these are in the rew unterials and mining fields or for the manufacture of finished products such as galvanised shoot, wire products, gipes and tubbs.

Sable 31 Super of everyone venture businesses of

	ede Ar	itto M	aria or	hore total
	 ì		A SAB	1 2 3 2 4 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		\$4.		

At the processing plants, the Japanese partners are involved in supply not only of equipment and tech ical guidance but the requirements of materials and intermediates as well. The preponderance of rolling and fabricating operations among the joint vontures, admits a Japanese study. I may be the result of the Japanese admit efforts to secure export outlets for their products.

Regarding the type of technology accompanying direct investments, an BOOCEN report states:

"The general conclusion which emerges is that product and process-embodied technology associated with Japanese overweas investment has not been very significant, except possibly for artificial fibres... Metal-based products, on the other hand, here involved minly general medinary (available from many sources) which have little technological content. Even the complex product types (e.g. car manufacture, radio and television manufacture) have involved only assembly type technology..."

when it has come to the import of technology, the Japanese metals industry has done this on a grand scale, and this has contributed significantly to its pre-eminence. In the steel industry, appreximately 1,000 to 1,700 foreign techniques has been introduced every year since 1963; the assuel expenditure on this was 3433 willion in 1970 alone. To complement and reinforce this, an average of 1,000 engineers are industed into the industry each year and the R and D efforts on indigenous technology has been very substable.

Japan spends two-und-s-half times as much as India on impact of technology. But the point to note is that for every deliar se spent, Japan incurre \$7 on its own R and D while India spends sally \$1.40.

<sup>31/</sup> Japan's Iron and Steel Industry, 1578.

Allen T.W., Direct Investment of Assault Married in South cost.

Third Inter- opions | Spanning Market | Spanning State | Spanning | Spanning

## IV. LICENSING FOR ALLOY AND SPECIAL STEELS

The making and shapling of alloy stools calls for a relatively bligh level of techniques and skills. As many developing countries stort with are furnesses for producing ordinary stools, the move towards uning such furnances for special stools is logical. For the simpler leveling and earten tool stools, local experience supplemented perhaps by engaging an experience sould be atoquate. But if a wider range of stools to correct quality specifications is to be produced, it is generally quicker and more economical to acquire such know-how through a license with a regular alloy stool producer.

this would sever and only proceeding techniques but also protection planting, mintenance, product application and after-calco service. The technology can be transmitted through (f) comprehensive documentation on instructions and standards to be followed for all proceeding stages, whereing from now asterials to finished products; (ii) training of by processed at the callebratures may, so that they are evallable in time for possessing the plant sudth, to be effective such training has to be constably planted and experiency, with training given theoretical and quantital instruction is said as any apportunity to training the opportunity that the short deputions of the constable and apportunity and the standards of the little and apportunity to training at the literature of the standards and apportunity and appoint the standards.

## Case study

When the first asjor public sector alloy steel plant was to be set up in India in the early 1960s, the Government had originally intended to entrust the project studies, engineering and know-how contract to a consertium consisting of a foreign consultant and an alloy steel producer. But the Indian consulting firm with which the author was associated pointed out that the project services should be "unpackaged" because the project planning capabilities and part of the know-how were already available within the country while only supplementary production know-how was required from abread. This view prevailed and the plant (expecity of 107,000 tone alloy steels per year, involving an investment of USS70 million) was engineered by the Indian consultants.

Proposals for only the balance know-how were invited from five international firm. The offers ranged from about 8582,5 million to 8680 million for identical terms of reference: The contract was equivaled in 1961 for a fee of 85.4 million and a repulty of 87 per ten for a paried of six years of commercial production, subject to maximum of 8861.6 million. Contract duration was 12 years.

The know-how contract covered operating manuals for a computantive range of constructional, stainless, tool and the stoole; training of 360 technical and managerial personnel at the collaboration works for periods of 6 to 12 mention; and 540 men-wroths of specialist-corriers deputed to the licenses to work to advise in matters of productions.

The know-how to be transferred included toll inventions, patents, applications for patents and accret breakings and incom-how for employed two during the term of the agreement and the amplication are the profession. The Indian plant was intermediate against likely the indiangular and held by the likeway. The appropriate like provided for was professionally break more on allow wheth the majority the likeway.

Charte corresponding below the Chartest States and Chartest States

Table 4 summerises the principal features, contract period, scope of corvious, remmeration and mode of payment of five actual Midmiling arrangements for allow and special stool mills in India. Surations of agreements are 5 to 10 years, Payments generally consist of a fixed foe plus regular of 0.8 per cent to 3 per cent of finished missbie stool value, subject to a maximum amount. While these cases mine broad indications of the types of contracts possible in this sector, each project has obviously to plan and negotiate arrangements to meet its executive requirements.

A chest-list of the typical areas, from new neterials through: production of finished allow stools, which should be covered by written no and standards in Monacing agreements of this type are given

- stards covering antiross, also and other openifications which was not a
  - covering gradum, disselfication, segregation

Rolling standard to include roll ses schedules and rolling speeds for each size of product and rolling sequence, controlled cooling practices

## Conditioning

- Notheds of surface preparation grade-wise, standards for ultrasonic, magnuflux and visual inspection

### Ber mill

- Heating standards indicating grade-wise the rolling temperatures, souking time and temperatures, furnice ataosphere, rate of herting

Rolling standards including roll pass schedules and rolling speeds for each size, rolling segments. controlled cooling practice for bars, calls etc.

# Heat treat

Annealing/normalising cycles, grade-wise, including the heating cycle, quoling cycle, atmosphere control requirements atc.

Host treatment cycles indicating hardening temperatures, heating rates, times, quenching media, temperang temperatures and times, hardness to be achieved obe.

Methods to be adopted for finishing, namely shot, blassing, pickling, inspection stendards for finds read note

Standards for cold drawing indicating lubricants and percentage of reduction; for centreless grinding. indicating the number of passes, metal removal etc.

# Plant ceneral processia Standarde

- Grade-wise process flow cheeks. These should also indicate selien. festures such as seven charaction, testing requirements, special sustance requirements etc.

# perection end esting

- Covering the different grades, the test requirements, samples collection and preparation, special tests if any inspection procedures, standards of inspection stem

- Hammala covering standard profitment, yields for malting and rolling, order a and records precedures the

E service - Indicating product application, insantiput complete follow-sp process Color Heles

- Preparation of malaba Organizates promotions and contracts the same

A best resistant steels, Products include billets, bars and rods, forgad At in 100,000 tone of ingot steel per ensus with prevision for expansion to The sine production of carbon and alloy constructional steels, carbon and alloy

desting. These mills: 3-high plate mill, 2-stand two high hot mills, Sendrimir Blooming and Billet Mill Electric staking pits The mill: 15 stand semi-continuous bar and rod mill. Heat Treatment ming and tempering furnaces, straighteners for bars and coils, cutting Mills wills, Conditioning: Moilities for grinding blooms and slabe, cotric and furmace, industion furmaces, wecum degnasing unit. g and enseiling furness. of and finishing facilities.

desait ensoluded in late 1961. Duration of agreement was 12 years.

trained at collaborators' steel works. Specialists were deputed to the company's Mare. Setting up of an affective product application and service organization'. thetien covering all stages of processing for the different grades of steel.

I we ten debised to a mariem of USII.6 million.

a mithin 2 years 25%; six equal yearly instalments payable after 4 years,

med for the preduction of different grades of carbon and allay constructional steels Mity of the plant is about 18,000 tone of products per year.

sees country faction. Heat Treatment : Amealing furnaces, hardening furnace, s Macteric at Chemace.- Forge shops Forge press and hanners.- Rolling mills:

present combinded in late 1963. - Burstion of agroement was 10 years.

ministion covering all stages of processing for the different graden of steel, 36 testand at Collaborator's steel works. Specialists were deputed to the plant as chiese walue for first two years and at 0,0% in subsequent years- subject to a maximum of

minimism 10% 3 equal yearly instalments 30% 10 equal instalments after start of production,

Arthur Libraries from 1 Oakil Disselder?

mass of the specialists deputed by the collaborator to the plant and the expenses related to the at the edisaberator's works were not included in above payment These had to be borne by company. Case 3: An alloy and special steels plant for the production of carbon and alloy constructions; steels, low and capacity is and stainless steels in the form of bars and capacity is about 77,000 tons of firinged products.

Principal facilities Steelmelt shop: Electric arc Furnaces. - Rolling wills: Blooming will, neav; section cill, combined bar and rod will - Conditioning: Ingot cilling lates, a tomatic grittlers; swing grinders- Heat traine. fasilities: Annealing furnaces, hardening and tempering furnaces.

Feriod of Contract - Know-how agreement concluded in late 1963. Diration of contract was 10 years.

Scope of Services. Advive on production and processing - Transbirg of mutianly series upon number of personels. collaborators steel works. Specialists were deposed to the plant as and when required for efficient transfer of

Parasita Fees: 2,000,000

Hoyaltvr &t 3% of finished salable steet value subject to a maximum of 188 105,000

of proports: Contract signing 196; within one pear of agreement 19; where the of agreement Because of seres and light within 30 houring of serengent light work in ceres of career of A special steel plant for production of 0,000 tons alon constructions access, nameor and allo a The base tool steads. - produces include functings, rolled six billets.

Tracing Colliss Steelmelt shop; electric and Pirmaces, electro-slag remeiting unit (the first mineral control of the first mineral c

mint of the same of the state of the second of the second

Transfer a series of detailed specification for ... Unit - advice on problems related to taniscting

THE PARTY OF THE SPECKS SOLLING MICH.

Cartreof statute 1832, 000; guaranteed minimum revalty in st year 3025, 200; subrances since an activity in Std year 08815,000.

Case 1. th proposed all the proceed steed plant for production of flat products. The first phase of the project envisages printedion of Month tenn of cold relied stainless steel sheets and strips from imported hot hand.

A. Entilities Colf relling mill: one Sandsimir mill - one Skin-pass mill - two continuous agnesting and Elimen - strip grinding line- woll build-up, shearing, slitting line, publishing and other finishing

Castade for to be finalized. Duration of agreement is expected to be about 10 years.

# selled stateless products - Training of about 60 technics! and manager; al personnel as modeliate to be deputed to the company's plant as and when required -- Setting up of an Instituted aspects for afficient production, complete transfer of information for

# V. COMMUNITAL INTERVENTION IN TECHNOLOGY ACQUISITION

If technology is the production factor par excellence and metals constitute a key industrial sector in many developing countries, then dynamic government policies and instruments are essential to intensify technology acquisition for metallurgical development.

# Mentioning of imported know-how

Take first the importation of technology. It has been argued that "the marginal cost of using or selling an already developed technology is save for the owner of that technology". But due to the inadequacy of the present technology market system the poer countries of Asia alone now pay WER,000 Million every year for their imports of know-how. And often they do not get all the incom-how they pay for, and pay many times more indirectly to be able to utilize what they paid for in the first place. Such a cituation mannet long continue.

In the 60s and presentate of developing countries exercised providedly as emphasized as because transmissions while a few positored the Circuit Spinis exercises, that it, 'only the visible top of the Sections of Countries and Sections of Countries and

In Icia, In is and South Korea have explicit policies governing technology acquiestion, while Indonesia, Mainysia and Philippines are evolving from a previous technology acquiestion, while Indonesia, Mainysia and Philippines are evolving from a previous technology to the indonesia of institutional arrangements. In itselfand (and objection) the "practical logic may be that it is more important to get additional characteristic data than worry about the extra cost to the element that the absence of such arrangements may enterly a cost to the element of that the absence of such arrangements

Developing countries are comine to the consensus that technology regulation is unavoluble, even necessary and beneficial, both for short-term objectives of cetting the right technology at the right price as well and the languages need for admenting their skills. Whether the evaluating and approving is best done by a single multi-displicary agency as in Mexico or by a nucleus co-ordinating a multiplicity of arencies as in India, by special law or by administrative fiat, depends on individual conditions and needs. Easential, however, are a built-in flexibility and a mandate to slimulate the inflow of technology while regulating it.

The careful formulation of an internationally enforceable code on technology transfer could assist significantly in bringing order into what is now an unequal market situation. The comprehensive UNCTAD studies on this now provide the conceptual freework and an evolving consensus for such a code.

National technological information centres are also essential. An international system on technology licensing could then compot these local institutions into a network and by employing contract information and personnel, help strengthen national negotiating/selecting capabilities.

Report of Inter-regional Committations on Formulation and Application of the Mexican Law on Licensias and Patents, UNIDO ID/No. 194/4

<sup>36/</sup> K. Venkatraman, Setional Approaches on the Asquisition and Adaptable of Technology through Lisensing in Late, Regional Seminar on Enceptable about Licensing Arrangements, Maria, June 1974, UNILLO IB/MG. 178/1

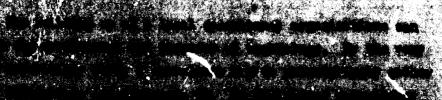
Recent UNCTAD studies include unjor issues arising from the transfer of technology to developing countries (TD/S/AC.17/10/Rev.1), the possibility and feasibility of an international code of conduct in the field of transfer of technology (TD/S/AC.17/22) and Proparation of a dreft outline of an international code of conduct on transfer at technology (TD/S/C.6/AC.1/2/Supp.

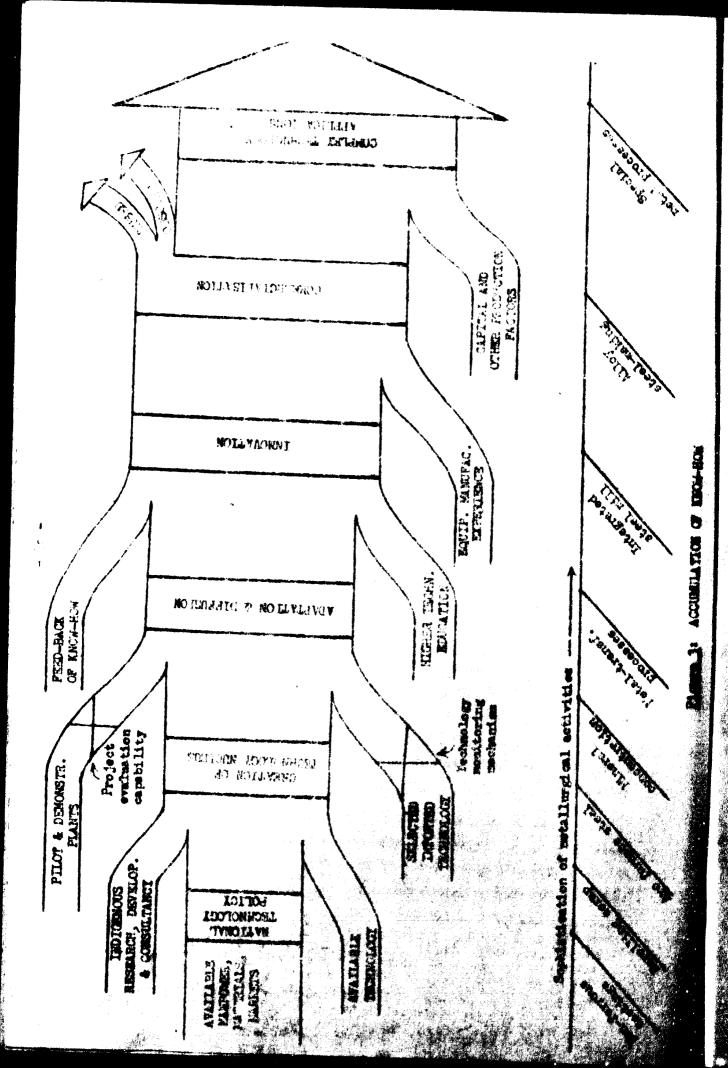
The concept of "appropriate technology" has been tested at the micro-level in Asia and has gained acceptance. There is, however, a need to link pelicy objectives and policy instruments with micro-level technology choices. On this basis decision-makers can design the inducaments and actions messessary to increase employment and develop natural resources through social costing of production factors, alternate product and product-quality mixes, etc.

# Microschening national R. D and E cambilities

Concurrently, governmental interventions are essential in providing the palicy framework and incentives for developing indigenous metallurgical research, commercialization and engineering capabilities. Undue dependence on fereign investment and on tied foreign aid - and the technology that comes with these - could be disincentives to the growth of basic local skills. As noted earlier, even the rational import of technology and its effective we made competence in identifying sequirements, selection and adaptation, particularly as extractive processes are specific to ray materials smallable locally and metal-working techniques can be modified to suit local production factors.

In most sountries lack of technical skills is not the real second-said in developing a solf-relicut motels industry - it is the lack of government policies and sound to brical landership. Given these - and the appart with to do responsible development work, with selected foundate the indigenous technology meaning the policy in a supportive role - the indigenous technology meaning the globby gather meanitum. As figure 3 indicates, the flow of the fact-tack of the indigenous technology are the fact-tack of the indicates at the fact tack. The fact tack is a substitute of the fact-tack of the indicates at the fact tack.





bervices are utilised, this experience stays within the country. Further, by inter-actions between consultant and equipment manufacturers, there is a flow of design data, specific tions and test reports between them which help in developing local machine-building capacity.

The consultant can develop effective lisison with universities and laboratories, so that technical education and research work both become more relevant. He can also be a valuable link with government planning agencies, thus bringing a sharper technical focus to the tasks of project evaluation, resource allocation and implementation. By his life-long familiarity with local conditions, the consultant's designs and process solutions are more likely to be in harmony with the economic and social environment.

Consultancy work is information-intensive and once a vortex of information activity is created, more information rushes in. Process promoters, equipment manufacturers and others are then forced to submit move data. Once the flow has started, the effect is self-reinforcing. A little technology attracts a lot.

In the long-term, the devolopment of a strong consultancy tradition can play a significant role in rapid industrialisation, Recourse to foreign consultants may still be necessary due to gape in know-how or discontinuous activity in plant design work. But in many developing countries it is now possible - and preferable - to give responsible tasks to local organizations, securing only supplementary expertise from sections sources.

# Oned and a

After the profits to profits to approve approve approved approved

To increase investment and technology significantly in metallurgical industries in the coming decade, greater attention will also have to be paid to creating the high-level technology transfer. The administrative skills for the management of technology transfer. The inculcation of values and attitudes may be as important in the development of such skills as the imparting of new knowledge. A variety of non-formal learning experiences will be needed.

Strengthened national capabilities in technology warm general together with effective technical comperation between the developing nations themselves can be expected to increase the inflew of technology for development.

75.20