



OCCASION

This publication has been made available to the public on the occasion of the 50th anniversary of the United Nations Industrial Development Organisation.



DISCLAIMER

This document has been produced without formal United Nations editing. The designations employed and the presentation of the material in this document do not imply the expression of any opinion whatsoever on the part of the Secretariat of the United Nations Industrial Development Organization (UNIDO) concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries, or its economic system or degree of development. Designations such as "developed", "industrialized" and "developing" are intended for statistical convenience and do not necessarily express a judgment about the stage reached by a particular country or area in the development process. Mention of firm names or commercial products does not constitute an endorsement by UNIDO.

FAIR USE POLICY

Any part of this publication may be quoted and referenced for educational and research purposes without additional permission from UNIDO. However, those who make use of quoting and referencing this publication are requested to follow the Fair Use Policy of giving due credit to UNIDO.

CONTACT

Please contact <u>publications@unido.org</u> for further information concerning UNIDO publications.

For more information about UNIDO, please visit us at www.unido.org



06210



Distr.
LIMITED

ID/WC. 201/2
20 December 197

ORIGINAL: ENGLISH

United Nations Industrial Development Organization

Regional Meeting on the Development of Selected Branches of the Food Industry in Selected Countries of the Middle East Beirut, Lebanon, 2 - 8 March 1975

VEGETABLE OILS AND FATS AND ANIMAL FEED INDUSTRIES

IN LEBANON 1/

by

Raja Tannous*

^{*} Associate Professor of Food Technology and Nutrition American University of Beirut

^{1/}The views and opinions expressed in this paper are those of the author and do not necessarily reflect the views of the Secretariat of UNIDO. This document has been reproduced without formal editing.

TABLE OF CONTENTS

		Page
ı.	Introduction	3
II	Raw Materials	3
	A. Availability	3
	B. Suitability	3
	C. Prices	4
	D. Imports and Exports	4
III	Production and Processing (Description of existing plants)	6
	A. N. Imad	6
	B. M. Ghandour	6
	C. Sinno and Jabbour	7
IV.	Animal Feed	7
٧.	Summary, Conclusions and Recommendations	7
	A. Conclusions	7
	B. Recommendations	8
TA	BLE I	5
m a ·	or the TT	6

I. Introduction

The industry involved in the processing and conditioning of vegetable oils and fats in Lebanon can be divided historically and technologically into two categories:

- A. The old classically established olive oil industry whereby locally produced olives are pressed and the oil in water emulsion resulting is then separated using deep wells to slough off the top oil layer by dipping and skimming.
- B. The more sophisticated and recent industry of producing other vegetable oils from all seeds and utilizing the press method or the more recent solvent extraction method.

While there are scores of small olive oil presses that are scattered around in Lebanon and which deal solely with the clive seeds; there are only four major plants that process vegetable oil seeds, extracting the oil and processing the meal for animal feed.

II. Raw Materials

A. Availability: Supply

The three major oil seeds used are cotton seed, soybean and sunflower. The first two are totally imported while a minor percentage of sunflower is produced locally.

In addition to the above mentioned seeds, oils as such are imported for the processing industries. They include; colga oil (rape seed oil), copra oil, ground nut oil and palm kernel oil. Furthermore, there exist only two main plants which process further vegetable oils and tallow into shortening (animal and vegetable) margarines.

B. Suitability:

The oil seeds and the imported cils are purchased from several sources in the world depending on the competitive world price market. The suitability of the raw materials greatly depends on the sources of the oil seeds and oils. Generally speaking however, the seeds and oils are suitable for processing and should, as in the case of some of the oils such as coconut, cotton seed and olive oils, conform to certain standards passed by the Lebanese Standard and Measure Bureau.

C. Prices:

Meedless to say the past few months have witnessed a sharp increase in the prices of food stuffs including the oil-seeds and oils. The Government of Lebanon does not set a price for the oils and oil seeds locally. The interviewed processing plant owners could not give a definite price or trend in prices for their raw materials. They observed that they purchase from the cheapest sources available and this price varies and will continue to vary from day to day. As a result, they pass on the increases to their consumers.

D. Imports and Exports:

As stated earlier, the majority of the oil-seeds that are processed in Lebanon into meal cakes and oil, are imported except for olive oil and a minor portion of sunflower seeds (about 5000 tons yearly).

Table I shows the quantity in kg of imported and exported vegetable oil during the years 1970, 1971 and 1972, and Table II shows total production in 1970. Raw oil-seeds are imported into the country duty free except for sunflower, sesame seed and rape seed, which are subject to eight per cent import duty (Decree 962-14-12-59). There is however, a municipality import tax (Decree 11009-7-10-68) on oil seeds according to the following schedule:

Soybeans	1	piastre	per	kg
Sunflower	1.5	piastre	per	kg
Cotton seed	1	piastre	per	kg
Ground nut	2	piastre	per	kg
Rape Seed	2	piastre	per	kg
Copra	2.5	pisstre	per	kg

There is also custom duty on edible oils and fats that are imported into the country (Decree 2558-9-10-68). The following is a schedule of this decree on some vegetable oils.

Soybean oil	43	piestres/kg is higher	or	28%	advalorem	which	ever
Sunflower oil	41	piastres/kg is higher	or	28%	advalorem	which	ever
Cotton seed oil	43	piastres/kg is higher	or	28%	advalorem	which	ever

Ground nut oil 41 piastres/kg or 28,3 advalorem which ever is higher

Corn oil 43 piastres/kg or 28% advalorem which ever is higher

Coconut (tin) oil 56 piastres/kg or 28% advalorem which ever is higher

TABLE I

Vegetable Cils Imports and Exports

_		Imports Quantity kg	Exports Quantity kg	Re-exports Quantity kg
Flax Seed Oil	1970 1971 1972	1,209 3,690 35,492	130 2,000 180	
Sunflower	1970 1971 1972	111,531 208,614 357,602	5,800 3,8 97 1,205	
Corn Oil	1970 1971 1972	636,608 838,407 1.012,217	- - 881	
Soybean Oil	1970 1971 1972	135,201 1.140,480 2.030,118	49,382 - -	20,350
Cotton Seed Oil	1970 1971 1972	3,973 44,850 473,403	625 175 676	
Peamut Oil	1970 19 71 1972	133,371 241,576 478,182	- - -	
Caster Oil	19 70 1971 19 7 2	4,314 3,505 18,206	- 80 -	
Olive Oil	1970 1971 1972	77,169 926,048 192,761	58,271 191,712 121,133	16,000

TABLE JI

Plant No.	Total production in 1970 of vegetable oils in kg.
1	1.764,000
2	67.946,000
3	17.664,000
4	8.740,000

Source: IDCAS Report on the Industrial Report in Development of the Republic of Lebanon, part three, November 1972.

III. Production and Processing: Description of existing plants

Although there are about a dozen plants listed for the production and processing of vegetable oils and fats, only three major plants were visited and interviewed, since they constituted an overwhelming percentage in production and processing (85-95 per cent). These plants are:

- 1. N. Imad
- 2. M. Ghandour
- 3. Sinno and Jabbour

A. N. Imad

The plant is located in Zouk Michayel on the way to Jounieh. The oilseed processing is done by pressing. Although the capacity of the plant is 70 tons/day, this capacity is not ordinarily reached due to raw material unavailability and product marketing difficulties. The plant employs 100 workers of which ten positions are management and technical staff. The plant employs no technical consultant. The plant is equipped with a small quality control laboratory, although some samples are sent outside the country periodically for gas liquid chromatography analysis. Fifty percent is exported. The plant also refines vegetable oils and produces hydrogenated oils and fats and margarine.

B. M. Ghandour

The plant is located in Shoueyfat, fifteen kilometers from Beirut. The oilseed production and processing is done by pressing and the new addition of solvent (Hexane) extraction. The capacity of the plant is large, 200 tons/day for solvent extraction unit and 100 tons/day for the pressing unit.

The plant is modern and is adequately designed for economy and efficiency. In addition, the plant has a full line of refining, winterizing, bleaching and hydrogenating oils and fats and a full line of margarine and shortening production. A sophisticated and fully equipped quality control laboratory is operating in the plant.

C. Sinno and Jabbour:

The plant is located about twenty kilometers north of Beirut. The plant operates a solvent extraction unit and has a capacity of seventy tons/day. However, because of production delays and stoppages due to repair and maintenance of this old MIAG (baskets band) extractor, the actual production is around forty - fifty tons/day. The plant employs forty workers, of which ten positions are managerial or technical in nature. Because of experienced difficulty with the extractor, Sinno and Jabbour have ordered new solvent extraction units with a bigger capacity than the present one.

IV. Animal Feed

The Lebanese poultry industry has grown to a giant size (200 million Lebanese pounds/year). This growth has naturally stimulated the increased production and processing of mainly soybean meal and to a lesser extent cotton seed meal and peanut meal. The total production of soybean meal for poultry rations is around 70,000 tons/year. Forty five thousand tons are consumed locally and the rest is exported to neighbouring Arab countries. Attempts to market soybean meal in non-Arab countries have failed due to price dumping of Israel competing in the region.

V. Summary, Conclusions and Recommendations:

A. Conclusions:

- 1. Eleven or twelve plants exist in Lebanon for the production and processing of vegetable oils, fats and animal feed, and of these only five or six are viable.
- 2. The production and processing capacity is much larger than the actual one (500 600 tons per day capacity Vs 300 400 tons per day actual).

- 3. The vegetable oil and fat as well as the feed industries are viable enterprises due to the following reasons:
 - (a) Growing need and dependence on vegetable oils and shortening in everyday cooking replacing the classical and the more expensive olive oil and Ghee (Samneh).
 - (b) Ease of exporting these goods due to the geographical and language conveniences throughout the region.
 - (c) Ease of expediency of exporting small order quantities which cannot be matched by European or American countries.
- 4. In the past five years the consumption, and therefore the production trend has been increasing in both the vegetable oil and the animal feed, and all indications point to a continued increase.

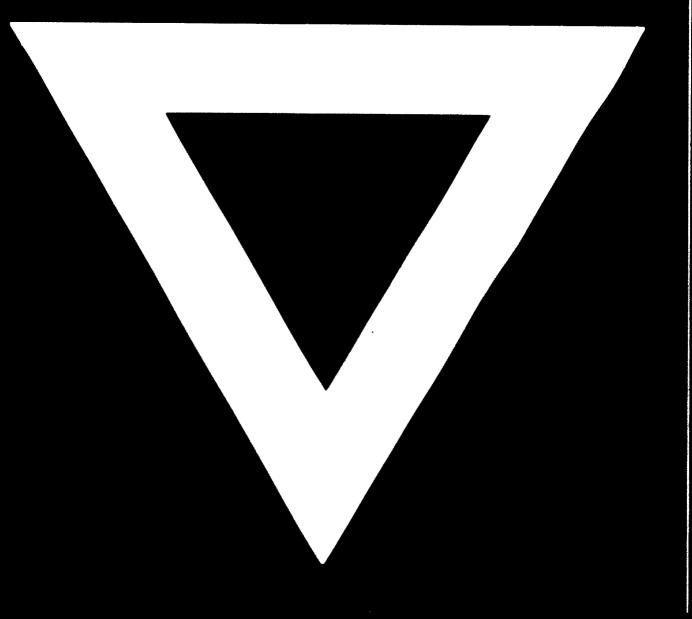
B. Recommendations:

- 1. Assistance to the industries by the Government seems to be imperative for its thriving and flourishing. This assistance should take the form of:
 - (a) To ensure uninterrupted flow of electricity.

 The many interruptions experienced by the industries, especially in the Winter, lead to many wasted hours of cleaning mills.
 - (b) Ensure the flow of water supply and the improvement of its present state. Industries with no guaranteed water supply are poor ventures.
 - (o) Assisting the packaging industries, the qualities of packages used for the oils and fats are inferior and need vast improvements.
 - (d) Solving the effluent and waste disposal to prevent polluting the sea with untreated effluents.
 - 2. Better quality control measures cannot be over emphasised. The sanitation and hygiene of most of the plants is not adequate. Better quality control from within the industries should be exercised.

3. Technical assistance in the form of good trainingproduction and processing, as well as laboratory analyses are
needed. The programme still lacks the sound scientific
approach and much assistance can be rendered in the field
of true technical advice, concerning the technical process
as well as maintenance, supply, and even the order of
proper equipment to do the job. Often is the case where
planning and technical assistance were not followed or
rendered causing the expensive yet not needed equipment
to sit idle and unused.





75.08.