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06158



Distr. LIMITED ID/WG.192/ 11 15 October 1974 Original: ENGLISH

United Nations Industrial Development Organization

Farst Training Programme on the Production and Application of Synthetic Fibres

Vienna, 7 - 30 October 1974

PRESENT STATUS AND FUTURE PLANS OF THE DEVELOPMENT OF THE CYNTHETIC FIBRE INDUSTRY IN ROMANIA1/

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We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master fiche.

Historical review

Numerous economic reasons have established a constant development of artifical and synthetic fibres industry in Romania.

Until 1959 the chemical fibers and yarns industry was represented by two maits: "Viscofil" Bucureati and "Viscoza"Lupeni, with a total amount of 3000 tons
year.

This sector was further developed in two main branches: synthetic fibres and yarns production from petrochemical raw materials and artificial fibres, and yarns on calullose basis.

Certain specific reasons have contributed to the synthetic fibres branch development within the general development programme of the Romanian chemical industry.

Romania has natural resources-one of the main factors of the development of its modern chemical industry. There resources, mainly including methoms, crude oil, salt, limestone, coul, pyrites and other ores, located and exploited in part in the last century-some even earlier, have become raw materials for the madern industry only in the last two decades, when, in frat the bases were laid for such a large industry in somenis.

Taking into account the place held by chemistry within the present structure of a national economy and mainly its development prospects and the country's industrialization programme, priority development has been given to the chemical industry, by a more efficient turning to account of the country's natural resources.

As a result of the expansion of a big relevant in the 1960-1970 period, By 1970 the extracted volume had trebled that of 1960. At the same period crud oil extraction increased from (1.50% tone to 14793 tone per year.

Going on the line of a maximum industrial use, of the above raw materials, the chemical industry has accordingly been equiped with powerful instalations upon the latest technologies for the production of acetylene, polyviny ichloride, polymitrilacity is fibrer (Melana), and, also of potrochemistry, comprising the chemical industry, using oil and oil derivatives as well is rock gases as now materials.

Worth special mention here is also the impetuous growth of the production of synthetic fibres and yarns within the development of the overall production of chemical fibres, based entirely on petrochemicals intermediates.

2. The actual status of synthetic fibras production.

The development of manufacturing of phenol, ammonia, Caprolactom, acrylonitril, vinylacetate, alphamethyhtyrene, and other products which intervene in the pol mers synthesis, has laid the bases of the synthetic fibers industry development in Romania.

The synthetic fibres factory in Savinesti, first of Romania, Comprises two different units:

The relon unit - for polyamidic yarns, based on Caprolactam from phenol or benzene and Melana unit which in the actual stage uses methane for the production of acrylic fibres.

Relon unit - comprises ald installations generally known as Relon I started up - on 1959 with a 2000 tone yearly capacity and further development Relon II and Relon III plants which were subsequently added - producing about 6600 tons per year synthetic fibres and years.

The research works made, enabled to improve the technologies and the autput quality and to achieve important things, as follows a polyamidic chips, for plastics, of high viscosity, chips with graphite content for different meshanisms or with plasticizers, relon years dyed in mass. For intensive coloured woven materials, etc.

Melana muit produces acrylic fibres according to a technological process improved in Romania. One of the esential characteristics of this procedure is use of ethylene carbonate as a solvent for polyacrylonitril. This thing as well as usage of some original copolymerization recipes and well determined forming consitions awards a high quality to Romanian acrylic fibres melana.

The progress achieved in the semiindustrial triot plant erected in 1959, Melana I and in the industrial plant makens if with a 5000 taxs yearly capacity has decided erection of a new plant of 10.000 tons - besed on domestic technology, which came an atreas in 1970. The Adrylonitril - the busic monomer for Melana is mostly delivered by Chesical Complex Pitcati, being manufactured by propylane-ammonic preceders, much more economic than acetylene-cyanhydric acid procedure, still applied, at Sevinesti.

Today, the synthetic fibres and yarns plant of levinesti is manufecturing a

wide range of textile fibres, cilk street yerns, technical yers, otc.

3. Trends of future developments of synthetic filtes and yarns industry.

The chemical liber and your production, which is given greater importance among the raw poterials designed for the textile industry (60 p.c. of the total requirements in chemical fibres and yar w in 1975 on 40 p.c. in 1970), is to Jouple its amount, and within the latter the predaction of synthetic fibers and parms will go up by some 3.5 times, degree in the table below the synthetic fibers entrance output orolation in florance:

睁 格 酸盐 小战器 葡萄 取 体以的 味味 包 远 響 静設 生 有功 朗 味噌	A to the second		ethousand tonse		
新湖縣 医过去型性泌血 慢性毒性酶促性 战难的影响的人类的	1950	1955	1960	1965	1970
Synthetic fibres and young		•	0,9		AU L. UD.
Polymeidic fibres and yerns			•,,,	3,3	29,5
Acrylic fibres	-	•	0,6	21,1	6,6
Polyeater filtres and	-	•	0,3	1,1	12,5
Autuk	-	~	10	•	10,4

Following world trend, the new, capacities will be mainly intended for polynomylic fiber production.

In the 1974-1975 period above an additional production of nearly 13,000 tone chemical years and fibres in provided. Here is the evolution of the production of synthatic lacres and period in 1975 as against 1970, as well as their structure:

	Die leggia	lon	Structure	
	1970	1975	1970	1975
Synthetic fibres and yarm		************************	*****	化自由性 化二苯基
Total or sunt	1 3C	350	100	400
out of which r			100	100
polyontern yarns and				
fibres	11.0	480	35,1	45.9
- polymitrilacrilic area	100	2 86	42.4	32.5
- polyamidic yarns and filter	15 -	320	22,5	20,6

In Robania the outbut of systemic fibre, and yarm per head of population is to go up from 1/9 : smalltrest in 1970 to 4.9 kg in 1975 (above the world evenage provided for 2.32 og per depite in 1976 and for 3,54 kg in 1975)

In the synthetic varues and theret, agreet attention will be continuedly give

ven - for solving of all the problems related to opplication of the newest and most economical tochnologies as are: usage of cyclohexane as new material for suprolation, growth of noryles fibres based entirely on propylene as new material, ase of notylene with a higher efficiency degree for manufacturing of polyving alcohol fibres, naving properties similar to notion. Production of polyving alcohol fibres will mustantially develop in our country and in this respect manufacturing of polypropylenic fibres will be very important, taking into consideration their tow production cost.

Henides polypropyleric garno, new assortments of collamidic yarne, polyesteric yarno and fibros, yarns for injustrial use, will be manufactured, in order to divaraify synthetic fibres and garno production.

4. Research activity in the apinning polymers area

Renearch works related to the intercompositio polymerization of polypropylene embled to etaborate a new tochnology for manufacture of polypropylene with original settlements concerning the catalyst and polymer purifying. The industrial plant than in to be erected will produce polypropylene intended as rew material for synthetic fibrar and plantics. In our country the polypropylenic Cibrar represent a new research area and some of the results obtained are amplied at industrial scale. One has obtained white, modified colypropylenic fibrar, successfully used for carpets, technical purposes, etc.

In order to increase damonisty, non-members to manufacture modified fibres have been tented, blending different motal salis, during apinning process. A technology for manufacturing of polyester fibres from DMT and MMC has been established. They also achieved massived synthetic fibres white and dyed with disperse dyes under the name Terom. Different technologies for manufacturing of copulyester fibres on such bases have been achieved, one of them being test for synthetic leather production. It is worth mentioning licenced proceedure to manufacture MA fibres on ethylene carbonate as a colvent and more aconomic copolyment than those in common use.

The future developments trends in this area take into account: Improvement of technologies for obtaining of polymers and copolymers of current production.

- Diversifying of polimers and Copolimers from domestic raw materials.
- Slaboration of new technologies for obtaining high quality, macromolecular products.-

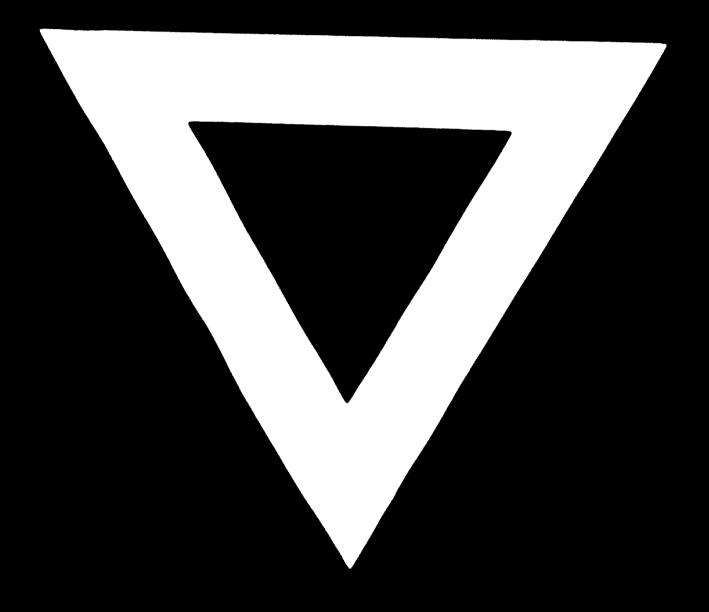
Thanks to the experience accumulated in one and all sectors of chemistry, design, constructions, production, marketing, the training of cedres, Romania has possibilities of entering into reciprocally advantageous ternational cooperation relations in the economic, technical and scientific domains. In the synthetic fibre industry area, the romanian specialist enterprises can carry out designs and supply technologies as well as equipment and installations for samufacturing of synthetic fibres and monomers, as follows acrylic—fibres, poliamidic tyre cord, adipic acid, caprolacture, etc.

Romanian technical specia is to are ready to discuss with manufacturers of synthetic fibres from other accentries, problems regarding production of highly technical products, and advanced technological processes i.e.; polypropilenic fibres and years, synthetic fibres with special properties, new types of synthetic fibres, atc.

On these basis and noon many to Romanian's conception concerning cooperation ventures, joint activities, between remenian enterprises and foreign synthetic fibre, manufacturers; could be established.

The units of the Chemical Inda try Sinistry are resty to enter into every form of economic, technical and scientific cooperation and collaboration, on condition the the international principles and norms underlying Romania's seneral associate activities should be observed.





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