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PHE PRESENT SPACE AND PUPURE PLANS FOR DEVELOPMENT OF THE PLASTICS INDUSTRY IN PERU AND TECHNICAL ASSISTANCE REQUIRED 1/

by

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#### I. INTRODUCTION

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#### Historical development of plastics in Peru

1. Peru, as a majority of under-developed countries, has been fulfilling a sequence of stages which can be identified in the process of development of a nation, within conditions presently prevailing on the world, from the export of raw materials up to the beginning of export of non-traditional goods.

2. Within that context, use of plastics in Peru starts in the 19505 but in minor amounts. A pre-course was celluloid, followed long after by bakelite. These materials entered to the market as substitutes of natural raw-materials in the fields of packaging, laminates, etc.

3. In the 60's a big expansion of plastics takes place, thermoplastics and thermosetting resins substitute a majority of uses for wood, glass, and some metals. Also some production is started on polymers; meantime usuary industry (manufacturing) grows in quantity and seeks for better quality, covering an even larger field of applications.

4. At present plastics transformation industry in Foru may be considered as one of the most important ones considering its relative size. Plans to install an integral thermoplastics production is well under way, with the conduction of the Government,

#### II. PRODUCTION OF PLASTIC RESINS

#### Installations of Plants in the last decade

5. Along the decade 1960-70 a few plants were installed to produce resins and related materials, with production totalizing 14,850 metric tons in 1971, as shown in Table I. However it must be said they represent only a minor portion of total consumption, as it is explain ned after. Although most of them do not work at full capacity, imports continue to grow either for products which are not produced **at pre** sent because of economical sizes required or for specialties that existing plants can not supply mainly because of economical reasons.

#### TABLE I (MT/Y)

# PRODUCTION OF PLASTIC RESINS

Plant	Capacity	Production (1074)
PVC-suspension		110000CLOA (1971)
Polyvinyl Acatata	6,000	5,800
	4,600	2.700
Incalaces (DOP, DNP, DBP, BBP)	5,000	3,000
Stabilizers	800	3,000
Phenolic Resins		500
Aminoplasts (liquid)	11. Q	100
Polvester Regins	4,000	2,200
	n.a.	*300
Tomas	2,400	250
TOTAL		
		14,850

Ex-factory value is approximately 10 million dollars (1971)

# Projections of production to 1975 and 1980

6. The Peruvian Government entrusted to its technical agencies, in 1970, to perform an integral study for the development of petrochemical cal industry in Peru. According to such study a program was devised to build a petrochemical complex which, among other plants included resins production as shown in Table II.

#### TABLE II (MT'/Y)

# PROJECTED PLANTS FOR 1975-1980

PLANT	Capacity	Start-up
PVC- suspension	20,000	
PVC-emulaion	20,000	1977
	10,000	1977
Low density Polyethylene	45.000	1070
High density Polyethylene		13/9
Delivere 1	25,000	1979
Polypropylene	28,000	1070
Polystyrene		13/3
ABC Deed-	10,000	1979
ADD Kesin	4,000	1979

7. Above-referred plants will cover substancially the needs of the plastics consumer industry in Peru and will also make possible to export within Andean Group, based on a sectorial program on petroche - mistry, which is subjected to final decision. Total expected ex-fac tory value for these new plants will be approximately 55 million dollars.

#### Raw Materials

8. At present all plants in Table I import the raw material they consume, with the exception of PVC, which integrates a sugar-derivatives industrial complex. Imports come mainly from west Europe (Italy, Ger many, England), and also from U.S.A. and Japan.

# Technological Situation

9. Technologies have been imported from different sources (USA. West Europe, Japan), according to the origin of the enterprises. Most of these were installed as subsidiaries of foreign companies.

# TIL. CONSUMPTION OF PLASTIC RESINS

# Growth Rate during last decade

10. Significant figures are available from 1966 on. They are shown in Table III.

A nearly-explosive growth of 30% per annum can be observed between 1966-1971 which has been more accentuated in thermoplastics. This is, by the way, typical of a newly created market.

# TABLE III (MT/Y)

#### YE R S A Figures:MI/Y Kq. per Rate ompita 1966 1967 1968 1**9**69 1970 1971 66-711 1971 Thermoplastics 9,500 13,800 18,200 23,000 26,200 38,200 32.0 2.8 Thermosetting 3,300 2,000 2,400 3,400 3,800 5,800 23.7 0.4 TOTAL 11.500 17,100 20,600 26,400 30,000 44,000 30.6 3.2

# PLASTIC RESINS CONSUMPTION

In 1971, some 34% of the consumption was supplied by national production. The remaining 66% was imported. Per capita consumption reached 3.2 Kg. in 1971.

# Projections of consumption to 1975 and 1980

11. Before proceeding to project consumption figures, it is good to fix the outlines for the future behavior of plastics in Peru.

11.1 Plastics, as many other "Consumers' goods" undergo the characteristic

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cyclic process of life from discovery to obsolescence, through a peak of maximun demand.

11.2 In PerG, plastics have gone through a first stage, with a characteristic high rate of growing and are entering now to a second stage, with a lower rate based mainly in new developments and sustitutions, converting potential into actual demand. This stage is envisaged to last until 1980 approximately.

After that, a third or "mature" stage takes over and growth rates of take lines of constant slope.

12. According to above paragraph, projected figures for main plastics are shown in Table IV. They reflect, a total average rate of 9 %, up to 1980.

#### TABLE IV (MT/Y)

# PROJECTED CONSUMPTION OF PLASTICS

A.	THERMOPLASTICS	<u>1975</u>	1980	Kg/p.c. 1980
	PVC-suspension	15.000	22 000	
	PVC-emulsion,	1.500	22,000	
	Low density Polyethylene	19,200	30,200	
	High density Polyethylene	4,400	7.500	
	Polypropylene	3,800	6,400	
	Polystyrene	5,500	8,500	
	ABS Resin	500	670	
	Others	500	6,530	4.5
	TOTAL	50,400	83,800	- • •

B. THERMOSETTING	1975	1980	Kg/P.C. 1980
Phenolic Resins	750	980	
Amineplasts	1700	2200	
Uthers	2750	5120	
TOTAL B	5200	8300	0.5
TOTAL PLASTICS	55600	92100	5.0

# V. THE USUARY INDUSTRY

# Characteristics of the usuary industry

Main features of installed usuary of "transformation" industries 13. are listed in Table V. 1

#### TABLE V

FEATURES OF THE USUARY INDUSTRY

Number of producing factories	196
Total investment	43 million US\$
Ex-factory Production value	53 million US\$
consumed Energy	39x10 <sup>6</sup> Kwh/año

# Occupied Personnel

The personnel directly occupied is slightly over 6,000 people. 14. Number of shifts laboured per day is 2 as a/yearly average. profile of distrubition is as follows: The

Less than 15 people	93 er	ternrien
Between 16 and 50	63	
Between 51 and 100	27	
More than 100	13	80
	196	t <b>i</b>

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15. The structure of personnel engaged in production activities in as follows: \*

Professor	Number	0/0
Engineers and Technicians	210	4.5
Qualified workers	670	14.2
Sem1-qualified workers	1700	36.3
Non-qualified workers	2100	45.0
	4680	100.0

Administrative workers sum 1320

# Technological Situation

16. Existing machinery can be grouped as follows:

Injection	100	
Compression		50.5
Retriedon	130	16.2
	190	23.8
PTOMING	60	7 5
Rotating	10	1 38
Vacuum Forming	10	1.25
	800	100.00

Its origin is varied and diverse.

# Production: Past and Future

17. According to figures shown in Table VI, production of manufactured plastics has four-folded in the last seven years, averaging a 22 t of annual growth. This figure is slightly less than growing of raw materials, (plastic resins) which is due to the fact the latter have also other minor applications.

# TABLE VI

# PRODUCTION OF MANUFACTURED PLASTICS

YEAR	PRODUCTION (TONS)	INDEX
1964	10,700	100
1965	11,900	110
1966	12,800	120
1967	16,000	150
1968	20,600	193
1969	26,500	248
1970	30,000	261
1971	44,000	412

18. In order to get a more clear picture of situation the structural distribution for main resins, is shown in Table VII.

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(See next page)

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# TABLE VII

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# STRUCTURE OF CONSUMPTION OF MAIN PLASTICS (1971)

	đn	30.8 25.6 10.3 15.4 10.2 10.2	
	Polystyrenes	Industrial Assemblies Containers Pens and heels Toys and Kitchen Ware Sheets Others	
	de	58.0 29.0 2.0 2.0	-
	roiyetnylenes	Films Blowing Injection Toys and Kitchen Ware Others	
cH	P	13.8 5.3.2 8.5 2.1 2.1 2.1 2.1	
ΡVC		Plastic Shoes Vinyl Clothes Profiles and Rigid Pipes Cable Protection Films, Hosts, Wicks Toys Records and others Containers	

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19. Considering the factors exposed for raw materials projections, plastic manufacturing industry is expected to grow slower than in previous years, this is, in the vicinity of 10 % per year for the period 1972-1980. This means, around 60,000 tons in 1975 and 100,000 tons in 1980.

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2.

3.

#### V. CONCLUSIONS

20. Plastics industry in PerG occupies today an important place with in manufacturing sector because of both its volume of production and liaison to many other industries with a high utilization of man power. However, because of a non-planned development, this industry is characterized by its fractionation and diversity, which creates difficulties to future growing as it is required.

21. Above situation reinforces the need to accelerate the development of a petrochemical industry, able to supply the necessary raw materials -polymers and related products-

#### VI. RECOMMENDATIONS

22. Future growth of plastics manufacturing industry in Peru must be planned to pursue optimum levels of efficiency. This can be achieved through rationalization of production techniques, standarization of quality and specialization.

23. The establishing of petrochemical production -mainly thermoplastics-must carefully consider the adaptation of usuary industry to these local supplies, as well as the involved control of quality and tech nical service in the future.

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