



OCCASION

This publication has been made available to the public on the occasion of the 50th anniversary of the United Nations Industrial Development Organisation.



DISCLAIMER

This document has been produced without formal United Nations editing. The designations employed and the presentation of the material in this document do not imply the expression of any opinion whatsoever on the part of the Secretariat of the United Nations Industrial Development Organization (UNIDO) concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries, or its economic system or degree of development. Designations such as "developed", "industrialized" and "developing" are intended for statistical convenience and do not necessarily express a judgment about the stage reached by a particular country or area in the development process. Mention of firm names or commercial products does not constitute an endorsement by UNIDO.

FAIR USE POLICY

Any part of this publication may be quoted and referenced for educational and research purposes without additional permission from UNIDO. However, those who make use of quoting and referencing this publication are requested to follow the Fair Use Policy of giving due credit to UNIDO.

CONTACT

Please contact <u>publications@unido.org</u> for further information concerning UNIDO publications.

For more information about UNIDO, please visit us at www.unido.org



05214



Distr.
LIMITED

15/wg.167/02

27 September 1974

ORIGINAL: ENGLISH

United Nations Industrial Development Organization

Seminar on Eurniture Industry

Lanti, Pinland, 6-25 luguet 972

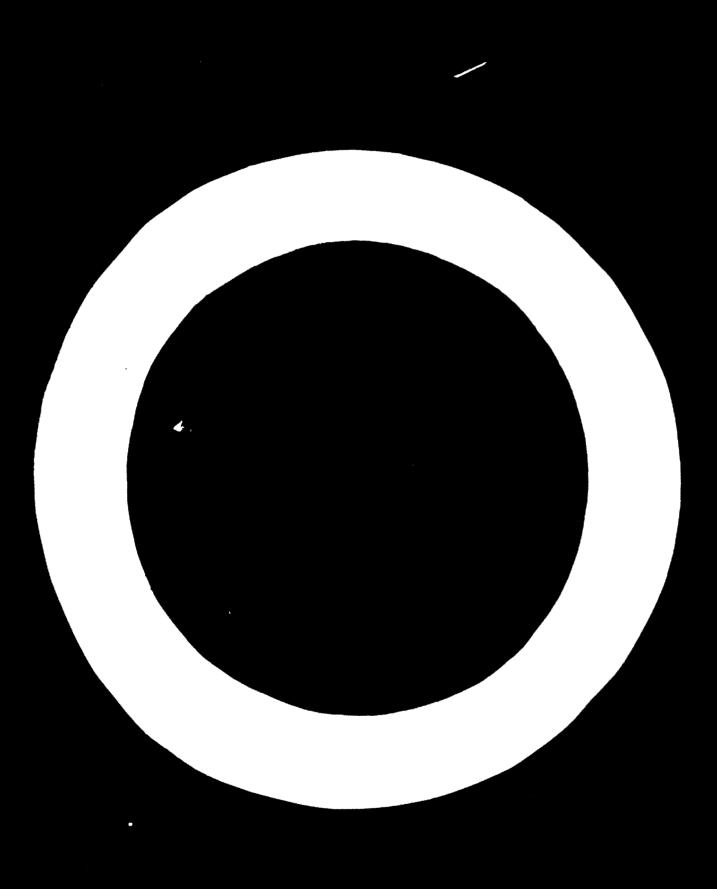
THE PURNITURE INDUSTRY IN TANZANIAL

by

Rebinder K. Manget Sconomist Tanzania Wood Industry Corporation Der os Salvan, Tanzania

I/ The views and opinions expressed in this hance are those of the author and do not necessarily reflect the views of the secretariat of UNIDO. This document has been poproduced without formal editing.

We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master fiche.



Maria de la como de la

Ì

IFTRODUCTION

The development of the inviting industry in Tautinia fully compalies with the industrial policy of Tanzan's accurate and in the Second Five Year Plan, which identifies the new for establishing furniture andustries. Since indecember the policy of the Government has been one of maximum exploitation and ut invation of natural resources for the country as a whole.

The present scale of wood working overshins in Tanzania has been rather wall. With the spicial heart of Tanzania Mod Industry Corporation in 1971 by the Corporation, development of wood based industries is expected to he considerable on a national level. TWICO is responsible for the development of Tanzania's natural resources by satablishing timber extracting and samulling industries, promotion of wood processing industries and marketing and distribution of timber and wood products.

TIMBERS AND OTHER MATERIALS

Approximately 140,000 square miles i.e. 40% of lanzamin's mainland area is olimpified as forest or widdland. The bulk of raw material supplies for local forest industries had, in the mat, been provided from the indigenious forests but it now recognised that future requirements could not be met from this source alone. The Government has, therefore, been creating plantstions of fact-growing softwoods and to a lesser extent of hardwords.

The types of timbers used now for manufacturing furniture are very traditional. Pine hardwords such as Mainga, Maule and Leliande should be discouraged for local consumption as they fetch a high export price; secondary species of hardwords such as Campbor, Mtambara, Afaeslia, which are cheaper should be utilised for furniture production. The present furniture designs are often not good enough to justify the use of these precious timbers and stillse far too much raw material with the result that they become very heavy.

Seasoning of timber is usually done by air-drying. There is an absence of use of dry kilms in the timber industry in Tansania. It is only in Meeni at the Utilisation Section of the Porest Industries Development Plannias Project that kilms are used to dry timber.

We feel that for domestic consumption particularly, the furniture design should be such that as such chipbeard as possible is used. The small scale furniture naturacturers in the country have negligible experience in the use of chipbeard as a raw material in the furniture industry. TWICO owns a chipbeard factory, whose production capacity is 20 metric tons per day. Since elsewhere narriourlarly in the developed countries, furniture is the main user of chipbeard, use of chipbeard suct be promoted in addition to developing the industry in a more rational way. I hardboard factory with a production capacity of 9,000 tons per assum went into production in the hegianing of this year. There are also two plushed mills in the country.

→ ? →

On the raw material side, besides chaptered, experiments must be carried out with lesser known species so that the presently used wood species of Fallera and Camphor will be replaced by chesper timbers.

LABOUR + OWER.

The facilities for training the personnel required for forest industries in Tanzania are limited and few trained personnel are available for sawnilling, woodworking or logging activities. Machine operators, for both sawnill and woodworking wachines, are given on the job training at the U.N.D.P's Rongai sawnill and the woodworking show at the Utilization Centre in Moshi, but the programme at present is on a small-scale. In the furniture trade, there are no other training facilities in the country.

CLIMATIC CONTITIONS

A considerable variety of temperature and rainfall conditions are to be found in Tarzania. Temperatures, except on the coastal plain, are tempered by altitude and although the annual range may be small, a considerable daily range may occur, especially during the dry season. From sea level to 3,500 feet (1,200 metres) the average temperature is 80° F. i.e. tropical temperature. From 3,900 to 5,900 feet (1,200 metres to 1,800 metres) the temperature drops from 70° F. to c0° F.

Any timber which is used in the furniture industry has to be properly dried. Most of the furniture consumed in the homemarket will be in houses not air-conditioned.

TURNITURE PACTURIES

(a) Various Categories

Small furniture makers are scattered throughout the country making furniture and a wide variety of manufactured wood products. The woodworking establishments in the country can be divided in the following groups:-

- (i) Medium class furniture makers. They have adequate machinery for a small production and employ about 40-50 skilled, semiskilled and unskilled workers. Usually most of the furniture is made to order and the single furniture manufacturer will make almost every type of furniture.
- (ii) Low class standard furniture makers. These are mainly "one-man shops" whose products are mainly consumed by the low income groups.
- (111) Betablishment, making furniture only on Government contract.
 - (iv) Establishments making furniture and connected with showrooms in towns.
 - (v) Building contractors making own joinery products.

Most of these furniture manufacturers are working on a price level which is very high compared to the quality of furniture being produced.

(b) Workflow

With the existing furniture manufacturers, including the Governmentowned factor; called MACONA, the efficiency in the factories is very low. A properly planned lay-out of the factories would ensure an efficient work-flow. This will help to achieve both higher productivity and hence higher profitability.

(c) Production Record/Utilization of Capacity

In most factories production is only recorded at the finished goods stage. To obtain better management information, production should be recorded at every cost centre — on machines to ensure that utilisation of capacity can be worked out and output per worker can be determined.

(d) Product Planning

To minimize the cost of production and maintain high quality standards, it is important to formulate a production programme, which does, not entail the manufacture of different articles in the same period. For instance, TACOMA has in its price list 180 types of different items of furniture with the result that their sales programme is not very conducive to an industrial type of production nor to efficient sales promotion.

In order to develop an efficient furniture manufacturing industry in Tansania, the following production categories could be considered:-

- (i) Hass production of low cost furniture.
- (ii) Production of high quality furniture.
- (iii) Production of furniture and equipment made according to given specification (e.g. schools, hospitals, kitchen and office furniture).
 - (iv) Special ordered products.

The management could plan in advance according to the demand for such categories and make necessary provisions in advance for the procusement of raw materials, necessary manpower and special accessories to execut the order within the given period.

(e) Machinery and Equipment

The medium scale factories have adequate machinery for small production and in some it is reasonably maintained. However, to increase the capacity and to improve the quality and to make it possible to manufacture more sophisticated furniture, it is necessary to add some new essential machinery. On the other hand, TACONA is rather well equipped with machinery but due to the lack of doing proper production planning and proper manitenance, the equipment is not fully utilized. Several coatly pieces of equipment are not used, for example, drying kiln because there is not enough delivery time to wait for wood to be dried; bit sanding machine because it is too difficult to position for small lots etc. It hardly uses chipboard and veneers inspite of the fact that chipboard is produced in the country and a veneer slicing machine is available. Furthermore, the factory has both vaneer splicers, cutters and presses to laminate the veneer on chipboard.

(f) Pround Dealen

There is virtually no qualified designer in the country for the furniture industry. As a result the industry is neither aware of the advanced tren; with regard to designing furniture in the world nor know a new to design properly for industrial production.

Coul of reverse term of the content of the entermitters designs is 50% -60% of the entermitter two furniture is said to utilize only about \$ of the sales price for rew material for products at approximately the same price level. This indicates the importance of design to reduce material ocets. Proper design is also very important to ensure quality both in use and menthetically and to facilitate production and standardization and not the least to introduce on a wider scale the use of venerod panels for tables, cabinets etc. thus saving on valuable raw material.

(E) Joinery Products

Beriles the small scale manufacturers, there are also produced by TACONA mainly for the houses constructed by the National Housing Corporation of which it is a subsidiary company. The quality of the joiners articles are easy reasonable except that dimensions are not always exact. This may very much be due to the fact that inspite of high quality wood being used, the lack of it being kilm dried makes it dimensionally unstable. Norsever, plans and designs are changed so often that it does not allow for a smooth production.

In order to establish a gotnery factory profitably, it is important that a market be created for standardized products and this can be done by the factory actively influencing their element of these articles in close co-operation with architects to obtain lower costs and standardized designs.

MARKETS AND MARKETING

The UN sponsored Industrial Development and Study Centre has been very sotive in surveying the merket and accreaing various preposals made to the Government during the past few years. Mutinates on furniture demand are rather rough. In respect of the local market all studies appraised clearly indicate that the demostic market alone warrants the establishment of both sodern fully integrated and specialized furniture factories. For example, IndeCentre report on "New Furniture Factory — appraisal of a proposal made by Industrial Export, Bucharest" published in 1969 states that two modern furniture factories with a canadity of 4,000 sets as well as two chair factories for 100,000 units each could be built. TACONA has a capacity of only 1,500 to 1,800 sets, which is considerably below the above mentioned figure.

In a more recent IndCentre study on a new "specialised export oriented furniture factors" published in 1970 it is stated that even if a significant part of the production would have to be sold in Tunzania it would have very little damaging effect on the existing furniture factories mainly because of the expanding demands. On the contrary, it would have an educational effect towards saking higher quality furniture and using less of the valuable timbers.

Datimating the total local consumption of furniture at about 3h. 72 million in 1970, equivalent to about Sh. 6/- per aroum per head of population and arouming an annual growth rate of 106, it is antici-

pated that local commenction of farmiture would rise to over On. 100 million ner common by 1076. Farmiture from the troposon new factories will offeet presently imported farmiture in a kenner with the 1970 was estimated was Sh. 2.9 million.

Individual manufacturers usually do heir own more etime. Some of them have abowerness to the nature centre, though the formature on display does not look particularly attractive; the hapley as not well arranged.

In respect of expert possibilities, investigations suggest that there exists a considerable potential in the neighbourier countries. There have also been several inquiries from overseas regarding the export possibility of knock - down furniture.

PATURE DEVELOPMENT IN FRAITRE INDICATE

TWICO aims to carry out a long term plan for furniture manufacturing industry with the intention of participating in the industry already existing on a national level and develop it. TWICO could then establish factories for demostic consumption and for export as well. Demostic consumption will cater for commercial and household furniture and exports will mainly be semi-finished spois.

As stated earlier, TWICO is committed to invest in the industry according to the industrial policy of the country. The continuing rise in the living standard in Tansania will lead to an increased demand for furniture for these, institutional and industrial use. There will be rising lemand for higher quality furniture which can prefitably be produced in more unchanism and refined factories than those which are already existing.

A pre-requisite for a vieble export factory is indicated to be specialization, mechanisation and proper furniture designs which would result in high production per invested unit. a quality of products that can allow for export to developed countries, a greatly minimised training problem and competitive prices.

The resources in Tansania that will make the hasis for second for a new export oriented furniture factory are the availability of rare wood species being high quality furniture timber at responsible orices and less cost labour. Furthermore, many bushward linkages are already available for furniture industry - production of same timber, plywood, shipbourd and raint and compenter training facilities. Such a factory is bound to be viable if it is

- (1) spen: lized and mechanised to aradice the proper quality;
- (11) run by an expert management group, and
- (111) has at its disposal proven furniture designs and efficient export marketing channels.

Therefore, the recourses and know-how that will be required from abroad are apart from plant and equipment, successfully proved furniture designs, training of counterparts and workers and not the least experi channels and marketing knowhow.

Technical assistance is also required to improve quality, designs and in the control of now material utilization in the already existing furniture factories. In order to consolidate the already existing industry and decelor it, strong and capable technical and commercial menagement is necessary. The three experts required are:—

- (i) a wood works advisor with practical experience in furniture industries:
- (ii) a Marniture Designer with significant experience in low-cost furniture design;
- (iii) a Marketing advisor with experience from various furniture and joinery inquetries and with export knowhow.

The three experts as a team could establish a proper integrated product programme that will meet the special market needs for low cost joiners and furniture products and expert to the neighbouring countries, and overseas markets.



3.8.74