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INTER-REGIONAL SYMPOSIUM ON TECHNICAL SERVICES AND FACILITIES FOR SMALL-SCALE INDUSTRIES

Vedback, Denmark 26 June - 8 July 1967

Agenda item 4

TECHNICAL SERVICES AND FACILITIES FOR RURAL INDUSTRIES

Presented by the

Food and Agriculture Organisation of the United Nations

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UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION

INTER-REGIONAL SYMPOSIUM ON TECHNICAL SERVICES AND FACILITIES FOR SMALL-SCALE INDUSTRIES

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TECHNICAL SERVICES AND PACILIPIES FOR RURAL INDUSTRIES

by the Food and Agriculture Organisation

Simony

- This paper briefly describes the important role of small to medium-size processing industries in cornamic development which are based on rew materials derived from agriculture, forestry and fisheries.
- 2. Nost of the raw materials required for the establishment of such processing industries are the produce of farmers and forestry workers and the catch of fishermen, i.e., people living under "rural environmental conditions".
- 3. The raw materials, especially those derived from horticultural and agricultural occupations, are often not suited to be used for integral processing. Thus, cultural practices need to be adapted in order to have raw materials conditioned for industry, and a feed-back system between primary producers and industrial plants needs to be established to ensure successful processing operations.
- 4. In addition to economic and technological aspects, integrated planning for production, therefore, needs also to take into account sociological aspects.
- 5. It is also recognized that industrial development of these important sectors greatly needs to be accelerated. The paper, therefore, recommends to

make a far greater use of what is termed "pilt processing plant" as an operational pre-investment object from which larger scale units can be developed with increase in experience.

- 6. These units are nowadays made available in increasing number by the equipment and machinery manufacturers at reasonable custs and some indications of investment invived are given in the present paper.
- 7. The paper finally describes the type of technical services and facilities which could be made available by FAO at Government request.
- 8. A list of some FAO publications is also attached.

SERVICES TECHNIQUES ET PACILITES OFFERTS AUX INDUSTRIES RURALES

par l'Organisation des Nations Unies pour l'Alimentation et l'Agriculture

<u>Résumé</u>

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- 1. Le présent document décrit brièvement le rôle important, dans le développement économique, des industries de transformation de petite ou moyenne envergure, dont les matières premières proviennent de l'agriculture, des forets ou de la pêche.
- 2. La plus grande partie des matières premières nécessaires à l'établissement de telles industries sont produites par des exploitants agricoles et forestiers, ou fournies par les pêcheurs, tous vivant dans des conditions relevant du "milieu rural".
- J. Les matières premières, en particulier celles qui proviennent d'activités horticoles et agricoles, ne sont pas toujours intégralement utilisables par l'industrie. Une adaptation des pratiques culturales serait nécessaire afin

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d'obtenir des matières promières conditionnées pour l'industrie; de même un "feed-back system" d'informations entre les producteurs de matières premières et les usines doit âtre établi afin d'assurer le succès des opérations de transformation.

- 4. En dehore des considérations économiques et technologiques, un plan intégré de la production devrait, en conséquence, envisager également les aspects sociologiques du problème.
- 5. Il est également reconnu que le développement industriel de ces secteurs importante de la production devrait être accéléré. En conséquence, le document recommande que soit étondu l'usage dos "usines-pilotes", dans le endre des opérations de pré-investissement, à partir desquelles pourraient être développés sur une plus grande échelle des unités bénéficiant d'une expérience accrue.
- 6. Les fabricants de machines et d'équipement fournissent actuellement un nombre toujours croissant de ce type d'installations, h des prix reisonnables. Le présent document donne quelques indications sur les sonnes engagées.
- 7. Enfin, le même document décrit les types de services techniques et de facilités pouvent être offerts par la PAO à la demande des gouvernements.
- 8. Une liste des publications de la PAO se trouve également en ennere.

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SERVICIOS E INSTALACIONES TECNICAS PARA INDUSTRIAS RURALES

por la Organisación de las Naciones Unidas para la Agricultura y la Alimentación

Reeven

- Este estudio describe brevemente el importante rol que desempeñan en el desarrollo econômico las industrias elaboradoras de tamaño pequeño y mediano, que trabajan materias primas derivadas de la agricultura, los bosques y la pesquería.
- 2. La mayor parte de las materias primas necesarias para el establecimiente de tales industrias elaboradores, son el resultado de la labor de trabajadores agrícolas forestales y pesqueros. En decir de gente que vive en "condiciones de un ambiente rural".
- 3. Los materie primes, especialmente aquellas derivadas de las compaciones hertérolas y agrécolas, son a menudo inadecundas para ser utilisadas en la elaboración integral. En compecuencia, se requiere una adaptación de las prépticas culturales, a objete de disponer de materias primes adecuadas para la industria y ademán el establecimiente de un sistema de interrelación entre les productores primerico y las plantes industriales, a objete de asegurar el exite de las operaciones manufactureras.
- 4. La planificación integral de la producción, consecuentumente no edlo debe tomor en consideración los aspectos conduieses y texnológicos, sino también los aspectos sociológicos.
- 5. También se reconce que el demerrelle industrial de estes impertantes sectores requieren enormamente ser noelerados. El documento, en consecuencia, recomienda hacer un uso mucho mayor de las así llumadas "plantas elaboradoras piloto", coro un objetivo operacional de pre-inversión, del cual pueda: derivarse unidades de mayor escala, con el consiguiente sumento en cuanto a experiencia.

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- 6. Los fabricantes de equipo y maquinaria, están haciendo accesibles, en la actualidad, en un número creciente, este tipo de unidades, a un costo razonable. Algunas indicaciones acerca de las inversiones necesarias se exponen en el presente documento.
- 7. El estudio, finalmente, describe el tipo de servicios y facilidades técnicas que FAO podría contribuir, a petición del Gobierno.
- 8. Una lista de algunas publicaciones de FAO se adjunta al documento.

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I. INTRODUCTION

Industrial Development

1. Industrialization is not an end in itself. As part of the total economic growth process, the development and utilization of all available natural resources must result in an increasing improvement of the socio-economic conditions of the people concorned. Processing industries as referred to in this paper are therefore one of the key growth points in the economics of developing countries and offer, in meny instances, ε basis for eventual self-sustaining development. They are sometimes the only conceivable forer mners to a wider development of other industries, and in particular to the potential contribution to the diversification of economics and to the expansion of foreign exchange earnings, leading to greater prosperity.

diversified one, based on a continuously increasing industrial production. In the more narrow, restrictive sense, the term industrialisation would be used as the equivalent of the development of the industrial sector.

process by which a country developes from a predcainantly agrarian structure into a

3. Participants in this Symposium will become the future promoters for the development of small-scale industries. It is hoped for that due attention will be given to the development of such small-scale industries which are based on rew materials from agriculture, forestry and fisherios (including agricultural inputs).

Nature of Small-scale Industries

4. Several attempts have been made to define the term "small-scale industry". Such definitions are often very useful and serve a variety of purposes, such as the collection of statistical information and data (e.g., counting the number of handlooms, HP in use, labour, etc.). Other definitions or terms in use refer to the environment, such as home and village industry, or handicraft and so permit that particular sociological aspects receive further attention. FAO sometimes also uses the term <u>rural</u> industry; the word <u>rural</u> in connection with industry has a particular significance with respect to the people involved.

5. More specifically, it appears in this respect appropriate to remember in this period of time showing an overwhelming approach toward international aid and development programs a few words which so often were used by the great leader of India, Mahatma Ghandi, namely: "The Heart of India is in its Villages", which is still true at present for many areas of the world.

6. For the purpose of this paper, a rigid definition of the term "small-scale industry" does not appear to be useful, but attention will be given to a few characteristics of the type of industry under discussion.

Characteristics

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7. As a first characteristic, it has to be recognized that the planning and development of small-scale industries based on agriculture, forestry and fisheries cannot be dealt with independently of the various aspects of production, or catch, the handling of the raw materials and also the social considerations affecting the people.

8. Thus, farmers, fishermon and forest workers are directly concerned with such activities all of which take place predominantly under rural environmental conditions as <u>processing plants</u> can never operate effectively unless full participation of the primary producers in the entire chain of operations is guaranteed, from production, or catch, through handling to the processing plant.

9. Forestry, where orops in some instances take only a few years, but in others many years to mature, offers a striking example of the need to avoid divorce between planning for the raw material and planning for the ultimate product, such as, for instance, pulp and paper. In the case of the Usutu Forest Operations carried out by the Government of Swasiland and involving the planting of 100,000 acres under pines, the first seedlings were planted in 1949 and a mill processing 100,000 tons of pulp per year based on these plantations came into operation in 1967.

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10. Reference could be made to similar examples in the planning and development of fisheries and food processing industries which encounter additional problems due to the perishable nature of the raw materials upon which they are based.

11. Thus, although processing industries referred to above are very diversified due to the nature of the raw materials used, a conson characteristic is that most of the raw materials are produced in those areas where the greater part of the population still lives under predominantly rural conditions.

12. Consequently, the development of such industries demands an offective interaction between primary producers and the industrial enterprise or processing plant. Such an intimate relationship actually constitutes a requirite for successful industrial operations which is highly beneficial for and will greatly encourage the primary producer.

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The fact that such relations in most instances do not yet exist in the nonindustrialized countries, or are at least poorly developed, is a major factor which stands in the way of the accelerated development of processing industries. It is obvious that governments need to become more active in this respect.

13. Another characteristic which often is overlocked when making plans to establish industries based on agricultural, forestry and fisheries products are the methods and processes of production which almost invariably need adaptation to meet specific requirements as domanded by industrial processing; regardless of scale of operations. A few examples, with particular reference to food and food products industries; may be useful here.

14. Food processing, and particularly canning of food, is expanding in many countries, especially in countries where costs of cold storage and refrigerated transport are still prohibitive. The basis for a successful processing plant (of any type) is the availability of raw material. The security of supply at a reasonably low price and the quantity and quality of deliveries for an extended period are the

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most important flaters. Their present conditions of agricultural production providing in many non-industrialized countries, this really is a major difficulty.

Variations in yield due to poor quality seed, weather condition, liseases, etc. often restrict the availability of the produce even for the fresh market. The processor in order to be a use of his supply must be in a position to contract with farmers or be permitted to establish his own estate where he can grow the produce specifically designed for processing.

15. With particular respect to the operations mentioned below, raw product requirements in the industrialized countries have been astablished during the last twenty-five years. Thus, for each product, i.e., peas, beans, toratees, etc., and for each type of process, i.e., canning, freesing, or dehydration, specific requirements have been formulated. Shape, size, terture, colour, flavour, edour, acidaty, pH, viscosity, maturity, specific gravity, soluble solids, total solids, vitamin content, etc., are all factors for which standards have been established. It requires careful planning in plant breading and cultivation practices to produce a raw fruit or vegetable suitable for canning, freesing, dehydration or concentration. (Earlier strains of fruits and vegetables have also been modified and new varietics have been developed to meet technical requirements of canning and freesing.) In this respect, it is necessary to warm against over-enthusiasm when it is thought that seasonal surplus guarantees a successful processing industry.

16. Another example calling for adaptation to meet specific requirements as demanded by industry and consumer is in the field of livestock industry which has lead to entirely new methods of rearing livestock and poultry of which the battery breeding of chickens is an outstanding example.

17. In short, modern industrialists, including food processors, are not prepared to accept whatever raw material is offered by the farmer or livestock producer and, as a result, a feed-back system between agriculturist and industrialist has developed.

13. In contrast, the utilization of some other natural resources, such as minerals and cils, does not depend on the care of the primary producer, neither is the quality of these raw materials influenced by adverse weather conditions, but has to be accepted as delivered by nature, or made by man (steel, synthetic chemicals, plastics, etc.).

19. It will have to be recognized that an accelerated process of industrial development based on raw materials derived from agriculture, forestry and fisheries must take into consideration the changes which are involved both at the technical (production, processing, but also consumption and distribution) and at the socioeconomic level. In most instances, a basic change in the pattern of production is required for which the primary producer will have to be given guidance. To this end, technical services and facilities for small-scale rural industries, these being the subject of this Symposium, have to be created.

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20. Such a change must provide the necessary incentives, i.e., a guarantee for the continuous delivery of raw material to the industrial processing plant at prices fully commensurate with the additional care the producer has to exercise. This, in turn, depends entirely on the establishment of adequate conservation, storage, processing, packaging and distribution facilities which, in most instances, are also lacking thus leading to a very high percentage of waste and losses, especially in the perishable food sector.

21. This altogether shows that industrial development, and more particularly industrialisation of rural areas, as part of economic development processes, deals with a great variety of aspects, often of a complicated and complex nature, whilst in most cases these aspects are intimately inter-related.

22. Although in this paper it is only possible to touch on some of the problems and aspects involved, the impression may have been created that it is altogether a desparate and most discouraging affair. It is, however, true that industrialisation of rural areas has taken place along the pattern as described above. At a later stage, a more

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encouraging picture will be given on how to eventually accelerate such development processes, but prior to discussing the matter of pilot processing plants, a few paragraphs will now indicate how the industrial use of agricultural resources can stimulate other types of industries.

Supporting and Related Industries

23. Almost invariably does the establishment of processing industries based on raw materials derived from agriculture, forestry and fisheries lead to the development of supporting and related types of industries.

Accelerated agricultural and forestry production requires provision for, and a regular supply of, improved seeds, fertilisers, insecticides and pesticides, vaccinos and other animal medicaments, a wide range of tools for agricultural and forestry production, tractors and auxiliary equipment and machinery. The same is true of fisheries where gear, boats, vessels as well as appropriately designed fishing harbours and ic. plants are needed. Furthermore, equipment and machinery for handling, processing, storage, packaging (man-made polymers) and a great variety of other products have to be manufactured for use in the processing industries.

25. Reference can also be made to the necessity of local workshops required for repair and maintenance and the eventual assembling of requisites.

26. Furthermore, it has to be recognized that industrial development, especially when the process develops in rural areas, requires adequate supplies of water and emergy, improvement and development of farm access roads, suitable transportation facilities, including refrigerated transport for perishable food, establishment of improved farm services and market structures, organisation of co-op-ratives and credit systems, and development of managerial competence, development of rural housing, etc. The role co-operatives can play in the development of small-scale industries cannot be stressed strongly enough.

27. It appears appropriate to illustrate the development of such supporting and related industries with some practical examples.

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28. A slaughterhouse will always create some waste, condemned meat, hooves, claws, intestines, blood, bones, and other offal to dispose of which often represent a great problem. Consideration will therefore have to be given to the utilization of waste and by-products. If available in sufficient quantity, it may be found economically feasible to install a small dehydrator or destruction plant, either to manufacture bone, blood or meat meal separately, or to make a mixture which by-product, in turn, can be used as chicken feed. The minimum size of such a plant available from manufacturers can, for instance, handle 400-500 kilograms of such by-products in one operation.

29. Oil bearing fruits or seeds once subjected to processing will leave us as residue a presscake, containing some oil and all the rest of the fruit or seed, mostly of a fibrous nature. Every effort should be made to have these presscakes used in the immediate area of the oil expeller, or to see how other waste or by-products eventually could be added to set up a feed mix plant. Converted animal offal from neighbouring slaughterhouses, bran from rice mills or from a pineapple canning plant, other dried residues of vegetable origin, etc., can then be combined, so that there is little or no loss.

30. Another example is a tannery, usually producing trimmings during the tanning process. These trimmings can be converted into glue at low cost.

II. PILOT PROCESSING PLANTS

31. The importance of small-scale processing plants for the development of rural areas is nowadays fully recognized.

How "small" a processing plant may be is a question which may now be given some further consideration.

32. In general, it can be stated that for a number of agricultural products processing industries elaborate plants are not required and, indeed, are not advisable in the first instance since they need a long time for planning and implementation as well as involving high costs for equipment and machinery.

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33. Not counting such specific industry types as large fish canning operations, pulp and paper mills, etc., requiring long-term planning and investment from 10 to 25 million dollars, the manufacturing industry nowadays makes available a great variety of equipment and machinery in various degrees of sophistication and suitable for the establishment of small to medium-size processing plants. Investment costs, depending on the raw material, range from some \$30,000 to a few hundred thousand dollars; for some raw materials, details are given in the Appendix.

Such pilot processing plants, as they could well be named, differ from larger units in size (thus cost), but the appropriate technique or technology (the industrial process to be applied) is the same.

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Although in many cases capital investment thus is not the main limiting factor, 34. there is still a genuine lack of knowledge of what such pilot processing projects and their implications might be and thus there is still need for specific enquiries concerning the viability of particular processing units or establishments. This calls for a somewhat detailed project identification which will greatly 35. differ with respect to the raw material to be processed and cannot be dealt with in too general terms. Problems to be taken into consideration are such as the more or less elaborate processing required, added value to be expected, magnitude of costs and benefits involved, the extent of export earning or import saving potential, and a number of other fundamental questions which we cannot deal with at the present. It is presumed that expert advice be made available with respect to choice of 36. equipment and machinery and technical or technological process involved in order to further reduce the risk factor. As compared with large-scale operations, it is recognized that such feasibility studies carried out at a practical level will not take many months of work which means that operation as a pre-investment study project can start soon, thus building up the required amount of detailed information when gradually moving towards an extended and larger project.

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37. It has also to be remembered that it is relatively more economic, while technologically often also necessary, particularly when dealing with (perishable) food crops, to establish processing industries near the source of the raw material, especially when infrastructure is underdeveloped. This also leads again to smallscale industries, and it is desirable to use in the pre-investment period up-to-date modern units rather than elaborating in terms of "obsolete" and assembled bits and pieces of equipment and machinery.

38. It still is true that "adaptation" remains a problem and, as already stated before, in many instances production patterns need to be changed. Primary producers also will have to be guided in operations such as cleaning, trimming, grading, sorting, cutting, etc., in short, operations which preferably have to be carried out in the field thus resulting in delivery of suitable rew material of relatively standardised quality to the processing unit. Again, however, to make farmers aware of such needed changes a small plant obviously has greater advantages and, moreover, is greatly reducing the risk of failures.

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39. In addition, in some instances it will still be necessary, especially during the first period of operation, to "adapt" equipment and machinery to proper functioning, but if carefully selected with expert guidance, this will not be too difficult a problem and will not increase the risk any further.

40. To summarise, small to medium-sise pilot plants, as indicated above, are an investment of prime importance, and in order to accelerate industrial development they should be used to a much greater extent.

41. At reasonable investment costs, thus reducing the risk of failures, they are especially suitable:

- (1) to introduce and demonstrate modern techniques and technologies;
- (2) to gain experience in the handling of indigenous raw material production,
 processing, packaging, distribution and marketing of the end product;

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- (3) to establish the required contact between primary producer and industrialist;
- (4) for in-plant training for a variety of technical and managerial personnel;
- (5) to prepare an investment climate with particular reference to local farmers' co-operatives and credit units.

42. Once experience has been gained, both in handling and management, but also in the successful technical operation of the pilot plant, duplication or enlargement of such types of plant is relatively easy.

43. With particular reference to food and food products industries, another extremely important problem for the solution of which small-scale industries can also be extremely useful need to be given some further attention now, although a clear-cut solution will need much broader handling of the subject which falls far beyond the scope of this paper.

44. Reference is now made to the alarming and often unplanned spread of urbanisation occurring as a grave problem with which many governments are faced. Such a development makes adequate supplies of both fresh and processed foods in urban areas and towns increasingly critical.

45. One method to increase food supplies for the urban population is to reduce the degree of waste and losses now occurring all along the line between the primary producer and the ultimate consumer. All fresh food crops pass through the stages of field handling and transportation, including some grading and possibly some packaging, but any elaborate preservation or processing does not occur. Thus, prior to and again also during marketing and distribution, losses and waste accusulate. While it is often not possible to exactly assess the volume and value of these losses, they are nevertheless extremely substantial and result not only in a reduction of available food supplies, but also in increased cost to the consumer. It is essential that remedial measures ba initiated at every point in this chain so as to control losses and eliminate wastage to the fullest degree possible. Although some simple and not too costly measures such as for instance sheltering of public market places, cleaning and drying of suitable raw food crops and better handling will result in some considerable reduction of losses, with a further extension of supply lines in conjunction with a greater influx of people into urban areas and towns, a point will be reached at which the urban pepulation and town people can no longer be fed adequately with fresh produce. This means that developing countries face a development similar to that which took shape in the industrialized countries already many years ago. Such a development loads to a far greater use of conserved and processed food and the consequent development of new food products made possible through new technological processes, including deep freesing. (For a few indicative figures, see the Appendix to this paper.)

46. It is obvious that such a development will be forthcoming and small to mediumsize food processing plants to be established in the primary production areas are only a first step in this direction.

47. Another essential step is to improve transportation, particularly refrigerated transport, cold storage, marketing and distribution facilities.

The measures required in all these fields, and the necessity that for maximum effect they should be implemented simultaneously clearly points to the ultimate development of a vertically integrated system which would have elements of, and be comparable to, in several aspects, an "adjusted" or "winpted" supermarket chain which system is becoming increasingly popular in developed countries.

48. The development of such a shain naturally requires a high level of investment, both in the actual processing industries and the institutional and organisational structure serving agriculture, including the development of improved storage, distribution and market structures. The potential returns in respect of this investment, however, are substantial and oscasionally rapid as has been shown in developed countrie'. Such a development also permits a better use of waste and byproducts, thus leading to the emisblishment of complementary industries.

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49. Of far greater importance, however, is the fact that by virtue of its technological processes and facilities such a chain of industries increasingly makes available highly nutritive, protective and balanced food and new food products at lower costs with particular reference to protein rich food products.

Grade Standards

50. It is appropriate to refer to grade standards. The pilot processing plant being introduced here as a pre-investment operational project is also remarkably suitable to assist in the development of grade standards.

() 51. Orade standards have been developed in the United States of America for more than 300 agricultural commodities. Such standards describe the entire range of the quality of a product and, among other things, provide a common language for use in purchase and sale negotiations and agreements, and for the development of quality control programs.

52. Standards, and grade standards in particular, mean different things to different people. Standards for farm products can beneficially affect sales promotion, quality control, trading over distances, and thus contribute a great deal toward aiding processors, sellers and buyers.

53. It is obvious that there must be product quality consistency in such products as processed fruits and vegetables, including eganed, dried or low-moisture dehydrated, froson or chilled, and others such as sugar, honey, molasses, peanut butter, pickles, and many other foods, in order to reach high marketing prices. It may be said that the standardisation of agricultural produce typically leads to the adoption of industrial systems of processing.

54. FAO, in comperation with WHO, through the Codex Alimentarius Commission, is actively engaged in the development of international standards covering all types of food products, including subjects such as additives, food hygiene, pesticide residues, labelling, sampling procedures, and methods of analyses.

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55. Technological changes, as a result of research and development in the processing industry, or in marketing, often demonstrate a need for a new standard or a revision of a current one. In addition, new varieties of the raw material, improvements or changes in processing techniques or in process equipment and, furthermore, trends in consumer acceptance as distinct from the traditional trend, frequently indicate the need for changes in standards.

56. Thus, grade standards for processed food products are of equal importance to industry and consumer to reflect different quality levels for different needs, they serve as a convenient basis for sales, furnish guiding principles for in-plant quality control, provide a basis for purchase specification, etc. A pilot processing plant as a pre-investment operational project, therefore, needs to have a well established and practical quality control laboratory so that during such a pre-investment period suitable standards may be systematically developed. Such standards naturally are subject to continuous review and isprovement in order to promote the development of agricultural industries.

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57. An exemple of such a development may be given here. In view of the rapid development of dairy industries throughout the world - many pilot projects of the type as described before are operated and handled by FAO at the request of governments - the need for international agreement on the terminology applicable to milk and milk products becomes obvious. Although proper definitions of milk and milk products are essential for international trade, they also have to be incorporated in the legislation of countries in order to protect both producers and consumers.

56. FAO therefore organises every year a meeting of the Committee of Government Experts dealing with the Code of Principles concerning milk and milk products. Such a Code dealing with the use of proper designations, definitions and ethical practices in international trade was formally accepted in 1966 by 71 countries. Sixty-five countries have accepted a standard for milk powder, 45 countries have accepted standards for butter, butterfat and evaporated milk, 46 for condensed milk and 31 have accepted a general standard for cheese. Standardized methods of analysis and sampling for milk

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and milk products have also been accepted by 45 countries. Other milk products for which standards are being elaborated are processed cheese products, milk ices and international individual cheese standards.

59. Although the greatest progress to date has been made with international standards for milk and milk products, a number of draft standards such as for sugar, cocoa products and chocolate, fruit juices, frozen foods, iish products, fats and oils, processed fruits and vegetables, etc. have been sent by FAO to governments for approval or observation.

III. SERVICES AND PACILITIES

Role of Governments

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60. Before indicating the services and facilities FAO can render in order to assist in the development of small-scale processing industries, it is appropriate to recognise that FAO can only act upon request of Nember Governments who, through a biennial Conference, establish the FAO Program of Work and Budget the overall mandate of such activities being covered by the FAO Constitution.

61. Thus, the processing of raw materials derived from agriculture which, in addition to crops, includes animal husbandry, forestry and fisheries has been part of FAO's Program of Work and Budget since FAO's inception in 1946.

The activities on industrialisation are fully integrated within the Program of Work, and are reviewed at regular intervals by FAO's Governing Body.

To be fully effective, the funds derived from a variety of sources, such as Regular Program, UNDP-SF and -TA, Funds-in-Trust, FFHC funds, etc., are allocated in the light of the overall program requirements and subject to priorities set by the recipient governments and by the FAO Conference and Council. The guidelines issued by the Governing Body of the UN Development Program are also taken into account. 62. The work is carried out by the appropriate parts of the Organisation and spread throughout Departments, Divisions, Branches and to various subject matter specialists, together comprising the Technical Department, the Department of Fisheries and the

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Department of Economic and Social Affairs, as well as other programs and units, such as the FAO/IBRD Program and the FAO/Industry Co-operative Program.

63. The integrated program also takes into account the work on the Indicative World Plan, involving co-operation throughout the Organization in order to relate the growth of agriculture, forestry and fisheries with that of industry in the context of production, processing, consumption and trade.

64. During the past few years, FAO's work as a whole has increasingly concentrated on field action programs and projects. Thus, during 1966, out of about 80 million dollars more than 55 million were devoted to action projects and the implementation of field operations, and about one-third to one-quarter of all FAO-operated UNDF-SF projects involving during 1966 around 10 million dollars, were dealing with one or another area or sector of industrial development.

65. The scope of this paper does not permit reference to the large number of operational field programs and projects which governments have entrusted to FAO. Details for the operational year 1966, however, may be found in the "Second Consolidated Report of the Industrial Development Activities of the United Nations System of Organisations", Paper ID/B/3, Addenda 2 and 3 (FAO's Activities in the Field of Industrial Development. 1966 Annual Report).

From this report it may be noted that a large number of pre-investment operational projects is of the small-scale pilot plant type as referred to in this paper. 66. Rather than dealing with too many details on types of technical services and facilities which PAO on Government request could render - which details may better be discussed during the Symposium - a short description of specific areas now follows.

FAO's Specific Role

67. FAO's role and responsibility in the field of industrial development is to assist its Member Covernments in such matters as:

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- (a) the formulation of policies and review of plans in order to accelerate industrial development based on renewable natural resources;
- (b) analysing economic, social and institutional, organisational and administrative aspects required to implement such plans, and examination of the problems affecting implementation. This includes feasibility studies, raw material assessment, compilation of data regarding relevant economic characteristics of the processing industries such as value added, import content of inputs, optimum size, possibilities for regional economic co-operation, etc.;
- (c) development of programs and projects aimed at the education and training of personnel at different levels, and in a variety of disciplines, to accelerate the rate at which qualified skills become available to implement industrial development projects;
- (d) development of specific demonstration and research projects, leading to the operation of pilot processing plants that make use of the most appropriate modern techniques and technologies as determined by the raw material concerned, taking into due account new products and marketing development, consumer preference, social habits, and other factors that require consideration in order to arrive at profitable operation;
- (c) fostering products processing investment projects through preparation of investment plans, feasibility studies and rew material assessment, etc.

Sectors of Industry

68. Sector-wise, FAO assists in the development of the following categories of industries:

(a) Food and Food Products Processing Industries, including those based on both animal and plant products.

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- (b) Industries Processing Agricultural Products other than Food (e.e.
 oction, wool, tobacco, natural fibres, hides, skins and leather,
 agricultural residues such as cereal strew, bagasse, agricultural
 by-products and waste, etc.).
- (c) Forestry and Forest Industries, including Pulp and Paper.
- (1) Fisheries Industries.
- (e) Industries for the Supply of Essential Requisites to develop Agriculture, Forestry and Fisherics.

69. Therefore, the technical services of facilities for small-scale processing industries which can be extended by FAO upon request by governments cover twide variety of industries, as indicated above. It may also be useful here to give some further information on another type of service which recently has been established.

FAO/Industry Co-operative Program

70. Following the approval of FAO Nember Governments and Hon-Governmental Organisations during the Thirteenth Sassian of the FAO Conference 1965 and subsequent to the meeting of the then FAO/Industry Relations Steering Committee held at Headquarters on 20 January, 1966, the FAO/Industry Comperative Program was established within the framework of the FFHC.

It is this Program's responsibility to maintain day-to-day contacts with interested sectors of the Organisation through an internal Working Group on VAO/ Industry Relations. Co-operation with Industry has been established through the General Committee of the FAO/Industry Co-operative Program. The General Committee, through its Chairman or on the recommendation of its Executive Committee, adviser the Director-General on the activities of the Program. Its work is based at FAO Headquarters in Rome; and direct contact is maintained with the members of the Program.

Members provide the funds necessary to maintain the work of the Program's secretariat by subscribing annually in equal shares (as determined by the General Committee) to a Freedom from Hunger Campaign Sub-Trust Fund established for this purpose. The Director-Goneral, on the advice of the Executive Committee, invites senior executives of such industrial firms as are propared to participate actively in developing FAO related industries in developing countries; these industries include: processing industries requiring materials derived from agriculture, including animal husbandry, forestry and fisheries; and industries supplying essential requisites for the development of agriculture, forestry and fisheries, such as seeds, fertilisers, insecticides and pesticides, vaccines and other animal medicements; a wide range of tools for agricultural and forestry production, tractors and auxiliary equipment and machinery and packaging materials; also equipment for fisheries, gear, boats, vessels, and for appropriately designed fishing harbours and ice plants.

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The General and Executive Committees stressed their desire not to form a closed membership group but to secure the participation of all industrialists who would contribute to the objective of the Program. This approach constitutes an indispensable condition for the fruitful association of Industry with PAO. 71. The following methods, to achieve the objectives of the Program, were suggested in the Declaration of Intent which the General Committee adopted on 28 June 1966s

- (a) to be the main but by no means the emplusive contact between FAO and Industry, and to be available for consultation with industrialists interested in investment;
- (b) to constitute a point of reference for NAO staff with regard to the development and implementation of investment projects by Industry:
- (c) to keep fully informed of FAO activities likely to be of interest to Industry;
- (d) to collect and bring to the attention of FAO the views of Industry on matters which might facilitate and expedite the implementation of investment projects;

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- (e) to seek to interest in investment projects at the appropriate
 stage, which may well be at the moment of conception, but in any
 case should be earlier rather than later, industrialists who might be
 capable of implementing or taking the lead in implementing such
 projects;
- (f)) to report to the Director-General on these activities and to respond to his recommendations.

FAO's co-operation with Industry is directed along four major lines:

- (a) to implement FAO's pre-investment field work jointly with Industry and Governments by mobilising managerial ability, scientific and technical competence and capital resources;
- (b) to assist Industry and Governments in implementing project proposals initiated by them;
- (c) to organise country reviews and missions jointly with Industry in order to clarify and, if possible, improve the climate for co-operation with foreign enterprises in developing countries, and to identify priority projects in the FAO sector as proposed by Nember Governments;
- (d) to exchange technical and economic information on development activities, and to co-operate in research, demonstration and training programs.

.It is understood that, while industrial initiatives are bound to be based on the interest and support of private business, it will be left to the government of each developing nation to decide whether, and in what form, it wishes to take advantage of these possibilities, and what guarantee it is prepared to offer for the security of foreign investment and for the efficient operation and maintenance of new industrial plants.

APPENDIX, page 1

CHARACTERISTICS OF SOME PILOT PROCESSING PLANTS

(1) Canning Plant

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	<u>A</u>	B	<u>c</u>
Capacity in kilograms/hour	50 - 100	500	5,000
Capital Costs USA\$	56 ,000-90,00 0	180-290,000	600-850,000
Labour requirements, man/years	28 - 56	42 - 100	66 - 300
As may be seen, a relatively small	capital invest	ment is suffic	ient to provide
significant levels of employment for no	n-agricultural	workers. It i	s difficult to
define precisely the labour requirement	s for various a	ises of cannin	g plants because
this figure is dependent on the nature	of the foods to	be processed,	and even more so
upon the labour costs of the area. In	case wages are	high, equipmen	t is available
which reduces the manpower requirement	so that fewer p	eople ney stil	l produce the same
output. This great flexibility in the	choice to be me	de between oap	ital invostment
and labour requirements occurs in the f	field of food pr	odusts process	ing. A number of
operations, such as weighing, cleaning,	trimming, gred	ing, sorting,	outting, slicing,
coring, etc. can be performed in an ent	iroly satisfact	ory menner by	annual labour.
On the other hand, where the situation	wa rrants its us	e, highly soph	isticated equipment
is available to carry out the functions	with only a mi	nimum amount o	f menual labour.

(2) Rice Milling

		Ð	0
Capacity in tons of paddy per hour	0.5	2	6
Plant Equipment in USAS	560-2,800	22,000-31,000	126,000-170,000
Labour Requirements, man/year	2-3	6-6 per	8w10 per

APPENDIX, page 2

(3) <u>Cassava Processing</u>

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 A
 B
 C
 D

 Capacity in tons of tubers
 0.3/8 hours
 25/24 hours
 40/24 hours
 100/24 hours

 Plant Equipment in USA\$
 8,000-10,000
 80,000-150,000
 150,000-300,000-120,000
 350,000

(Ratio: 5 tone of tubers to 1 ton of starch)

(4) Approximate Construction and Operating Costs of Flour Mills in Western Europe (1964) 1/

Grain milling capacity	Construction costs per ton milling capacity 24 hours 2/	Investment	Operating costs per ton grain milled 3/
(tons/24 hours)	(. in US\$	
up to 10 tona	19,000	190,000	30 - 40
up to 50 tons	9 ,00 0	450,000	18 - 22
up to 125 tons	6,000	750,000	13 - 17
up to 200 tons an	d over 5,000	1,000,000	11 - 14

- Sample data obtained from one of the largest European companies manufacturing grain and rice wills and feed mixing plants.
- 2/ Cost without building silos and power plant.

(5) Canning/Bottling of Fruits and Vegetables

	Scale of Proce	ssing Manufactu	ring Febility
	"Small"	"Medium"	"Large"
Fixed Capital Requirements	145,000 US\$	400,000 US\$	2,000,000 US\$
Norking Capital Requirements	75,000 US\$	150,000 US\$	700,000 US\$
Sales ex factory per working year	200,000 US\$	600,000 US\$	2,750,000 US\$
Period of production served by Working Capital	60 days	60 days	45 days
lverage period of production per year	100 days	150 days	250 days
Direct labour, average number of workers	40	60	170
Rew material input, "ross	700 tons	1750 tons	7000 tons
Finished goods output, net	150 tons	400 tons	1800 tons

(6) Coffee Processing

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Processing Nethod	Capacity of plant in lbs. of dry coffee per day	Total cost of plant and building UBAS	Nanpower required	
Small-scale processing	50	56	3	
Co-operative dry processing	720	4,500	8	
Co-operative wet processing	1800	5,600	12	
Nodern wet method coffee processing	9000	56,000	20	

Estimated World Production of Conserved Food

1938	 	 		 6,550,000	tone
1948	 	 		 .10,140,000	**
1953	 	 		 .12,670,000	
1965	 	 	•••••	 .20,000,000	**

Deep Freese Industry U.S.A.

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1938		120,000	tons
19%6	***************************************	2,350,000	

Committee Prop. Proce United King

1946	***************************************	
1959	***************************************	•

Committion Deep France Hetherla

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1938	*****	DA1	
1958	***************************************	6,500	tops

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