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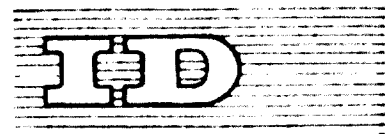
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STAGES OF PROJECT PREPARATION <sup>1/</sup>

Introductory Study

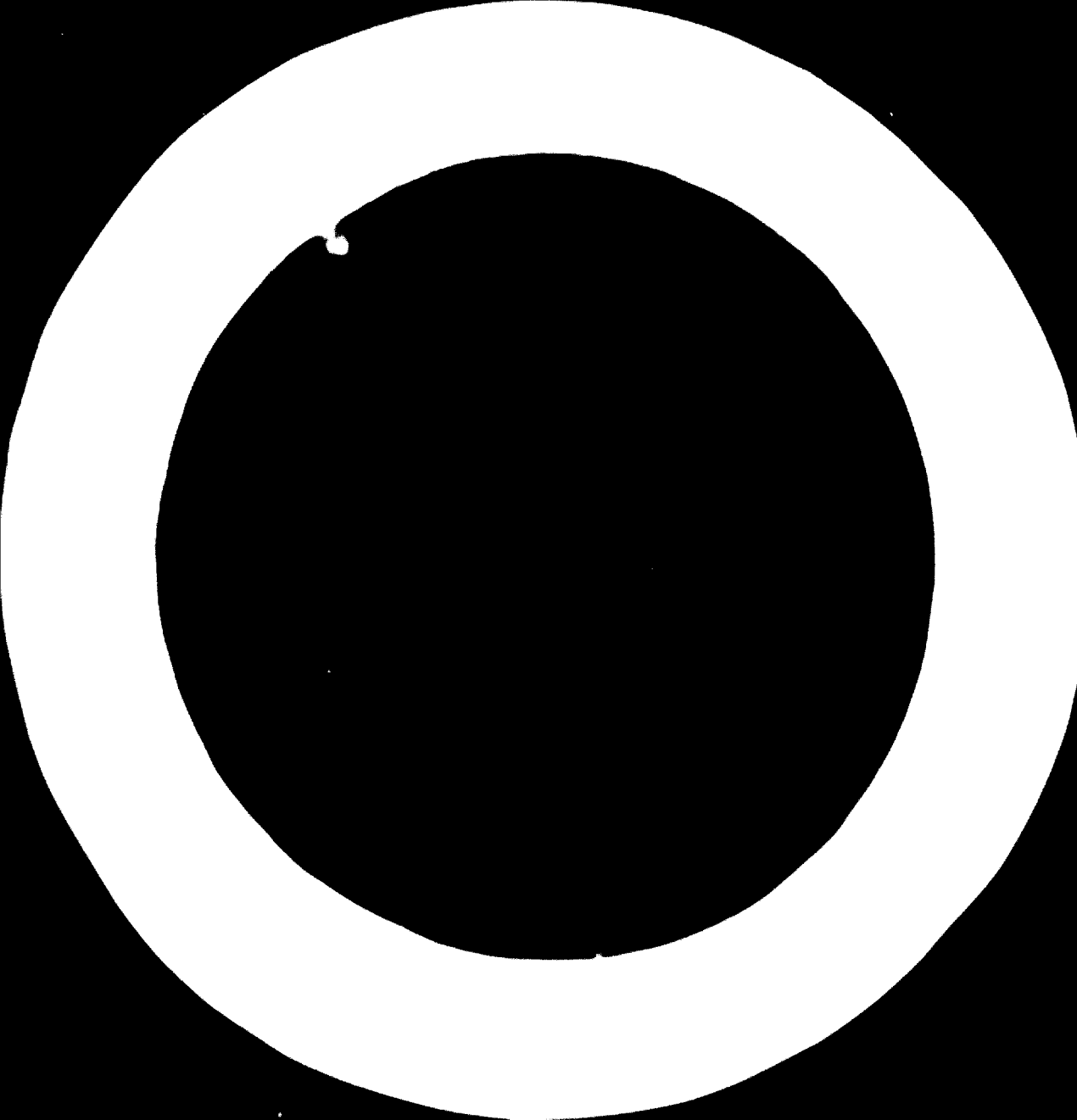
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## Abstract

It is generally recognized that the preparation of an industrial project is a complex process which passes through many stages, at each of which decisions have to be made by various experts interested in the project. In this report, the author, by listing the subject, inter-linked stages of the process, has endeavored to give a general definition of the entire concept. In this regard, the author has also mentioned the following stages of a project:

1. to provide a description of a project involving a definite and well-defined area, and the area from which to select and determine industrial opportunities in the implementation of projects. Every stage and sub-stage of the decision-making process should be described.
2. definition of the external scope and content of the supporting documents (report, related, etc.) needed at each stage of the process. The implementation phase does not have to be elaborated in detail.
3. information and data required to formulate the documents related to it, para 2. The implementation phase does not have to be elaborated in detail."

Accordingly, the clock scheme has been elaborated to show how the project preparation process has been broken down into discrete stages for the purpose of this study. An explanation of, and comments on, the clock scheme are given in Chapter III. The scope and content of the "supporting documents" and the informational requirements for each stage of the process are treated in Chapter IV. Although the general scope of this study, the first results have been given only in rather general terms, a more detailed description would require a higher degree of specification with regard to the branch of industrial sector, the size of the project, etc. Moreover, such an analysis could only be carried out in co-operation with a whole team of the relevant (technological, construction, business, industrial, marketing and management experts), who are acquainted with the relevant technical parameters of the project.

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Finally, it should be noted that the definitions and systems suggested in this study are not intended to reflect current practises in any one country; however, it is impossible for any author to free himself from his own experience. Therefore, it is hoped that this study will be considered as a modest attempt to contribute to the general development of planning and project preparation methodologies in the developing countries and not as a certain prescription for an absolute truth.

## II. Basic Approach

This was prepared with reference to the following general principles:

1. An industrial project has a variety of impacts on the economic and social structure of the specific place, the region and the country wherein it is located. To this end, it is clear that industrial projects do not just "occur" in isolation, but rather have an entire constellation of cause and effect relationships with a number of persons and institutions. In theoretical terms, this number may be extremely large; however, in practical terms there are four principle "subjects" which potentially play a key, formative role in the realization of any given industrial project, namely:

- a) the investor
- b) the financing institution
- c) the central governmental authority
- d) the local authority

Each of these has its own unique, special interest in the project and accordingly has its own set of criteria for the evaluation of the project. The bank which provides credit for the project is primarily interested in the pay-back period, thus, it will focus its attention on justifying the financial profitability of the project to ensure that funds will exist to pay back the creditor with interest. The central governmental authority, on the other hand, regards the project from the vantage of the over-all national plan and policies, in conformity with the regional policy and/or in other benefits to the country which the project might generate. The local (community) authority, for its part, is interested in the impact of the project on employment and the day-to-day movements of manpower and materials, in changes of urban structure, civil engineering, housing and other infrastructural expenditures as necessitated by the project, in water and air pollution, etc.

The investor is in perhaps the most clearly specified position of all; he has his own interest but at the same time must be able to envisage and take into account the interests of the other subjects because only thus can he truly prepare for the project to materialize.

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Similarly, all the changes and amendments initiated by the other subjects must be checked with regard to their effect on the investor's basic interest in creating a profitable project. Thus, project preparation must be viewed as an iterative process with both forward and backward linkages.

2. With reference to the above remarks concerning the various "subjects" concerned with project preparation, a clear warning should be sounded to avoid possible confusion of organizational with functional roles. For example, the central governmental authority may function in its own right as the investor, and as the financial institution. Thus, it is the functional, and not the organizational, position which is important for our study. On the basis of this understanding, it should be understood that the functions of the investor do not necessarily have to be performed by an actual "investor", per se. That is, there may be a "shadow investor", e.g., a government in the first stages of project preparation or a consulting or research institution which studies and formulates the parameters of the project. In fact, it is envisaged within this study that most projects will be prepared by such organizations, since our experience shows that most individual investors—with the exception of a few big enterprises—do not possess sufficient technical skill to carry out all necessary studies and to organize the whole process of project preparation.

3. The preparation of an industrial project is a time-consuming and sometimes costly process. In order to minimize the time and costs involved, the flow of decisions has to be organized properly so as to make it possible, and/or necessary, for the "subjects" to step into the "game" at the proper time. This study, therefore, had laid out an "ideal" case in which all the subjects take an active part and assume their responsibility or share. In practice, that is, of course, often not the case. For example, the government administration may be unaware of the importance of macro-location aspects and, therefore, the Regional (Macro-location) Economic Study may be left out.<sup>1/</sup>

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<sup>1/</sup> However, it is advisable to undertake such a study, even if it is not required for official reasons; the study may reveal facts important for the investor. Additionally, the position of the administration may be changed in the future.



The lay-out is "maximal" in another respect, too. It was the intention of the author to lay out the project preparation process in its most complete form. It is evident that in the case of smaller projects or of projects involving simple technologies, some of the activities of the project preparation process might be carried out on a limited scale or could be left out altogether. Thus, the study is an effort to provide the reader with a concept, rather than with a "made-to-order" instruction book for a given industrial project.

### III. Description of the Sequence of Activities and Decisions in the Process of Project Preparation

This part of the study deals with the sequence of activities and decisions as expressed in block schemes No. 3 and No. 4. The activities themselves are described only in as much detail as is required to enable the reader to understand the block schemes. A more detailed description of the various activities is the subject of Chapter IV.

In order to facilitate a reading of the block scheme, we should point out that:

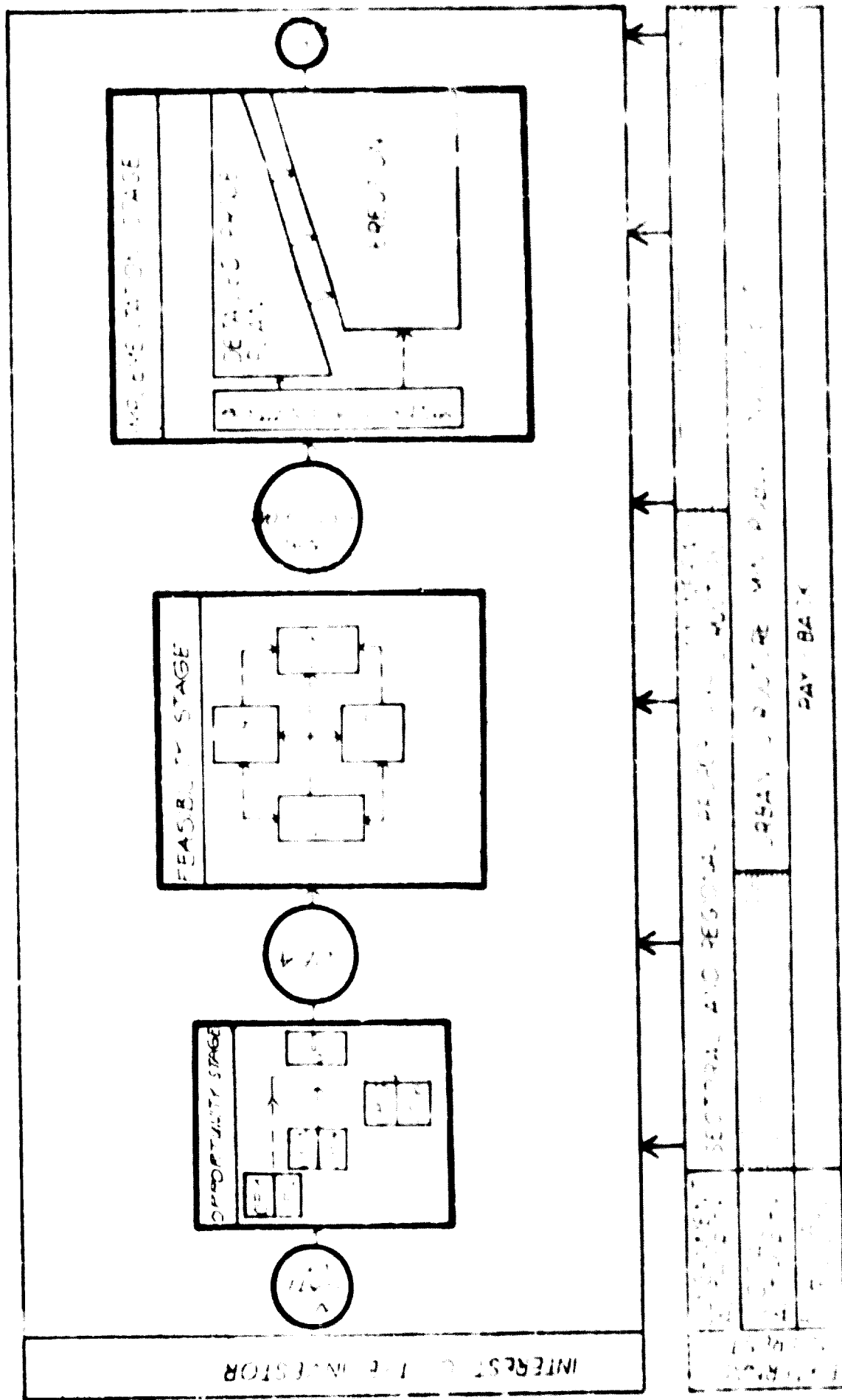
1. As should be clear from the block scheme, there are backward linkages from all activities to the shadow investor. In order not to break the continuity of the process, it is necessary that all partial results, evaluations and variants are confronted with the Project Idea.

2. In the feasibility stage the backward linkages go to "Shadow Investor 2" block. The following two blocks ("Are factors outside of F-stage involved?", "Are factors within F-stage involved?") are auxiliary; they should help identify reasons for which the process was interrupted.

Scheme No. 1 (General Scheme of Stages of Project Preparation) illustrates the whole process broken down into three basic stages; each stage has its own set of functions. The Opportunity Stage should identify the Project Idea, that is the goal and basic parameters of investment. It should also entail a testing of whether or not the Project Idea is sufficiently promising to justify more detailed consideration. The Feasibility Stage should involve a consideration of the project alternatives, viz capacity, technology, location, etc., and subsequently define the "best" variant. Essentially, this phase involves gathering information to provide a basis for making a decision as to the project's implementation. The Implementation Stage follows from the final decision about the erection. During this stage the implementation programme has to be prepared, a detailed project plan elaborated, the plant erected and run-in. It is imperative that activities be tightly co-ordinated in order to avoid unnecessary delays.

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STAGES OF PROJECT PREPARATION — GENERAL SCHEME





defined cases, certain steps have been completed previously; these should always be omitted from the sequence (Situation 2-1').

In the situation 2-1' the shadow investor faces the problem of how to convert an impulse into an idea. As very often happens, much of the required information on economic and social factors in the country or region is not readily available. In this case the shadow investor must decide first toward which industrial branches he should direct his attention. In this case we believe that a method which we refer to as "analogical situation analysis" should be applied. It calls for the following activities:

- CP-1 Survey of existing economic factors - existing industrial capacities and output, market, available raw materials, human and financial resources, etc.
- CP-2 Survey and inventory of industrial activities which developed under analogical conditions in other countries<sup>1/</sup> - (sense, strictly referred to as "analogical cases").

The activities grouped under CP-1 should be presented in separate documents. CP-1 is a survey of the country; CP-2 represents a data bank of analogical situations. The production and requisite up-dating of the data bank is an extensive and expensive effort. It can be replaced by applying the knowledge and experience of a team of experts specialized in individual industrial branches; however, the experience and knowledge of even the largest and most broadly skilled such groups is, perforce necessity, limited; thus, there is a real risk that certain promising opportunities may be missed as a result of relying on the expert group approach. It is, therefore, felt that it is essential that a data bank approach be used to provide the means, in the first phase, for discovering the opportunities;

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<sup>1/</sup> The on-going development of technology and the changes in technical and economic parameters evolved by it may open new fields in addition to the existing ones. It is, therefore, desirable that future effects of technology development are estimated and confronted with the existing factors.

it is at a later stage of evaluating the opportunities that the specialists with their creative, individual approaches should enter the picture.

The confrontation (or critical comparison of the findings) of OP-1 and OP-2 may not in itself be sufficient to provide a satisfactory basis for formulating a detailed investment idea for several reasons. First, there may be too many variants of possible projects. Secondly, the future conditions under which a given plant is to be put into operation might well have a very significant impact upon the production; they should, therefore, be studied in more detail. Accordingly, this calls for the preparation of the following documents:

OP-3 Projections of economic structure, which consider and should reveal both possible and expected changes of physical location for the relevant industrial branches,

OP-4 Projections of urbanistic structure, which should reveal the trends of settlement and estimate the future development of both social and economic infra-structure.

A further definition of the situation may be achieved by means of preparing the following documents:

OP-5 Analysis of the techno-economic essentials of specific industrial branches, which also include an evaluation of current fixed capital assets, estimates of the effects of probably technological change and estimates of the future demand for products of the branch.

OP-6 Regional Plan, which projects the techno-economic analysis (OP-5), makes it possible to confront the idea with the probably regional conditions, and to evaluate the network of possible cost and benefit effects viz the region.

It should be emphasized here that OP-3, OP-4, OP-5 and OP-6 are not integral parts of the project preparation process, rather, they are activities which are normally carried out under the leadership of sectoral and regional planning. In many countries, they are not currently being carried out and yet, somehow, industrial projects are still being prepared. We have introduced them into the project preparation process primarily because

of our strong belief that a development project should be viewed in terms of the general trends, strategy and planning environment in its operating environment, and that such basic analysis should be undertaken from the very beginning of the project preparation process.

Although the above mentioned requirements will be subject to the idea of examination from several social and economic aspects, they themselves do not form an integral part of the present study. It is in the Opportunity Study which represents the first and specific project document.

CP-7 The Opportunity Study should summarize the results and conclusions of the partial studies. The report should be a preliminary statement which have been undertaken, the further need for the development of an Opportunity Study.

As has been mentioned, the end result of the material in the form of project variants in the development stage should be the recommendation of a "best" project variant, the Project Idea. If the idea proves worthy of further study, a potential investor should be located. When a potential investor is found, a first inquiry should be made with the financing institution to investigate the general conditions of the loan and the investment conditions of the project, and preliminary conditions of the terms would be. Only when a Call for Tenders to undertake the feasibility study (CP-3) be prepared. The investment intention should be attached to the Call for Tenders and should also contain the Project Idea pointing out whenever aspects of the project will deserve special attention in the feasibility stage.

#### B. Feasibility Stage

With the exception of certain small-scale industrial projects, the Project Idea can not by itself serve to provide adequate guidance for the preparation of the project. The Project Idea provides no more than a first-hand impression of the project and its basic parameters. Clearly, the technical and economic feasibility of the idea must be carefully checked and evaluated before a final decision can be taken to implement the project. The risk of recovering investment and interest during the course of the implementation phase, with errors which might well lower





The Technical Element "Solution" may, of course, be located in a region. Therefore, with the appropriate site and the more general regional application of that site, some studies to be considered in studies E-1 and E-2, will be required to reach the feasibility stage. The purpose of these studies is:

- they require a technical check of the implications of locating a plant at a given site;
- they provide a preliminary notion of the location upon the project and are used to provide a preliminary estimate of the support and follow-up investment which will be required to support the project in terms of power, infrastructure, etc., and finally to estimate the rate of total investment and the total costs for this period in the Technical Element "Solution";
- they permit a preliminary selection, evaluation and optimization of the site at both of the investor and of the Country, and the site area;
- they provide a first indication for subsequent planning of the infrastructure.

If none of the above studies E-4 and E-5 will have to be optimized, first separately and then jointly, then a "Location Solution" can be finalized.

After all the above mentioned studies have been completed, the final determination of the final location given by each site can be made, resulting in the "Comprehensive Solution".

Study E-6, the Comprehensive Solution, can be worked out in such a way that the final location, viz. project implementation, can be made and justified subsequently. It should enumerate all variants of the Comprehensive Solution, explain their respective advantages and drawbacks and define in detail the recommended choice. As the recommended variant will require extensive arrangements, it is recommended to try out the documentation in three parts:

- a) for the investor's authority - the scope and format are normally prescribed;
- b) for the local authority - type, format and content, etc.,
- c) for the bank - the format and content are prescribed by the bank.

With the preparation of the Comprehensive Solution the feasibility stage is complete. The final decision about project implementation can now be taken. It should be emphasized, however, that project implementation does not involve just a simple decision made by the investor, rather it consists of a network of decisions by all parties involved, including banks, Government and community.

The investor has next to locate suppliers of equipment and construction services and then to call for offers. This activity differs from the previous ones: here the investor actually enters the market. The investment costs calculated in the previous studies are now compared with the actual price of the equipment, construction services, land reclamation, etc. The offers have to be evaluated carefully since they may change the whole picture substantially. Even if the technical parameters are adhered to, a change may occur due to:

- a) higher prices,
- b) longer delivery time, etc.

Any such change may result in a decrease in the efficiency or benefits such that the project has to be discontinued.

If the parameters of the offers are acceptable, final investment costs can then be calculated and negotiations with the bank about the financing conditions may start.

Simultaneously, the investor may have to secure Government licenses as well as the final approval of the community (the construction office) as far as location, construction and the technical solution are concerned.

All these activities and decisions must be checked with the investor; all such changes in the project are to be evaluated viz the relevant parameters of the Comprehensive Solution or with F-1 - F-5 respectively.

Only at this stage can a definite "yes" or "no" be given by the investor. With this decision all phases of project preparation are "frozen"; the implementation phase then follows.

### C. Implementation Stage

The implementation stage is described in a general way only in the block scheme. It can be divided into three sub-stages: preparation of Implementation Programme, of the Technical Plan and the erection of the plant (and follow-up activities). We are not concerned with the third sub-stage here.

As far as the second is concerned, the activities and decisions at this point are basically of a technical nature only; no fundamental changes in the technical and economic parameters of the project should be envisaged. In fact, the detailed project plan should elaborate the final variant of the feasibility stage and the others into blueprints, drawings, implementation plans and charts, etc. Possibility of new variants viz products, capacity, technology, location, etc. should be excluded.

All activities in the implementation stage should be strictly coordinated in order to minimize unnecessary construction and start-up delays.

Therefore, it is essential to work out a fully detailed implementation programme at the beginning of the implementation stage.

#### IV. Scope and Contents of Activities at each Individual Stage of the Preparation Process

In this chapter we set out to show in detail what are the contents of each individual stage in the project preparation process. Chapter III can be thought of as concentrating on the flow aspects of project preparation. In Chapter IV we are primarily concerned with examining the stock aspects of each of the indicated stages of the process.

##### 1. Opportunity Stage

###### OP-1 Survey of existing economic factors (indigenous data)

The purpose of the study which makes up this phase of the preparation process is to take stock of and review the available surveys, research and data and the economic environment of the project, updating those which are out of date and supplementing those as required. The primary objects of the survey are to determine:

- 1.1. the quantity and quality of available raw materials,
- 1.2. the actual and potential stocks of human resources,
- 1.3. present and expected industrial capacities, with their chief features,
- 1.4. the market, broken down into major groups with price data,
- 1.5. the financial resources available and possibilities and problems involved in their mobilisation,
- 1.6. the infra-structure, as according to the probable demands of the project.

The scope of the additional activities to be undertaken can be defined only once the initial inventory has been completed. Both surveys of raw materials and demographic surveys are normally expensive operations and should be undertaken only if previous surveys are judged insufficient or out of date. On the other hand, surveys of existing industrial capacities have to be up-dated periodically and market studies must be of recent date.

###### OP-2 Survey and inventory of "logical" Data (project programming information)

As noted in Chapter III, appropriate project programming information of a reference variety can be made available in two ways:

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- a) by a data bank containing basic information on key parameters of existing (and/or planned) industrial establishments,
- b) by involving many specialized industrial experts and drawing on their knowledge and experience in projecting, constructing and following up particular projects.<sup>1/</sup>

The minimum scope of data to be stocked in this phase should detail:

- 2.1. identification
- 2.2. output
  - product mix
  - capacity (planned and actual)
- 2.3. Financial parameters
  - fixed assets    equipment
  - construction
  - working capital
  - running-in costs
  - operating costs
  - profits, etc.
- 2.4. technical parameters and conditions
  - inputs (raw materials, water, energy, etc.)
  - major equipment
  - construction
  - number and qualifications of manpower
  - site requirements (area, communications, water, energy, etc.)

If the data bank option should be pursued, this will enable direct and easy access to the data needed; in this case, the registers should be organized both horizontally (by industries) and vertically (by conditions).

In Block Scheme No. 2 the stage wherein data on the existing structure are confronted with "analogical" data is described as being part of OP-2. It will be seen that the logic of the block scheme makes this necessary, with the confrontation proceeding successively, step by step.

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<sup>1/</sup>It may be noted that UNIDO's Profiles of Manufacturing Establishments or Extracts of Pre-Feasibility Studies, which summarize industrial "experiences" which are felt to have transfer utility are intended to supplement any such local data banks.

### OP-3 Projection of Economic Structure

Generally, it is reasonable to project for 10-15 years; the exact period can vary considerably depending in part on the "life expectancy" of the project. It is desirable to estimate the development of all related key economic factors, to project demographic, social and technological trends as well as to estimate the degree of implementation of the various economic plans. At this stage these projections should be of a general nature only, estimating the relative proportions of the primary, secondary and tertiary sectors and projecting data on the decisive industries. Most important from industry's point of view is the evaluation of possible future combinations of industrial branches and an indication of the nature and size of **probable** future industrial complexes.

These projections are of two sorts: analytical projections are undertaken to evaluate the probable new material basis, future industrial capacities, demographic development, purchasing power and demand patterns as well as trends in primary, secondary and tertiary sectors. These analytical projections may also serve to check investment ideas derived as the result of a "first stage confrontation" of the results of OP-1 with those of OP-2.

On the other hand, normative projections must also be carried out to estimate the probable (hoped for) effects of government policy, particularly as it will affect the most important industrial branches. The technique of "optimization" of future economic structures are less than perfect; analysis of present inter-industry relations may help but a fully satisfactory and reliable methodology for reaching future optimums still has yet to be worked out. In countries which resort to long-term economic planning all such plans should also be considered.

It should be pointed out that these are subject to considerable variations. An invertible solution can be worked out only at the level of the regional plan (after urbanistic and other related structures have been incorporated into the overall evaluation).

### OP-4 Projection of urbanistic structures

The function of this "document" is to forecast the probable settlement structure. Major urban complexes have to be defined according to their geographic, infrastructural and internal conditions; an urban complex should be oriented to obtain harmony in production, housing, recreation, transport, etc.

Though the urban "plan" is a multi-purpose document, it is useful for industry planning, too. Project ideas can now be checked in terms of location requirements.

The methodology of these projects has been elaborated in many studies and countries, it is felt that there is no need to describe it here.

OP-5 Analysis of the techno-economic potentials of specific industrial branches

The purpose of this study is to find the most suitable technological alternative of technology development and to lay out a development programme for the branch in question. The study should include the following steps:

- 5.1. preliminary determination of products to be produced
- 5.2. market research
- 5.3. evaluation of 5.1. and 5.2. and elaboration of the future production programme
- 5.4. screening and evaluation of applicable technologies
- 5.5. evaluation of existing capacities of each and of the possible technological innovations therein
- 5.6. determination of optimal product mix and scale of production of the new establishments
- 5.6' evaluation of technical and economic feasibility of multi-plant industrial co-operation
- 5.7. allocation of the production programme among establishments (or projects) in particular regions

(or alternatively)

Elaboration of the techno-economic analysis is a complex planning activity calling for a team of highly qualified experts.

In instances where several projects are worked out simultaneously for different industrial branches, a careful balancing and evaluation of inter-industry relations among the branches should take place.

OP-6 Regional plan

The regional plan is the most appropriate basis for the overall formulation of the investment idea, since it should take into account both the economic and geographic structure. If properly inter-linked, they should simulate the future "system" of the region.

The methodology of establishing a regional industrial plan will not be discussed here. It should be noted, however, that there are (roughly) two ways of formulating a regional industrial plan:

- (a) the development potentials of specific industrial branches (OP-5) are analyzed, taking into full account the macro-location element of the industrial regional plan may be established by merging the macro-location elements.
- (b) the regional industrial plan is prepared independently on OP-5; it is based on straight forward projections of economic structure (OP-3) and urban structure (OP-4). The branch analysis and the regional industrial plans are confronted only after each has been formulated separately.

The former alternative is, technically, the more difficult and hence the latter has been more frequently applied in the past. However, it should be noted that in the latter case the plan as such consists more of general principles and guidelines than of clearly defined, closely integrated targets. Thus, the procedure is probably more helpful in checking on the desirability of a given project idea than in initiating a project.

OP-7 Opportunity Study

The studies carried out in stages OP-1 - OP-6 are closely related, but they normally are carried out separately. In rather simple conditions the confrontation of OP-1 with OP-2 may provide sufficient basis for generating the investment idea. Although all the studies are independent from one another, they are related to one another and to the Opportunity Study as well (see Scheme No. 4).

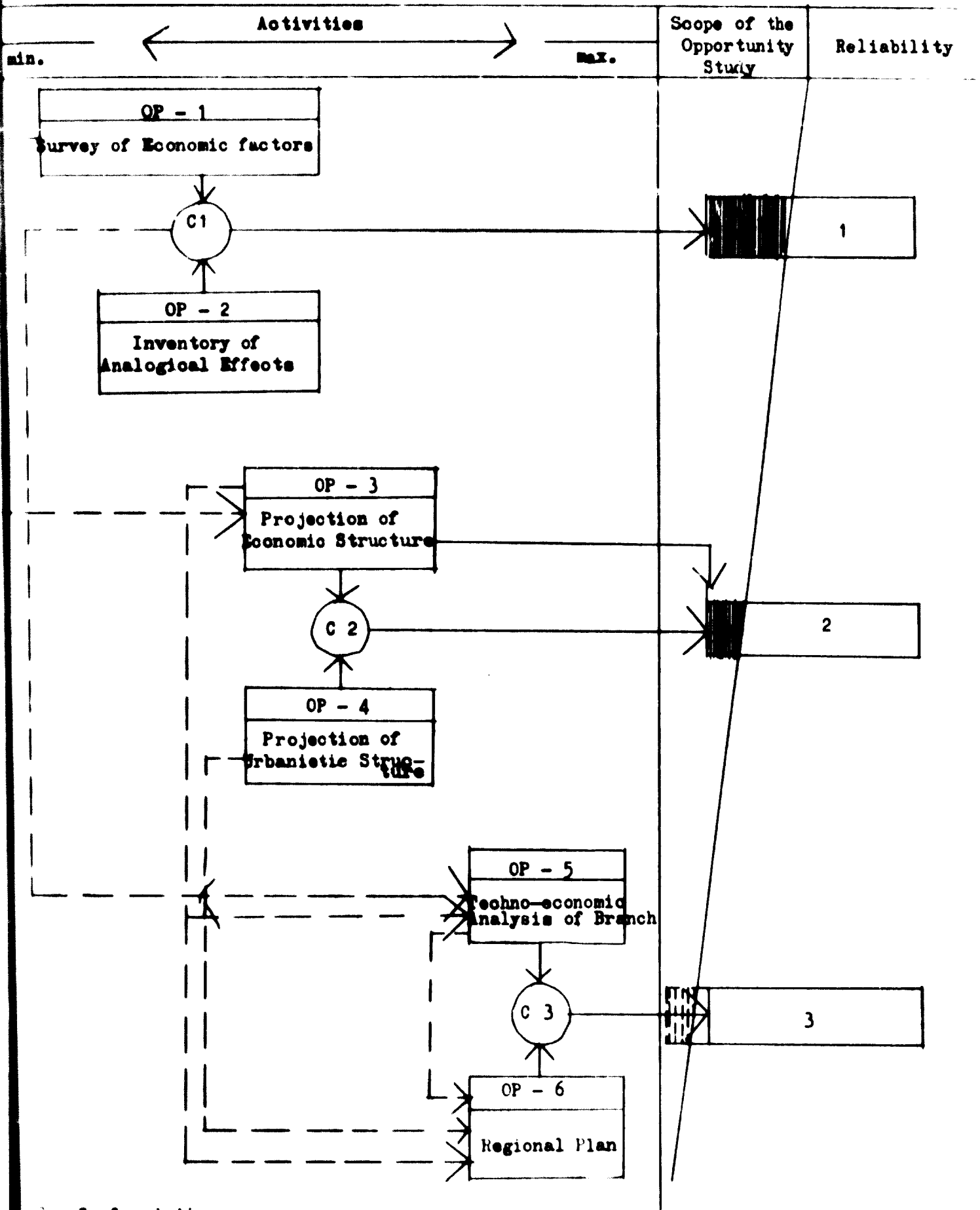
The Opportunity Study summarizes the results and conclusions of the partial studies. The more detailed the preliminary studies which have been undertaken, the smaller need be the scope of the Opportunity Study itself.

The Opportunity Study should have two parts: first a complete discussion and evaluation of all possible alternatives, and then the final formulation of the Project Idea. In the first part all possible product, capacity, technology and location alternatives should be mentioned and their priorities indicated. The best alternatives should then be described in full detail as the Project Idea.



Inter-relation of Studies  
Made During the Opportunity Stage

Scheme No. 4



C - Confrontation

The Project Idea should define the goal of the investment and the basic parameters of the project:

1. product to be produced, tentative specifications;
2. estimated market, tentative capacity;
3. raw materials to be used, alternative technologies;
4. location;
5. financial evaluation.

The definition should not exclude examination of other alternatives in product mix, technologies or location. However, the more precise the definition of the Idea, the more simple the feasibility stage which follows.

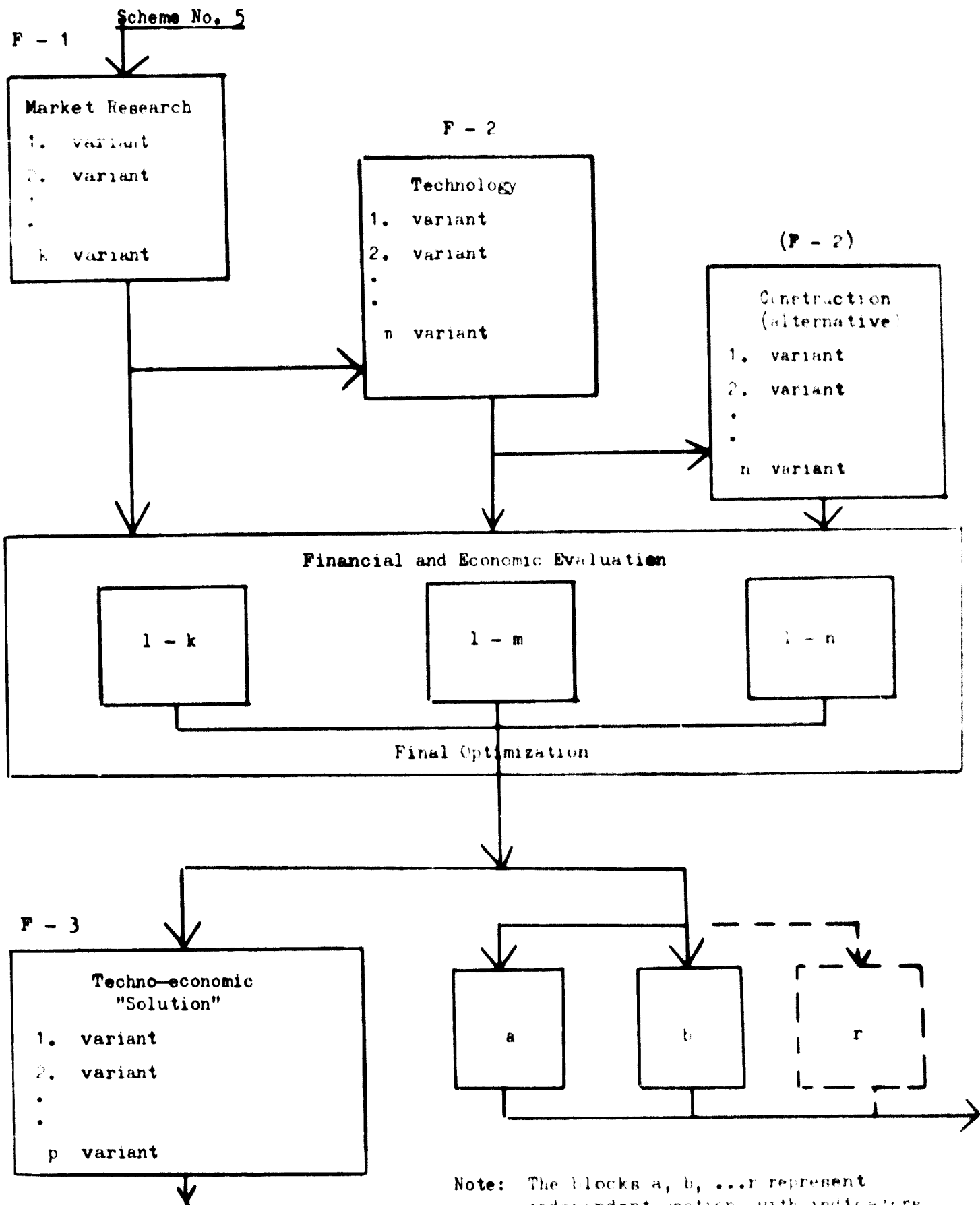
#### OP-8 Call for Tenders and the Investment Intention

The "Call for Tenders" to perform certain consulting and engineering services (such as undertaking a feasibility study) consists of two parts: first, to define the scope of the work to be done and then to spell out the conditions under which such work should be done.

The more precise the description of the work to be done, the more accurate the offer. Therefore, it is recommended that the Investment Intention be formulated in detail as a preliminary to the Call. The Investment Intention should consist of the Project Idea (or the most important data from it), with an indication as to which aspects of the Idea should receive special attention.

Then it is left to describe the sequence and scope of the services to be performed, time of completion, ways of reporting and follow-up, regulations to be adhered to, principles of remuneration, etc.

Inter-relation of F-1, F-2 and F-3



Note: The blocks a, b, ...r represent independent sections with indicators and parameters to be used for F-4, F-5 and F-6.

#### **F.4. Regional (Micro-Location) Economic Study**

The Regional (Micro-Location) Economic Study represents the first spatial or general location study. The scope of the activities undertaken at this stage will depend on the availability of a formal regional plan and the availability of policy regulations. If both are available, the study may include the following:

- confirming the basic economic solution (i.e.) with the regional plan which will involve calculation of the positive and negative aspects of the project upon the region;
- examining very early the impact of policy regulations upon the project and the region.

On the basis of the above, several, potentially attractive micro-regions of possible location are defined and generated investments are calculated and results estimated as a result. Then, the best (micro-region) location alternative is selected.

If there is no regional plan and no regional policy regulations, the study must be designed so as to facilitate the identification of the most suitable region and, consequently, to evaluate the impact of the project upon the environment. In the latter case the study should analyze:

- 4.1. the demands for natural resources (manpower, transport, energy, etc.)
- 4.2. demographic characteristics of the regions considered,
- 4.3. natural conditions and infrastructure,
- 4.4. the existing industrial structure in the alternative regions considered as well as the possibility of territorial concentration of industrial branches; the requirements will be to:
- 4.5. selection of those micro-region best fulfilling the project location requirements and restriction of the availability of the infrastructure, and finally
- 4.6. the comparison of the several potential micro-regions and selection of the best alternative.

It may prove rather difficult to express the benefit of the project in figures alone. Occasionally, this can be enumerated only by means of a general qualitative judgement.<sup>1/</sup>

The recommendations contained in the regional study should be passed on to the appropriate government authority, so that all comments can be considered in the final version of the study.

The "outputs" of the regional economic study are, of course, the "inputs" of the location study, specifically, data on the following subjects are taken from the regional study:

- the micro-region(s)
- the population (engaged in economic activities, qualification, etc.)
- infra-structure

#### F.5. Location Study

The location study draws on the results and findings of the regional study and looks into more detailed aspects of location. The purpose of the location study is to analyze the micro-region and to select the particular site which would call for minimum additional direct investment (land reclamation, etc.) and indirect investment (housing, communications, etc.) Two groups of problems are studied separately:

- a) techno-economic conditions of the area
- b) urban conditions

For a) the evaluation of the techno-economic conditions of the area, it will be necessary to have precise information on:

- 5.1. mapping of the area (according to F.2.)
- 5.2. geographic and civil engineering conditions
- 5.3. (necessary leveling, seismography)  
legal aspects (ownership, prices)
- 5.4. transport conditions (road, railway and water transport network)
- 5.5. water supply system (sources of industrial and drinking water, waste water, etc.)

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<sup>1/</sup> Regional study may, sometimes, be the impulse for elaborating a regional plan. Then, however, the project preparation should go on without waiting completion of the regional plan.

- 5.6. energy network (electricity, gas, fuel, etc.)
- 5.7. protection of environment (waste treatment, air and water pollution, noise regulations, green areas protection, etc.)
- 5.8. the investment necessary

For b) the evaluation of the urban conditions requires information on:

- 5.9. generated investment in housing
- 5.10. additional investment to be required in tertiary sector (schools, shops, medical services)
- 5.11. additional technical facilities (drainage, energy network, etc.)

On the basis of the above studies, the sites are selected and priorities determined. The conclusions and recommendations of this study should be communicated to the local authority; this is particularly necessary if further investments in public utilities is required by the project.

It should be noted that in case of rather simple projects, the studies F.4. and F.5. can be merged into one "location study".

#### F.6. Comprehensive Solution. (Complete feasibility study)

As described in Chapter III, the Comprehensive Solution represents the final project document, the basic parameters of which should not be changed once the decision about implementation has been made. The final decision, which is supported by offers, by the selection of (foreign) technical partners (suppliers of equipment or know-how), by the tendering of credit by the bank and, by the approval of the local authority, should not be exposed to arbitrary changes. If any change is thus imposed, the cost increase should be borne by the party requesting the change.

The Comprehensive Solution is the final result of sub-optimization arrived at in the previous studies. Methodologies and techniques of overall optimization are among the most complicated activities to be undertaken, requiring as they do the assignment of weights to each particular criteria. The document should be presented in such a way as to make the Yes-No decision possible.

This ultimate document should thus consist of:

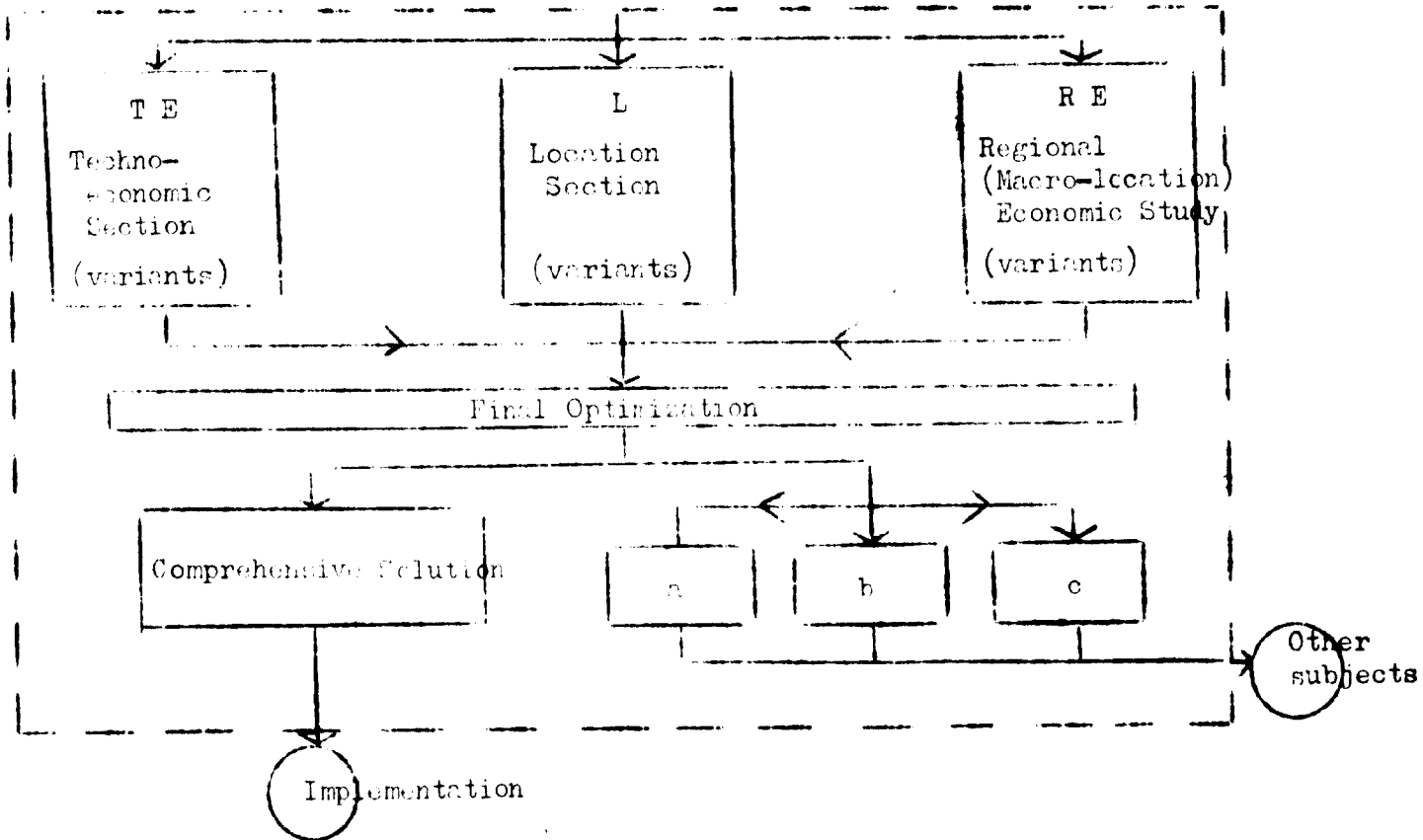
1. a techno-economic section, enumerating and describing (briefly) all variants considered in F.3. and describing in more detail the particular variant recommended,
2. the original financial analysis enumerating the variants of F.4. with subsidies and tax and other incentives envisaged,
3. the locational study describing the variants of F.5. with the position of the local authorities.

The final optimization is a complicated process; the result does not have to be identical with the best variants which appeared in any of the previous steps.

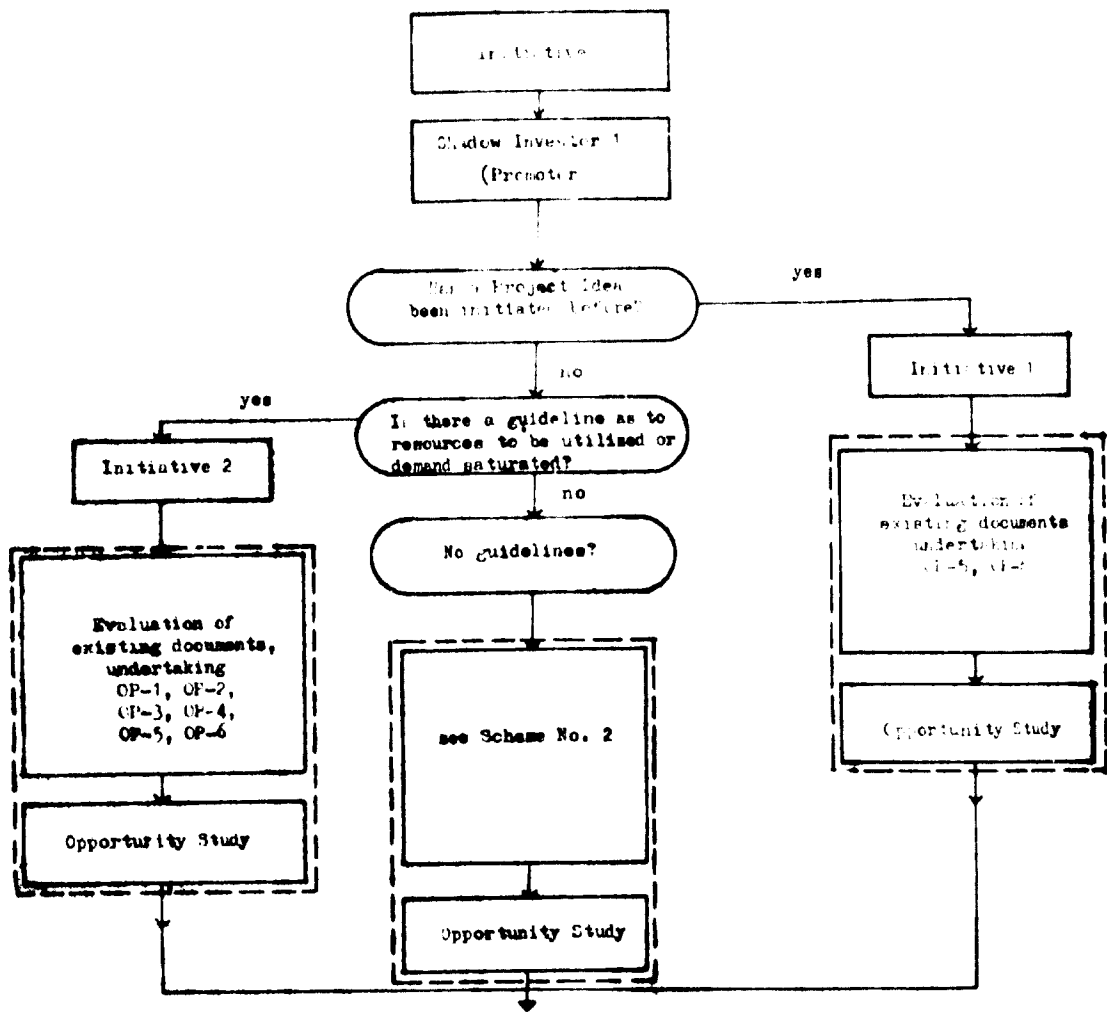
The result of the final optimization should be presented as follows:

4. a comprehensive and detailed description of the final version (text, tables, charts, etc.) with summaries for the decision-makers
5. separated extract for submission to the various bodies involved in the decision-making process, i.e.:
  - a) the government authority (sometimes specified; usually consists of information on the various economic and social aspects of the project, about financing and about transfer of technology, etc.)
  - b) the financial authority (specified by most banks; usually consists of information about financial performance of the project, financial standing of the investor, guarantees by the supplier of the equipment, etc.)
  - c) the local authority (information concerning the site, the compliance with health and other regulations, the additional investment to be undertaken by the public sector, mainly infra-structural, etc.).

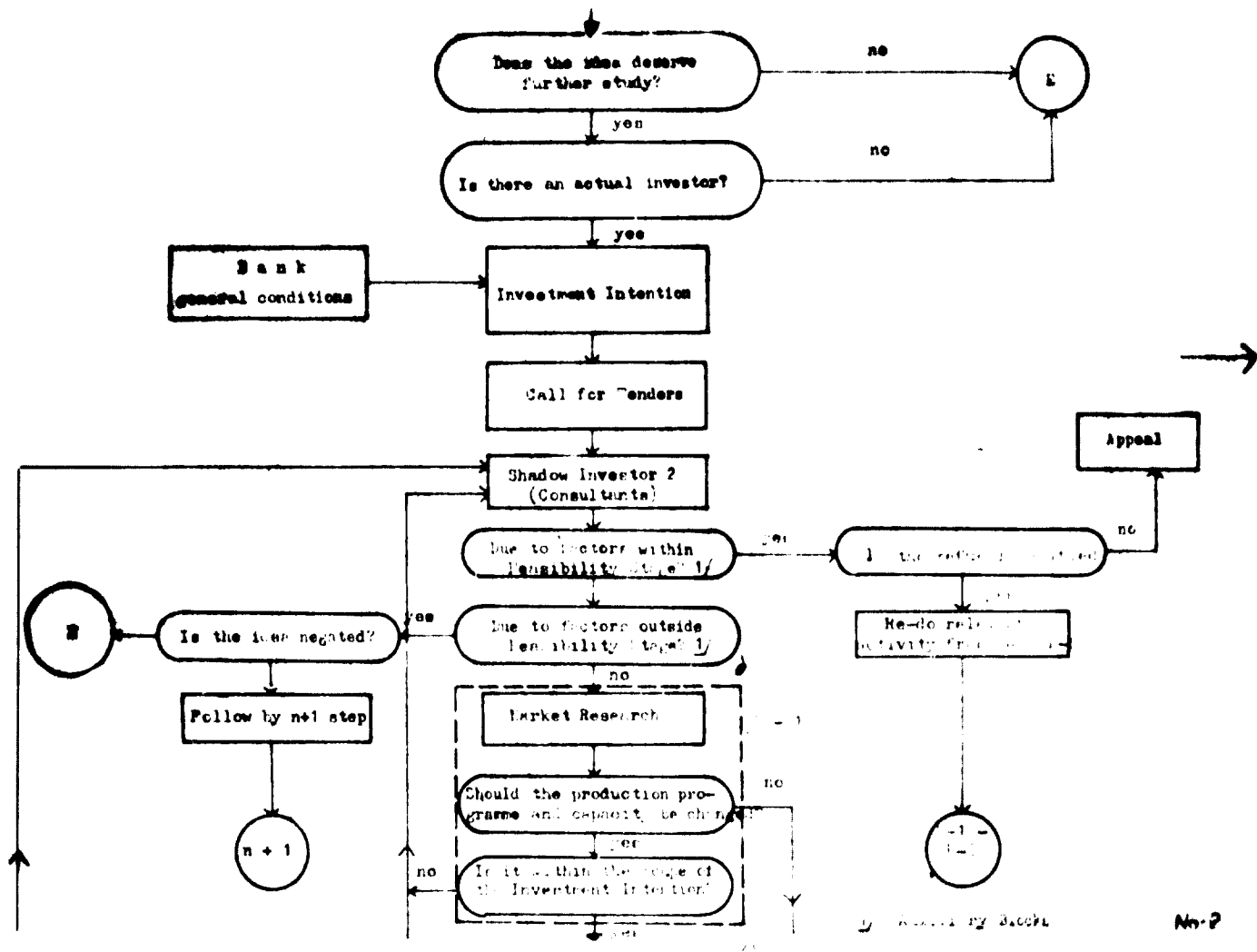
A simplified scheme is given below:



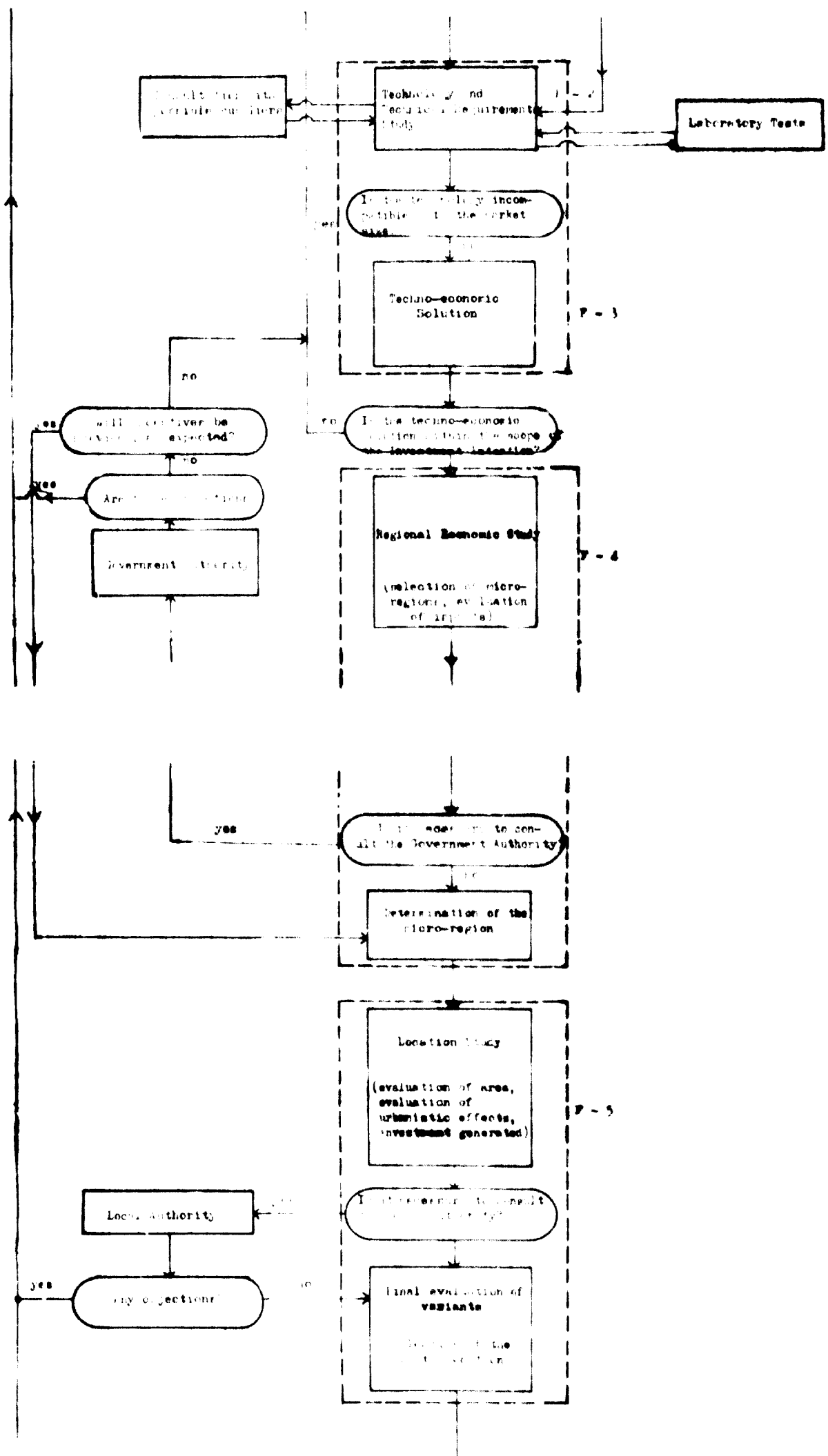


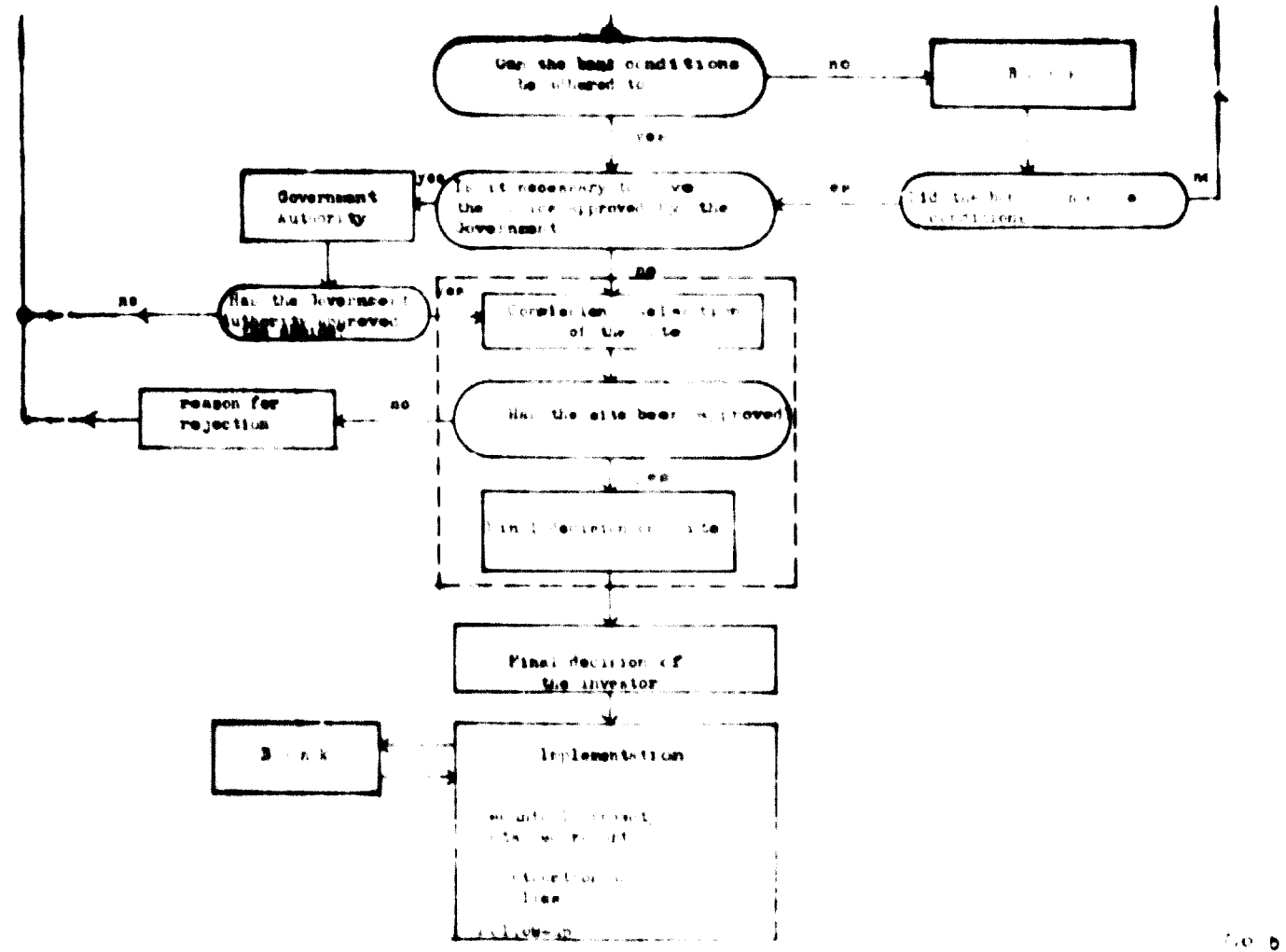
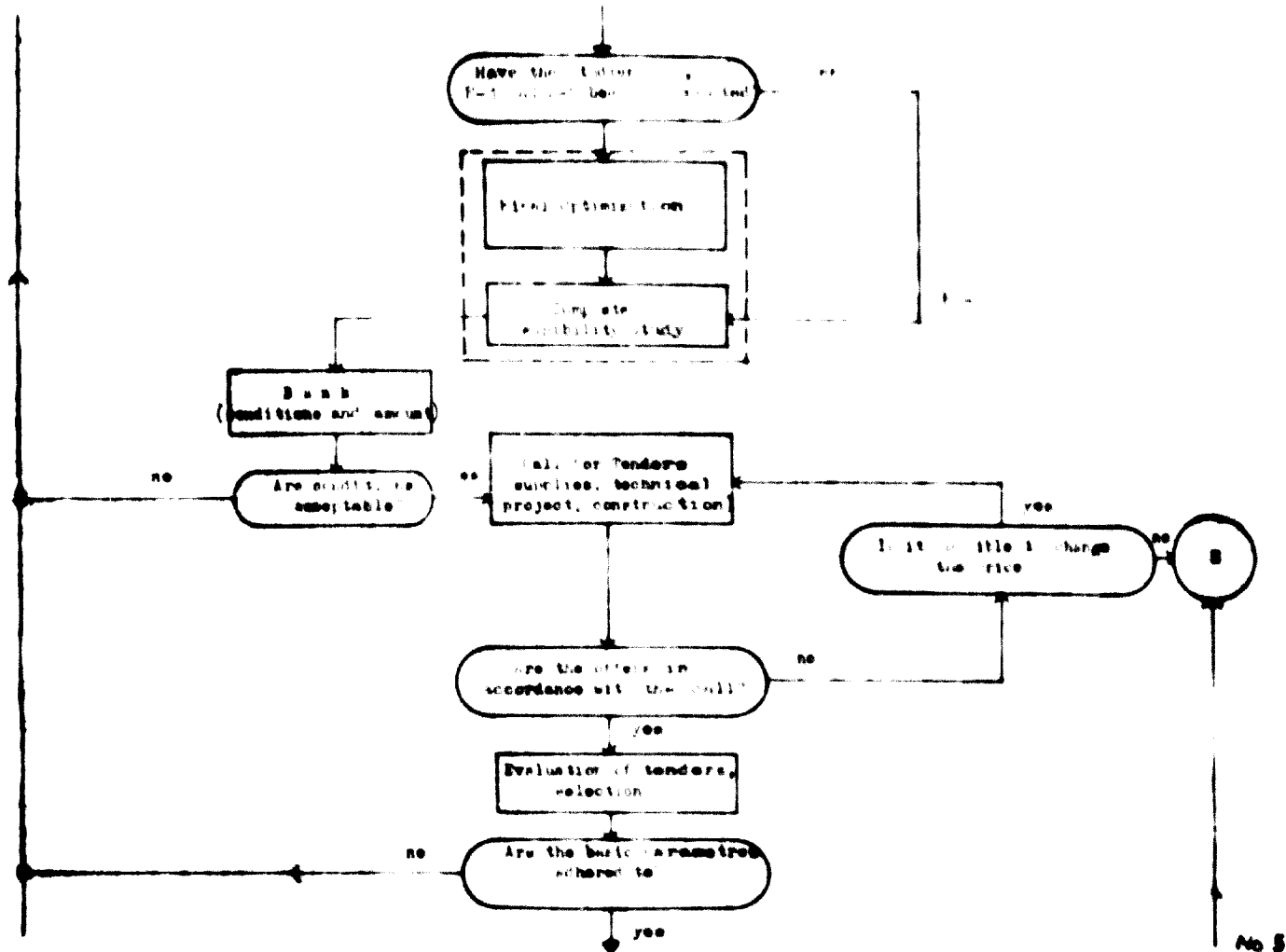


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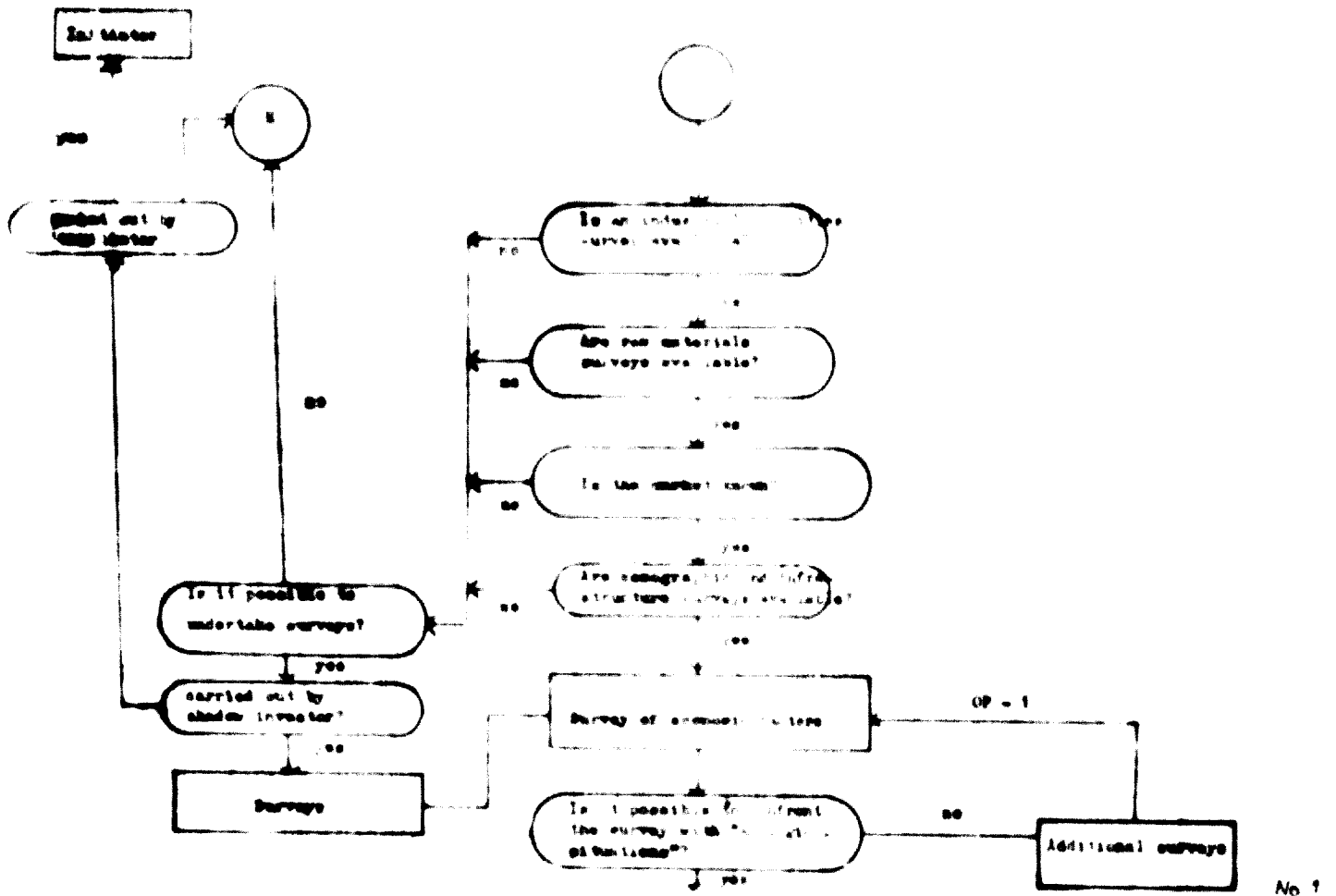
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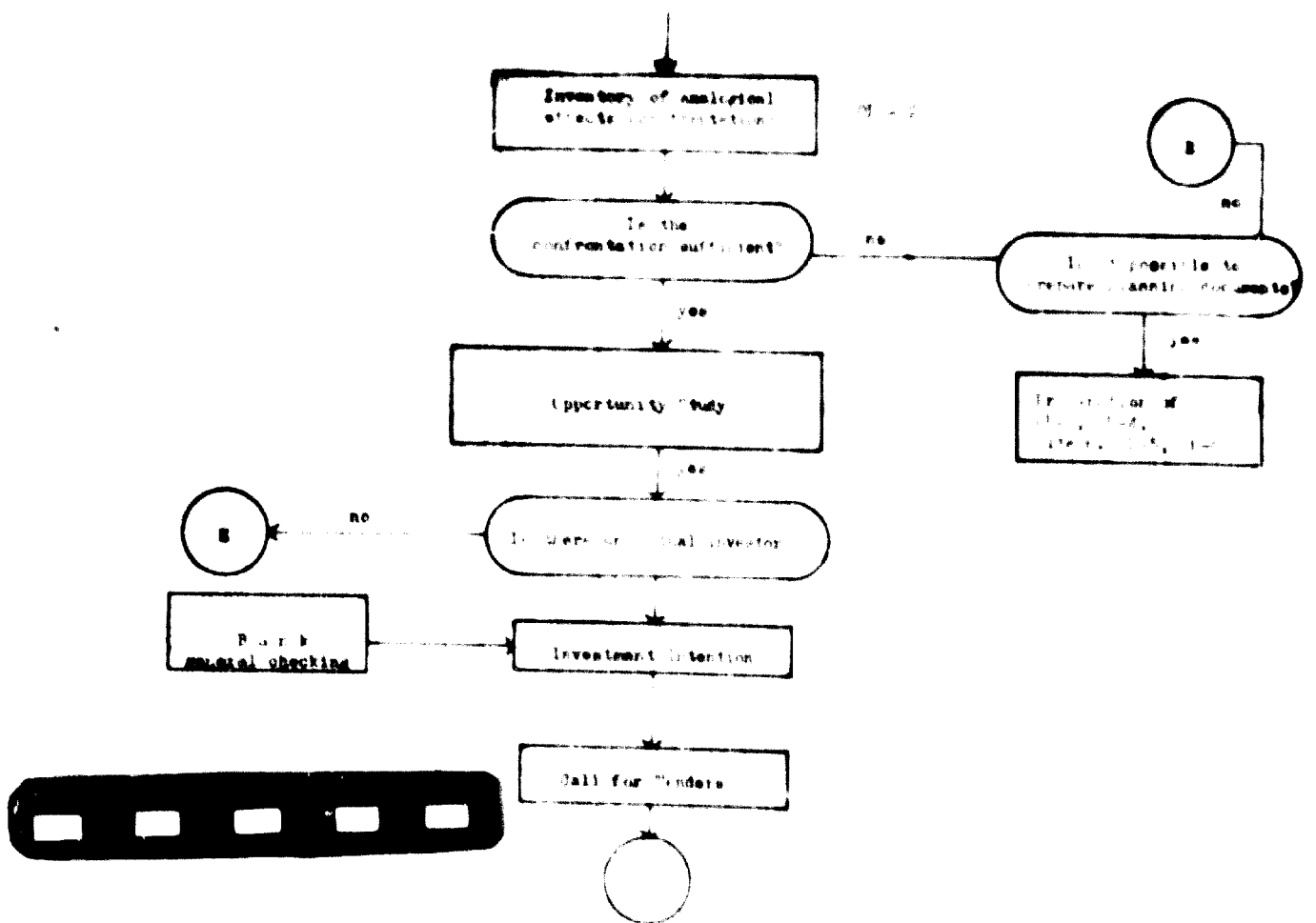


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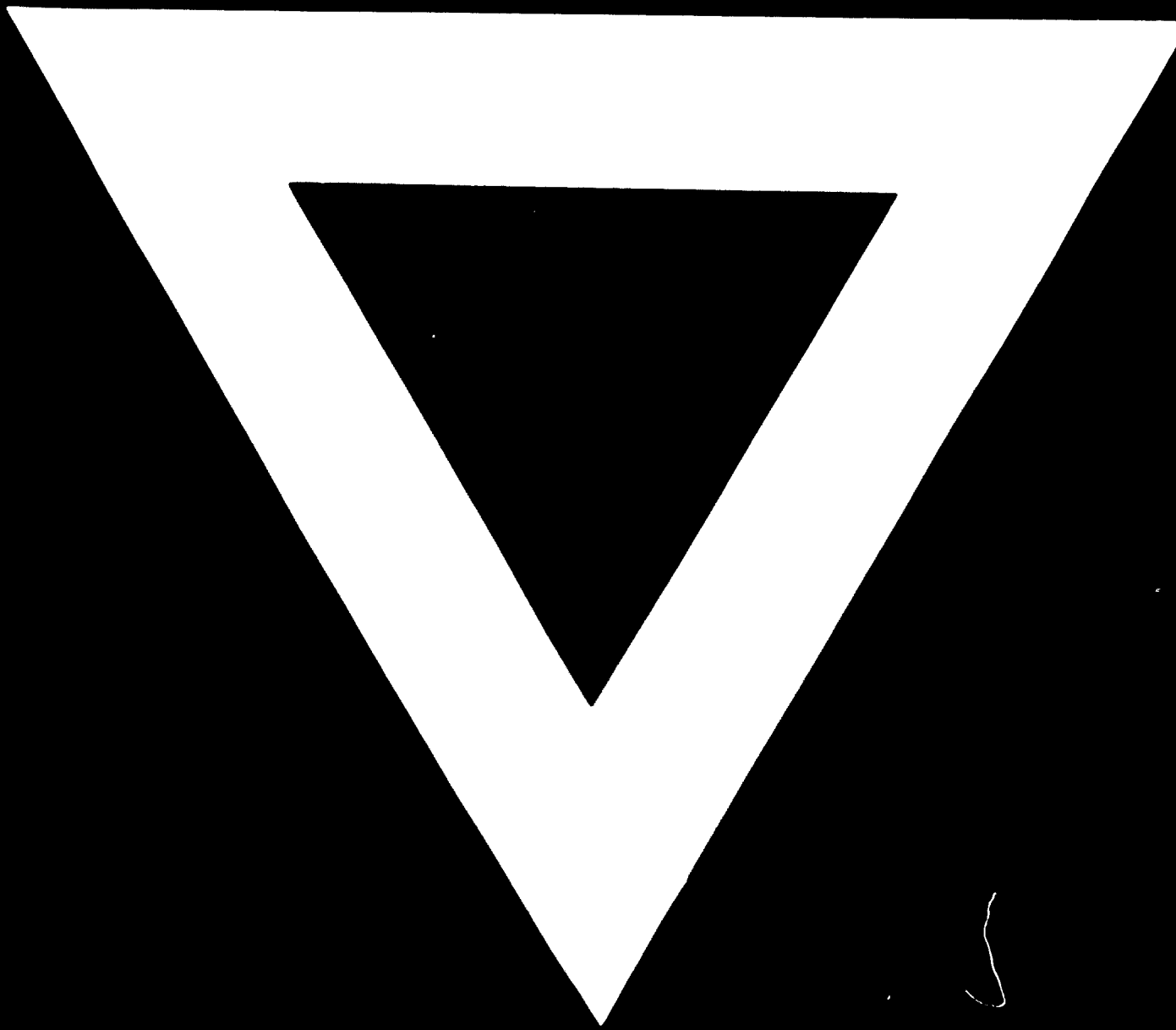
No 6



No. 1



No. 2



**14.3.74**