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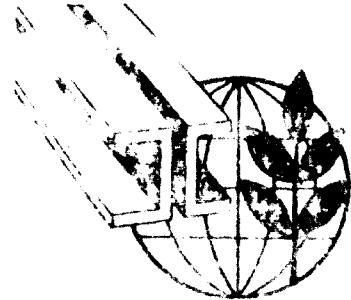
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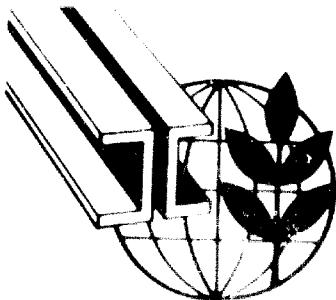
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THE MOST ESSENTIAL METAL PRODUCTION FOR
DEVELOPING COUNTRIES ^{1/}

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^{1/} The views and opinions expressed in this paper are those of the author and do not necessarily reflect the views of the secretariat of UNIDO.



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SUMMARY

THE MOST ESSENTIAL METAL PRODUCTION FOR DEVELOPING COUNTRIES ^{1/}

by

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We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master fiche.

According to the classification of the United Nations Economic Commission for Europe the group of developing countries includes all countries of Latin America, those of Africa (except the South African Republic), those of the South-East Asia and the Far East (except Japan and CPR), and those of the Middle East.

Almost 40 developing countries (of about 60) presently possess metallurgical enterprises mainly established after World War II.

In the most of these countries the ferrous metallurgy is in the early stage of development (except Argentina, Brazil, Venezuela, Mexico, UAR, India and some others.)

It should be noted the relatively high average annual growth rates of metallurgical products manufactured in the developing countries. During the period of last 15 years it amounted to 15 pct in Latin America, to 13 pct and 12 pct in the South-East Asia and the Middle East, respectively. It was promoted by re-establishment of economic relations disrupted by World War II and by liberation of a number of countries from the colonial dependence.

Political independence achieved by developing countries served as an incentive to create economic independence, which could be gained through industrialization of national economy.

The ferrous metallurgy is of particular concern in solving these common problems as a principal branch of national economy creating conditions for extending the building of industrial enterprises and housing as well as for an appearance of a number of industries to process home raw materials.

As a result of constructing the metallurgical enterprises the share of total metal consumption met by imports is decreased in the 1957-1965 period by 25 pct in countries of Latin America, by 44 pct in India, by 20 pct in the UAR.

The USSR has rendered a great assistance in establishment of iron and steel industry in developing countries. Some iron and steel works have been built or planned to be built with the help of the USSR in India, Ceylon, the UAR, Iran, Pakistan, Algeria and in other countries.

In 1965 all the developing countries imported 11.0 million tons of rolled products. The principal importers are Pakistan, the Phillipines, Thailand.

A. Countries of Latin America

In a total rolled products output the proportion of bar sections is considerable (up to 40 pct.)

The proportion of flat products output is relatively high in three countries only, viz. Chile, Mexico, Brazil; the rest of the countries with a limited metal production depend on

their import. Almost all the countries also import tubes for oil industry.

A considerable number of the countries of Latin America without iron and steel industry (Bolivia, Honduras, Costa Rica, Nicaragua and others) import profiles, flats and tubes. The proportion of import relative to the apparent consumption sharply ranges amounting from 80-100 pct (Peru, Bolivia) to 10-15 pct (Chile, Mexico, Brasil).

B. South-East Asia and Far East

Most of the countries of this vast region possess small-size metallurgical enterprises built in the 50's. In a number of countries there are no iron and steel works, (Kuwait, Saudi Arabia, Syria). All countries of this region (except India) meet only a small part of their home consumption by the own production of iron and steel.

Profiled bar sections account for a large part of imports. Flat products import is negligible. The largest importers of rolled products are Pakistan, the Phillipines, Thailand.

C. Middle East

The countries of the Middle East do not possess any considerable metallurgical enterprises either and consequently are to meet their metal requirements by import (except the UAR). Bars for building and for mining industries and steel tubes compose the bulk of imports. In recent years a trend to the increase of import of sheet is observed.

D. Africa

An inadequate level of industrial development of the countries of Africa specified an appropriate nature of their metal consumption. In these countries the rolled steel products are generally consumed for building requirements (up to 40 pct) and for packing needs. In recent years import of steel tubes and pipes for agriculture as well as of tubes for oil industry to produce and to transport oil and gas has also increased.

The major part of the rolled product requirements of the countries of Africa (except the UAR) is met by import, the absolute amounts of which for separate countries are negligible. The largest importers of rolled products are Algeria, Nigeria, Morocco.

As a result of establishment of iron and steel works in developing countries the pattern of rolled products consumed and imported can considerably changed in due time.

Presently bar sections and rods for building requirements account for a larg part of rolled product production and consumption in developing countries. The consumption of flat products is not great. However, some progressive trends are outlined in this field, which can lead in the nearest years to a marked increase of flat rolled product consumption for building needs (welded steel constructions and roll-formed shapes), for welded tubes production and for other purposes. It may serve as a basis for installing plate and sheet mills of a small capacity in these countries.

Import of tubes for oil industry substantially increased due to the progress of oil and gas production in developing countries since the organization of its production in many of small countries is not expedient because of limited requirements.

DEVELOPING COUNTRIES FOR IRON AND STEEL

The concept of "developing countries" includes a considerable number of countries situated in different parts of the world, such as India, Ukraine, in the South-East Asia, in Africa, in the Far East and in the Latin America.

The extent of industrial and economic development of these countries is different. Along with the countries having a high level of development (Argentina, Brazil, Mexico, Venezuela, Peru, Chile, Bolivia, Costa Rica, etc.) there is a large number of countries having an industry developing partly or partially, in which agriculture accounts for the main part in the national economy.

According to the classification of the United Nations Economic Commission for Europe the group of developing countries includes the countries of Latin America, those of Africa (except the South African Republic), part of the South-East Asia and the Far East (except Japan) and some countries of the Soviet Union.

All these developing countries are not necessarily iron and steel metallurgical enterprises, however, in the case of some countries the iron and steel industry is in the early stage of development.

Among these countries are Algeria, Libya, Nigeria, Kenya, Lebanon, Libya, Tunisia, Jordan, Ethiopia, Turkey, Turkey; a number of countries of Latin America, Cuba, Guatemala, Colombia; countries of the South-East Asia Burma, Malaya, Thailand and others.

Another group includes countries having a high level of development and possessing considerable natural resources and a relatively developed mining industry (Argentina, Brazil, Venezuela, Ecuador, Peru, Mexico, Chile, Uruguay, India).

The products of iron and steel works of these countries are, with a little exception, a considerable part of the total demand in their markets, however, as a result of absence of the iron and steel industry most of developing countries in Africa are to rely on import to meet their metal requirements.

Precisely the main part of iron and steel products in developing countries concentrates

X/ In preparing this paper reports of the UNCEC Steel Committee for 1966-1967 were used.

in some of them, viz., in India, Brazil, Mexico, Argentina, Venezuela, Chile and in the UAR.

The steel output in all the developing countries of the world increased more than six times during the period of last 15-16 years.

Over this period in spite of the highest average annual growth of iron and steel production took place in the countries of Latin America (15 per cent), those of the South-East Asia and the Far East (14 per cent) and those of the Middle East (12 per cent).

A number of countries contributed to such an intensive growth of iron and steel production which had occurred in the developing countries after the end of World War II:

a) re-establishment of economic relations interrupted by the war;

b) the first post-war number of countries from the colonial dependence which hindered the consolidation of the economy of these countries and contributed to the one-sided development of them at expense of raw material.

Prior to the year of World War II the economy of Asia, Africa and Latin America countries was developing at a accelerated rate; the annual growth of gross national output was no more than 1 per cent in these countries. For the first 5 years after the war it increased and amounted to almost 4 per cent.

Having achieved political independence the developing countries made efforts also to obtain economic independence through industrialization of national economy on the basis of industrial processing of domestic raw materials. As a result of that the industry of these countries gained a development, which is corroborated by the considerable growth of the total output of industrial production.

The inter and intra-industries of developing countries concern in solving their common problems of the economy development of developing countries as a principal branch of industry creating conditions for an appearance of a number of industries to process raw materials as well as for extending the building of industrial enterprises and housing.

The available data show that 44 per cent of the world resources of iron ore and 48 per cent of natural gas are concentrated in developing countries, which is also of far-reaching importance to establish the iron and steel industry in spite of the inadequate prospecting information about these deposits.

In a number of developing countries the leading role in establishment of the iron and steel industry belonged to the state. Hence in a number of these countries the iron and steel works are a government property.

A considerable part of investments required to build the iron and steel works has been derived from foreign funds.

The USSR has played a prominent part in the establishment of iron and steel industry in developing countries. Some iron and steel works have been constructed or planned to be constructed with the financial and technical assistance of the USSR in India, Pakistan, Ceylon, the UAR, Algeria and in other developing countries.

As a result of establishing the iron and steel enterprises the share of total steel consumption met by imports in some countries is decreasing.

In the 1957-1960 period according to the data of the Steel Committee of the UNCTC the share of total steel consumption met by import decreased by 44 per cent in India, by 25 per cent in the countries of Latin America and by 20 per cent in the UAR.

In 1960 all the developing countries imported 11.0 million tons of rolled products.

It is expedient to consider the rolling shapes consumed in developing countries and the outlook of its import for the regions mentioned above.

A. Countries of Latin America

The production pattern of rolled products in the countries of Latin America is typical

to a number of other developing countries. In a total production of ferrous metals steel bars hold a prominent place, their share amounts to 38 per cent.

Countries having small output of metallurgical production (Colombia, Peru, Venezuela, Uruguay) produce almost exclusively steel bars and wire rods since, unlike cast products, the production of these cannot be easily carried out on rolling mills of a limited output.

The share of steel rolling mills products is estimated to be about 10 - 15 per cent for the whole region considerably. However, the average of 10 per cent is considerably lower than the rate of sheet production concentration in the most developed country, viz., in Mexico, Chile and in Argentina where the iron and steel industry is well developed. The share of plate and sheet production is considerably higher than in the United States (15 per cent), of 45 per cent (Mexico) and of 50 per cent (Chile).

The share of rolled products in consumption amounts to about 10 - 15 per cent in Brazil, to 35 per cent in Argentina, to 40 per cent in Chile and to 50 per cent in Mexico respectively.

Some amount of raw iron, rolled products (bar, plates, bars, tie-plates and railway axle billets) are produced in the following countries (Brazil, Peru, Venezuela).

The rolled products made in these countries (Argentina, Brazil, Argentina, Mexico, Chile) meet the demand of the domestic market. At the same time the domestic production of rolled products does not meet the demand of metal industry in Colombia and in Venezuela and only 20 - 30 per cent of these requirements are imported.

The figures on principal items of rolled products imported in recent years into the largest countries of Latin America are given below.

Country	Principal items of imported rolled products	Share of import in total consumption of rolled products, per cent
Argentina	Feed for refining ^{x/} , plates and sheets ^{x/} , tinplate ^{x/} , bars and forgings	25 - 30
Brazil	Pipes and tubes, tinplate, reinforced bars, tie-plates	15 - 20
Bolivia	Tubes for petroleum industry ^{x/} , plates and sheets, profiles for reinforced bars	100
Venezuela	Tubes for petroleum industry ^{x/} , sheets ^{x/} , tinplate, bars, reinforced bars	45 - 50
Peru	Plates and sheets ^{x/} , tinplate, pipes and tubes, railway rolled products, reinforced bars	75 - 80
Colombia	Sheets ^{x/} , tinplate, tubes for petroleum industry ^{x/}	50 - 55
Chile	-	10
Mexico	Railway rolled products, pipes and tubes	10 - 15

^{x/} The main items of imported rolled products.

The figures cited above show that due to the non-uniform production of iron and steel in developing countries of Latin America the degree of meeting the rolled products demand thanks to the domestic production and, consequently, the share of import are sharply varied.

If Mexico, Chile, Peru, Argentina and Brazil almost completely meet their rolled pro-

ducts demand and Venezuela and Colombia satisfies about half of its demand, most of the countries (Bolivia, Honduras, Costa Rica and others) practically completely depend on the import.

In Colombia, Peru, Venezuela where only steel bars are produced flat products (sheet, tinplate) and tubes for petroleum industry prevail in import. The demand for tubular products is rather considerable in all developing countries of Latin America and exceeds the capacity of existing tube mills more than twice.

Nearly in all countries rolling related products are imported in considerable amounts since their production is limited due to a limited number of countries (Brazil, Argentina) only.

Nearly all countries of Latin America export cast and bar rolled products, especially of ingots and small bars and also some bars.

However, on account of available data it can be concluded that import of our rolled products essentially exceeds the volume of export products in all the developing countries, which is attributed to the insufficient development level of local domestic consumption in these countries.

The metal import into Mexico and Brazil is minimal.

3. South-East Asia and Far East

Most of the countries of this region possess small-size metallurgical enterprises. In these enterprises a very limited capacity. The rolling mills do not work at the rated capacity for lack of steelmaking facilities or other reasons.

Thus in Pakistan there are 120 rolling mills with a total capacity of 200,000 - 250,000 tons^{x/} per year producing mainly the bar rolled products; there are 100 small enterprises in the Philippines and nearly works with a total capacity of 100,000 tons of bar products and tubes in Hong Kong.

In Burma, Indonesia, Thailand and in some other countries there are 1 - 2 small iron and steel works of a little capacity.

In Kuwait, Syria, Iraq, Cambodia, Afghanistan, Saudi Arabia and in a number of other countries there are no iron and steel works.

All countries of the South-East Asia and of the Far East meet only a small part of their domestic consumption by their own products. Only India is an exception as it possesses integrated iron and steel works and exports a part of rolled products into other countries. In this case domestic production of ferrous metals meets about 80 per cent of the demand of the country.

As a result of that the demand in rolled products in the countries of the region considered is mainly met by import. In recent years the largest imports of rolled products were Pakistan and the Philippines. Bar rolled products account for a large part of imports. The rolling shapes imported into the largest countries are given below:

Country	Items
Burma ^{xx/}	Bar ^{y/} and flat rolled products
India ^{xx/}	Plate and sheet ^{y/} , constructional alloyed steel, rods

^{x/} The non-integrated iron and steel works has been built and put in operation in 1967 in Chittagong, East Pakistan. Its annual capacity is about 150,000 tons of combined mix of rolled products (bars and plates) and may be expanded to the scope of 200,000 tons per year.

^{xx/} The main items of imports:

^{yy/} The rolling shapes produced in the country are characterized by prevailing the profile 100 (50-55 per cent), not very complex products (about 15 per cent). The share of sheet and plate does not exceed 30 per cent of the rolled products imports.

Country	Items
Indonesia	Profile and bar iron ^{x/} , flat rolled products.
Malaysia	Profile iron, flat rolled products ^{x/}
Pakistan	Profile ^{x/} , bar rolled products.
Thailand	Bar ^{x/} and flat rolled products.
The Philippines	Flat rolled products ^{x/} , profile iron
Other developing countries	Profile, bar, rolled products, sheet, tubes

x/ The main items to import.

C. Middle East

The countries of the Middle East like those of the South-East Asia and those of the Far East (except India) do not possess any considerable metallurgical enterprises and consequently are to meet their metal requirements by import mainly.

The only country which largely meets the metal demand by domestic production of iron and steel is the UAR. There are small enterprises in Lebanon and Jordan.

In the countries of the Middle East as well as in the most of developing countries rolled products are mainly used in building and mining industries. The imports into these countries is supplied by three main sources, bar rolled products (about 10 pet), and steel tubes for petroleum and gas industry (up to 30 pet). Unlike the bulk of imports, in recent years a trend to the increase of direct imports can be seen.

A brief description of certain shapes & rolled products for the developing countries of the Middle East is given below.

Jordan. In 1967 an iron and steel plant with a 40,000-ton per year light-section rolling mill was put in operation. After reaching the rated capacity of this mill the demand of Jordan in reinforced bars for building will be met. The plate and sheet consumption is negligible in that country.

Iran. Up to date there is no production of rolled products in that country. In 1967 a plant for production of reinforced electro-welded tubes from imported steel was put in operation in Achwaz. The principal items of imported rolled products are beams, large sectional shapes and rods. The percentage of rolled bars in total consumption of that country is 12 pet, that of flats is 23 pet and that of tubes is 37 pet.

Iraq. There is no iron and steel industry. Most bar rolled products for building and sheet and plate in small amount that are mainly imported.

Kuwait. The country does not possess any metallurgical enterprises although attempts to build them have been made. The import of metals is very on the great extent. The principal items of imported metal are products (bar) of bars and tubes for petroleum industry.

Lebanon. The country has three small enterprises mainly producing reinforced bars, which are able to provide for all the demand of the country. Hence sheet and tubes for petroleum industry are imported only.

Saudi Arabia. There is no iron and steel industry in the country. Bar rolled products (shapes) and tubes are imported.

The Syrian Arab Republic. There is no iron and steel industry. The principal items of metal imported into the country are shapes, flat rolled products (plate and sheet) and tubes and pipes.

The United Arab Republic. There are 10 iron and steel works in the country. Now the construction of a number of iron and steel works is planned as well as the extension of the Re-

Ivian Iron and Steel Works with the assistance of the USSR. The bar rolled products is the main item (about 60 per cent) of rolled products produced at the metallurgical enterprises of the SAR. The domestic production of iron and steel meets about two thirds of the country's metal demand. The principal items of ferrous metal import are flat rolled products, billets for rolling and railway rolling products.

In Africa

The industrial backwardness of the developing countries of Africa has an unfavorable effect on the establishment of the heavy industry in these countries. The iron and steel industry in particular, however, has been developed. Within the last 10 years it has increased by 6-7 per cent in connection with the construction of hydroelectric powerplants.

The appropriate nature of metal consumption is due to the consumption of thin shapes or due to the low level of the industrial development of the countries of Africa. In these countries the rolled products are demanded for building up of railways, railroad containers to pack agricultural products, both for export and for storage in the country. The other principal consumers are the petroleum and gas industries, including oil wells and casing tubes, and pipes for oil and gas mining as well as the agricultural consumers using sheet iron, timber or draughty soils.

Presently there is very strong demand for rolled products in the countries of Africa, especially enterprises. In Algeria, Tunisia and Morocco there are not any considerable metallurgical enterprises. In other countries (Ethiopia, Nigeria, Kenya, Tanzania, Uganda, etc.) there are no plants. In some countries (Kenya, Tanzania, Uganda, Nigeria) galvanized and corrugated sheet steel products and the imported sheet.

Almost all the rolled products used in the countries of Africa are being made under capacity. For the present time the iron and steel enterprises of the developing countries of Africa are able to provide for only a small part of their rolled products demand. The rest of demand is met by import, the absolute value of rolled products imports being negligible and amounting to some tens thousand of tons per year only. The largest consumers are Algeria, Nigeria and Morocco.

The bar rolled product, both heavy-section and light-section compose the bulk of imports. In recent years the direct import for, storage tanks and for other needs has increased. In connection with putting in operation gas and oil fields in some countries steel tubes import has also increased. The share of thin items of metal in import is about 10-40 per cent. Import of railway rolled products is at relatively high level.

A brief description of metal consumption in some of the largest member countries in Africa is given below:

Algeria. For the time being a considerable part of metal demand of that country is met by import. Bar rolled products, reinforced bar and thin iron products in industry (drill pipes, gas and oil pipelines) do not approach up to three-fourths of the total of rolled products imported in small amounts.

Chad. As the wire rod and bar stock demand is met by domestic production, flat rolled products (plate and sheet) and pipes and tubes are mainly imported.

Kenya. All demand of that country is covered import (sheet, including galvanized, and medium and small size stock, especially).

Liberia. The rolled products import is mainly connected with the petroleum industry development. The main item of metal import is steel tubing for petroleum industry (70-80 per cent of total import).

Morocco. There is a small domestic production of bar rolled products. The main items of import are shapes, tinplate for canning industry, plate and sheet.

Nigeria. This country has the largest population in Africa and its metal demand is increasing with each year. The home production of rolled products (reinforced bar) is negligible. The prevailing form of rolled products imported into the country are shapes, plate and sheet, tubes for petroleum industry and railway rolled products.

In spite of the fact that a large number of small (reinforcement) and medium sections are mainly imported.

The pattern of metallurgical industry in the leading countries and the rolled shapes both produced in the country and presently imported were considered above. Now it is essential to characterize the outcome of the consumption of some developing countries which have proceeded further going to proceed in the nearest future to the construction of iron and steel works with the technical and financial assistance of the USSR.

Essentially the main direction of extensive programme of construction for building metallurgical enterprises is development of railways. As a result of such construction the amount of metal consumption and the pattern of rolling, particularly import quota, changed to a great extent.

A brief characterization of production pattern of new iron and steel works which are designed, constructed or intended to be built by the USSR. In this analysis account is given below.

The changes in metal consumption quota which can occur if these works are constructed are also considered.

1. The iron and steel works at Rourkela, India.

The first stage of the project designed to produce basic heavy and medium bar rolled products having been built, a project of extension to the annual output of 2.1 million tons of steel ingots was carried out in 1967. The production of rails is reduced to 500 thousand tons, that of bar rolled products, to 1,600 thousand tons and the 30 mm section billets, to 500 thousand tons against the rated output of the first stage of 1,500 tons. Additionally the wire rod production amounts to 1,000 thousand tons and is established. In the course of works enlargement the total amount of rolled rolled products is planned from 10 thousand tons as it was envisaged by the project of the first stage to 20 thousand tons, i.e., 2 times.

As a result of such considerable increase of production at the Rourkela Iron and Steel Works India would gain a possibility not only to stop import of iron but to export some grades of the latter (steel rails).

2. The iron and steel works at Durgapur, India.

The project of the second stage of the Durgapur project for the annual reduction of 4 million tons of steel, the first stage - 2 million tons for 5 years.

The works should produce flat, sheet, coil rolled products up to width up to 100 mm amounting to 1,400 thousand tons including 1,050 thousand tons of hot rolled and 1,200 thousand tons of cold rolled products (the latter including 100 thousand tons of galvanized and corrugated sheet).

The building of Durgapur Iron and Steel Works is intended to eliminate the sharp deficit of India in flat products the imports of which present somewhat exceeds by half a million rolled products import.

On the basis of available data the current requirements of India in flat rolled products not only now but in the near future exceed the planned amount of their production at Durgapur and Rourkela. Iron and Steel Works, however, export of flats is at present at a relatively high level.

3. The iron and steel works at Jamshedpur.

Construction of the second stage is planned in three stages. At annual output of the first and the second stages is 1.5 thousand tons of bar rolled products, the output of the third stage should reach 10 thousand tons per year. The enlargement of output to 100 thousand tons is provided for. The rolled shapes include small- and medium bar stock up to 50 mm section,

reinforcing steel, hoop (20 thousand tons) and wire rod (10 thousand tons). A wire making plant has also been planned, output 10 thousand tons, and wire rods in amount of 11.6 thousand tons per year.

After the works has attained the rated output, the construction of the works is close to being completed, it is expected that imports should be minimized while rolled products imported will increase, output of wire rod, however, still have a tendency to a certain decrease.

4. The iron and steel industry.

An economic survey of the iron and steel industry and its socio-economic survey of iron and steel works has been made, the results of which are as follows: the iron and steel industry in the 1910s-1930s, the total output of iron and steel products was 1.5 million tons per year.

5. The iron and steel industry.

The iron and steel industry produces various iron and steel products.

Its products include: pig iron, blast furnace iron, cast iron, rolling shapes, including: bars, round, square, rectangular, hexagonal, octagonal, triangular, channels, nos. 5-50, etc., and plates, sheet metal, wire, wire mesh, and other rolled products for processing. The products of the iron and steel industry are not supplied from the bar-rolled products except large ones.

As regards the iron and steel industry, the following is required to meet the requirements of the iron and steel industry: the iron and steel industry must be provided with the following:

5.1. The iron and steel industry.

A technical-economic survey of the iron and steel industry construction in Nigeria has been worked out; the annual output of iron is about 1.5 million tons. Cast iron (pig iron) including 90 thousand tons of blast furnace iron, 60 thousand tons of cast iron and 30 thousand tons and 115 thousand tons of cast iron, and 100 thousand tons of other iron is planned to be produced by the beginning of 1950. In 1950, the output of iron and steel products is expected to be exported into the countries of Europe, America, Australia, Japan, etc. It is planned to provide for the rolled products output of 1.5 million tons.

A question of organizing the first stage of the work with the output of 0.75 thousand tons of bars and flat iron products has been considered.

Although presently, there is no iron and steel industry in Nigeria (75-80 pct), the first stage of the iron and steel industry is planned to be constructed.

Although the first stage of the iron and steel industry is planned to be constructed, the bars and flat iron products should be imported at present, but it is not likely that, Nigeria will in general import iron and steel products.

In view of the fact that there is no plant of iron and steel industry, supply of the iron and steel works with iron and steel products is not guaranteed, due to the lack of customer's conclusion as well, the iron and steel industry in the first stage of the work has not been passed yet.

5.2. The iron and steel industry.

Designing and construction of the iron and steel industry has been carried out with the technical assistance of the USSR. After the construction of the first stage of the works has been completed, the works will produce cast iron, bars, and plates with a thickness of 10-12 mm, and rolled products including: wire, wire mesh, galvanized sheet and wire mesh, etc. The initial output of flat rolled products will amount to 50 thousand tons per year.

Later the production of electric arc furnace and the heating of oil and gas can be established on the basis of flat rolled products. In the future there is proposed to enlarge the

works to the output of about 1 million tons of steel. The following from the character of metal consumption the rolling products as would be apparently oriented to the manufacturing of two rolled products. In this case the large amount of copper in rolled products should be a general feature here to be taken.

The combination of the second and third production is known as "the countries" question allows us to draw the following conclusions:

a) An increase in output of iron and steel materials has been carried out in most of the developing countries. This is true for the Middle East, the Far East and Africa, and it is due to the increasing role of these countries in the production of metals.

The output of iron and steel products in the Middle East is associated with the consumption of the iron and steel plants have increased rapidly in recent years.

The central role of iron and steel in the economy of the USSR is the resistance of the state in many cases, the iron and steel industry can expand its output considerably.

b) The expansion of production of iron and steel products has a natural tendency to go along with the influence of the market on the production of iron and steel works. A relatively small number of states may be increasing, however, especially the works in a short time.

c) In the last few years there has been a significant increase in the output of small and medium bars and wire rods, which is due to the development of building, construction, a low capacity of iron and steel works due to the output very low output of small wire rod rolling mills contributes to such a development of the following stages:

d) Recently an increase of fast rolling products seems to increase, it before sheet mills of a small capacity are planned to be built in many of developing countries. These trends are the result of development of the increasing of bars and sheet production allows the production of various types of shapes, rolled beams, sections for fitting different products etc. In this case the main role of the large producers of civil and industrial building to be taken as the result of making structural constructions lighter, since the requirement of small rolling mills in the bar and sheet work is, of course, in general set by import should be taken into account.

e) lately in the United States and Canada, the development of steel pipe, the future belongs to tubes for petroleum and gas pipelines, while the development of wire and gas extraction in some countries. In addition of the provided tubes to organize in some countries. In this case, mainly using electric resistance of medium and large diameter for the production of a large number of examples of diversifying their reduced in the country and foreign companies the possibility of tube rolling and electric weld pipe mills have been established throughout the country.

f) Some of rolled products, for example, rolling bars, large beams, axle tickets, rolled sheets and so-called "light" (China, countries except India, Brazil, Mexico, Venezuela) due to the limited requirement and high capacities of medium rail- and structural mills. These grades of rolled products is imported to the developed countries.

