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#### UNITED NATIONS INDUSTRIAL ENVELOPMENT ORGANIZATION

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Distr. LINITHD UNIDO/IOD.239 1 February 1979 MGLISH

# BVALUATION SURVEY OF THE VEGETABLE OIL INDUSTRY

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#### Project findings and recommodetions

Terminal report propared for the Government of Samos

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by

F. V. K. Young (edible oil technology consultant) UNIDO Expert

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<sup>1/</sup> The views expressed in this paper are those of the author and do not necessarily reflect the views of the Secretariat of UNIDD. This document has been reproduced without formal editing.

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SUMMERY.

The coconut palm is the prime source of edible oils in hest Samoa but its yield of cours is poor by international standards. Land surveys indicate that it is unlikely that the coconut planted acreage can be extended significantly. Improvements in output must therefore come from the planting of higher yielding hybrids, towards which a programme has been started, improved husbendry and improved nut collection. Motivation and training of the village grower is needed and can perhaps be achieved by studying methods used in those countries producing higher yields. The situation with the other principal crop, cocos, is similar.

because of the fluctuation of cours production, the recently begun cours will project which is due on stream in the second half of 1960 may in its first years neve unutilised capacity. It is suggested that this capacity be used for obtaining cocca butter from cocca beans.

To obtain maximum value from the coronut palm, it is recommended that a murketing study be carried out and that the information so obtained be used to develop certain products and derivatives in nest Samos. Apart from optimising revenue the other principal aim of this scheme is to produce, by fellowship training in developed and developing countries, west Samoans with the fullest possible knowledge of the markets and technologies for this crop.

Currently copra and cocoa account for 90% of heat Samoan exporta indicating the country's degree of dependence upon these crops. A measure of diversification could be obtained by planting oil palm.

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Recent Malaysian experience and development with the latter crop has underlined its importance as one of the world's leading vegetable oils. It has the added advantage to the country of origin of being marketable in several forms, which can be produced in that country using relatively simple technology. Thus both employment and skills are increased. It is believed therefore that very careful considerstion should be given to the possibility of establishing an eil palm industry rather than only a plantation/eil mill. ٩

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The country's communications and industrial support rystems are developing well. A greater awareness of technical conditions and specifications in the developed trading world is needed for Samea to be able to compete for export murkets. Visits of experts from developed or other developing countries should be used to transmit such knowledge to the local management.

The itemised recommendations resulting from the visit are given on mages 24 - 26.

#### 8) Introduction

# 8.1) Project Hackground

The first Consultation Meeting on the Vegetable Oils and Fats Industry was held in Madrid from 12 to 16 December 1977. It was attended by over 130 participants representing governments, industry and labour, from 50 countries. In addition, over 80 representatives of international and regional organisations else attended.

This consultation meeting, convened by UNIDO is pursuance of the Lime Declaration and Plan of Action and General Assembly Mecolution 3362, is part of its efforts to promote co-operation in raising the overall level of industrial production in developing countries. The meeting mode a series of follow-up recommendations relating, inter alis, to global policy for increased international and technical co-operation between the developed and the developing countries and among the developing countries themselves, and for apecific follow-up action both short-term and long-term. Bearing in mind the continuing nature of the system of consultations, a freend consultation meeting will be convened to examine the implementation of these recommendations.

Use of the main conclusions reached by this consultation meeting was that there could still be room for increasing the share of tropical oils within the total oils and fate consumed in developed countries, and that this could offer opportunities to experting developing countries to increase their share of the markets of developed countries.

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As a first follow-up to the recommendations of the First UNIDO Consultation heeting in this sector and in order to create the basis for practical and appropriate vegetable oil industry development in countries with a potential in this sector, UNIDO has decided to carry out - through expert services - evaluation studies of the potential of the vegetable oil industries sector in a selected number of developing countries. This evaluation country study is to assess and evaluate the existing situation in the countries to be covered with regard to the availability and utilisation of oil-bearing materials including the raw material potential, the domestic market situation (present demand) in vegetable oils and protein cakes/meal and the present status of the vegetable oil industry.

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In fulfilment of the above decision the author's visit to heat Samoa was arranged and took place from 20 November to 4 December 1978. It had been agreed during the briefing period in Vienna that the study should also take note of the position in West Samoa regarding animal fats and fish oils, both of which are used for edible purposes and could have an influence on future processing decisions concerning vegetable oils.

#### 2.2) Acknowledgements.

During the visit the writer was based in the Department of Economic Development in Apia and would like to express his thanks in particular to the staff of that Department for the considerable help given in carrying out the project. Similarly thanks are due to the many other people in Government and other organisations who helped with facts and opinions, and to the staff of the UNDP office in Suva, Fiji, for the briefing prior to the visit.

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A list of those people principally involved in discussions in Apia is given in Appendix 1.

#### 2.3) Government Policy.

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Relevant information on land areas, ownership and fertility is given in Appendix 2 and on export/import figures and copre production in Appendix 3.

These figures highlight the importance of customery or family land (2.2) and that only helf the evailable land has cropping potential (2.3). They also show the importance of copre and cocce for export earnings. These two crops accounted for 75% of export income in 1976 and y0% in 1977. The variability of copre production is clearly indicated in Appendix 3.2 and the imbelance of exports and imports can be seen in 3.3.

In consequence of these facts uset Samoan povernment policy is - to improve rural production,

- to implement a villags development programme,
- to develop the island of Savai'i,
- te foster schemes and industries which will replace imports or have export potential,
- to provide employment for the local population.

Three aims must therefore be borns in mind when considering resonmendations for the edible oil industry in the country.

#### 2.4) western Samoa Trust Estates Corporation ( WSTEC ).

WSTEC was established in 1956 to take over the New Zealand Reparation Estates. It is run as a Government owned commercial organization

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and a second • • • with current land holdings of approximately 24000 hectares on Upolu and Savai'i. The land is used for coconut and cocoa plantations and beef and dairy cattle. . . . Other WSTEC interests are:-· • • •

- a scop factory including a small copra crushing mill used to supply coconut oil for the soap, and a start of the
  - a stem timber factory including preserving equipment,
  - the operation of the pig and poultry feed mill due to start operations in January 1979.
- a projected broilar unit,
  - a projected abbatoir/meat processing plant.

#### 3) Findings.

- 3.1) Vegetable Oils.
- 3.1.1 Coconut

ters statut in electronic

As can be seen in Appendix 3.2 the production of copra is very variable. The reason for these fluctuations can be broadly separated according to long and short term effects.

# Long term - semility of trees

Jensen and Wissen (1)

Area and Age Distribution of Coconuts

#### Nestares Are non hore than 50 years old. Furily under 11.1 18,800 planted and mixed with youngar trees. 12 - 50 years old (most productive) 11,000 20,800 Leas then 12 years old. . .

50,600

The yield of old trees fails off and that of young trees builds up. There is an intervening period during the replacement of the old trees in which a production minimum is to be expected. The Government's policy is currently not to extend coconut plantings but to the replant 2000 to 2400 hectares per year. It seems likely that the minimum period has been reached.

#### - bad husbandry

The quality of plantations ranges from the high standard of the STEC holdings to some very poor village areas. Heavy undergrowth and rotting stems are ideal growth conditions for pests and hinder nut collection.

#### - changing to other crops

Appendix 3.1 shows the growth in the taro crop at the same time as the copra and cocoa yields in 1978 dropped. It is possible that the two are related by the concentration of village labour on taro to the detriment of coconut/cocoa.

#### Short term - low nut collection

Low nut collection in a particular year can be due to short term changes in labour utilisation and weather or price fluctuations, as mentioned below.

#### - price changes

Frice changes will naturally produce a change of emphasis where an alternative is available. However the Cocos and Copra Hoards operate a price stabilisation scheme (3) which considerably evens out the peaks and troughs of price fluctuations.

#### v weather

Bad weather (drought) affects the yield the following year. Equally, prolonged rain makes the job of nut collecting and drying more difficult.

- 7 -

#### - food shortage

Jensen and Wisson (1) estimate the average consumption of mature nuts for food to be 0.5 nuts/capita/year, but also state that in times of shortage of staple foods the number of green drinking nuts consumed will increase. If for this reason a further 0.5 nuts/person/ year were consumed for 6 months, there would be a drop of about 2750 tons of cupra some six months later.

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The commut yield is of great importance to the West Samoan economy and consequently it is imperative that the above factors, and no doubt others, should be quantified so that predictions can be mude with some certainty, and corrective messures applied to increase yields.

#### <u>Hybridiaation</u>

Jensen and wissen (1) estimate the net yield of copra to be 630 lbs per acre (716 Kg/hectare). A hybridisation scheme was started with the planting of Malayan Dwarf seed nuts in 1977. These are to be crossed with pollen from either a local or an imported "tall". The first commercial seed nuts from this scheme cannot be expected before 1969/1990. The alternative of importing hybrid seed nuts would be a costly operation and hazardous from a disease/peat point of view.

#### Copra Mill Project

Nomes Coconut Freducts Ltd (SCPL), in which the West Bamean government is the principal shareholder with WSTEC holding the balance of the chares, has been set up to administer the Copra Hill Project. The foregoing discussion on coconut/copra availability has a bearing on the cours mill utilisation. Table 1 compares cours production figures estimated by Jensen and Wissen and by the Asian Development Hank (ADB) mission reporting in November 1977 (2).

- 8 -

Table 1

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# Copra Production Forecasts



From the discussions held during the visit the AUG figure seems the more probable.

The mill has a planned capacity (2) of 73 tons/day of sopra which is equivalent to 18,250 tons/year on a 5 days/week and 50 weeks/year basis. It is not known if the figure of 73 tons/day is a Pated figure or one allowing for a less than 100% operating efficiency. It is the writer's opinion that the mill is correctly sized; however in bad years such as 1973, 1976 and probably 1978, there will be some spare capacity. Anticipated production is 46 tons/day of coconut oil and 24 tons/day of copra meal pellets (on the above basis, 11500 and 6000 tons/year respectively). Of this initially only some 560 tons/year of meal will be used in the animal feed mill. The balance of the meal and virtually all the coconut oil must be exported.

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Nonsultants Proses, a Malaysian consulting company with considerable experience of palm oil and palm kernel mills, has been chosen for the project engineering. A company of mill management consultants are to be employed for a period of three years commencing probably late in 1979. The mill is scheduled for commissioning in June 1980.

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#### Coconut Froducts

#### Coconut Oil

west Samoan copre is of high (Gradel) quality therefore, given correct mill operation, the oil and meal should also be of high quality. The mill management consultants will be responsible for setting quality standards and quality control procedures. It is strongly recommended that the "Codex Alimentarius International Standard for Edible Coconut Oil" should be adopted. This standard was at step 5 of the Codex procedure following the December 1477 Codex meeting. Two points of detail are worthy of mention on coconut oil quality. First that the process material should be free from contact with all copper or copper bearing alloys such that the copper content of the oil should be 0.2 parts per million (ppm) maximum (Codex states 0.4 ppm max.), and second that the oil should contain no copra dust (fines).

by-products (meal, coir, d siccated coconut, coconut cream, shell charcoal/activated carbon, timber)

<u>Coir</u> (mattress fibre) used to be produced by Samo: Tropical Froducts Ltd. (STPL). Froduction ceased when the company could not obtain a market for the product.

Desiccated Coconut also formerly produced by STPL but production

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conned following bacteriological problems with the product in New Zealand.

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<u>Coconut Creen</u>, is currently being produced by STPL with a healthy export market to Australia and New Zealand as well as home gales. It is hoped to improve the yield of crean following work being curried out by Tropical Froducts Institute (TP1) London, and to export to U.S.A. For expansion STPL would need new plant and a new factory. At present no becteriological control checks are carried out on the product. These should be instituted as soon as poerible.

Shell Charcoal is also the subject of invastigative work by THL and (London). There is no major production of this by product at present.

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Marketing were forewhere a construction of the products of the coconut palm to beet SameA were required that a positive effort should be made to extract the maximum benefit from these products for the economy. The markets will not come to Samea and it is not wise to depend upon brokers and agents. It is therefore proposed that a three stage plan be put into operation to optimise the financial return from the second palm. core

1. Engage a coconut murketing expert to examine world marked for coconut products and derivatives of those products e.g. activated carbon from shall charcoal, fireproof rubberised coir for crashpadding. The anticipated period of the study would be one year. The coconut oil and meal part of the study should be completed before the start-up of the cours mill, so that full value can be obtained for these products from the beginning.

- 11 -

2. Carry out feasibility studies on those products and derivatives shown by the market study to be the most promising.

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3. Train two Weat Samoans by means of fellowships, one in marketing and the other in the technology of coconut products. These two people should work closely together with a knowledge of what is possible in heat Samoa and be permitted and prepared to spend up to six months per year abroad, keeping up to date. In a commercial organisation they would be the marketing and technical managers or directors.

The object of the exercise is to investigate, to suply and, finally, to keep up to date with market and technological trends.

#### 3.1.2 Cocos (4)

The cocoa crop is suffering from very much the same problems as secondt - low yielding planting material, high usage in the villages (so 400 tone per annum), weather, disease (black pod) and poer husbandry.

Currently about 4800 hectares is planted with cocos and the Government's target is 24000 hectares. The yield/hectare (average) is about 380 kgs and on wSTEC land about 640 kgs. The Government aims to improve the average yield to the current WSTEC figure. Meplanting is planned with a higher yielding hybrid variety which will take about 10 to 12 years to prepare. In the meantime replanting will be carried out with selected seeds from the WSTEC aced gurden. The auggestion is made that the apare capacity of the copre mill in bad years of coconut production could be utilised for processing ceesa beans for the production of cocos butter and a cocoa meal. In the proceesing of cocoa the beans after cleaning are reasted to develop flavour and aroma, then cooled and cracked. The shells are

- 12 -

winnowed away lowing the nib which can then be further treated, (broken, cooked and pressed) in the same equipment as is used for copre. The mib contains approximately 50% of cocos butter, which is used for chocolate manufacture, and for which there should be no market problem. If required by the customer a bland cocoa butter can be produced by omitting the roasting step. This is the most likely saleable product because cocos butter is today usually refined prior to use for chocolate. The cake from the pressing operation contains about 8% of cocoa butter and is usually solvent extracted for removal of most of this fat for the final production of cocoa powder. The cake would be sold to chocolate/cocoa powder manufacturers. It is understood that a cocos processing expert has been requested by the Government of west Samoa. It is recommended that the advice of this expert should be sought on this subject. It is further recommended that, when the copra mill crushing plant is discussed with the plant manufacturers, information and budget prices should be obtained on additional equipment needed for the processing of cocos beans.

#### 3.1.3 (11) Pulm

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There has been interest in the possibility of growing the oil palm in hest Samoa at least since 1972. However, it is understood that, while a number of opinions have been obtained, no feasibility atudy has been carried out.

Two principal factors now make the subject of more urgent interest:the remarkable advances made with this crop in Malaysia, including the further processing of the oil by fractionation and refining,
the start-up of a 2000 hectare oil palm plantation and mill in

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the Solomon Islands on the Guadalcanal Plain.

'The latter has taken the form of a joint venture company, Solomon Jalanda Plantations Ltd., between the Solumon Islands government and the Commonwealth Development Corporation (CDC). The CDC is a British Government organisation set up to invest on a commercial basis in development projects with, in general, a regard to their development value to the country concerned. Apart from the Solomons project the Corporation has set up in East Asia and the Pacific lelands similar oil palm organisations in Sabah (2), Malaysia (1), Sarawak (1) and Pupus New Guinea (1). It is understood that the Solomon Islands venture is commercially successful and that a further 1300 hectares are currently being planted with oil palm. The Solomon Inlands land tenure system has certain similarities to the western Samoan village customary land. A Samoan plantation could either be sited on MSTEC land or on land leased from the villages who could be given shares in the newly formed company and who could supply most of the labour requirements of the plantation and mill. An oil palm plantation in west Samoa would serve to diversify agricultural production but it would also use land which would probably otherwise be used for other crops. It should therefore provide either a higher profit or have other advantages, e.g. increased employment and technology, than the alternative crops. Malaysian experience has shown that the export market is not restricted to the crude palm oil but is to be found also in the crude fractionated products, stearin (melting point 46 to 54°C) and olein (cloud point less than  $10^{\circ}$ C), and in the refined palm oil, palm atearin and palm olein. The crude oil and crude fractions are aold mainly to Europe, and the refined products to India, the Middle East, Australia and

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the U.S.A. The stearin is used as a substitute for hydrogenuted eile and in soan production, and the olein is used as a cooking/ frying oil and as a substitute for soyabean and repeased oils at times when the latter oil types are high in price. For a large part of the edible oils and fats market the fact that palm olein is lower in polyunsaturated fatty acid content than eoyabeen oil is of no consequence.

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For the above reasons the writer is of the opinion that a simple pre-fassibility study which was concerned only with the growth of the oil pelm tree could be misleading, and that what is in fact required is a full feesibility study to examine the subject im three parts

- a) the economic feasibility of the cultivation of the oil pelm and production of crude palm oil in West Samoa.
- b) (s) ebove taken in conjunction with e fractionation plant such that the products would be crude palm oil, palm stearin end palm elein.
- c) (a) and (b) with a refinery which would permit the sele of
   crude palm oil, pelm stearin, palm olein,

- descidified and bleeched palm oil, palm steerin, pelm olain,

- fully refined (edible) palm oil, palm atearin, palm oleim.

(c)provides for wider market edaptobility with greater employment opportunity and the devalopment of technological "know how" in West Samea. A refinery opens up further possibilities which will be expanded upon leter in this report.

The karnels from the palm fruit can be cold as such but would probably yield a higher profit if they were crushed in the copre mill to yield pelm kernel oil and palm kernel meal. Palm kernel ail belongs to

- 15 -

the same group of oils, the "lauric acid" group, as coconut oil and has almost identical uses both for edible and technical (soaps) purposes. The meal, like copra meal, is an animal feed component. The yields from a 2000 hectares plantation at maturity would be of the order of 8,000 to 12,000 tons palm oil per year

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ca 800 tons palm kernel oil per year ca 800 tons palm kernel meal per year. In the nime month period of January to September 1975 the Solomon Islands 2000 hectares produced 9056 tonnes of palm oil.

#### 3.1.4 Maize

Maize is currently being imported as a constituent of the feed to be produced by the new feed mill which will commence production in January 1979. Although not considered by animal health experts to be an essential component of the feed, nevertheless growth and health of the animal/bird are improved when maize is incorporated because of its linoleic acid content.

It is worthy of consideration that, if it is decided to incorporate maize in the meal in the long term, the maize should be grown in Samoa.

One estimate given to the writer of the maize required for animal/ poultry feed was 1200 tons in 1979 and 3900 tons in 1988. The average yield of maize in 1966 was 2.4 tons per hectare, thus about 2000 hectares of land would be needed to satisfy requirements at the end of the 1980's. The maize germ contains 50 to 55% of maize oil which is of considerable value as a cooking oil and margarine component, because it contains approximately 50% of the polyunsaturated fatty acid, linoleic acid. An inducement therefore for the growing of maize would be the local production of at least sufficient maise

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oil to satisfy the local market. For this purpose the germ would be first separated from the corn, then crushed to release the oil and the combined meal used for cattle/poultry feed while the oil must be refined for human consumption.

before a decision is made on growing maize in Samoa, advice must be taken on the variety of the crop which would be most suited to conditions in the country with particular reference to resistance to diseases such as rust.

#### 3.2) Animal Fats.

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At the present time it is estimated that there are some 26,000 head of cattle in west Samoa, consisting of about 3,000 dairy cows and 23,000 beef steers. The government's policy is to achieve selfsufficiency in cattle for the country. A figure given to the writer for this target is 65,000 head. It is however anticipated that the current programme will achieve a figure of about 50,000 head by 1988. There is currently under discussion in West Samoa a WSTEC proposal for a national Abbatoir and meat processing plant. New Zealand, under their Bilateral Aid Frogramme, have agreed to aupply an expert to examine the proposal.

From the 1977 Customs Department figures it was noted that about 600 tons of fats were imported that year under the headings of "Unrendered fats (bovine), tallow" and "other prepared edible fats, imitation lard". Probably two thirds (400 tons) of this total was either beef dripping for use in Samoa for the production of bread and biscuits, or tallow for scap production.

It is strongly recommended that the projected abbatoir/meat processing plant should be extended by the addition of a small rendering plant to obtain as much beef dripping and tallow from the carcasses as possible. The quality of the fats obtained should be easily equal

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to that currently imported. The production, which could be expected to be about 50 tons per year in 1979 rising to 100 tons plus in 1988, would obviously be an import substitute and would provide a small measure of independence of imported supplies.

#### 3.3) Fish Oils.

From conversations in Apia and Fiji it appears most unlikely that the fishing industry will in the foreseeable future catch enough to warrant the installation of a fish oil extraction plant with its essential adjunct, if the oil is to be used for human consumption, an hydrogenation plant.

#### 3.4) <u>Imports</u>.

The Customs Department introduced a new records system for the 1977 figures. Those for 1976 were not available during the visit. 1974 and 1975 data are included in the following table where they can be related to the 1977 figures.

The figures given below are for oils and fots and edible fat-containing products and the quantities have been converted into tons for the sake of simplicity. Table 2

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| Froduct Class                      | 197   | 77            | 1975  | 1974  |  |
|------------------------------------|-------|---------------|-------|-------|--|
|                                    | Tons  | Value<br>NS Ø | Tons  | Tons  |  |
| - Fixed Vegetable Dils, fluid or   | 125.0 | 42,778        | 52.2  | 340.7 |  |
| solid, crude, refined or purified  |       |               |       |       |  |
| - Fig fat unrendered               | 0.2   | 610           | -     | -     |  |
| - Unrendered fats (bovine), tallow | 302.6 | 153,623       | -     | -     |  |
| - Animal stearin, lard             | 5.3   | 2,477         | -     | -     |  |
| - Other animal oils and fats       | 0.6   | 746           | -     | -     |  |
| - Hardened animal or               |       |               |       |       |  |
| vegetable oils                     | 1.9   | 4,435         | •     | -     |  |
| - Uther prepared edible fats,      |       |               | ·     |       |  |
| imitation lard                     | 278.7 | 185,378       | -     | -     |  |
| - Butter                           | 257.4 | 261,809       | 212.9 | 174.8 |  |
| - Margarine                        | 13.1  | 14,167        | 10.0  | 10.3  |  |
| - Pastry, biscuits, cakes          | 111.5 | 123,710       | 232.6 | 183.4 |  |

Hlanks indicate that no relatable figures are available.

Assuming that the "unrendered fats (bovine), tallow" is totally tallew, that half the butter market could be captured by a locally produced margarine, that margarine contains 80% fat, and that the "pustry, hiscuits, cakes" recipes contain an average of 10% fat, then the market in Samos for home-produced oils and fats in whatever form in 1977 was 839 tons.

The range of processed fat-containing foods currently being produced in west Samos includes bread, biscuits, cakes, pies, pastries, "mmburgers, doughnuts, snack foods, ice cream and topping and filling

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creams for biscuits and cakes. The oils and futs used for these products are listed below - all are imported.

Beef Dripping Hefined deodorised soyabran oil Hefined deodorised coconut oil Hefined deodorised palm olein Hefined deodorised palm oil Hefined deodorised beef olein Hutter Butterfat Cake margarine Froprietory shortenings (100% fat products) Froprietory synthetic cream whipping agent

#### 3.5) Notail Prices of Edible Oils and Fats.

In Table 3 below are set out for comparison the price, source and packaging of butter and other domestic oils and fats.

Table 3

| Product       | Source     | Packaging   | Oil/Fat Component | Price by # |
|---------------|------------|-------------|-------------------|------------|
| butter        | N.Zealand  | brapped     | Butter            | 0.70/15    |
| Margarine 1   | USA        | wrapped     | All vegetable     | 0.55/16    |
| hargarine 2   | USA        | Plastic tub | All vegetable     | 1.05/16    |
| hergarine 3   | N. Zealand | Plastic tub | <b>P.U.F.A.</b>   | 0.90/16    |
| Sprend        | USA        | Plastic tub | Maize oil         | 0.92/16    |
| Shortening 1  | USA        | Tin         | Hydrögenated      |            |
|               |            |             | vegetable oil     | 1.35/36    |
| Shortening 2  | N.Zealand  | Plantic tub | Hydrogenated      |            |
|               |            |             | beef olein        | 0.78/16    |
| Beef dripping | N.Zealand  | wrapped     | Beef dripping     | 0.56/16    |
| Cooking Uil 1 | USA        | Bottle      | Groundnut oil     | 3.45/litre |
| Cooking Oil 2 | USA        | Bottle      | Soyebaen oils     | 2.11/litre |
| Cooking Oil 3 | Australia  | Bottle      | Maize oil         | 2.95/litre |

Notes on Table 3:-

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- All vegetable indicates that the fat blend contains no animal or marine oils or fats.
  - P.U.F.A. stands for high in polyunsaturated fatty acids. Such products are reputed to be of advantage for lowering the blood cholesterol level and are more expensive because of the use of higher priced oils such as maize oil.
  - Internationally, margarine must contain not less than 80% fat.
    Any product with a lower fat level may not be called margarine and ia, in the U.K., U.S.A., Australia and New Zealand, called a "Spread". The usual fat content of such a spread is normally 40% and it is sold for dietary purposes.

# 3.6) Refining and Margarine/Shortening Production.

In his report on West Samoa Copra Processing Project of December 1976, Nr.F.C.Gatanao:n proposed that a erall (2 tone per 8 hour day) batch refinery should be considered to produce a refined, deodori-ed cooking oil from coconut oil. In the experience of the writer, such a unit would be too small to be economically viable, the minimum capacity for such a plant being about 50 tons per week. The feasibility of a refinery in West Samoa is changed when considered together with the oil palm proposels in section 3.1.3. of this report. The most remunerative marketing of palm oil would probably involve the refining of some 25% or 2500 tone/annum of the total palm oil yield. The refining of other oile e.g. palm kernel, coconut, tallow and perhaps maize, could then be carried out in the same plant as the palm oil. These latter refined oils would be primarily for use inside West Samoa, either on their own or blended to produce the margarinee and shortenings presently imported. The margarines and

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shortenings can be produced via the same equipment and, if fractionation equipment was installed as postulated in 3.1.3. above, from locally produced oils and fats. A unit of 1 ton/ho r nominal capacity would produce about 20 tons/week of day work only of retail and iaduatrial products. The advantages of the installation are - import substitution and home market development

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- export trade

- employment opportunities

- technology transfer.

It is considered that the feasibility of this suggestion should be investigated as part of the palm oil feasibility study.

#### 3.7) Infrastructure.

The government of west Samon has a programme of infrastructural improvement the continuation of which is described in the 1979 Budget Statement (5). The programme involves the extension of the main and access road systems in line with the plans for rural development of Savai'i in particular. Funding for these projects is being supplied by the world bank, west German Aid Authorities, the turopean Development Fund and the Australian and New Zealand Aid programmes.

The extension of electrical power will be provided by the progressive introduction of small hydroelectric schemes which are being funded initially by the European Development Dank and probably by the Asian Development Bank.

The European Development Bank is also providing a soft term loan for an earth satellite station to improve international telecommunications with West Samoa, and a programme for the installation of telephone kiosks around the country is in operation.

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Similarly the government has in hand plans to improve water and sewage facilities.

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From the above brief discussion it can be seen that the West Samean infrastructure should not hinder the country's development but rather should be a considerable factor in its furtherance.

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#### 4) Recommendations.

The following recommendations are made based on the findings of the visit and bearing in mind the objectives of the West Samoan government. The recommendations have been allotted high, medium and low priorities. High priority status is given to those projects which should be initiated as soon as possible and certainly before the end of 1979. Medium priorities are to a large extent consequent upon the high priorities.

It is considered that expert assistance from outside west Samoa will be needed for all the recommendations except 4.1.1, 4.2.3, 4.2.5, 4.2.6. 4.1) <u>High Priority</u>.

4.1.1 The effect of the various factors affecting coconut and copra yields should be investigated and consequent measures adopted for their improvement.

4.1.2 A market study of coconut products and derivatives should be carried out. The coconut oil and meal part of the study should be completed before the start-up of the copra mill.

4.1.3 The budget cost of additional plant in the copra mill for the processing of cocoa beans should be obtained from the plant manufacturers, and the advice of the cocoa processing expert taken on the market for cocoa butter, cocoa meal and cocos powder, and the process to obtain a saleable product.

4.1.4 Studies should be initiated into the feasibility of growing maize and oil palm in west Samoa, with comparisons of the financial return per hectare with coconut, cocoa, banana and taro on the same land. The oil palm study must include Case(A) - oil palm pluntstionand mill; Case (B) - Case(A) plus palm oil fractionation; Case(C) -Case(H) plus refining of a portion of the palm oil and fractionstedproducts, and in all three cases any benefits to be derived from

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the crushing of the palm kernels in the copra mill.

4.1.5 The addition of a rendering plant to obtain beef dripping and tallow from the carcasses after the proposed abbatoir and meat processing plants should be considered in the feasibility study. 4.1.6 A technical assistant is needed as a long term appointment to help with Food Processing. Facets of this job requiring particular attention are assistance to small commercial enterprises, bacteriological quality control methods and standards, and import/export specifications. 4.2) Nedium Friority.

4.2.1 An agricultural plan should be formulated based on the results of the studies on the factors affecting coconut/copra yield and the feasibility of growing maize and oil palm in heat Samos. 4.2.2 A study should be carried out on the feasibility of producing those coconut products and cerivatives shown by the market study to

be worthy of consideration.

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4.2.3 The proposed Integrated Coconut Processing Scheme should be given form by the development of Samoa Coconut Products Ltd. (SCPL) to include the processing of by-products with the copra mill. The resultant organisation will be able to optimise profits by production flexibility and improve quality standards to meet world market demands. 4.2.4 Two weat Samoans should be granted fellowships in (a) the marketing and (b) the technology of coconut products, by-products and derivatives with a training period of two years. During and following the training they should form an important part of the management team of SCPL.

4.2.5 It is recommended that a "parent" organisation should be responsible for funding the operations of the farmers on the one hand and the coconut processing unit on the other. Such an organisation would be primarily financial, for example, the Development

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Mank of West Samoa. It would include the Copra Board for copra price stabilisation but would also finance yield improvement schemes. The capital reserves for the latter and for financing new plant or facilities for the processing unit would be established from the operating margins of the formers and the processing unit. Additionally the funding organisation could export or import copra as yield and mill conditions demanded.

4.8.6 An interdepartmental Government development coordinating committee should be set up for the purpose of:-

- agreeing priorities of projects, responsibility for projects, monitoring progress of projects.

- communication and dissemination of information

1.1.1

- cohesion of effort.

4.3) Low Priority.

4.3.1 If the growing of oil palm in west Samos with attendant refinery is found to be a commercial proposition, studies should be carried out to determine the home and export market potential for retail and industrial margarines, shortenings and cooking oils, and the feasibility of manufacturing these products in West Samoa.

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5) References.

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- (1) Coconut Production in Western Samoa, B.B.Jensen and H.L.van Wissen, November 1978.
- (2) Appraisal of the Coconut Gil Mill Project in West Samoa Frepared for the Asian Development Bank, November 1977.
- (3) Annual Reports of the Copra and Cocoa Board of West Samoa for 1976, and the monthly reports for September 1978.
- (4) Report on the Gocoa Industry of Western Samoa, D.H.Murray 1973
- (5) The 1979 budget Statement (west Samos), 14th November 1978.
- (6) Consultant's Report on mest Samoa Copra Processing Project, P.C.Catanacan, December 1976.

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#### Department of Economic Development

| Director                          | Mr Hans Kruse         |
|-----------------------------------|-----------------------|
| Deputy Director                   | Mr Epa Tuoti          |
| Economic Planning Adviser (UNOTC) | Dr Te'o lan Fairbairn |
| Associate Economist (UNOTC)       | Mr J <b>an de Kok</b> |
| Voluntary Service Assistant       | Mr Barry Coates       |
| Voluntary Service Assistant       | Mr Barry Coates       |

#### Treasury Department

| Financial | Secretary (UNOTC) | Mr | Alistair Hutchison |
|-----------|-------------------|----|--------------------|
| Assistant | to the Financial  | Mr | T. Scanlan         |
| Secreta   | ary               |    |                    |

### Department of Agriculture

| ·  |                            |
|--|----------------------------|
| Director   | Mr Tauiliili Uili Meredith |
| Chief Agricultural Officer                       | Mr John Hellesoe           |
| Planning/Marketing Adviser/<br>Team Leader (FAO) | Mr Werner Schreckenberg    |
| Animal Health Officer/Team<br>Leader (FAO)       | Mr Davið Brown             |
| Coconut Agronomist (FAO)                         | Mr Robert Leather          |
| Agricultural Entomologist (FAO)                  | Mr Terence Bourke          |

#### Cocos and Copra Board of West Samoa

#### Secretary

Mr Herman Thomsen

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#### Commonwealth Fund for Technical Cooperation

Food Technologist assigned to Mr Clive Pedrana Department of Agriculture

#### West Samoa Trust Estates Corporation

| Assistant General Manager | Mr S | efo Ioane |
|---------------------------|------|-----------|
| Research and Development  | Nr A | i'i Pili  |
| Manager                   |      |           |
| Production Manager        | Mr W | . Wong    |

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# 2.1 Land Area/Pc pulation (1976)

|         | Land Area<br>(Hectares) | Population<br>(1976) |
|---------|-------------------------|----------------------|
| upelu   | 110,000                 | 110,000              |
| Sevei'i | 170,000                 | 42,000               |
| Total   | 280,000                 | 152,000              |

# 2.2 Land Ownership (1)

|                             | Hectares | 1    |
|-----------------------------|----------|------|
| "Cuchemper" land (families) | 216,700  | 77.4 |
| Customery rend (remote      | 28,800   | 10.3 |
|                             | 24,100   | 8.6  |
| W.S.T.E.C.                  | 10 400   | 3.7  |
| Freehold                    | 10,400   |      |

# 2.3 Agriculture Areas (2)

| Bertility:                | High to Moderate  | 60,000  | hectares |
|---------------------------|-------------------|---------|----------|
| Pertility:<br>Land with C | Noderate to LOW   | 44,000  | 99       |
|                           | Low               | 176,000 | 01       |
| Lend with c               | ropping potential | 139,200 | M        |
| Coconut Pla               | nted Area         | 48,000  | \$\$     |

- 2.4 Monetary Exchange Rate (U.N. Fixed Rate: 1/11/78) 1 U.S. Dollar = 0.712 West Samoan Tala (W.S.\$)
- (1) Source: "Investment in West Samoa", Dept. of Economic Development, January 1978, adjusted for Government/WSTEC exchange 1978.
- (2) Source: Asian Devalopment Bank, "Appraisal of the Coconut Oil Nill Project in West Samoa", November 1977.

APPENDIX 3

| Period          | Coj          | opra C       |      | Cocoa        |               | Bananas      |               | Taro etc     |  |
|-----------------|--------------|--------------|------|--------------|---------------|--------------|---------------|--------------|--|
|                 | Tons<br>'000 | N3\$<br>1000 | Tons | WS\$<br>'000 | Cases<br>'000 | WS\$<br>'000 | Cases<br>'000 | WS\$<br>'000 |  |
| . ganaana       | 12.3         | 4658         | 1816 | 1872         | 51.7          | 127          | 90.7          | 318          |  |
| 1975            | 19.4         | 2612         | 1459 | 1180         | 18.9          | 53           | 19.9          | 95           |  |
| 1976            | 11.8         | 1894         | 1644 | 2229         | 52.8          | 145          | 77.3          | 363          |  |
| 1977            | 18.7         | 4871         | 2571 | 6043         | 13.4          | 52           | 62.0          | 360          |  |
| 1977 (Jan-Sept) | 14           | · 3984       | 1439 | 3817         | 12            | 46           | 39            | 220          |  |
| 1978 (Jan-Sept) | 10           | 2518         | 758  | 1648         | 11            | 34           | 86            | 799          |  |

#### 3.1 Principal Exports (F.O.B.) Extracted from 1979 Budget Statement

## 3.2 <u>Copra Production for Export, 1964 to September 1978</u> (In thousand long tons)

| Beriod                      | Production | Period 1                   | Production    | Period        | Production |
|-----------------------------|------------|----------------------------|---------------|---------------|------------|
| 1964                        | 15.7       | 1971                       | 16.6          | Jan-Sept 1971 | 12.5       |
| 1965                        | 13.1       | 1972                       | 18.0          | Jan-Sept 1972 | 13.2       |
| 1966                        | 13.0       | 1973                       | 14.0          | Jan-Sept 1973 | 11.2       |
| 1967                        | 7.9        | 1974                       | 17.7          | Jan-Sept 1974 | 12.7       |
| 1968                        | 13.2       | 1975                       | 15.4          | Jan-Sept 1975 | 11.4       |
| 1969                        | 13.5       | 1976                       | 13.5          | Jan-Sept 1976 | 9.4        |
| 1970                        | 11.0       | 1977                       | 16.9          | Jan-Sept 1977 | 13.0       |
| (1964-1970)<br>Annual Avera | je 12.5    | (1971-1977<br>Arinual Aver | ) 16.0<br>age | Jan-Sept 1978 | 10.4       |

Source: Copra Board, Secretary's Monthly Report, September 1978

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| Year | Exports | Imports |
|------|---------|---------|
| 1973 | 4001    | 14,433  |
| 1974 | 7672    | 15,909  |
| 1975 | 4540    | 23.160  |
| 1976 | 5349    | 23,627  |
| 1977 | 11,647  | 34,192  |

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