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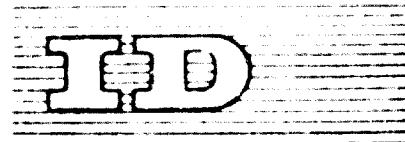
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Production of Fish Protein Concentrate

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POTENTIAL RAW MATERIALS SUPPLY FOR THE INDUSTRIAL  
PRODUCTION OF FISH PROTEIN CONCENTRATE

Prepared by the Food and Agricultural Organization

We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master file.

## POTENTIAL RAW MATERIAL SUPPLIES FOR THE INDUSTRIAL PRODUCTION OF FISH PROTEIN CONCENTRATES

## INTRODUCTION

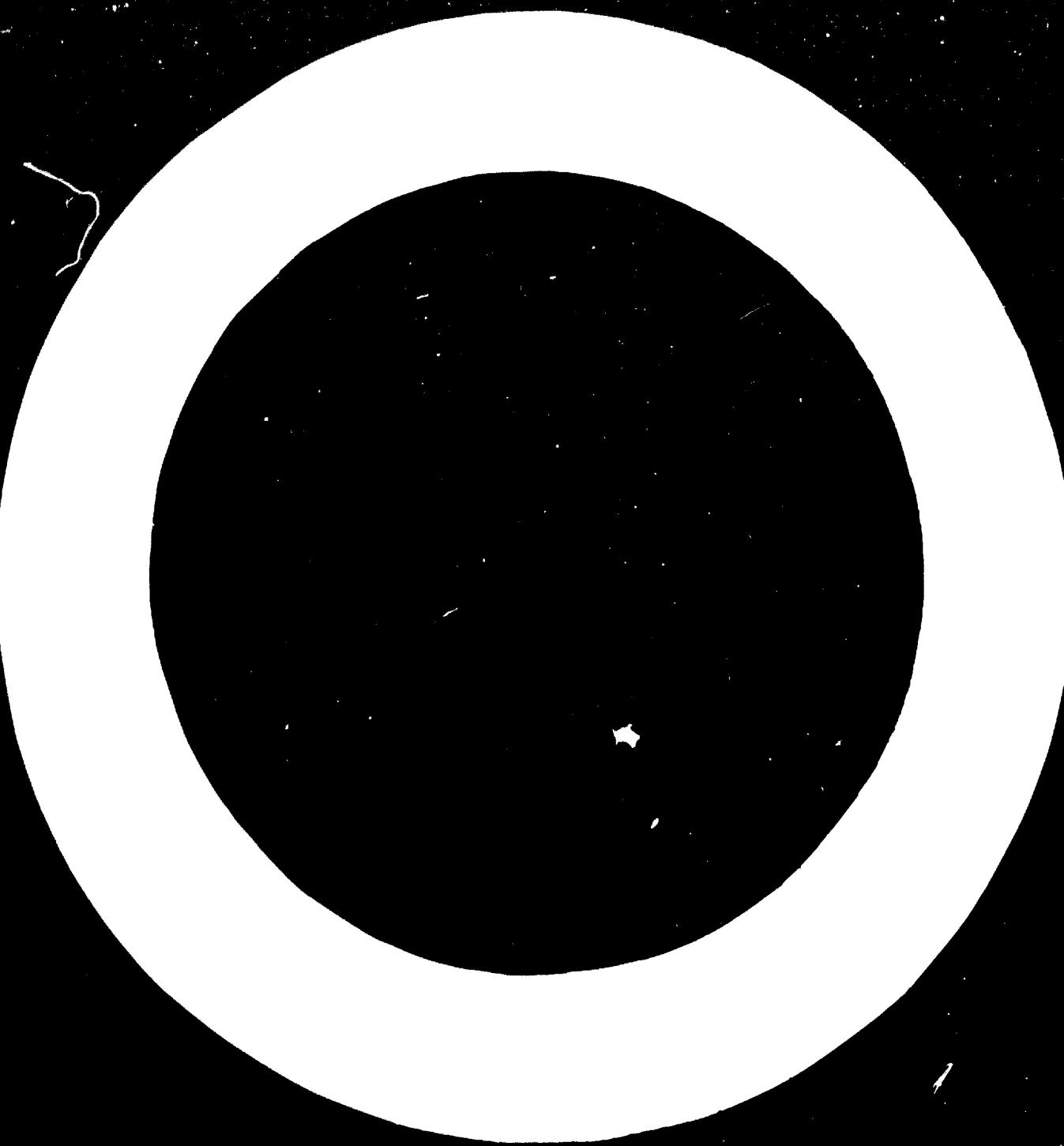
When discussing fish protein concentrate (FPC) it should be understood that this term is not confined to one well defined commodity but covers a number of rather different products which can be divided into two main categories: feed grade FPC products which include products that have not been manufactured in accordance with the hygienic standards for human food; and food grade FPC products which cover products that have been manufactured under human food hygiene standards.

The first category includes fish meal for animal feeding with a fat content of 5 to 10 percent. It also includes fish meal with a substantially reduced fat content, e.g., by means of solvent extraction to eliminate the adverse effects of, e.g., the fibrofatty acid other solvent soluble components when the meal is to be digested.

The semi-refined oils are products similar to those of the first category, being refined and deodorized. The most refined products have a fat content of 90 per cent or less, and they taste slightly sour. These products are therefore not particularly popular because it is when a fishy taste is detected that the consumer rejects the oil. The flavour of the fat has been removed.

The second aspect of protein metabolism has been the regulation of protein synthesis, and this is a terribly difficult problem because it's not something that can be approached from the outside. If you want to know what's going on in a cell, you have to break it open and look at the proteins that are there. These preparations, if you had labeled amino acids as the material for the production of food proteins,

However, approximately the same amount of energy was released during the first few minutes of the explosion as during the entire time interval from the initiation of the explosion to the end of the test.



suitable raw material on which to base an FPC industry. Each fishery must ascertain which species of fish can be landed at the required low cost. Another reason for the need for flexibility in the choice of raw material is that in many fisheries an adequate supply of raw material can only be ensured if a mixed catch can be used. In tropical countries, in particular, the landings which are likely to be used for the production of FPC will often consist of various species (trawl, plan or shrimp trawlers or from other fishing vessels, which are usually discards).

There follows an account of some of the fishery resources which may be exploited for fish meal production.\* Some of these resources may be used for the industrial production of solvent extracted FPC for direct human consumption if, in future years, there is a market for such products.

#### WORLD FISH PRODUCTION

During the last 10 years the world catch has increased at an annual rate of 7.0 percent per year while the rate of increase in human population has been of the order of 1.0 percent per annum. The increase in the fish catch has been uneven both in terms of species and in respect of geographical distribution. A substantial part of this increase has been used for reduction to meal and oil.

Table 1 shows average fish landings for 1958 and total landings in the years 1965 to 1967. In addition, the rate of growth in world fish catch during these years is compared with the rate of growth during 1958 to 1965.

A high rate of increase in fish landings has been recorded in Northwest Europe, mainly due to technological developments in locating fish which have enabled a more economic exploitation of certain pelagic fish stocks, mainly for fish meal production. For a modern trawler the actual finding of the fish occupies about half the total time at sea, and for a purse seiner the proportion is even higher. Thus, the value of improvements in locating fish is obvious. The application of modern fishing techniques is one of the factors responsible for sustaining the extraordinarily high rates of expansion in the Peruvian anchoveta fishery which, in turn, has been mainly responsible for an annual average increase of fish catch in Latin America of 25.9 percent between 1958 and 1965, the highest increase over a period of 7 years recorded in the history of modern fishing.

Table I

World Fish Catch up to 1967 and Rate of Growth 1958\* - 1965\*  
by Economic Region

	1958	1966	1967	1965*	Annual average increase percent per year		
	1000 tons	1000 tons	1000 tons	1000 tons	1958/62/65	1962/65	1965/67
<u>WORLD TOTAL<sup>a/</sup></u>	<u>33,800</u>	<u>57,300</u>	<u>60,500</u>	<u>54,600</u>	<u>5.1</u>	<u>2.1</u>	<u>1.8</u>
<u>Developed countries</u>	<u>17,632</u>	<u>22,690</u>	<u>23,541</u>	<u>21,566</u>	<u>3.1</u>	<u>1.6</u>	<u>3.0</u>
North America:							
USA, Canada	3,804	3,930	3,673	3,932	1.3 (+) 0.8	0.4	
Europe	7,780	11,022	11,372	10,751	1.6	7.1	4.1
EEC	2,021	2,212	2,193	2,231	0.4	1.0	1.0
Northwest Europe	4,246	6,522	6,755 <sup>b/</sup>	5,740	(1.3)	10.0	4.9
South Europe	1,513	2,182	2,255 <sup>c/</sup>		(0.2)	5.5	5.3
Other developed countries	6,104	7,779	7,863	9,363	2.3	-	3.0
Japan	5,599	7,102	7,814	5,670	4.8	0.1	2.8
Oceania	26	145	148 <sup>d/</sup>	160	5.2	6.3	4.5
Rep. of South Africa	409	532	904	1,133	12.0	2.6	5.5
<u>Centrally planned countries</u>	<u>7,575</u>	<u>12,320</u>	<u>14,542</u>	<u>13,752</u>	<u>1.4</u>	<u>10.7</u>	<u>9.5</u>
USSR	2,636	5,340	5,777	6,024	1.2	11.2	1.0
Other European countries	227	661	6,224 <sup>e/</sup>	7,760	6.3	1.3	9.0
China (Mainland)	4,067	9,502 <sup>f/</sup>	10,762 <sup>f/</sup>	10,306	2.2	2.2	2.2
Other Asian countries	575	580 <sup>f/</sup>	580 <sup>f/</sup>	1,106	...	...	...
<u>Developing countries</u>	<u>8,537</u>	<u>22,758</u>	<u>24,250</u>	<u>25,164</u>	<u>10.1</u>	<u>8.7</u>	<u>13.2</u>
Latin America	2,154	11,610	12,720	13,484	19.2	10.5	25.0
Africa, South of Sahara	1,250	2,737	3,237	3,074	...	7.7	1.4
Near East and							
Northwest Africa	417	473	457	280	1.2	5.5	6.6
Asia	4,707	7,938	8,366	8,770	1.7	7.7	7.4

\* Average of three years, i.e. 1958-60 indicates an average of 1958-1960

<sup>a/</sup> Totals do not add due to rounding of data as indicated below

<sup>b/</sup> Estimate; 1966 catch figures used for Greece, Portugal and Turkey

<sup>c/</sup> Estimate; 1966 catch figures used for New Zealand

<sup>d/</sup> Estimate; 1966 catch figures used for East Germany

<sup>e/</sup> Estimate; 1960 figures

<sup>f/</sup> Estimate; 1957 figures used for North Korea and 1962 figures for North Vietnam

While the application of modern fish location and fish catching methods was an important factor in stimulating the rapid expansion in Western South America, the most important factor was the market opportunity in the form of a rapidly increasing demand for fish meal, due to the expansion in developed countries of pig and poultry breeding on an industrial scale.

Other important factors are the recent development of distant water fishing operations and advances in freezing at sea and in producing fish meal on board fishing vessels. These developments are responsible for the sharp increase in fishmeal imports in some Mediterranean countries, in Japan and in the U.S.S.R.

The rate of increase of fish landings in developing countries, in general higher than that in developed countries, shows great variation. In the case of Peru and India, it is due to the rapid development of reduction industries; in other cases it is the result of the rationalization of traditional vessels and techniques, which all over the world, the latter training of fishermen and the expansion of fisheries activities. In a few cases industrial fisheries operate more or less profitably, so that while in the future the growth of fish landings in developing countries will depend on the **growth** rate in developed countries, there is no guarantee.

This figure compares the probability of a correct classification of individuals for the various categories. We can see that the classifier achieves 100% accuracy for the dominant and secondary categories, while it has a 50% chance for the other two.

The following table summarizes important statistics on species are approximately as follows:

“我就是想，你要是真能到这儿来，那该多好啊！——可是，你到底要到哪儿去呢？”

1980		1981		1982		1983		1984		1985		1986		1987		1988		1989		1990	
Year	Month																				
1980	January	1981	January	1982	January	1983	January	1984	January	1985	January	1986	January	1987	January	1988	January	1989	January	1990	January
1980	February	1981	February	1982	February	1983	February	1984	February	1985	February	1986	February	1987	February	1988	February	1989	February	1990	February
1980	March	1981	March	1982	March	1983	March	1984	March	1985	March	1986	March	1987	March	1988	March	1989	March	1990	March
1980	April	1981	April	1982	April	1983	April	1984	April	1985	April	1986	April	1987	April	1988	April	1989	April	1990	April
1980	May	1981	May	1982	May	1983	May	1984	May	1985	May	1986	May	1987	May	1988	May	1989	May	1990	May
1980	June	1981	June	1982	June	1983	June	1984	June	1985	June	1986	June	1987	June	1988	June	1989	June	1990	June
1980	July	1981	July	1982	July	1983	July	1984	July	1985	July	1986	July	1987	July	1988	July	1989	July	1990	July
1980	August	1981	August	1982	August	1983	August	1984	August	1985	August	1986	August	1987	August	1988	August	1989	August	1990	August
1980	September	1981	September	1982	September	1983	September	1984	September	1985	September	1986	September	1987	September	1988	September	1989	September	1990	September
1980	October	1981	October	1982	October	1983	October	1984	October	1985	October	1986	October	1987	October	1988	October	1989	October	1990	October
1980	November	1981	November	1982	November	1983	November	1984	November	1985	November	1986	November	1987	November	1988	November	1989	November	1990	November
1980	December	1981	December	1982	December	1983	December	1984	December	1985	December	1986	December	1987	December	1988	December	1989	December	1990	December

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The figures of potential presented in Table 2 are almost certainly overestimates of possible harvests as each figure is the sum of the potential of a number of different stocks, assuming each is exploited at the optimum rate.

The estimated demand for fish for reduction to fish meal in 1985 may be 38,000,000 t and that for food fish 70,000,000 t. To satisfy this demand it will be necessary to develop unconventional resources such as small pelagic fish and Antarctic krill. The potential of the latter has been estimated at 50 million t and up,ages.

#### RESOURCES FOR POSSIBLE INDUSTRIAL UTILIZATION

The Northeast Atlantic area<sup>✓</sup> includes some of the fishing grounds with the oldest fishing tradition in the world, such as those off Iceland and Norway and in the North Sea and the Baltic Sea. An important development within the last 10 years has been the development of fisheries which catch specifically for the production of fish meal. The catches include herring, sprat, capelin and sardines. In addition, the exploitation of the hitherto non-fished stocks of sand-eels (Ammodytes spp.) and Norway pout (Trisopterus esmarkii) has started.

Pelagic fish. In the countries adjoining the Northeast Atlantic Ocean herrings are mainly used for reduction to fish meal, although appreciable quantities are also used in some countries for direct human consumption. All stocks seem rather heavily fished with the exception of those in the waters west of the British Isles which have a potential of about 200,000 t.

Sprat fishing in the North Sea is coastal fishery and a great part of the catch is used for fish meal production. In some areas an increase in the catch may be possible. In 1965 75,000 t were caught but the total potential yield may be at least 150,000 t.

Sardine stocks are commercially exploited in the Kattegat, the Skagerak and the southern waters of the North Sea. Owing to the expansion in the Norwegian purse seine fishery in 1964 and following years, there was a very large increase in sardine catches (1964: 40,000 t; 1966: 500,000 t; 1967: 870,000 t; 1968: 780,000 t). The fish are mainly

for reduction to fish meal. The fall in catches in 1968 suggests that the stocks off Norway are fully exploited, and the sustainable annual yield may be in the range of 500,000 to 700,000 t. Little is known about mackerel in other parts of the northeast Atlantic area, e.g. in the southern waters (c. 30,000 t, ICS statistics).

Horse mackerel landings in the North Sea amount to 1,000 t a year. This seems to be well below the sustainable yield. In the southern waters this species is of greater importance and in 1966 100,000 t were caught in the Bay of Biscay off the coast of Portugal. It is believed that catches could be moderately increased.

Other resources. Increased production of fish meal will require the development of fisheries on less exploited and presently commercially unattractive species, such as capelin (mallotus spp.), sand-eels (Amodytes spp.), Norway trout (Trisopterus ermarkii), argentines (Argentinas spp.), blue whiting (Caducous sutasseum), macrurids, etc.

Capelin, a species of the northern part of the area, has been exploited in recent years for industrial purposes. In 1967 50,000 t were caught off Iceland, 300,000 t off north Norway and 500,000 tons off the S. F. J. In 1962 the total catch in the area amounted to only 3,500 t.

Recently, new fisheries have started, especially in the North Sea, to exploit stocks of sand-eel and Norway trout for industrial purposes. Catches have fluctuated, with a peak in 1967 of 210,000 t while in 1965 catches were under 70,000 tons. There seem to be other promising stocks of sand-eels west of the British Isles and off the North coast of Scotland. Catches of Norway trout (possibly including some haddock), reached a little under 500,000 t in 1968.

One of the presently commercially unattractive species is the blue whiting, with a suggested potential of about 300,000 tons in the area northwest of Ireland and northeast of Scotland. Argentines (A. silus and A. sphyraena) are other unexploited species in the North Sea. Argentines and macrurids have been found in depths between 200 and 1,000 m in the waters west of the British Isles, but the likely catch rates do not seem high enough to support a fish meal fishery.

The Eastern Central Atlantic area<sup>2/</sup> includes the Moroccan coast in the north and the waters around the Cape Verde Islands and the Gulf of Guinea in the south.

Pelagic fish: The catches of pelagic fish in the northern area, from the Strait of Gibraltar to Aspar, were as follows:

Small pelagic fish: 250,000 t - principally sardine landed in Morocco but also small quantities of Sardinella spp. landed in Senegal.

Medium pelagic fish: 100,000 t - principally horse mackerel (Trachurus spp.), blue fishes (Lommodes salatini) and mackerels (Rhamphus spp.), mostly caught by trawlers from the U.S.S.R. and other east European countries.

Cephalopodes: 150,000 t - these are taken mainly by Spanish and Japanese vessels and include squid, cuttlefish and octopus.

In the southern area (Pakao to Iagry) the pelagic inshore fisheries are based mainly on bonito (Ethmidium fimbriatum and longimanus). The presence of Sardinella spp. is correlated with the occurrence of upwelling. Sardinella are, therefore, abundant mainly off Beaufort, Ivory Coast, Ghana and the Gambia, and in Northern Nigeria. Increased fishing on Sardinella seems probable. Studies on pelagic species, especially Sardinella, are now being carried out by a group of FAO/FNRI Special Fund Projects in several west African countries.

Quantitative estimates of the potential of pelagic resources are difficult without it being clear which of them were fully exploited. Catches of anchovy and herring off Greece increased in 1961 to 30,000 t (190,000 t previous year), but it is too early to say what effect this increase had on the stocks. The potential of the sardine stocks south of Gibraltar may be judged at 100,000 t. The other pelagic stocks of the Eastern Central Atlantic may have a similar potential of some hundreds of thousands of tons but probably not millions of tons. In Table 3 the estimates of the potential of pelagic fish species are summarized.

Table 3  
Estimates of potential catches  
in the eastern equatorial area

Catches (Millions)	Present		Estimated	
	1960	1961	Present	1961
Sardines	280	100	-	-
Anchovy	-	400	-	(+ 100)
Sardinella	30	100 (?)	70	(+ 100)
Mackerels, horse mackerels, etc.	100	200-300	-	-

Increased catches could probably be possible from the stocks of mackerel, horse mackerel, etc., in the north and central areas. These fisheries, however, have recently been expanded rapidly and more data are required for better estimation of the influence of the present catches on the stocks. The present catches of mackerel, horse mackerel, etc., must likely be increased 2 to 5 times, i.e. to a total of 200,000 to 300,000 t.

Anchovy stocks off Japan and the Avery coast (Enchelycore japonica) and others are untouched. Detailed exploratory fishing is required to determine whether the fish can be landed at a sufficiently low cost to support a fishmeal industry.

Other resources. Among the general stocks are many of low economic value, e.g., elasmobranches, some croakers in the north and Rachycentrus auritus in the south, which could be the raw material for a fishmeal industry if they could be fished economically. Small scales and small fish such as cyclophids are important and still unexploited resources of the open ocean.

	1968	1969	1970	1971	1972
Salmon	1,000	1,000	1,000	1,000	1,000
Herring	1,000	1,000	1,000	1,000	1,000
Bathelder	(1,000)	(1,000)	(1,000)	(1,000)	(1,000)
Sole	(1,000)	(1,000)	(1,000)	(1,000)	(1,000)
Arctozenia	(1,000)	(1,000)	(1,000)	(1,000)	(1,000)
Round herring	-	-	(1,000)	1,000	-
Sand-eels	-	-	(1,000)	1,000	-
<b>Total</b>	<b>31,000</b>	<b>31,000</b>	<b>31,000</b>	<b>31,000</b>	<b>31,000</b>

Other resources. At present, there are other resources which are not yet exploited commercially, such as shrimps (Crangon Crangon), sycamore and the squid (Loligo vulgaris). These last two species are generally not confined to waters adjacent to the coast, as are the species discussed above. The extent to which these species will be exploited depends on the possibilities to extend fishing. The resources of hydrocarbons is large but its commercial exploitation would require some technological advances to make it economically feasible.





Chlorophyll, on the other hand, is one of the abundant substances which appear to increase in the vicinity of a man in great numbers. The number of chlorophyll bacteria has been decreasing rapidly during the last few years, especially in

The Northwest Atlantic area<sup>10/11</sup> includes the eastern seaboard of Canada where it is planned to set up a plant for the production of food grade FPC with a capacity of 200 t raw material a day. It is intended to use fillet trimmings from cod as the main source for this production. Other resources for PC production could be in-shore species now landed for reduction to fish meal, mainly herring, sand-eels and trash fish caught in the trawl fisheries for cod, etc. At present trawlers discard commercial species which are below marketable size and many unmarketable species such as skates, dogfish, red hake, eelpouts, grenadiers, sea ravens, sculpins and others. In addition, there are resources of sand-eels and argentines and in the deep water further exploitation of grenadiers, lantern fishes, barracudinas, etc. is possible. The deep water species, however, could only be taken at high cost. Further research would be required to make exploitation of these stocks economic.

In the eastern Central Atlantic area<sup>12</sup> which includes the Gulf of Mexico, the Caribbean and the Atlantic coasts of South America, there is again the problem of utilizing trash fish caught by shrimp trawlers. The quantity taken and discarded by U.S. shrimp trawlers may be as much as 600,000 t. A similar quantity may be caught by shrimp vessels of other nations.

The entire catch of the U.S. menhaden fishery in the Gulf of Mexico is used for the production of fish meal. While peak landings are over 1 million t, the stocks are declining. Anchovy and thread herring stocks seem to be large but are unexploited. The total potential annual catch of pelagic fish is estimated at 1 million t in the Gulf and 750,000 t off the U.S. Atlantic coast.

The Caribbean appears less productive than the Gulf of Mexico, except for the eastern part of the South American coast.

The main fishery for pelagic fish (excluding tuna) is along the coast of Venezuela where some 40,000 t of sardine (Sardinella anchovia) and smaller quantities of anchovy (Detengraulis edentulus) and round herring (Pistphonema pelinum) are caught annually. There is no evidence that the sardine cannot be further exploited but it is probable that other pelagic species offer better possibilities for major expansion in catches.

In the area off the U.S. coast sand-eel (Ammodytes americanus) could provide large catches.

### THE PLACE OF FISH PROTEIN CONCENTRATES IN THE DEVELOPMENT OF PROCESSING FISHERY PRODUCTS

The foregoing fairly comprehensive survey should give an idea of the magnitude of the problem of supplies when considering the development of fish processing industries in various parts of the world, including developing countries. Knowledge of the resources must be supplemented by knowledge of the facilities available for catching and landing, and the cost of the raw material. The status of technology and of technical and educational facilities in a country must be considered.

In considering fish protein concentrates, another most important and complex problem is marketing. As already mentioned, APC covers a broad range of products with completely different markets. For this reason, the establishment of appropriate product specifications is an essential first step.

Fish meal is the most common feed grade APC product with a world production of almost 5 million t in 1967. Its market is increasing, mainly due to its use in formulated feed mixtures. In 1967 compound feed mixtures for animals accounted for 302,339 t of fish meal in 1967 and 410,000 t in 1968. In addition, an estimated quantity of 35,000 t of fish meal was used in compound feeds for fish. Only about 60,000 t of fish meal were used for direct feeding by farmers in 1967.

According to Prospects for world fishery development in 1975, <sup>1/</sup> the demand for fish meal will gradually outstrip the supply, particularly if the price in relation to competitive products remains fairly stable. The projected total world demand for fish meal for 1975 amounts to 1,000,000 t. The consumption in developing countries is 370,000 t in 1975. The estimated demand for 1985 is 1,500,000 t. Recently developed products with a limited but obviously growing market are solvent extracted feed grade APC products made from fish meal or raw fish. This feed grade APC need not be completely tasteless.

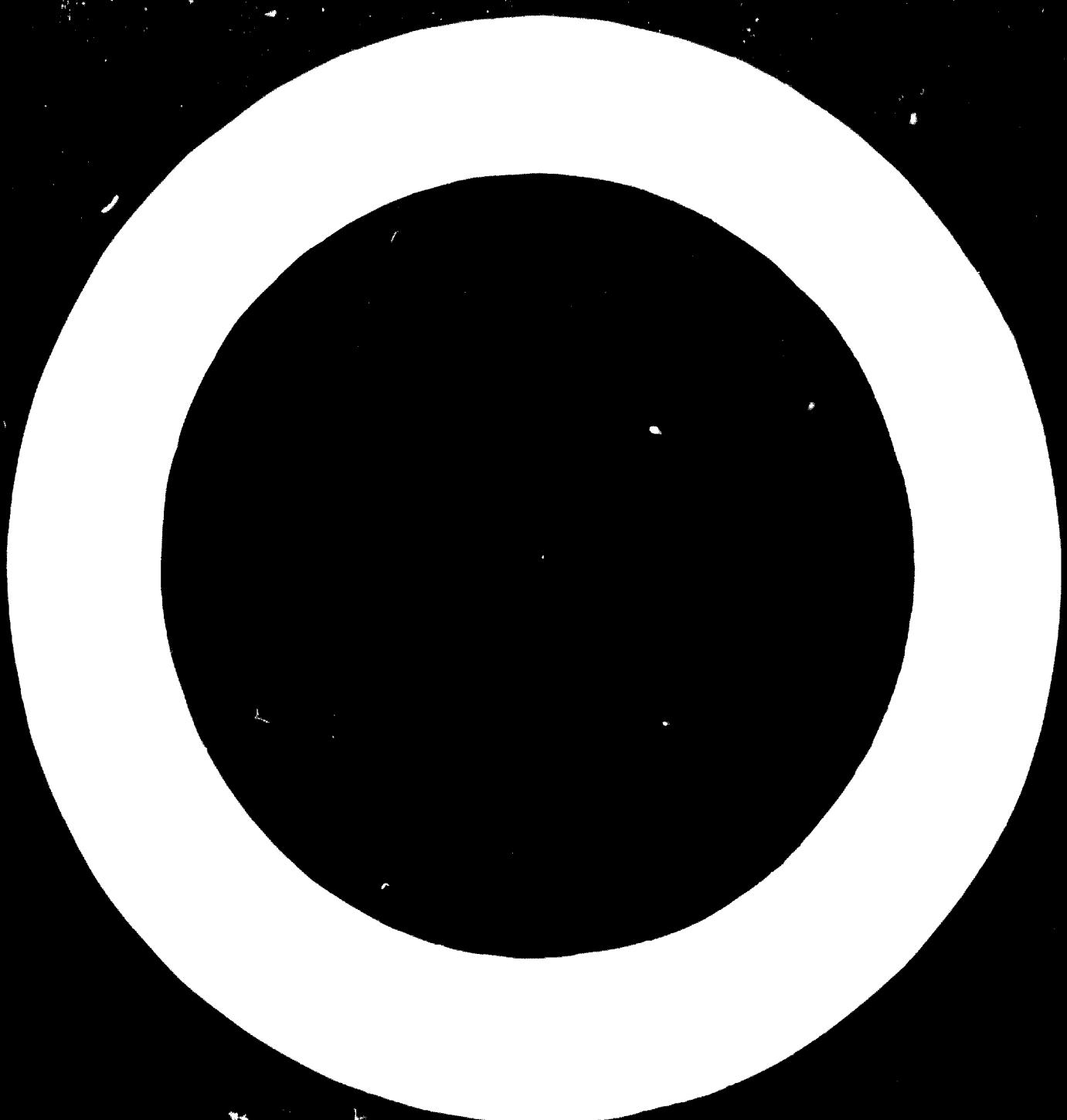
As far as food grade APC is concerned, there is as yet no market in the food sector and there is no information available which would allow market possibilities for a refined APC product for direct human consumption to be



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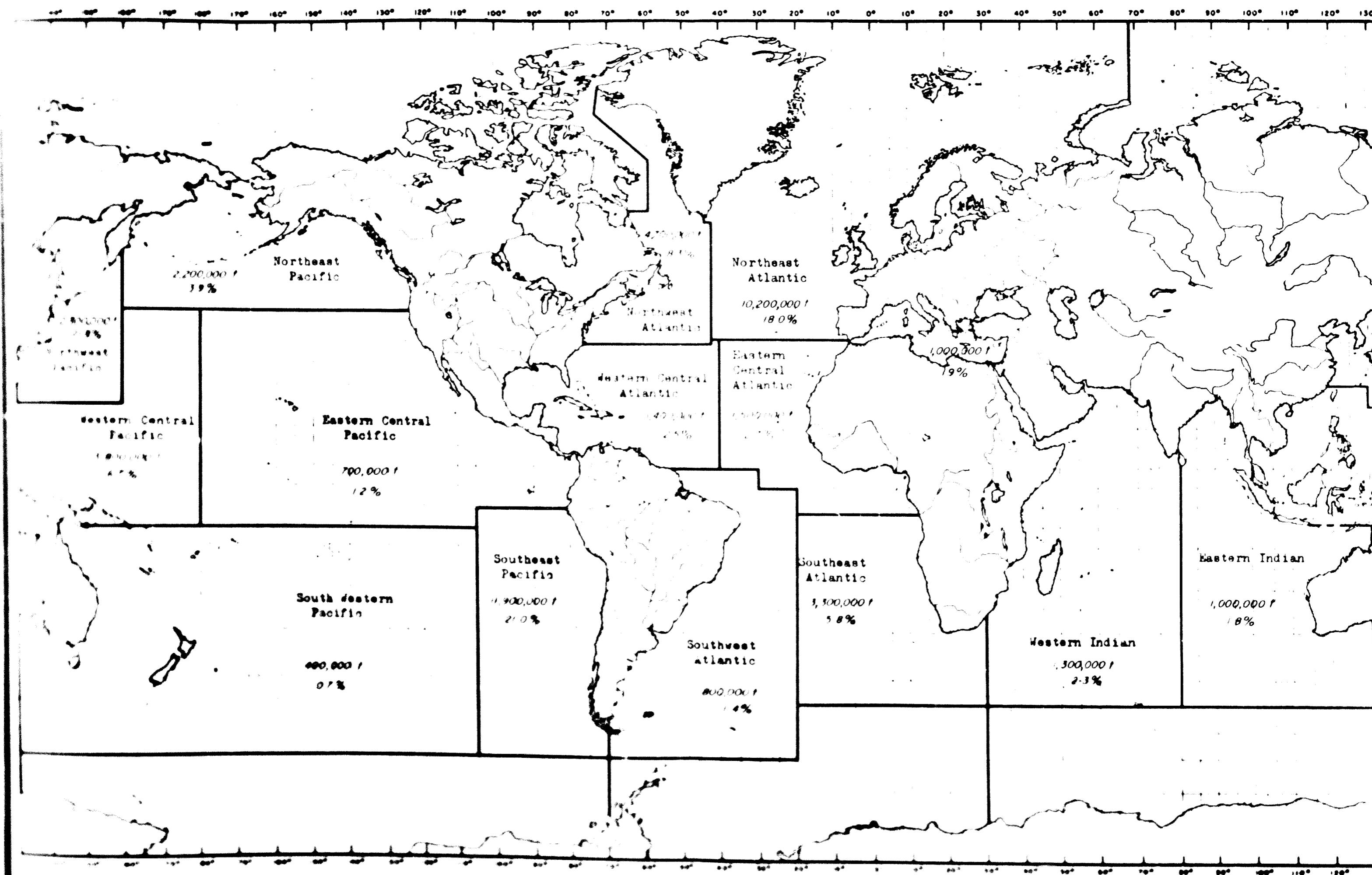
**APPENDIX**

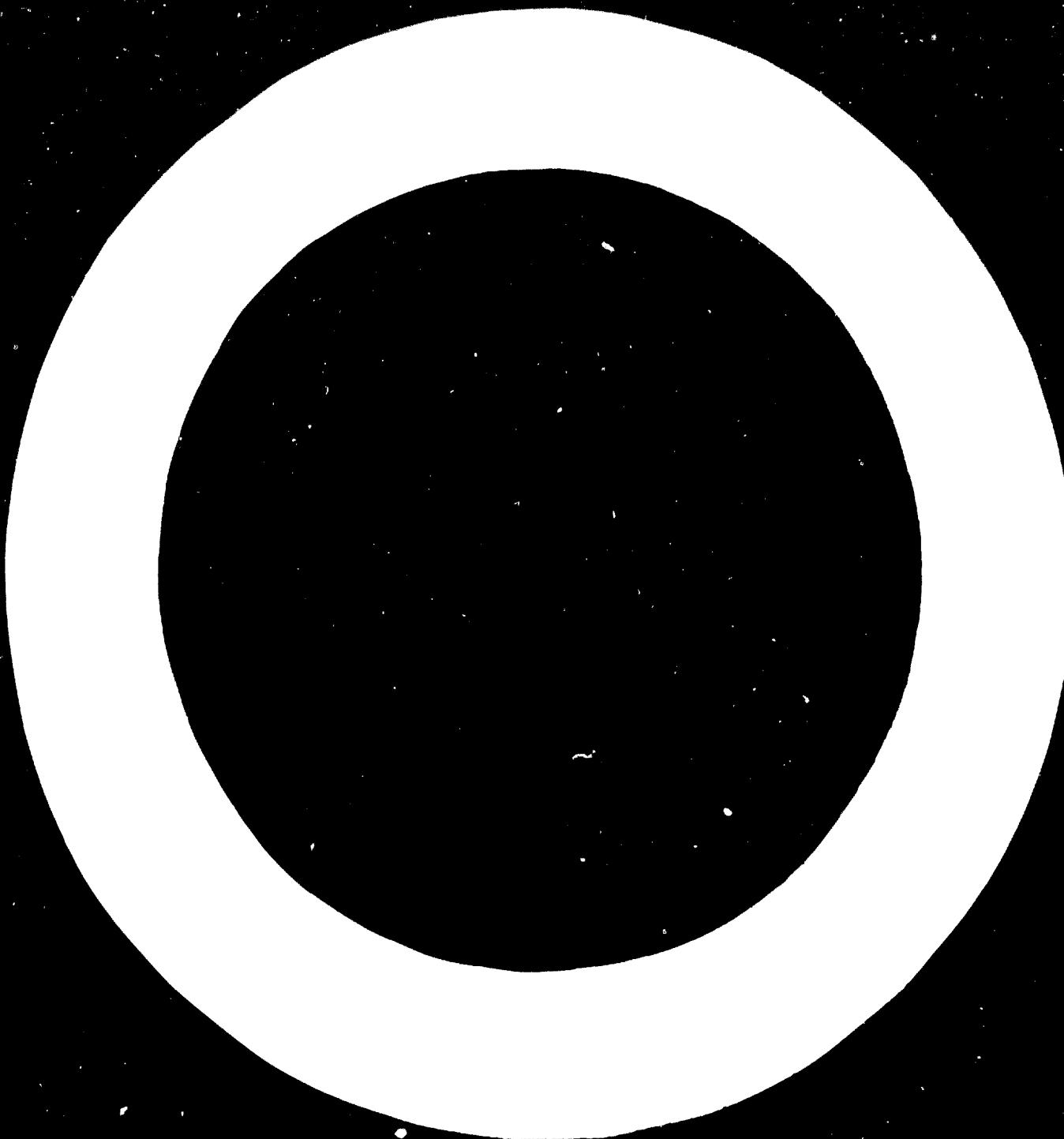
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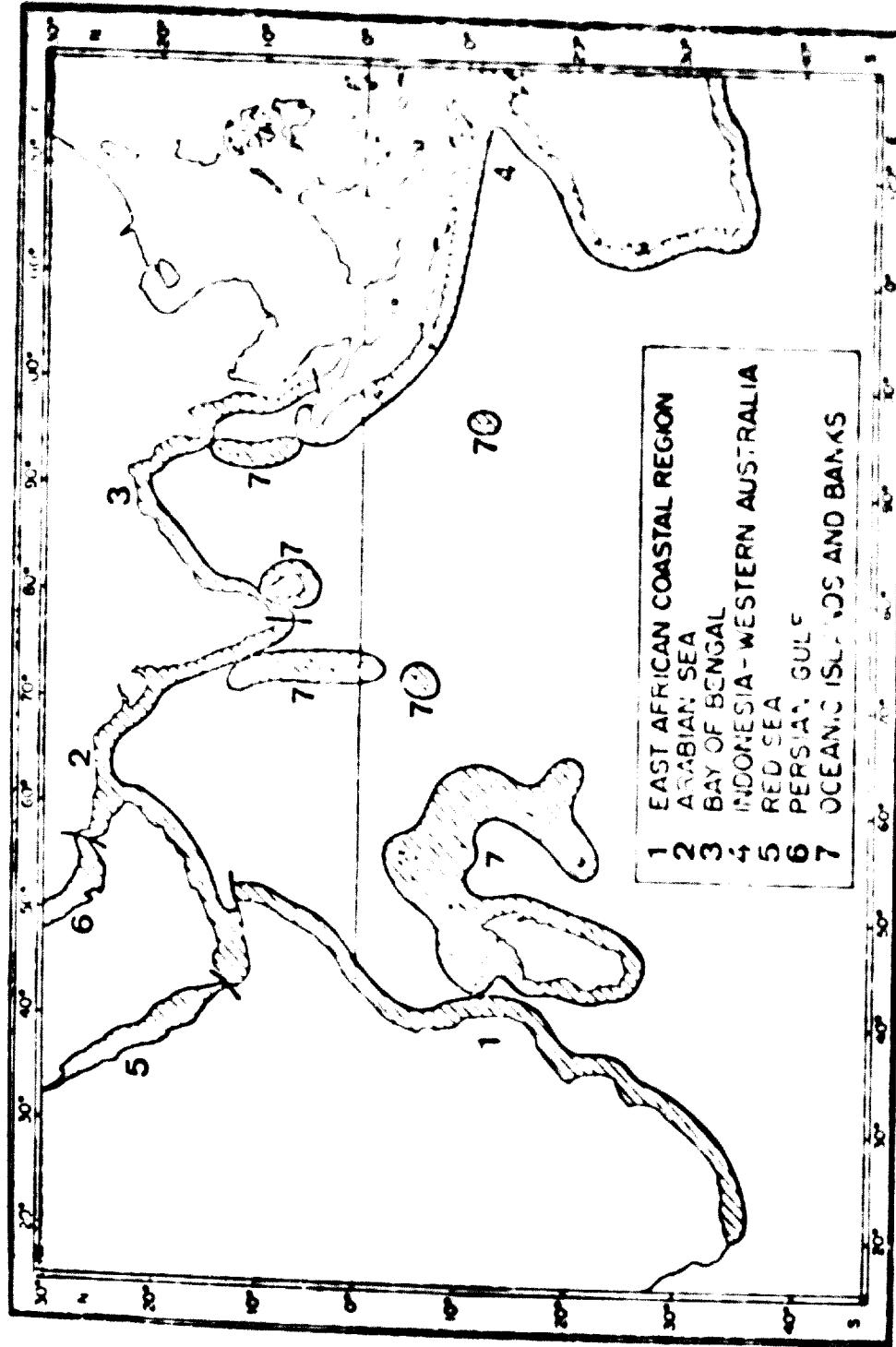
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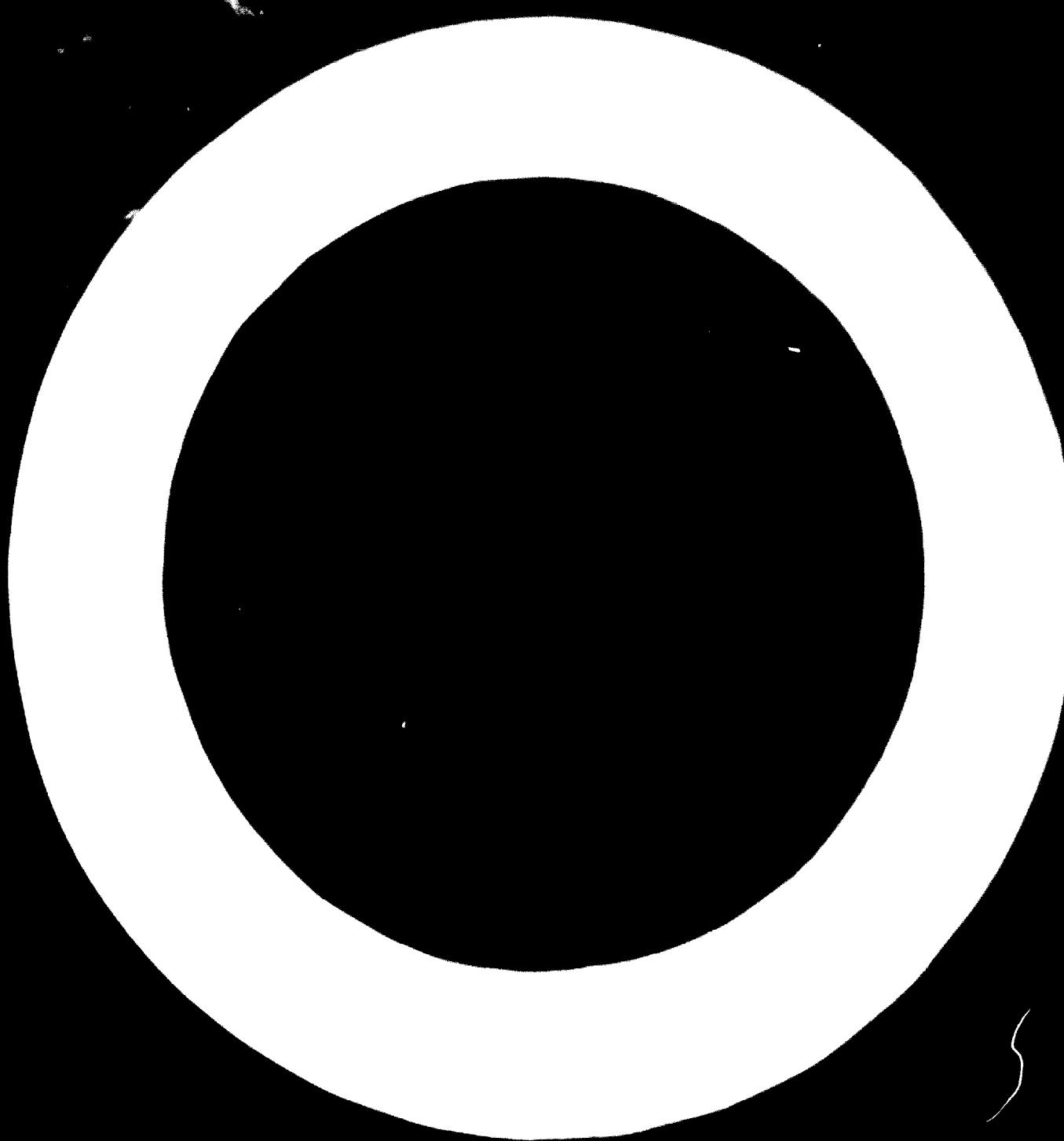


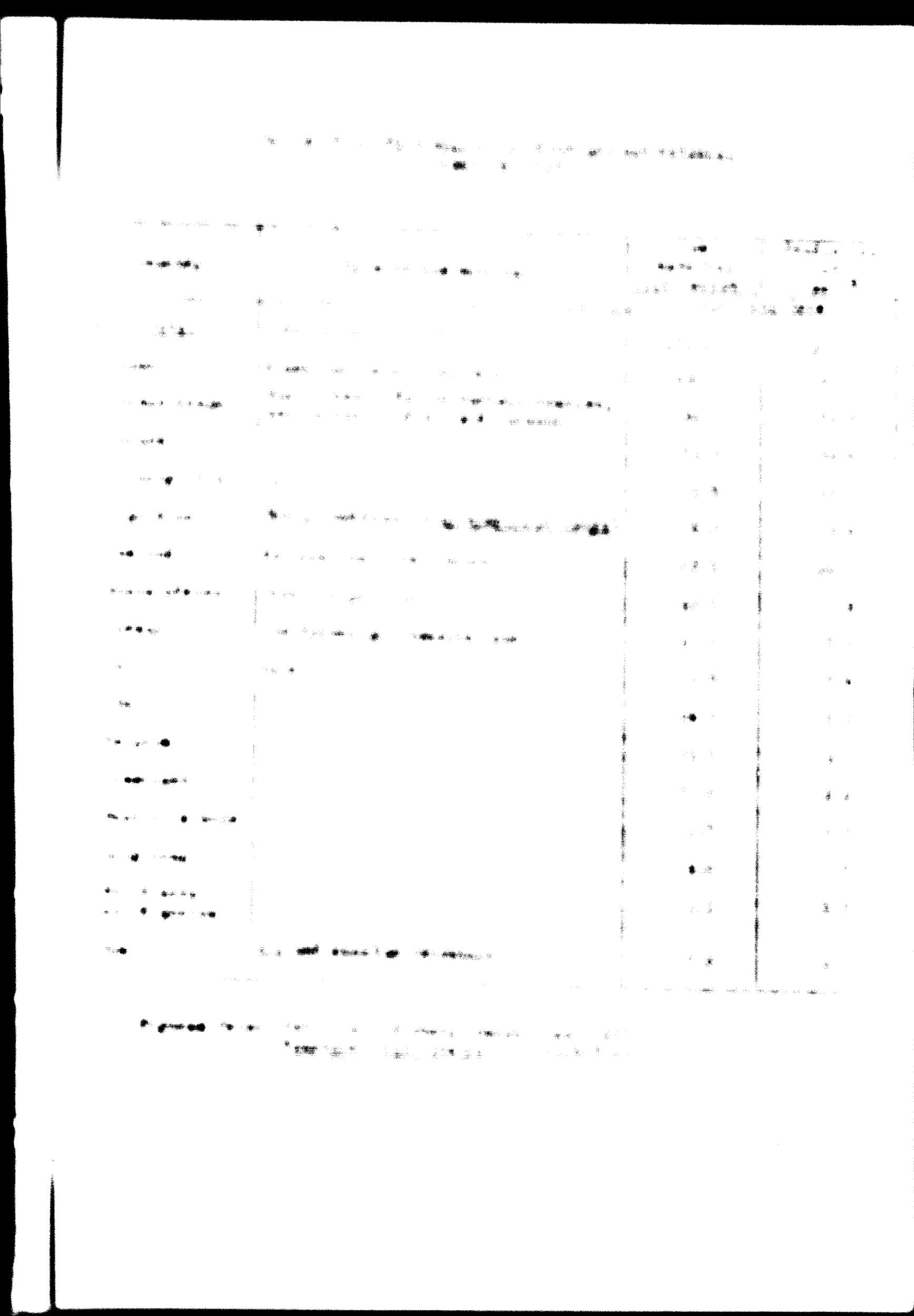


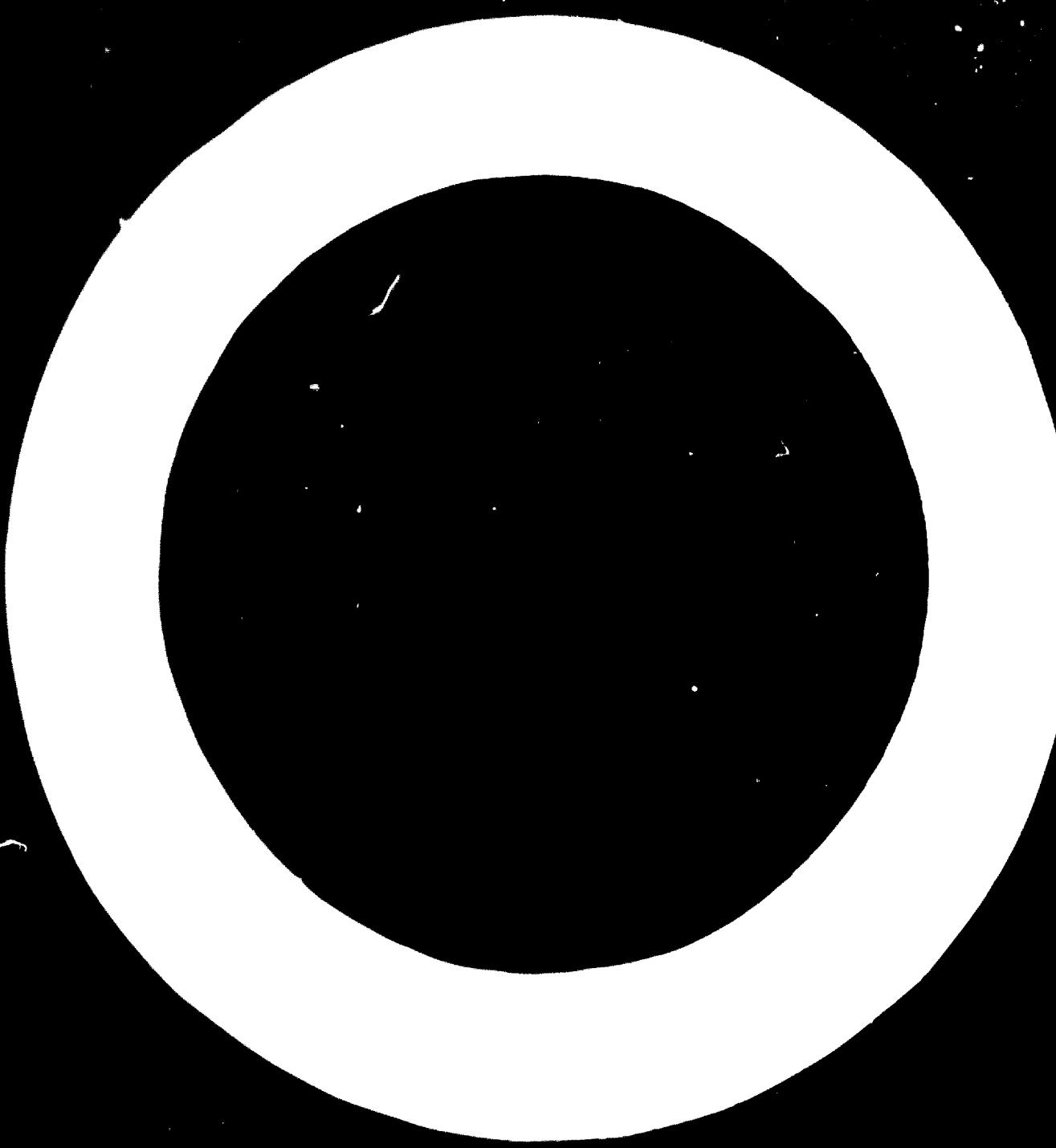
**Coastal waters of the Indian Ocean**

**Appendix II**









## FISH MEAL AND AMMONIUM PRODUCTION FROM OILY FISH AND RAY MATERIAJ - SOUTHEAST ASIA



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