



TOGETHER
for a sustainable future

OCCASION

This publication has been made available to the public on the occasion of the 50th anniversary of the United Nations Industrial Development Organisation.



TOGETHER
for a sustainable future

DISCLAIMER

This document has been produced without formal United Nations editing. The designations employed and the presentation of the material in this document do not imply the expression of any opinion whatsoever on the part of the Secretariat of the United Nations Industrial Development Organization (UNIDO) concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries, or its economic system or degree of development. Designations such as “developed”, “industrialized” and “developing” are intended for statistical convenience and do not necessarily express a judgment about the stage reached by a particular country or area in the development process. Mention of firm names or commercial products does not constitute an endorsement by UNIDO.

FAIR USE POLICY

Any part of this publication may be quoted and referenced for educational and research purposes without additional permission from UNIDO. However, those who make use of quoting and referencing this publication are requested to follow the Fair Use Policy of giving due credit to UNIDO.

CONTACT

Please contact publications@unido.org for further information concerning UNIDO publications.

For more information about UNIDO, please visit us at www.unido.org



D00038

ID

United Nations Industrial Development Organization

Distr.
LIMITED

ID/WG.29/1
20 January 1969

ORIGINAL: ENGLISH

Expert Group Meeting on the Utilization of
Excess Capacity for Export

Rio de Janeiro, Brazil
12-17 March 1969

EXCESS CAPACITY - MEASUREMENT, CAUSES AND USES:
A CASE STUDY OF SELECTED
INDUSTRIES IN ISRAEL

by

MEIR MERHAV
ISRAEL

1/ The views and opinions expressed in this paper are those of the consultant and do not necessarily reflect the views of the secretariat of UNIDO.

id.69-047

We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master fiche.

Contents

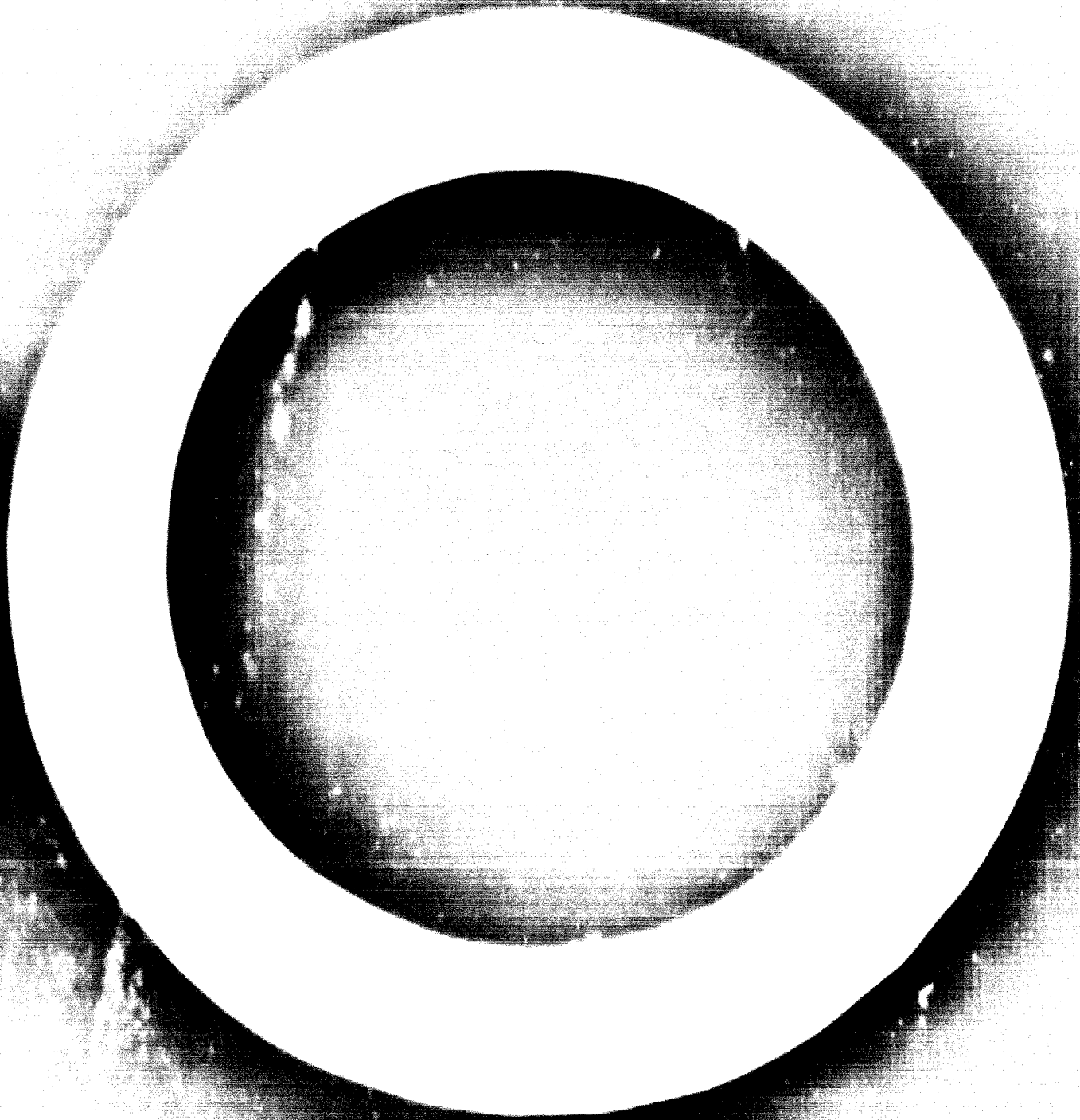
	<u>Page</u>
I <u>EXCESS CAPACITY - MEASUREMENT, CAUSES AND USES</u>	5-17
Wastes of excess capacity	5
Retardation of technical progress	6
Definition and measurement of capacity	8
Causes of underutilization of capacity	9
Exportability of excess capacity	14
II <u>EXCESS CAPACITY IN ISRAEL</u>	18-30
Structure of industry	18
Employment utilization	23
III <u>CASE STUDIES OF SELECTED INDUSTRIES</u>	31-59
Plywood industry	31
Citrus products industry	45
Edible oil industry	54
Conclusion	59

Tables

1. Combined share of the three largest enterprises in output, by subsectors of industry in Israel, 1965	20
2. Utilization of employment capacity distributed by major branch of industry and size of enterprise, 1966	26
3. Workshift coefficients and overtime ratios, distributed by major branch of industry, 1966	27
4. Overtime as percentage of ordinary work hours, distributed by size of enterprise and shift	28
5. Estimated rate of capacity utilization in selected industries, 1962-1965	29
6. Plywood industry output distributed by main products and enterprise, 1960-1965	31
7. Percentage and value of plywood exports distributed by enterprise, 1960-1965	32
8. Respective shares of enterprises in the plywood industry, 1960-1965	33
9. Capacity, output and excess capacity of plywood industry, distributed by main products, 1966	34
10. Costs of production of plywood of different sizes and thicknesses, per m ³ based on 1 m ³ standard-sized sheet - 198 x 76 cm	39

Table (cont'd)

11. Costs of production per m ³ of plywood of different thicknesses for a given sheet size, based on best plywood	40
12. Costs of production per m ³ of plywood of different sizes and thicknesses, based on 180 x 270 cm plywood	40
13. Comparison of sheet structure of plywood and chipboard, 1966-1967	42
14. Distribution of citrus fruit industry output, 1954/1955-1963/1964	45
15. Theoretical processing capacity of the citrus products industry, and actual processing in three weeks during the peak of the season, 1967/1968	47
16. Citrus juice extraction capacity - possible number of work hours during the 1965/1966 season	49
17. Number of juice extractors installed by type and total hourly extraction capacity, 1964/1965, 1965/1966, 1967/1968, and 1968/1969	50
18. Average costs of production of selected citrus products, 1965/1966	53
19. Edible oil extraction capacity, output, and rate of utilization, 1961-1968	56
20. Respective shares of five major enterprises in output of edible oil industry (S) and rate of utilization of oil extraction capacity (i), 1961-1965	56
21. Actual production of edible oil in five major enterprises, in terms of percentage shares of crude oil and the 1963 cartel quota, 1958-1963	57



I EXCESS CAPACITY - MEASUREMENT, CAUSES AND USES

Wastes of excess capacity

1. "Paucity of capital" is probably as good a definition of economic underdevelopment as any other. The amount of capital at the disposal of an economy is not only the main determinant of its current capacity to produce goods and services, but also of its capacity to grow over a period of time. The growth capability of an economy is primarily a function of its ability to accumulate and of its technical progress, and both of these depend on the intensity of the use of capital.
2. The waste of resources implicit in a less than full utilization of productive capacity - full utilization being defined as the output at which average costs are at their minimum - is obvious and has long been of major concern to those dealing with economic theory and policy. It is equally obvious that the waste of resources is worse, the greater the scarcity of capital. Lack of capital and inadequate capital formation, together with unemployment and underemployment of the available labour force, are typical characteristics of most developing countries, which can least of all afford the underutilization of their productive capacity.
3. In the developing countries, the problem of underutilization of capacity is further aggravated by the effects it has on the external position and technical progress of the country. Investment in the developing countries is highly import-dependent, for one of the hallmarks of a developing economy is its inability to produce domestically the capital goods required for the introduction of modern industrial methods of production. These capital goods, which embody much of the modern technology the developing countries must adopt if they wish to accelerate their economic development, must be imported from the more advanced countries. The scarcity of capital is thus compounded by the scarcity of foreign exchange, and both are made scarcer by underutilization of capacity. Even more serious is the fact that where domestic market conditions prevent the full utilization of capital and capacity, the capital could often be diverted, partly or wholly, to production for exportables. Thus, not only does the developing economy incur the waste of part of its capital goods that have to be imported for scarce foreign exchange, but possible earnings of foreign currency are forgone.

Retardation of technical progress

4. The effect of underutilization of capacity on technical progress is equally detrimental, and possibly worse in the long run. Capital goods are durable and their lifetime is primarily a function of the intensity of their use and of obsolescence. Underutilization prolongs the physical lifetime of installed capacity, and hinders the renewal of obsolete equipment and the introduction of more advanced production methods. It is not only that the continued existence of technically efficient equipment retards renewal as such, but it also slows down the entire process of technical progress. The renewal of productive facilities and the technical progress that goes with it is generally a gradual process, in which parts of a productive set-up are replaced as they wear out or become obsolete. The new components of the productive set-up are generally selected so as to fit in with the old, still serviceable parts, and only rarely is an entire plant scrapped to make way for a completely new system. The closer together the actual or anticipated wear-out of the different parts of a productive set-up, and the greater the coincidence between physical wear-out and obsolescence, the more rapid will be the rate of renewal of the complete productive system.

5. Technical progress tends to change the different processes and the types of equipment that go into them, which together simultaneously constitute an integrated productive system. A rate of renewal which, because of underutilization, is largely paced by the physical wear-and-tear of capital goods, will therefore not only be slower, but will also tend to lead to inefficiencies in the use of the new and better capital goods. The output of which these may be capable, in terms of quantity and/or quality, may not be fully realizable because the complementary facilities are incapable of the same standards of performance. Underutilization will thus lead to further underutilization.

6. This extension of the rate of renewal, which is one result of the underutilization of capital equipment, has the additional effect that it tends to reduce the flexibility of an economy's productive system, and to prevent further expansion into processes and products related to those initially established. Where renewal is gradual and piecemeal, and capital goods are specific to certain processes and products, the possibilities of switching to new products are reduced in comparison with a more rapid and more system-wide rate of renewal. Competitive power is to a large extent the ability to progress from traditional

processes and goods to access methods and, particularly, to access products. The deterioration of the rate of economic activity forces changes, as that rate of production relative to capacity, the opportunities for rapid change are often missed.

7. These implications of underutilization of capacity for the developing countries are obvious. They are illustrated well because the extent of excess capacity in terms of the capacity rate of employment is much better known than their technology efforts to growth and industrial progress. It is, however, the latter aspects that are generally neglected in the developing countries. The technological framework of the developing countries, compared with the industrially advanced countries, is relatively backward, and yet today continues to increase, because the developing countries are unable to take advantage of the growth presented by the technical progress generated in the industrially advanced economies. The technological gap in the developing countries tends to increase, for this as well as for other reasons, and their competitive power vis-à-vis the developed countries is impaired, a factor which in turn impairs their growth capability.

8. It is therefore surprising that despite all the preoccupation of development literature with the need of the developing countries for capital, and consequently with the necessity of husbanding it and allocating it so as to promote growth, the problem of excess capacity has received a little attention. With the sole exception of India, no developing country has made a systematic attempt to deal with this problem and to compile at intervals of the rate of capacity utilization as a tool for economic policy in general and for investment decisions in particular. The data that do exist are fragmentary and unreliable, and are generally the by-product of specific industry studies where the existence of excess capacity may, in acute cases, come to the forefront.

9. Part of the explanation for this neglect is probably to be sought in the predilection of most of the current economic literature for a static approach, and its disregard of the structural aspects of the growth process, some of which will be discussed later. Another part of the explanation lies no doubt in the conceptual difficulties encountered in defining capacity and, given an adequate definition, in the practical problems of measurement.

rather hypothetical estimates. The necessarily crude and imprecise nature of such estimates should not, however, preclude their preparation and prevent their use as tools of guidance. For in the drawing of any estimates, the tendency to neglect the problem of excess capacity is strengthened, and the better understanding of its nature is developed.

Causes of overproduction of capacity

10. Short-term factors have a role to play in failure to analyse the diverse causes of excess capacity. Excess capacity may be regarded, each in its own context. The short-circuiting of several causes may, however, be the cause of an integrated explanation of the phenomenon with its various aspects derived from the theory of economic development. The three main causes of overproduction of excess capacity - in the sense that the resulting production system will produce more of its present products than will be required when a less than proportionate increase of technology and a corresponding increase of plant and equipment, which imply that technology and production will be ahead of demand, thus incurring a temporary surplus of capacity, are: (a) supply-side shortages in shortages of complementary factors such as land, labour, and capital; (b) shortages of labour; and (c) the operation of the price mechanism that lead to the setting of output levels in the market for each of the various goods for each of the participants in the economy and for all goods considered together.

11. Any one or more of these causes of excess capacity can be regarded as specific to certain phases of economic growth and can result from unbalanced growth of different sectors and from imbalances in balance of payments difficulties leading to shortages of certain important supplies. Supply-side shortages of this kind are often closely connected with technological change, in the supply as well as on the demand side. In industry, say, that has a lead in the application of new technology for the full utilization of its capacity, because the quantity of supplies needed for this additional output is more than adequate for the establishment of an additional productive unit, and as the indivisibility of its own plant and equipment may dictate the building ahead of present demand for its input. Both of these causes of excess capacity may be regarded as the necessary concomitants of growth, and although they may be persistent, they can not be viewed, at any given point of time, as temporary in nature. Continued growth tends to absorb such excess capacity, although new surplus capacity may always appear as industry expands.

14. Of far greater importance in the final analysis is the third cause of capacity underutilization. Not only is the existence of monopolistic and oligopolistic output restrictions a structural characteristic which, far from being temporary, tends to perpetuate itself, but in the conditions of a developing economy, it may have particularly harmful consequences for the process of growth. Although there is a vast body of literature dealing with the problem of imperfect competition in its various ramifications, hardly any of it relates to the process of growth, and even less to the problems of industrial development in the less developed countries. In view of this lack of attention to what seems to be a major problem, a brief discussion here is justified, particularly by way of introduction to the description and analysis of excess capacity in Israel, in which oligopolistic market structures are the dominant feature of manufacturing industry.

15. A developing country typically introduces modern industrial methods through the implantation of imported technologies. In fact, "technological dependence" is a valid definition of industrial underdevelopment, for a developing economy is characterized, among other things, by its comparative inability to produce the capital goods it needs for its economic growth. The process of capital formation has not only the quantitative and aggregative aspect of the over-all allocation of income between savings and consumption, but also a physical-technical aspect: the capacity to produce capital goods. The importance of real capital formation, in the technical-physical sense, becomes evident as soon as one considers the widely observed phenomenon that the savings ratio as such is often quite substantial in the developing economies. It is therefore not the lack of savings that is the chief impediment to growth, but the structural incapacity of the developing economy to form real capital, as a result of which savings are often diverted to unproductive uses.

16. This deficient capacity to produce capital goods makes the developing economy dependent upon the technologies developed in the industrially advanced economies. This modern technology is to a large extent embodied in plant and equipment which, being produced primarily for the markets of the advanced economies, is adapted to their scale of production and to their factor proportions. In the advanced economies, the scale of production has been continuously rising, and the design of the capital goods currently produced not only reflects this steady increase, but promotes it through technical progress in the capital-goods sector itself. In the process of competition, the latter constantly and successfully strives to

offer to its customers - the users of equipment - greater efficiency and lower costs, generally at the price of a larger scale of output.

17. In the advanced countries, with their vast markets, this rise in the scale of production does not necessarily lead to an increase in the degree of concentration, although in practice this is often the by-product of technical progress. Where individual plants are but a small fraction of the market, and the market keeps expanding, the growth of the average size of plant may not exceed the overall expansion of the market, and the competitive structure may remain unaffected. Not so, however, in the developing economies. Their domestic markets are, even in the larger developing countries, no more than a fraction of the internal markets of the developed countries.

18. This small size of the market has the result that the introduction of modern production methods - often even where the smaller among the feasible plant sizes is chosen - immediately creates a highly concentrated market structure. A situation thus arises where monopoly and oligopoly - particularly the latter market structure - emerge from the very beginning of the process of growth and not, as in the industrially advanced countries, as the end result of a long process of competition in which a high level of technical efficiency is achieved.

19. Even where the sheer size of the initial market permits a scale of operation comparable with those common in the industrially more advanced countries, the industrialization of the less developed countries typically proceeds by adopting the smaller among the feasible plant sizes. The reasons for this are numerous and diverse, chief among them being a high degree of uncertainty, lack of organizational and technical capability on the part of entrepreneurs, and small size of individual capital accumulation. A discussion of such problems is beyond the scope of the present paper.^{2/} The small size of plants that nevertheless are parts of highly concentrated market structures usually subjects the markets to diseconomies of scale which are often so great that even considerable wage differentials are inadequate to offset them and to allow the achievement of a competitive cost level. The small enterprises' low level of efficiency, and resultant high costs, thus often excludes them from access to the foreign market, which might have removed the limitation of market size that determined the low level of efficiency in the first place.

^{2/} For a detailed analysis of the effects of concentrated market structures on economic growth see M. Merhav (1968) Technological Dependence, Monopoly and Growth, Pergamon Press, Oxford.

20. Enterprises established on this pattern thus find themselves in a vicious circle. Having initially oriented themselves towards the small domestic market, they adopted a small scale of operations, thereby forgoing possible economies of scale. Because of their high level of costs, they are in turn barred from access to the foreign market on that account alone, and thus prevented from attaining a larger scale and more efficient inputs and methods of operation. At the same time, they find themselves sooner or later, as the domestic market expands gradually, in an oligopolistic market structure in which enterprises gradually enter the expanding market. Such a market structure has the effect, the transition to optimal scales of production is generally made difficult, if not altogether impossible, for all of the participants. As every firm seeks to expand its plant size and generally, instead, of seeking to enter the foreign market in competition with firms abroad, the difficulties of the supply side of the economy multiply, the production side of the economy is crowded out, and the economy is forced to an ever-increasingly high level of inflation.

These enterprises, which are established on this pattern, are in a position to expand their production facilities and to enter the foreign market on that account alone, and thus prevented from attaining a larger scale and more efficient inputs and methods of operation. At the same time, they find themselves sooner or later, as the domestic market expands gradually, in an oligopolistic market structure in which enterprises gradually enter the expanding market. Such a market structure has the effect, the transition to optimal scales of production is generally made difficult, if not altogether impossible, for all of the participants. As every firm seeks to expand its plant size and generally, instead, of seeking to enter the foreign market in competition with firms abroad, the difficulties of the supply side of the economy multiply, the production side of the economy is crowded out, and the economy is forced to an ever-increasingly high level of inflation.

These enterprises, which are established on this pattern, are in a position to expand their production facilities and to enter the foreign market on that account alone, and thus prevented from attaining a larger scale and more efficient inputs and methods of operation. At the same time, they find themselves sooner or later, as the domestic market expands gradually, in an oligopolistic market structure in which enterprises gradually enter the expanding market. Such a market structure has the effect, the transition to optimal scales of production is generally made difficult, if not altogether impossible, for all of the participants. As every firm seeks to expand its plant size and generally, instead, of seeking to enter the foreign market in competition with firms abroad, the difficulties of the supply side of the economy multiply, the production side of the economy is crowded out, and the economy is forced to an ever-increasingly high level of inflation.

The above-mentioned enterprises of this pattern are to be found in the countries of the East, Central America, and Caribbean (Cuba, Haiti, Dominican Republic, etc.).

the domestic economy. The cost of the foreign exchange so earned will often be high, and the benefits of maintaining a high rate of capacity utilization may in the long run be more apparent than real. This will be particularly true if, as is so often the case, the simultaneous expansion of capacity by all or most of the competitors in an industry does not lead any of them over the threshold of size necessary for attaining a competitive cost level, but merely increases their scale marginally - enough to create substantial excess capacity in relation to the domestic market, which must then be exported even if the economy as a whole remains a real loss, but not enough to attain optimum size.

Importation of Excess Capacity

The foregoing discussion has already indicated the excess capacity might be used for exports, and in what circumstances and conditions must be sought for the structural changes that would be required in the first place. A distinction must be drawn between the static and the dynamic aspect of the matter. It is not usually worth while for an economy to utilize any existing capacity that is idle. The use of such capacity, if an outlet is in the same market, in order to earn foreign exchange, may be profitable as long as it least marginal costs are covered. It is an entirely different matter whether excess capacity should be used for export production, should be created in order to attain optimum scales of production, and what export requirements.

The utilization of existing excess capacity for export production is generally not worth while unless there is a market for the goods. Where excess capacity arises from overcapacity in the home market, and if there is a market of domestic demand, there may indeed be advantages in increasing output to meet this demand. This is particularly applicable to the production of goods which are sold in the home market, and the production of goods which are sold in the home market, and the production of goods which are sold in the home market. Such goods may include chemicals and other products which are sold in the home market.

It is also possible that where excess capacity is distributed among a number of firms, and if the firms are engaged in a competitive market, although production is not profitable in the home market, it may be profitable to export their products from the home market. This is particularly true if the export market is large and if the products are in demand. It is also possible that where excess capacity is distributed among a number of firms, and if the firms are engaged in a competitive market, although production is not profitable in the home market, it may be profitable to export their products to the home market. This is particularly true if the export market is large and if the products are in demand. The foreign market is far

more discriminating than the domestic market with respect to quality standards. It also requires fairly high threshold quantities of goods of uniform quality if access to the market is to be gained at all. The experience in Israel shows that in a wide range of industries foreign buyers are not normally willing to place orders unless certain minimum quantities can be supplied continuously, and these minima are often far in excess of the total capacity of any individual enterprise. The initial investment in the sales effort for a certain product line in the chief marketing outlets of the developed countries is simply so high that only large sales volumes can justify it.

27. The same is true for the domestic producer-exporter, perhaps even to a relatively greater extent. In order for him to gain access to the foreign market, particularly if he has to diversify his sales in terms of countries, he must incur large investments in marketing. The excess capacity at his disposal only rarely permits such outlays. Production for export, even if the initial cost level and quality standards are competitive and the enterprise is willing to embark upon exports as a permanent and substantial part of its business activity, will therefore usually involve expansion of capacity. This leads us back to the market structure and the restraints this places on capacity expansion by individual enterprises in an oligopolistic structure. If the rivals of an oligopolist can erect barriers to his expansion of capacity, out of their fear of his possible encroachment on their market shares, they will effectively prevent him also from going into exports. They may, for instance, embark upon a price war, thereby threatening to deprive him of part of his share in the local market, or, if entry into the foreign market requires that the prospective exporter improve his quality standards, they may also counter this by lowering prices in the less discriminating domestic market, thus upsetting the established market shares.

28. Where government policy promotes investment through liberal investment loans and grants, as in Israel, investment by one enterprise will more often than not lead to investment by all, with doubtful results with regard to exports. Quantitatively these may indeed increase, but the terms of trade may worsen, and in not a few instances the government may have to back up a liberal investment policy with an equally liberal policy of subsidizing the exports that do not pay for themselves.

29. The solution to the utilisation of existing excess capacity would seem to be in joint export marketing of the industries concerned. Where this is possible, the industry is brought closer to attaining the minimum volumes of exports in any given line needed to break into the foreign market. This solution involves external economies in marketing, and quality improvements which no individual enterprise would be able to undertake on its own. At the same time, such arrangements usually involve the conversion of oligopolies into cartels, with price fixing, establishment of market quotas, and all the other concomitant results, in the domestic market. Cartels, although not always an unmitigated evil, nevertheless tend to throw the burden of diseconomies of scale and excessive fragmentation on the domestic consumer, and tend to perpetuate themselves, preventing the kind of structural change that a developing country needs in order to become competitive abroad.

30. In a dynamic context, a different approach would seem to be much more fruitful, particularly if industry can rely on a forceful industrialization policy by a government which is aware of these problems, and has at its disposal a system of planning and an adequate arsenal of policy tools with which it can back up such a policy. As the main barrier to successful entry into the foreign market seems to be diseconomies of scale, both internal and external, and at the same time since small scale of production that is mainly oriented towards the domestic market tends to create oligopolies, the main direction of government policy should be the encouragement of a higher degree of concentration in industry. Given the fact that, for reasons of technology and market size, a high degree of concentration is inevitable in a developing country, the fragmentation of the emerging industries in the form of oligopolies is the worst of the unavoidable evils. Oligopolies generally possess all the negative characteristics of monopolies, and have few of their saving virtues, particularly as far as their capacity for further technical progress and ability to go into exports are concerned. A vigorous policy should therefore be adopted to encourage mergers in industry or, alternatively, to promote selectively the growth of the more efficient enterprises so as to increase the scale of operation and to permit the attainment of economies of scale. In Israel, the policy of the Government has recently shifted more and more in this direction, and a variety of legal and economic measures are now under active discussion with a view to encouraging and promoting mergers in industry. Equally, there have been more and more misgivings about the benefits of cartels and the benefits they have

produced in the field of exports, and there is now a greater reluctance to approve the applications for authorized cartel arrangements under the prevailing Restrictive Trade Practices Law.

output, and in 27 other sub-branches, for 41-60 per cent of output. In total, therefore, there were 67 sub-branches in which the first three enterprises produced more than two fifths of the output. It is plausible to assume that although other factors mentioned also were causes, the main reason for the persistent existence of excess capacity in Israel must be sought in the predominantly oligopolistic market structure, which is itself determined by technology and market size.

Table 1

Combined share of the three largest enterprises in output,
by subsectors of industry in Israel, 1965
(per cent)

Code No.	Subsector of industry	Share of three largest enterprises				
		0-20%	21-40%	41-60%	61-80%	80-100%
101	Metal mining ²					
110	Quarrying, crushing and grinding of stone		27.9			
111	Dune sand pits			55.9		
120	Salt pans operation					100.0
130	Prospecting for oil and gas					100.0
131	Production of crude oil and gas					100.0
140	Production of non-metallic minerals ²					
170	Working of metallic minerals					96.1
200	Preparation, conserving of		26.3			
201	Preparation of flour				71.7	
202	Preparation of sugar			56.6		
203	Preparation of vegetable oil		28.1			
204	Preparation of animal products					91.5
205	Preparation of other products		22.4			
206	Preparation of leather	1.3				
207	Preparation of other products		20.6			
208	Preparation of other products				77.8	
209	Preparation of other products					91.7
210	Preparation of other products					100.0
211	Preparation of other products				70.3	
212	Preparation of other products			61.1		
213	Preparation of other products					97.0
214	Preparation of other products			61.1		
215	Preparation of other products			61.1		
216	Preparation of other products				61.1	91.4
217	Preparation of other products				61.1	
218	Preparation of other products		20.3			
219	Preparation of other products					91.4
220	Preparation of other products					91.4

Table 1 (continued)

Code No.	Subsector of industry	Share of three largest enterprises				
		0-20%	21-40%	41-60%	61-80%	80-100%
221	Spinning of woollen yarns			44.2		
222	Synthetic yarns and fabrics				63.3	
223	Weaving of fabrics		28.9			
224	Dyeing and finishing of yarn and fabric			46.5		
225	Knitted fabrics and manufacturing of knitted articles, woollen	20.0				
227	Cordage, rope and twine					96.9
228	Knitted articles, except wool ^{a/}					
229	Textile products, n.e.s.		27.5			
230	Outerwear		24.0			
231	Underwear		36.3			
232	Made-up textile products, excluding clothing		25.9			
239	Clothing, n.e.s.		34.6			
240	Basic manufacture of wood				64.5	
241	Wood and cork products		38.6			
242	Carpentry and building construction		21.7			
243	Furniture, excluding metal	7.6				
244	Carpentry, n.e.s.			46.2		
245	Metal furniture		35.9			
246	Upholstery and mattresses		24.0			
250	Basic manufacturing of paper and cardboard					89.6
251	Paper and cardboard products			43.2		
260	Publishing of papers and journals			55.1		
261	Publishing of books		39.5			
262	Printing presses		28.7			
263	Zincography, lithography and other printing industries		31.0			
264	Bookbinding	13.9				
270	Tanneries		28.9			
271	Footwear, soles and heels	10.9				
272	Repair of footwear	15.2				
270	Leather products, n.e.s.	19.7				
280	Rubber products, excluding tires and tubes			54.5		
281	Tires and tubes					100.0
282	Retreading of tires					84.6
283	Electroplating		22.9			
290	Chemical and allied industry			59.8		
291	Pharmaceuticals			49.4		
292	Insecticides and pesticides			52.4		
293	Paints			47.3		
294	Paints, varnishes and lacquers				78.4	
295	Insecticides, fungicides etc.				69.1	

Table 1 (continued)

Code No.	Subsector of industry	Share of three largest enterprises				
		0-20%	21-40%	41-60%	61-80%	80-100%
296	Explosives					100.0
297	Crude petroleum refining					100.0
299	Chemical products, n.e.s.			51.9		
300	Clay and lime products				71.4	
301	Glass and glass products				71.9	
302	Ceramics for sanitary and electrical uses			54.6		
303	Household ceramics and artistic ceramics				75.2	
304	Cement					100.0
305	Cement products	17.8				
309	Non-metallic mineral products, n.e.s.			54.4		
310	Diamond industry	14.9				
320	Iron and steel				78.7	
321	Iron and steel foundries					81.2
322	Non-ferrous basic metal industries				65.3	
323	Metal pipes					84.7
330	Plumbing fixtures		37.7			
331	Tinware and other sheet-metal products			45.6		
332	Wire and wire products		31.8			
333	Heating and cooking equipment, non-electrical			47.2		
334	Cutlery, tools and accessories		34.3			
335	Metal constructions	14.3				
336	Cooking utensils			42.6		
337	Galvanizing and other metal finishing and coating		34.7			
339	Metal products, n.e.s.		31.8			
340	Industrial and building machinery		23.0			
341	Agricultural machinery		26.3			
342	Commercial and domestic machinery			53.6		
343	Pumps and pumping equipment			51.0		
344	Mechanical workshops	16.1				
350	Electric motors, transformers			40.9		
351	Electrical supplies		21.7			
352	Batteries and accumulators					83.9
353	Domestic electrical appliances		35.4			
354	Radios and gramophones		36.2			
355	Communication equipment				79.7	
356	Electronic equipment for laboratories					85.8
360	Assembly and manufacture of motor vehicles				72.3	
361	Repair of motor vehicles	14.1				

Table 1 (continued)

Code No.	Subsector of industry	Share of three largest enterprises				
		0-20%	21-40%	41-60%	61-80%	80-100%
362	Manufacture and repair of railroad equipment					88.7
363	Manufacture and repair of ships and boats					96.5
364	Manufacture and repair of aircraft					100.0
369	Transport equipment, n.e.s.		28.8			
390	Precision instruments			47.7		
391	Optical and photographic instruments			44.8		
392	Manufacture of watches					98.9
393	Jewellery, religious and artistic articles and watch repair	10.4				
394	Office and school supplies, n.e.s.				60.4	
395	Basketwork, straw and raffia			51.2		
399	Miscellaneous manufacturing		22.1			
	No. times listed in each group	13	34	27	16	24

Source: Data compiled from the 1965 Census of Industry in Israel.

a/ Data not available

b/ n.e.s. = not elsewhere specified

Employment utilization

35. The 1966 Survey of Employment Utilization shows clearly that the degree of utilization increases with the size of enterprise. In the enterprises with 30-49 employees, the rate of utilization was 66 per cent; in the next higher size class. of 50-99 employees, it was 69 per cent; in the enterprises with 100-299 workers, utilization was 76 per cent; and in the largest-sized enterprises, 300 employees and over, it stood at 79 per cent. If these findings are valid, as the author believes they are, and if size of enterprise and degree of concentration are positively correlated, as has been found in many empirical studies of industrial concentration, then the higher the degree of concentration the higher also the rate of utilization. If it is correct to assume that the rate of employment utilization, at least in a growing economy, is below the rate of utilization in terms of output, and that the latter tends to rise, if

output rises, faster than the former, then a high degree of concentration will lead to a high rate of capacity utilization in the usual course of the year.

36. Furthermore, if large size goes together with greater capacity for exports, both in terms of attainable cost levels and in terms of ability to engage in the marketing effort needed, and if high industrial concentration subjects individual firms less to the strains of oligopoly, then the higher rate of utilization results at least in part from the fact that a greater share of output can be channelled into the foreign market. This is indirectly supported by the fact that in Israel approximately 30 per cent of all industrial exports, amounting for 17-18 per cent of total output, are produced by 200 enterprises, most of which are the largest in their industries.

37. The more detailed findings of the Survey of Employment Utilization, the definitions used, and a description of the sample and method of the survey will be presented below. As stated before, the average rate of employment utilization was 73 per cent, and the enterprises surveyed would thus have employed 52,000 workers in addition to the 114,000 employed by them in the last quarter of 1966, when the utilization rate had fallen to 69 per cent. Most enterprises stated, in reply to a question to that effect, that the main reason for their less than full rate of utilization was a lack of sufficient market outlets. As already discussed, the recession had caused markets to shrink by far less than the excess of capacity indicated by enterprises. This was particularly true in 1966, when the average output was still only slightly below the 1965 level, and fell towards the end of the year. The causes of excess capacity, although represented by the enterprises as inadequate markets, must therefore be a combination of excessive initial market estimates, building ahead of demand, monopolistic market restrictions etc.

38. The increase of utilization rates with size of enterprises has already been noted. Similarly correlated with size was the extent of overtime employment. In the smallest-sized enterprise, overtime accounted for 1.2 per cent of total work time, rising to 2.4 per cent in enterprises with 50-99 employees, 3.8 per cent in the enterprises with 100-299 employees and to 4.5 per cent in enterprises with 300 or more workers. These findings indicate that there was greater pressure on the existing labour force in the larger enterprises, probably as a result of greater efforts to utilize capacity more fully. At the same time, the fact that 90 per cent of all the overtime worked was concentrated

to the first shift shows that the transition to shift work is a different thing within the working structure of industry.

b. The preparation of the survey includes the sections "Survey of Machine-Tooling Industry" and the sections of the detailed processing industry. The sample included all plants with over 10 employees in any one of the three six months of 1966, and one half of the enterprises with small enterprises. The sample included 70 enterprises, which amounted to the three per cent of the 1966 per cent of total industrial employment in the steel enterprises category. The response to the first survey was 6 per cent, and the survey was based only on replies actually received. In updating to the corresponding enterprises were made.

c. The definitions used in the survey were: workers - employees engaged directly in production, the physical handling of materials or products, or maintenance. Actual workdays related to days of ordinary hours of hours and overtime hours translated into ordinary workdays by dividing the total number of hours by the number of hours normally worked per day (usually 8) and referred only to the exercise of workers as full-time workers. Presumed workdays were total number of days in the year less off-days (days of rest and holidays). In 1966 these amounted to 311. The maximum number of workers was defined as the largest number which the enterprise could have employed on the average per month, if it had worked as full employment (excluding seasonal workers) in the number of actual shifts, as stated by the enterprise. The presumed number of workdays was calculated by multiplying the number of presumed workdays in the year by the maximum number of workers as defined above. For enterprises producing seasonally, only the relevant season was taken into account. The rate of utilization of employment capacity was calculated as the percentage of actual workdays out of the presumed number of workdays. The shift coefficient was calculated as the ratio of actual workdays performed in all shifts, excluding overtime hours, to workdays of the first shift, again less overtime. The ratio of overtime was computed as the ratio of overtime hours, translated into ordinary workdays, to actual workdays of regular hours. The results of the survey are presented in the tables below.

Table 3

Workshift coefficients and overtime ratios, distributed
by major branch of industry, 1966^a

<u>Branch of industry</u>	<u>Workshift coefficient</u>	<u>Overtime ratio</u>
Total	1.14	3.1
Mining and quarrying	1.20	6.5
Manufacturing	1.14	3.0
Food, beverages and tobacco	1.15	4.0
Textiles	1.33	1.4
Clothing	1.05	0.1
Wood, wood products and furniture	1.10	2.4
Paper and paper products	1.22	5.4
Printing and publishing	1.14	5.3
Leather and leather products	1.00	2.7
Rubber and plastic products	1.25	1.4
Chemicals	1.09	2.3
Non-metallic mineral products	1.11	4.5
Basic metal industries	1.15	2.3
Metal products	1.09	2.5
Machinery	1.01	3.2
Electrical and electronic equipment	1.02	1.0
Transport equipment	1.01	7.3
Miscellaneous manufacturing	1.01	0.9

Source: The 1966 Survey of Employment Utilization, Israel.

^a See annex 2 for definitions of terms.

Table 4

Overtime as percentage of ordinary work hours,
distributed by size of enterprise and shift^{a/}

	<u>Average overtime percentage</u>
Size of enterprise (no. of workers)	
1-29	0.7
30-49	1.2
50-99	2.4
100-299	3.8
300+	4.5
Shift	
First	3.2
Second	2.3
Third	2.8
Total	3.1

Source: Central Bureau of Statistics and Statistical Bulletin of Israel,
Supplements 18(9), September 1967.

a/ See para. 40 for definitions of terms.

41. This description and analysis of the only systematic and comprehensive attempt to estimate the extent of excess capacity in Israeli industry may be supplemented by more fragmentary data collected in 1962, within the framework of individual industry surveys carried out as a basis for the 1965-1970 development plan. The estimates presented in table 5 are based on the knowledge of experts in the Ministry of Commerce and Industry and on information supplied by the enterprises, but the definitions used were neither uniform nor unambiguous. In spite of the qualifications as to the reliability of the figures, the data all point to substantial and persistent excess capacity in a wide range of industries. Moreover, in contrast to 1966, in which the low rate of utilization is at least in part attributable to the then prevailing recession, 1962 and 1963 were years of a high level of industrial activity and of rapid growth. Industrial output in 1962 rose by 14 per cent, in real terms, and continued to rise

in 1963 by another 14.6 per cent. Nevertheless, despite the fact that industrial exports were rising at even higher rates, excess capacity of 10-25 per cent, even in one shift, was widespread.

Table 1
Estimated rate of capacity utilization in
selected industries, 1952-1961

<u>Industry or product</u>	<u>Estimated rate of capacity utilization (per cent)</u>	<u>Remarks</u>
Formaldehyde	50	size of plant small by comparison with European plants
Oxygen	80-90	
Pharmaceuticals:		
synthesis	70-75	on the basis of three shifts
formulation	60-70	on the basis of one shift
animal feed additives	40-50	on the basis of one shift
Paints	60	on the basis of two shifts
Pigments	70	on the basis of one shift
Asphalt and turpentine	70	on the basis of one shift
Electrical appliances	partial	only one shift is worked, although two and three shifts are common in other countries
Glues and adhesives	50	on the basis of one shift
Candles	50	on the basis of one shift
Plastic products:		
Coating	60-70	on the basis of one shift
Calendering	70	on the basis of one shift
Injection and spray moulding	100	on the basis of two shifts
Other processes	80	on the basis of two shifts
Dairies	85-90	on the basis of one or two shifts according to season
Citrus products	33	In 1961/2 the season, although two shifts were worked in the season, was not enough to produce adequate supplies of fruit

Table 1 (continued)

Industry	Number of employees	Value added
Food and kindred products	10	in the range of one million
Textile mill	10	in the range of one million
Chemical and allied products	10	in the range of one million
Metals and metal products	10	in the range of one million
Transportation equipment	10	in the range of one million
Other	10	in the range of one million

Source: Industry Profiles, Bureau of Economic and Business Research, 1948.

Table 6

Year	Category	1950	1951	1952	1953	1954	1955
1950	Domestic market	34.9	35.8	36.7	37.6	38.5	39.4
	Exports	-	0.3	1.2	-	-	11.7
	Total production	34.9	36.1	37.9	37.6	38.5	51.1
1951	Domestic market	35.8	36.7	37.6	38.5	39.4	40.3
	Exports	-	0.3	1.2	-	-	11.7
	Total production	35.8	37.0	38.8	38.5	39.4	52.0
1952	Domestic market	36.7	37.6	38.5	39.4	40.3	41.2
	Exports	-	0.3	1.2	-	-	11.7
	Total production	36.7	37.9	39.7	39.4	40.3	52.9
1953	Domestic market	37.6	38.5	39.4	40.3	41.2	42.1
	Exports	-	0.3	1.2	-	-	11.7
	Total production	37.6	38.8	40.6	40.3	41.2	53.8
1954	Domestic market	38.5	39.4	40.3	41.2	42.1	43.0
	Exports	-	0.3	1.2	-	-	11.7
	Total production	38.5	39.7	41.5	41.2	42.1	54.5
1955	Domestic market	39.4	40.3	41.2	42.1	43.0	43.9
	Exports	-	0.3	1.2	-	-	11.7
	Total production	39.4	40.6	42.4	42.1	43.0	55.6

Table 7

Domestic and foreign demand for aluminum products, 1950-1955

Year	Domestic demand	Foreign demand				Total
		1950	1951	1952	1953	
1950	34.9	0.0	0.0	0.0	0.0	34.9
1951	35.8	0.3	0.7	0.7	11.6	50.1
1952	36.7	0.3	0.7	0.7	11.6	50.0
1953	37.6	0.3	0.7	0.7	11.6	50.9
1954	38.5	0.3	0.7	0.7	11.6	51.8
1955	39.4	0.3	0.7	0.7	11.6	52.7

11. As can be seen from Table 6, the output of the industry has grown by 11.7 per cent within a period of five years, for a compound annual increase of nearly 2.3 per cent. This increment in output has been divided almost equally between the domestic market and exports, and as indicated in Table 7, the

Distribution of output between the domestic and the foreign markets has also been on the same basis, apart from relatively minor fluctuations from year to year. The reverse of this constancy of the share of exports in each plant's output is the constancy of their shares in the domestic market which, for the three leading enterprises, was upset only slightly in 1962/1963, when the fifth, much smaller enterprise forced its way into the market. As it must be assumed that the foreign market presented no obstacles to the expansion of any one of the firms belonging to the industry — at least within the limits of the exports obtained by all firms together — it may be deduced that the parallel expansion of all the enterprises was dictated by their desire to maintain their respective shares in the domestic market. Stated differently, the argument that constant total exports would equally well have been expanded as they were between 1960 and 1965 by 25,000 cubic metres by any single firm as by all firms collectively since the cartel sells its output through a joint marketing firm and under a common brand name, "Israel Plywoods", the maintenance of constant shares in the domestic market must have been the main motive for expansion. The respective shares of the five enterprises in total output between 1960 and 1965 were as shown in table 5, calculated from table 6.

Table 5

RESPECTIVE SHARES OF ENTERPRISES IN THE PLYWOOD INDUSTRY, 1960-1965
(per cent of total plywood industry output)

<u>Year</u>	<u>Plant A</u>	<u>Plant B</u>	<u>Plant C</u>	<u>Plant D</u>	<u>Plant E</u>	<u>Total</u>
1960	36.8	29.5	33.1	0.6	-	100.0
1961	31.3	24.3	32.5	10.7	-	100.0
1962	29.7	24.5	31.6	14.3	-	100.0
1963	26.6	24.5	24.5	18.7	5.9	100.0
1964	27.6	23.6	20.4	20.8	7.6	100.0
1965	28.8	23.4	19.4	22.5	6.1	100.0

✓ Percentages do not add up to stated totals because figures have been rounded.

45. Although these data trace back the development of the industry only for a short period, it can easily be seen how enterprises A and B, at least, endeavoured to maintain their market shares in the face of the entry of first plant D and then plant E. The third of the three leading enterprises, which in 1960 had held a third of total output, failed to expand at the same pace as the other two, and consequently lost a substantial part of its share in the

market. For reasons which will become clear later, the entry of new enterprises into the industry, rather than the expansion of the existing firms, was to a great extent facilitated by the prevailing policy of Government.

15. As stated above, the plywood industry in Israel is organized in a tight-knit cartel which was first formed in 1951. Until 1961 the cartel agreement covered only sales to the United Kingdom, which were carried out jointly. From 1961/1962 the cartel's sphere of activity was expanded to cover all sales, abroad and in the home market. All products are marketed under the brand name of "Israel Plywoods", and only the veneers products exclusively by the oldest enterprises are exempt from the cartel arrangement. In addition to the sale of products, the cartel also jointly buys its raw material - mainly graded and sawn timber from West Africa. The sale of the timber is concentrated in the hands of the Office des Bois in Paris, which sets annual prices for producers of plywood. The shortage of supplies that began to be felt as the industry expanded - consumption of timber rose between 1960 and 1961 from 2,000 tons to 14,000 tons - led to joint purchase arrangements abroad. Attempts were also made to purchase timber from other sources, with partial success, and a pooling plant was established mainly in West Africa to ease the materials supply situation.

16. The overall rate of utilization of capacity is 1966, for the industry as a whole, and on the basis of two shifts per day, was approximately 72 per cent, as shown in table 3. Capacity of a third shift is estimated at another 15 per cent.

Table 3

GENERAL DATA AND STATISTICAL SUMMARY OF THE PLYWOOD INDUSTRY, ESTABLISHED IN 1951

Product	1965	1966	1967
Plywood	20,000	25,000	27,000
Particle and other products	1,000	1,000	1,000
Chambered	1,000	1,000	1,000
Total	22,000	27,000	29,000

industry. A major form of diversification and upgrading of the industry's standard product is prefinishing by laminating formica to the plywood, thereby not only producing a semi-fabricate, but also making it possible to use lower grades of plywood as a base and thus to reduce costs. This decorative and protective lamination is traditionally carried out in the local market by the individual cabinet maker, who buys formica sheets of the standard heavy quality and laminates them to the parts of the individual sets of furniture he produces to order. A few larger furniture makers use essentially the same method of production even for larger runs; prefinished chipboard, plywood, or panels, covered with a thinner formica sheet, are not available and therefore not used.

51. Several years ago the production of standard formica was begun in Israel by two enterprises. One firm is a leading producer of plywood, the other is in a closely affiliated line of production - manufacturing packing crates, Celotex and Masonite. The formica industry has so far been highly successful and has many characteristics in common with the plywood industry, to which it is closely related. It is similar to the plywood industry in that it has exported well over half its output and is at present expanding capacity, although the rate of utilization of the existing plants is far from complete. At the same time, enterprises in the plywood industry are also actively considering entry into this line of production. The stated reason for this, as given in the interviews conducted for the present survey, is that the established plants do not produce the light-weight formica that is adequate for the mass production of prefabricated plywood, chipboard and furniture parts, so this material must now be imported. There is, however, no obvious reason why the existing furniture producers should not be able to produce the required grades. It is possible to assume that the real reason for these attempts at diversification by the plywood producers is that they are reluctant to become dependent upon the furniture producers, a typical situation of monopoly versus oligopoly in two highly diverse related industries (not to mention the conflict of interests involved in the fact that one of the furniture producers is also a major producer of plywood), and that they want to spread their overheads by the advantage provided by the fact that they can use wood as an intermediate product. These reasons could be stated, but for the purposes of this paper the only result of some efforts which suggest that the rate of utilization is of some importance.

52. In this regard there can be little doubt that, by taking away from the established formica producers the better part of their margin of growth, excess capacity will be generated in that industry both directly and indirectly: directly, because without in-house production of formica within the plywood industry the latter would have bought its requirements from the former industry, and indirectly, because the sale of refrigerators by the plywood industry will cut into the traditional markets of the formica producers, namely the furniture industry, and displace the heavier grades of formica there. At the same time, the plywood industry will have to share the total market with the established producers, so that diseconomies of scale will be inevitable; the indivisibilities of plant will make it necessary again to build ahead of demand, so that the plywood industry itself will in all likelihood create new excess capacity in the production of formica. Once again, we see the vicious circle of excess capacity leading to further excess capacity. The example given here points clearly to the powerful influence of market structure.

53. We have so far discussed the rate of utilization of the industry as a whole, but a closer examination reveals that this still tends to overstate the degree of capacity utilization. The measurement of excess capacity under conditions different from the existing industry structure is obviously a difficult matter, and no precise figures could be obtained from the industry. Two main sources of excess capacity were, nevertheless, clearly recognizable. The first is the existence of imbalances in the equipment which itself is the result of indivisibilities in some parts of the equipment, and the former expansion of some of the facilities, while others were gradually being utilized more intensively. This situation is at present very marked in two of the enterprises and has in part become apparent for the accidental reason that the leading enterprise was severely damaged by fire in 1956. Since then the remaining enterprises have been operating closer to capacity than at any previous time. The bottle-neck in two of the plants turned out to be the drying kiln, which is now operated on three shifts while the rest of the plant works only two shifts. The larger of these two enterprises is now in the process of installing a new kiln, and is simultaneously switching to continuous production instead of the existing batch process. As the kiln is the largest indivisible piece of equipment, it will again restore the pre-existing state of excess capacity. The other kiln is being dismantled and sold to the smaller enterprise, where a similar situation prevails on a smaller scale; its

TABLE 12
RESULTS OF EXPERIMENTAL INVESTIGATION OF THE EFFECT OF THE
TEMPERATURE OF THE MEDIUM ON THE RATE OF GROWTH OF
ESCHERICHIA COLI IN A LIQUID MEDIUM

Temperature, °C	1	2	3	4	5
15	100.0	100.0	100.0	100.0	100.0
20	85.0	75.0	73.0	71.0	66.0
25	65.0	55.0	54.0	52.0	44.0
30	45.0	35.0	34.0	32.0	28.0
35	25.0	15.0	14.0	13.0	11.0
40	15.0	10.0	9.0	8.0	7.0
45	10.0	8.0	7.0	6.0	5.0
50	8.0	6.0	5.0	4.0	3.0
55	6.0	4.0	3.0	2.0	1.0

Legend: No. of cells per ml. of medium at the end of the incubation period.

The results of the experiment show that the rate of growth of *Escherichia coli* in a liquid medium is dependent on the temperature of the medium. The rate of growth is highest at 37°C and decreases as the temperature deviates from this optimum. The results are summarized in Table 12.

The results of the experiment also show that the rate of growth of *Escherichia coli* in a liquid medium is dependent on the pH of the medium. The rate of growth is highest at a pH of 7.0 and decreases as the pH deviates from this optimum. The results are summarized in Table 13.

The results of the experiment also show that the rate of growth of *Escherichia coli* in a liquid medium is dependent on the concentration of the medium. The rate of growth is highest at a concentration of 1.0% and decreases as the concentration deviates from this optimum. The results are summarized in Table 14.

The results of the experiment also show that the rate of growth of *Escherichia coli* in a liquid medium is dependent on the age of the culture. The rate of growth is highest in a young culture and decreases as the culture ages. The results are summarized in Table 15.

Table 11

Costs of production per m³ of plywood of different thicknesses for a given sheet size, based on 3-mm plywood (per cent)

<u>Thickness (mm)</u>	3	4	6	12	18	21
<u>Size (cm)</u>						
193 x 76	100.0	87.3		75.6	72.0	62.0
205 x 125	100.0	90.6		79.5	76.5	67.0
244 x 125	100.0	91.0	85.0	80.6	76.9	68.5
244 x 160	100.0	90.1		81.0	77.5	68.5

Source: The Israel Productivity Institute.

Table 12

Costs of production per m³ of plywood of different sizes and thicknesses, based on 193 x 77 x 0.3-cm plywood (per cent)

<u>Thickness (mm)</u>	3	4	6	12	18	21
<u>Size (cm)</u>						
193 x 76	100.0	87.3		75.6	71.9	61.7
205 x 125	81.5	73.9		64.3	61.3	54.6
244 x 125	76.5	70.0	65.2	61.7	59.3	52.6
244 x 160	73.5	66.2		59.4	57.0	51.0

Source: The Israel Productivity Institute.

53. In considering the above estimates it must be remembered that they are based on actual time measurements in the plant investigated. This means that no account was taken of the possibilities of reducing the time spent on the different operations by producing longer runs of a standard dimension. The main way by which the industry's capacity could be expanded and costs reduced would be if each enterprise were to specialize in a certain number of dimensions.

59. Taking into account all the various factors mentioned, it is reasonable to assume that with greater specialization and a three-shift operation, the industry could produce as much as twice its present output without incurring more than marginal expenditures for the proper balancing of its equipment. The obvious question that arises is why, given that the advantages of greater specialization and rationalization of production and sales are so marked, the industry does not carry out such a plan. From the answers given to such questions, it can only be surmised that the main reason is once again the oligopolistic structure of the industry. The cartel agreement, although one of the most stable known in the Israeli manufacturing industry, does not seem to be regarded by its participants as a permanent arrangement. The individual firms are apparently hedging against the possibility of a breakdown of the agreement, either from within by one of its present participants, or from without by entry of a new firm. The entry of an additional enterprise in 1962, against strong opposition from the established plants, is still fresh in the memory of all enterprises. They are therefore reluctant to give up a share in the whole range of products made by the industry and demanded by the market. The industry's monopolistic position in the domestic market, in which higher prices compensate them for lower export prices, makes it less sensitive to the loss incurred by lack of specialization, particularly so where are technical difficulties involved in rationalization which, although not insurmountable, are yet not costless.

60. The sensitivity of the industry to underutilization of capacity is likely to increase as it gradually shifts from the production of the labour- and materials-intensive plywood, with its relatively low fixed costs, to the production of chipboard. The capacity of chipboard production, which according to table 9 stood at 25,000 cubic metres in 1960, increased in 1961 to 41,000 cubic metres, over 10,000 more than consumption, and is still in process of being expanded. A comparison of the breakdown of costs for plywood and chipboard clearly reveals not only the lesser dependence of chipboard on expensive imported timber, but also the much higher fixed costs for the more mechanized, continuous-flow production of chipboard.

61. Before concluding this discussion of the plywood industry, it remains to explain how the continuous expansion of capacity which never reached full utilization was made possible, and how, on the other hand, a major part of the excess capacity was diverted into exports. Although the analysis of the main

22. These high costs of earning the export dollar - nearly two and a half times the official exchange rate - indicate the loss to the economy of creating capacity which can only be utilized by a high percent of exports. The high transportation of raw materials, market prices, i.e., export restrictions, as well as the high cost of the same raw materials would have been more than adequate, having only covered only the average of transport costs, approximately 45 per cent of the f.o.b. value, the cost of the dollar saved would be:

$$2.5 \times 100 - 45 = 155$$

Thus is still a relatively high cost, but nevertheless much lower than that obtained in exports.

23. These figures imply that the foreign consumer was, in fact, subsidized by the domestic consumer of goods. There was no situation of excess capacity in the industry which had developed through unforeseen changes in requirements, e.g., an unexpected shrinkage of the domestic market, or competition from another industry. But capacity was constantly expanded with the constant expansion of exporting at least half of the increment to exports. The expansion in this development must be sought in the interaction between the industry's market structure and the development policy of the Government. In short, the latter, it is possible to assume that established firms in a highly concentrated industry structure would have prevented the entry of new firms. With a cost of \$1.11 per dollar earned from exports, compared with a cost of \$1.11 in the domestic market, entry into the industry was always profitable, even obtaining a share in the domestic market. Although fixed costs in the industry are not high, skillful planning with respect to price and output could still have been effective, particularly if one takes into account the fact that labour costs are normally considered as variable costs. The governmental development policy, however, which was often guided by the need to provide employment as much as by the objective of improving the trade balance, effectively prevented such expansion. New enterprises, which could be established in locations where the employment problem was pressing, were given considerable encouragement through loans and other means, and the established enterprises could maintain the overall price level for their products only with the tacit or direct approval of the government, which was officially embodied in the legal content of the cartel agreement.

64. The result of this combination of the industrialization policy of the Government, which on the one hand was determined by employment considerations and on the other hand gave insufficient attention to the real cost of the exports attained, and the behavioural forces inherent in an oligopolistic market structure was not only the establishment of an excessively large number of enterprises. As was noted earlier, the establishment of additional capacity by one enterprise usually served as a warning signal to the others that a threat to the established market structure had arisen. The only practical way to counter this was to increase capacity so as to keep in step and maintain the previous market shares. It could always be claimed, in an endeavour to enlist government support, that exports would be expanded, or that marginal investments were needed in order to raise efficiency and reduce costs. In this way most enterprises in the past could count on obtaining government support for their expansion plans.

65. In recent years, the policy with respect to this industry has changed, and no further expansion of plywood production is presently being envisaged. However, this does not prevent the industry from expanding in other directions, along lines which are essentially not much different from those that have characterized its past development.

66. Although it looks on the surface as if the Israeli plywood industry is a case in which excess capacity has been successfully diverted to exports, the success of the endeavour is more apparent than real and has been achieved at a relatively high real cost to the economy. A further conclusion is that where technology and market size together make a high degree of industrial concentration unavoidable, the best solution is to encourage a higher rather than a lower degree of concentration. This is not only in order to attain economies of scale where they exist, but also in order to increase the rate of utilization and prevent the expansion of capacity, which is primarily dictated by the desire of oligopolistic rivals to safeguard their established market shares. Any expansion of capacity and output that a government may want to achieve or encourage can nearly always be equally well achieved by promoting the growth of existing firms rather than by adding new ones, except where specific location objectives conflict with such a course.

Citrus products industry

67. The citrus products industry is one of the oldest manufacturing industries in Israel and represents a natural outgrowth of the country's unique citrus plantations. Citrus fruit still holds first place among the export commodities of Israel, at least in terms of domestic added value. The processing industry that grew out of this important agricultural sector has its raw material base in the excess fresh fruit that can neither be exported nor consumed domestically. The output of the citrus plantations has expanded continuously, as has the supply of fruit to the processing industry, as can be seen from table 14 below.

Table 14

Distribution of citrus fruit industry output, 1954/1955-1963/1964
(thousand tons)

<u>Year</u> ^{a/}	<u>Total output</u> ^{b/}	<u>Exports</u>	<u>Domestic consumption</u>	<u>Industrial processing</u>
1954/1955	364	262	55	47
1955/1956	422	292	59	72
1956/1957	410	302	61	47
1957/1958	405	308	68	29
1958/1959	557	377	72	108
1959/1960 ^{c/}				
1960/1961 ^{c/}				
1961/1962	493	343	67	83
1962/1963	704	505	80	119
1963/1964	805	454	79	243

a/ The citrus fruit season begins in October and ends in April.

b/ Excluding country's own consumption of agriculture and unorganized sales.

c/ Data not available.

68. The citrus processing industry is similar to the plywood industry in that the process used tends to recreate excess capacity. At the same time, there are important differences between the two industries: (a) the citrus processing industry is less highly concentrated, and (b) whereas the plywood industry expanded its capacity with a view to maintaining static market shares for its output, the citrus processing industry increased its capacity in order to lay claim to a share of a scarce raw material, namely fresh fruit. Both industries can be defined as export industries, but while the

plywood industry is essentially diverting part of its surplus capacity to the foreign market, the citrus processing industry depends almost wholly on the export market which absorbs about 75 per cent of its output.

15. The average economic base of this industry makes it highly sensitive to the influence of a low rate of utilization on the level of costs, because it is unable to compensate itself by charging higher prices in the domestic market. Also, the share of fixed costs is higher in the citrus processing industry (approximately 70 per cent of total costs) than in the plywood industry (approximately 45 per cent), and this aggravates the problem of underutilization of capacity. The main capacity determining factor is the number of juice extractors, as these are installed on a rental basis, capacity can be easily expanded. On the other hand, the rental for extractors is fixed up to a certain minimum quantity of output and based on a per rate minimum, only above that quantity, an underutilization of capacity again affects costs to a considerable extent. In view of these factors, it is of particular interest to analyze how the continuous expansion of capacity beyond the volume warranted by the availability of fruit came about.

16. The industry includes 75 enterprises which receive supplies of fruit from the Citrus Marketing Board.⁶ Fifteen of these enterprises are engaged in the full processing of the fruit, including juice extraction, while the remaining six process primarily citrus fruit as skins, as well as many other kinds of fruit. Over 70 per cent of the juice extracting capacity is concentrated in the six largest enterprises (see table 15). The same table shows that even during the peak of the last season, in which the supply of fruit to industry was somewhat above normal conditions, no 75 per cent higher than might be expected by the Citrus Marketing Board, the rate of utilization averaged approximately 70 per cent.

17. Most of the enterprises in the industry engage in the processing of other fruits and vegetables in addition to the highly seasonal processing of citrus fruit. The average enterprise specializes in the processing of citrus fruit,

⁶ The Citrus Marketing Board is a statutory organization, in which producers and government are represented, and which regulates the sale of citrus fruit.

TABLE 1

Estimated processing capacity of the fruit and vegetable processing industry in the United States, 1947

Commodity	Theoretical processing capacity (tons per year)	Actual processing capacity (tons per year)		
		1946	1947	1948
A	4,750			
B	26,000			
C	27,000			
D	2,750			
E	2,100			
F	1,600			
G	1,600			
H	1,600			
I	15,300			
J	1,400			
K	1,200			
L	1,150			
M	950			
N	950			
O	820			
P	790			
Q	740			
R	530			

Actual processing is measured in this table by the quantity of fruit received during the week in question; therefore, the rate of processing in any one week may exceed 100 per cent.

The equipment for which capacity is used in other lines of production except for the processing of fruit. The limited season follows the winter season, and since production is a long extension use of equipment and a long season of full operation for these specialized plants. Further the processing of fruit and the production of other fruit and vegetable products is limited by the limited market. It is sufficient to indicate that year-around production as long as the present number of enterprises is retained.

72. The main determinant of the rate of utilization in the various processing industry is the supply of fruit available for industry. A brief survey of the factors affecting the supply will identify some of the underlying causes of

operating during this period is still low. The work season is from the middle of January to the middle of April, and the plants operate ten to eleven shifts per day during this period. In recent years the expansion of extra plantations with new areas and the growing proportion of later-planting stands of forest have extended the season somewhat.

15. The estimation of capacity, in addition to being based only on extraction capacity and ignoring other processing stages, also takes into account the seasonal characteristics of the forest supply. Table 15 shows the number of possible work hours for the year 1954/55. The figures may be taken as fairly accurate, although they may be somewhat low for 1955/56 according to observations made during the summer of 1955. The total number of work hours in the season, multiplied by the number of possible work hours by the hourly capacity of the joint extraction of the different stands yields the total extraction capacity of the industry for the season.

TABLE 15

TABLE 15. THE NUMBER OF POSSIBLE WORK HOURS IN THE SEASON

Period	Number of days	Number of hours per day	Total number of hours	Total number of possible work hours
20 Dec. 1954 - 7 Jan. 1955	18	1	18	200
9 Jan. 1955 - 21 Jan. 1955	12	2	24	180
23 Jan. 1955 - 18 March 1955	55	3	165	14
20 March 1955 - 1 April 1955	12	2	24	90
1 April 1955 - 1 May 1955	30	2	60	160
Total	117	1	361	1760

✓ In the sixth day of the week, seven hours are calculated, and only one shift is worked.

16. Table 17 shows the inventory of joint extractors installed in 1954/55, 1955/56, and 1956/57 and 1957/58 (est.), and the total hourly extraction capacity. The first types of extractors in the industry have the following

1/22/57
 1/23/57

Capacity Requirements

1956/57	1,200	1,200
1957/58	1,200	1,200
1958/59	1,200	1,200
1959/60	1,200	1,200

It can be seen from Table 1, the utilization of capacity in various years has varied between the limits of approximately 70 per cent and 100 per cent with a higher capacity utilized in 1958. The utilization of capacity of the industry in 1956 varied 100/100 by reason of the fact that although the extent of utilization was not as high as in 1958, the level of output was not as high as in 1958.

Table 1

Table 1. Capacity Requirements and Utilization in Various Years

Year	Capacity Requirements (Tons)				Actual Capacity Utilized (Tons)	Percentage of Capacity Utilized (%)
	1956/57	1957/58	1958/59	1959/60		
1956/57	1,200	1,200	1,200	1,200	1,200	100
1957/58	1,200	1,200	1,200	1,200	1,200	100
1958/59	1,200	1,200	1,200	1,200	1,200	100
1959/60	1,200	1,200	1,200	1,200	1,200	100

1. Assuming that the average number of possible work hours per annum is 1,700, the capacity of the industry for 1956/57, in terms of work extraction capability, is estimated at 2,040,000 hours of work. The industry is per cent representing the difference between theoretical and practical capacity, or less than 100 per cent. The corresponding figure for 1957/58 was 2,040,000 hours. The extent of capacity utilization in the 1956/57 season was 100 per cent. The total quantity of fruit received 1,700,000 hours as a result of the harvest. It can be seen that the actual work hours were 100 per cent beyond the theoretical estimate of 1,700,000. Although the industry operated at 100 per cent capacity in 1956/57, it is not possible to say that the industry was at its full capacity. It is already stated, the grossly underutilized the amount of excess capacity, and the utilization of the industry is 100 per cent.

16. In the past, the steady expansion of capacity in the citrus processing industry, through government subsidization and inadequate supplies of fruit, was in part made possible by such tax and purchase price controls which reduced production in the growing industry. The price of the processed citrus concentrate during the winter, especially with respect to the export market, was relatively low and did not reflect the expansion of the existing capacity. The present policy is to support such the establishment of new capacity and to encourage the utilization of plant and equipment in the existing plants. However, it may be seen that some of that capacity was likely to be expanded by introducing more in equipment with a higher hourly rate. This is, in fact, what has happened in recent years. It must therefore be expected that the new capacity will continue, and that while the proportion of high-capacity equipment will grow, the long-term supplies of fruit to the industry will remain constant. Hence capacity will thus persist for the foreseeable future.

17. The citrus processing industry, although concentrated in the statistical sense, has few of the attributes characteristic of an oligopoly. In view of the great dependence on the highly competitive foreign market, the areas in which oligopolistic behavior was possible are relatively limited, and in the past the enterprises have indeed competed against each other in the foreign market, with the result that they have driven the prices of the products down. Recently, a Citrus Products Marketing Board has been established, and producers will be allowed to export their product only through that organization. The only area in which one might have expected oligopolistic behavior is with regard to the supplies of fruit, but here the industry is controlled by the powerful Citrus Marketing Board which has a local monopoly position.

18. Because the main cause of excess capacity in this industry is a supply bottleneck which cannot be overcome, as it may in other industries, by imports of raw materials, the remedy for the situation lies in two main directions: (a) the prevention of further expansion of capacity, and (b) the utilization of existing capacity for the processing of other agricultural produce. The lowering of existing capacity will in time allow raw material supplies to match up with the industry's processing capability, and the processing of other products during the off-season will raise the annual rate of utilization and permit workdays to be spread over a considerably larger output.

The latter solution depends to no small degree on the extent to which the agricultural sector will be able to produce fruit and vegetables of the appropriate varieties and at price levels which are acceptable to export industries. Efforts are constantly being made in this direction and have already achieved some success, particularly in the growing and processing of tomatoes.

The extension of the season in this industry is of particular importance from the viewpoint of the utilization of manpower. The common practice of dismissing most of the workers at the end of the season involves a high cost which does not appear in the financial accounts, namely that workers have to be re-trained every season, and thus productivity is kept low. According to information received from the enterprises, the industry estimates that it would be possible to employ a larger fraction of the labour force in this industry at an acceptable level of productivity. The high turnover of the labour force involves constant training and re-training. At a longer season, a larger fraction of the labour force could be employed for the entire year.

The influence of a low rate of utilization on unit costs can be seen from Table 11, which gives the cost breakdown for a series of number of products. The data shown are for the 1961/62 season, but the proportion of fixed to variable costs has not changed considerably, and the influence of the rate of utilization has remained essentially the same.

The data shown in Table 11 indicate that a cost saving of over 10 per cent could be realized by increasing the rate of utilization to 100 per cent (remembering that utilization is the definition of capacity, 100 per cent rate of utilization refers to practical and theoretical capacity). In an industry as competitive as the foreign market as the citrus processing industry, a 10 per cent cost saving may be decisive for the success of any individual firm. In actual fact, the savings from a higher rate of utilization are likely to be less drastic. The cost involved in the re-training of seasonal workers has already been mentioned, but it is one of the few examples of direct costs which is further not mentioned. If the greater importance is given to individual enterprises and a better distribution of shipments of fresh produce is made to existing and new processing enterprises. This could be done by having separate facilities for individual enterprises, and the lengthening of production and processing periods would result in a less dispersal of the available supplies over a number of plants. The way of obtaining greater concentration is the

Table 11

**Summary of production costs of selected
apple orchards in 1957**
(in \$100 per unit)

Description	1956	1957	1958	1959
	Actual	Actual	Actual	Target
Total costs including	3.40	3.25	3.32	3.53
Fixed costs, actual	1.93	1.83	1.88	1.89
Variable costs - total including	1.47	1.42	1.44	1.64
Fuel	1.74	1.70	1.70	1.68
Auxiliary materials and packing	1.56	1.48	1.77	1.93
Direct labor	0.80	0.64	0.45	0.50
Oil, fuel, and water	0.15	0.16	0.16	0.11
Storage (insurance)	0.25	0.31	0.29	0.27
Maintenance	0.24	0.32	0.29	0.25
Transportation	0.15	0.25	0.20	0.20
Product losses (1%)	0.10	0.11	0.11	0.10
Fixed costs as percentage of total costs	22.8%	21.7%	21.0%	22.7%
Fixed costs at 75% utilization	1.45	1.54	1.54	1.47
" " " " " "	1.27	1.34	1.34	1.28
" " " " " "	1.11	1.15	1.15	1.14
" " " " " "	1.01	1.07	1.07	1.03

industry is through mergers of existing enterprises, and some of such a trend have recently become discernible in Israel and are being encouraged by the Government.

34. Although this industry is still characterized by a substantial degree of excess capacity, the situation has improved considerably in comparison with past years, and the rate of utilization is now much closer to the optimum - taking into account that reserve capacity must always be provided to take care of unforeseen fluctuations in the supply of fruit - than it was three or four years ago.

INDUSTRY

The characteristics of the oil industry that are of interest for a present paper relate to the fact that the industry has increased productivity. In the petroleum industry, it is a highly organized market in which the main production is extraction of hydrocarbons from a natural resource, and like other products industries there is, in addition, a substantial amount of the output of raw materials. Many more people are employed in the industry than in other industries in order to extract a larger amount of raw materials. The amount of output (measured in terms of barrels per day) is high and the amount of investment is large. In the industry, marginal productivity, measured in terms of output and investment in productivity were found to be high. The industry is a natural resource industry and the government has a large role in it. The industry has become more and more dependent on government. The possibilities of utilizing the existing resources for exports are limited by objective factors and by the structure of the industry itself.

The oil industry, again like the other products industry, is one of the main industries of Israel. The industry employs five relatively large enterprises which dominate the market and are organized in a cartel, and the smaller firms outside the cartel. Until 1971, the industry's main raw materials were cottonseed, rapeseed, sunflower seeds, groundnuts and soybean oilseeds. The main process of oil extraction for these materials was pressing, but since 1971, the Israeli oil industry has followed the world-wide trend of switching to solvent based extraction. This is based on a relatively different technology, namely extraction by volatile solvents. The industry's capacity in solvent extraction increased from 15,000 tons of raw material in 1971 to 40,000 tons in 1972, but the total quantity processed was less than 20,000 tons.

The main raw material, soy beans, is imported by the Government, which sells it to the different enterprises on the basis of past contracts, and the Government continues to control the main by-product of the industry, oilseeds, which are an important input for the dairy industry. The development of the industry is still today and its roots in controlling and price control of oil and oil products, which was in full effect until 1970 and which still continues for oilseeds. During the period of pricing, the support of raw materials was provided by the Government according

to the anticipated consumption of edible oil, and oilcake requirements exceeding the quantities obtained as a by-product were met by separate imports of that commodity. As long as edible oil was rationed, the industry had no need to make any marketing efforts, and except for the largest and oldest firm, maintained no sales agencies of their own.

31. With the abolition of consumer rationing in early 1959, a period of sharp competition set in, mainly through expensive advertising and extension of liberal credit to wholesalers and retail outlets. This sharply reduced the profitability of the enterprises and led to the first attempts to establish a cartel which, however, was not legally set up until 1964. There were, of course, informal and temporary, tacit and overt arrangements among the producers before that, which were buttressed by the fact that the government continued to allot raw materials according to quotas agreed upon with the industry, and also maintained price control for oilcake. Indeed, in recent years the import of raw material has been determined by the requirements for oilcake in agriculture, and not by the demand for edible oil, so that the surpluses of oil are exported. The cost to the economy of these exports is high, and despite the fact that the industry is subsidized through low-cost sales of raw materials by the government and, like the plywood industry, practices price discrimination between the domestic and the foreign market, the profitability of these exports to the individual enterprises is low. Table 1) shows the development of capacity, in terms of raw material, compared with actual output from 1961 to 1964. Earlier data, while on a different basis for the estimate of capacity, show that in the late 1950s the rate of utilization of the industry was about 50 per cent in oil extraction and pressing; in the other processes involved, such as refining, solidification, bottling etc., the rate of utilization was even lower.

32. The edible oil industry reveals again the feature already discussed in the other two industries considered: despite the existence of substantial excess capacity, expansion continues for the industry as a whole and for each individual enterprise, ensuring the maintenance of each one's share of the market. Table 2) presents the share in actual production and the rate of utilization of the individual enterprises, excluding the two smallest, between 1961 and 1965, the last year for which individual data could be obtained.

Table 19

Edible oil extraction capacity, output, and rate of utilization, 1961-1968

<u>Year</u>	<u>Capacity</u> (tons of raw material)	<u>Output</u>	<u>Rate of utilization</u> (per cent)
1961	275,000	216,200	79
1962	320,000	219,600	68
1963	385,000	224,000	58
1964	395,000	267,600	63
1965	400,000	248,500	62
1966	410,000	263,000	64
1967	410,000	268,000	65
1968	420,000	284,000	67

Table 20

Respective shares of five major enterprises in output of edible oil industry, and rates of utilization of oil extraction capacity, 1961-1965

<u>Year</u>	<u>Enterprise A</u>		<u>Enterprise B</u>		<u>Enterprise C</u>		<u>Enterprise D</u>		<u>Enterprise E</u>	
	(%)	(R)	(%)	(R)	(%)	(R)	(%)	(R)	(%)	(R)
1961	25	31	20	27	25	33	21	100		
1962	24	31	17	35	25	51	17	35	4	40
1963	24	63	15	70	23	51	15	60	11	56
1964	22	61	17	98	23	50	19	73	10	67
1965	21	52	17	93	22	52	18	68	12	64

4. As can be seen from table 20, the distribution of the market among the five leading firms, together accounting for 40 per cent of total production, has remained stable over the years. Indeed, given the low rate of utilization and the mode of market distribution among the enterprises, the minor fluctuations in actual output shares are of little importance, since the more important enterprises which have prevailed have held their parts. The only change in the structure of the industry, again in a manner very similar to that of the plywood industry, has been the entry of new firms into the industry and the market, with a consequent fall in the other firms' share of the market. The ten smallest and largest enterprises in particular tend to give up part of their share to the newer ones. This may be seen in table 21, which



We regret that some of the pages in the microfiche copy of this report may not be up to the proper legibility standards, even though the best possible copy was used for preparing the master fiche.

gives the quotas of the five enterprises in the cartel up to 1963, before it was officially approved under the Restrictive Trade Practices Law. Actual sales, however, deviate from the predetermined quotas, and despite the cartel agreement, which provides for compensation for output and sales that fall short of the quota, sales competition among the firms continues to exist, mainly in the form of publicity and credit facilities to customers.

Table 21

Actual production of edible oil in five major enterprises, in terms of percentage shares of crude oil and the 1963 cartel quota

1953-1963
(per cent)

<u>Enterprise</u>	<u>1953</u>	<u>1959</u>	<u>1960</u>	<u>1961</u>	<u>1962</u>	<u>1963</u>	<u>Cartel quota 1963</u>
A	38.9	30.9	26.5	29.8	25.9	25.8	25.1
B	24.3	22.5	21.9	20.3	17.6	13.3	19.4
C	22.0	29.7	29.9	26.4	28.5	27.2	25.0
D	14.8	16.6	17.4	21.9	19.6	16.3	19.3
E		0.3	2.3	1.1	8.4	12.3	11.2

91. Despite the apparent stability of the cartel, there are powerful disruptive forces within it. Most of the enterprises produce, in addition to edible oil, other products such as soap, detergents and cosmetics, which are not covered by the cartel agreement. In addition, the industry is subject to competition in its own line of production by margarine producers, who have entered into the refining of oil and therefore buy only crude oil from the oil industry.

92. The individual enterprises in this industry differ considerably in terms of efficiency. The existing cartel agreement protects the less efficient firms, and prevents the more efficient among them from capturing a larger share of the market and of the raw material supply. The share of fixed costs in total cost of production, excluding the cost of raw materials, is over 60 per cent even at full capacity operation. The industry is therefore highly sensitive to the degree of utilization, and it stands to reason that the dissolution of the cartel would have brought about a gradual concentration of the industry in the hands of the more efficient enterprises.

23. One of the main justifications for the establishment of the cartel and its official approval was that this would facilitate exports and thus increase the rate of capacity utilization. However, the fixed quotas of raw materials prevent the attainment of economies of scale and perpetuate the low utilization rate and inefficiency. The prospects for developing exports of edible oil are in any case not bright, since this is generally one of the first industries to be established anywhere. Also the sales of crude edible oil as an intermediate good are subject to great fluctuations and leave a narrow margin of added value. In this situation, exports can barely be profitable even under conditions of full capacity utilization and the exploitation of economies of scale.

24. Two other points of similarity with the plywood industry are worth mentioning. The establishment of the cartel was, among other reasons, originally justified by the prospect that this would lead to greater specialization in the industry some enterprises would concentrate on the processing of the older raw materials, such as cottonseeds, while others would concentrate on soya beans. This specialization, however, has not been realized, and all firms continue to maintain capacity for the processing of all the available raw materials. The reason is that, on the one hand, soya beans are the dominant raw material and require a different processing method, while at the same time, the inadequacy of supplies of that material compared with capacity in the processing stages subsequent to the extraction of crude oil prevents enterprises from abandoning their share in the traditional raw materials.

The very existence of excess capacity and of a cartel agreement thus prevents specialization in this industry in terms of raw materials, just as similar factors prevent specialization in the plywood industry in terms of products.

A second point of similarity is that the existence of a cartel is a barrier to mergers, a factor which could lead to the attainment of economies of scale and the gradual absorption of the existing excess capacity. On the contrary, the inherent instability of a cartel provides a powerful stimulus for the constant expansion of capacity by its members, and thus for the perpetuation of excess capacity.

Given the existence of excess capacity, its utilization for exports depends on prior structural changes in the industry, and this mainly in the direction of encouraging mergers and the gradual elimination of the less

efficient enterprises. Without this, the chances are that any combination of producers, such as exists now, will only maintain the high cost level of the industry as a whole, and exports will merely mean that the domestic consumer will have to bear the costs of continued inefficiency.

Conclusion

96. The survey of the three industries presented in this paper reveals not only the prevalence of excess capacity throughout much of manufacturing industry in Israel and, perhaps more importantly, the fact that it tends to perpetuate itself, but also that much of the basis of present manufacturing exports is the attempt to utilize this surplus capacity through sales abroad. With the exception of the industries that are primarily based on domestic raw materials and have no domestic market base, the majority of exports of manufactured goods is in one or the other respect similar to the cases discussed in this paper. The textile industry, which accounts for a quarter of Israel's exports of manufactured goods excluding diamonds, is a typical case of this kind, and so are many of the food industries not discussed here. The apparel industry, although more competitive than those analysed here or than the spinning and weaving industries, has many of the same characteristics. In most cases, the industries practise price discrimination against the domestic market so that the domestic consumer bears the cost of underutilization of capacity and of misinvestments.

97. Among the main factors contributing to the perpetuation of this situation there is one which must be pointed out in particular: like many governments in developing countries, the Government of Israel pursues a vigorous industrialization policy and gives high priority to the development and promotion of export industries. However, like the majority of theorists and practitioners of industrial development, it has overlooked the influence of market structure on the process of growth, and the effect of concentration on the creation of excess capacity, with its waste of scarce resources and retardation of technical progress, has been ignored. At any given point of time, the tendency has been to view industrial expansion and new investments as a good in itself, particularly if the record of past development seemed to

show that much of the additional capacity was used for exports. The analysis presented here shows that the expansion of capacity, even if the share of exports remains constant - as has most typically been the case in the plywood industry - can be far from being a blessing to the economy, and the same objectives could be achieved, at less cost, through a policy designed to encourage greater concentration and the attainment of economies of scale.



