



ECO-INDUSTRIAL PARK INITIATIVE

FOR SUSTAINABLE INDUSTRIAL ZONES IN VIETNAM 2014-2019





Main benefits

- ✓ Improved resource efficiency through the reduction of the use of raw materials, water and energy
- ✓ Improved competitiveness and profitability through reduced production costs
- ✓ Minimized GHG emissions, release of POPs and use of toxic chemicals and reduced waste generation
- ✓ Improved workers' health and safety as well as quality of life of communities near industrial zones
- ✓ Better access to new technologies and financial instruments

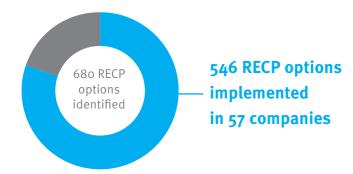
The project facilitated the development of **Decree 82/2018 / ND-CP** that regulates the management of industrial parks and economic zones in Viet Nam and **introduces the concept of eco-industrial park in the national legislation**. It prescribes planning, establishment, operation of industrial parks and economic zones as well as related policies and state management modalities. It is applied to regulatory bodies, organizations and individuals involved in investment and business activities in industrial parks and economic zones. Decree 82 took effect on 10 July 2018.

On the basis of Decree 82, and under the lead of the Ministry of Planning and Investment (MPI), the Project has been supporting the Government of Viet Nam towards the operationalization of the Decree. This includes the development of circulars which will serve as national technical guidelines for both industries and government authorities. Towards this end, an intensive 2-week training involving representatives of key ministries and institutions was organized in Switzerland in May 2019. The training combined classroom sessions with field visits to existing eco-industrial park solutions





The Project worked with 72 companies located in the five pilot industrial parks to adopt RECP practices and technologies. Each company went through an 8-month RECP assessment cycle, in which the company worked with experts to identify wasteful issues in their production process and propose customized options to tackle inefficiencies. These included opportunities to optimize inputs of raw material, energy, water, as well as chemical safety and waste management. Along with in-company RECP assessments, the Project's company-level interventions involved capacity-building activity with the aim to enhance the capability on RECP implementation of company staffs and national experts.



Reductions



19,274 MWh/yr







Greenhouse gas emissions 30.6 Kt CO₂eq/year



Water 606,816 m³/year





inancial savings:





of the Project was to identify and support the implementation of industrial symbioses. Industrial symbiosis engages separate industries a review of international experiences. in a collective approach to competitive advantage involving physical exchange of materials, energy, water, and/or by-products as

The Project's analyzed the inputs/outputs of the companies, organized consultations with park management and companies, and conducted

to identify by-product reuse and recycling opportunities.

payback time:

between 3 months and 8 years

84,444 t/year

• the potential or solar energy generation at industrial parks;

Additional EIP studies were undertaken to complement the

understanding of the potential of EIPs in Vietnam:

In addition, the Project entailed other park level interventions,

including (a) assessments of the central wastewater

improvement; (b) development of park management

treatment plants in order to support their performance

assessment tool and engagement strategy; (c) compilation

of good practice examples of centralized services existing

in Viet Nam; and (d) development of a solid waste inventory

- the potential for co-processing alternative fuels and raw materials
- (AFR) from industrial parks in cement plants; and, • the potential dioxin release reduction in selected industrial plants and

proposals for improvement of the current Air Pollution Control Systems

After 2019, UNIDO will continue joining forces with the Ministry of Planning and Investment to further mainstream the eco-industrial park concept in

Viet Nam and will work with additional industrial parks in other provinces.







Events organized by the project 40



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ZONES IN VIETNAM

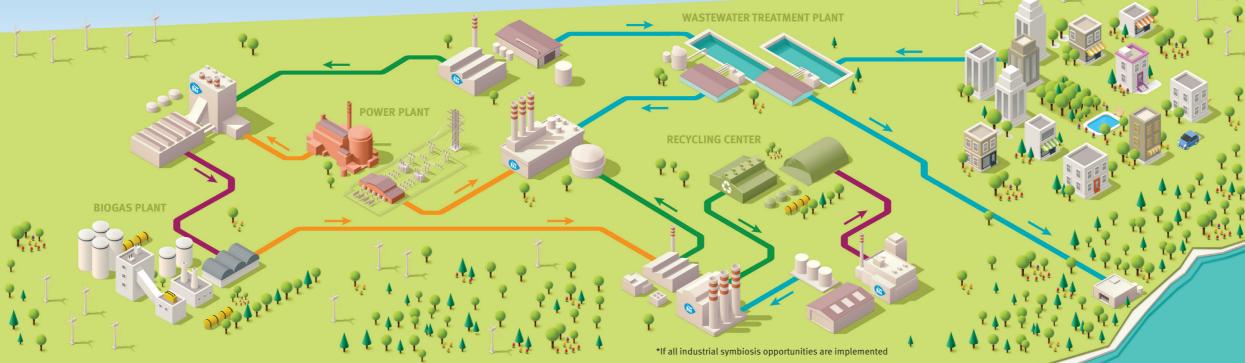
Project publications



Experts recruited

International study tour





With the kind support of





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Federal Department of Economic Affairs, Education and Research EAER State Secretariat for Economic Affairs SECO



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To know more about the project and our work on eco-industrial parks, please contact us at EIP@unido.org.



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